



Technical Service Information

THM 200-4R - 325 - 325-4L NO REVERSE AND NO UP-SHIFT

COMPLAINT: No Reverse no upshifts, low gear only.

CAUSE: Stripped splines on the sun gear shell as shown in Figure 1.

CORRECTION: Replace the sun gear shell. If the vehicle is used in heavy duty operation (police-taxi) a new hardened shell is available. It is a flat black in color. Part number 8648360

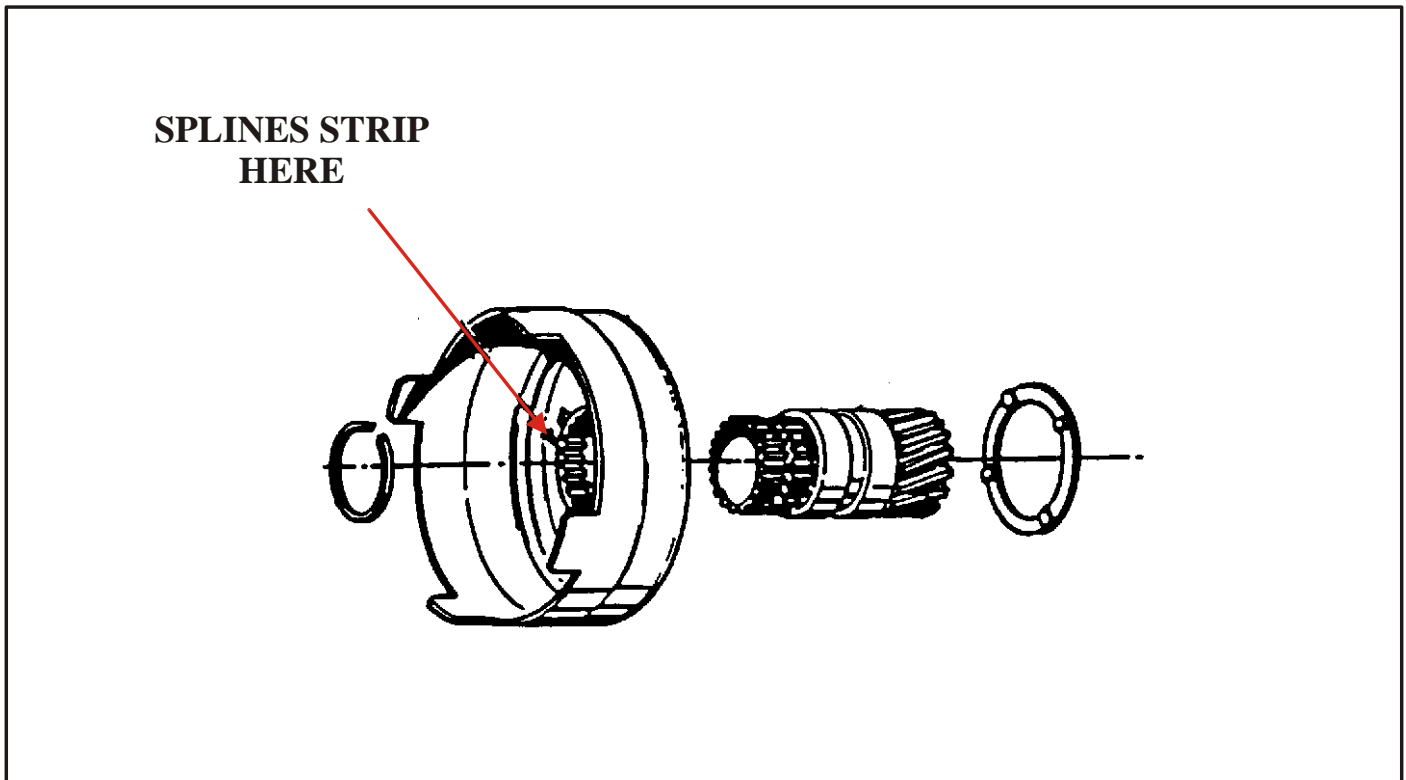


Figure 1