

EDWARDS MANUFACTURING COMPANY

TUBE AND PIPE BENDER DIES

Edwards Bender Dies (TUBE) 180 Degree															November 1, 2013	
SIZE	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"	1-5/8"	1-3/4"	1-7/8"	2"	2-1/8"	2-3/8"	2-1/2"
RADIUS																
2.25																
2.50																
3.00	\$286.65	\$286.65	\$286.65	\$286.65	\$286.60	\$286.60										
	TD180/.50X3	TD180/.625X3	TD180/.75X3	TD180/.875X3	TD180/1X3	TD180/1.125X3										
3.50		\$294.00	\$294.00	\$294.00	\$294.00	\$294.00	\$311.85									
		TD180/.625X3.5	TD180/.75X3.5	TD180/.875X3.5	TD180/1X3.5	TD180/1.125X3.5	TD180/1.25X3.5									
4.00				\$301.35	\$301.35	\$301.35	\$321.30									
				TD180/.875X4	TD180/1X4	TD180/1.125X4	TD180/1.25X4									
4.50			\$346.50	\$346.50	\$346.50	\$346.50	\$378.00	\$378.00	\$378.00							
			TD180/.75X4.5	TD180/.875X4.5	TD180/1X4.5	TD180/1.125X4.5	TD180/1.25X4.5	TD180/1.375X4.5	TD180/1.5X4.5							
5.00							\$396.90	\$396.90	\$396.90							
							TD180/1.25x5	TD180/1.375X5	TD180/1.5X5							
5.50			\$369.60	\$369.60	\$369.60	\$369.60	\$406.35	\$406.35	\$406.35	\$406.35	\$406.35					
			TD180/.75X5.5	TD180/.875X5.5	TD180/1X5.5	TD180/1.125X5.5	TD180/1.25X5.5	TD180/1.375X5.5	TD180/1.5X5.5	TD180/1.625X5.5	TD180/1.75X5.5					
6.00							\$429.45	\$429.45	\$429.45	\$429.45	\$429.45	\$429.45	\$429.45	\$429.45		
							TD180/1.25X6	TD180/1.375X6	TD180/1.5X6	TD180/1.625X6	TD180/1.75X6	TD180/1.875X6	TD180/2X6			
6.50							\$490.35	\$490.35	\$490.35	\$490.35	\$490.35	\$490.35	\$490.35	\$627.90	\$627.90	\$627.90
							TD180/1.25X6.5	TD180/1.375X6.5	TD180/1.5X6.5	TD180/1.625X6.5	TD180/1.75X6.5	TD180/1.875X6.5	TD180/2X6.5	TD180/2.125X6.5	TD180/2.375X6.5	TD180/2.5X6.5
7.00									514.50	514.50	514.50	514.50	514.50			
									TD180/1.5X7	TD180/1.625X7	TD180/1.75X7	TD180/1.875X7	TD180/2X7			
7.50								\$562.80	\$562.80	\$562.80	\$562.80	\$562.80	\$562.80	\$729.75	\$729.75	\$729.75
								TD180/1.375X7.5	TD180/1.5X7.5	TD180/1.625X7.5	TD180/1.75X7.5	TD180/1.875X7.5	TD180/2X7.5	TD180/2.125X7.5	TD180/2.375X7.5	TD180/2.5X7.5

Edwards Bender Dies (TUBE) 90 Degree															November 1, 2013	
SIZE	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"	1-5/8"	1-3/4"	1-7/8"	2"	2-1/8"	2-3/8"	2-1/2"
RADIUS																
2.25																
2.50																
3.00	\$143.85	\$143.85	\$143.85	\$143.85	\$143.85	\$143.85										
	TD90/.50X3	TD90/.625X3	TD90/.75X3	TD90/.875X3	TD90/1X3	TD90/1.125X3										
3.50		\$147.00	\$147.00	\$147.00	\$147.00	\$147.00	\$156.45									
		TD90/.625X3.5	TD90/.75X3.5	TD90/.875X3.5	TD90/1X3.5	TD90/1.125X3.5	TD90/1.25X3.5									
4.00				\$151.20	\$151.20	\$151.20	\$160.65									
				TD90/.875X4	TD90/1X4	TD90/1.125X4	TD90/1.25X4									
4.50			\$173.25	\$173.25	\$173.25	\$173.25	\$189.00	\$189.00	\$189.00							
			TD90/.75X4.5	TD90/.875X4.5	TD90/1X4.5	TD90/1.125X4.5	TD90/1.25X4.5	TD90/1.375X4.5	TD90/1.5X4.5							
5.00							\$198.45	\$198.45	\$198.45							
							TD90/1.25x5	TD90/1.375X5	TD90/1.5X5							
5.50			\$184.80	\$184.80	\$184.80	\$184.80	\$203.70	\$203.70	\$203.70	\$203.70	\$203.70					
			TD90/.75X5.5	TD90/.875X5.5	TD90/1X5.5	TD90/1.125X5.5	TD90/1.25X5.5	TD90/1.375X5.5	TD90/1.5X5.5	TD90/1.625X5.5	TD90/1.75X5.5					
6.00							\$215.25	\$215.25	\$215.25	\$215.25	\$215.25	\$215.25	\$215.25	\$215.25		
							TD90/1.25x6	TD90/1.375X6	TD90/1.5X6	TD90/1.625X6	TD90/1.75X6	TD90/1.875X6	TD90/2X6			
6.50							\$245.70	\$245.70	\$245.70	\$245.70	\$245.70	\$245.70	\$245.70	\$313.95	\$313.95	\$313.95
							TD90/1.25X6.5	TD90/1.375X6.5	TD90/1.5X6.5	TD90/1.625X6.5	TD90/1.75X6.5	TD90/1.875X6.5	TD90/2X6.5	TD90/2.125X6.5	TD90/2.375X6.5	TD90/2.5X6.5
7.00									\$257.25	\$257.25	\$257.25	\$257.25	\$257.25			
									TD90/1.5X7	TD90/1.625X7	TD90/1.75X7	TD90/1.875X7	TD90/2X7			
7.50								\$281.40	\$281.40	\$281.40	\$281.40	\$281.40	\$281.40	\$365.40	\$365.40	\$365.40
								TD90/1.375X7.5	TD90/1.5X7.5	TD90/1.625X7.5	TD90/1.75X7.5	TD90/1.875X7.5	TD90/2X7.5	TD90/2.125X7.5	TD90/2.375X7.5	TD90/2.5X7.5

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TUBE AND PIPE BENDER DIES

Edwards Bender Dies (SQUARE TUBING) 180 Degree						
SIZE	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
RADIUS						
3.00	\$329.70	\$329.70				
	SD180/.50X3	SD180/.75X3				
3.50	\$336.00	\$336.00	\$336.00			
	SD180/.50X3.5	SD180/.75X3.5	SD180/1X3.5			
4.00	\$343.35	\$343.35	\$343.35			
	SD180/.50X4	SD180/.75X4	SD180/1X4			
4.50	\$431.55	\$431.55	\$431.55	\$463.05		
	SD180/.50X4.5	SD180/.75X4.5	SD180/1X4.5	SD180/1.25X4.5		
5.00			\$443.10	\$480.90		
			SD180/1X5	SD180/1.25x5		
5.50	\$453.60	\$453.60	\$453.60	\$490.35	\$490.35	
	SD180/.50X5.5	SD180/.75X5.5	SD180/1X5.5	SD180/1.25X5.5	SD180/1.5X5.5	
6.00			\$548.10	\$597.45	\$597.45	
			SD180/1X6	SD180/1.25x6	SD180/1.5X6	
6.50	\$558.60	\$558.60	\$558.60	\$616.35		
	SD180/.50X6.5	SD180/.75X6.5	SD180/1X6.5	SD180/1.25X6.5		
7.00				\$640.50	\$640.50	\$640.50
				SD180/1.25X7	SD180/1.5X7	SD180/2X7
7.50				\$688.80	\$729.75	
					SD180/1.5X7.5	SD180/2X7.5

Edwards Bender Dies (SQUARE TUBING) 90 Degree						
SIZE	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
RADIUS						
3.00	\$164.85	\$164.85				
	SD90/.50X3	SD90/.75X3				
3.50	\$168.00	\$168.00	\$168.00			
	SD90/.50X3.5	SD90/.75X3.5	SD90/1X3.5			
4.00	\$172.20	\$172.20	\$172.20			
	SD90/.50x4	SD90/.75X4	SD90/1X4			
4.50	\$216.30	\$216.30	\$216.30	\$232.05		
	SD90/.50X4.5	SD90/.75X4.5	SD90/1X4.5	SD90/1.25X4.5		
5.00			\$221.55	\$240.45		
			SD90/1x5	SD90/1.25x5		
5.50	\$226.80	\$226.80	\$226.80	\$245.70	\$245.70	
	SD90/.50X5.5	SD90/.75X5.5	SD90/1X5.5	SD90/1.25X5.5	SD90/1.5X5.5	
6.00			\$274.05	\$299.25	\$299.25	
			SD90/1X6	SD90/1.25x6	SD90/1.5X6	
6.50	\$279.30	\$279.30	\$279.30	\$308.70		
	SD90/.50X5.5	SD90/.75X6.5	SD90/1X6.5	SD90/1.25X6.5		
7.00				\$320.25	\$320.25	\$320.25
				SD90/1.25X7	SD90/1.5X7	SD90/2X7
7.50					\$344.40	\$365.40
					SD90/1.5X7.5	SD90/2X7.5

Edwards Bender Dies (SCHEDULE 40 Pipe) 180 Degree							
SIZE	1/4"	3/8"	1/2"	3/4"	1"	1-1/2"	2"
RADIUS							
3.00	\$286.65	\$286.65	\$286.65	\$286.65	\$301.35		
	PD180/.25X3	PD180/.375X3	PD180/.50X3	PD180/.75X3	PD180/1X3		
3.50	\$294.00	\$294.00	\$294.00	\$294.00	\$294.00		
	PD180/.25X3.5	PD180/.375X3.5	PD180/.50X3.5	PD180/.75X3.5	PD180/1X3.5		
4.00			\$301.35	\$301.35	\$321.30		
			PD180/.50X4	PD180/.75X4	PD180/1X4		
4.50			\$346.50	\$346.50	\$378.00	\$378.00	
			PD180/.50X4.5	PD180/.75X4.5	PD180/1X4.5	PD180/1.5X4.5	
5.00					\$396.90	\$396.90	
					PD180/1X5	PD180/1.5X5	
5.50				\$369.60	\$406.35	\$406.35	\$588.00
				PD180/.75X5.5	PD180/1X5.5	PD180/1.5X5.5	PD180/2X5.5
6.00					\$429.45	\$429.45	\$609.00
					PD180/1X6	PD180/1.5X6	PD180/2X6
6.50				\$432.60	\$490.35	\$490.35	\$627.90
				PD180/.75X6.5	PD180/1X6.5	PD180/1.5X6.5	PD180/2X6.5
7.00						\$514.50	
						PD180/1.5X7	
7.50					\$562.80		\$729.75
					PD180/1X7.5		PD180/2X7.5

Edwards Bender Dies (SCHEDULE 40 Pipe) 90 Degree							
SIZE	1/4"	3/8"	1/2"	3/4"	1"	1-1/2"	2"
RADIUS							
3.00	\$143.85	\$143.85	\$143.85	\$143.85	\$151.20		
	PD90/.25X3	PD90/.375X3	PD90/.50X3	PD90/.75X3	PD90/1X3		
3.50	\$147.00	\$147.00	\$147.00	\$147.00	\$147.00		
	PD90/.25X3.5	PD90/.375X3.5	PD90/.50X3.5	PD90/.75X3.5	PD90/1X3.5		
4.00			\$151.20	\$151.20	\$160.65		
			PD90/.50x4	PD90/.75X4	PD90/1X4		
4.50			\$173.25	\$173.25	\$189.00	\$189.00	
			PD90/.50X4.5	PD90/.75X4.5	PD90/1X4.5	PD90/1.5X4.5	
5.00					\$198.45	\$198.45	
					PD90/1x5	PD90/1.5X5	
5.50				\$184.80	\$203.70	\$203.70	\$294.00
				PD90/.75X5.5	PD90/1X5.5	PD90/1.5X5.5	PD90/2X5.5
6.00					\$215.25	\$215.25	\$304.50
					PD90/1X6	PD90/1.5X6	PD90/2X6
6.50				\$216.30	\$245.70	\$245.70	\$313.95
				PD90/.75X6.5	PD90/1X6.5	PD90/1.5X6.5	PD90/2X6.5
7.00						\$257.25	
						PD90/1.5X7	
7.50					\$281.40		\$365.40
					PD90/1X7.5		PD90/2X7.5