





Quick Reference

CR series CA series CQ series

■Cam switches

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Handles and plates	
Rear mounting handles IP66	
1 N 4 N 1 1 N 7 N N 1 1 1 1 N 4 1 1 CH N 4 15 3 1 1 1 1 1 1 1	110
Base mounting handles IP66	124
	112 124 132 134

Range

The range of Bremas Cam Switches includes 3 top performance series in line with the highest market standards.

Their characteristics make them the ideal choice for any industrial application.

CR Series

• Rated current: from 12A up to 50A

• Rated insulation voltage: 690V

• Terminal protection degree: IP20



CA Series

• Rated current: from 12A up to 630A

• Rated insulation voltage: 690V

• Terminal protection degree: IP00



CQ Series

• Rated current: from 12A up to 32A

• Rated insulation voltage: 690V

• Terminal protection degree: IP20

• Simplified wiring





CR-CA Series - Overview

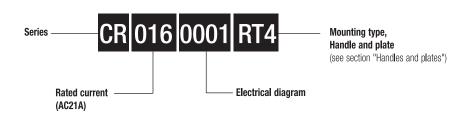
CR Series

- Terminal protection degree: IP20
- Class V2 self-extinguishing housing
- Metal shaft
- Metal rods
- Captive plus-minus terminal screws
- Rear mounting and Base mounting



Size	Rated current le (A)	Rated insulation voltage Ui (V)	Туре
	12	690	CR012
S1	16	690	CR016
O1	20	690	CR020
	25	690	CR026
	25	690	CR025
\$2	32	690	CR032
32	40	690	CR040
	50	690	CR051

Code structure



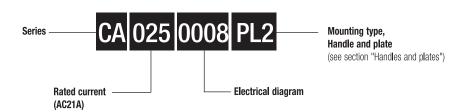
CA Series

- Terminal protection degree: IP00
- Class V2 self-extinguishing housing
- Metal shaft
- Metal rods
- Terminal with self raising plate and captive screws
- Rear mounting and Base mounting



Size	Rated current le (A)	Rated insulation voltage Ui (V)	Туре
	12	690	CA012
S1	16	690	CA016
01	20	690	CA020
	25	690	CA026
	25	690	CA025
S2	32	690	CA032
OZ.	40	690	CA040
	50	690	CA051
\$3	50	690	CA050
S4	75	690	CA063
S5	115	690	CA100
	200	690	CA200
\$6	400	690	CA400
	630	690	CA630

Code structure





CR-CA Series - Overview

Technical data IEC 947-3 EN 60947-3

Rated insulation voltage	Ui	٧
Rated operating voltage	Ue	٧
Rated impulse withstand voltage	Uimp	kV
Rated thermal current for open switch		Α
Rated thermal current for enclosed switch	Ithe	Α
Rated operation frequency		Hz
Power dissipation for each pole		W
Rated operating current		
AC-21A Switching resistive loads, including moderate overloads	le	Α
AC-22A Switching of mixed resistive and inductive loads,	le	Α
ncluding moderate overloads		
AC-20A Connecting and disconnecting under no loads conditions		
Rated operating power		
AC-23A Switching of motor loads or other highly inductive loads 3 phase - 3 pole	230V	Kw (A)
	400V	Kw (A)
	500V	Kw (A)
	690V	Kw (A)
AC-23A Switching of motor loads or other highly inductive loads 1 phase - 2 pole	110V	Kw (A)
	230V	Kw (A)
AC-3 Squirrel cage motors: starting, swtiching off motors during running 3 phase - 3 pole	230V	Kw (A)
	400V	Kw (A)
	500V	Kw (A)
	690V	Kw (A)
AC-3 Squirrel cage motors: starting, swtiching off motors during running 1 phase - 2 pole	110V	Kw (A)
	230V	Kw (A)
	400V	Kw (A)
AC-4 Squirrel cage motors: Direct-on-line starting,	230V	Kw (A)
eversing, plugging and inching 3 phase - 3 pole	400V	Kw (A)
AC-15 Control of a.c electromagnetic loads	230V	Α
	400V	Α
Rated breaking capability in AC-23A (cos Φ=0,45)	230V	Α
	400V	Α
Short circuit protection		
Rated short time withstand current	lcw	Α
Rated short-circuit make capacity	lcm	Α
Rated conditional short-circuit current	-	kA
Nith fuses class gG	500V	Α

Technical data UL/CSA

Rated operating voltage	Ue	UL/CSA V
General use current	le	UL/CSA A
Short circuit rating @600Vac		Arms
Fuse size (Class RK5, 600Vac, 200kA A.I.C.)		Α
Rated operating power		
1 phase - 2 pole	120V	Hp (A)
	240V	Hp (A)
3 phase - 3 pole	200V	Hp (A)
	240V	Hp (A)
	480V	Hp (A)
	600V	Hn (A)

Mechanical characteristics

Mechanical life		Cycles x 106
		Cycles/hr
Connection according to IEC 9471-1 and EN 50947-1		
Connecting capability With flexible wires	Min-Max	mm²
	Min-Max	AWG
With solid wires	Min-Max	mm²
Connection terminal screw dimensions		Type
Screw tightening torque		Nm
Protection degree IEC 529 EN 60529		
Terminals	IP	
Ambient conditions		
Operating ambient temperature	°C	
Storage ambient temprature	°C	
Withstand to constant humid according to IEC 60068		
Withstand to cyclic humid according to IEC 60068		

cam switches

							SIZE						
		1				2		3	4	5	6	7	8
CA/CR 012	CA/CR 016	CA/CR 020	CA/CR 026	CA/CR 025	CA/CR 032	CA/CR 040	CA/CR 051	CA 050	CA 063	CA 100	CA200	CA400	CA630
690	690	690	690	690	690	690	690	690	690	690	690	690	690
690	690	690	690	690	690	690	690	690	690	690	690	690	690
6	6	6	6	6	6	6	6	6	6	6	6	6	6
16	20	25	32	32	40	50	63	63	80	115	200	400	630
16	20	25	25	32	40	50	63	63	80	100	160	-	-
50/60	50/60	50/60	50/60	50/60	50/60	50/60	50/60	50/60	50/60	50/60	50/60	50	50
0,27	0,5	0,4	0,5	1	1	1,3	1,5	1,6	2,5	4,7	7	15	30
12	16	20	25	25	32	40	50	50	75	115/110 5	160 ⁵	-	-
12	16	16	20	20	25	32	40	40	63 ⁵	110	160	-	-
-	-	-	-	-	-	-	-	-	-	-	-	400	630
3 (9)	4 (14)	5,5 (17)	7,5 (24)	7,5 (24)	8,5 (27)	10 (32)	11 (35)	15 (48)	18,5 (58)	30 (95)	40 (125)	-	-
4 (9)	7,5 (14)	9 (16)	11 (20)	11 (20)	15 (27)	18,5 (30)	22 (40)	25 (45)	30 (54)	45 (85)	59 (106)	-	-
-	-	9 (13)	11 (15)	11 (15)	15 (22)	18,5 (27)	22 (32)	33 (48)	22 (32)	30 (40)	75 (108)	-	-
-	-	9 (9)	11 (11)	11 (11)	15 (16)	18,5 (19)	20 (20)	22 (23)	-	-	-	-	-
0,75 (8,5)	1,1 (12)	1,1 (5)	2,2 (25)	2,2 (25)	2,2 (25)	3 (34)	3 (36)	3,7 (42)	5,5 (63)	9 (102)	11 (125)	-	-
1,5 (8,5)	2,2 (14)	3 (17)	3,7 (20)	3,7 (20)	3,7 (20)	5,5 (30)	6,5 (36)	7,5 (40)	10 (32)	15 (82)	22 (120)	-	-
2,2 (7)	3,7 (12)	4 (13)	4,5 (16)	5,5 (17)	5,5 (17)	7,5 (24)	10 (35)	11 (35)	15 (47)	22 (70)	30 (95)	-	-
3,5 (7)	5,5 (10)	7,5 (14)	8 (16)	9,5 (16)	10 (17)	15 (27)	17,5 (32)	18 (33)	22 (40)	37 (67)	45 (82)	-	-
-	-	7,5 (11)	8 (12,5)	9,5 (12,5)	10 (14)	15 (22)	17,5 (27)	22 (32)	22 (32)	30 (40)	59 (85)	-	-
-	-	7,5 (8)	8,5 (10)	8,5 (10)	10 (10)	16 (16)	18,5 (21)	20 (20)	-	-	-	-	-
0,37 (4)	0,75 (9)	1,1 (13)	1,5 (17)	1,5 (17)	1,5 (17)	2,2 (25)	2,6 (32)	3,7 (42)	4 (45)	7,5 (85)	9 (102)	-	-
1,1 (6)	1,5 (8)	2,2 (12)	3 (17)	3 (17)	3 (17)	4,5 (25)	5,5 (30)	7,5 (40)	7,5 (40)	11 (60)	15 (82)	-	-
-	-	3,7 (12)	-	-	-	-	-	-	-	-	-	-	-
-	-	1,5 (4,5)	1,7	2,2 (17)	2,2 (17)	3 (10)	3,2 (11)	3,7 (12)	5,5 (17)	7,5 (85)	-	-	-
-	-	2,2 (2,6)	2	3 (5,5)	3 (5,5)	5,5 (10)	6 (11)	6 (11)	7,5 (14)	11 (20)	-	-	-
4	6	7	8	8	8	10	-	-	-	-	-	-	-
3	4	5	6	6	6	8	-	-	-	-	-	-	-
72	112	136	192	192	216	256	330	384	464	760	1000	-	-
72	112	128	160	160	216	240	330	360	432	680	848	-	-
150	240	240	240	400	400	500	500	600	800	1500	2000	-	-
-	-	1500	1500	2000	2000	2000	2000	2000	2500	3000	3000	-	-
4	4	5	5	10	10	10	10	15	15	15	15	-	-
16	20	20	25	35	35	50	50	50	63	125	200	-	-

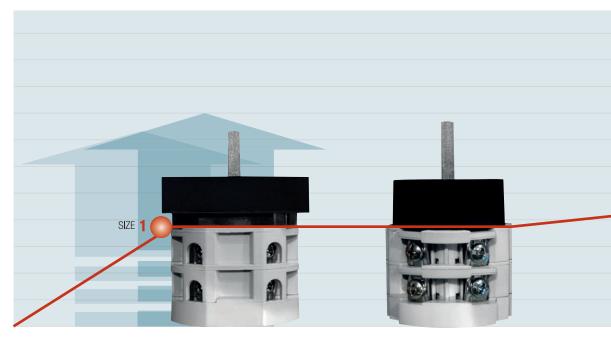
600/ -	600/ -	600/300	600/-	600/600	600/600	600/600	600/-	600/600	600/600	600/600	600/-	600/- 4	600/- 4
12	16	20/16	25/-	25/25	35/25	40/32	50/-	60/40	85/63	125/100	240/-	400/- 314	630/- 34
5000	5000	5000	5000	5000	5000	5000	5000		-	-	-	-	
60	25 (30)	60	25	60	60	60	60		-	-	-	-	
0,5 (9,8)	1 (16)	1,5 (20)/-	2 (24)/-	2 (24)/-	2 (24)/-	3 (34)/2,5	3 (34)/-	5 (56)/-	7,5 (80)/-	10 (100)/5	-	-	
1,5 (10)	2 (12)	3 (17)/-	3 (17)/-	3 (17)/6	5 (28)/-	7,5 (40)/4,5	7,5 (40)/-	10 (50)/-	10 (50)/-	15 (68)/12	-	-	
1,5 (6,9)	2 (7,8)	5 (16,7)/-	5 (17,5)/-	5 (17,5)/-	7,5 (25,3)/-	10 (32,2)/-	10 (32,2)/-	15 (48,3)/-	20 (62,1)/-	20 (62,1)/-	-	-	
2 (6,8)	3 (9,6)	7,5 (22)/-	7,5 (22)-	7,5 (22)/-	10 (28)/-	15 (42)/9,5	15 (42)/-	20 (54)/-	20 (54)/-	25 (68)/24	-	-	
3 (4,8)	7,5 (11)	10 (14)/-	10 (14)	10 (14)/-	15 (21)/-	20 (27)/20	20 (27)/-	30 (40)/-	30 (40)/-	40(52)/50	-	-	
5 (6,1)	7,5 (9)	10 (11)/-	10 (11)	10 (11)/15	15 (17)/17	20 (22)/25	25 (27)/-	30 (32)/32,5	40 (41)/50	50(52)/65	-	-	
								'				-	
2	2	2	1,5	1,5	1,5	1,5	1,5	1,5	1	0,3	0,1	-	
120	120	120	120	120	120	120	120	120	120	120	120	-	
2x1,5-4	2x1,5-4	2x1,5-4	2x1,5-4	2x2,5-10	2x2,5-10	2x2,5-10	2x2,5-10	2x2,5-6	6-16	10-25	50-70 1	Termin:	a l s designed for
16-10	16-10	16-10	16-10	14-8	14-8	14-8	14-8	14-8	10-6	10-3	1/0-2/0	cable I	ugs or copper
2x1,5-6	2x1,5-6	2x1,5-6	2x1,5-6	2x2,5-16	2x2,5-16	2x2,5-16	2x2,5-16	2x4-10	10-25	10-25	16-35	bars su	itable for bolts
M3,5	M3,5	M3,5	M3,5	M4	M4	M4	M4	M5	2xM5	M8	M10	M12x20	M16x25
1	1	1	1	1,7	1,7	1,7	1,7	2,8	2,8	2,8	23	40	98
00/20	00/20	00/20	00/20	00/20	00/20	00/20	00/20	00	00	00	00	00	00
				·				'	·	1	'	•	
							-25 ÷ +55						
							-30 ÷ +70						
							2-78 part						
							2-30 part						
							2-30 part						

Notes: 1 = Terminals for M10 bolts 2 = CSA at 300V 3 = for use similar to the category AC20 4 = UR approval 5 = at 500V

New



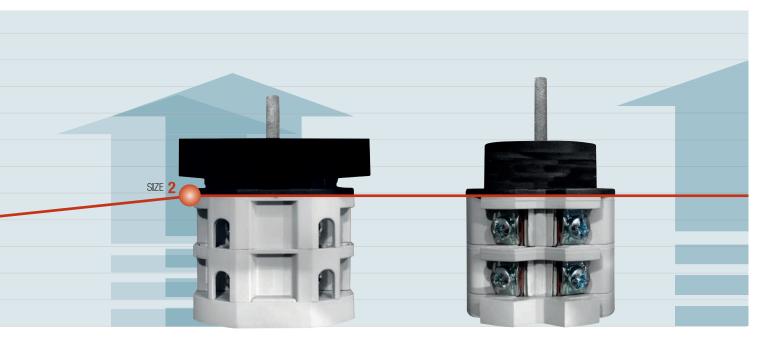
■ CR/CA 012...630 dimensions



■ CR 012/026

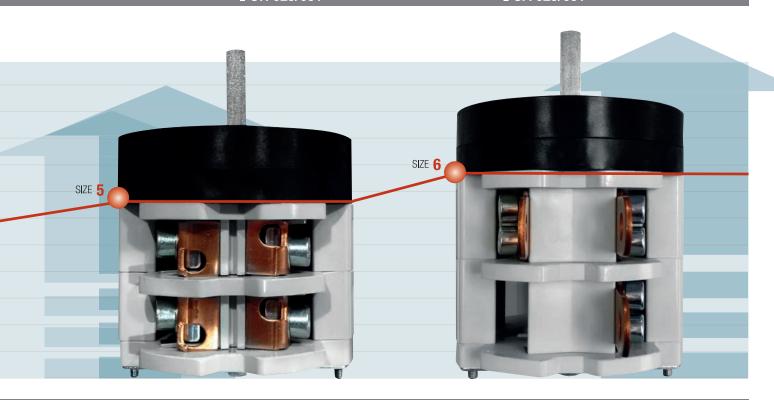
■ CA 012/026





■ CR 025/051

■ CA 025/051



■ CA 100

■ CA 200-400-630



CR-CA Series - Overview

Ambient conditions

- Designed to withstand very severe conditions of use
- Operating ambient temperature -25°C ÷ +55°C
- Storage ambient temperature -30°C ÷ +70°C
- Withstand to constant humid
- Withstand to cyclic humid
- According to IEC 60068



Bremas is able to meet any application requirement through the use of special materials, such as stainless steel, metal alloys and plastics even in environments which demands for specific construction requirements (eg. UV resistance, higher self-extinguishing degree, higher mechanical strength etc.).

■ International standards and approvals

					>	2	¥		_						
Country	ASI	Canada	Canada	China	Germany	Switzerland	Denmark	Norway	Sweden	Finland	Austria	Great Britain	ectrical	er -Verein	ano Qualità
Authority	III invectinated	a	CSA International	China Compulsory Certificate	Verband Deutscher Elektrotechiker	Schweizerischer Elektrotechnischer Verein	Danmarks Elektriske Materielkotroll	Norges Elektriske Materielkotroll	Svenska Elektriske Materielkotroll-anstalten	Sähötar-kastuskeskus	Österreichischer Verband für Elektrotechnik	British Standards Istitution	IEC International electrical Commission	Technischer Überwachungs-Verein	Istituto italiano del Marchio di Qualità
Mark of standard	C UL US	. A	(1)	(W)	VDE 0660	(\$)	(D)	\bigcirc	(S)	(FI)	(VE)	BS ⁽³⁾ EN 60947	IEC 60947	10V 800	(1)
CA012	•			*	+	+	+	+	+	+	+	+	+		
CA016	•			*	+	+	+	+	+	+	+	+	+		
CA020	•			*	+	+	+	+	+	+	+	+	+	•	● (1)
CA026	•			*	+	+	+	+	+	+	+	+	+	•	
CA025	•			*	+	+	+	+	+	+	+	+	+		
CA032	•			*	+	+	+	+	+	+	+	+	+		
CA040	•			*	+	+	+	+	+	+	+	+	+		● (1)
CA051	•			*	+	+	+	+	+	+	+	+	+		
CA050	•				+	+	+	+	+	+	+	+	+		
CA063	•		•		+	+	+	+	+	+	+	+	+		
CA100	•		•		+	+	+	+	+	+	+	+	+		
CA200		•			+	+	+	+	+	+	+	+	+		
CA400		•			+	+	+	+	+	+	+	+	+		
CA630		•			+	+	+	+	+	+	+	+	+		
CQ012	•		•		+	+	+	+	+	+	+	+	+		
CQ016	•		•		+	+	+	+	+	+	+	+	+		
CQ025					+	+	+	+	+	+	+	+	+		
CQ032					+	+	+	+	+	+	+	+	+		
CR012	•				+	+	+	+	+	+	+	+	+		
CR016	•				+	+	+	+	+	+	+	+	+		
CR020	•				+	+	+	+	+	+	+	+	+	•	•(1)
CR026	•				+	+	+	+	+	+	+	+	+	•	
CR025	•				+	+	+	+	+	+	+	+	+		
CR032	•				+	+	+	+	+	+	+	+	+		
CR040	•				+	+	+	+	+	+	+	+	+		● (1)
CR051	•			*	+	+	+	+	+	+	+	+	+		

Approved

Note:

- 1) UL Approval File E101686
- 2) CSA Approval File 039540-0-000
- 3) It is not required to bear a symbol but switches must conform to requirements.
 4) IEC does not operate an approval diagram

⁺ conforms to requirements

⁽¹⁾ on request, available in certified version EN 61058



Cam switches for industry CR-CA 012...051



Switching angles

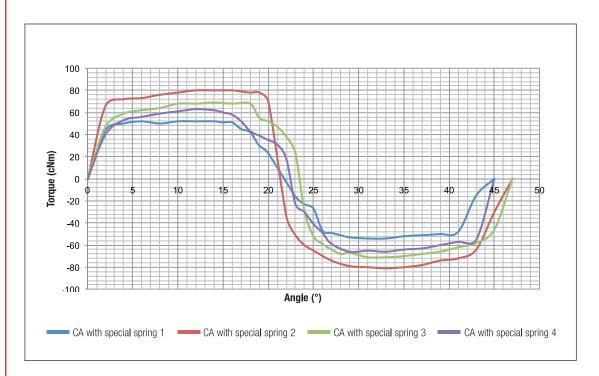
The range of Bremas solution include more than 10.000 electrical diagrams, characterized by different switching angles, number of positions as well as specific customer requirements:

Switching angles	Number o	f positions
22,5°	16	15 16 1 2 3 14 4 13 \$ 5 12 6 11 10 9 8 7
30°	12	12 1 2 11 3 10 4 4 9 5 8 7 6
45°	8	8 1 2 7 ★ 3 6 4 5
60°	6	1 6 2 \$ 5 3 4
90°	4	1 4 • 2 3

Latching Torque

The Bremas switching system allows the best performances in every application. Its modular design allows to develop customized solution with different latching torques. Any special requirement can be fulfilled by using different combinations of components such as:

- Springs with different resistances
- Cursors
- Latching mechanism
- Cams
- Shafts



Comparison of latching torques between some switches with special springs.

Cam switches for industry

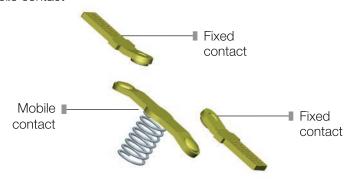
CR-CA 012...051 series

Contacts

- Copper contacts
- Silver alloy pads
- Double break with positive opening
- Long electrical life (over 1.000.000 electrical cycles)
- Gold contacts for low voltage signals control
- Sliding and self-cleaning contacts for occasional maneuvers

Standard contact system (optional gold contacts)

- Consists of fixed contacts, connected to the terminals, and mobile contacts controlled by springs, cursors and cams
- In the standard configuration, there are a spring and a cursor for each mobile contact
- For special configurations, can be used more springs and cursors for each mobile contact

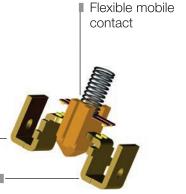


Sliding and self-cleaning contacts system (optional gold contacts)

 Consists of fixed contacts, connected to the terminals, and mobile contacts controlled by springs, cursors and cams

• High reliability even at low voltages and currents

 Specifically designed for applications requiring occasional maneuvers

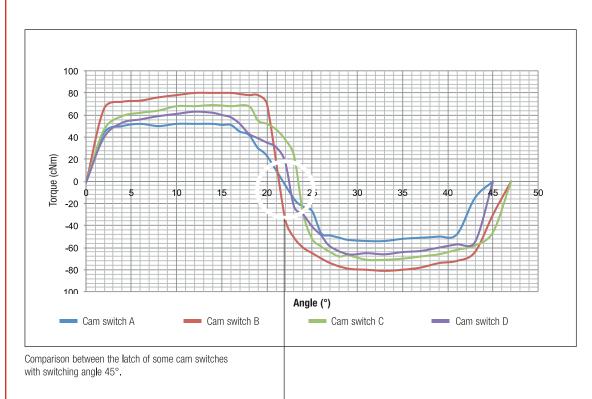


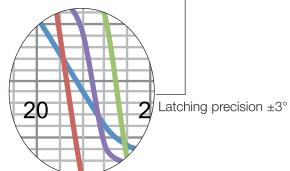
Fixed contact **■**-

Fixed contact 1

Precision of the latching and the contacts closure

- \bullet High precision in the latch: \pm 3 $^{\circ}$
- \bullet High precision in the closure of the contacts: \pm 4 $^{\circ}$







Cam switches for industry

CR-CA 012...051 Series

Terminals for cables connection

Different types of terminals for cables connection:



Screw connection Standard Solution



■ Single faston at 90°



■ Double faston at 90°



Alternating faston



■ Single faston at 135°

Additional features of the terminals for cables connection:



■ CR series Captive plus-minus terminal screws



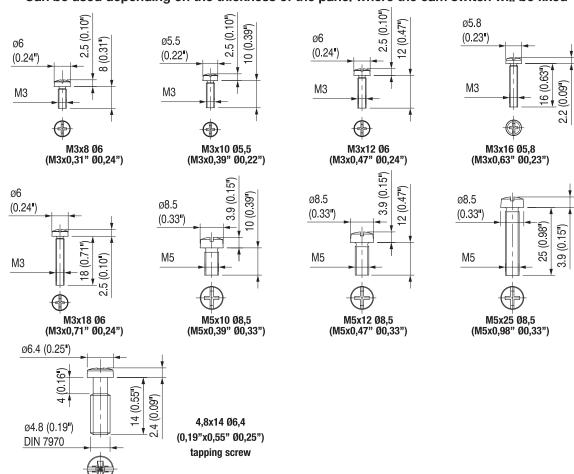
CA series Terminal with self raising plate and captive screws

Fixing screws

All Bremas switches are equipped with fixing screws and, upon request, with knobs and/or plates. Different types and sizes of fixing screws can be supplied on request.

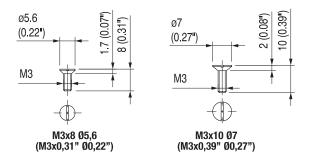
Cylinder head (convex):

- Cross head (for Philips and slot screwdrivers)
- Can be used depending on the thickness of the panel where the cam switch will be fixed



Countersunk head:

- Single slot (for slot screwdrivers)
- Can be used when is necessary that the screw head does not protrude from the panel where the cam switch will be fixed

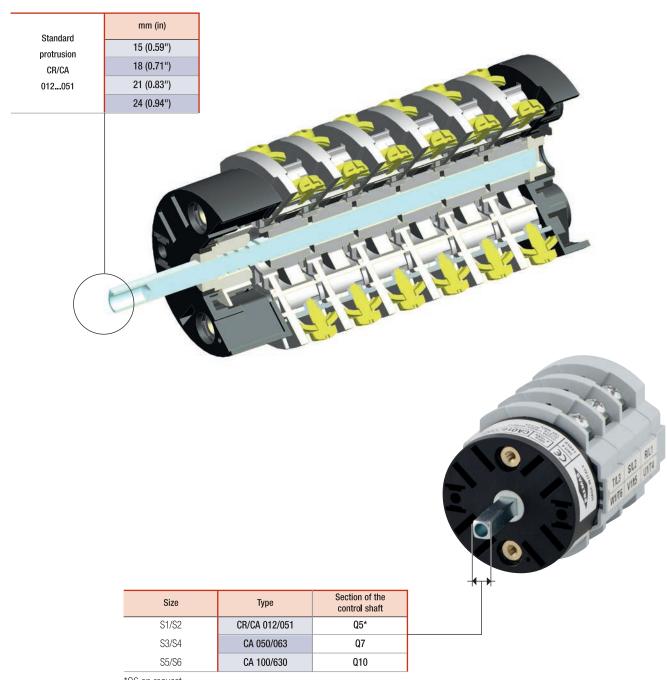




Cam switches for industry CR-CA 012...051 Series

Metal control shafts

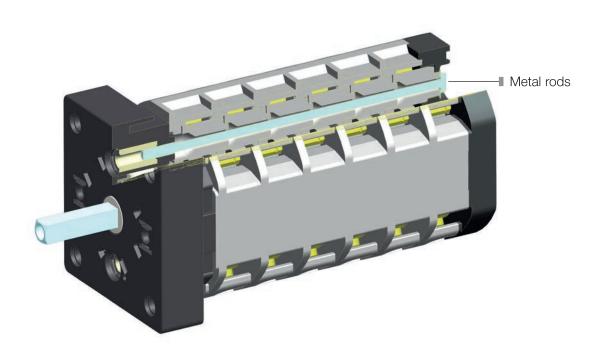
- Steel made with galvanic treatment;
- Passing through all the contact elements of the switch;
- High quality construction and high resistance to bending and torsion;
- They ensure the simultaneous perfect closing and opening of the contacts;
- Section of the control shaft determined by the size and by the power of the switch.



^{*}Q6 on request

Metal rods

- Steel made with galvanic treatment;
- Passing through all the contacts elements of the switch;
- Ensure the solid construction of the cam switch;
- They ensure the simultaneous perfect closing and opening of the contacts;
- Guarantee a high mechanical resistance to the torsion and, consequently, avoid short circuits between the various phases during the transition from one position to another of the switch (especially when there are many contact elements);
- Special rods achievable for specific customer requirements.





Cam switches for industry CR-CA 012...051 Series

Plastic material

- Body of the cam switch made with self-extinguishing plastic, which guarantees safety even in emergency conditions:
- High precision components made of special plastic materials;
- UL approval with characteristics required for:
 - Flammability class
 - HWI (Hot Wire Ignition)
 - HAI (High-Amp Arc Ignition)
 - CTI (Comparative Tracking Index)

The choice of the plastic material type used for the construction of the Bremas cam switches depends on the application and on customer needs.

Self-extinguishing class

	V0	V2
Total time of flaming combustion for each group of samples.	< 50 s	< 250 s
Residual combustion time plus persistence time of the incandescence for each sample, after the second application of the flame.	< 30 s	< 60 s
Residual combustion time for each of the samples after the removal of the flame.	< 10 s	< 30s
Ignition of cotton wool by incandescent drops (drip).	NO	NO
Complete burning of the sample.	NO	NO

Stainless steel solutions

Specific applications require products with particular characteristics in terms of **mechanical** and **weathering strength.**

Bremas cam switches can be made with Stainless Steel components:

- Control shaft
- Rods
- Terminal plates
- Shaft brake disk of the control shaft
- Nuts
- Terminal screws for cable connections
- Product fixing screws
- Knob fixing screws





Cam switches for industry CR-CA 012...051 Series

Other solutions for special applications

Quick connection terminals (faston connection)

- Faston at 90°
- 12 positions
- Switching angles at 30°



Coaxial cam switches

Obteined by coupling 2 different sizes



Key selector switch

Device for mounting on single hole Ø22mm (0.87") with key



■ With undervoltage release

Security electromagnet that allows, in case of power failure, an automatic return in "0" position of the switch, thus interrupting the circuit power supply.



Custom terminals

Protruding to the switch, for rear mounting version

■ Push-to-turn

To turn the knob and operate the switching system it is necessary to push and turn the control knob. Ideal against false maneuvers.

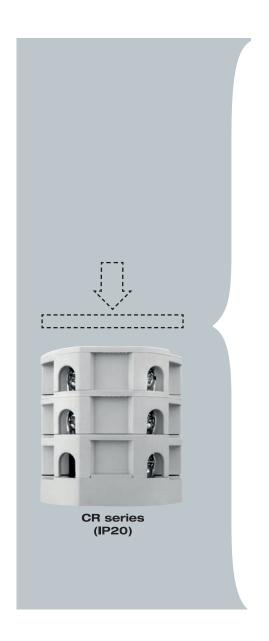




Cam switches for industry

CR-CA 012...051 Series

Latching mechanism CA/CR 012...051 Latching mechanism in 3 different interchangeable fixing housing





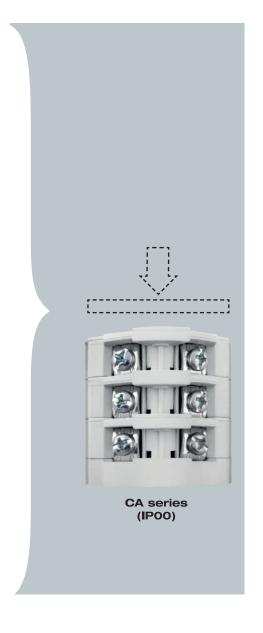
square - 48x48 mm (1.89"x1.89")



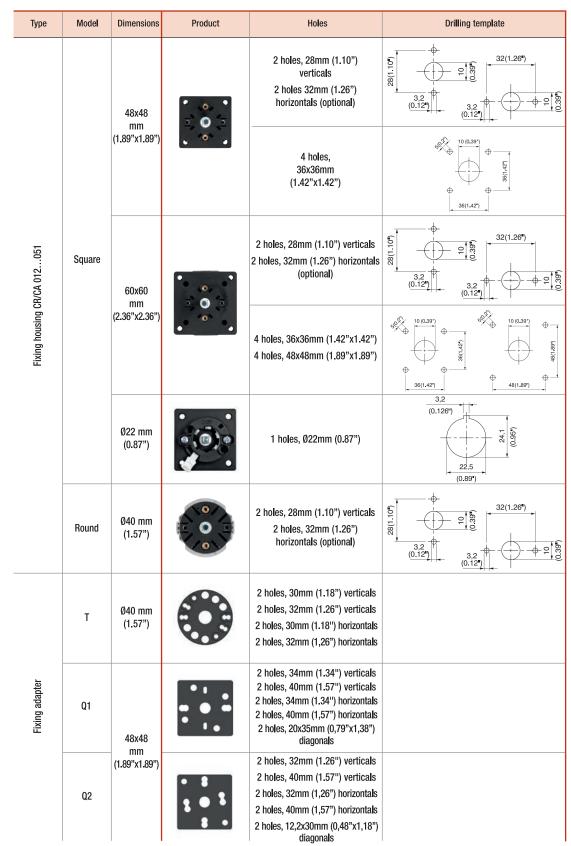
square - 60x60 mm (2.36"x2.36")



round - Ø 40 mm (1.57")



Latching mechanism CA/CR 012...051



The fixing adapter in the table are useful in case of particular fixing requirements; they enclose the most known and used types of fixing on the market.

Cam switches for industry

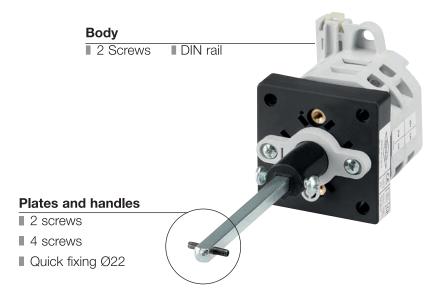
CR-CA 012...051 Series

Fixing types

■ Rear mounting:



Base mounting:



CR/CA 012...051 protections

- Protections in PVC
- Different diameters for an easy connection even in case of multiple cables and bigger sections

CA/CR 012...026



Ø 48mm (1.89")



Ø 53mm (2.09")



Ø 56mm (2.20")

I CA/CR 025...051



Ø 58mm (2,28")



Ø 70,5mm (2,78")