

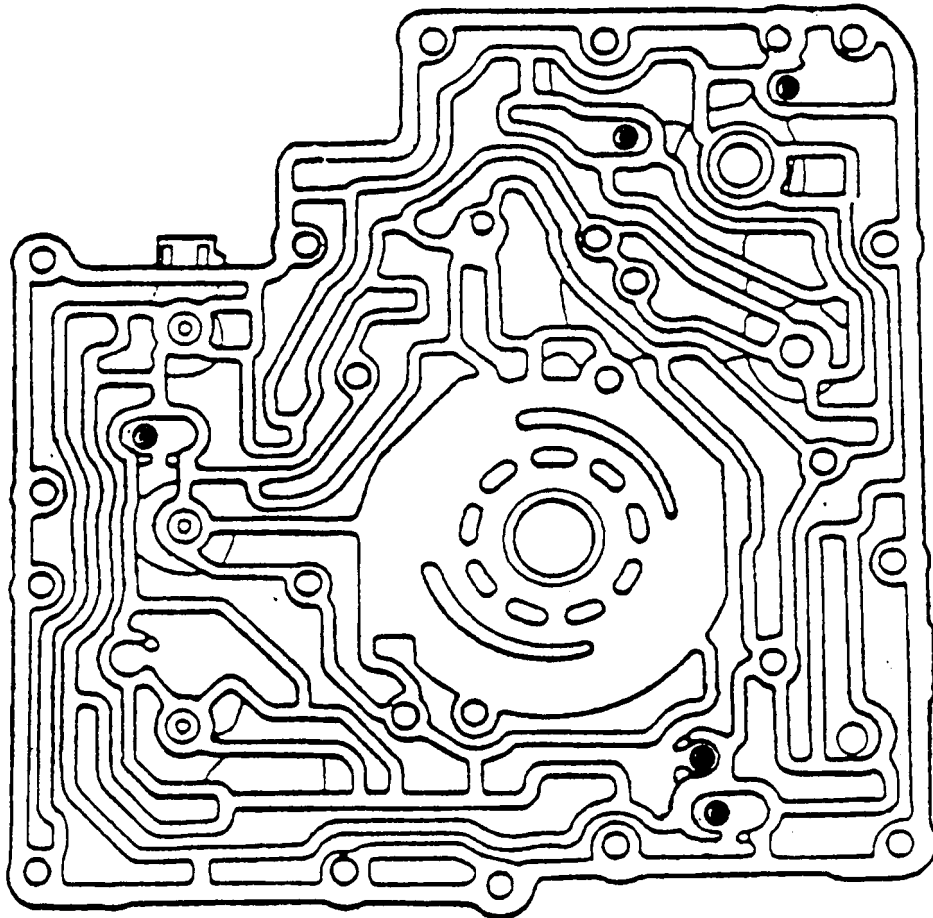


Technical Service Information

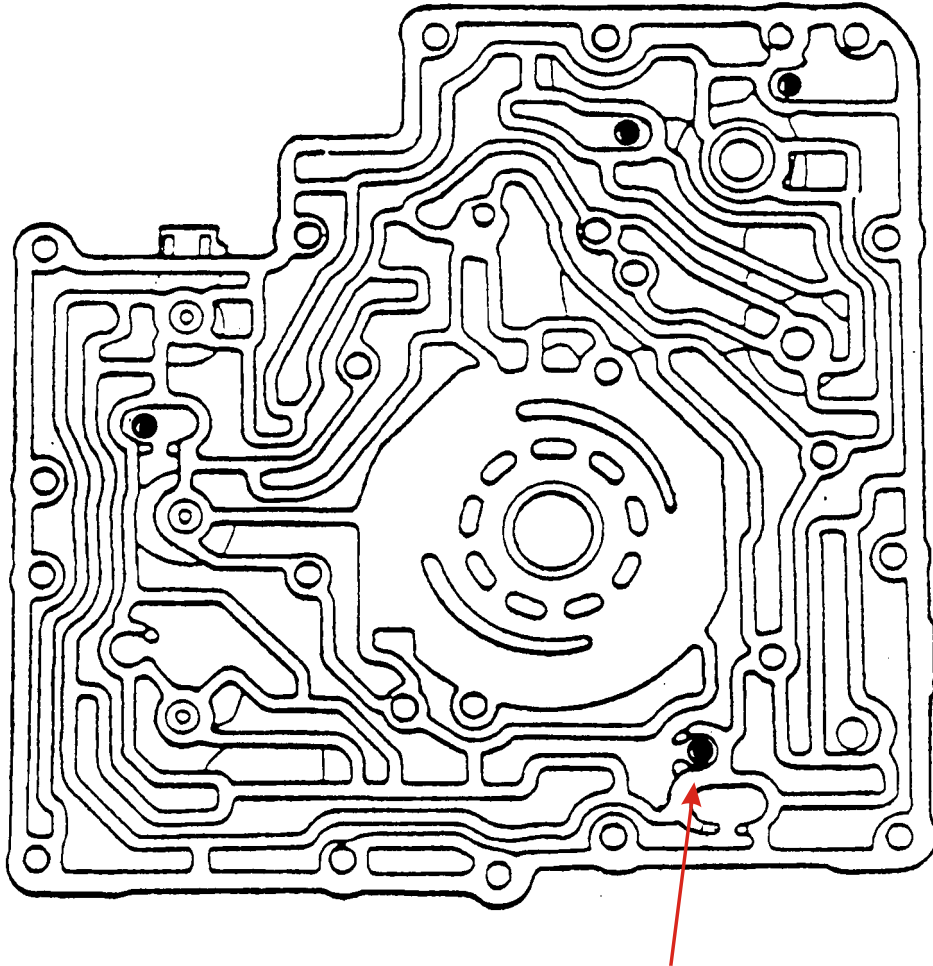
FORD AXOD-E PUMP CHECK BALL CHANGES

1. EARLY 1991 ONLY: USES 5 CHECKBALLS IN THE LOCATIONS SHOWN IN FIGURE 1.
2. LATE 1991 ONLY: THE B12 CHECKBALL THAT SEPARATED TV/L234 WAS ELIMINATED, AS SHOWN IN FIGURE 2. THIS REQUIRED A SPACER PLATE CHANGE.
3. 1992 MODEL ONLY: THE B13 CHECKBALL WAS ELIMINATED, ALLOWING FORWARD CLUTCH OIL TO EXHAUST UNORIFICED IN OVERDRIVE. THE B2 CHECKBALL WAS ADDED FORCING FORWARD CLUTCH OIL THRU THE "K" ORIFICE. REFER TO FIGURE 3.

**CHECKBALL LOCATIONS
EARLY 1991 ONLY**



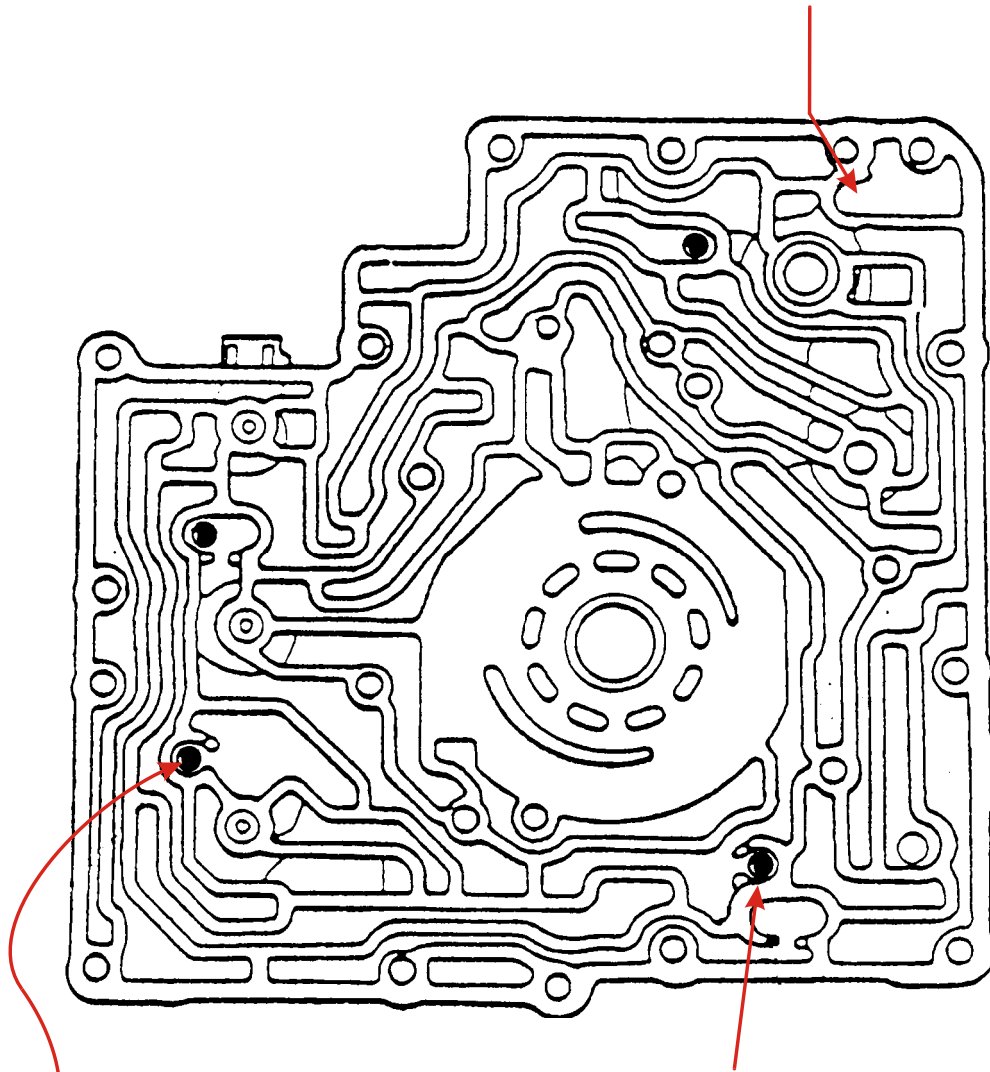
**CHECKBALL LOCATIONS
LATE 1991 ONLY**



B12 BALL ELIMINATED

CHECKBALL LOCATIONS 1992 ONLY

**B13 CHECKBALL ELIMINATED
ALLOWING FORWARD CLUTCH OIL
TO EXHAUST UN-ORIFICED IN O.D.**



**B-2 CHECKBALL ADDED
FORCING FORWARD CLUTCH
OIL THRU THE "K" ORIFICE**

B12 BALL ELIMINATED