

\*\*Revised in December 2022 (5th edition)

\*\*Revised in March 2022 (4th edition, changes in efficacy and usage)

Storage method: 2-8℃ Storage

period: 4 years

γ1γHER2γHuman Epidermal Growth Factor

Receptor Type 2 (human epidermal growth factor receptor type 2, also known as c-erbB-2)

Note 2) Caution: Use with prescription from a doctor, etc.

抗HER2<sup>注1)</sup> ヒト化モノクローナル抗体 抗悪性腫瘍剤  
トラスツズマブ (遺伝子組換え) 製剤

生物由来製品、処方箋医薬品<sup>注2)</sup>

ハーセプチン<sup>®</sup>注射用60  
ハーセプチン<sup>®</sup>注射用150  
HERCEPTIN<sup>®</sup> for Intravenous Infusion

Japanese standard product classification number

874291

	60 for injection	150 for injection
Approval number	21600AMY00065 21300AMY00128	
Sales start	August 2004	June 2001



1. Warning

1.1 Cancer chemotherapy containing this drug should only be administered at a medical facility that can adequately respond to emergencies, under the supervision of a doctor with sufficient knowledge and experience in cancer chemotherapy, if this drug is deemed appropriate. It should be carried out only for cases. In addition, before starting treatment, the effectiveness and risks should be fully explained to the patient or his or her family, and consent should be obtained before administration.

1.2 There have been reports of serious cardiac disorders such as heart failure, leading to death, so be sure to check the patient's cardiac function before starting administration of this drug. In addition, during administration of this drug, cardiac function tests (e.g., echocardiography) should be performed as appropriate, and the patient's condition (including changes in left ventricular ejection fraction (LVEF)) should be carefully monitored. In particular, cardiac function tests (e.g. echocardiography) should be performed frequently for the following patients: [See 8.1, 9.1.1-9.1.7, 11.1.1]•Patients receiving anthracycline drugs or a history of previous treatment  
•Patients with chest  
•Patients with symptoms of heart failure•Patients with coronary artery disease (myocardial infarction, angina pectoris, etc.) or their past history  
•Patients with hypertension or a history of hypertension

1.3 Among the infusion reactions that often occur during administration of this drug or within 24 hours after starting administration of this drug, serious side effects such as anaphylaxis and lung damage (bronchospasm, severe hypotension, acute respiratory distress syndrome, etc.) occur. Cases leading to death have been reported. These side effects are particularly likely to become severe in patients with or a history of difficulty breathing at rest (due to lung metastases, cardiovascular disease, etc.), so they should be administered carefully while closely monitoring the patient's condition. To administer. [See 9.1.8, 11.1.2, 11.1.3]

2. Contraindications (Do not administer to the following patients)

Patients with a history of hypersensitivity to the components of this drug

3. Composition and

properties 3.1 Composition

Brand name	Herceptin Injection 60 Herceptin Injection 150
Active ingredient	In 1 vial In 1 vial Trastuzumab (genetical recombination) Note) 60mg 150mg In 1 vial In 1 vial Trehalose hydrate 54.48mg Trehalose hydrate 136.2mg L-Histidine
Additive	hydrochloride hydrate 1.34 mg L-histidine hydrochloride hydrate 3.36mg L-histidine 0.86mg L-histidine 2.16mg Polysorbate 20 0.24mg Polysorbate 20 0.6mg Note) This drug is manufactured using Chinese hamster ovary cells. Pig-derived ingredients (peptone) are used as culture medium components in the manufacturing process.

ing.

preparation properties of the

Brand name	Herceptin Injection 60 Herceptin Injection 150 Injection (vial) White to
Dosage	slightly yellow lump
form Properties	

Osmolality ratio (ratio to physiological saline)	1.0 (after preparation with JP water for injection and JP physiological saline)
The properties after dissolving in JP Water for Injection are as follows.	
solution	It is a clear or slightly opalescent colorless to slightly yellow liquid.
pH	5.8γ6.4
Osmolarity	55γ70mOsm/kg

4. Efficacy or effect

•Breast cancer with confirmed HER2 overexpression  
•Unresectable advanced/recurrent gastric cancer with HER2 overexpression  
•HER2-positive advanced/recurrent salivary gland cancer that cannot be completely resected  
•HER2-positive disease that has worsened after cancer chemotherapy with anthracycline drugs or a history of previous treatment  
Advanced or recurrent colorectal cancer that cannot be cured

5. Precautions related to efficacy or efficacy (Breast cancer with confirmed HER2 overexpression) 5.1

Testing for HER2 overexpression should be performed by a pathologist or testing operator with sufficient experience. Implemented at the facility.

<Advanced/recurrent gastric cancer that is confirmed to have overexpression of HER2 and cannot be resected> 5.2 Testing for HER2 overexpression should be performed by a pathologist with sufficient experience or a testing facility. Implemented at the facility.

5.3 The efficacy and safety of postoperative adjuvant therapy with this drug have not been established.

5.4 Familiarize yourself with the contents of ``17.Clinical results'' regarding the primary site, tissue type, etc. in the junctional region, and select appropriate patients. [See 17.1.10]

<HER2-positive advanced/recurrent salivary gland cancer that cannot be completely resected> 5.5 By examination at a pathologist or laboratory with sufficient experience, Administer to patients confirmed to be HER2 positive. For testing, use approved in vitro diagnostic drugs or medical devices. Information regarding approved in vitro diagnostic drugs or medical devices can be obtained from the following website. <https://www.pmda.go.jp/review-services/drug-reviews/review-information/cd/0001.html>

information/cd/0001.html

γUnresectable progression/recurrence of HER2-positive disease that worsened after cancer chemotherapy colorectal cancer>

γ 5.6 By examination by a pathologist or laboratory with sufficient experience, Administer to patients confirmed to be HER2 positive. For testing, use approved in vitro diagnostic drugs or medical devices. Information regarding approved in vitro diagnostic drugs or medical devices can be obtained from the following website. <https://www.pmda.go.jp/review-services/drug-reviews/review-information/cd/0001.html>

γ 5.7 RAS The efficacy and safety of this drug in patients who are positive for gene mutations have not been established.

γ 5.8 The efficacy and safety of this drug in patients who have not been treated with fluoropyrimidine anti-cancer drugs, oxaliplatin, or irinotecan hydrochloride hydrate have not been established.

γ 5.9 The efficacy and safety of postoperative adjuvant therapy with this drug have not been established. 5.10

γ Regarding the prior treatment history of patients enrolled in clinical trials, please be sure to thoroughly understand the contents of section 17. "Clinical Results" and fully understand the efficacy and safety of this drug before proceeding with treatments other than this drug. Careful consideration should be given to the implementation of this therapy and selection of appropriate patients. [See 17.1.12]

6. Dosage and dosage

Method A or Method B is used for breast cancer in which overexpression of HER2 has been confirmed.

Method B is used in combination with other antineoplastic agents for unresectable, advanced, or recurrent gastric cancer in which overexpression of HER2 has been confirmed.

Method B is used in combination with docetaxel for HER2-positive, advanced or recurrent salivary gland cancer that cannot be completely resected. Method

B is used in combination with pertuzumab (genetical recombination) for HER2-positive, unresectable, advanced or recurrent colorectal cancer that has progressed after cancer chemotherapy.

Method A: The usual dose for adults is 4 mg/kg (body weight) of trastuzumab (genetical recombination) once a day for the first dose, and 2 mg/kg (body weight) over 90 minutes for subsequent doses at weekly intervals. Administer intravenously.

Method B: The usual dose for adults is 8 mg/kg (body weight) of trastuzumab (genetical recombination) once a day for the first dose, and 6 mg/kg (body weight) over 90 minutes for subsequent doses every 3 weeks. Administer intravenously. If the first dose is well tolerated, the time for subsequent doses can be shortened to 30 minutes.

7. Precautions related to dosage and administration

**(Common indications)** **7.1** When administering this drug, if the scheduled administration is delayed for some reason. In case of delay, it is recommended to administer as follows.

**7.1.1** If administration is delayed within one week from the scheduled administration date, method A Administer 2mg/kg, and 6mg/kg in method B.

**7.1.2** If administering more than 1 week after the scheduled administration date, administer again at the initial dose (4 mg/kg for Method A, 8 mg/kg for Method B). From the next time onward, administer 2 mg/kg at one-week intervals for method A, and administer 6 mg/kg at three-week intervals for method B.

**<Breast cancer with confirmed HER2 overexpression>** **7.2** Pay attention to the following points regarding postoperative drug therapy. **7.2.1** Efficacy and safety of administration for longer than 1 year have not been established. **7.2.2** This drug should be administered after thoroughly understanding the section "17.Clinical results". [See 17.1.9]

**<Advanced/recurrent gastric cancer that is confirmed to overexpress HER2 and cannot be cured>** **7.3** This drug should be started in combination with other antineoplastic agents. When selecting an anti-cancer agent to be used in combination with this drug, be sure to thoroughly understand the contents of section 17. "Clinical Results." [See 17.1.10]

8. Important basic precautions

**(Common indications)** **8.1** Cardiac disorders may occur, so be sure to check the patient's cardiac function before starting administration of this drug. During administration of this drug, cardiac function tests (e.g., echocardiography) should be performed as appropriate depending on the development status and severity of cardiac symptoms, and the patient's condition (including changes in left ventricular ejection fraction (LVEF)) should be carefully monitored. Monitor and decide whether to suspend, restart, or discontinue administration. [See 1.2, 9.1.1-9.1.7, 11.1.1]

**8.2** The usefulness of premedication (antihistamines, corticosteroids, etc.) for the purpose of avoiding infusion reactions has not been confirmed. **8.3** Tumor lysis syndrome may occur, so the patient's condition should be carefully monitored, including serum electrolyte concentrations and renal function tests. [See 11.1.9]

**8.4** When using this drug, be careful not to confuse it with trastuzumab emtansine and trastuzumab deruxtecan, which have similar generic names.

**<Breast cancer with confirmed HER2 overexpression>** **8.5** When using this drug for preoperative drug therapy (method A, method B), postoperative drug therapy method A, and method B for metastatic breast cancer, please refer to the relevant literature. (" Report on Applicability of Publicly Known Applications by the Review Committee for Unapproved and Off-label Drugs with High Medical Needs " 1)-3) , etc.).

9. Precautions regarding patients with specific backgrounds

**9.1 Patients with complications/medical history, etc.** **9.1.1 Patients with serious cardiac disorders**

Do not administer this drug unless it is judged to be unavoidable for therapeutic reasons. [See 1.2, 8.1, 11.1.1] **9.1.2 Patients with a history of prior treatment with anthracyclines**

Heart disorders such as heart failure are likely to occur. [See 1.2, 8.1, 11.1.1]

**9.1.3 Patients receiving radiation to the chest** When concurrently administering radiation to the chest, set an appropriate radiation treatment plan and pay attention to the occurrence of cardiac disorders. Heart disorders such as heart failure are likely to occur. [See 1.2, 8.1, 11.1.1] **9.1.4 Patients with or history of heart failure**

**symptoms**

Symptoms may worsen. [See 1.2, 8.1, 11.1.1] **9.1.5 Patients with reduced left ventricular ejection fraction (LVEF), uncontrolled arrhythmias, or clinically significant valvular heart disease symptoms** worsen There is a risk. [See 1.2, 8.1, 11.1.1] **9.1.6 Patients with or past history of coronary artery disease (myocardial infarction, angina pectoris, etc.)**

**Certain patient symptoms** may worsen. Or, cardiac disorders such as heart failure are likely to occur. [See 1.2, 8.1, 11.1.1]

**9.1.7 Patients with hypertension or a history of hypertension** are more likely to develop cardiac disorders such as heart failure. [See 1.2, 8.1, 11.1.1] **9.1.8 Patients with dyspnea at rest (due to lung metastasis, cardiovascular disease, etc.) or patients with a history of such**

infusion reactions are more likely to become severe. [See 1.3, 11.1.2, 11.1.3]

**9.4 Persons with reproductive potential**

Women who may become pregnant should be instructed to use appropriate contraception during treatment with this drug and for at least 7 months after completion of treatment. [See 9.5] **9.5**

**Pregnant women** or women who may become pregnant should only be administered if the therapeutic benefits are judged to outweigh the risks. There have been reports of oligohydramnios occurring in pregnant women who received this drug. There have also been reports of cases in which oligohydramnios developed, resulting in fetal/neonatal renal failure, fetal growth retardation, neonatal respiratory distress syndrome, fetal lung hypoplasia, etc., which led to death. In animal experiments (monkeys), placental passage (1, 5, 25 mg/kg repeated doses) has been reported4), but no effects on the fetus have been reported . [See 9.4] **9.6 Considering the therapeutic benefits of breastfeeding** and the benefits of breastfeeding, consider continuing

or discontinuing breastfeeding. Although there is no data regarding milk transfer in humans, it has been reported that human IgG transfers into breast milk. In addition, in animal experiments (monkeys), transfer into milk (repeated administration of 25 mg/kg) has been reported5). **9.7** No clinical studies have been conducted in children. **9.8** Care should be taken when administering to elderly **patients, while monitoring the patient's condition,**

including conducting cardiac function, liver/kidney function tests, and blood tests.

Physiological functions decline in the elderly.

10. Interaction 10.2

Precautions for concomitant use (Be careful with		
concomitant use)	Drug name, etc.	Clinical symptoms/measures Mechanism/risk factors
	The frequency of occurrence of heart disorders may increase the risk of heart disorders. Be especially careful as it is a type of drug.	

**11. Side effects**

The following side effects may occur, so carefully monitor the patient, and if any abnormalities are observed, take appropriate measures such as discontinuing administration. **11.1 Serious side effects**

**11.1.1 Cardiac disorders**

heart failure (4.5%)

(symptoms: dyspnea, orthopnea, cough, etc.; symptoms/abnormalities: S3 gallop, decreased ejection fraction, peripheral edema, etc.), cardiogenic shock ( Pulmonary edema (frequency unknown), pericardial effusion (0.1%), cardiomyopathy (0.4%), pericarditis (frequency unknown), arrhythmia (1.4%), bradycardia (0.1%), etc. were reported. has been done. If abnormalities are observed, consider continuing administration and take appropriate measures only if the therapeutic benefits are judged to outweigh the risks. However, if symptoms are severe, administration should be discontinued and appropriate measures should be taken. [See 1.2, 8.1, 9.1.1-9.1.7]

**11.1.2 Infusion reactions (incidence unknown)** Infusion reactions (symptoms: fever, chills, nausea, vomiting, pain, headache, cough, nausea) that often occur during administration of this drug or within 24 hours after starting administration.

40% of patients (at the time of approval for metastatic breast cancer with confirmed HER2 overexpression). These symptoms are usually mild to moderate in severity and tend to occur primarily during the first administration of this drug. In addition, among infusion reactions, serious side effects such as shock, anaphylaxis, and lung damage (bronchospasm, severe hypotension, acute respiratory distress syndrome, tachycardia, facial edema, dizziness, tinnitus, dyspnea, asthma, and wheezing) There have been reports of cases in which death occurred due to symptoms such as angioedema, pharyngeal edema, respiratory failure, non-cardiogenic pulmonary edema, pleural effusion, hypoxia, etc.). If any of these abnormalities are observed during administration of this drug, administration should be discontinued immediately. There are no established criteria for determining whether re-administration is appropriate for patients who develop such symptoms. If any abnormality is observed, take appropriate measures (oxygen inhalation, administration of  $\gamma$ -agonists/corticosteroids, antipyretic analgesics, antihistamines, etc.) and carefully monitor the patient's condition until the symptoms recover. To do. [See 1.3, 9.1.8, 11.1.3] **11.1.3 Interstitial pneumonia/lung disorder**

Lung disorders such as interstitial pneumonia (0.2%), pulmonary fibrosis (incidence unknown), pneumonia (including allergic pneumonia, etc.) (0.3%), and acute respiratory distress syndrome (less than 0.1%) may occur. [See 1.3, 9.1.8, 11.1.2] **11.1.4 Leukopenia (4.4%), neutropenia (6.9%),**

thrombocytopenia (1.9%),

Anemia (3.7%)

**11.1.5** Liver failure (less than 0.1%), jaundice (0.1%), hepatitis (0.1%), liver damage (0.5%) **11.1.6 Renal damage**

Renal failure (0.2%) and renal impairment (1.0%) may occur. **11.1.7** Coma (incidence unknown), cerebrovascular disorder (0.2%), cerebral edema (incidence unknown) **11.1.8** Sepsis (0.2%)

**11.1.9 Tumor lysis syndrome**

**(incidence unknown)** Administer if abnormalities are observed The patient should be discontinued and take appropriate measures (administration of physiological saline, hyperuricemia treatment agents, etc., dialysis, etc.), and the patient's condition should be carefully monitored until the symptoms have resolved. [See 8.3] Note) Expression frequency is based on overseas clinical studies for tumors that overexpress HER2 [H0407g study, H0452g study, H0453g study], overseas clinical studies for metastatic breast cancer that overexpress HER2 [Study H0551g, H0552g study, H0648g study] , H0649g study, H0650g study, H0659g study, H0693g study], Japanese clinical trial for HER2-overexpressing advanced/recurrent breast cancer [MKC-454-02 study], Post-marketing clinical trial for HER2-overexpressing metastatic breast cancer , results survey on the use of HER2-overexpressing breast cancer in metastatic breast cancer, international joint study [HERA study] for breast cancer with HER2 overexpression (adjuvant drug therapy), unresectable progression/recurrence in patients with HER2 overexpression An international collaborative trial for gastric cancer [ToGA trial], a domestic clinical trial for HER2-positive unresectable advanced/recurrent salivary gland cancer [HUON-003-01 trial], and a cure for HER2-positive cancer that has worsened after cancer chemotherapy. Includes a domestic clinical trial [TRIUMPH trial] for unresectable advanced/recurrent colorectal cancer. **11.2 Other side effects 11.2.1 Metastatic breast cancer with confirmed HER2 overexpression**

	10% or more 2	to less than 10% Less	than 2% Frequency unknown	Paraesthesia,
mental nervous system		dizziness, ataxia, taste disturbance, numbness, paresthesia, numbness, depression, somnolence, -pathy Muscular hypertonia	Loss of appetite	Nausea/vomiting Diarrhea, Epigastric pain, vomiting (16.8%) Constipation, abdominal
digestor	pain			
Circulator			Hypotension, tachycardia, vasodilation Flushing, high blood pressure, palpitations,	
respirator		fever Dyspnea, cough Pleural effusion, asthma Roughness, nasal bleeding		
blood				prothrombin decrease

	10% or more 2	to less than 10% Less	than 2% Frequency unknown	Rash, hair
skin		loss Erythema, skin dryness, nail disorder, hives, irritation, pruritus Dermatitis, maculoid papular eruption, sweating, acne		
liver			AST increase, Increased ALT	
Eye			Increased lacrimation, conjunctivitis, visual	
others	impairment Fever (31.5%) Fatigue, upper respiratory tract infection (nasal %), chills Joint pain, pain, inflammation, nasopharyngitis (20.0%), edema, back pharyngitis, secondary Nasal fatigue (10.5 pain, asthenia, cavitis, etc.), chest % Muscle pain, chest discomfort, bone pain, pain, peripheral floating neck pain, urinary tract, limb pain Infection, hearing loss, infection			

Note) Expression frequency is based on overseas clinical trials for tumors that overexpress HER2 [H0407g trial, H0452g trial, H0453g trial], overseas clinical trials for metastatic breast cancer that overexpress HER2 [H0551g trial, H0552g trial, H0648g trial, H0649g trial, H0650g study, H0659g study, H0693g study], Japanese clinical study for advanced/recurrent breast cancer with HER2 overexpression [Study MKC-454-02], Post-marketing clinical study for metastatic breast cancer with HER2 overexpression and HER2 overexpression This includes a survey of the results of its use in metastatic breast cancer.

11.2.2 Postoperative drug therapy for breast cancer with confirmed HER2 overexpression

	1% or more 0.2	to less than 1% Less	than 0.2% Frequency unknown	
mental nervous system	Headache Dizziness, paresthesia, tremor, lethargy, insomnia, taste abnormality, anxiety, depression, vertigo Stomatitis, abdominal pain,			hypoesthesia, neuropathy
digestor	nausea, diarrhea, vomiting	epigastric pain, oral gastric ulcer formation, flatulence lymphedema Hot flashes,	Dryness, mouth Indigestion Constipation,	
Circulator	palpitations	hypothermia Blood pressure, flushing Difficulty breathing Rhinorrhea, nosebleeds Throat pain Dry nose, pain,		
respirator	cough, ulcers , nasal sinusitis, discomfort bronchitis			
skin	Nail disorders, erythema, acne rash, pruritus			Broken claws, dry skin, cracked skin
kidney			Dysuria,	
others	asthenia, chills, peripheral edema, edema, muscle back pain, muscle spasm Skeletal pain, chamber contractions, chest discomfort Cystitis, limb pain, Lacrimation Pain, flu feeling, inflammation of the mucous membranes Urinary tract infections Increase, weight gain Enzyme-like disease, symptoms, fatigue, symptoms, erysipelas, cold sensation, pain Upper respiratory tract infection Bone pain, chest pain, pain, dry mucous membranes, (rhinitis) , nasopharyngeal influenza, blurred vision, musculoskeletal inflammation, pharyngitis, etc.) The Stiffness <b>11.2.3 Advanced/recurrent gastric cancer that is confirmed</b>			herpes zoster, breast fever, fatigue, pain, cellulitis, arthralgia, muscle pain, cellu

**to overexpress HER2 and is unresectable** 10% or more 2 to less than 10% Taste abnormality, floating Dizziness, neuropathy Insomnia, paresthesia Chi Nausea, Less than

mental nervous system	Loss of appetite, vomiting, abdominal pain, epigastric pain diarrhea, stomatitis, constipation	2% Headache, lethargy
digestor		Indigestion, dry mouth, difficulty swallowing
Circulator	high blood pressure	Palpitations, flushing, orthostatic hypotension

	More than 10	2% to less than 10%	less than 2%
respirator		Hiccups, nosebleeds, coughing, breathing difficulty	
blood		hemoglobin decrease	
skin	Palms and soles redness perception insensitivity full syndrome	pigmentation disorders, alopecia, Nail disorders, rashes, skin drying	pruritus
kidney		renal creatinine chestnut Decreased balance, addictive nephropathy	
others	fatigue, helplessness disease, mucous membranes inflammation, weight reduce	Fever, chills, dehydration, low energy Riumemia, hyponatremia bloodemia, upper respiratory tract infection, hearing loss, Edema, peripheral edema, high blood pressure Reatinemia, oral cavity ÿÿÿ syndrome, tinnitus, allergies	Fatigue, low albumin blood symptoms, weight gain

11.2.4 HER2-positive unresectable advanced/recurrent salivary gland cancer

	30% or more but less than 20-30%	less than 20%
digestester		Endostomatitis, upper abdominal pain, vomiting, loss of appetite
respirator		plucal effusion Bronchitis, difficulty breathing
skin		Onycholysis, dry skin Dryness, alopecia
liver		ALT increase
		Increased lacrimation
eye blood		Decreased lymphocyte count
others	Fatigue, peripheral Sexual edema, low blood pressure Rubuminaemia	weight gain, facial edema, fever, low calcium bloodemia, blood lactic acid dehydration Increase in enzymes

ÿ 11.2.5 Non-curative resection of HER2-positive patients who progressed after cancer chemotherapy

Advanced or recurrent colorectal cancer

	20% or more 10-20% less than 10%	
Digestive system	Diarrhea (36.7%) Stomatitis Loss of appetite	
skin		rash
other		Malaise

14. Application notes

14.1 Precautions when preparing drugs

14.1.1 When preparing this drug, use the following conversion formula per body weight.

Calculate the amount of sample needed for administration.

•Method A:

Initial extraction amount (mL) =

Body weight (kg) × 4 (mg/kg)

2ÿmg/mLÿ

2nd and subsequent times Amount extracted (mL) =

Body weight (kg) × 2 (mg/kg)

2ÿmg/mLÿ

•Method B:

Initial extraction amount (mL) =

Body weight (kg) × 8 (mg/kg)

2ÿmg/mLÿ

2nd and subsequent times Amount extracted (mL) =

Body weight (kg) × 6 (mg/kg)

2ÿmg/mLÿ

14.1.2 When preparing, use other than JP Water for Injection and JP Physiological Saline

Do not use.

ÿÿ 14.1.3 Protein aggregation occurs when mixed with glucose solution

Therefore, JP water for injection (60 for injection: 3.0mL, 150 for injection:

Trastuzumab (genetical recombination) dissolved in 7.2mL)

After adjusting the concentration to 21 mg/mL, draw out the required amount with a syringe,

Immediately dilute to 250 mL of JP physiological saline.

14.1.4 This product contains polysorbate and foams easily.

Therefore, when dissolving, gently mix by inverting until the bubbles almost disappear.

Leave it for a few minutes.

14.1.5 Prepare at the time of use and use immediately after preparation. Also,

Discard remaining liquid.

14.2 Precautions when administering drugs

14.2.1 When this drug is mixed with 5% glucose solution, protein aggregation may occur.

Avoid mixing with glucose solutions, and avoid mixing this drug with glucose solutions.

Do not co-administer sucrose solution using the same IV line.

thing.

14.2.2 Do not co-inject with other drugs.

15. Other notes

15.1 Information based on clinical use

15.1.1 Anti-trastuzumab antibodies appeared after administration of this drug.

There is a report (1 case out of 921 cases), but there were no side effects in this case.

I was not able to admit.

15.1.2 Acute leukemia may occur in patients taking this drug concomitantly with other antineoplastic agents.

There have been reports of blood disease and myelodysplastic syndrome (MDS) occurring.

be.

15.1.3 Randomized controlled trials have shown that other anti-inflammatory drugs with myelosuppression

When this drug is used in combination with an anti-cancer agent, the anti-cancer agent alone

It was reported that the incidence of febrile neutropenia was increased compared to

There is.

16. Pharmacokinetics

16.1 Blood concentration

16.1.1 Single dose

Trastuzumab in 18 Japanese patients with HER2-overexpressing breast cancer

The serum concentration when 8mg/kg Note 1) was intravenously infused for 90 minutes is as follows:

Met. Trastuzumab disappears slowly from serum, and

The half-life calculated by applying the 1-compartment model for each patient is

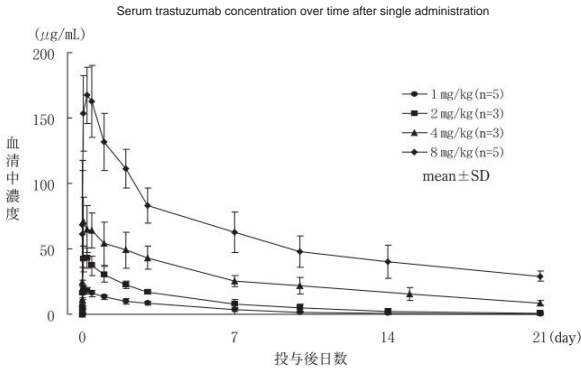
The period increased as the dose increased; at a dose of 1 mg/kg Note 1), the period increased for 2.4 days, and at a dose of 8 mg/kg,

kg was 5.5 days. The maximum serum concentration (Cmax) increases dose-proportionally.

Clearance (CL) decreased as the dose increased.

did. Volume of distribution (Vd) did not change with increasing dose;

It was approximately equivalent to the plasma volume (6).



Pharmacokinetic parameters of trastuzumab after single administration						
Dose (mg/kg)	Number of cases	Cmax (ÿg/mL)	AUCinf (ÿg·day/mL)	t1/2 (ÿdayÿ)	CL (ÿmL/day/kgÿ)	CEO (mL/kg)
1	5 ÿÿ	19±2.8 ÿÿ	66±15.2 ÿÿ	4.1±0.4 ÿÿ	16±3.8 ÿÿ	55±7.5 ÿÿ
2	3 ÿÿ	43±8.5 ÿÿ	154±16.2 ÿÿ	6.0±0.7 ÿÿ	13±1.4 ÿÿ	49±12 ÿÿ
4	3	54±6.8 ÿÿ	175±15.7 ÿÿ	4.1±1.0 ÿÿ	63±15 ÿÿ	
8	5	177±19.1 ÿÿ	261±330 ÿÿ	5.5±1.5 ÿÿ	6.8±2.4 ÿÿ	51±6.5 ÿÿ

mean±SD

Note 1) Approved dosage and administration is 4mg/kg for the first dose, and from the second dose onward.

2 mg/kg once a week (method A) and 8 mg/kg for the first dose, second dose

Thereafter, 6 mg/kg was administered once every 3 weeks (Method B).

16.1.2 Repeated administration

(1) Trastuzumab in 18 Japanese patients with HER2-overexpressing breast cancer

From day 21 after 8 mg/kg Note 1) is infused for 90 minutes, intravenous infusion is administered once a week for 90 minutes.

When repeated administration, the minimum (Cmin) and maximum on day 43 after the first administration

The high serum concentrations (Cmax) were as follows7).

Minimum and maximum serum trastuzumab concentrations after repeated administration			
Dose (ÿmg/kgÿÿ	Number of cases	Cmin (ÿÿg/mL)	Cmax (ÿÿg/mL)
1	4	6.72±0.869	2.14ÿ
	2	24.7	74.9ÿ116
2	2	200±20.6	134ÿ220
8	4		327±41.6

1ÿ8mg/kgÿÿmean±SD

(2) Patients including Japanese patients in postoperative drug therapy for HER2-overexpressing breast cancer

Trastuzumab was administered to 8 patients at 8 mg/kg for the first dose and 6 mg/kg for the second and subsequent doses.

kg was administered by intravenous infusion over 90 minutes once every 3 weeks. steady state reached

Drugs calculated by model-independent analysis in cycle 18

The physical kinetic parameters were as follows8).





Interim analysis results: An interim analysis was conducted after a median observation period of 12 months, and the incidence of events related to disease-free survival Note 3) was significantly improved in the 1-year treatment group compared to the control group. In addition, the event incidence rate in the same time point analysis of subjects enrolled in Japan in this study was 7.3% (3/41) in the 1-year treatment group and 13.0% (6/46) in the control group(23).

In the HERA study, of the 1,678 patients who received this drug, 600 (35.8%) had side effects. Main side effects were chills in 75 cases (4.5%), headache in 61 cases (3.6%), fever in 58 cases (3.5%), nausea in 52 cases (3.1%), fatigue in 51 cases (3.0%), and decreased ejection fraction. There were 51 cases (3.0%).

Among the 41 domestic cases that participated in this study, side effects were observed in 23 cases (56.1%), with the main side effects being chills in 6 cases (14.6%), fever in 5 cases (12.2%), and fatigue in 5 cases (12.2%). %, headache in 5 cases (12.2%), and nail disorders in 5 cases (12.2%).

Final analysis results: The final analysis was performed after a median observation period of 8 years. The event rate related to disease-free survival was significantly improved in the 1-year administration group compared to the control group. Comparisons between the 2-year treatment group and the 1-year treatment group were conducted on subjects who were disease-free and alive 12 months after randomization. The event rate regarding disease-free survival in the 2-year treatment group was 23.6% (367/1,553), and no significant improvement was observed compared to the 1-year treatment group (23.6% [367/1,552]) (HR: 0.99, P=0.86)24). Regarding safety, 3,355 patients (1,682 patients in the 1-year treatment group and 1,673 patients in the 2-year treatment group) were included in the analysis, including grade 3 or 4 adverse events and asymptomatic or mildly symptomatic left ventricular ejection. There was a tendency for the incidence of decreased LVEF to be higher in the 2-year treatment group than in the 1-year treatment group [Grade 3 or 4 adverse events: 16.3% (275/1,682 patients) in the 1-year treatment group; 20.4% (342/1,673 patients) in the 2-year treatment group, asymptomatic or mildly symptomatic decreased left ventricular ejection fraction: 4.1% (69/1,682 patients) in the 1-year treatment group, 7.2% (120 patients) in the 2-year treatment group. /1,673 cases]] [See 7.2.2] Note 2) The HERA study targeted patients with

primary breast cancer that was non-metastatic and could be treated with radical surgery. Patients with negative axillary lymph node metastases, tumors less than 1 cm in diameter, and patients who were not eligible for chemotherapy were excluded. Note 3) Recurrence of breast cancer (regardless of location), contralateral breast cancer, development of secondary cancer other than breast cancer (excluding basal cell carcinoma and squamous cell carcinoma of the skin, and carcinoma in situ of the cervix), death (cause of death) Comparison of event rates related to disease-free survival between 1-year treatment group and control group

		Number of cases	Event Note 3) Occurrence Number of cases (incidence rate)	Hazard ratio P value	
Observation period Median At 12 months	Control group	1693	219(12.9%)	0.54	y0.0001
	1 year treatment group	1693	127(7.5%)		
Median observation period At 8 years	Control group	Note 4) 1697	Note 5) 570 (33.6%)	0.76	y0.0001
	1-year treatment group	1702	Note 5) 471 (27.7%)		

Note 4) For the control group, administration of this drug was started after the interim analysis results were announced. 52.1% (884/1,697) of cases were included. Note 5) Cutoff for analysis at median observation period of 12 months  
Because the trial included a small number of subjects randomized later than  
Therefore, there is a difference in the number of cases.

<Unresectable advanced/recurrent gastric cancer with confirmed HER2 overexpression>

17.1.10 International joint phase III study (ToGA study)

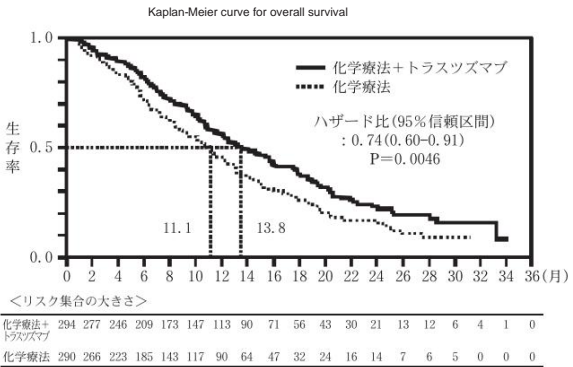
Progressive/recurrent gastric cancer with HER2 overexpression (IHC method 3+ or FISH method positive) conducted chemotherapy in 584 patients with adenocarcinoma of the gastroesophageal junction (untreated with chemotherapy). therapy (capecitabine + cisplatin or fluorouracil + cisplatin)

A phase III clinical trial was conducted to compare chemotherapy (platin) and chemotherapy + this drug. Ta. This drug is administered at 8 mg/kg (body weight) for the first time, and at 6 mg/kg for subsequent doses at 3-week intervals, at the same dosage and administration until disease progression is observed after chemotherapy is discontinued. Administration was continued. Chemotherapy consisted of capecitabine 1000 mg/m2 administered orally twice a day for 14 days or fluorouracil 800 mg/m2 administered intravenously for 5 days Note 6) and cisplatin 80 mg/m2 administered intravenously at 3-week intervals. At the interim analysis at 75% of the target number of events, chemotherapy plus

Compared to chemotherapy alone, this drug has significantly improved overall survival, the primary endpoint. A significant prolongation was observed. Of the 584 cases, the details of chemotherapy were as follows: Capecitabine + cisplatin in 511 cases, fluorouracil + cisplatin in 511 cases; There were 73 cases of latin. In Japan, capecitabine + cisplatin was used in all cases (101 cases)25).

Of the 294 patients who received this drug in the ToGA study, 283 cases had side effects. (96.3%). The main side effects were nausea in 186 cases (63.3%); 157 cases (53.4%) had neutropenia, 129 cases (43.9%) had vomiting, and 121 cases had loss of appetite. (41.2%), fatigue in 87 cases (29.6%), diarrhea in 85 cases (28.9%), onset of palms and soles. There were 72 cases (24.5%) of red sensation syndrome and 66 cases (22.4%) of stomatitis. Ta. Of these, 51 domestic cases that participated in this study showed no side effects.

was observed in 50 patients (98.0%), and the main side effects were anorexia in 43 patients (84.3%), nausea in 41 patients (80.4%), renal dysfunction in 31 patients (60.8%), and neutropenia in 30 patients ( 58.8%), vomiting in 29 cases (56.9%), fatigue in 29 cases (56.9%), stomatitis in 26 cases (51.0%), hiccups in 20 cases (39.2%), palmar/plantar erythrodysesthesia syndrome in 19 cases (37.3 %) and constipation in 18 cases (35.3%). [See 5.4, 7.3] Note 6) Domestic approved usage and dosage of fluorouracil in combination with other antineoplastic agents: As fluorouracil, the usual adult dose of 5 to 10 mg/kg per day is used in combination with other antineoplastic agents. Follow the instructions for single use, or use intermittently once or twice a week. When used alone: As fluorouracil, the usual adult dose is 5 to 15 mg/kg per day, once daily for the first 5 days, by intravenous injection or intravenous drip. Thereafter, administer 5 to 7.5 mg/kg intravenously or as an intravenous drip once a day every other day. The dosage may be increased or decreased as appropriate depending on age and symptoms.



<HER2-positive advanced/recurrent salivary gland cancer that cannot be completely resected>

17.1.11 Domestic phase II study (HUON-003-01 study) Complete cure

for HER2 positive (IHC method 3+ or IHC method 2+ and DISH method positive Note 7)

This drug was administered to 16 patients with advanced or recurrent unresectable salivary gland cancer.

Administered in combination with taxel. This drug is administered at an initial dose of 8 mg/kg (body weight), subsequent doses are 6 mg/kg, and docetaxel is administered at 70 mg/m2 at 3-week intervals, for a maximum of 8 cycles unless disease progression or study discontinuation criteria are met.

Continued. The primary endpoint, the centrally judged response rate [95% confidence interval] based on RECIST ver. 1.1, was 60.0% [32.3, 83.7]26). Side effects occurred in 12/16 cases (75.0%). The main side effects are neutrophil count

10 cases (62.5%) were reduced, 9 cases (56.3%) were anemic, 9 cases (56.3%) were reduced in white blood cell count, Malaise in 6 cases (37.5%), peripheral edema in 6 cases (37.5%), hypoalbuminemia 5 cases (31.3%), infusion-related reactions in 4 cases (25.0%), ALT increase in 4 cases (25.0%). There were 4 cases of pleural effusion (25.0%).

Note 7) All 16 registered cases were IHC 3+.

yUnresectable progression/recurrence of HER2-positive disease that worsened after cancer chemotherapy colorectal cancer>

17.1.12 Domestic phase II study (TRIUMPH study) \*

This drug was administered in combination with pertuzumab to 30 patients with HER2-positive, unresectable, advanced or recurrent colorectal cancer (Note 9) who had a history of chemotherapy . This drug was administered at 8 mg/kg (body weight) for the first time and 6 mg/kg for the second and subsequent doses, and pertuzumab was administered at 840 mg for the first time and 420 mg for the second and subsequent doses at 3-week intervals, and continued until disease progression or study discontinuation criteria were met. In the main endpoint Response rate [95%] determined by the investigator based on RECISTver.1.1

Confidence interval] is HER2-positive patient population tested using tumor tissue. 29.6% [13.8,50.2] (8/27 cases), and 28.0% [12.1,49.4] (7/25 cases) in the patient population with HER2-positive blood samples. Side effects occurred in 24/30 cases (80.0%). The main side effects are reactions associated with injection.

14 cases (46.7%), diarrhea in 11 cases (36.7%), stomatitis in 4 cases (13.3%), fatigue in 3 cases (10.0%), etc.27). [See 5.10]

Note 8) Fluorinated pyrimidine anti-cancer agents, oxaliplatin, Notecan hydrochloride hydrate and anti-epidermal growth factor receptor (EGFR) Refractory or non-responsive to antibody drugs (cetuximab or panitumumab) Patients who tolerated the study were enrolled.

Note 9) In tumor tissue specimens RAS Confirmed that the gene is wild type. and the following has been determined by testing using tumor tissue or blood specimens: Patients who met any of the following were eligible. In addition, tumor tissue All 27 patients enrolled based on test results using FISH 23 cases and 4 cases were positive for IHC method 3+ and 2+, respectively. It was an example.

Test using tumor tissue: IHC method 3+ or FISH method for HER2 Positive Test using blood samples: HER2 gene detection using next-generation sequencing Gene amplification (gene copy number 2.4 or more) and RAS gene wild

type (in cell-free DNA, the ratio of genetic mutations to the most frequently detected genetic mutations is 30% or less) RAS

18. Pharmacology

18.1 Mechanism of action

After specifically binding to HER2, this drug exerts antitumor effects through antibody-dependent cytotoxicity (ADCC) using NK cells and monocytes as active cells28).29) . Another possible mechanism is that by reducing the number of HER2 molecules, cell proliferation signals are reduced, and as a result, this drug directly suppresses cell proliferation30).

18.2 Antitumor effect

Nude mouse transplantable human breast cancer with high HER2 expression (MCF7-HER2, Antitumor effects were observed against BT-474 (number of HER2 receptors per cell = 1.0 x 106 )) and human gastric cancer (NCI-N8731)-33). Also, In NCI-N87, an enhanced antitumor effect was observed when used in combination with other antineoplastic agents34). For MCF-7-HER2, the total dose ranges from 3 to 100 mg/kg (3 doses); for NCI-N87, the total dose ranges from 70 to 280 mg/kg (6 doses). It showed a dose-dependent growth-inhibiting effect 31), 33). On the other hand, BT-474 showed a dose-dependent growth-inhibiting effect in the daily dose range of 0.1 to 30 mg/kg (8 to 10 doses), and in the high-dose group of 1 mg/kg or more, it showed tumor-inhibiting effects. Complete regression of the tumor was also observed32). 18.3 Antibody-dependent cytotoxicity (ADCC)

Human peripheral blood mononuclear cells treated with human Interleukin-2 were used as working cells. Mix the following target cells pre-labeled with Na51CrO4 at a ratio of active cells: target cells = 25:1, 12.5:1, 6.25:1, 3.13:1, add 0.1 yg/mL trastuzumab, and culture for 4 hours. (37y, 5%CO2). ADCC activity was measured by chrome release assay.

Human mammary gland epithelial cell line 184A1 (HER2 expression level Note) = 0.3) Human breast cancer cell line MCF7 (HER2 expression level = 1.2) Human gastric cancer cell line MKN7 (HER2 expression level = 16.7) Human breast cancer cell line SK-BR-3 (HER2 expression level = 16.7) Expression level = 33.0) Note) Relative value when the HER2 expression level of 184 human mammary epithelial cell lines is set to 1.0. As

a result, there is a high correlation between cytotoxic activity and HER2 expression level at any active cell: target cell ratio. (R2 = 0.93, 0.92, 0.87, 0.66 when effector cell: target cell = 25:1, 12.5:1, 6.25:1, 3.13:1, respectively) , and trastuzumab inhibited HER2-high expressing cells. It was shown to exert stronger cytotoxic activity29). However , in a tumor line with low HER2 expression (MCF7), trastuzumab-induced ADCC activity was extremely weak in a test, and direct cell growth inhibition (trastuzumab's mouse parent antibody 4D5) 28) in vitro

18.4 Inhibition effect on the number of HER2 molecules

Human breast cancer cell SK-BR-3 (HER2 high level expression line (per cell) HER2 receptor number = 9.0 x 105 )) and MCF7 (HER2 low-level expressing strain (HER2 receptor number per cell = 2.2 x 104 )) were cultured for 1 or 5 days in the presence or absence of 150 yg/mL of this drug. After that, we determined the number of HER2 cells in the cells, and found that the HER2 levels decreased in all cells30).

19. Physical and chemical findings regarding active

ingredients Generic name: Trastuzumab (genetical recombination) (Trastuzumab (Genetical Recombination)) (JAN) Molecular formula: Light chain (C1032H1603N277O335S6) Heavy chain (C2192H3387N583O671S16) Molecular weight: 148,000 Structural formula: 2 molecules of light chain with 214 amino acids and 2 molecules of heavy chain with 449 amino acids glycoprotein

21. Approval conditions

Develop a drug risk management plan and implement it appropriately.

22. Packaging

yHerceptin Injection 60y

1 vial <150 for

Herceptin injection>

1 vial

y 23. Main documents


- 1) Public notification by the Committee on Unapproved and Off-label Drugs with High Medical Needs Report on applicability to request: Trastuzumab (genetical recombination) Neoadjuvant chemotherapy for breast cancer with confirmed HER2 overexpression
- 2) Public notification by the Committee on Unapproved and Off-label Drugs with High Medical Needs Report on applicability to request: Trastuzumab (genetical recombination) Postoperative adjuvant chemotherapy for breast cancer confirmed to overexpress HER2 Addition of dosage and administration for method A (administered at 1-week intervals)
- 3) Public notification of unapproved drugs and off-label drugs with high medical necessity Report on applicability to request: Trastuzumab (genetical recombination) For metastatic breast cancer with confirmed HER2 overexpression, once administered for 3 weeks. Addition of usage and dosage
- 4) Animal experiments Fetal transferability (Approved on April 4, 2001, go to application materials summary.2-2-3y
- 5) Animal experiment: Transfer into milk (Approved on April 4, 2001, go to application document summary.2-4-2y
- 6) Domestic phase I study - blood concentration at first administration (approved on April 4, 2001, Go to application materials summary.3-1-1-2)
- 7) Domestic phase I study - Blood concentration after repeated administration (approved on April 4, 2001, Go to application materials summary.3-1-2-4)
- 8) Internal material: Pharmacokinetics (PK substudy in the HERA study) Interim analysis resultsy
- 9) Overseas phase III study - Repeated administration (approved on April 4, 2001, summary of application materials) 3-1-2-3)
- 10yBruno R, et al. Cancer Chemother Pharmacol. 2005;56:361-9.
- 11) Animal experiments Concentrations in organs and tissues (approved on April 4, 2001, summary of application materials) To the point.2-2-1)
- 12) Animal experiments Metabolites (Approved on April 4, 2001, see application document summary.2-3-1)
- 13) Domestic phase I study - Excretion (Approved on April 4, 2001, go to application data summary.3-2-1y
- 14) Animal experiments Urinary and fecal excretion (Approved on April 4, 2001, go to application document summary.2-4-1y
- 15) Domestic Phase I clinical trial (Study MKC-454-02) (Approved on April 4, 2001, Application materials summary T.1-1-1-1)
- 16) Overseas phase II clinical trial (H0551g study) (Approved and filed on April 4, 2001) Material summary T.2-3-1)
- 17) Overseas phase II clinical trial (H0552g study) (Approved and filed on April 4, 2001) Material summary T.2-3-2)
- 18) Overseas phase III study (H0648g study) (Approved on April 4, 2001, application materials Overview T.2-4-1)
- 19) Overseas phase III study (H0649g study) (Approved on April 4, 2001, application materials Overview T.2-4-2)
- 20) Overseas clinical study (H0650g study) (Approved on April 4, 2001, Application document summary T.2-5-1)
- 21) Overseas clinical study (Study H0659g) (Approved on April 4, 2001, Application Materials Summary T.2-5-2)
- 22) Overseas clinical study (Study H0693g) (Approved on April 4, 2001, Application document summary T.2-5-3)
- 23) Internal data: Clinical results (HERA study - interim analysis results)
- 24) Goldhirsch A, et al. Lancet. 2013;382:1021-8. 25) Internal material: Clinical results (ToGA study)
- 26) Internal document: Domestic phase II study <HUON-003-01 study>
- 27) Internal data: Clinical results (TRIUMPH study)
- 28yLewis GD, et al. Cancer Immunol Immunother. 1993;37:255-63.
- 29) Mechanism of action <Antibody-dependent cellular cytotoxicity (ADCC)> (April 4, 2001 Approval, application materials summary E.1-1-1-1)
- 30) Mechanism of action (HER2 receptor number suppression effect) (Approved and filed on April 4, 2001) Material summary E.1-1-5)
- 31yPietras RJ, et al. Oncogene. 1998;17:2235-49.
- 32) Baselga J, et al. Cancer Res. 1998;58:2825-31.
- 33) Fujimoto-Ouchi K, et al. Cancer Chemother Pharmacol. 2007;59:795-805. 34) Internal material: Antitumor effect <Antitumor effect in human gastric cancer xenograft model Examination of tumor effect>

24. References request and inquiries

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26. Manufacturers, etc.


26.1 Manufacturer



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 ロシュ グループ

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