O0001;

N10 G54 G90;

N20 G00 X0 Y10 Z20;

N30 M03 S800;

N40 G01 Z-2 F200;

N50 G03 X-10 Y0 R10;

N60 G03 X0 Y-10 R10;

N70 G03 X10 Y0 R10;

N80 G03 X0 Y10 R10;

N90 G01 Z20;

N100 M05;

N110 M30;