

CHAMPO CARPETS	STANDARD OPERATING PROCEDURES				Doc Name: Specification Sheet			
	SPECIFICATION SHEET				Doc No.: Annexure-9			
					Date : 01.04.2018			
					Version : 01			
				System Doc No.: PSS-24				
Date :	20/04/2018			Product Developer	Mr. Azhar			
Merchandiser :	Mr. Rakesh Srivastava			Buyer Name	ANTHROPOLOGIE-(A-9)			
Type of Product :	HANDTUFTED			Product Image				
Style/Design Name:	9936-NIKA RUG							
Colors:	NAVY							
Weight of Pcs	Raw :	2.900KGS/SQY						
	Finish:	4.100KGS/SQY.						
Wool	WOOL 60 5PLY							
Cotton	N/A							
Viscose	VISCOSE 2/16 5PLY							
Tufting Cloth	12x12 WHITE COTTON							
3rd Backing Cloth	14X14 GREY/WHITE COTTON							
Niwar Width	N/A							
Type of Dyeing	NORMAL DYEING							
Warp	N/A							
Weft	N/A							
Reed	N/A							
Picks	N/A							
Tuft density:	36 TUFTS/INCH2							
Weaving Pattern	2/2 TUFTING							
Pile height:	Raw	Loop	CUT :13-15MM & LOOP: 6-7MM					
		Cut						
	Finish	Loop	CUT :11-13 MM & LOOP: 6-7MM					
		Cut						
Size Tolerance								
Actual Size								
Length								
Breadth								
Weight Tolerance								
Actual Weight								
Raw Weight	Min							
	Max							
Actual Weight								
Finished Weight	Min							
	Max							
BINDING DETAILS (RUGS)								
Type of yarn :	WOOL 60C							
ply of yarn :	6 PLY							
Stitch per inch	4 STITCHES/INCH							
STITCHING :								
SPI				Needle No.				
Sewing Thread				Filler Weight:				
Process Flow :	Weaving-Latexing-Binding-Third Backing-Cliping/Embossing-Final Finishing-packing							
Latex Recipe:	(WATER-800mL) (DISPARSAL-016GMS) (CMC-030GMS) (SYNTHETIC LATEX-150GMS) (DOLOMITE POWDER-1.00KGS) (AMMONIA-03GMS) THIRD BACKING:(SYNTHETIC LATEX-250GMS/SQY)							
ENTERED BY:	RANOJ		CHECKED BY:		Approved BY:			