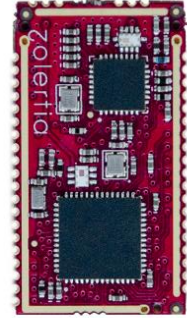


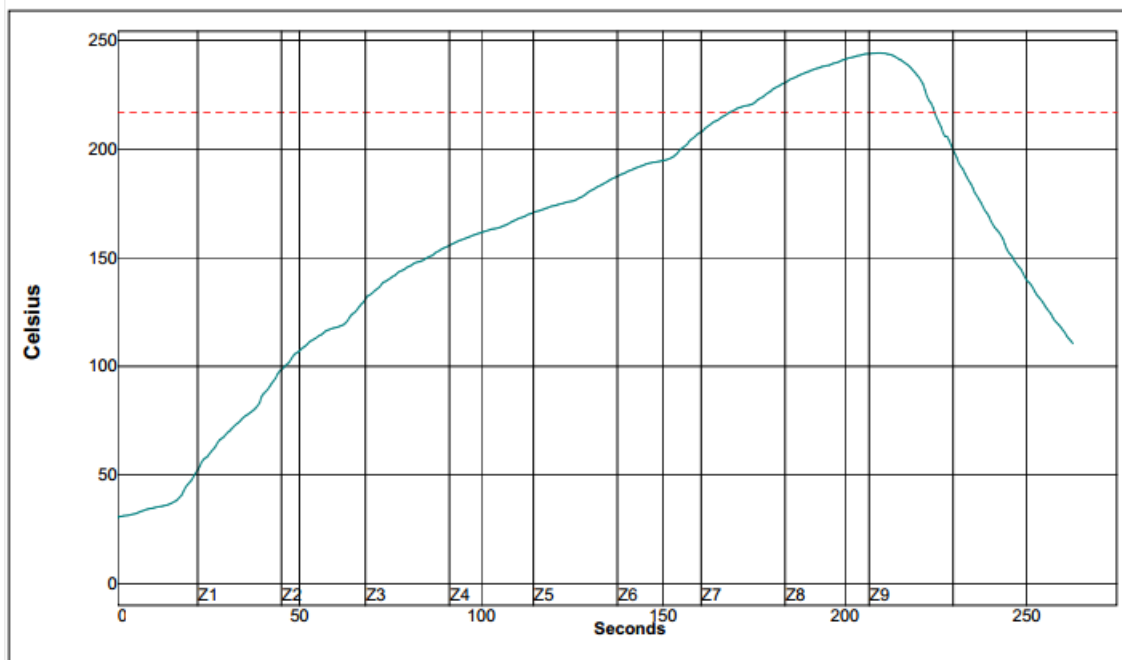
Zoul

Soldering information

The Zoul module are designed to solder on RoHS reflow mode, based on the IPC/JEDEC joint industry standard J-STD-020D.



Reflow soldering profile



Setpoints (celsius)									
Zone	1	2	3	4	5	6	7	8	9
Top	110	133	165	174	185	208	238	253	261
Bottom	110	133	165	174	185	208	238	253	261
Conveyor Speed	71.4 cm/min								