

KM 175 PUMP GEAR CHANGE

Some KM 175 transaxle had a change made to the drive gear. The previous drive gear has a groove machined on the inside diameter to accommodate an O'ring which sealed against the converter neck. The drive gear now has an oil seal which is retained by a snap-ring. Figure 1 below shows the correct assembly procedure with the snap-ring facing the pump cover. The part number for the oil seal is: MD729928

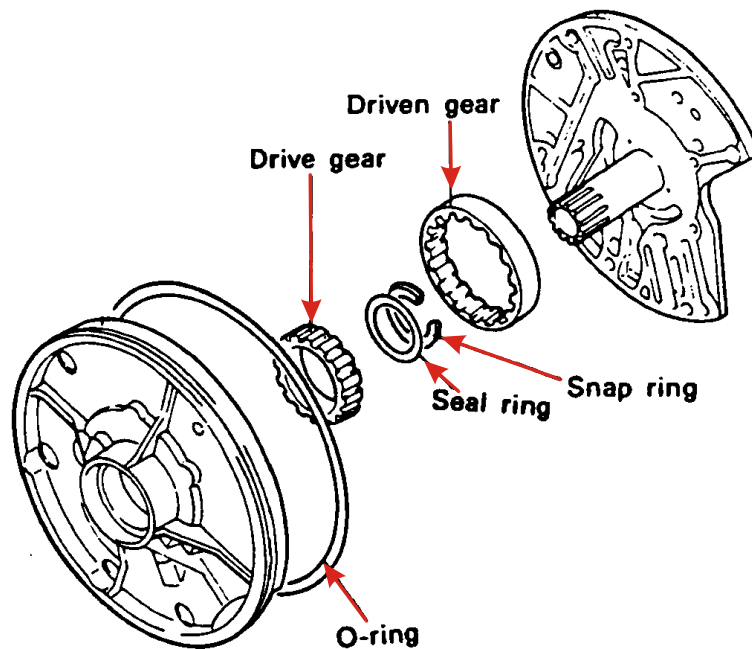


Figure 1