

The Zeus port2 interface card simplifies the connections of all the secondary port functions.

- 1: Provides connections for feed rate and rapid traverse override controls.
- 2: Provides connections for MPG and related axis and increment selection.
- 3: Integrated watchdog circuit with open collector relay driver for safety.

The circuit board uses surface mount components to achieve a small footprint and is single side copper foil with only a single jumper required.