



ELITE110

Superior 4 Station Ironworker

Universal Open Tooling Station
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

ELITE Integrated Features:

Hydraulic Hold-Down
E-Stop / Lockout-Tagout
Electric Stroke Control
Hydraulic Accessory Pack
Central Lubrication System

Swing-Away Stripper Assembly
Roller Encoder Measuring System
Quick Change Punch Assembly
Premium Gauging Tables
LED Lighting

PUNCH

Rating: 110 Tons
Max. Capacity: 35mm Dia. in 25mm A36
Stroke: 46mm
Throat Depth: 298mm
Open Height: 219mm
Shut Height: 173mm
Work Height: 1041mm

OPTIONAL COPER NOTCHER

Max. Capacity: 64mm x 152mm x 13mm
Work Height: 1122mm

GENERAL SPECIFICATIONS

Standard Motor: 7.5 HP 3~ 208 V or 230 V
1765 RPM 22 A
Optional Motors: 7.5 HP 3~ 460 V
1765 RPM 11 A
7.5 HP 3~ 575 V
1770 RPM 8 A
7.5 HP 1~ 230 V
1765 RPM 36 A

Hydraulic Pump: 39.7 LPM - 2 Stage
Valve Pressure: 20684.3 kPa
Reservoir: 64.4 Liters
Cylinder: 89mm Ram

DIMENSIONS

Height: 1678mm
Width: 1454mm
Depth: 1076mm
Shipping Weight: 2440.3 kg

FLAT BAR SHEAR

Max. Capacity: 19mm x 356mm
25mm x 305mm
Max. Round: 32mm
Max. Square: 32mm
Work Height: 1054mm

ANGLE SHEAR

Max. Capacity: 152mm x 152mm x 13mm
Work Height: 1293mm

OPEN STATION

Throat Depth: 394mm
Open Height: 219mm
Shut Height: 173mm
Stroke: 46mm
Work Height: 995mm



*Shown with
optional Coper Notcher*

CALL (800) 373-8206

WWW.EDWARDSIRONWORKERS.COM