

4. Waiting Line Theory or Queueing Model

Waiting Line Theory or Queueing Model

Definitions :

$(M/N/S) : (C/D)$

M - Arrival Pattern

N - Service Pattern

S - Service Channels

C - Service Capacity

D - Service Discipline

e.g., $(M/N/1) : (\infty/FIFO)$

A queue is formed when there is disbalance between number of servers and number of customers.

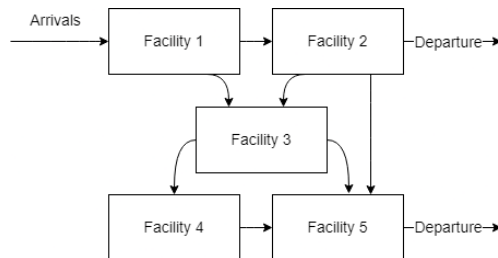
A flow of customers from finite or infinite population towards the service facility forms a queue on account of lack of capability to serve them all at a time.

In absence of perfect balance between the service facilities and the customers, waiting time is required either for the service facilities or the customer's arrival.

Customer - An arriving unit waiting to be serviced.

Queue - No of customers waiting to be serviced.

Service Facility - The body providing the service.



Queueing system / process

- a> Input (Arrival pattern)
- b> Service mechanism / service pattern
- c> Queue discipline
- d> Customer behaviour

