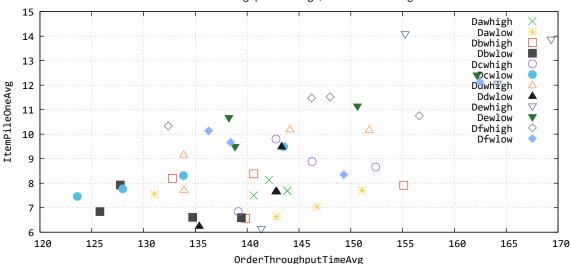
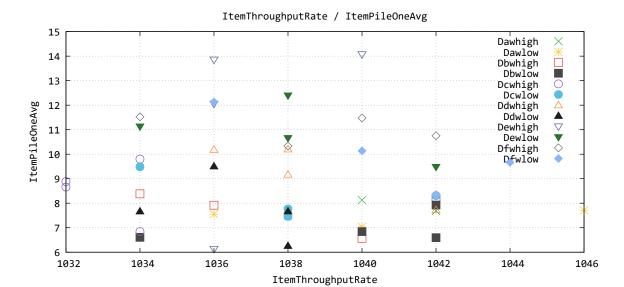
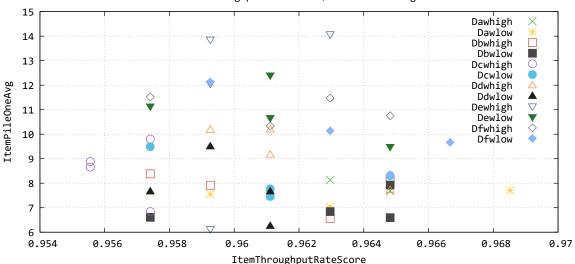
OrderThroughputTimeAvg / ItemPileOneAvg

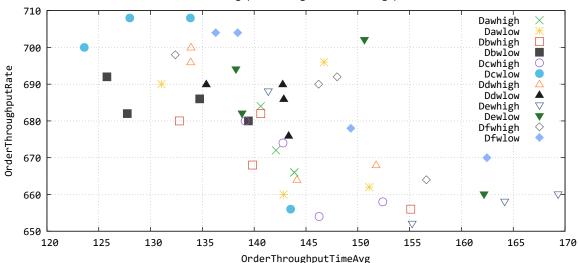




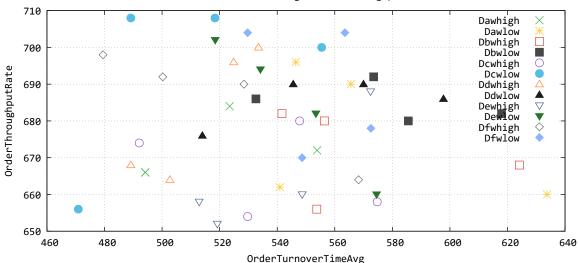
ItemThroughputRateScore / ItemPileOneAvg

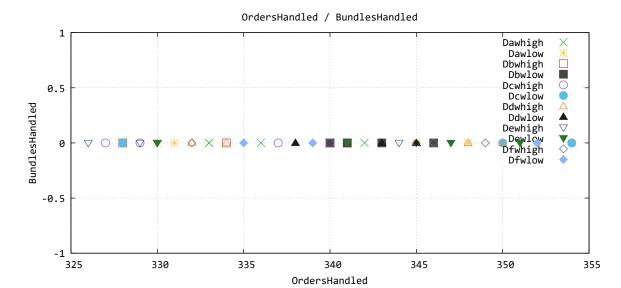


OrderThroughputTimeAvg / OrderThroughputRate

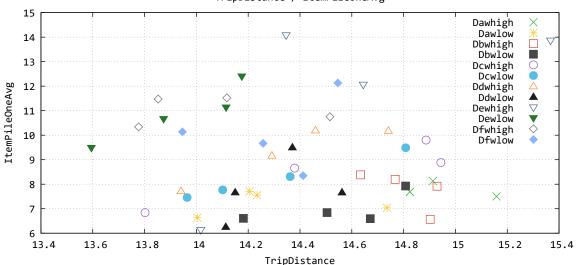


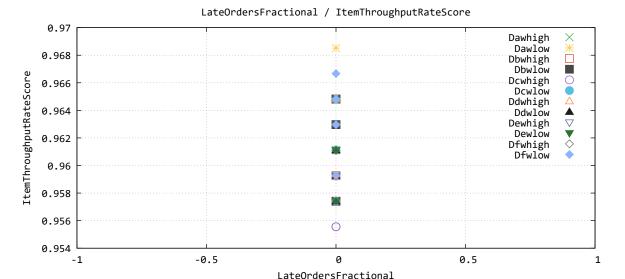
OrderTurnoverTimeAvg / OrderThroughputRate





TripDistance / ItemPileOneAvg







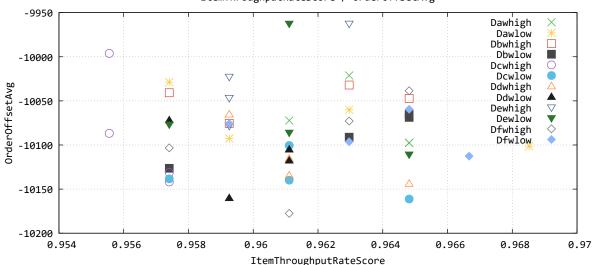
LateOrdersFractional / OrderLatenessAvg Dawhigh Dawlow Dbwhigh Dbwlow Dcwhigh Dcwlow Downlow Downigh Downlow Ddwhigh Ddwlow Dewhigh Dewlow 0.5 OrderLatenessAvg Dfwhigh Dfwlow -0.5

-0.5

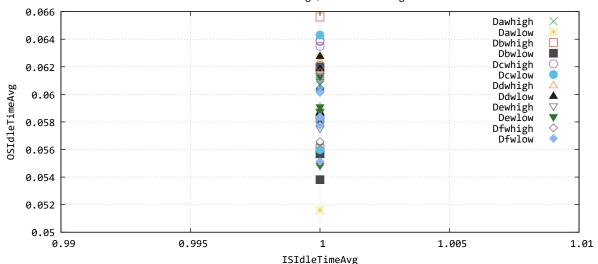
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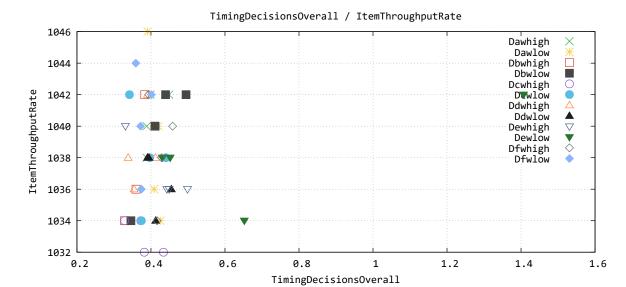
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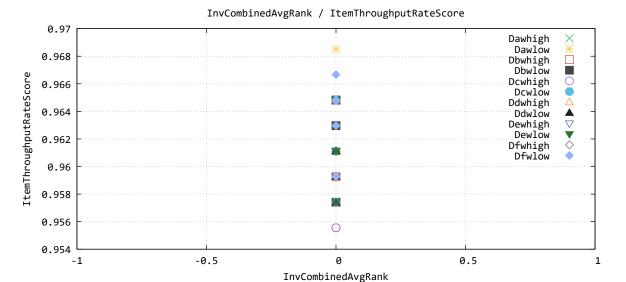
ItemThroughputRateScore / OrderOffsetAvg



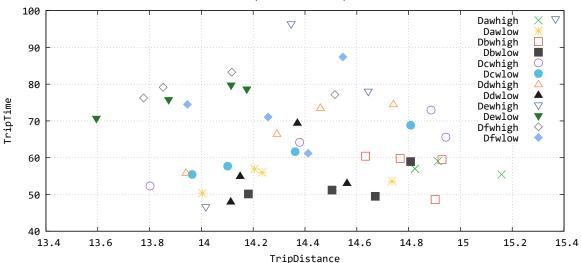
ISIdleTimeAvg / OSIdleTimeAvg







TripDistance / TripTime



TripDistance / TripTimeWithoutQueueing 17 Dawhigh Dawlow Dbwhigh Dbwlow 16.5 TripTimeWithoutQueueing Dcwhigh Dcwlow Ddwhigh Ddwlow 16 Dewhigh Dewlow 15.5 Dfwhigh Dfwlow 15 14.5 13.4 13.6 14.6 13.8 14 14.2 14.4 14.8 15 15.2 15.4 TripDistance

TimeMoving / TimeQueueing Dawhigh Dawlow Dbwhigh Dbwlow Dcwhigh Dcwlow Ddwhigh Ddwlow TimeQueueing Dewhigh Dewlow Dfwhigh Dfwlow

TimeMoving

TimeQueueing / ItemThroughputRateScore 0.97 Dawhigh Dawlow 0.968 Dbwhigh Dbwlow ItemThroughputRateScore Dcwhigh Dcwlow Ddwhigh Ddwlow 0.966 0.964 Dewhigh V 0.962 0.96 0.958 0.956 0.954 800 850 900 950 1000 1050 TimeQueueing

