



# Technical Service Information

## THM 4L60 (700-R4) PREMATURE INPUT CLUTCH FAILURE

**COMPLAINT:** Premature reverse input clutch failure on 1987 or 1988 models only.

**CAUSE:** The cause may be the orifice hole in the new aluminum piston, drilled too large (Original was .116").

**CORRECTION** Plug the original hole from the back side of piston with an allen head set screw, flush or below. Retain the set screw with Lot-tite (See Figure 1, Inset "A").

180 degrees from original orifice hole you will find a hole started but not drilled through. Drill through here with a 1/16" drill bit, from the front side of the piston. Turn the piston over and from the back side of piston, drill about half way through with a 1/8" drill bit (See Figure1 Inset "B").

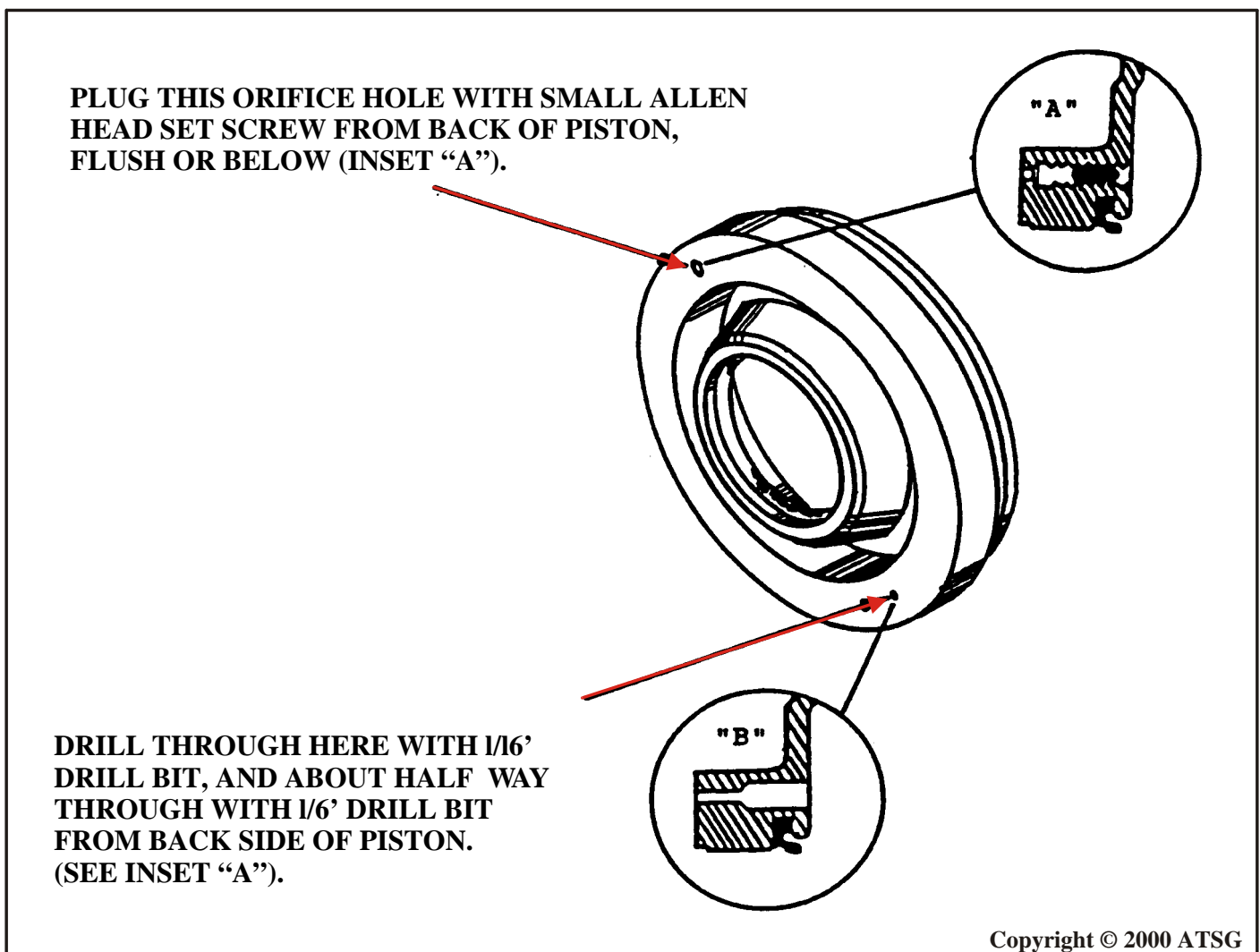


Figure 1