

Edwards Bender Dies (TUBE) 180 Degree													November 1, 2013				
SIZE	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"	1-5/8"	1-3/4"	1-7/8"	2"	2-1/8"	2-1/4"	2-3/8"	2-1/2"
RADIUS																	
2.25																	
2.50																	
3.00	287 TD180/.50X3	287 TD180/.625X3	287 TD180/.75X3	287 TD180/.875X3	287 TD180/1X3	287 TD180/1.125X3											
3.50		294 TD180/.625X3.5	294 TD180/.75X3.5	294 TD180/.875X3.5	294 TD180/1X3.5	294 TD180/1.125X3.5	312 TD180/1.25X3.5										
4.00				301 TD180/.875X4	301 TD180/1X4	301 TD180/1.125X4	321 TD180/1.25X4										
4.50			347 TD180/.75X4.5	347 TD180/.875X4.5	347 TD180/1X4.5	347 TD180/1.125X4.5	378 TD180/1.25X4.5	378 TD180/1.375X4.5	378 TD180/1.5X4.5								
5.00							397 TD180/1.25x5	397 TD180/1.375X5	397 TD180/1.5X5								
5.50			370 TD180/.75X5.5	370 TD180/.875X5.5	370 TD180/1X5.5	370 TD180/1.125X5.5	406 TD180/1.25X5.5	406 TD180/1.375X5.5	406 TD180/1.5X5.5	406 TD180/1.625X5.5	406 TD180/1.75X5.5						
6.00							429 TD180/1.25X6	429 TD180/1.375X6	429 TD180/1.5X6	429 TD180/1.625X6	429 TD180/1.75X6	429 TD180/1.875X6	429 TD180/2X6				
6.50							490 TD180/1.25X6.5	490 TD180/1.375X6.5	490 TD180/1.5X6.5	490 TD180/1.625X6.5	490 TD180/1.75X6.5	490 TD180/1.875X6.5	490 TD180/2X6.5	628 TD180/2.125X6.5	628 TD180/2.25X6.5	628 TD180/2.375X6.5	628 TD180/2.5X6.5
7.00									515 TD180/1.5X7	515 TD180/1.625X7	515 TD180/1.75X7	515 TD180/1.875X7	515 TD180/2X7				
7.50								563 TD180/1.375X7.5	563 TD180/1.5X7.5	563 TD180/1.625X7.5	563 TD180/1.75X7.5	563 TD180/1.875X7.5	563 TD180/2X7.5	730 TD180/2.125X7.5	730 TD180/2.25X7.5	730 TD180/2.375X7.5	730 TD180/2.5X7.5

Edwards Bender Dies (TUBE) 90 Degree													November 1, 2013				
SIZE	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"	1-5/8"	1-3/4"	1-7/8"	2"	2-1/8"	2-1/4"	2-3/8"	2-1/2"
RADIUS																	
2.25																	
2.50																	
3.00	144 TD90/.50X3	144 TD90/.625X3	144 TD90/.75X3	144 TD90/.875X3	144 TD90/1X3	144 TD90/1.125X3											
3.50		147 TD90/.625X3.5	147 TD90/.75X3.5	147 TD90/.875X3.5	147 TD90/1X3.5	147 TD90/1.125X3.5	156 TD90/1.25X3.5										
4.00				151 TD90/.875X4	151 TD90/1X4	151 TD90/1.125X4	161 TD90/1.25X4										
4.50			173 TD90/.75X4.5	173 TD90/.875X4.5	173 TD90/1X4.5	173 TD90/1.125X4.5	189 TD90/1.25X4.5	189 TD90/1.375X4.5	189 TD90/1.5X4.5								
5.00							198 TD90/1.25x5	198 TD90/1.375X5	198 TD90/1.5X5								
5.50			185 TD90/.75X5.5	185 TD90/.875X5.5	185 TD90/1X5.5	185 TD90/1.125X5.5	204 TD90/1.25X5.5	204 TD90/1.375X5.5	204 TD90/1.5X5.5	204 TD90/1.625X5.5	204 TD90/1.75X5.5						
6.00							215 TD90/1.25x6	215 TD90/1.375X6	215 TD90/1.5X6	215 TD90/1.625X6	215 TD90/1.75X6	215 TD90/1.875X6	215 TD90/2X6				
6.50							246 TD90/1.25X6.5	246 TD90/1.375X6.5	246 TD90/1.5X6.5	246 TD90/1.625X6.5	246 TD90/1.75X6.5	246 TD90/1.875X6.5	246 TD90/2X6.5	314 TD90/2.125X6.5	314 TD90/2.25X6.5	314 TD90/2.375X6.5	314 TD90/2.5X6.5
7.00									257 TD90/1.5X7	257 TD90/1.625X7	257 TD90/1.75X7	257 TD90/1.875X7	257 TD90/2X7				
7.50								281 TD90/1.375X7.5	281 TD90/1.5X7.5	281 TD90/1.625X7.5	281 TD90/1.75X7.5	281 TD90/1.875X7.5	281 TD90/2X7.5	365 TD90/2.125X7.5	365 TD90/2.25X7.5	365 TD90/2.375X7.5	365 TD90/2.5X7.5

Edwards Bender Dies (SQUARE TUBING) 180 Degree						
SIZE	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
RADIUS						
3.00	330	330				
	SD180/.50X3	SD180/.75X3				
3.50	336	336	336			
	SD180/.50X3.5	SD180/.75X3.5	SD180/1X3.5			
4.00	343	343	343			
	SD180/.50X4	SD180/.75X4	SD180/1X4			
4.50	432	432	432	463		
	SD180/.50X4.5	SD180/.75X4.5	SD180/1X4.5	SD180/1.25X4.5		
5.00			443	481		
			SD180/1X5	SD180/1.25x5		
5.50	454	454	454	490	490	
	SD180/.50X5.5	SD180/.75X5.5	SD180/1X5.5	SD180/1.25X5.5	SD180/1.5X5.5	
6.00			548	597	597	
			SD180/1X6	SD180/1.25x6	SD180/1.5X6	
6.50	559	559	559	616		
	SD180/.50X6.5	SD180/.75X6.5	SD180/1X6.5	SD180/1.25X6.5		
7.00				641	641	641
				SD180/1.25X7	SD180/1.5X7	SD180/2X7
7.50					689	730
					SD180/1.5X7.5	SD180/2X7.5

Edwards Bender Dies (SQUARE TUBING) 90 Degree						
SIZE	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
RADIUS						
3.00	165	165				
	SD90/.50X3	SD90/.75X3				
3.50	168	168	168			
	SD90/.50X3.5	SD90/.75X3.5	SD90/1X3.5			
4.00	172	172	172			
	SD90/.50x4	SD90/.75X4	SD90/1X4			
4.50	216	216	216	232		
	SD90/.50X4.5	SD90/.75X4.5	SD90/1X4.5	SD90/1.25X4.5		
5.00			222	240		
			SD90/1x5	SD90/1.25x5		
5.50	227	227	227	246	246	
	SD90/.50X5.5	SD90/.75X5.5	SD90/1X5.5	SD90/1.25X5.5	SD90/1.5X5.5	
6.00			274	299	299	
			SD90/1X6	SD90/1.25x6	SD90/1.5X6	
6.50	279	279	279	309		
	SD90/.50X5.5	SD90/.75X6.5	SD90/1X6.5	SD90/1.25X6.5		
7.00				320	320	320
				SD90/1.25X7	SD90/1.5X7	SD90/2X7
7.50					344	365
					SD90/1.5X7.5	SD90/2X7.5

Edwards Bender Dies (SCHEDULE 40 Pipe) 180 Degree								
SIZE	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
RADIUS								
3.00	287	287	287	287	301			
	PD180/.25X3	PD180/.375X3	PD180/.50X3	PD180/.75X3	PD180/1X3			
3.50	294	294	294	294	294	312		
	PD180/.25X3.5	PD180/.375X3.5	PD180/.50X3.5	PD180/.75X3.5	PD180/1X3.5	PD180/1.25X3.5		
4.00			301	301	321	321		
			PD180/.50X4	PD180/.75X4	PD180/1X4	PD180/1.25X4		
4.50			347	347	378	378	378	
			PD180/.50X4.5	PD180/.75X4.5	PD180/1X4.5	PD180/1.25X4.5	PD180/1.5X4.5	
5.00					\$397.00	397	397	
					PD180/1X5	PD180/1.25x5	PD180/1.5X5	
5.50				370	406	406	406	588
				PD180/.75X5.5	PD180/1X5.5	PD180/1.25X5.5	PD180/1.5X5.5	PD180/2X5.5
6.00					429	429	429	609
					PD180/1X6	PD180/1.25x6	PD180/1.5X6	PD180/2X6
6.50				433	490	490	490	628
				PD180/.75X6.5	PD180/1X6.5	PD180/1.25X6.5	PD180/1.5X6.5	PD180/2X6.5
7.00						515	515	
						PD180/1.25X7	PD180/1.5X7	
7.50					563	0	0	730
					PD180/1X7.5			PD180/2X7.5

Edwards Bender Dies (SCHEDULE 40 Pipe) 90 Degree								
SIZE	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
RADIUS								
3.00	144	144	144	144	151			
	PD90/.25X3	PD90/.375X3	PD90/.50X3	PD90/.75X3	PD90/1X3			
3.50	147	147	147	147	147	156		
	PD90/.25X3.5	PD90/.375X3.5	PD90/.50X3.5	PD90/.75X3.5	PD90/1X3.5	PD90/1.25X3.5		
4.00			151	151	161	161		
			PD90/.50x4	PD90/.75X4	PD90/1X4	PD90/1.25X4		
4.50			173	173	189	189	189	
			PD90/.50X4.5	PD90/.75X4.5	PD90/1X4.5	PD90/1.25X4.5	PD90/1.5X4.5	
5.00					198	198	198	
					PD90/1x5	PD90/1.25x5	PD90/1.5X5	
5.50				185	204	204	204	294
				PD90/.75X5.5	PD90/1X5.5	PD90/1.25X5.5	PD90/1.5X5.5	PD90/2X5.5
6.00					215	215	215	305
					PD90/1X6	PD90/1.25x6	PD90/1.5X6	PD90/2X6
6.50				216	246	246	246	314
				PD90/.75X6.5	PD90/1X6.5	PD90/1.25X6.5	PD90/1.5X6.5	PD90/2X6.5
7.00						\$257.00	\$257.00	
						PD90/1.25X7	PD90/1.5X7	
7.50					\$281.00			\$365.00
					PD90/1X7.5			PD90/2X7.5