



# Technical Service Information

## THM 200-4R

### **“CHATTERS” IN REVERSE, ALL FORWARD GEARS OK**

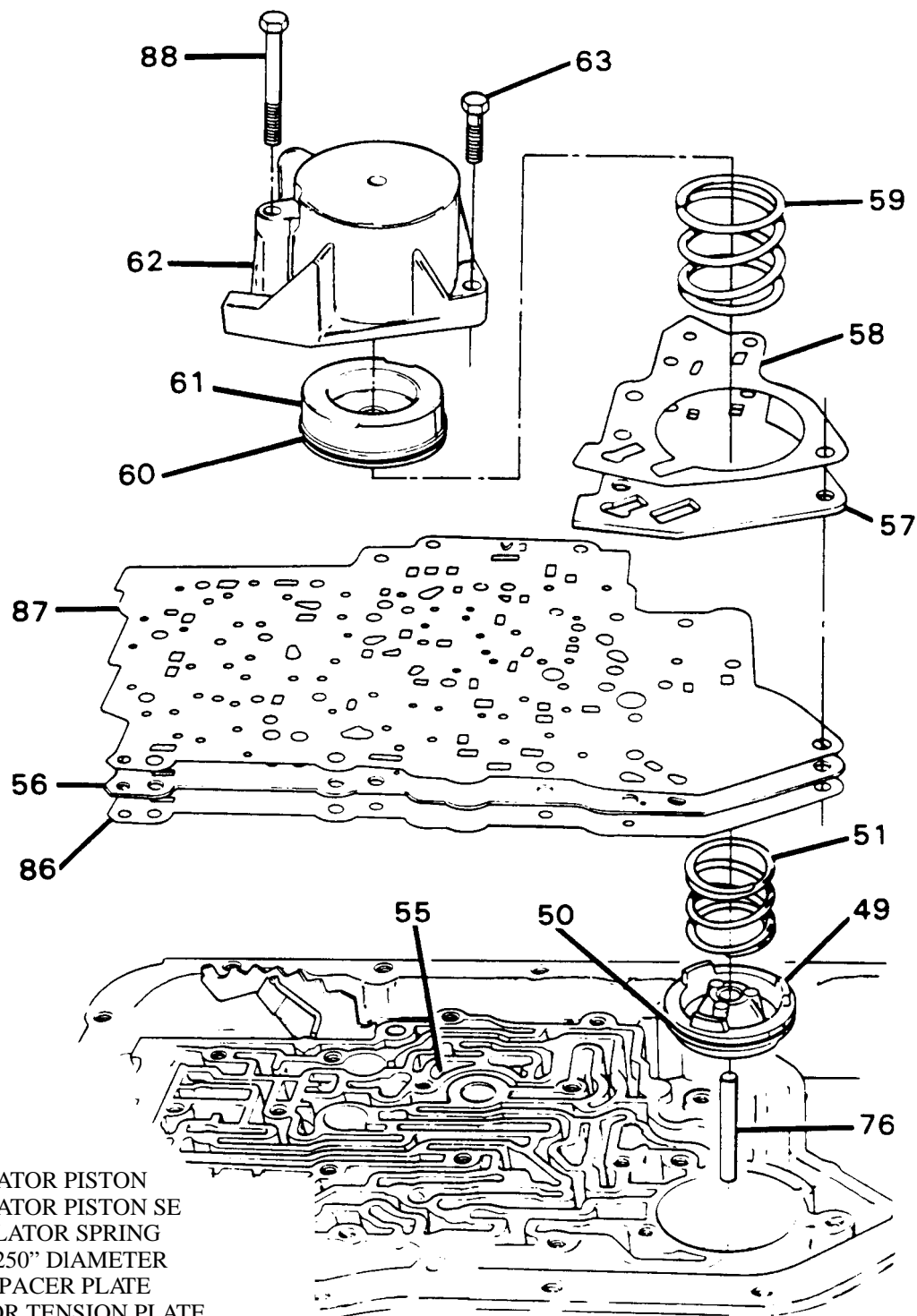
**COMPLAINT:** The vehicle may display a “Chatter” and/or a slipping condition when the selector lever is placed in the Reverse position. All forward gears are OK.

**CAUSE:** The cause may be, leaking of reverse feed oil, created by a bent or warped spacer plate, a bent or distorted 1-2 accumulator tension plate, or the checkball that is retained by a sleeve in the 1-2 accumulator housing not sealing because of debris and/or damage to the checkball seat in the housing. Refer to Figures 1 and 2.

**CORRECTION:** Replace the defective parts as necessary using the OEM part numbers listed below.

#### **SERVICE INFORMATION:**

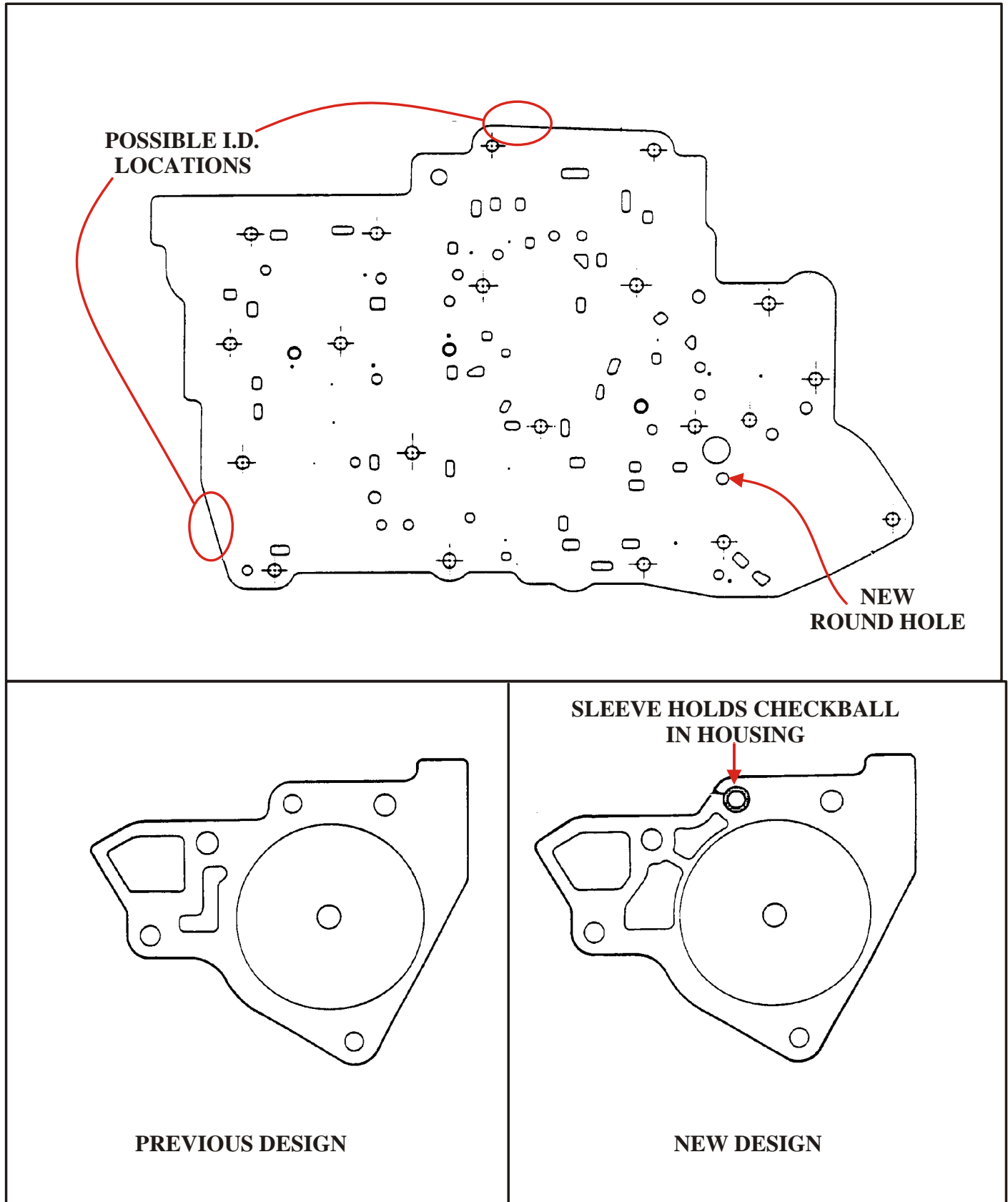
1-2 Accumulator Housing With/Ball .....	8678913
1-2 Accumulator Tension Plate .....	8634924
Spacer Plate Gasket Package .....	8634969
Spacer Plate (I.D. “CD”), For Models: 7CRF, 7CTF, 8CRF, 8CTF .....	8669050
Spacer Plate (I.D. “CH”), For Models: 7KCF, 7KJF, 7KTF, 8KTF, 9KJF, 9KTF, OKDF, OKJF, OKTF .....	8669060
Spacer Plate (I.D. YE”), For Models: 7CCF, 8CCF .....	8669051
Spacer Plate (I.D. “CC”), For Models: 7CHF, 8CHF .....	8669049
Spacer Plate (I.D. “CF”), For Models: 7CYF, 8CYF .....	8669052
Spacer Plate (I.D. “CA”), For Models: 7CZF, 8CZF .....	8669047
Spacer Plate ..... For Models: 9CTF, 9CUF, 0CTF, 0CUF .....	8669056



## DESCRIPTION

- 49 - 3-4 ACCUMULATOR PISTON
- 50 - 3-4 ACCUMULATOR PISTON SE
- 51 - 23-4 ACCUMULATOR SPRING
- 55 - CHECKBALL .250" DIAMETER
- 56 - VALM BODY SPACER PLATE
- 57 - ACCUMULATOR TENSION PLATE
- 58 - ACCUM. HSG. TO ACCUM. PLATE GASKET
- 59 - 1-2 ACCUMULATOR SPRING
- 60 - 1-2 ACCUMULATOR PISTON SEAL
- 61 - 1-2 ACCUMULATOR PISTON
- 62 - 1-2 ACCUMULATOR HOUSING AND PIN
- 63 - ACCUMULATOR HOUSING BOLT
- 76 - 3-4 ACCUMULATOR PISTON PIN
- 86 - SPACER PLATE TO CASE GASKET
- 87 - VA&E BODY TO SPACER PLATE GASKET
- 88 - ACCUMULATOR HOUSING BOLT

Figure 1



**Figure 2**