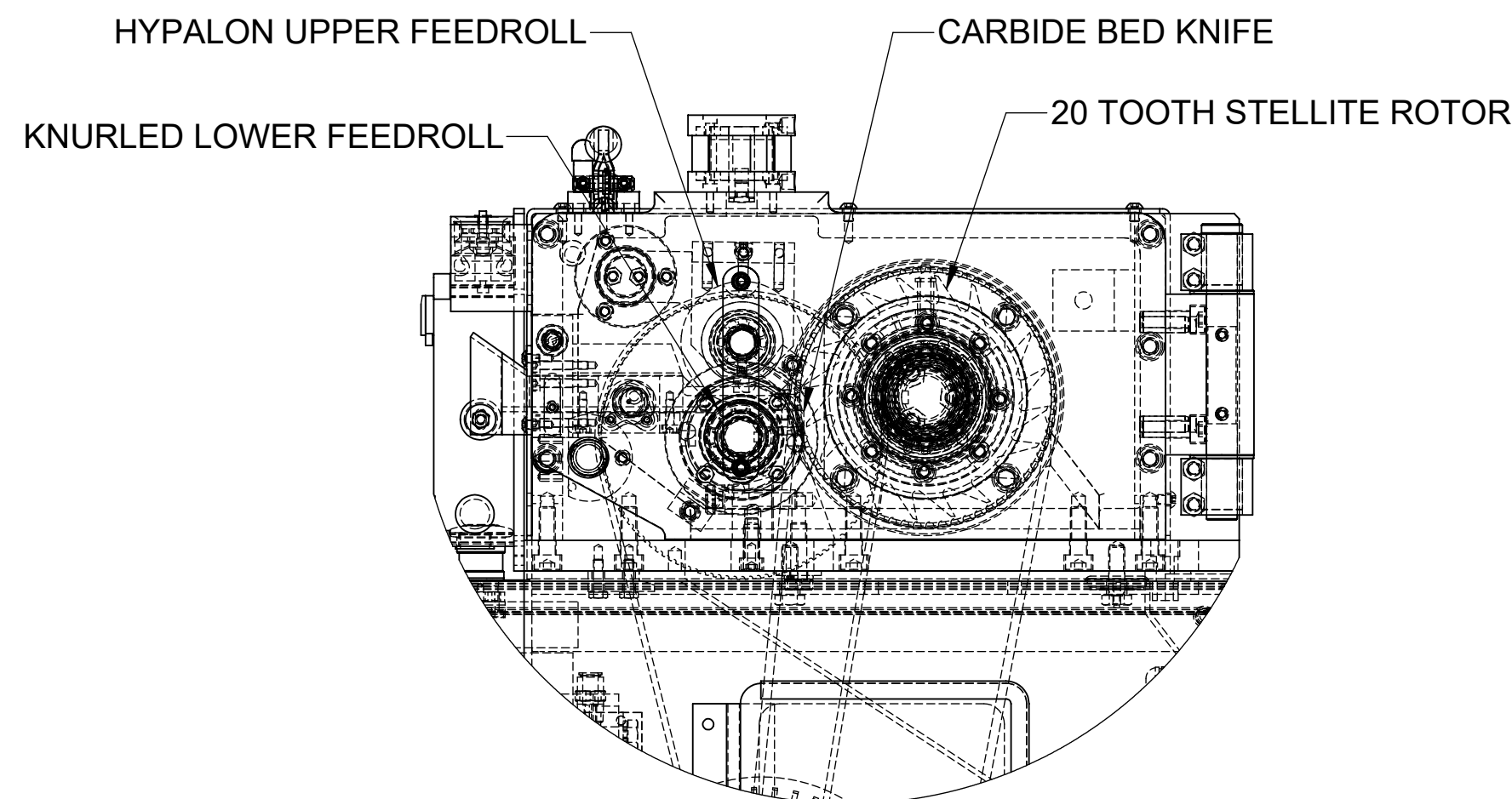
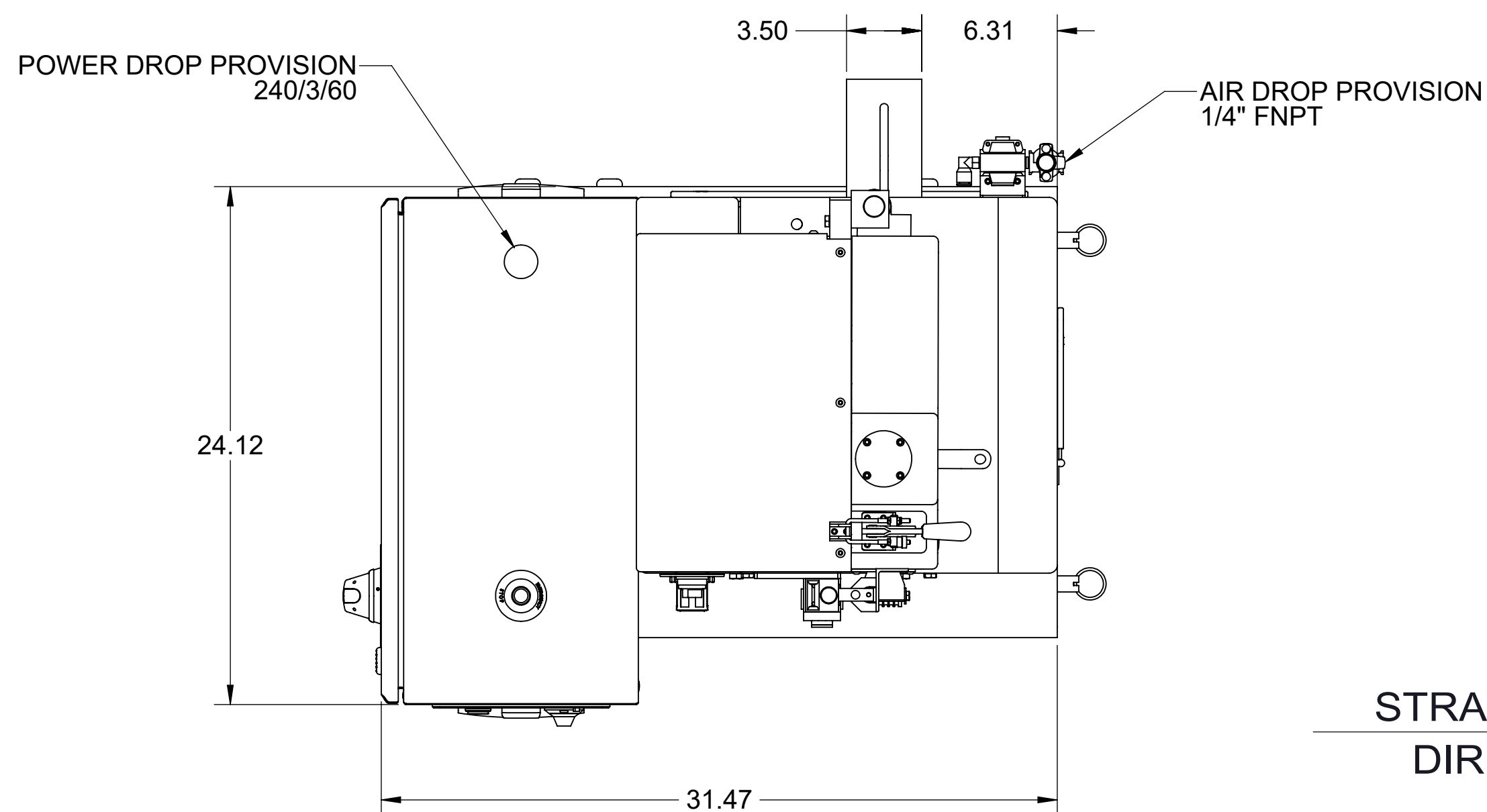
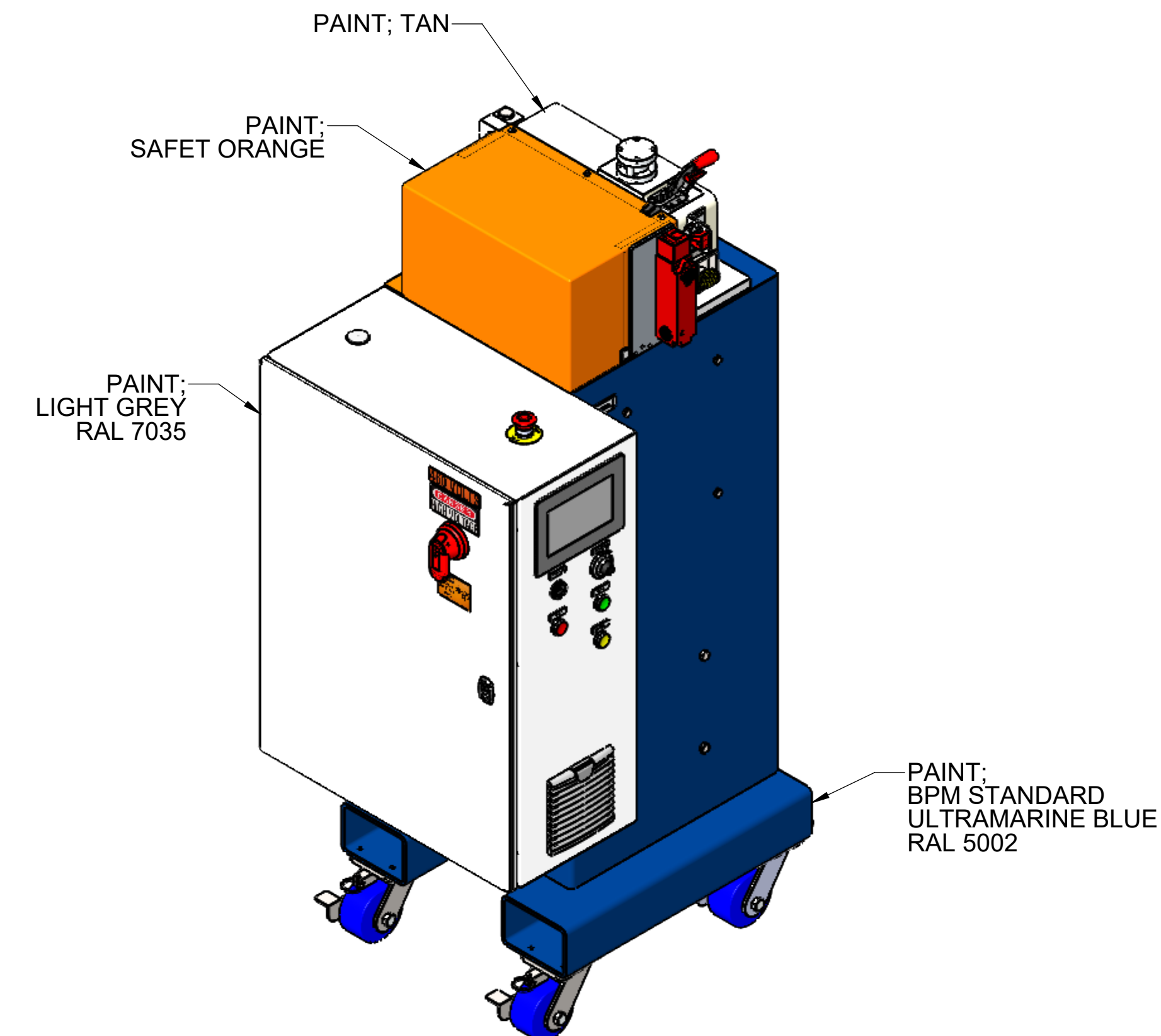
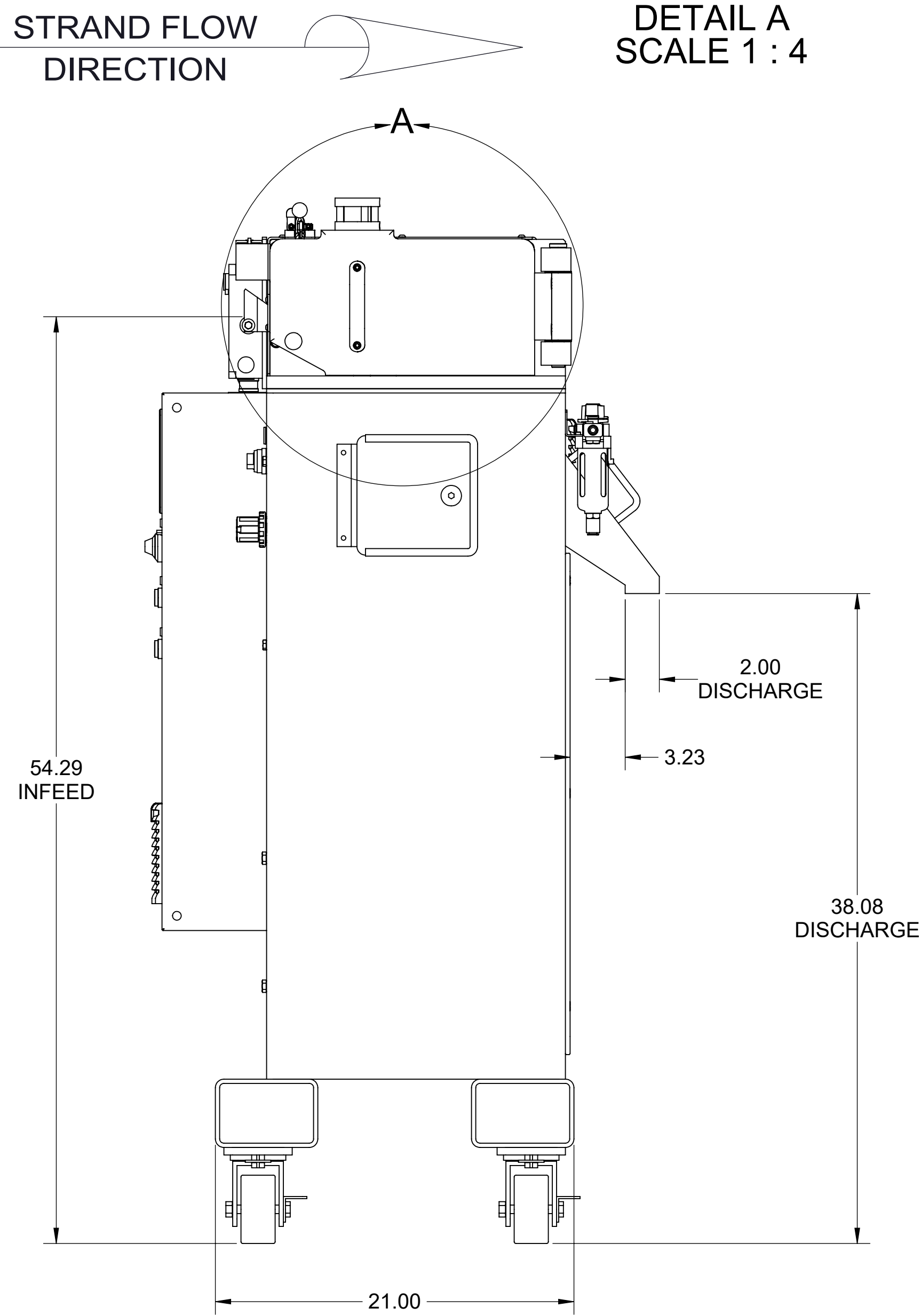
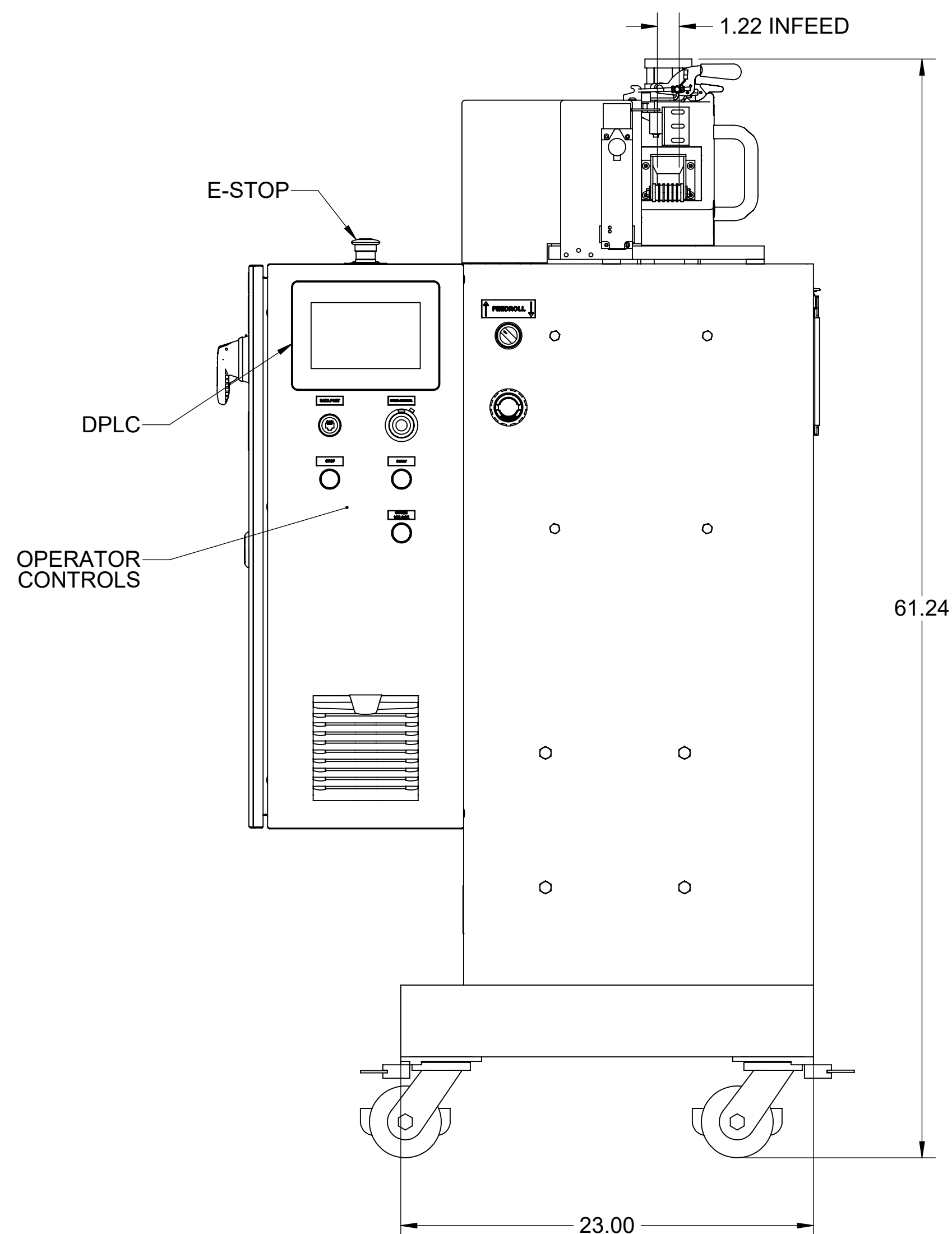


ITEM NO.	QTY	PART NUMBER	PARTNAME
1	1	SB1-20T-150-1TOS1	1 HP LFR DRIVE
2	1	SB1-800-2	2 HP DRIVE, 800 RPM
3	1	SB05-1357-AY	UFR ASSEMBLY
4	1	SB05-1364	ROTOR - 20 TOOTH STELLITE
5	1	SB05-1484	ROTOR ASSEMBLY
6	1	SB05-1504-1	UFR FRAME ASSEMBLY
7	1	SB05-1564-AY	LFR ASSEMBLY
8	1	SB05-1775-2	FEED TABLE ASSEMBLY
9	1	SB05-1801	DISCHARGE CHUTE
10	1	SB05-1963-2	CHAMBER COVER ASSEMBLY
11	1	SB05-2123-STD-BA	SB05 BASE ASSEMBLY
12	1	SB05-2309	BED KNIFE HOLDER ASM
13	1	SB05-2310	FRAME ASSEMBLY



DETAIL A
SCALE 1 : 4



EQUIPMENT SPECIFICATIONS			
		ENGLISH	METRIC
ROTOR TOOTH QTY.		20 TOOTH STELLITE	
DRIVE TYPE		DUAL / DPLC	
PELLET LENGTH		VARIOUS	
POWER	ROTOR, HP [kW]	2	1.5
	FEED, HP [kW]	1	0.7
VOLTAGE		240v / 3ph / 60Hz	
CONTROL VOLTAGE		24v DC	
POWER CONSUMPTION		9.8 F.L.A.	
INVERTER SERIES		LENZE i550	
CONTROLLER SERIES		LENZE p300	
ROTOR RPM		800	
FEED SPEED, FT/MIN [M/MIN]		160	48.77
STRAND CAPACITY		8	
WEAR PACKAGE		NO	
PAINT: BPM STANDARD ULTRAMARINE BLUE (RAL 5002)			

APPROVED BY _____

DATE _____

RESUBMITTAL DATE _____


CHANGE PROPOSAL AS INDICATED _____

Rate (LBS./Hr.) _____


Strand Dia. x Length _____

Materials _____

Materials S.G. _____

<p>NOTE: CLEAN AND DEBURR, FREE OF DEBRIS AND OIL OR COOLANTS.</p> <p>BREAK ALL SHARP EDGES UNLESS OTHERWISE NOTED.</p> <p><u>DO NOT SCALE PRINT</u></p>	<p>ENGLISH DIMENSIONS</p> <p>TOLERANCE UNLESS OTHERWISE NOTED</p> <p>◆ = FAB DIM. ±1/16"</p> <p>.XX = ±0.010</p> <p>.XXX = ±0.005</p> <p>.XXXX = ±0.001</p> <p>ANGLES ±0°30'</p> <div> <div>THIRD ANGLE</div>  </div>
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	BAY PLASTICS MACHINERY co. BAY CITY, MICHIGAN 48706		
	SF50 GENERAL ASSEMBLY		
DRAWN BY: MODELED BY: K KLEIN'	DATE: DATE: 15MY23	SCALE: 1:6	
SF50-2301		REV	

REV.	REVISION DESCRIPTION	DATE	BY
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