



Technical Service Information

THM 4T60-E OIL PUMP PIVOT PIN CHANGE

CHANGE: Beginning at Start Of Production for 1993 THM 4T60 and THM 4T60-E transaxles, all models were produced with a revised oil pump pivot pin and pump casting.

REASON: Cost savings to produce.

PARTS AFFECTED:

(1) OIL PUMP PIVOT PIN - Now has a groove machined around the diameter of the pivot pin to establish the air bleed in the decrease oil circuit, as shown in Figure 1.

(2) PUMP CASTING - The threaded brass air bleed plug that screwed into the pump casting has been eliminated, as shown in Figure 1. This hole is now cast shut.

INTERCHANGEABILITY:

(1) When servicing models WITH the brass air bleed plug, the SOLID pivot pin MUST be used.

(2) When servicing models WITHOUT the brass air bleed plug, the GROOVED pivot pin MUST be used, (See Figure 1).

SERVICE INFORMATION:

Solid Oil Pump Pivot Pin	8649477
Grooved Oil Pump Pivot Pin	8683624

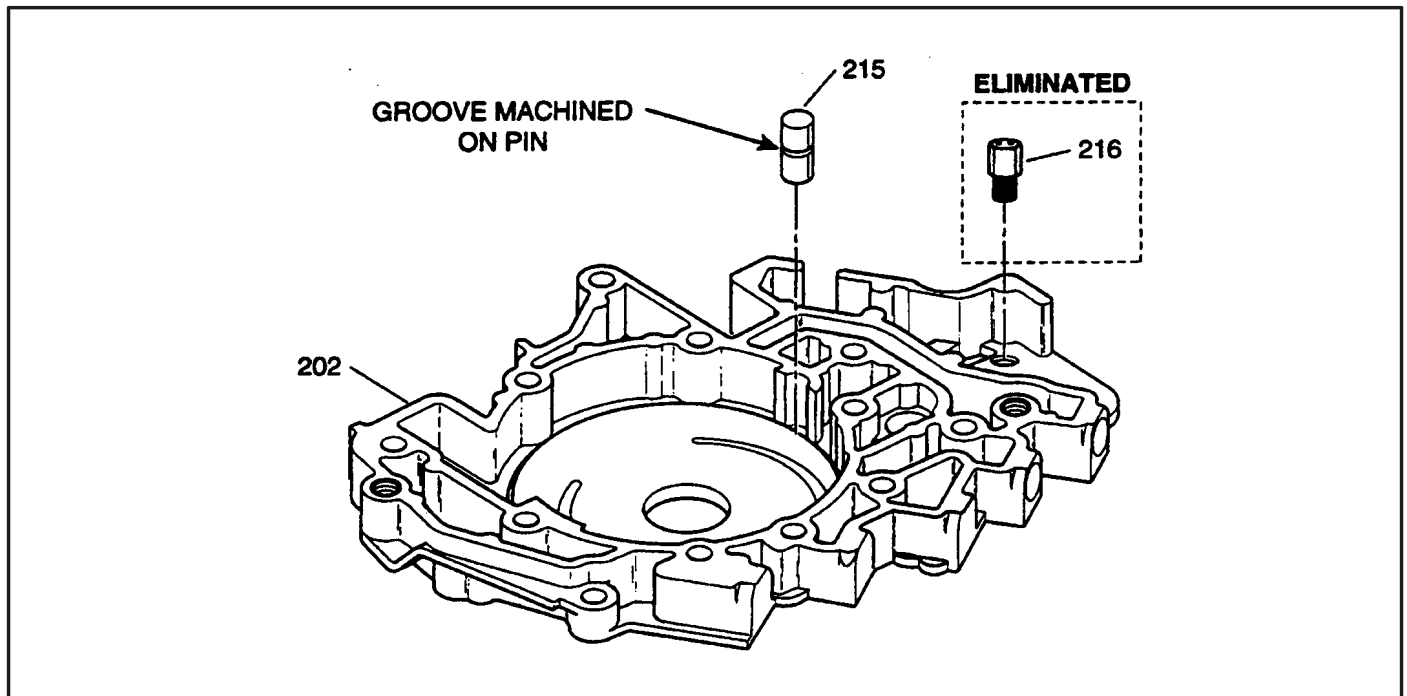


Figure 1