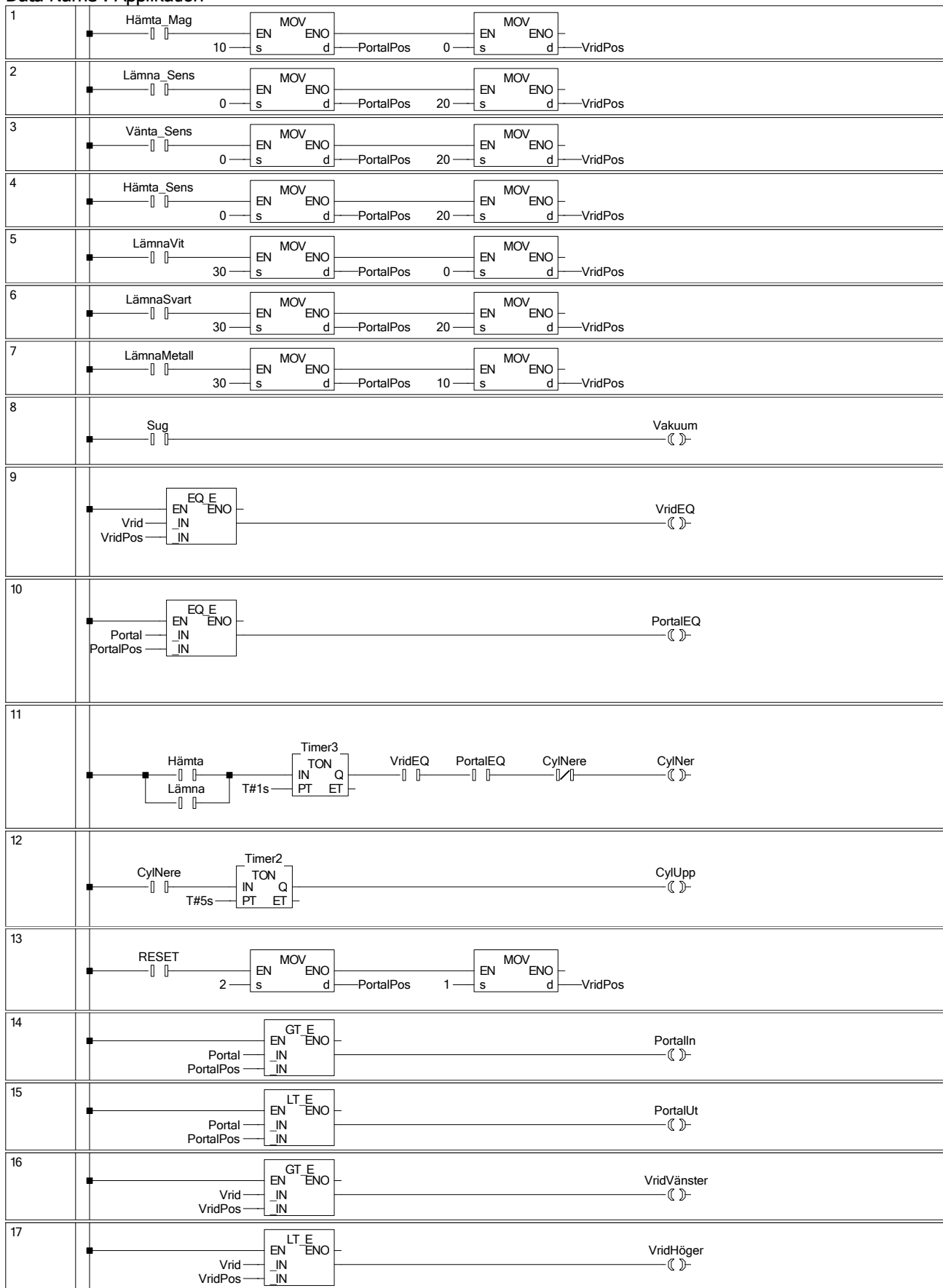


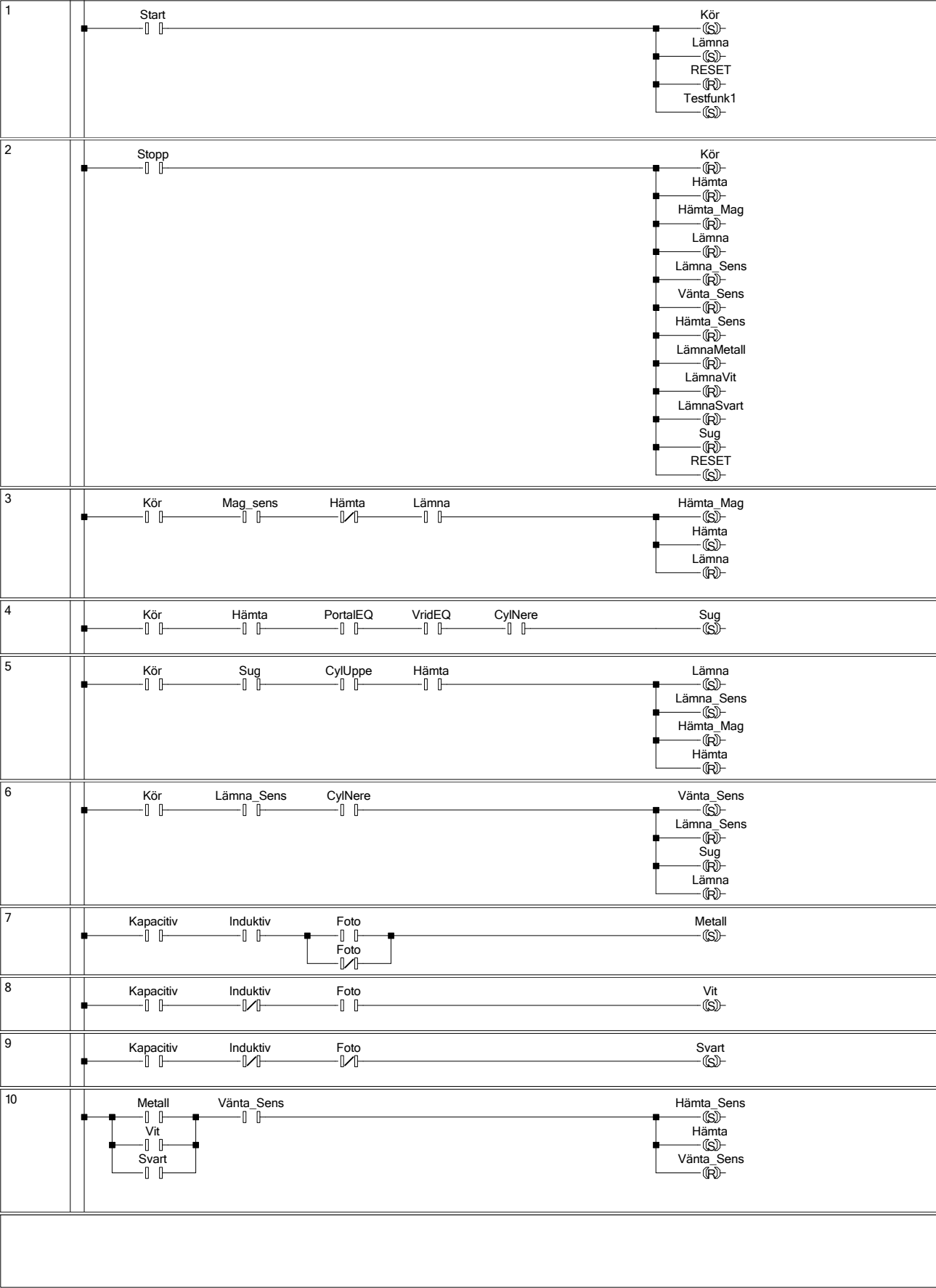
Pick And Place
with TEST

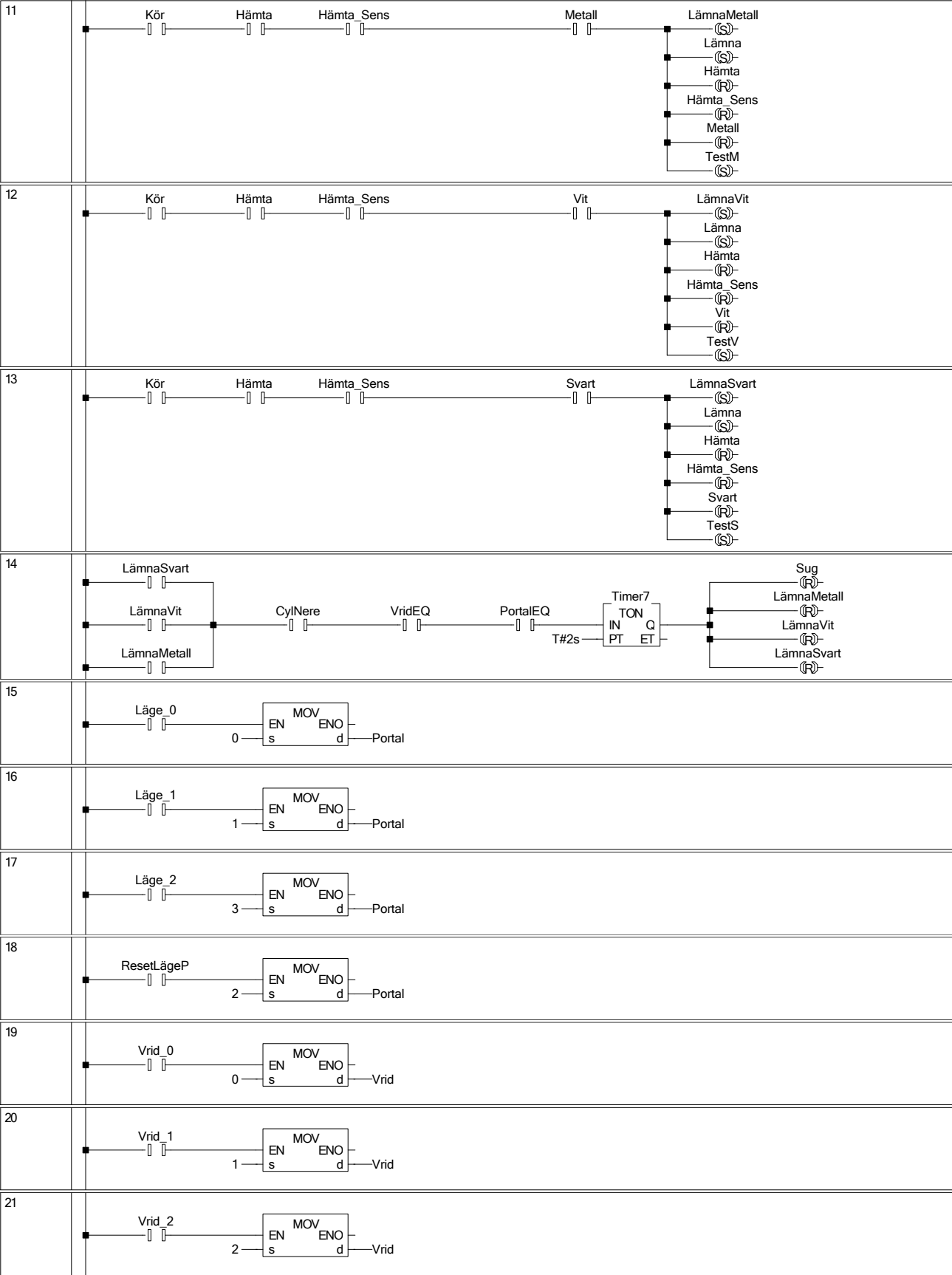
Test program needs to be taken away from Tasks and
I/O-addresses reassigned before "Activation"

Prepared By:
Mattias Veschetti Holmgren

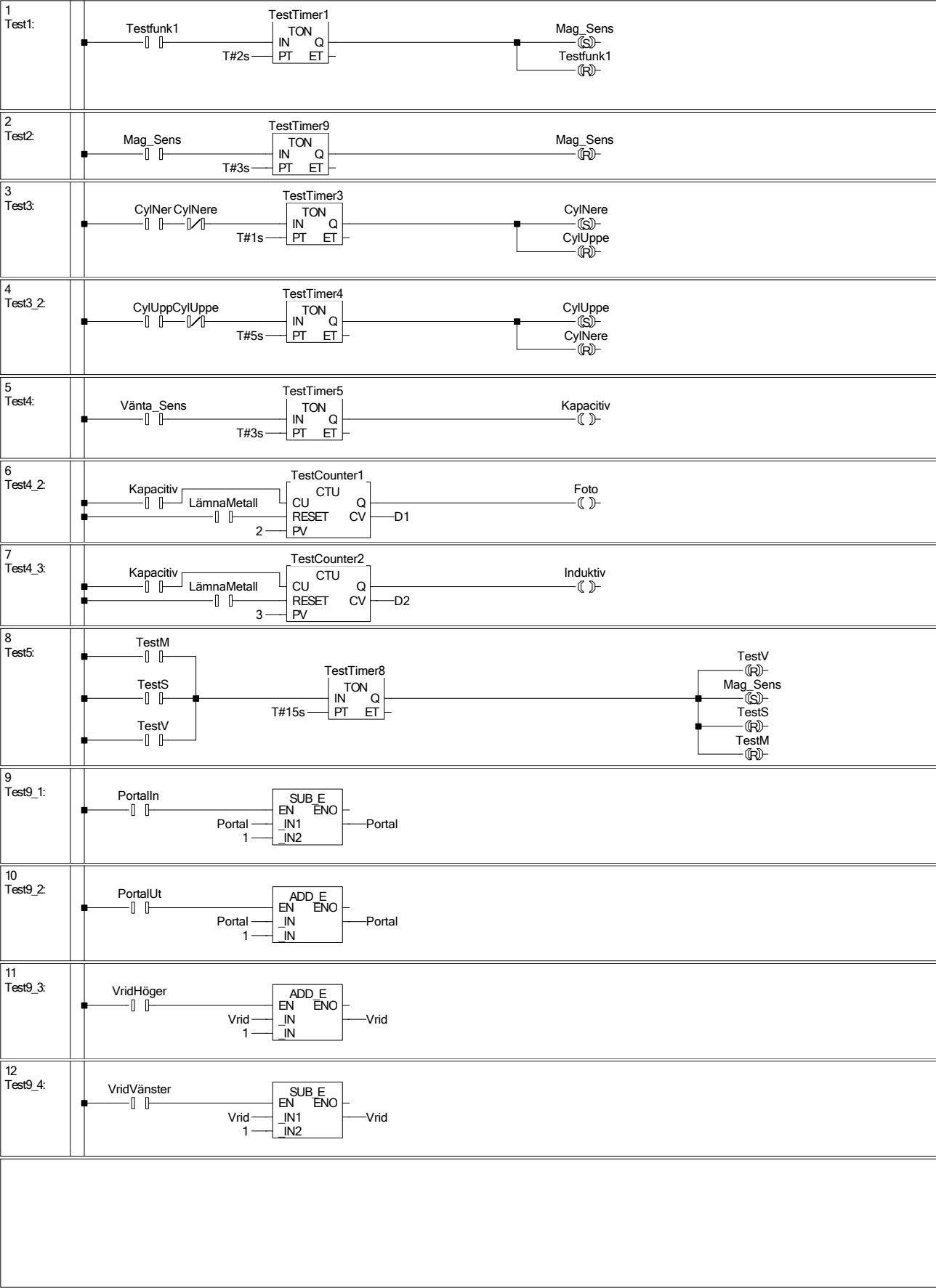
Date: 2024-01-19











Label
Data Name : Global1
Global Label Setting

2024-01-19

	Class	Label Name	Data Type	Constant	Device	Address	Comment	Remark	Relation with System Label	System Label Name	Attribute
1	VAR_GLOBAL	Lage_0	Bit		M0	%MX0.0	Sensor				
2	VAR_GLOBAL	Lage_1	Bit		M1	%MX0.1	Sensor				
3	VAR_GLOBAL	Lage_2	Bit		M2	%MX0.2	Sensor				
4	VAR_GLOBAL	Wid_0	Bit		M3	%MX0.3	Sensor				
5	VAR_GLOBAL	Wid_1	Bit		M4	%MX0.4	Sensor				
6	VAR_GLOBAL	Wid_2	Bit		M5	%MX0.5	Sensor				
7	VAR_GLOBAL	Mag_sens	Bit		M6	%MX0.6	Sensor				
8	VAR_GLOBAL	Kapacitiv	Bit		M7	%MX0.7	Sensor				
9	VAR_GLOBAL	Foto	Bit		M8	%MX0.8	Sensor				
10	VAR_GLOBAL	Induktiv	Bit		M9	%MX0.9	Sensor				
11	VAR_GLOBAL	Volum	Bit		M10	%MX0.10	Sensor				
12	VAR_GLOBAL	CyLippe	Bit		M11	%MX0.11	Sensor				
13	VAR_GLOBAL	CyNerv	Bit		M12	%MX0.12	Sensor				
14	VAR_GLOBAL	Start	Bit		M14	%MX0.14	Sensor				
15	VAR_GLOBAL	Stop	Bit		M15	%MX0.15	Sensor				
16	VAR_GLOBAL	Reset_LageP	Bit		M16	%MX0.16	Sensor				
17	VAR_GLOBAL	PortalJt	Bit		M17	%MX0.17	Actuator				
18	VAR_GLOBAL	PortalIn	Bit		M18	%MX0.18	Actuator				
19	VAR_GLOBAL	WdhRigger	Bit		M19	%MX0.19	Actuator				
20	VAR_GLOBAL	WdhVmeser	Bit		M20	%MX0.20	Actuator				
21	VAR_GLOBAL	CyNerv	Bit		M21	%MX0.21	Actuator				
22	VAR_GLOBAL	CyLipp	Bit		M22	%MX0.22	Actuator				
23	VAR_GLOBAL	Ejektor	Bit		M23	%MX0.23	Actuator				
24	VAR_GLOBAL	Hämba_Mag	Bit								
25	VAR_GLOBAL	Sup	Bit								
26	VAR_GLOBAL	Lämma_Sens	Bit								
27	VAR_GLOBAL	Metal	Bit								
28	VAR_GLOBAL	Vit	Bit								
29	VAR_GLOBAL	Start	Bit								
30	VAR_GLOBAL	Sensor_Kopp	Bit								
31	VAR_GLOBAL	Hämba_Sens	Bit								
32	VAR_GLOBAL	LämmaMetal	Bit								
33	VAR_GLOBAL	LämmaStart	Bit								
34	VAR_GLOBAL	LämmaVit	Bit								
35	VAR_GLOBAL	RESET	Bit								
36	VAR_GLOBAL	Portal	Word(Signed)								
37	VAR_GLOBAL	Wid	Word(Signed)								
38	VAR_GLOBAL	PortalPos	Word(Signed)								
39	VAR_GLOBAL	WidPos	Word(Signed)								
40	VAR_GLOBAL	Hämba	Bit								
41	VAR_GLOBAL	Lämma	Bit								
42	VAR_GLOBAL	Test_1	Bit								
43	VAR_GLOBAL	WidEQ	Bit								
44	VAR_GLOBAL	TestTimer1	TON								
45	VAR_GLOBAL	TestTimer2	TON								
46	VAR_GLOBAL	TestTimer3	TON								
47	VAR_GLOBAL	TestTimer4	TON								
48	VAR_GLOBAL	TestCrank_1	CTU								
49	VAR_GLOBAL	TestJunk1	Bit								
50	VAR_GLOBAL	TestTimer5	TON								
51	VAR_GLOBAL	TestTimer6	TON								
52	VAR_GLOBAL	TestTimer7	TON								
53	VAR_GLOBAL	PortalEQ	Bit								
54	VAR_GLOBAL	Vänta_Sens	Bit								
55	VAR_GLOBAL	TestM	Bit								
56	VAR_GLOBAL	TestV	Bit								
57	VAR_GLOBAL	TestB	Bit								
58	VAR_GLOBAL	TestTimer8	TON								
59	VAR_GLOBAL	TestTimer9	TON								
60	VAR_GLOBAL	Timer7	TON								

	Class	Label Name	Data Type	Constant	Device	Address	Comment
1	VAR	RESET1	Bit				
2	VAR	RESET2	Bit				
3	VAR	RESET3	Bit				
4	VAR	RESET4	Bit				
5	VAR	Timer1	TON				
6	VAR	Timer2	TON				
7	VAR	Timer3	TON				

Label
Data Name : Sekvens
Local Label Setting

2024-01-19

	Class	Label Name	Data Type	Constant	Device	Address	Comment
1	VAR	Kör	Bit				

Label
Data Name : testa
Local Label Setting

2024-01-19

	Class	Label Name	Data Type	Constant	Device	Address	Comment
1	VAR	TestCounter1	CTU				
2	VAR	TestCounter2	CTU				
3	VAR	TestCounter3	CTU				

Project Contents List
 Data Name : Project Contents List
 Workspace Name :
 Project Name : Pneumalek2Backup
 Title :

2024-01-19

Data Name	Last Change	Title
Parameter	2024-01-04 13:50:31	
PLC Parameter	2024-01-04 13:50:31	
Network Parameter	2024-01-04 13:50:31	
Ethernet / CC IE / MELSECNET	2024-01-04 13:50:31	
CC-Link	2024-01-04 13:50:31	
Remote Password	2024-01-04 13:50:31	
Intelligent Function Module	2024-01-04 13:50:31	
Global Device Comment	2024-01-04 13:50:31	
Global Label	2024-01-19 11:27:50	
Global1	2024-01-19 11:27:50	
Program Setting		
Initial Program		
Scan Program		
Standby Program		
Fixed Scan Program		
No Execution Type		
MAIN	2024-01-17 13:59:00	
Task_01	2024-01-17 13:59:00	
Sekvens	2024-01-19 11:34:36	
Program	2024-01-19 11:34:36	
Local Label	2024-01-17 13:34:37	
Applikation	2024-01-19 10:23:38	
Program	2024-01-19 10:23:38	
Local Label	2024-01-19 10:22:36	
testa	2024-01-19 11:38:23	
Program	2024-01-19 11:38:23	
Local Label	2024-01-19 10:17:09	
POU		
Program	2024-01-17 13:59:00	
Applikation	2024-01-19 10:23:38	
Program	2024-01-19 10:23:38	
Local Label	2024-01-19 10:22:36	
Sekvens	2024-01-19 11:34:36	
Program	2024-01-19 11:34:36	
Local Label	2024-01-17 13:34:37	
testa	2024-01-19 11:38:23	
Program	2024-01-19 11:38:23	
Local Label	2024-01-19 10:17:09	
FB/FUN	2024-01-04 13:50:31	
Structured Data Types	2024-01-04 13:50:31	
Local Device Comment		
Device Memory	2024-01-04 13:50:32	
MAIN	2024-01-04 13:50:32	
Device Initial Value	2024-01-04 13:50:31	