



# Technical Service Information

## FORD 4F27E NEUTRAL IN 4TH "HOT"

**COMPLAINT:** Vehicles equipped with the 4F27E transaxle may exhibit a neutral condition in 4th gear after the vehicle is "Hot."

**CAUSE:** The cause may be, the bonded solenoid gasket is leaking solenoid pressure feeding Shift Solenoid "A." This will cause the 3-4 shift valve not to stroke fully, creating neutral.

**CORRECTION:** Replace the bonded solenoid gasket as shown in Figure 1. Refer to Figure 2 for the location of the bonded gasket and Figure 3 for the remainder of the valve body assembly.

### SERVICE INFORMATION:

BONDED SOLENOID GASKET (Ford Part Number).....YS4Z-7Z490-AA

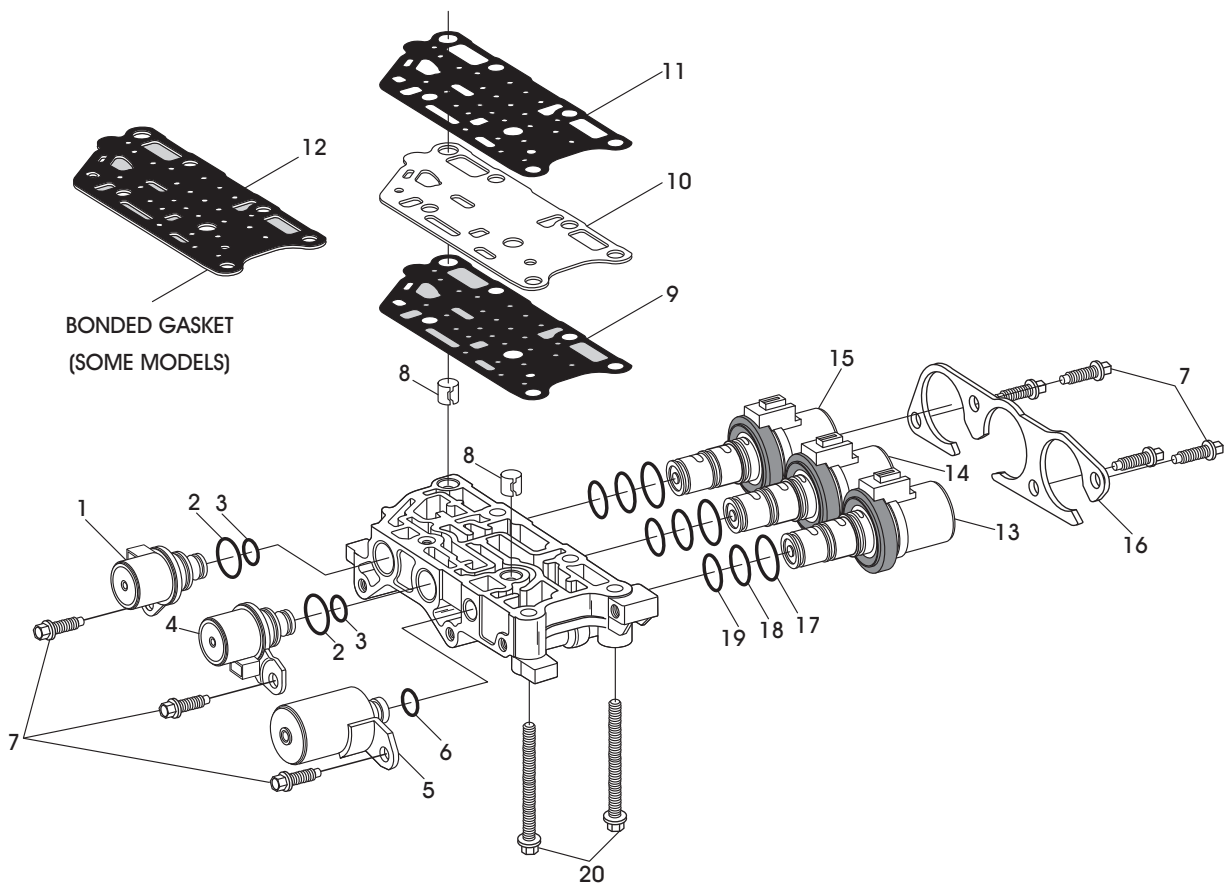
### BONDED SOLENOID GASKET



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Figure 1

## SOLENOID BODY EXPLODED VIEW

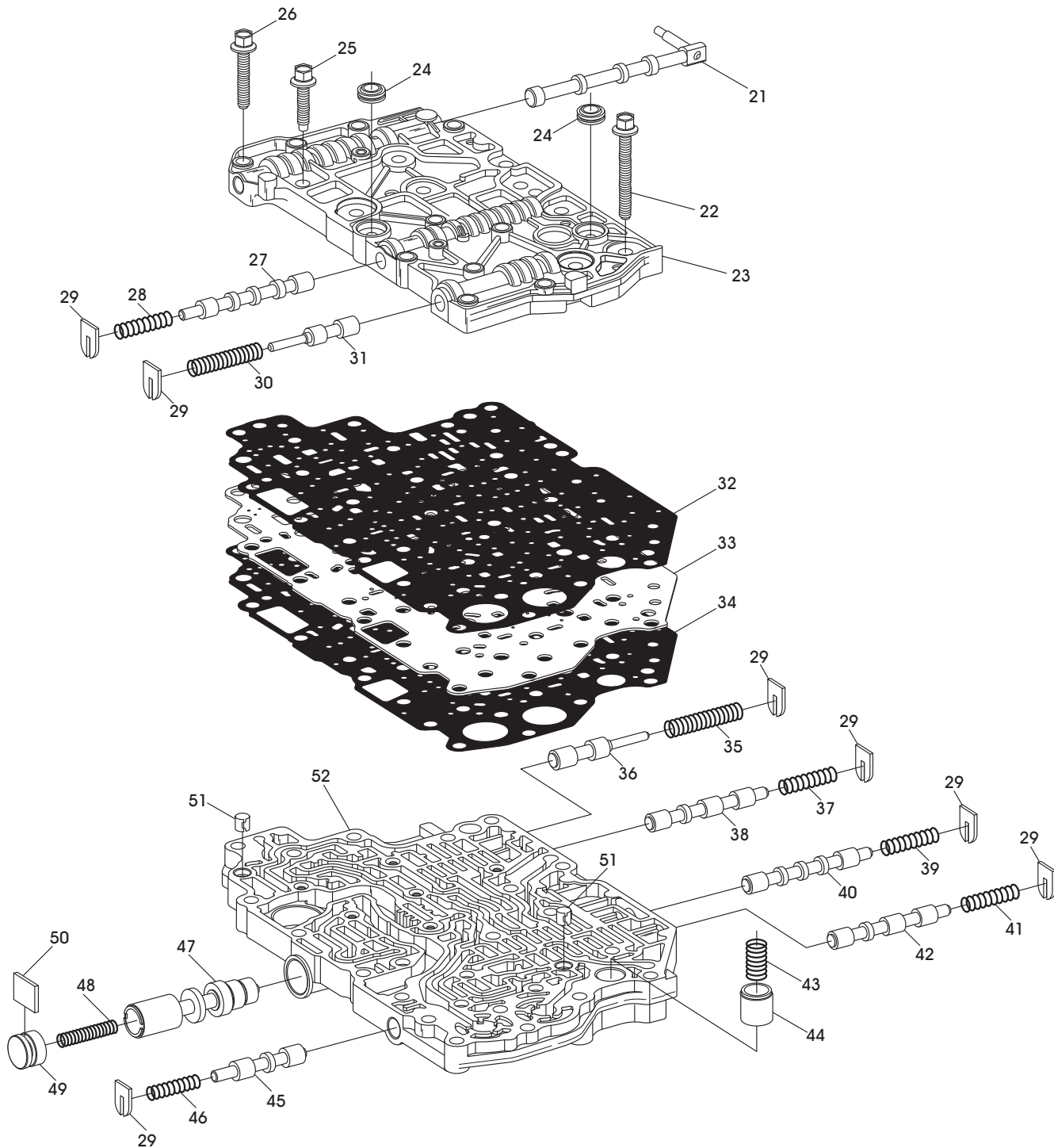


- |   |   |
|---|---|
| 1 SHIFT SOLENOID "B"  | 27 LOW/REVERSE SHIFT VALVE                                  |
| 2 SHIFT SOLENOID "A" AND "B" LARGE "O" RING SEAL              | 28 LOW/REVERSE SHIFT VALVE SPRING                           |
| 3 SHIFT SOLENOID "A" AND "B" SMALL "O" RING SEAL              | 29 VALVE LINE-UP RETAINER (7 REQUIRED)                      |
| 4 SHIFT SOLENOID "A"  | 30 SOLENOID PRESSURE REGULATOR VALVE SPRING                 |
| 5 ELECTRONIC PRESSURE CONTROL (EPC) SOLENOID                  | 31 SOLENOID PRESSURE REGULATOR VALVE                        |
| 6 EPC SOLENOID "O" RING SEAL                                  | 32 UPPER VALVE BODY TO SPACER PLATE GASKET                  |
| 7 SOLENOID RETAINING BOLTS (7 REQUIRED)                       | 33 VALVE BODY SPACER PLATE                                  |
| 8 SOLENOID BODY TO LOWER V. B. ALIGNMENT DOWELS (2 REQ)       | 34 LOWER VALVE BODY TO SPACER PLATE GASKET                  |
| 9 SOLENOID BODY TO SPACER PLATE GASKET, WITH SCREENS          | 35 TORQUE CONVERTER RELIEF VALVE SPRING                     |
| 10 SOLENOID BODY SPACER PLATE                                 | 36 TORQUE CONVERTER RELIEF VALVE                            |
| 11 SOLENOID BODY SPACER PLATE TO LOWER V. B. GASKET           | 37 TORQUE CONVERTER CLUTCH CONTROL VALVE SPRING             |
| 12 SPACER PLATE WITH MOLDED GASKETS (SOME MODELS)             | 38 TORQUE CONVERTER CLUTCH CONTROL VALVE                    |
| 13 PWM SHIFT SOLENOID "C"                                     | 39 CLUTCH CONTROL VALVE SPRING                              |
| 14 PWM SHIFT SOLENOID "E"                                     | 40 CLUTCH CONTROL VALVE                                     |
| 15 PWM SHIFT SOLENOID "D"                                     | 41 3-4 SHIFT VALVE SPRING                                   |
| 16 PWM SHIFT SOLENOID RETAINING PLATE                         | 42 3-4 SHIFT VALVE  |
| 17 PWM SHIFT SOLENOID LARGE "O" RING SEAL (3 REQUIRED)        | 43 SHIFT SOLENOID "C" ACCUMULATOR SPRING                    |
| 18 PWM SHIFT SOLENOID MEDIUM "O" RING SEAL (3 REQUIRED)       | 44 SHIFT SOLENOID "C" ACCUMULATOR PISTON                    |
| 19 PWM SHIFT SOLENOID SMALL "O" RING SEAL (3 REQUIRED)        | 45 SOLENOID SHIFT VALVE                                     |
| 20 SOLENOID BODY TO CASE BOLTS, 71mm LENGTH (2 REQUIRED)      | 46 SOLENOID SHIFT VALVE SPRING                              |
| 21 MANUAL SHIFT VALVE   | 47 MAIN PRESSURE REGULATOR VALVE                            |
| 22 SOLENOID BODY RETAINING BOLTS, 59MM LENGTH (5 REQUIRED)    | 48 MAIN PRESSURE REGULATOR VALVE SPRING                     |
| 23 UPPER VALVE BODY CASTING                                   | 49 MAIN PRESSURE REGULATOR VALVE BORE PLUG                  |
| 24 VALVE BODY TO CASE SEALS (2 REQUIRED)                      | 50 MAIN PRESSURE REGULATOR VALVE BORE PLUG RETAINER         |
| 25 UPPER V. B. TO LOWER V. B. BOLTS, 32MM LENGTH (5 REQUIRED) | 51 LOWER V. B. TO UPPER V. B. ALIGNMENT DOWELS (2 REQUIRED) |
| 26 UPPER V. B. TO LOWER V. B. BOLTS, 40MM LENGTH (9 REQUIRED) | 52 LOWER VALVE BODY CASTING                                 |

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Figure 2

## UPPER AND LOWER VALVE BODY EXPLODED VIEW



*Solenoid Body and  
Legend Found in Figure 2*

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Figure 3