

# 55 TON

## Our Best Seller

Four Available Workstations  
Universal Open Tooling Station  
Electric Stroke Control  
ANSI B11.5-1988R(02) Compliant  
ETL/UL Approved Controls

The Edwards 55 Ton JAWS Ironworker is well suited to fit the needs of any fab shop, large or small. Standard features include a Punch Assembly with Pedestal Die Table, Flat Bar Shear, Angle Shear, and a universal open tooling station designed to accept optional Tooling Accessories.

### PUNCH

Rating: 55 Tons  
Max. Capacity: 1-1/16" Dia. in 5/8" A36  
Stroke: 1-1/4"  
Throat Depth: 7-1/2"  
Open Height: 8-1/8"  
Shut Height: 6-7/8"  
Work Height: 36-9/16"

### ANGLE SHEAR

Max. Capacity: 3" x 3" x 3/8"  
4" x 4" x 1/4"  
Work Height: 39-7/8"

### FLAT BAR SHEAR

Max. Capacity: 3/8" x 14"  
1/2" x 12"  
3/4" x 4"  
Max. Round: 7/8"  
Max. Square: 7/8"  
Work Height: 34-1/2"

### OPEN STATION

Throat Depth: 11-3/16"  
Open Height: 8-1/8"  
Shut Height: 6-7/8"  
Stroke: 1-1/4"  
Work Height: 34-1/2"

### OPTIONAL COPER NOTCHER

Max. Capacity: 2-1/2" x 4" x 5/16"  
Work Height: 39-1/2"

### GENERAL SPECIFICATIONS

Standard Motor: 5 HP 3~ 208 V or 230 V  
1725 RPM 14 A  
Optional Motors: 5 HP 3~ 460 V  
1725 RPM 7 A  
5 HP 3~ 575 V  
1725 RPM 6 A  
5 HP 1~ 230 V  
1725 RPM 23 A  
Hydraulic Pump: 3-1/2 GPM - 1 Stage  
Valve Pressure: 2500 PSI  
Reservoir: 7 Gallons  
Cylinder: 2-1/2" Ram

### DIMENSIONS

Height: 55-1/4"  
Width: 44-3/8"  
Depth: 36-1/8"  
Shipping Weight: 2480 lb



Shown with  
optional Coper Notcher

CALL (800) 373-8206

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