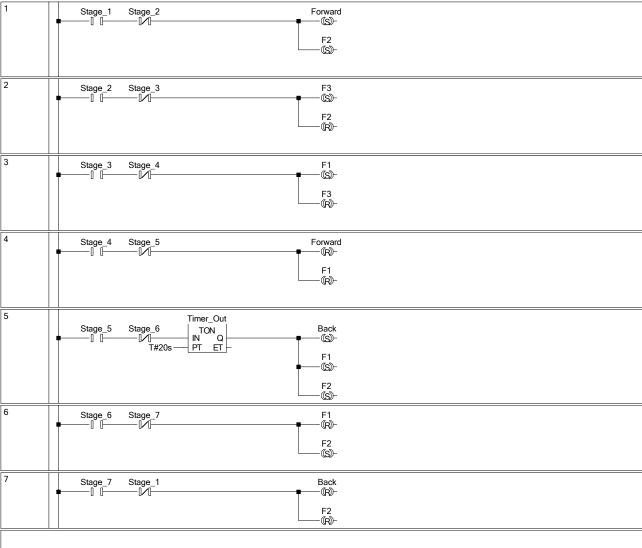
Data Name : Activation



Data Name: Sequence Start Run 2 Run -(R)-Stage\_7 Stage\_1
Stage\_2
Stage\_3
Stage\_4
Stage\_5 \_Seq\_Ct\_ CTU CU Q RESET CV Start Reset — (R)-Stage\_6 — (R)-Stage\_7 — (R)-Stage\_1
—
(S) 4 \_Timer\_In\_ Stage\_7 Sens\_1 Run TON Q PT ET Stage\_1
—
(S) T#5s — Stage\_7 5 Run Stage\_1 Sens\_2 Stage\_2 6 Sens\_3 Run Stage\_2 Stage\_3 Stage\_2 Stage\_3 Stage\_4 Stage\_3 8 Stage\_4 Stage\_5 Run Sens\_4 -0 -Stage\_4 9 Run Stage\_6 Sens\_2 Stage\_5 10 Sens\_1 Run Stage\_6 Stage\_7 Stage\_6

Label 2024-01-31

Data Name : Global1 Global Label Setting

	Class	Label Name	Data Type	Constant	Device	Address	Comment	Remark	Relation with System Label	System Label Name	Attribute
- 1	VAR_GLOBAL	Sens_1	Bit		X002	%IX2					i Total
2	VAR_GLOBAL	Sens_2	Bit		X003	%IX3					
3	VAR_GLOBAL	Sens_3	Bit		X004	%DX4					í
4	VAR_GLOBAL	Sens_4	Bit		X005	%IX5					i Total
5	VAR_GLOBAL	Start	Bit		X000	%IX0					
6	VAR_GLOBAL	Reset	Bit		X001	%IX1					
7	VAR_GLOBAL	Stage_1	Bit		M0	%MX0.0					
8	VAR_GLOBAL	Stage_2	Bit		M1	%MX0.1					
9	VAR_GLOBAL	Stage_3	Bit		M2	%MX0.2					
10	VAR_GLOBAL	Stage_4	Bit		M3	%MX0.3					i
11	VAR_GLOBAL	Stage_5	Bit		M4	%MX0.4					
12	VAR_GLOBAL	Stage_6	Bit		M5	%MX0.5					1
13	VAR_GLOBAL	Stage_7	Bit		M6	%MX0.6					i Total
14	VAR_GLOBAL	Forward	Bit		Y000	%QX0					
	VAR_GLOBAL	Back	Bit		Y001	%QX1					i
16	VAR_GLOBAL	F1	Bit		Y003	%QX3	Hastighet 1				
17	VAR_GLOBAL	F2	Bit		Y002	%QX2	Hastighet 2				
18	VAR_GLOBAL	F3	Bit		Y004	%QX4	Hastighet 3				

Label 2024-01-31

Data Name : Activation Local Label Setting

	Class	Label Name	Data Type	Constant	Device	Address	Comment
1	VAR	Timer_Out	TON				

Label 2024-01-31

Data Name : Sequence Local Label Setting

	Class	Label Name	Data Type	Constant	Device	Address	Comment
	VAR	Run	Bit				
	VAR	Seq_Ct	СТИ				
-	VAR	Timer_In	TON				