



# Technical Service Information

## THM 3T40 (125C) FRONT SEAL POP OUT

**COMPLAINT:** Front Seal Pop Out

**CAUSE:** One cause can be excessive clearance between the torque converter bushing and the stator support journal area. Wear on the stator support or distortion in the case bore can cause a build up of fluid behind the seal forcing it out of the case.

**CORRECTION** Drill a drain back hole at the 11 or 1 O-Clock position as shown to allow the fluid to drain back into the case before a fluid-pressure build up can cause the seal to pop Out. Use a 1/4" drill bit.

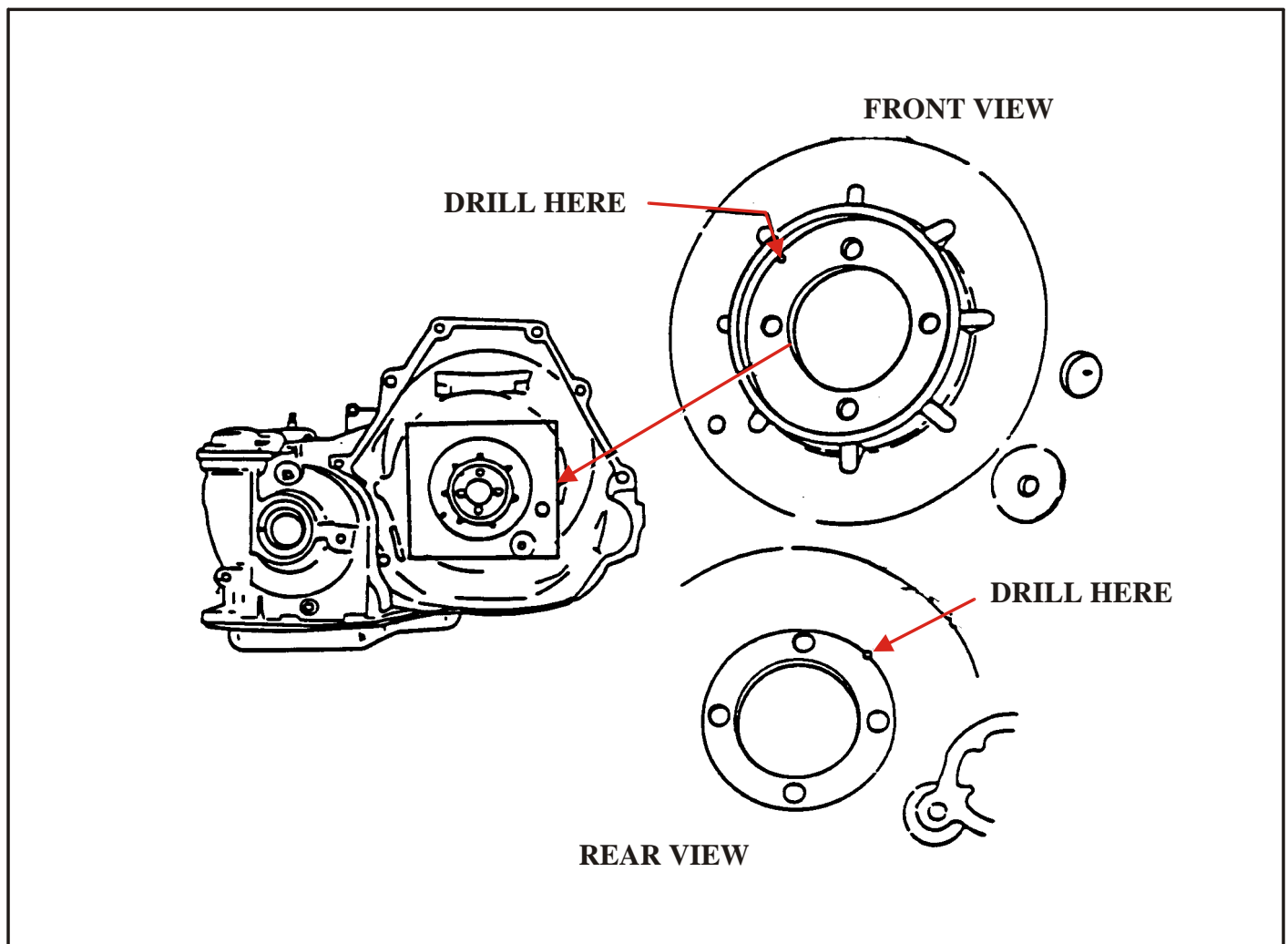


Figure 1