



Technical Service Information

THM 4T80-E

NEW DESIGN CENTER SUPPORT AND GASKET

CHANGE: Beginning at the Start Of Production for 1995 models, all THM 4T80-E transaxles were produced with a new design level Driven Sprocket Support and center gasket (See Figure 1). This allowed the use of four 2nd clutch plates, instead of the previous three.

REASON: Improved 2nd clutch durability.

PARTS AFFECTED:

(1) DRIVEN SPROCKET SUPPORT - New design level to accommodate 4 second clutch plates instead of the previous 3 second clutch plates. This required moving the two “Bathtub” feed holes in the Driven Sprocket Support (See Figure 1).

(2) SPROCKET SUPPORT GASKET - The two “Bathtub” feed holes in the gasket were moved to accommodate the new design sprocket support. The slot in the gasket was also removed on the new design gasket (See Figure 1).

INTERCHANGEABILITY:

The Driven Sprocket Support Gaskets “WILL NOT” interchange. The 93-94 gasket must be used with the 93-94 sprocket support, and the 95-96 gasket must be used with the 95-96 sprocket support (See Figure 1).

SERVICE INFORMATION:

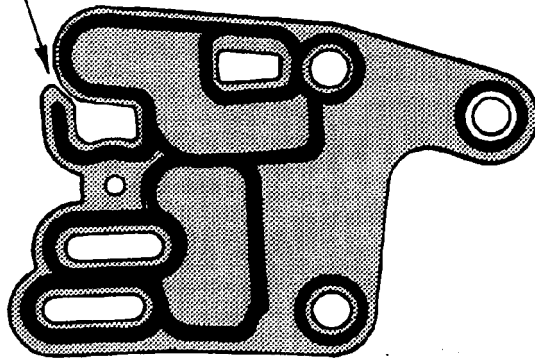
Driven Sprocket Support Gasket (93-94 Model Only)	8683 149
Driven Sprocket Support Gasket (95-96 Model Only)	2420 1535

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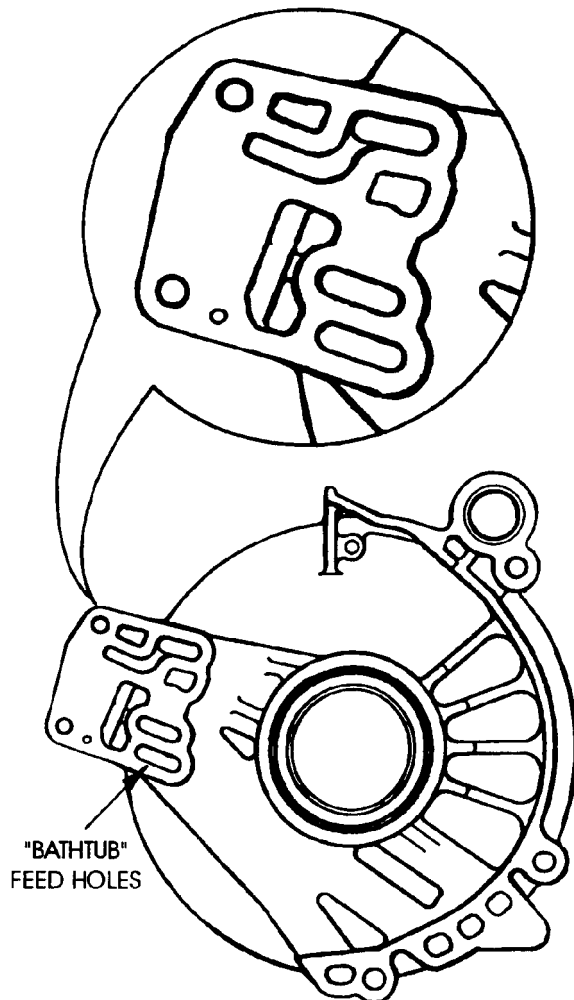
1993-1994 DESIGN LEVEL PARTS

SLOT IN
GASKET

8683149



NOTE POSITION OF BATHTUB
HOLES IN SUPPORT AND GASKET

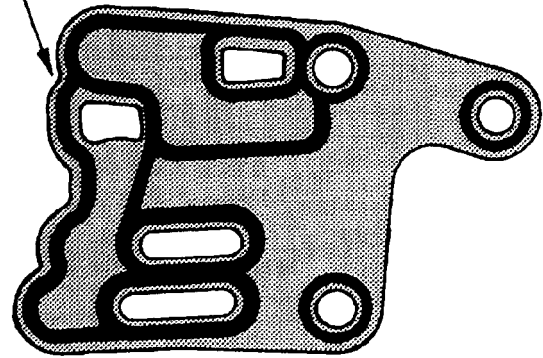


"BATHTUB"
FEED HOLES

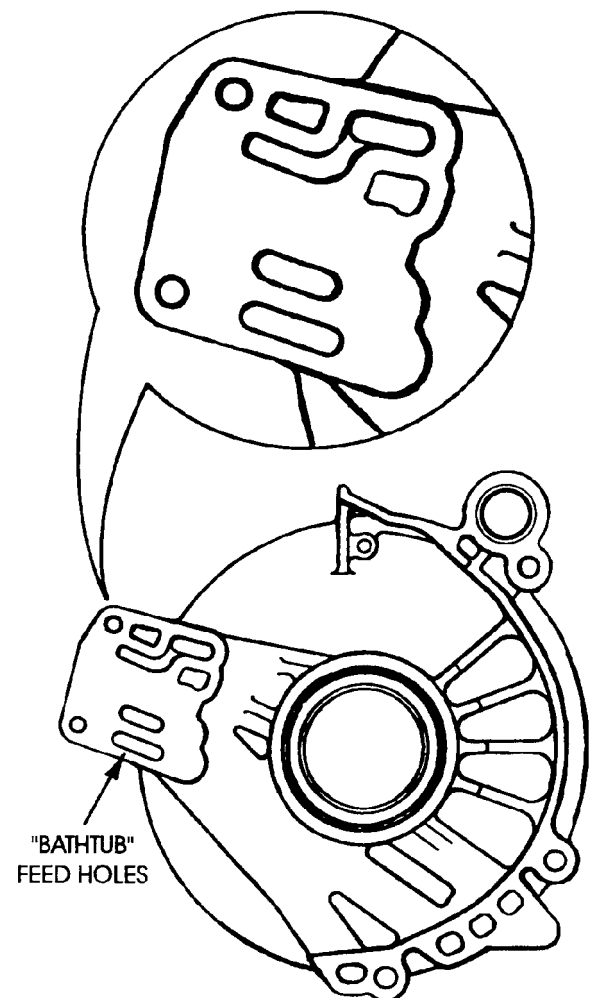
1995-1996 DESIGN LEVEL PARTS

NO SLOT IN
GASKET

24201535



NOTE "NEW" POSITION OF BATHTUB
HOLES IN SUPPORT AND GASKET



"BATHTUB"
FEED HOLES

Figure 1