



Technical Service Information

THM 440-T4 NEW BOTTOM PAN GASKET

CHANGE: A new bottom pan and "Controlled Compression" bottom pan gasket has been released for all THM 4T60 (440-T4) and THM F-7 (Allante) transaxles.

REASON: To reduce the potential of bottom pan leaks and the new gasket is designed to be a reusable gasket.

PARTS AFFECTED:

(1) **BOTTOM PAN** - New bottom pan has a "Flat" gasket surface along the pan rail instead of the previous "Raised Rib" (See Figure 1)

(2) **BOTTOM PAN GASKET** - New "Controlled Compression" gasket is black in color and has a rubberlike texture, and is reusable as long as there are no ribs broken (See Figure 1).

(3) **BOTTOM PAN BOLTS** - New flanged head bolts, black in color, instead of the previous conical washer style bolts (See Figure 1).

The new "Controlled Compression" bottom pan gasket can be used on all previous models, **WHEN USED WITH THE NEW BOTTOM PAN AND FLANGE HEAD BOLT.**

The previous style conical washer bolt can be used with the new bottom pan and "Controlled Compression" gasket, but the new flange head (Black) bolts **CANNOT** be used with the previous bottom pan and gasket.

SERVICE INFORMATION:

Bottom Pan Gasket (Controlled Compression) 8678681

Bottom Pan Service Package, THM 4T60 (440-T4) 8675995

Includes: 1 Bottom Oil Pan

1 Bottom Pan Gasket

19 Flange Head Bolts

1 Bottom Pan Magnet

Bottom Pan Service Package, THM F-7 (Allante) 8675996

Includes: 1 Bottom Oil Pan

1 Bottom Pan Gasket

19 Flange Head Bolts

1 Bottom Pan Magnet

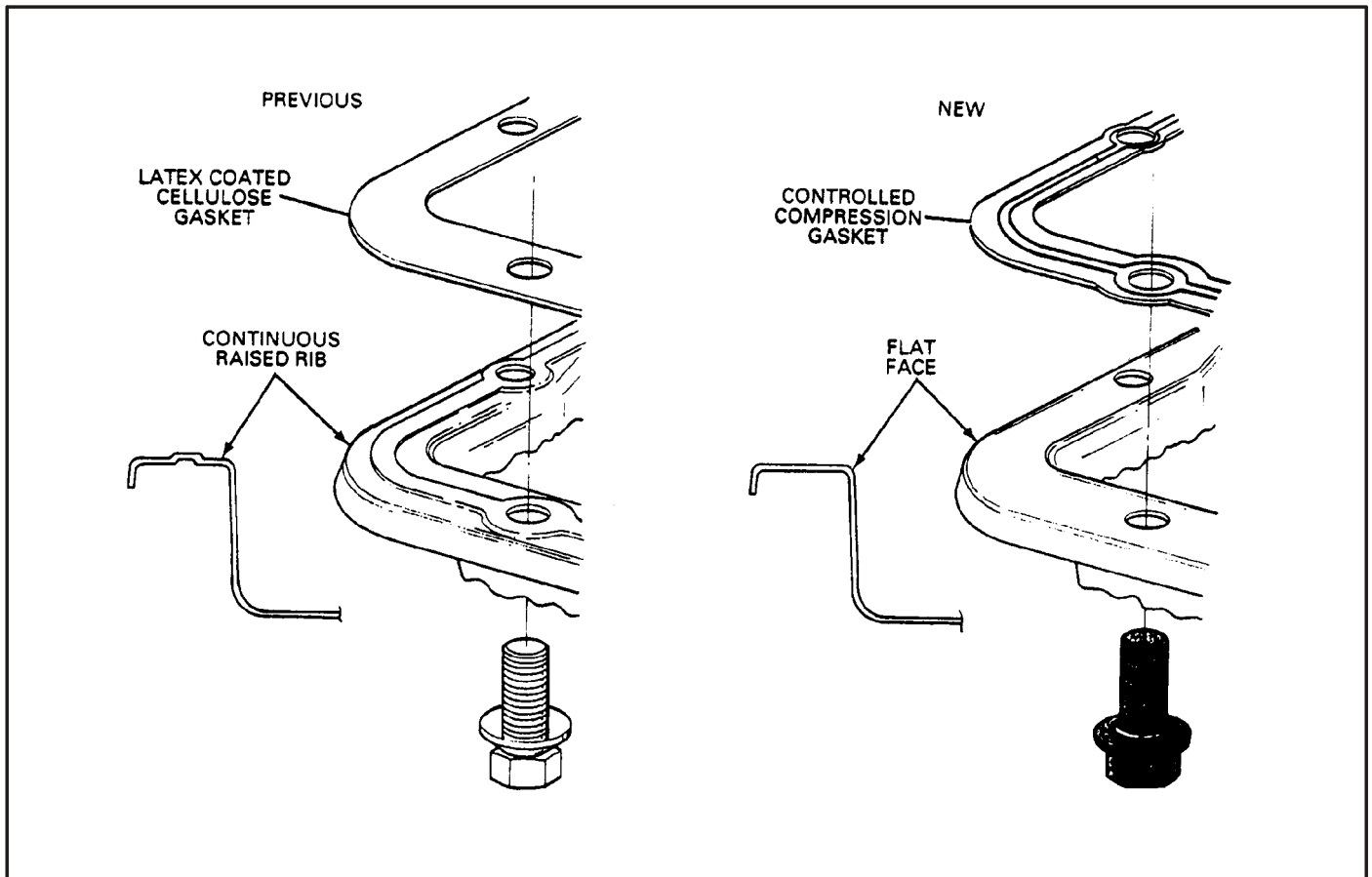


Figure 1