## - FULL INITIATION $-\!-\!-$

**Activation:**  $Q = \frac{h\nu, k_l}{k_{-l}} {}^{3}Q = \frac{\mathbf{k_l}}{\mathbf{k_{-l}}} \approx 1e8 - 1e10 \quad c^{-1}$ 

Quenching:

enching:
$${}^{3}Q+DH \xrightarrow{k_{diff}} [{}^{3}Q,DH] \xrightarrow{k_{qE}} [Q^{\bullet-},DH^{\bullet+}]_{s} \xrightarrow{k_{H+}} [QH^{\bullet},D^{\bullet}]_{s} \xrightarrow{k_{diff}} QH^{\bullet}+D^{\bullet} \xrightarrow{k_{qE}} \approx 1e8 - 1e10 \quad M^{-1}c^{-1}$$

$$\begin{array}{c} \mathbf{k_{qE}} \approx 1e8 - 1e10 \quad M^{-1}c^{-1} \\ \mathbf{k_{-qE}} \approx 1e8 - 1e10 \quad c^{-1} \\ \mathbf{k_{H+}} \approx 1e8 - 1e10 \quad c^{-1} \\ \mathbf{k_{diff}} \approx 1e8 - 1e9 \quad c^{-1} \end{array}$$

$$^3Q+QHH$$
  $\xrightarrow{k_{qH}}$   $^2QH^{\bullet}$   $\xrightarrow{k_{dQ}}$   $Q+QHH$   $\begin{pmatrix} \mathbf{k_{qH}} & \approx 1e5 - 1e9 & M^{-1}c^{-1} \\ \mathbf{k_{redQ}} & \approx 1e3 & M^{-1}c^{-1} \\ \mathbf{k_{dQ}} & \approx 1e9 & M^{-1}c^{-1} \end{pmatrix}$ 

$$^3Q+\ QHD \xrightarrow{k_{qQD}} \ QH^{\bullet}+\ QD^{\bullet} \ \underline{\mathbf{k_{qQD}}} \approx ? \ M^{-1}c^{-1}$$

dicals:
$$QH^{\bullet} + D^{\bullet} \xrightarrow{k_r} QHD \xrightarrow{k_p} QHH + \text{N-prod} \xrightarrow{\mathbf{k_r}} \approx 1\text{e}7 - 1\text{e}9 \xrightarrow{M^{-1}c^{-1}} \mathbf{k_p} \approx 1\text{e}-5 - 1\text{e}-3 \xrightarrow{c^{-1}}$$

$$2D^{\bullet} \xrightarrow{k_{rD-rec}} \text{D-D} \qquad \qquad \mathbf{k_{rD-rec}} \approx 1e10 \quad M^{-1}c^{-1}$$

$$2D^{\bullet} \xrightarrow{k_{rD-dis}} \text{DH + N-prod} \xrightarrow{\mathbf{k_{rD-dis}}} \approx 1e9 \quad M^{-1}c^{-1}$$

$$Q+D^{\bullet}$$
  $k_{D}$   $QD^{\bullet}$   $k_{D}$   $\approx ?(1)$   $M^{-1}c^{-1}$   $k_{-D}$   $\approx (0.05)$   $c^{-1}$ 

Photolysis:  ${}^{3}Q \xrightarrow{k_{Ph}} \text{prod} k_{Ph} \approx 1\text{e-}4 - 1\text{e-}3 c^{-1}$ 

## ——— SIMPLE SYSTEM

Activation:  $Q \xrightarrow{h\nu, k_l} {}^3Q \quad \mathbf{k_l} \approx 1e8 - 1e10 \quad c^{-1}$ 

Quenching: 
$${}^3Q+DH \xrightarrow{k_{diff}} QH^{\bullet}+D^{\bullet} \xrightarrow{k_r} \operatorname{prod} \begin{array}{c} \mathbf{k_{diff}} \approx 1e8 - 1e10 & M^{-1}c^{-1} \\ \mathbf{k_r} \approx 1e7 - 1e9 & M^{-1}c^{-1} \end{array}$$

Radicals:

$$2QH^{\bullet} \xrightarrow{k_{dQ}} Q + QHH \quad \mathbf{k_{dQ}} \approx 1e9 \quad M^{-1}c^{-1}$$

$$2D^{\bullet} \xrightarrow{k_{rD-rec}} \text{D-D} \qquad \qquad \mathbf{k_{rD-rec}} \approx 1e10 \quad M^{-1}c^{-1}$$

$$2D^{\bullet} \xrightarrow{k_{rD-dis}} \text{DH + N-prod} \xrightarrow{\mathbf{k_{rD-dis}}} \approx 1e9 \quad M^{-1}c^{-1}$$

## FULL POLIMERIZATION —

	$D^{\bullet} + M \xrightarrow{k_{init}} \sim P_{1}^{\bullet}$ $\sim P_{n}^{\bullet} + M \xrightarrow{k_{prop}} \sim P_{n+1}^{\bullet}$ $M^{\bullet} + M \xrightarrow{k_{prop}} \sim P_{2}^{\bullet}$	$egin{aligned} k_{ ext{init}} \ k_{ ext{prop}} \end{aligned}$		
Transfer:	$\sim P_n^{\bullet} + \operatorname{Sol} \xrightarrow{k_{trans-sol}} \operatorname{Sol}^{\bullet} + \sim P_n$ $\sim P_n^{\bullet} + \operatorname{M} \xrightarrow{k_{trans-m}} \operatorname{M}^{\bullet} + \sim P_n$		$\approx 5$ $\approx 1e-3 - 1$	
	$\sim P_n^{\bullet} + Z \xrightarrow{k_{inh}} Z^{\bullet} + \sim P_n$		$\approx 1e-3 - 1$ $\approx 1e2 - 1e3$	
Termination:	70		$\approx$ ?	
	$\sim P_n^{\bullet} + \sim P_k^{\bullet} \xrightarrow{k_{ter-rec}} \sim P_n - P_k \sim$		$\approx 1e7$ - $1e8$	
	$\sim P_n^{\bullet} + \sim P_k^{\bullet} \xrightarrow{k_{ter-disp}} \sim P_{n-1} = CH_2 + \sim P_{k-1} - CH_3$	$ m k_{ter-disp}$	$\approx$	$M^{-1}c^{-1}$

## SIMPLE POLIMERIZATION —

	$D^{\bullet} + M \xrightarrow{k_{init}} \sim P^{\bullet}$	$\mathbf{k_{init}}$	$\approx M^{-1}c^{-1}$
Propagation:	$\sim P_n^{\bullet} + M \xrightarrow{k_{prop}} \sim P_{n+1}^{\bullet}$	$k_{prop}$	$\approx M^{-1}c^{-1}$
	$\sim P_n^{\bullet} + Z \xrightarrow{k_{inh}} Z^{\bullet} + \sim P_n$	$\mathbf{k_{inh}}$	$\approx M^{-1}c^{-1}$
Termination:	$\sim P_n^{\bullet} \xrightarrow{k_{ter-lin}} \sim P_n$	$\mathbf{k_{ter-l}}$	$\approx M^{-1}c^{-1}$
	$\sim P_n^{\bullet} + \sim P_k^{\bullet} \xrightarrow{k_{ter-rec}} \sim P_n - P_k \sim$	$\mathbf{k_{ter-rec}}$	$\approx M^{-1}c^{-1}$
	$\sim P_{\bullet}^{\bullet} + \sim P_{\bullet}^{\bullet} \xrightarrow{k_{ter-disp}} \sim P_{n-1} = CH_2 + \sim P_{k-1} - CH_3$	$k_{ m ter-disp}$	$\approx M^{-1}c^{-1}$