

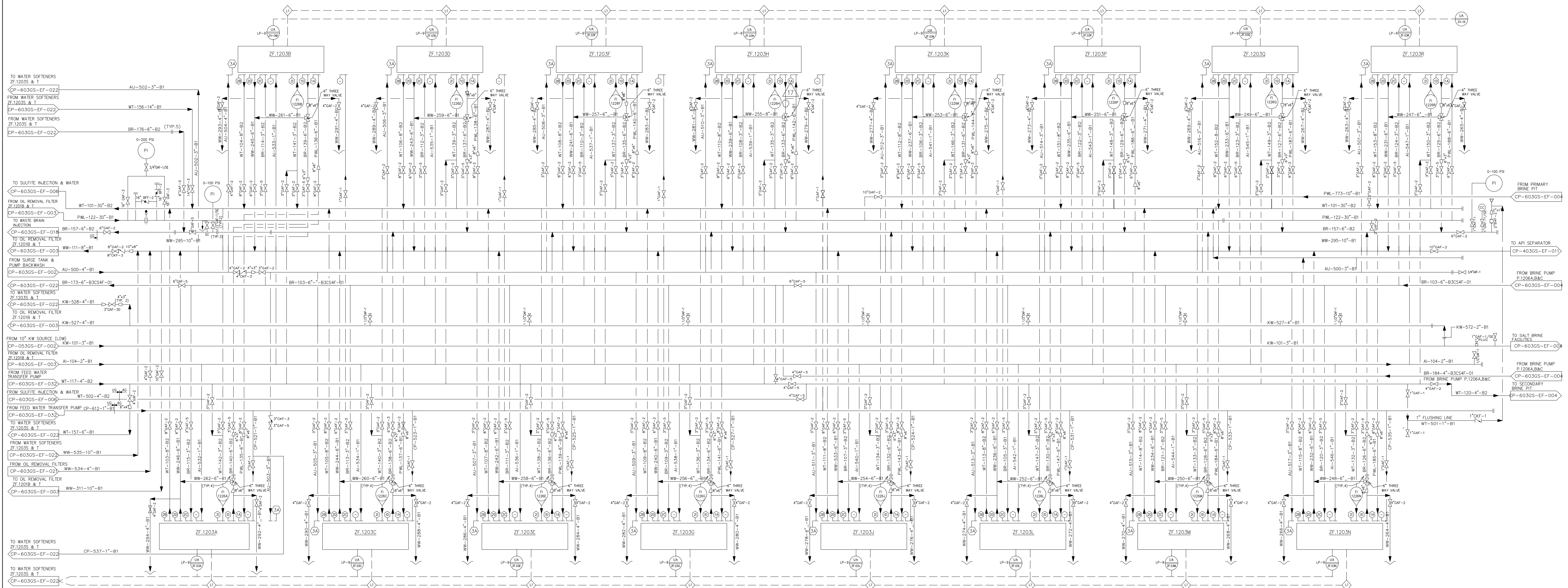
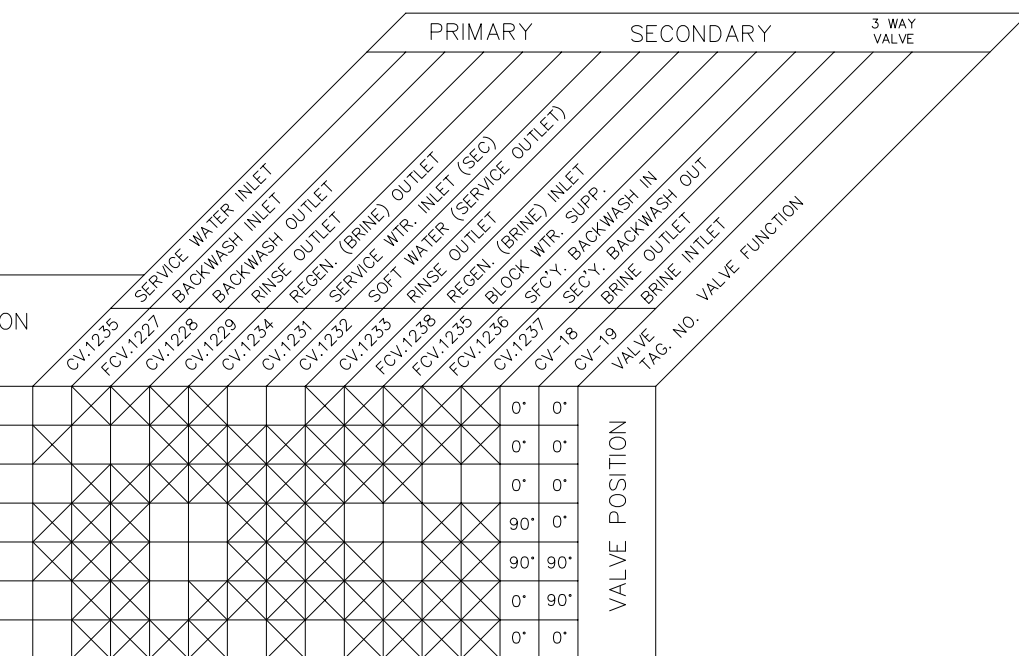
SECONDARY SOFTENER

DIMENSIONS	: 9'-0" DIA. X 6'-6" S,S
DESIGN PRESSURE	: 115 PSIG (BOT)/110 PSIG (TOP)
LINED WITH	: FNGARD 482
RESIN CAPACITY	: 243 FT3
DESIGN TEMP	: 250°F
CAPACITY	: 604 FT3

[illegible]

OPERATION STEP	SOFTENER FUNCTION MODE
6	NORMAL SERVICE
1	BACKWASH (PRIMARY)
REF	BACKWASH (SECONDARY)
2	REGENERATION (BRINE INTRO
3	BRINE DISPLACEMENT (PRIM
4	RINSE (PRIMARY)
5	RINSE (SECONDARY)

8037.ZF. 1203 A
WATER SOFTENERS



INTERLOCK NOTES:

1. ONLY 2 PACKAGED SOFTENER UNITS ARE TO BE IN "REGENERATION" AT A TIME

[illegible]

DRAWN	MST. 06/09/86
CHECKED	WW. 31/10/86
DESIGN ENG'R.	INP. 13/09/86
DESIGN TEAM LEADER	
PROJECT ENG'R.	IHR. 22/10/86 OK 23/10/86
OPR'G DEPT.	

DRAWING TITLE
 PIPING & INSTRUMENT DIAGRAM
 WATER SOFTENERS
 WATER TREATMENT PLANT
 CENTRAL GATHERING STATION
 DURI AREA-3

ITC NO.	21/0E-PMF/RP/2011 21/0E-PMF/2011
SCALE : NTS	
SIZE :	
DRAWING NO.	

CP-603GS-EF-005-18

DRAWN WITH CAD
NEVER CHANGE THIS
DRAWING BY HAND

CAD