

# Development of an Integrated Modular Motor Drive (IMMD) System



**Mesut Uğur**  
[ugurm@metu.edu.tr](mailto:ugurm@metu.edu.tr)

**Ozan Keysan**  
[keysan@metu.edu.tr](mailto:keysan@metu.edu.tr)

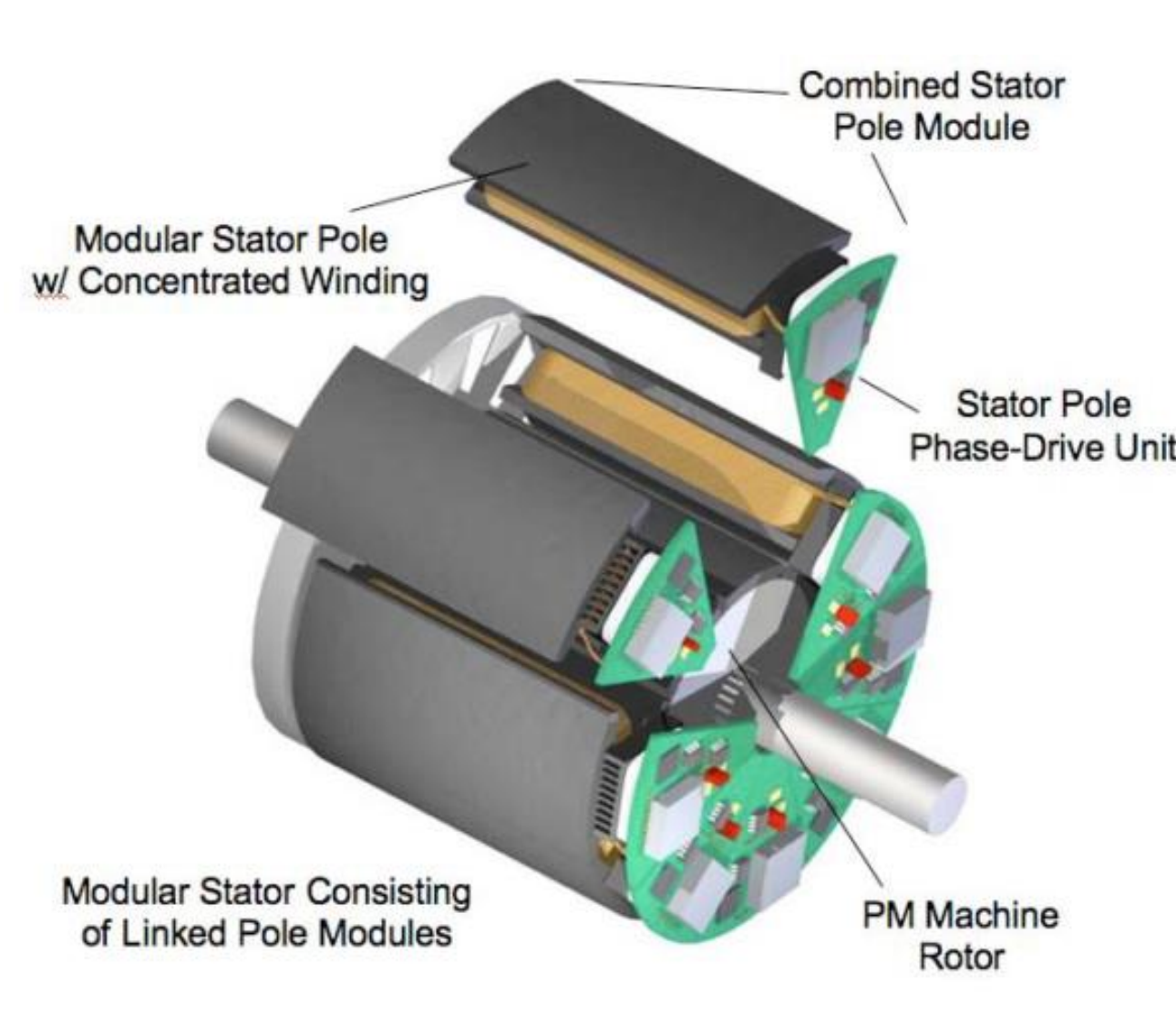
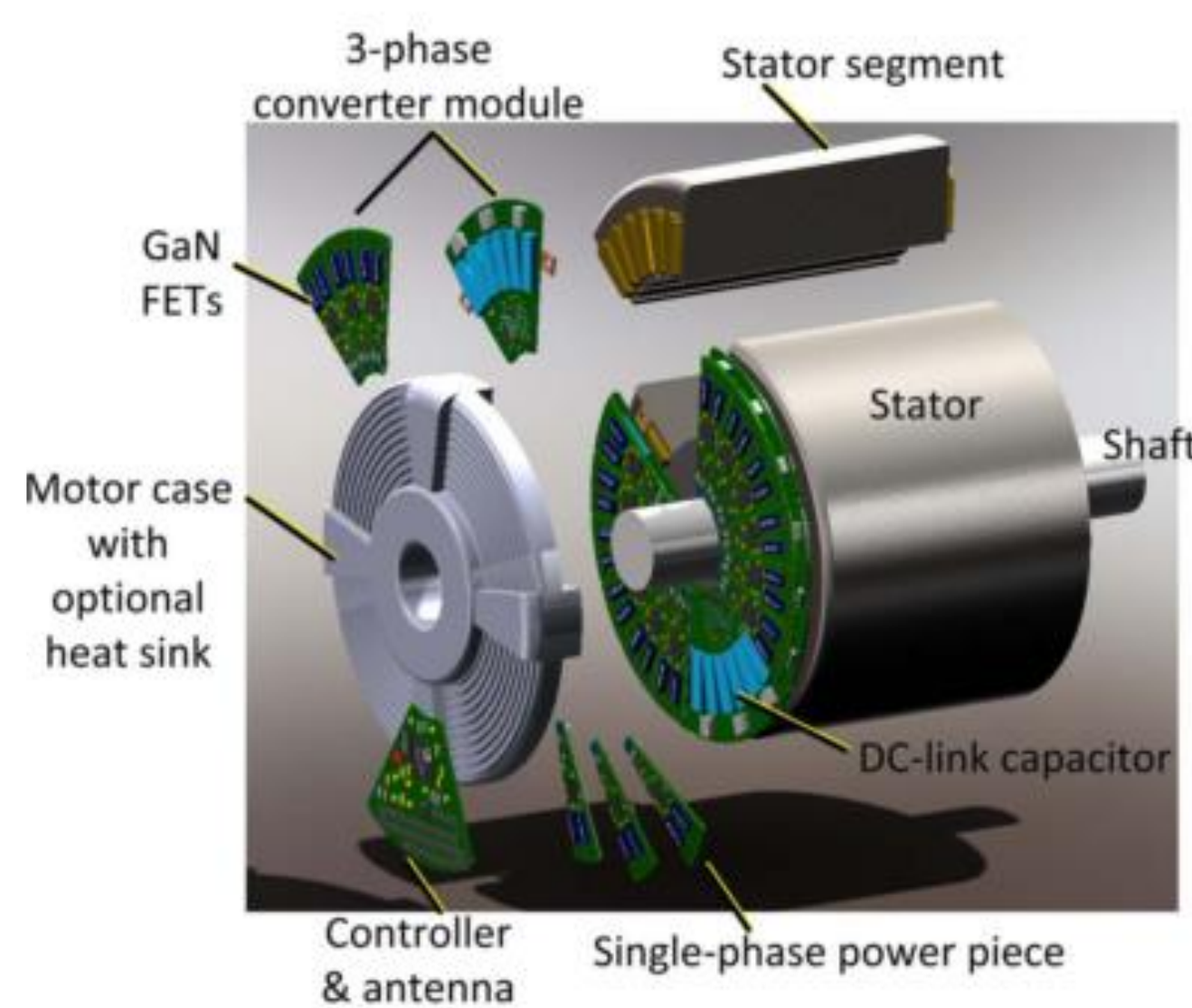
Department of Electrical and Electronics Engineering  
 Middle East Technical University



## Introduction

In **conventional motor drive** systems, drive units are placed in a separate cabinet, and they are connected to the motor via long cables. This brings increased volume and weight as well as increased voltage overshoot and electromagnetic interference (EMI) problems.

In **integrated modular motor drives (IMMD)**, the motor drive is integrated directly to the motor back-end and the system is modularized by dividing into several parts.



## Motivation

### Integration

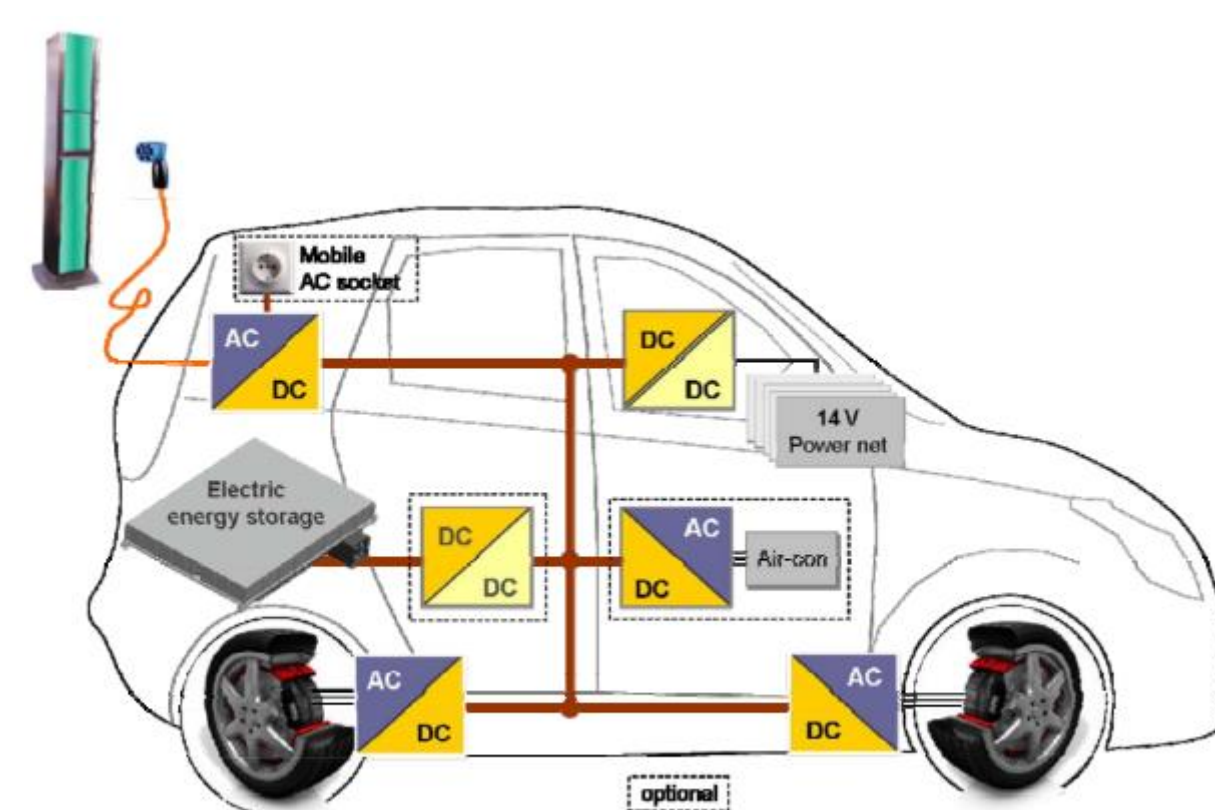
- ✓ **Power density** of the overall system is enhanced significantly.
- ✓ **Voltage overshoots** due to cabling effect is eliminated.

### Modularization

- ✓ **Fault tolerance** is increased
- ✓ **Voltage stress** on modules is reduced
- ✓ **Heat dissipation** is distributed to a wider area

### Applications

Electric traction: electric vehicles, trains  
 Aerospace: aircrafts, space crafts

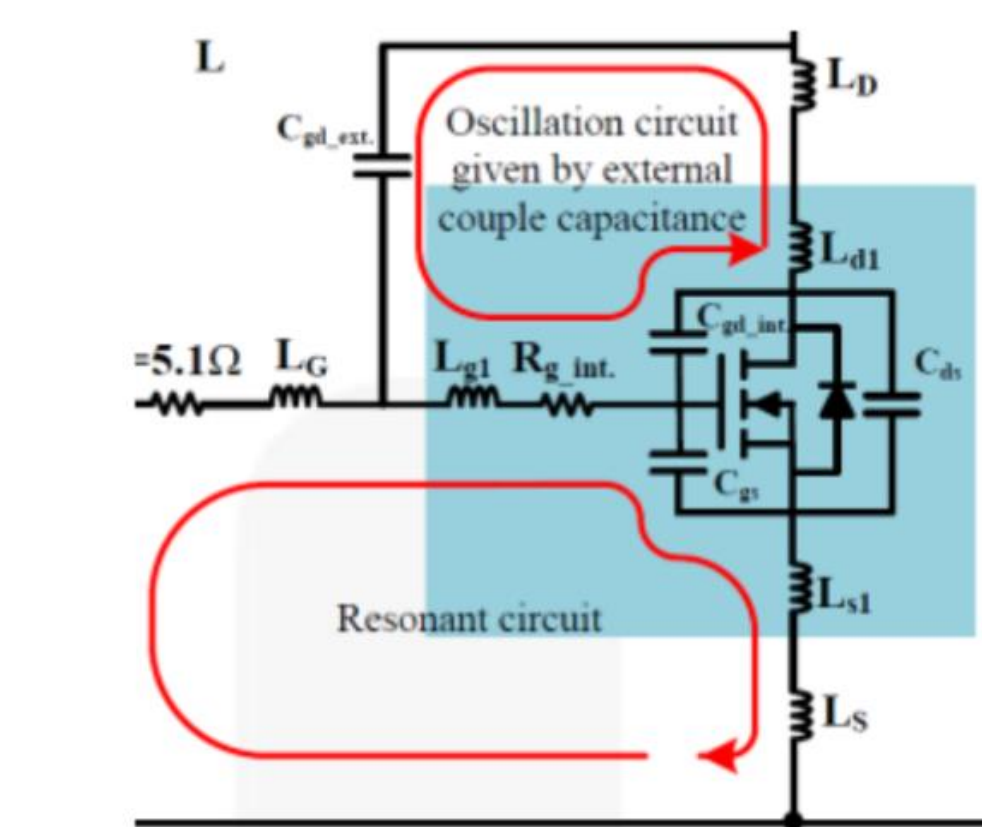


## Challenges

- ❖ Fitting into a small volume requires size reduction and optimum placement of components.
- ❖ Cooling of both units should be achieved simultaneously.
- ❖ Power and control electronics components are subjected to high temperature and vibration

These challenges can be addressed by using **wide band-gap (WBG)** power semiconductor devices such as **Gallium Nitride (GaN)**.

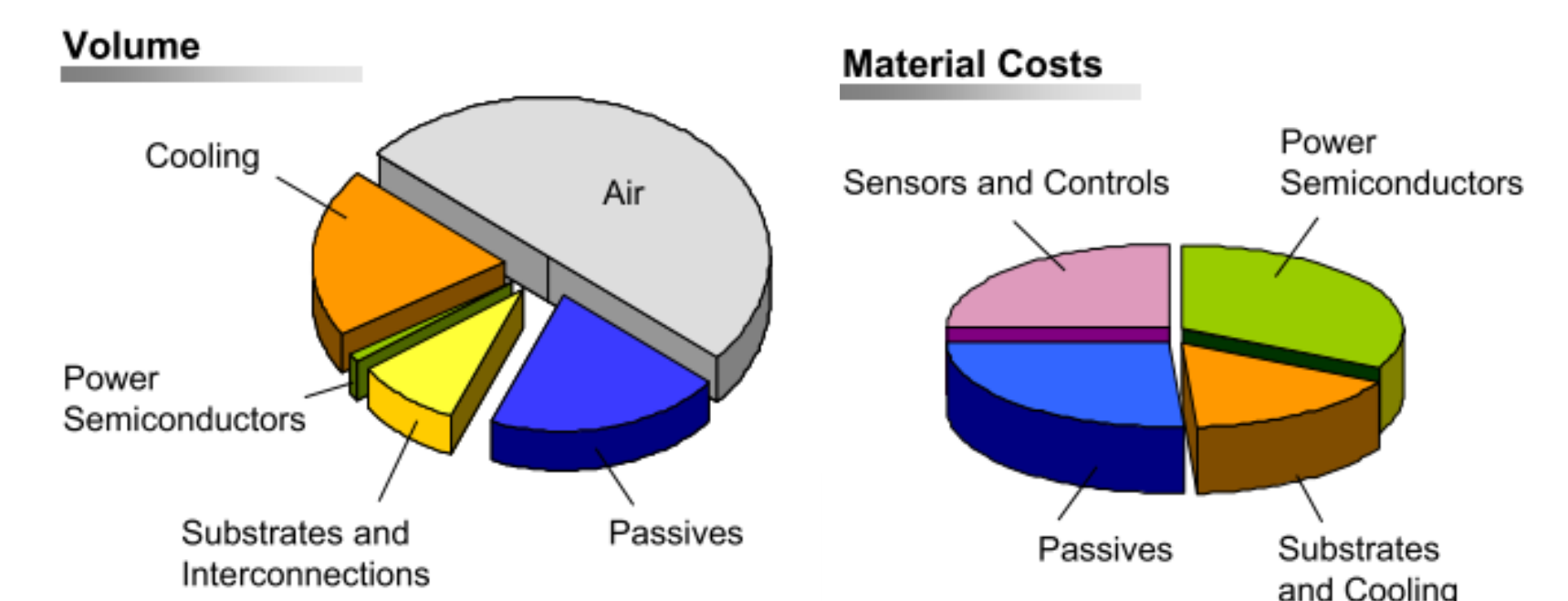
- Low semiconductor loss: **heat sink** size is reduced
- High operation frequency: **passive component** size is reduced



**Additional challenges**  
 Parasitic components become significant  
 Careful layout design is required

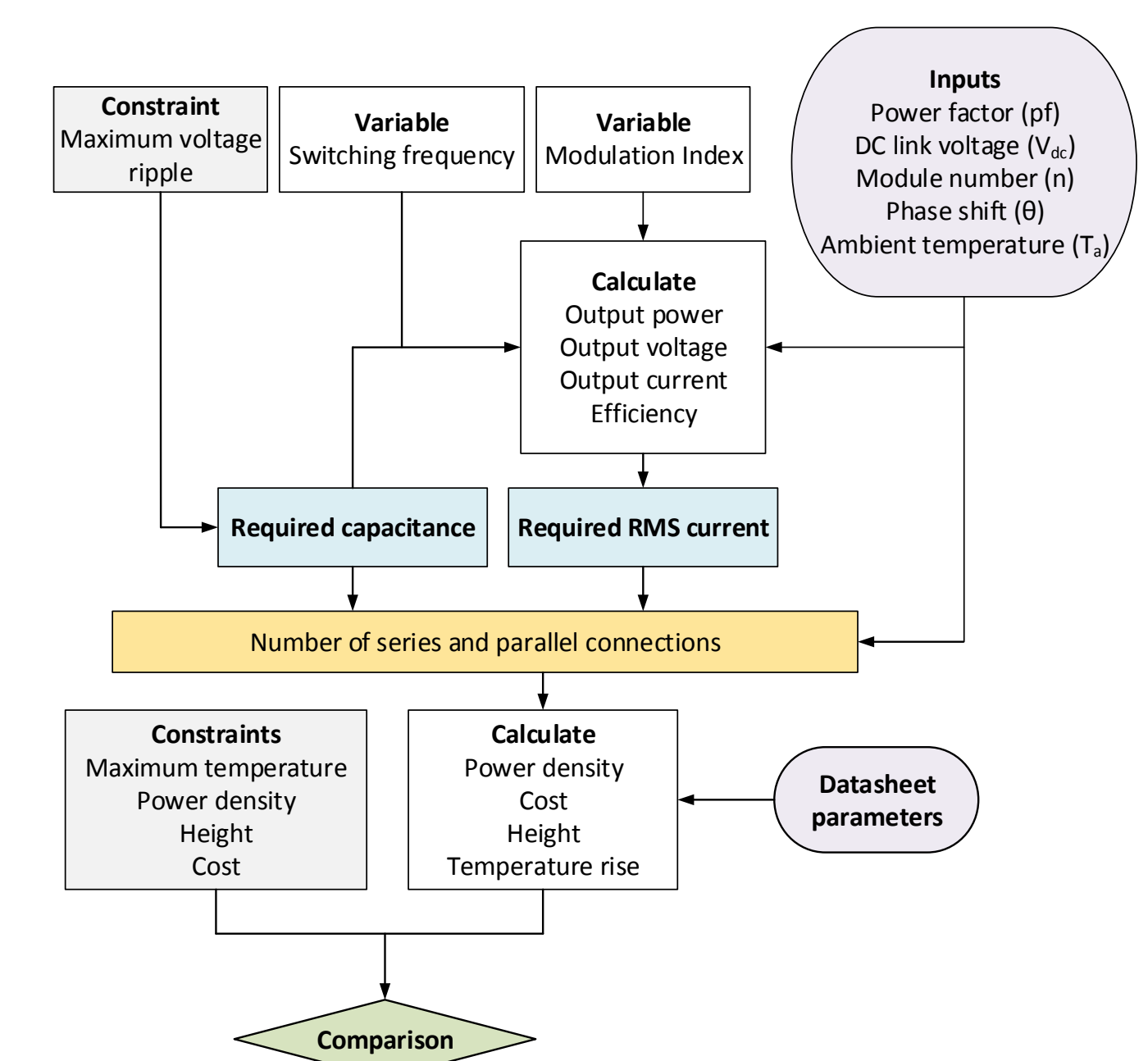
## DC link capacitor optimization

DC link capacitors constitute 20% of **cost** and **weight**, and 30% of **volume**

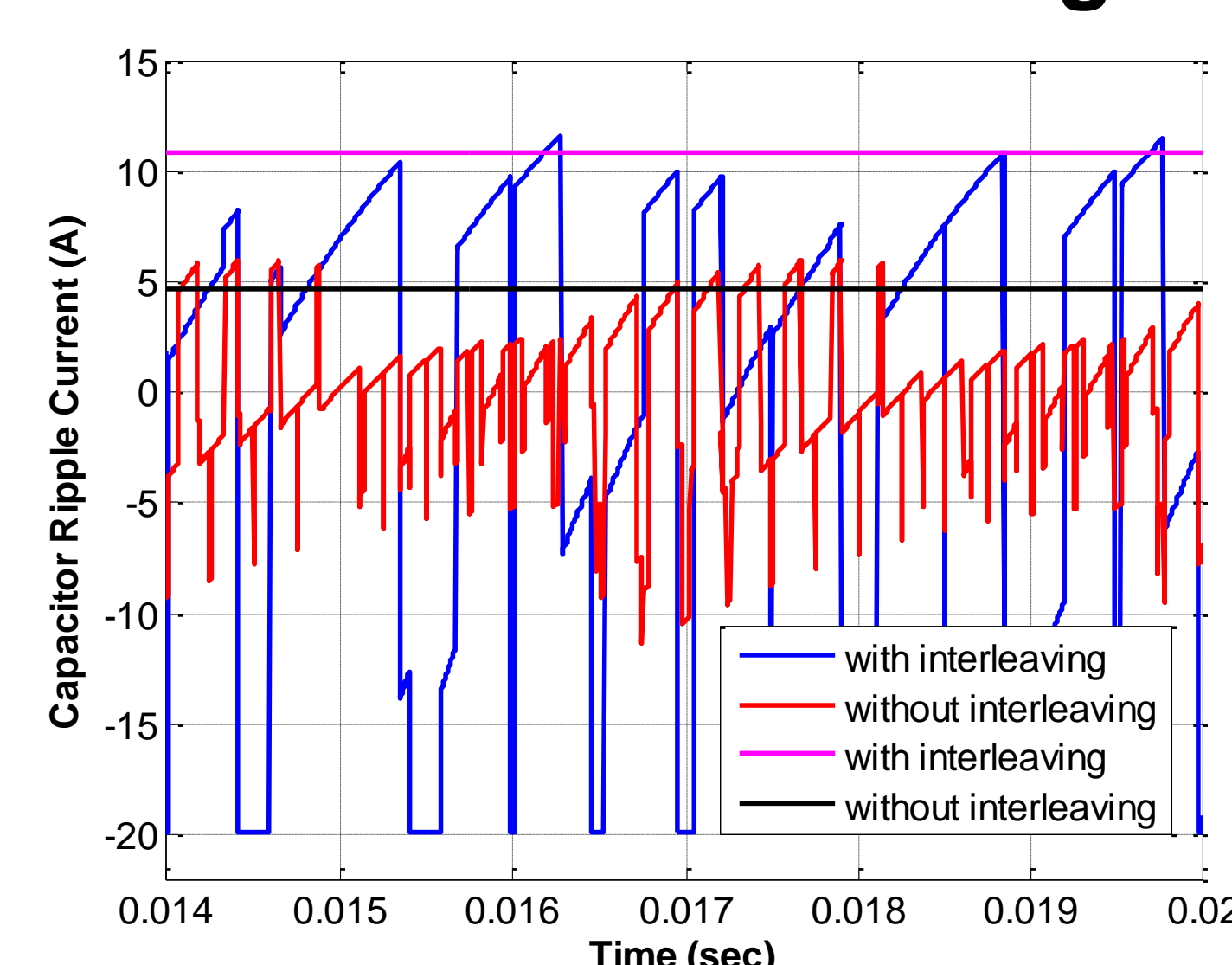


An **analytical model** has been constructed. An **algorithm** has been developed. A set of **film capacitors** are considered. Optimization is achieved based on:

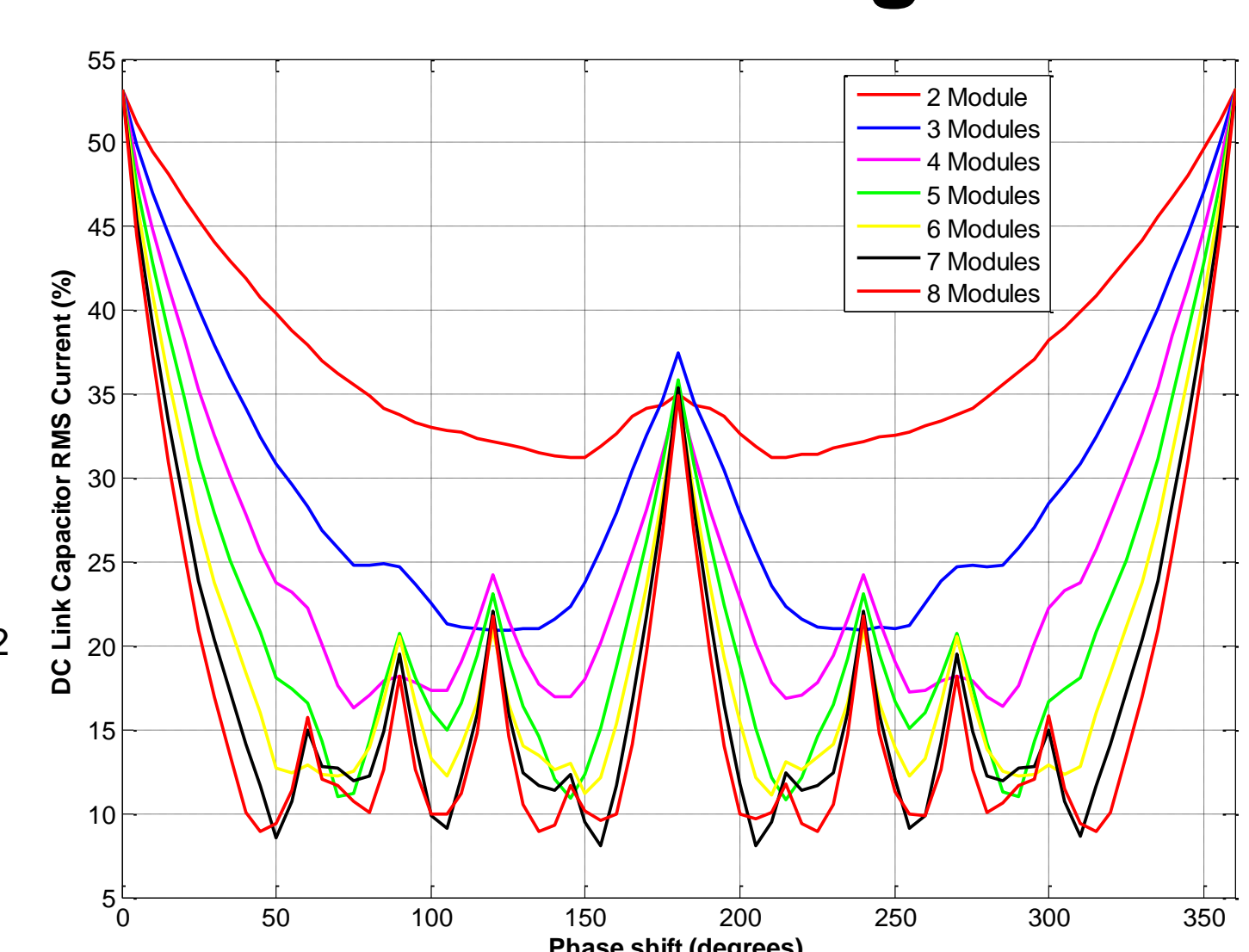
- Power density
- Cost
- Height
- Temperature rise



### Effect of interleaving



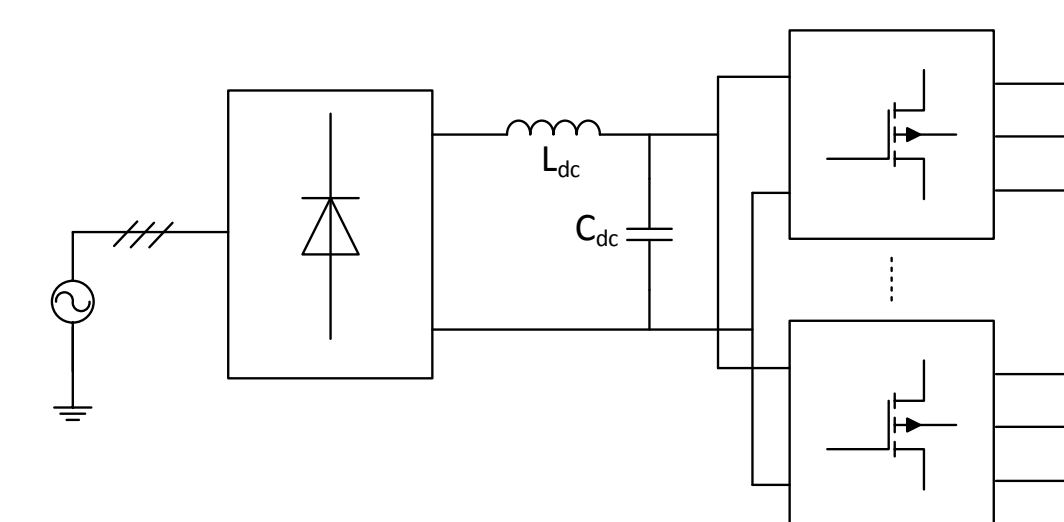
### Phase-shift angle



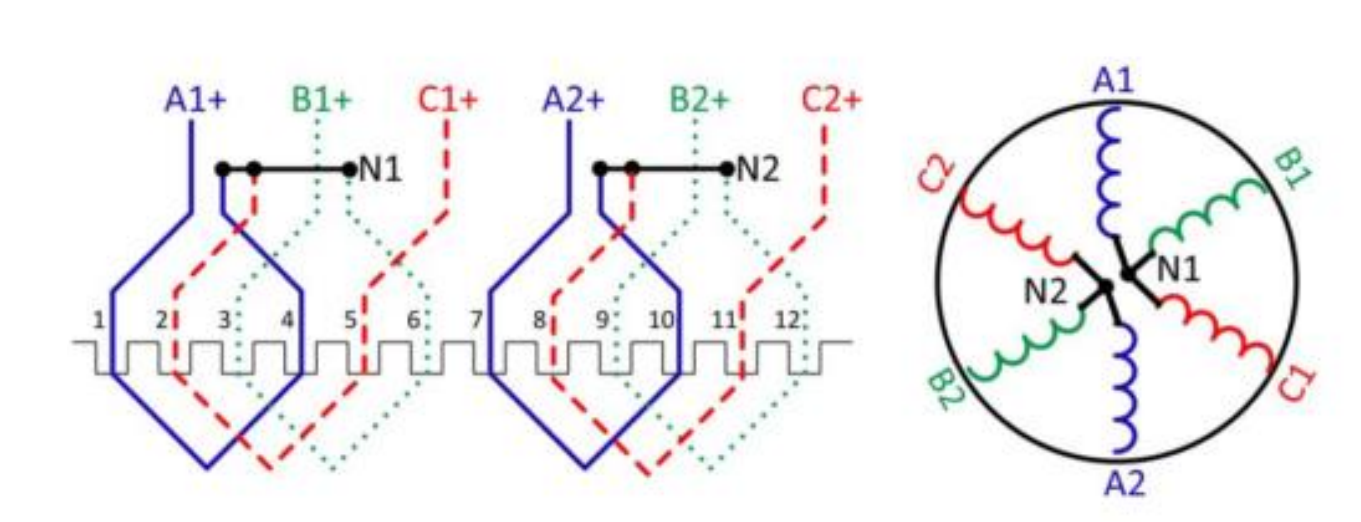
## IMMD Design

- ✓ Series and parallel connected three-phase inverter modules
- ✓ Fractional Slot Concentrated Winding (FSCW) stator
- ✓ Permanent Magnet Brushless DC (PM-BLDC) motor

### Proposed Topology



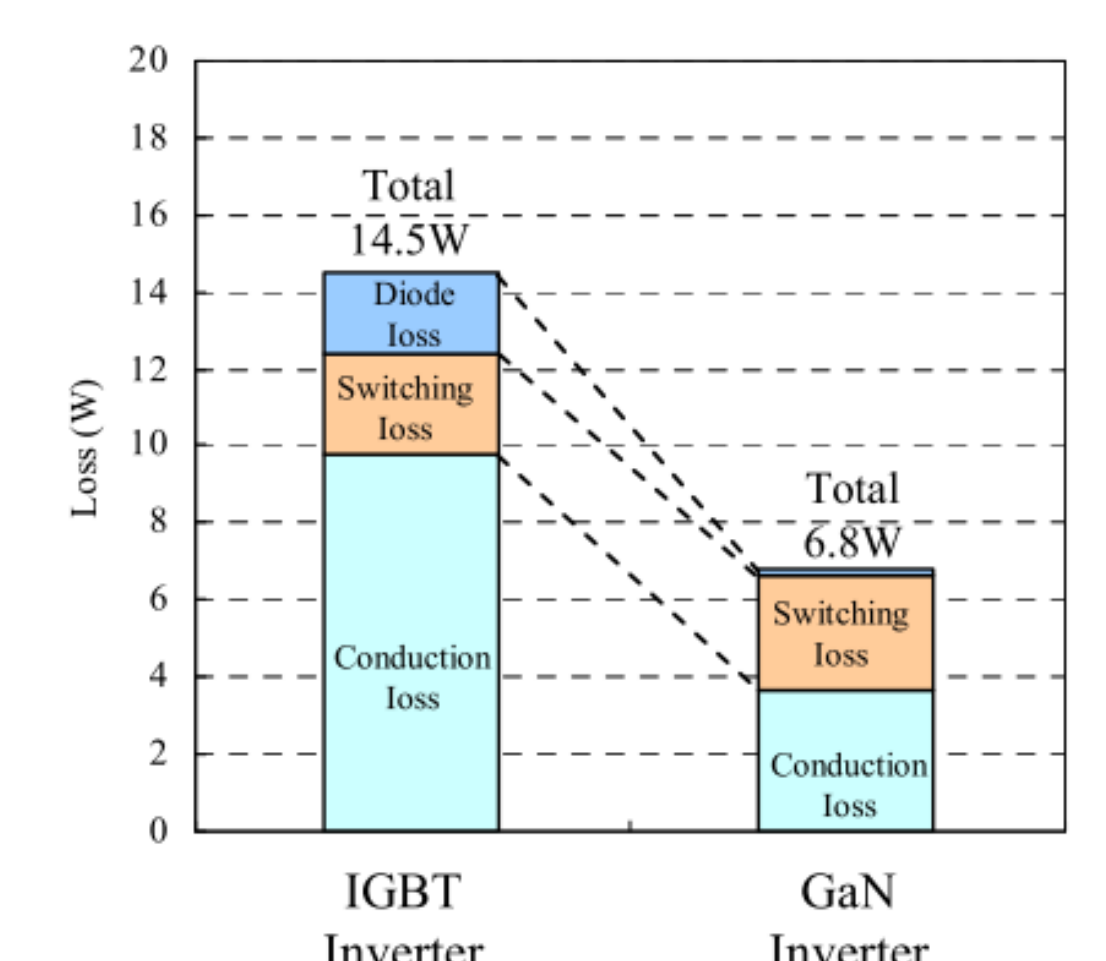
### Winding diagram



### Specifications

4 three-phase modules  
 24 slot double layer stator  
 20 pole rotor  
 600V – 20A GaN FETs  
 4 20uF, 450V capacitors, connected in parallel

### Loss Characterisation



## References

1. G. Lo Calzo *et al.*, "Integrated motor drives: state of the art and future trends," *IET Electr. Power Appl.*, vol. 10, no. 8, pp. 757–771, Sep. 2016.
2. J. Wang, Y. Li, and Y. Han, "Integrated Modular Motor Drive Design With GaN Power FETs," *IEEE Trans. Ind. Appl.*, vol. 51, no. c, pp. 3198–3207, 2015.
3. J. J. Wolmarans, M. B. Gerber, H. Polinder, S. W. H. De Haan, J. A. Ferreira, and D. Clarenbach, "A 50kW integrated fault tolerant permanent magnet machine and motor drive," *PESC Rec. - IEEE Annu. Power Electron. Spec. Conf.*, pp. 345–351, 2008.
4. M. D. Hennen, M. Niessen, C. Heyers, H. J. Brauer, and R. W. De Doncker, "Development and control of an integrated and distributed inverter for a fault tolerant five-phase switched reluctance traction drive," *IEEE Trans. Power Electron.*, vol. 27, no. 2, pp. 547–554, 2012.