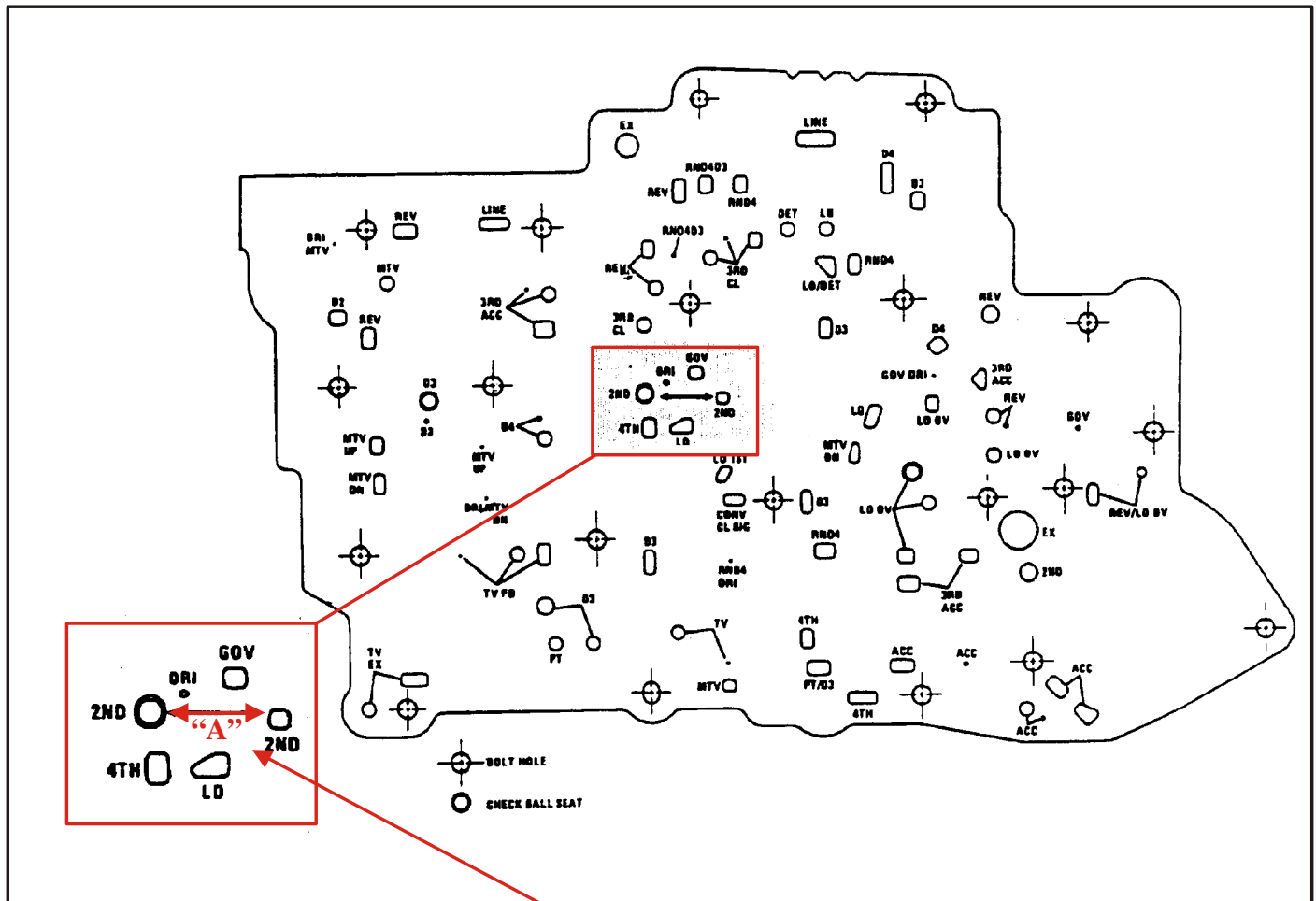


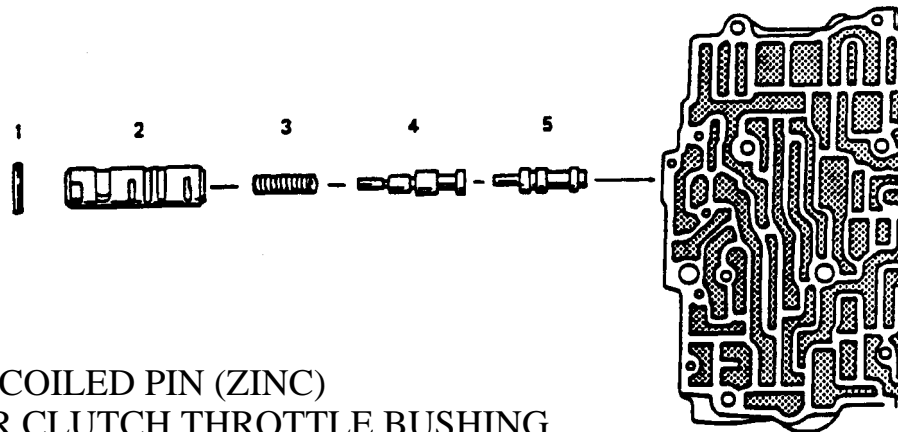


THM 200-4R NO 2ND GEAR AND NO CONVERTER CLUTCH

A condition of no converter clutch apply, or, no second gear, may result from mismatch of valve bodies & separator plates. An early plate installed on a late valve body may result in no converter clutch apply. A late plate installed on an early valve body may result in a no second gear condition. Refer to the following figures to identify the valve bodies and separator plates.



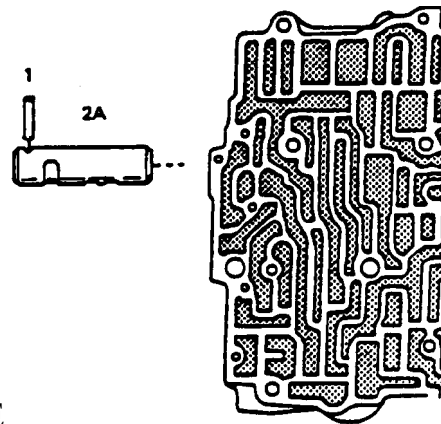
Measure dimension "A", Shown by arrows.
If dimension "A" is : APPROXIMATELY 3/4" = EARLY PLATE.
If dimension "A" is : APPROXIMATELY 1-1/8" = LATE PLATE.



DESCRIPTION

- 1 - RETAINING COILED PIN (ZINC)
- 2 - CONVERTER CLUTCH THROTTLE BUSHING
- 3 - CONVERTER CLUTCH THROTTLE VALVE SPRING
- 4 - CONVERTER CLUTCH THROTTLE VALVE

Figure 1



DESCRIPTION

- 1 - RETAINING COILED PIN (ZINK)
- 2A - CONVERTER CLUTCH THROTTLE BUSHING (SOLID)

Figure 2

If valve body has a converter clutch valve line up (Figure #2) This is an early valve body. This must be used with an early plate.

If valve body has a plug in converter clutch valve line up (Figure #3) It is a late valve body and must be used with a late plate.