## PRISMS-Plasticity

## Crystal Plasticity

# Simple tension example -HCP AZ31 Mg alloy

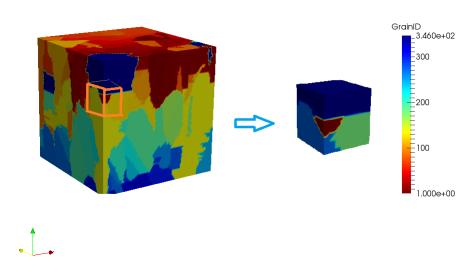


Figure 1: Input microstructure (3D Materials Atlas [2])

This is an illustrative example of a simple tension deformation problem. A real microstructure was tested with the hcp material parameters of AZ31 Mg alloy which were obtained from [1]

#### **Input Parameters**

```
/*FE parameters*/
#define feOrder 1 // Basis function interpolation order (1-linear)
#define quadOrder 2 // Quadrature point order n^3 (2->8 quadrature points)

/*Mesh parameters*/
//Set the length of the domain in all three dimensions
//Each axes spans from zero to the specified length
#define spanX 1.0
#define spanY 1.0
#define spanZ 1.0
// The number of elements in each direction is 2^(refineFactor) * subdivisions
// For optimal performance, use meshRefineFactor primarily to determine the element size
#define subdivisionsX 1
#define subdivisionsY 1
```

```
#define subdivisionsZ 1
#define meshRefineFactor 3 // 2^n*2^n*2^n elements(3->8*8*8 =512 elements)
#define writeMeshToEPS true //Only written for serial runs and if number of
   elements < 10000
/*Solution output parameters*/
#define writeOutput true // flag to write output vtu and pvtu files
#define outputDirectory "."
#define skipOutputSteps 0
#define output_Eqv_strain true
#define output_Eqv_stress true
#define output_Grain_ID true
#define output_Twin true
/*Solver parameters*/
#define linearSolverType PETScWrappers::SolverCG // Type of linear solver
#define totalNumIncrements 100 // No. of increments
#define maxLinearSolverIterations 50000 // Maximum iterations for linear solver
#define relLinearSolverTolerance 1.0e-10 // Relative linear solver tolerance
#define maxNonLinearIterations 4 // Maximum no. of non-linear iterations
#define absNonLinearTolerance 1.0e-18 // Non-linear solver tolerance
#define relNonLinearTolerance 1.0e-3 // Relative non-linear solver tolerance
#define stopOnConvergenceFailure false // Flag to stop problem if convergence
/*Adaptive time-stepping parameters*/
#define enableAdaptiveTimeStepping false //Flag to enable adaptive time steps
#define adaptiveLoadStepFactor 0.5 // Load step factor
#define adaptiveLoadIncreaseFactor 1.25
#define succesiveIncForIncreasingTimeStep 10
//Elastic Parameters
double elasticStiffness[6][6]={{59.3e3, 25.7e3, 21.4e3, 0, 0, 0},
                                {25.7e3, 59.3e3, 21.4e3, 0, 0, 0},
                                {21.4e3, 21.4e3, 61.5e3, 0, 0, 0},
                                {0, 0, 0, 16.4e3, 0, 0},
                                \{0, 0, 0, 0, 16.4e3, 0\},\
                                {0, 0, 0, 0, 0, 16.8e3}}; //
                                                                Elastic
                                   Stiffness Matrix -Voigt Notation (MPa)
//Crystal Plasticity
//slip parameters
#define numSlipSystems 18 // Total No. of slip systems (slip)
#define latentHardeningRatio 1.4 //q1
double initialSlipResistance[numSlipSystems] = {25.0, 25.0, 25.0, 68.0, 68.0,
   68.0, 68.0, 68.0, 68.0, 68.0, 68.0, 68.0, 68.0, 68.0, 68.0, 68.0, 68.0,
   68.0}; //CRSS of slip sytems
double initialHardeningModulus[numSlipSystems] = {100.0, 100.0, 100.0, 130.0,
    130.0, 130.0, 130.0, 130.0, 130.0, 130.0, 130.0, 130.0, 130.0, 130.0, 130.0,
    130.0, 130.0, 130.0}; //Hardening moduli of slip systems
```

```
double powerLawExponent[numSlipSystems] = {1.1, 1.1, 1.1, 0.8, 0.8, 0.8, 0.8, 0.8,
   double saturationStress[numSlipSystems] = {70.0, 70.0, 70.0, 210.0, 210.0, 210.0,
   210.0, 210.0, 210.0, 210.0, 210.0, 210.0, 210.0, 210.0, 210.0, 210.0, 210.0,
   210.0}; // Saturation stress
//Twin parameters
#define numTwinSystems 6 // No. of twin systems
double initialSlipResistanceTwin[numTwinSystems] = {40.0, 40.0, 40.0, 40.0, 40.0,
   40.0}; //CRSS of twin sytems
double initialHardeningModulusTwin[numTwinSystems] = {50.0, 50.0, 50.0, 50.0,
   50.0, 50.0}; //Hardening moduli of twin systems
double powerLawExponentTwin[numTwinSystems] = {1.1, 1.1, 1.1, 1.1, 1.1, 1.1};//
   Power law coefficient
double saturationStressTwin[numTwinSystems] = {50.0, 50.0, 50.0, 50.0, 50.0,
   50.0}; // Saturation stress
#define twinThresholdFraction 0.25 // threshold fraction of characteristic twin
   shear (<1)
#define twinSaturationFactor 0.25 // twin growth saturation factor
   (<(1-twinThresholdFraction))</pre>
#define twinShear 0.129 // characteristic twin shear
//Slip systems files
#define slipDirectionsFile "slipDirections.txt" // Slip Directions File
#define slipNormalsFile "slipNormals.txt" // Slip Normals File
//Twin systems files
#define twinDirectionsFile "twinDirections.txt" // Slip Directions File
#define twinNormalsFile "twinNormals.txt" // Slip Normals File
// Crystal Plasticity Constitutive model parameters
#define modelStressTolerance 1.0e-1 // Stress tolerance for the yield surface
   (MPa)
#define modelMaxSlipSearchIterations 1 // Maximum no. of active slip search
#define modelMaxSolverIterations 3 // Maximum no. of iterations to achieve
   non-linear convergence
#define modelMaxPlasticSlipL2Norm 2.5 // L2-Norm of plastic slip strain-used for
   load-step adaptivity
//Read Input Microstructure
unsigned int numPts[3]={20, 20, 22}; // No. of voxels in x,y and z directions
```

Table 1: HCP Magnesium Slip Systems		
System Number	Slip Direction	Slip Plane
1	[1 1 -2 0]	(0 0 0 1)
2	[-2 1 1 0]	$(0\ 0\ 0\ 1)$
3	[1 -2 1 0]	$(0\ 0\ 0\ 1)$
4	[1-210]	$(1\ 0\ -1\ 0)$
5	[2 -1 -1 0]	(0 1 -1 0)
6	[1 1 -2 0]	$(-1\ 1\ 0\ 0)$
7	[1 -2 1 0]	$(1\ 0\ -1\ 1)$
8	[-2 1 1 0]	(0 1 -1 1)
9	[-1 -1 2 0]	(-1 1 0 1)
10	[-1 2 -1 0]	(-1 0 1 1)
11	[2 -1 -1 0]	(0 -1 1 1)
12	[1 1 -2 0]	$(1 - 1 \ 0 \ 1)$
13	[-1 -1 2 3]	$(1\ 1\ -2\ 2)$
14	[1 -2 1 3]	$(-1\ 2\ -1\ 2)$
15	[2 -1 -1 3]	$(-2\ 1\ 1\ 2)$
16	[1 1 -2 3]	(-1 -1 2 2)
17	$[-1 \ 2 \ -1 \ 3]$	$(1 - 2 \ 1 \ 2)$
18	[-2 1 1 3]	(2 -1 -1 2)
19	[-1 0 1 1]	$(1\ 0\ -1\ 2)$
20	[1 0 -1 1]	(-1 0 1 2)
21	$[-1 \ 1 \ 0 \ 1]$	$(1 -1 \ 0 \ 2)$
22	[1 -1 0 1]	(-1 1 0 2)
23	[0 -1 1 1 1]	$(0\ 1\ -1\ 2)$
24	[0 1 -1 1]	$(0 -1 \ 1 \ 2)$

### References

<sup>[1]</sup> Choi, S-H., et al. "Simulation of stress concentration in Mg alloys using the crystal plasticity finite element method." Acta Materialia 58.1 (2010): 320-329.

<sup>[2] 3</sup>D Materials Atlas AL6XN+Reconstruction