
 Taganito HPAL Nickel Corporation	MISCELLANEOUS / CALCULATION DCS Manual				
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I. General Description

This graphics screen shows tabulations of calculated values which are used as monitoring items for the operation of the Plant. Calculated values involve in the operations are mostly flow totalizers, differential pressure (PDI), average temperature and differential temperature (TDI) and others such as calculated density and heating rate. Refer to **Annex 1** for MISCELLANEOUS CALCULATION screen.

For the purpose and availability of calculated values, refer to the items corresponding manuals.

This screen has a shortcut link button to Graphics Overview for easy access to other screens.

II. Important Monitoring Items

1. Controllers' Description

None

2. Instruments' Description

1) 101FI008: Ore Thickener Total Flocculant Flowrate

This volumetric flow indicator monitors the total flocculant consumption of the Ore Preparation 101 and 201. This indicator is a totalizer for the flocculant consumption of 101TH01 and 201TH01.

$$101FI008 \text{ [m}^3\text{/h]} = 101FIC007 + 201FIC007 \text{ [m}^3\text{/h]}$$

(Operating Range: TBD m³/h; Normal: TBD m³/h)

2) 101/201XI001: 101TH01 Density

This density indicator monitors the calculated density of 101/201TH01 slurry which is based on manually measured height of water phase (Hw). This indicator is calculated using the following equation:

$$101/201XI001 \text{ [kg/m}^3\text{]} = \frac{(101/201PIC001 \text{ [kPag]} \times 1000) - (Dw \text{ [kg/m}^3\text{]} \times g \text{ [m/s}^2\text{]} \times Hw \text{ [m]})}{(g \text{ [m/s}^2\text{]} \times Hs \text{ [m]})}$$

Refer to **TNH-201-103 (2) ORE SLURRY THICKENING DCS Manual** for the discussion of the complex loop calculation for 101/201XI001.


(Operating Range: TBD kg/m³; Normal: TBD kg/m³)

3) 102LI001B: 102TK01 and 202TK01 Total Volume

This indicator is a totalizer of the individual volume of 102TK01 and 202TK01. This indicator is calculated using the following equation:

$$102LI001B \text{ [m}^3\text{]} = 102LI001A + 202LI001A \text{ [m}^3\text{]}$$

(Operating Range: TBD m³; Normal: TBD m³)

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4) 102/202FI002: Feed Slurry Flowrate to 102HX02

This flow indicator is an electromagnetic type that monitors the flow rate of ore slurry to 102/202HX02.

(Operating Range: TBD m³/h; Normal: TBD m³/h)

5) 102/202FI038: Water Feed Flowrate to 102SR01

This flow indicator is an electromagnetic type that monitors the flow rate of clarified water to 102/202SR01.

(Operating Range: TBD m³/h; Normal: TBD m³/h)

6) 102/202FI041: Total Acid Flowrate

This volumetric flow indicator monitors the sulfuric acid feed going to HPAL 102/202. This indicator is a totalizer for the sulfuric acid feed to 102/202AC01 Comp.1A and 102/202AC01 Comp.1B.

$$102/202FI041 \text{ [m}^3\text{/h]} = 102/202FI007 + 102/202FI039 \text{ [m}^3\text{/h]}$$

(Operating Range: TBD m³/h; Normal: 51.9 m³/h)

7) 102/202FI070: 102/202PU07A Calculated Flowrate

This calculated flow indicator monitors the HPAL feed slurry flow rate from 102/202PU07A to 102/202AC01. This indicator is calculated using the following equation:

$$102/202FI070 \text{ [m}^3\text{/h]} = 102/202SI001 \text{ [rpm]} \times K \text{ [m}^3\text{/h-rpm]}$$

where, K = 6.642 m³/h-rpm

(Operating Range: TBD m³/h; Normal: TBD m³/h)

8) 102/202FI071: 102/202PU07B Calculated Flowrate

This calculated flow indicator monitors the HPAL feed slurry flow rate from 102/202PU07B to 102/202AC01. This indicator is calculated using the following equation:

$$102/202FI071 \text{ [m}^3\text{/h]} = 102/202SI002 \text{ [rpm]} \times K \text{ [m}^3\text{/h-rpm]}$$

where, K = 6.642 m³/h-rpm

(Operating Range: TBD m³/h; Normal: TBD m³/h)

9) 102/202PDI051: LT Heater Differential Pressure


This calculated differential pressure indicator measures the pressure difference of 102/202PU32AB discharge pressure and 102/202HX01 pressure or 102/202VE03 pressure (whichever is selected in 102/202HX01 Selector Switch). This indicator is calculated using the following equation:

$$102/202PDI051 \text{ [kPa]} = 102/202PI001 \text{ [kPag]} - 102/202PI002 \text{ [kPag]}$$

or

$$102/202PDI051 \text{ [kPa]} = 102/202PI001 \text{ [kPag]} - 102/202PI021 \text{ [kPag]}$$

(Operating Range: H = 50kPa; HH = 500 kPa; Normal: TBD kPa)

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10) 102/202PDI052: MT Heater Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202PU03AB discharge pressure and 102/202HX02 pressure or 102/202VE02 pressure (whichever is selected in 102/202HX02 Vent Control Selector Switch). This indicator is calculated using the following equation:

$$102/202PDI052 \text{ [kPa]} = 102/202PI003 \text{ [kPag]} - 102/202PIC004 \text{ [kPag]}$$

or

$$102/202PDI052 \text{ [kPa]} = 102/202PI003 \text{ [kPag]} - 102/202PIC019 \text{ [kPag]}$$

(Operating Range: H = 90kPa; HH = 500 kPa; Normal: TBD kPa)

11) 102/202PDI055: HT Heater Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202PU06AB discharge pressure and 102/202HX03 pressure or 102/202VE01 pressure (whichever is selected in 102/202HX03 Vent Control Selector Switch). This indicator is calculated using the following equation:

$$102/202PDI055 \text{ [kPa]} = 102/202PI005 \text{ [kPag]} - 102/202PIC006 \text{ [kPag]}$$

or

$$102/202PDI055 \text{ [kPa]} = 102/202PI005 \text{ [kPag]} - 102/202PIC017 \text{ [kPag]}$$

(Operating Range: H = 50 kPa; HH = 500 kPa; Normal: TBD kPa)

12) 102/202PDI090: LT Heater – LP Flash Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202VE03 pressure and 102/202HX01 pressure. This indicator is calculated using the following equation:

$$102/202PDI090 \text{ [kPa]} = 102/202PI021 \text{ [kPag]} - 102/202PI002 \text{ [kPag]}$$

(Operating Range: H = 100 kPa; Normal: TBD kPa)

13) 102/202PDI091: MT Heater – MP Flash Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202VE02 pressure and 102/202HX02 pressure. This indicator is calculated using the following equation:

$$102/202PDI091 \text{ [kPa]} = 102/202PIC019 \text{ [kPag]} - 102/202PIC004 \text{ [kPag]}$$


(Operating Range: H = 100 kPa; Normal: TBD kPa)

14) 102/202PDI092: HT Heater – HP Flash Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202VE01 pressure and 102/202HX03 pressure. This indicator is calculated using the following equation:

$$102/202PDI092 \text{ [kPa]} = 102/202PIC017 \text{ [kPag]} - 102/202PIC006 \text{ [kPag]}$$

(Operating Range: H = 100 kPa; Normal: TBD kPa)

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15) 102/202PDI057A: 102/202PT010/023 (AC COMP. 1A) Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202PI023 (102PU10AB discharge pressure to 102AC01 COMP. 1A) and 102/202PI010 (102/202AC01 vent pressure). This indicator is calculated using the following equation:

$$102/202PDI057A \text{ [kPa]} = 102/202PI023 \text{ [kPag]} - 102/202PI010 \text{ [kPag]}$$

(Operating Range: L = 80 kPa; Normal: TBD kPa)

16) 102/202PDI057B: 102/202PT010/037 (AC COMP. 1B) Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202PI037 (102PU10AB discharge pressure to 102AC01 COMP. 1B) and 102/202PI010 (102/202AC01 vent pressure). This indicator is calculated using the following equation:

$$102/202PDI057B \text{ [kPa]} = 102/202PI037 \text{ [kPag]} - 102/202PI010 \text{ [kPag]}$$

(Operating Range: L = 80 kPa; Normal: TBD kPa)

17) 102/202PDI078: HP Air Injection Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202PI033 (HP Air pressure to 102AC01) and 102/202PI010 (102/202AC01 vent pressure). This indicator is calculated using the following equation:

$$102/202PDI078 \text{ [kPa]} = 102/202PI033 \text{ [kPag]} - 102/202PI010 \text{ [kPag]}$$

(Operating Range: TBD kPa; Normal: TBD kPa)

18) 102/202PDIC056: 102/202PY007/PT010 Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 102/202PI010 (102/202AC01 vent pressure) and 102/202PY007 (saturated steam pressure in 102AC01). This indicator is calculated using the following equation:

$$102/202PDIC056 = 102/202PI010 - 102/202PY007$$

(Operating Range: -100 – 700 kPa; Normal: TBD kPa)

19) 102/202TY030: 102/202TI006 – 102 Autoclave Average Temperature

This calculated temperature indicator measures the average temperature inside 102/202AC01. This indicator is calculated using the following equation:

$$102/202TY030 \text{ [}^{\circ}\text{C]} = (102/202TI006 \text{ [}^{\circ}\text{C]} + 102/202TI007 \text{ [}^{\circ}\text{C]} + 102/202TI008 \text{ [}^{\circ}\text{C]} + 102/202TI009 \text{ [}^{\circ}\text{C]} + 102/202TI010 \text{ [}^{\circ}\text{C]} + 102/202TI011 \text{ [}^{\circ}\text{C]} + 102/202TI012 \text{ [}^{\circ}\text{C]}) / 7$$

(Operating Range: TBD °C; Normal: TBD °C)

20) 102/202TDY006: 102/202AC01 COMP. #1 Heating Rate

This calculated heating rate indicator measures the change in temperature per unit time inside 102/202AC01 Comp. #1. This indicator is calculated using the following equation:

$$102/202TDY006 [^{\circ}\text{C}/\text{h}] = \frac{(102/202TI006_{\text{Newest}} [^{\circ}\text{C}] - 102/202TI006_{\text{Oldest}} [^{\circ}\text{C}])}{X [\text{min}]} \times 60 [\text{min}/\text{h}]$$

(Operating Range: TBD $^{\circ}\text{C}/\text{h}$; Normal: TBD $^{\circ}\text{C}/\text{h}$)

21) 102/202TDY007: 102/202AC01 COMP. #2 Heating Rate

This calculated heating rate indicator measures the change in temperature per unit time inside 102/202AC01 Comp. #2. This indicator is calculated using the following equation:

$$102/202TDY007 [^{\circ}\text{C}/\text{h}] = \frac{(102/202TI007_{\text{Newest}} [^{\circ}\text{C}] - 102/202TI007_{\text{Oldest}} [^{\circ}\text{C}])}{X [\text{min}]} \times 60 [\text{min}/\text{h}]$$

(Operating Range: TBD $^{\circ}\text{C}/\text{h}$; Normal: TBD $^{\circ}\text{C}/\text{h}$)

22) 102/202TDY008: 102/202AC01 COMP. #3 Heating Rate

This calculated heating rate indicator measures the change in temperature per unit time inside 102/202AC01 Comp. #3. This indicator is calculated using the following equation:

$$102/202TDY008 [^{\circ}\text{C}/\text{h}] = \frac{(102/202TI008_{\text{Newest}} [^{\circ}\text{C}] - 102/202TI008_{\text{Oldest}} [^{\circ}\text{C}])}{X [\text{min}]} \times 60 [\text{min}/\text{h}]$$

(Operating Range: TBD $^{\circ}\text{C}/\text{h}$; Normal: TBD $^{\circ}\text{C}/\text{h}$)

23) 102/202TDY009: 102/202AC01 COMP. #4 Heating Rate

This calculated heating rate indicator measures the change in temperature per unit time inside 102/202AC01 Comp. #4. This indicator is calculated using the following equation:

$$102/202TDY009 [^{\circ}\text{C}/\text{h}] = \frac{(102/202TI009_{\text{Newest}} [^{\circ}\text{C}] - 102/202TI009_{\text{Oldest}} [^{\circ}\text{C}])}{X [\text{min}]} \times 60 [\text{min}/\text{h}]$$

(Operating Range: TBD $^{\circ}\text{C}/\text{h}$; Normal: TBD $^{\circ}\text{C}/\text{h}$)

24) 102/202TDY010: 102/202AC01 COMP. #5 Heating Rate


This calculated heating rate indicator measures the change in temperature per unit time inside 102/202AC01 Comp. #5. This indicator is calculated using the following equation:

$$102/202TDY010 [^{\circ}\text{C}/\text{h}] = \frac{(102/202TI010_{\text{Newest}} [^{\circ}\text{C}] - 102/202TI010_{\text{Oldest}} [^{\circ}\text{C}])}{X [\text{min}]} \times 60 [\text{min}/\text{h}]$$

(Operating Range: -400 – 400 $^{\circ}\text{C}/\text{h}$; Normal: TBD $^{\circ}\text{C}/\text{h}$)

25) 102/202TDY011: 102/202AC01 COMP. #6 Heating Rate

This calculated heating rate indicator measures the change in temperature per unit time inside 102/202AC01 Comp. #6. This indicator is calculated using the following equation:

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$$102/202TDY011 [^{\circ}\text{C}/\text{h}] = \frac{(102/202TI011_{\text{Newest}} [^{\circ}\text{C}] - 102/202TI011_{\text{Oldest}} [^{\circ}\text{C}])}{X [\text{min}]} \times 60 [\text{min}/\text{h}]$$

(Operating Range: TBD $^{\circ}\text{C}/\text{h}$; Normal: TBD $^{\circ}\text{C}/\text{h}$)

26) 102/202TDY012: 102/202AC01 COMP. #7 Heating Rate

This calculated heating rate indicator measures the change in temperature per unit time inside 102/202AC01 Comp. #7. This indicator is calculated using the following equation:

$$102/202TDY012 [^{\circ}\text{C}/\text{h}] = \frac{(102/202TI012_{\text{Newest}} [^{\circ}\text{C}] - 102/202TI012_{\text{Oldest}} [^{\circ}\text{C}])}{X [\text{min}]} \times 60 [\text{min}/\text{h}]$$

(Operating Range: TBD $^{\circ}\text{C}/\text{h}$; Normal: TBD $^{\circ}\text{C}/\text{h}$)

27) 102/202TDI026: 102/202AC01 Skin Temperature Difference

This calculated temperature difference indicator measures the skin temperature difference at 102/202AC01 Comp. #1 and 102/202AC01 Comp. #2. This indicator is calculated using the following equation:

$$102/202TDI026 [^{\circ}\text{C}] = 102/202TI013 [^{\circ}\text{C}] - 102/202TI014 [^{\circ}\text{C}]$$

(Operating Range: TBD $^{\circ}\text{C}$; Normal: TBD $^{\circ}\text{C}$)

28) 102/202TDI027: LT Heater Approach Temperature

This calculated temperature difference indicator measures the temperature difference of steam going in 102/202HX01 and heated slurry going out of 102/202HX01. This indicator is calculated using the following equation:

$$102/202TDI027 [^{\circ}\text{C}] = 102/202TI102 [^{\circ}\text{C}] - 102/202TI101 [^{\circ}\text{C}]$$

(Operating Range: TBD $^{\circ}\text{C}$; Normal: 6 $^{\circ}\text{C}$)

29) 102/202TDI028: MT Heater Approach Temperature

This calculated temperature difference indicator measures the temperature difference of steam going in 102/202HX02 and heated slurry going out of 102/202HX02. This indicator is calculated using the following equation:


$$102/202TDI027 [^{\circ}\text{C}] = 102/202TI104 [^{\circ}\text{C}] - 102/202TI103 [^{\circ}\text{C}]$$

(Operating Range: TBD $^{\circ}\text{C}$; Normal: 8 $^{\circ}\text{C}$)

30) 102/202TDI029: HT Heater Approach Temperature

This calculated temperature difference indicator measures the temperature difference of steam going in 102/202HX03 and heated slurry going out of 102/202HX03. This indicator is calculated using the following equation:

$$102/202TDI027 [^{\circ}\text{C}] = 102/202TI106 [^{\circ}\text{C}] - 102/202TI105 [^{\circ}\text{C}]$$

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(Operating Range: TBD °C; Normal: 8 °C)

31) 103FI500: CCD Input Total Flowrate

This volumetric flow indicator monitors the total flow input of materials into the CCD circuit. This indicator is a totalizer of the pregnant liquor flow from PNTRL, barren liquor flow from MS, total flocculant flow and NTRL underflow slurry. This indicator is calculated using the following equation:

$$103FI500 \text{ [m}^3\text{/h]} = 103FIC001 \text{ [m}^3\text{/h]} + 103FIC020 \text{ [m}^3\text{/h]} + 103FI068 \text{ [m}^3\text{/h]} + 104FIC004 \text{ [m}^3\text{/h]}$$

(Operating Range: TBD m³/h; Normal: 2214.3 m³/h)

32) 103FI501: CCD Output Total Flowrate

This volumetric flow indicator monitors the total flow output of materials from the CCD circuit. This indicator is a totalizer of the pregnant liquor flow from CCD-4, CCD-9 underflow slurry to FNTRL and CCD-5 underflow seed slurry to NTRL. This indicator is calculated using the following equation:

$$103FI501 \text{ [m}^3\text{/h]} = 103FIC003 \text{ [m}^3\text{/h]} + 103FIC021 \text{ [m}^3\text{/h]} + 103FIC009 \text{ [m}^3\text{/h]}$$

(Operating Range: TBD m³/h; Normal: 2342.5 m³/h)

33) 104FI002: Coagulant Flowrate to 104TK02

This flow indicator is an electromagnetic type that monitors the flow rate of coagulant to 104TK02.

(Operating Range: L = 0.55 m³/h; Normal: TBD m³/h)

34) 104FIC006: Pregnant Liquor Flowrate to 105TK01

This flow indicator is an electromagnetic type that monitors the flow rate of pregnant liquor to 105TK01.

(Operating Range: L = 873 m³/h; H = 1662 m³/h; Normal: TBD m³/h)

35) 104FI201: 104VP01AB- Coagulant Flowrate


This volumetric flow indicator monitors the flow of coagulant form 104VP01AB less the dilution water. This indicator is calculated using the following equation:

$$104FI201 \text{ [m}^3\text{/h]} = 104FI002 \text{ [m}^3\text{/h]} - 104FI001 \text{ [m}^3\text{/h]}$$

(Operating Range: TBD m³/h; Normal: TBD m³/h)

36) 106FI043: Fresh H₂S Gas Flowrate to MS

This volumetric flow indicator monitors the total fresh H₂S gas flow to the MS reactors. This indicator is a totalizer of H₂S gas flow to 106VE01, 106VE02, 106VE03 and 106VE04.

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$$106FI043 \text{ [Nm}^3\text{/h]} = 106FIC001 \text{ [Nm}^3\text{/h]} + 106FIC231 \text{ [Nm}^3\text{/h]} + 106FIC097 \text{ [Nm}^3\text{/h]} + 106FIC911 \text{ [Nm}^3\text{/h]}$$

(Operating Range: TBD Nm³/h; Normal: 2138 Nm³/h)

37) 106FQ033: Fresh H₂S Gas Volume to MS

This indicator monitors the total amount/volume of fresh H₂S gas to the MS reactors. This indicator is a totalizer of H₂S gas volume to 106VE01, 106VE02, 106VE03 and 106VE04.

$$106FQ033 \text{ [Nm}^3\text{]} = 106FQ001 \text{ [Nm}^3\text{]} + 106FQ231 \text{ [Nm}^3\text{]} + 106FQ097 \text{ [Nm}^3\text{]} + 106FQ911 \text{ [Nm}^3\text{]}$$

(Operating Range: TBD Nm³; Normal: TBD Nm³)

38) 106PDI100: 106VE01-106VE02 Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 106VE01 pressure and 106VE02 pressure. This indicator is calculated using the following equation:

$$106PDI100 \text{ [kPa]} = 106PI002 \text{ [kPag]} - 106PI003 \text{ [kPag]}$$

(Operating Range: TBD kPa; Normal: 15 kPa)

39) 106PDI101: 106VE02-106VE03 Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 106VE02 pressure and 106VE03 pressure. This indicator is calculated using the following equation:

$$106PDI101 \text{ [kPa]} = 106PI003 \text{ [kPag]} - 106PI004 \text{ [kPag]}$$

(Operating Range: TBD kPa; Normal: 15 kPa)

40) 106PDI102: 106VE03-106VE04 Differential Pressure

This calculated differential pressure indicator measures the pressure difference of 106VE03 pressure and 106VE04 pressure. This indicator is calculated using the following equation:

$$106PDI101 \text{ [kPa]} = 106PI004 \text{ [kPag]} - 106PIC005 \text{ [kPag]}$$


(Operating Range: TBD kPa; Normal: 15 kPa)

41) 108FI202: 108PU02/03/04/05AB Total Flowrate

This calculated flow indicator measures the total flow rate of effluent slurry from FNTRL to Tailings Dam and 106TK14. This indicator is calculated using the following equation:

$$108FI202 \text{ [m}^3\text{/h]} = 524FI008 \text{ [m}^3\text{/h]} + 108FI007 \text{ [m}^3\text{/h]}$$

(Operating Range: TBD m³/h; Normal: 901 m³/h)

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42) 112FI004: Slaked Lime Flowrate to FNTRL

This calculated flow indicator measures the flow rate of slaked lime to FNTRL. This indicator is calculated using the following equation:

$$112FI004 [m^3/h] = 112FI012 [m^3/h] - 112FI013 [m^3/h]$$

(Operating Range: TBD m³/h; Normal: 51.4 m³/h)

43) 114FI004: Total Flocculant Flowrate

This calculated flow indicator measures the total flow rate of flocculant to the Plant. This indicator is a totalizer of the total flocculant flow to Ore Prep. 101/201, total flocculant flow to CCD circuit, flocculant flow to NTRL and flocculant flow to MS. This indicator is calculated using the following equation:

$$114FI004 [m^3/h] = 101FI008 [m^3/h] + 103FI068 [m^3/h] + 104FIC007 [m^3/h] + 106FIC007 [m^3/h]$$

(Operating Range: TBD m³/h; Normal: 80.1 m³/h)

44) 103FI068: CCD Total Flocculant Flowrate

This calculated flow indicator measures the total flow rate of flocculant to the CCD thickeners. This indicator is a totalizer for the flocculant consumption of 103TH04/05/06/07/08/09. This indicator is calculated using the following equation:

$$103FI068 [m^3/h] = 103FIC014 [m^3/h] + 103FIC015 [m^3/h] + 103FIC016 [m^3/h] + 103FIC017 [m^3/h] + 103FIC018 [m^3/h] + 103FIC019 [m^3/h]$$

(Operating Range: TBD m³/h; Normal: 40.5 m³/h)

3. Motors

None

4. Actuated Valves

None

5. Switches


None

III. Interlocks/Controls

None

IV. Control Sequences

None

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V. Alarms

None

VI. DCS Emergency Shutdown

None

VII. Trend Graphs Grouping

None

Annex 1: MISCELLANEOUS CALCULATION DCS Graphics

Free Memory 4883.84 MB Free Disk(C:) 53389.19 MB 03/03/2012 (Sat) 15:44:29
13:58:13 BADPV 513PU02C START/STOP 513HS009 95 ENG

SILENCE	ALARM	DEVICE ALERT	SYSTEM STATUS	MESSAGE	SEQ EVENT	PREV DISPLAY	GRAPHIC	GROUP	TREND	DETAIL	SYSTEM CONF	SUB MENU	PRINT
MISCELLANEOUS CALCULATION													
Graphics Overview													
Description				Tag Number		Value		Unit					
101TH01 INPUT TOTAL FLOW				101FI008				m3/h					
101TH01 DENSITY				101XI001				kg/m3					
102/202TH01 TOTAL VOLUME				102L001B				%					
FR 102PU03AB TO 102HX02				102FI002				m3/h					
FR 102PU16AB TO 102SR01				102FI038				m3/h					
TOTAL ACID FLOW				102FI041				---					
FLOW 102PU07A				102FI070				m3/h					
FLOW 102PU07B				102FI071				m3/h					
LT HEATER DIFF PRESS				102PD0051				kPag					
MT HEATER DIFF PRESS				102PD0052				kPag					
HT HEATER DIFF PRESS				102PD0055				kPag					
LT HTR- LP FLASH DIFF PRESS				102PD0090				kPag					
106CP01A RUN TIME DIFF PRESS				102PD0091				kPag					
106CP01B RUN TIME DIFF PRESS				102PD0092				kPag					
102PT010.037 DIFF PRESS				102PD0057A				kPag					
102PT010.023 DIFF PRESS				102PD0057B				kPag					
HP AIR INJ DIFF PRESS				102PD0078				kPag					
103FIC020 DIFF PRESS				102PDIC056				kPag					
104FIC004 AVG TEMP				102TY030				deg C					
A/C COMP 1 HEATING RATE				102TDY006				deg Ch					
A/C COMP 2 HEATING RATE				102TDY007				deg Ch					
A/C COMP 3 HEATING RATE				102TDY008				deg Ch					
A/C COMP 4 HEATING RATE				102TDY009				deg Ch					
A/C COMP 5 HEATING RATE				102TDY010				deg Ch					
A/C COMP 6 HEATING RATE				102TDY011				deg Ch					
A/C COMP 7 HEATING RATE				102TDY012				deg Ch					
A/C SKIN TEMP TEMP DIFF				102TD0026				deg C					
LT HEATER APPROACH TEMP				102TD0027				deg C					
MT HEATER APPROACH TEMP				102TD0028				deg C					
HT HEATER APPROACH TEMP				102TD0029				deg C					
CCD INPUT TOTAL FLOW				103FI500				m3/h					
CCD OUTPUT TOTAL FLOW				103FI501				m3/h					
FR 104VP01AB TO 104TK02				104FI002				m3/h					
FR 104PU01AB TO 105TK01				104FIC006				m3/h					
104VP01AB FLOW IND				104FI201				---					
H2S FLOW FTO MS				106FI043				Nm3/h					
H2S FLOW FTO MS				106FI033				Nm3					
106VE01-106VE02 DIFF PRESS				106PD1100				kPa					
106VE02-106VE03 DIFF PRESS				106PD1101				kPa					
106VE03-106VE04 DIFF PRESS				106PD1102				---					
108PU02.03.04.05AB TOTAL FLOW				108FI202				m3/h					
SLAKE LIME TO F-NTRL				112FI004				m3/h					
524FI008 FLOW				114FI004				m3/h					
FLOC TOTAL CCD				103FI068				m3/h					
Description				Tag Number		Value		Unit					
201TH01 DENSITY				201XI001				kg/m3					
FR 20203AB TO 202HX02				202FI002				m3/h					
FR 202PU16AB TO 202SR01				202FI038				m3/h					
TOTAL ACID FLOW				202FI041				---					
FLOW 202PU07A				202FI070				m3/h					
FLOW 202PU07B				202FI071				m3/h					
LT HEATER DIFF PRESS				202PD0051				kPag					
MT HEATER DIFF PRESS				202PD0052				kPag					
HT HEATER DIFF PRESS				202PD0055				kPag					
LT HTR- LP FLASH DIFF PRESS				202PD0090				kPag					
106CP01A RUN TIME DIFF PRESS				202PD0091				kPag					
106CP01B RUN TIME DIFF PRESS				202PD0092				kPag					
202PT010.037 DIFF PRESS				202PD0057A				kPag					
202PT010.023 DIFF PRESS				202PD0057B				kPag					
HP AIR INJ DIFF PRESS				202PD0078				kPag					
103FIC020 DIFF PRESS				202PDIC056				kPag					
104FIC004 AVG TEMP				202TY030				deg C					
A/C COMP 1 HEATING RATE				202TDY006		0.0		deg Ch					
A/C COMP 2 HEATING RATE				202TDY007		0.0		deg Ch					
A/C COMP 3 HEATING RATE				202TDY008		0.0		deg Ch					
A/C COMP 4 HEATING RATE				202TDY009		0.0		deg Ch					
A/C COMP 5 HEATING RATE				202TDY010		0.0		deg Ch					
A/C COMP 6 HEATING RATE				202TDY011		0.0		deg Ch					
A/C COMP 7 HEATING RATE				202TDY012		0.0		deg Ch					
A/C SKIN TEMP TEMP DIFF				202TD0026				deg C					
LT HEATER APPROACH TEMP				202TD0027				deg C					
MT HEATER APPROACH TEMP				202TD0028				deg C					
HT HEATER APPROACH TEMP				202TD0029				deg C					