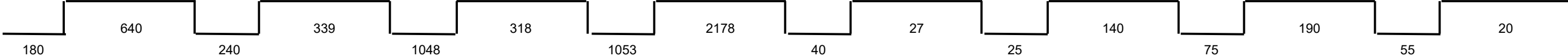
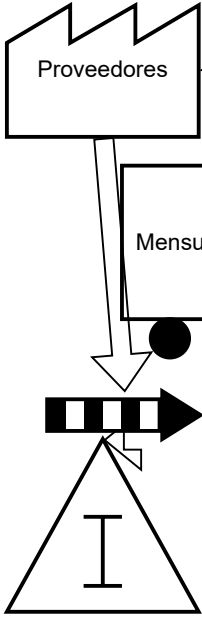


134 láminas MDF 1.2x185x244 cm
400 tubos aluminio 0.5mm x 1m
1200 cajas cartón
120 litros de laca
80 litros de pintura
40 kg de pegamento PVAc
19200 tarugos de madera 6x30 mm
6400 tornillos #7 x 3/4"



Corte de madera
T Ciclo = 640 s
T Setup = 180 s
T Recovery = 120 s
No. operarios = 1
No. máquinas = 1
Disponibilidad = 98.6%

Pintado
T Ciclo = 339 s
T Setup = 120 s
T Recovery = 928 s
No. operarios = 1
No. máquinas = 1
Disponibilidad = 96.8%

Lacado
T Ciclo = 318 s
T Setup = 120 s
T Recovery = 933 s
No. operarios = 1
No. máquinas = 1
Disponibilidad = 96.8%

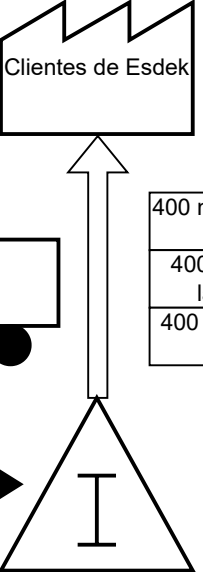
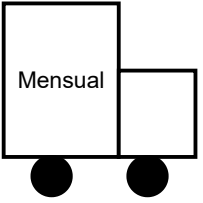
Taladrado
T Ciclo = 2178 s
T Setup = 120 s
T Recovery = 20 s
No. operarios = 1
No. máquinas = 1
Disponibilidad = 99.0%

Corte de tubos
T Ciclo = 27 s
T Setup = 20 s
T Recovery = 10 s
No. operarios = 1
No. máquinas = 1
Disponibilidad = 97.8%

Doblez de tubos
T Ciclo = 140 s
T Setup = 15 s
T Recovery = 15 s
No. operarios = 1
No. máquinas = 1
Disponibilidad = 100%

Empacado
T Ciclo = 190 s
T Setup = 60 s
T Recovery = 15 s
No. operarios = 1
No. máquinas = 0
Disponibilidad = 100%

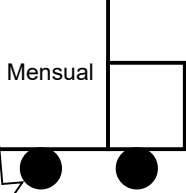
Paletizado
T Ciclo = 20 s
T Setup = 40 s
T Recovery = 0 s
No. operarios = 1
No. máquinas = 0
Disponibilidad = 100%



400 mesas ajustables Esdek
400 soportes para laptop Esdek
400 bandejas triples Esdek

Control de  
producción

Proveedores



Clientes de Esdek

