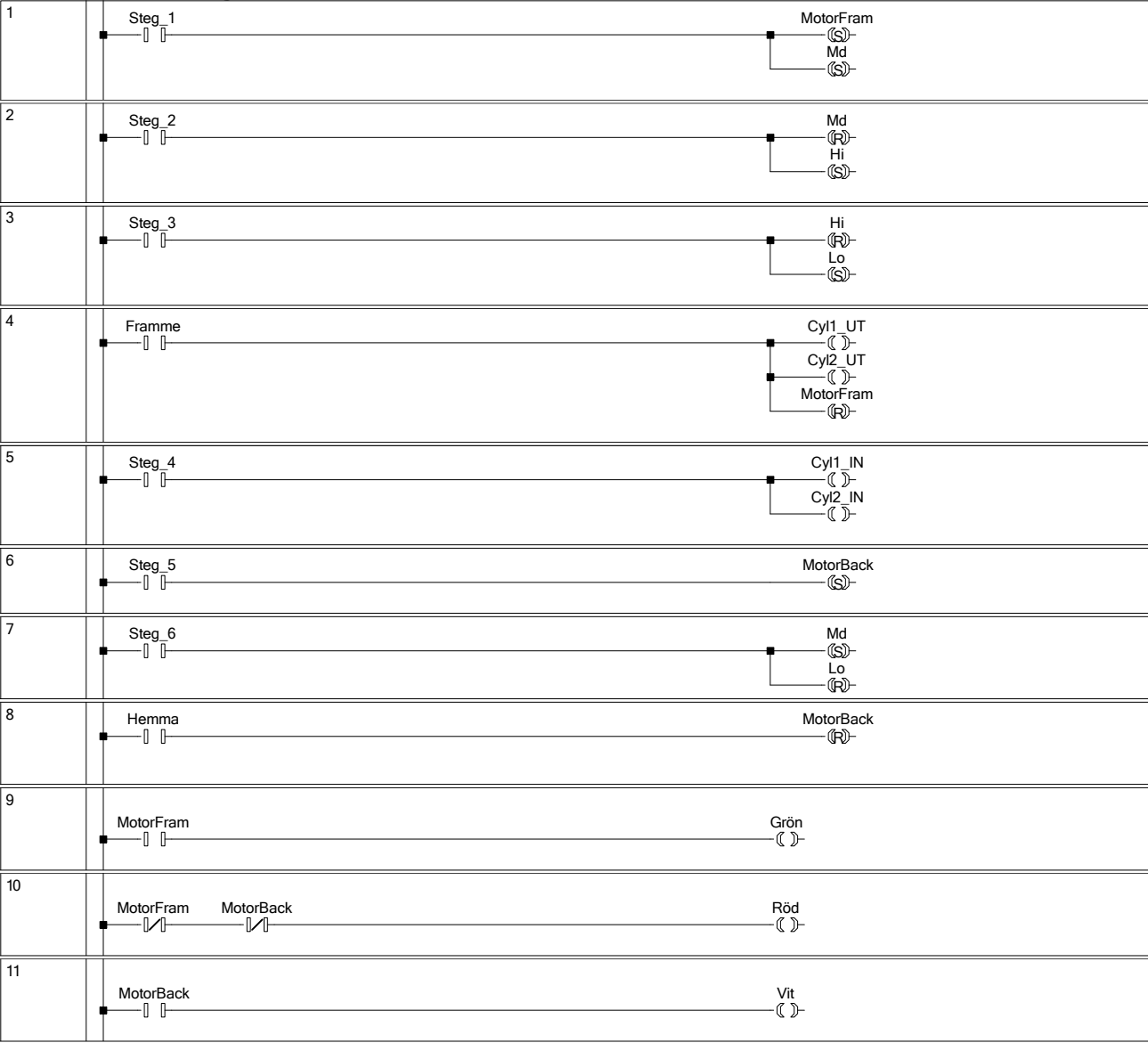


Joystick övning

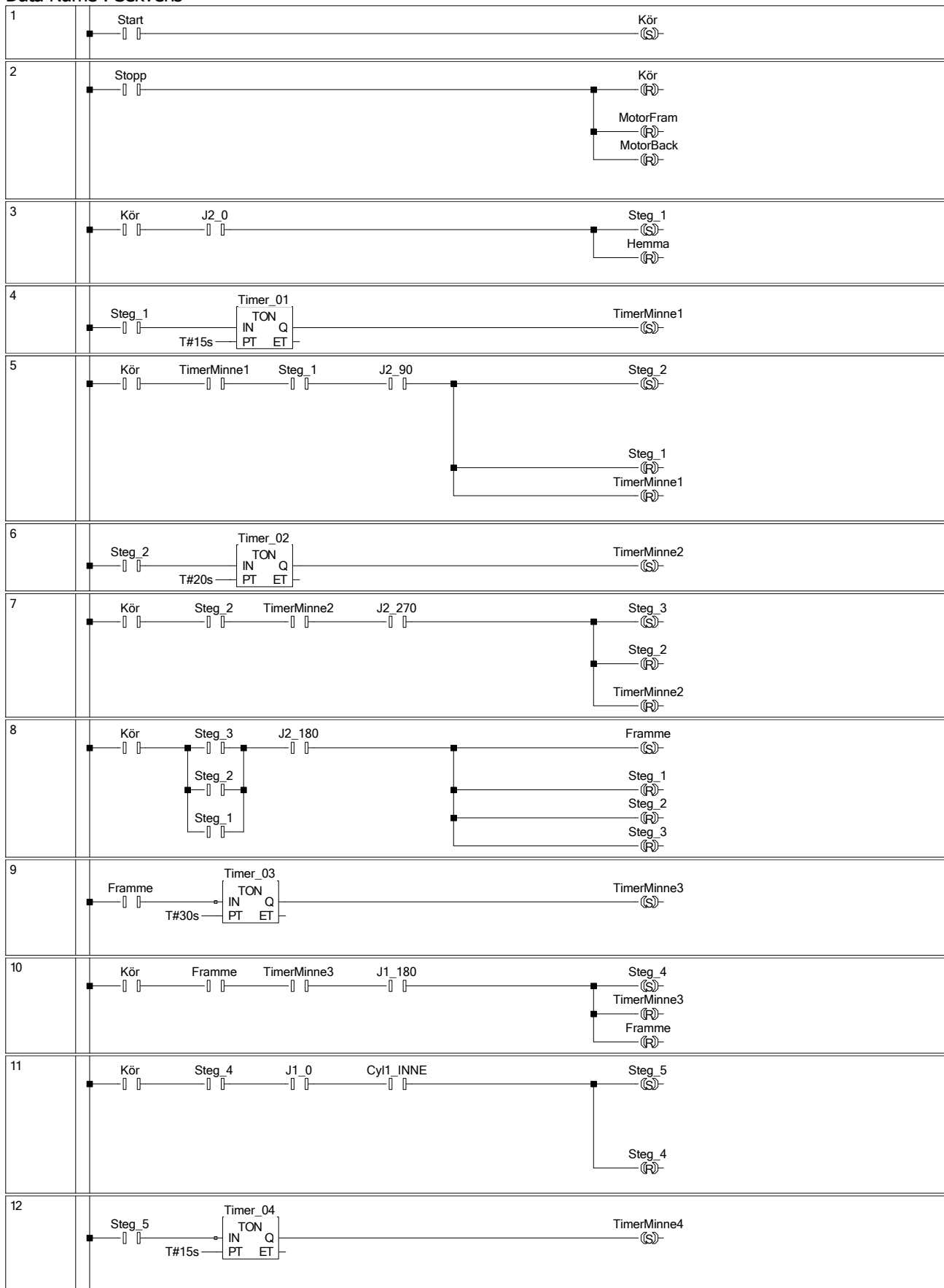
Prepared By:
Mattias Veschetti Holmgren

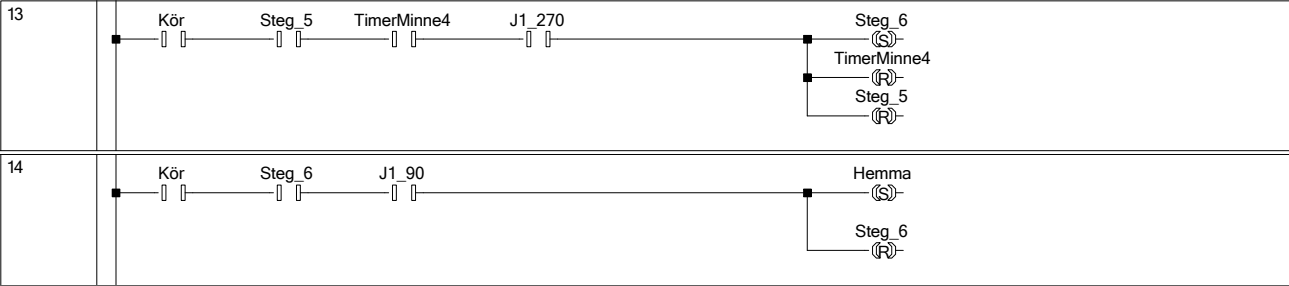
Date: 2024-01-23



Structured Ladder/FBD
Data Name : Sekvens

2024-01-23





	Class	Label Name	Data Type	Constant	Device	Address	Comment	Remark	Relation with System Label	System Label Name	Attribute
1	VAR_GLOBAL	Step_1	Bit								
2	VAR_GLOBAL	Step_2	Bit								
3	VAR_GLOBAL	TimerMinse2	Bit								
4	VAR_GLOBAL	TimerMinse1	Bit								
5	VAR_GLOBAL	Step_3	Bit								
6	VAR_GLOBAL	Frame	Bit								
7	VAR_GLOBAL	TimerMinse3	Bit								
8	VAR_GLOBAL	Step_4	Bit								
9	VAR_GLOBAL	Step_5	Bit								
10	VAR_GLOBAL	TimerMinse4	Bit								
11	VAR_GLOBAL	Step_5	Bit								
12	VAR_GLOBAL	Hemma	Bit								
13	VAR_GLOBAL	Start	Bit		X0	%X0					
14	VAR_GLOBAL	Stopp	Bit		X1	%X1					
15	VAR_GLOBAL	J2_0	Bit		X2	%X2					
16	VAR_GLOBAL	J2_90	Bit		X3	%X3					
17	VAR_GLOBAL	J2_180	Bit		X4	%X4					
18	VAR_GLOBAL	J2_270	Bit		X5	%X5					
19	VAR_GLOBAL	J1_0	Bit		X6	%X6					
20	VAR_GLOBAL	J1_90	Bit		X7	%X7					
21	VAR_GLOBAL	J1_180	Bit		X8	%X8					
22	VAR_GLOBAL	J1_270	Bit		X9	%X9					
23	VAR_GLOBAL	Cyl1_INNE	Bit		X10	%X16					
24	VAR_GLOBAL	Cyl2_INNE	Bit		X11	%X17					
25	VAR_GLOBAL	MotorForm	Bit		Y0	%GX0					
26	VAR_GLOBAL	MotorBack	Bit		Y1	%GX1					
27	VAR_GLOBAL	Lo	Bit		Y2	%GX2					
28	VAR_GLOBAL	Mid	Bit		Y3	%GX3					
29	VAR_GLOBAL	Ht	Bit		Y4	%GX4					
30	VAR_GLOBAL	Stopn	Bit		Y5	%GX5					
31	VAR_GLOBAL	Vit	Bit		Y6	%GX6					
32	VAR_GLOBAL	Rsd	Bit		Y7	%GX7					
33	VAR_GLOBAL	Cyl1_UT	Bit		Y8	%GX8					
34	VAR_GLOBAL	Cyl1_IN	Bit		Y9	%GX9					
35	VAR_GLOBAL	Cyl2_UT	Bit		Y10	%GX16					
36	VAR_GLOBAL	Cyl2_IN	Bit		Y11	%GX17					

Label
Data Name : Aktivering
Local Label Setting

2024-01-23

	Class	Label Name	Data Type	Constant	Device	Address	Comment
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Label
Data Name : Sekvens
Local Label Setting

2024-01-23

	Class	Label Name	Data Type	Constant	Device	Address	Comment
1	VAR	Kör	Bit				
2	VAR	Timer_01	TON				
3	VAR	Timer_03	TON				
4	VAR	Timer_02	TON				
5	VAR	Timer_04	TON				

Project Contents List
Data Name : Project Contents List

2024-01-23

Workspace Name :
Project Name : Joystickövn
Title :

Data Name	Last Change	Title
Parameter	2023-12-19 09:25:33	
PLC Parameter	2023-12-19 09:25:33	
Network Parameter	2023-12-19 09:25:33	
Ethernet / CC IE / MELSECNET	2023-12-19 09:25:33	
CC-Link	2023-12-19 09:25:33	
Remote Password	2023-12-19 09:25:33	
Intelligent Function Module	2023-12-19 09:25:33	
Global Device Comment	2023-12-19 09:25:34	
Global Label	2023-12-21 11:09:40	
Global1	2023-12-21 11:09:40	
Program Setting		
Initial Program		
Scan Program		
Standby Program		
Fixed Scan Program		
No Execution Type		
MAIN	2023-12-21 09:44:15	
Aktivering	2023-12-20 10:07:26	
Aktivering	2024-01-23 13:21:30	
Program	2024-01-23 13:21:30	
Local Label	2023-12-19 12:33:03	
Sekvens	2023-12-21 09:44:15	
Sekvens	2024-01-23 13:21:30	
Program	2024-01-23 13:21:30	
Local Label	2023-12-19 11:08:05	
POU		
Program	2023-12-19 12:33:03	
Aktivering	2024-01-23 13:21:30	
Program	2024-01-23 13:21:30	
Local Label	2023-12-19 12:33:03	
Sekvens	2024-01-23 13:21:30	
Program	2024-01-23 13:21:30	
Local Label	2023-12-19 11:08:05	
FB/FUN	2023-12-19 09:25:33	
Structured Data Types	2023-12-19 09:25:33	
Local Device Comment		
Device Memory	2023-12-19 09:25:34	
MAIN	2023-12-19 09:25:34	
Device Initial Value	2023-12-19 09:25:33	