

100 TON

The Workhorse

Four Available Workstations
High Capacity Angle Shear
Universal Open Tooling Station

Electric Stroke Control
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

If you're looking for versatility and power, the Edwards 100 Ton JAWS Ironworker is perfect for your shop. Standard features include a Punch Assembly, a 356mm wide Flat Bar Shear, a high capacity Angle Shear and a universal open tooling station designed for optional Tooling Accessories allowing you to select the perfect tool for your needs.

PUNCH

Rating: 100 Tons
Max. Capacity: 27mm Dia. in 25mm A36
Stroke: 46mm
Throat Depth: 279mm
Open Height: 222mm
Shut Height: 176mm
Work Height: 992mm

ANGLE SHEAR

Max. Capacity: 152mm x 152mm x 13mm
Work Height: 1114mm

FLAT BAR SHEAR

Max. Capacity: 19mm x 356mm
25mm x 254mm

Max. Round: 32mm
Max. Square: 32mm
Work Height: 940mm

OPEN STATION

Throat Depth: 375mm
Open Height: 222mm
Shut Height: 176mm
Stroke: 46mm
Work Height: 940mm

OPTIONAL COPER NOTCHER

Max. Capacity: 64mm x 152mm x 13mm
Work Height: 1067mm

GENERAL SPECIFICATIONS

Standard Motor: 7.5 HP 3~ 208 V or 230 V
1765 RPM 22 A
Optional Motors: 7.5 HP 3~ 460 V
1765 RPM 11 A
7.5 HP 3~ 575 V
1770 RPM 8 A
5 HP 1~ 230 V
1725 RPM 23 A
*7.5 HP 1~ 230 V
1765 RPM 36 A

**Required for 1~ Hydraulic Accessory Pack*

Hydraulic Pump: 39.8 LPM - 2 Stage
Valve Pressure: 24131.7 kPa
Reservoir: 64.4 Liters
Cylinder: 89mm Ram

DIMENSIONS

Height: 1567mm
Width: 1426mm
Depth: 1143mm
Shipping Weight: 2109.2 kg



*Shown with
optional Coper Notcher*

CALL (800) 373-8206

WWW.EDWARDSIRONWORKERS.COM