



100 TON DELUXE

Ideal for the Large Shop

Five Loaded Workstations
Built-in Rod Shear for Square
and Round Bar
457mm Flat Bar Shear

Dedicated Coper Notcher
Electric Stroke Control
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

A brute of an Ironworker, the Edwards 100 Ton Deluxe Ironworker features super-duty construction and a powerful 10hp motor. Standard features include a Punch Assembly, 457mm wide Flat Bar Shear, Angle Shear, Coper Notcher and a special built-in Rod Shear for solid square and round bar stock.

PUNCH

Rating: 100 Tons
Max. Capacity: 27mm Dia. in 25mm A36
Stroke: 49mm
Throat Depth: 279mm
Open Height: 222mm
Shut Height: 173mm
Work Height: 1000mm

ANGLE SHEAR

Max. Capacity: 152mm x 152mm x 13mm
Work Height: 1115mm

FLAT BAR SHEAR

Max. Capacity: 13mm x 457mm
19mm x 356mm
25mm x 254mm
Max. Round: 25mm
Max. Square: 25mm
Work Height: 940mm

COPER NOTCHER

Max. Capacity: 64mm x 152mm x 13mm
Work Height: 1067mm

ROD SHEAR

Max. Round: 38mm
Max. Square: 32mm
Work Height: 1384mm

GENERAL SPECIFICATIONS

Standard Motor: 10 HP 3~ 208 V or 230 V
1770 RPM 26 A
Optional Motors: 10 HP 3~ 460 V
1770 RPM 12 A
10 HP 3~ 575 V
1770 RPM 10 A
10 HP 1~ 230 V
1740 RPM 40 A
Hydraulic Pump: 91 LPM
Valve Pressure: 26200.1 kPa
Reservoir: 64.4 Liters
Cylinder: 64mm Ram

DIMENSIONS

Height: 1603mm
Width: 1422mm
Depth: 1156mm
Shipping Weight: 2349.6 kg



CALL (800) 373-8206

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