

THM 440-T4 2ND CLUTCH LIP SEAL CHANGE

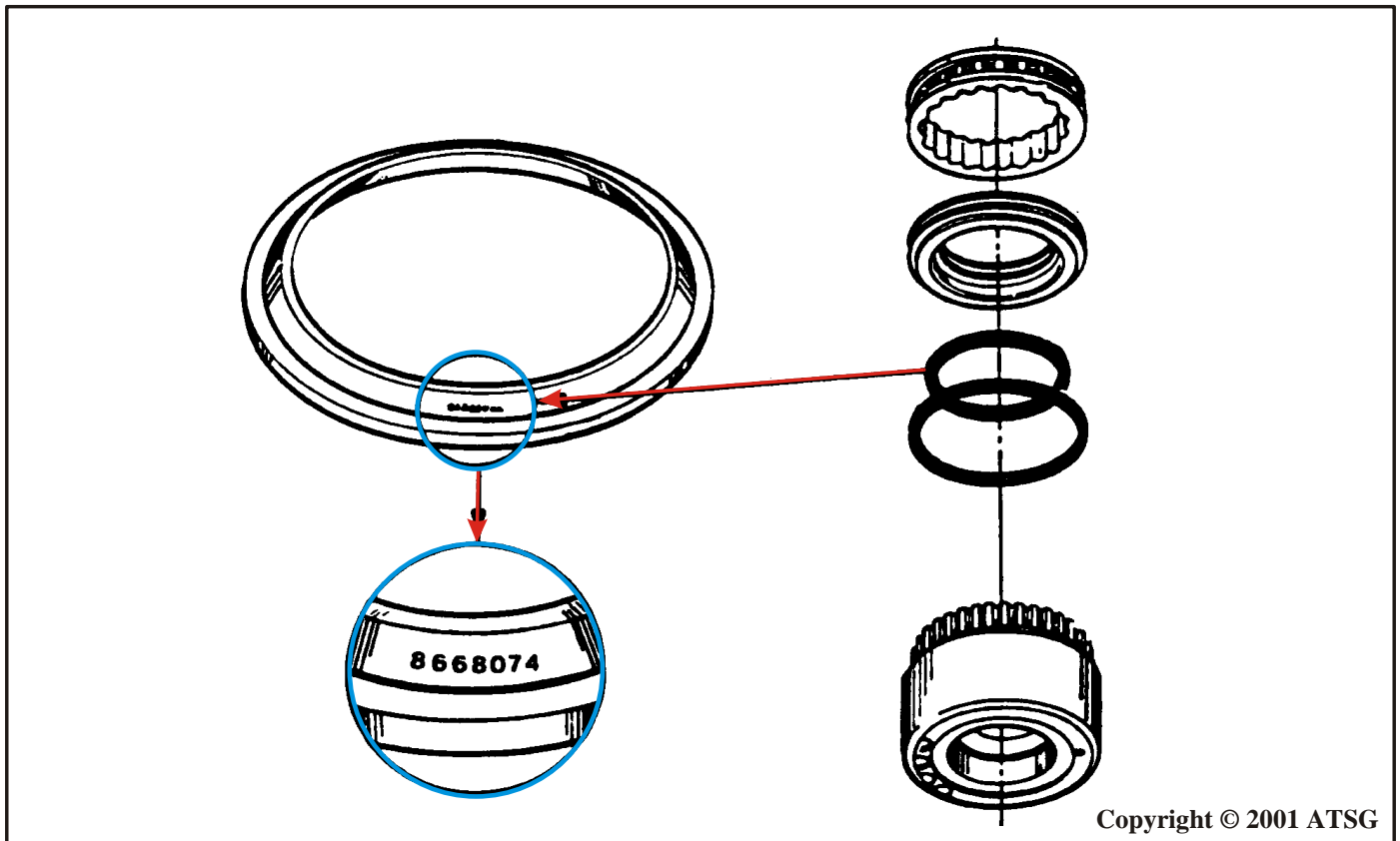
CHANGE: Revised 2nd Clutch Piston Inner Lip Seal.

REASON: (1) 2nd Clutch Inner Lip Seal - The new 2nd clutch inner lip seal is made from a different material than the previous lip seal. The new seal is a "Viton" seal and can be easily identified by its part number (8668074) moulded into the lip of the seal (See Figure 1).

INTERCHANGEABILITY:
Will retro fit back to all previous models, and is highly recommended.

SERVICE INFORMATION:

Seal, 2nd Clutch Inner.....	8668074
Service Package.....	8662935
Contains:	
(1) 2nd Clutch Inner Lip Seal	
(1) 2nd Clutch Outer Lip Seal	



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Figure 1