

55 TON

Our Best Seller

Four Available Workstations
Universal Open Tooling Station
Electric Stroke Control
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

The Edwards 55 Ton JAWS Ironworker is well suited to fit the needs of any fab shop, large or small. Standard features include a Punch Assembly with Pedestal Die Table, Flat Bar Shear, Angle Shear, and a universal open tooling station designed to accept optional Tooling Accessories.

PUNCH

Rating: 55 Tons
Max. Capacity: 27mm Dia. in 16mm A36
Stroke: 32mm
Throat Depth: 191mm
Open Height: 206mm
Shut Height: 175mm
Work Height: 928mm

ANGLE SHEAR

Max. Capacity: 76mm x 76mm x 10mm
102mm x 102mm x 6mm
Work Height: 1013mm

FLAT BAR SHEAR

Max. Capacity: 10mm x 356mm
13mm x 305mm
19mm x 102mm
Max. Round: 22mm
Max. Square: 22mm
Work Height: 876mm

OPEN STATION

Throat Depth: 284mm
Open Height: 206mm
Shut Height: 175mm
Work Height: 876mm

OPTIONAL COPER NOTCHER

Max. Capacity: 64mm x 102mm x 8mm
Work Height: 1003mm

GENERAL SPECIFICATIONS

Standard Motor: 5 HP 3~ 208 V or 230 V
1725 RPM 14 A
Optional Motors: 5 HP 3~ 460 V
1725 RPM 7 A
5 HP 3~ 575 V
1725 RPM 6 A
5 HP 1~ 230 V
1725 RPM 23 A
Hydraulic Pump: 13.25 LPM- 1 Stage
Valve Pressure: 17236.9 kPa
Reservoir: 26.5 Liters
Cylinder: 64mm Ram

DIMENSIONS

Height: 1403mm
Width: 1127mm
Depth: 918mm
Shipping Weight: 1124.9 kg



Shown with
optional Coper Notcher

CALL (800) 373-8206

WWW.EDWARDSIRONWORKERS.COM