



Technical Service Information

THM 4L60 (700-R4) NEW FRONT PUMP BODY

Beginning January 9, 1987 (Julian Date 009), there was a machined step added to the pump bushing bore in the pump body, to prevent the bushing from "Walking" towards the front pump seal (See Figure 1).

Because of the step added to the bore in the pump body, removal and installation procedures must be revised. The bushing must now be "Pressed Out" towards the pump rotor side, and "Pressed In" from the pump rotor side.

Care must be used when pressing the new bushing in, so as not to exert too much pressure, and break the added step in the pump bushing bore. Refer to Figure 1.

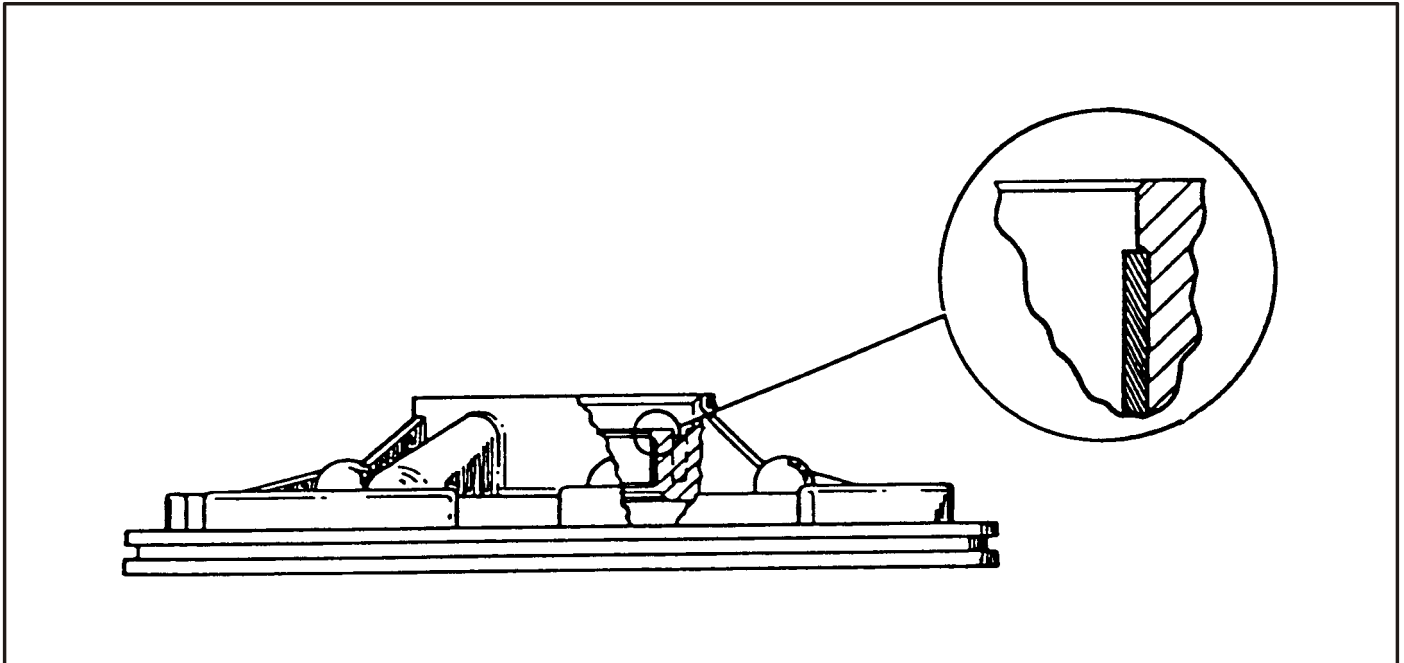


Figure 1

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