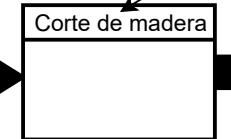
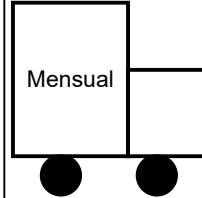
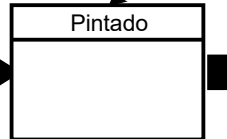


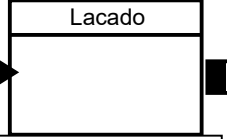
267 láminas MDF 1.2x185x244 cm
800 tubos aluminio 0.5mm x 1m
2400 cajas cartón
242 litros de laca
85 litros de pintura
80 kg de pegamento PVAc
38400 tarugos de madera 6x30 mm
12800 tornillos #7 x 3/4"



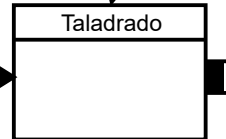
T Ciclo = 2157 s
T Setup = 180 s
T Recovery = 120 s
No. operarios = 1
No. máquinas = 1



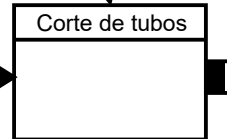
T Ciclo = 705 s
T Setup = 120 s
T Recovery = 900
No. operarios = 1
No. máquinas = 0



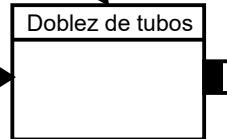
T Ciclo = 770 s
T Setup = 120 s
T Recovery = 900 s
No. operarios = 1
No. máquinas = 0



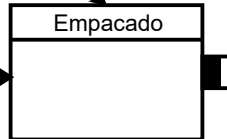
T Ciclo = 6006 s
T Setup = 120 s
T Recovery = 20 s
No. operarios = 1
No. máquinas = 1



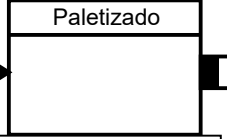
T Ciclo = 180 s
T Setup = 40 s
T Recovery = 30 s
No. operarios = 1
No. máquinas = 1



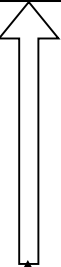
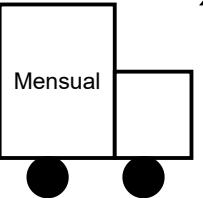
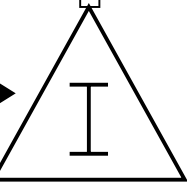
T Ciclo = 140 s
T Setup = 15 s
T Recovery = 15 s
No. operarios = 1 s
No. máquinas = 1 s



T Ciclo = 540 s
T Setup = 100 s
T Recovery = 15 s
No. operarios = 1
No. máquinas = 0



T Ciclo = 30 s
T Setup = 40 s
T Recovery = 0 s
No. operarios = 1
No. máquinas = 0



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