

40 TON

The Shopmate

Four Available Workstations
Universal Open Tooling Station
Electric Stroke Control
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

Designed for small to medium-sized fab shops, the Edwards 40 Ton JAWS Ironworker has the tools to get the job done. Standard features include a Punch Assembly with Pedestal Die Table, 254mm wide Flat Bar Shear, Angle Shear, and a universal open tooling station to accept optional Tooling Accessories.

PUNCH

Rating: 40 Tons
Max. Capacity: 25mm Dia. in 13mm A36
Stroke: 35mm
Throat Depth: 178mm
Open Height: 203mm
Shut Height: 168mm
Work Height: 1054mm

ANGLE SHEAR

Max. Capacity: 76mm x 76mm x 6mm
Work Height: 1334mm

FLAT BAR SHEAR

Max. Capacity: 10mm x 254mm
13mm x 152mm
Work Height: 851mm

OPEN STATION

Stroke: 35mm
Throat Depth: 197mm
Open Height: 200mm
Shut Height: 168mm
Work Height: 908mm

OPTIONAL COPER NOTCHER

Max. Capacity: 51mm x 76mm x 8mm
Work Height: 908mm

GENERAL SPECIFICATIONS

Standard Motor:	5 HP 3~ 208 V or 230 V 1725 RPM 14 A
Optional Motors:	5 HP 3~ 460 V 1725 RPM 7 A 5 HP 3~ 575 V 1725 RPM 6 A 5 HP 1~ 230 V 1725 RPM 23 A
Hydraulic Pump:	13.25 LPM - 1 Stage
Valve Pressure:	18960.6 kPa
Reservoir:	26.5 Liters
Cylinder:	216mm - 64mm Ram

DIMENSIONS

Height:	1537mm
Width:	813mm
Depth:	584mm
Shipping Weight:	861.8 kg

