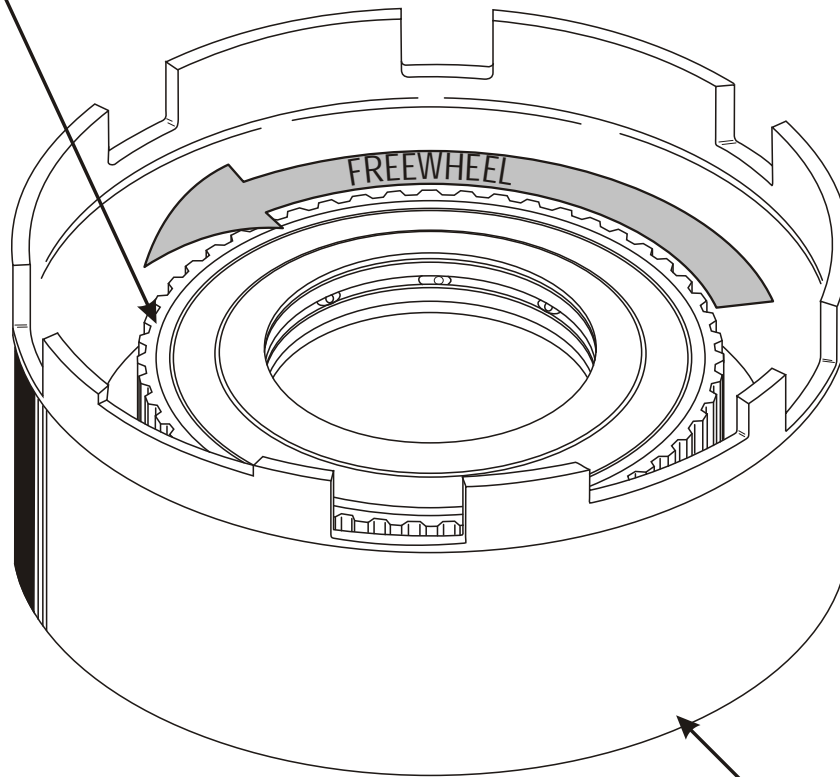


FORD AXOD SPRAG ROTATION

THE LOW SPRAG OUTER RACE MUST FREEWHEEL COUNTER CLOCKWISE
AND LOCK CLOCKWISE WHEN HOLDING THE OVERDRIVE DRUM

**FREEWHEEL
LOW SPRAG
OUTER RACE**



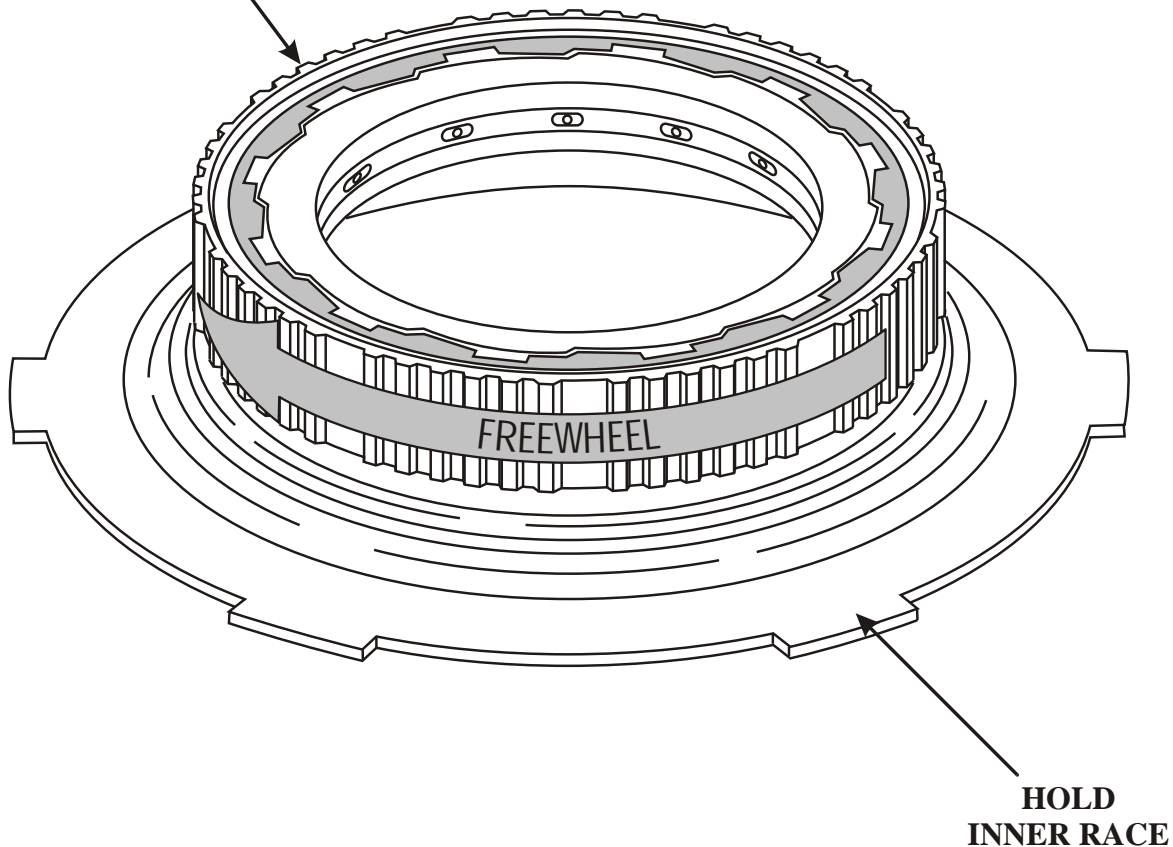
**HOLD
OVERDRIVE DRUM**

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Figure 1

***THE 3RD ROLLER CLUTCH OUTER RACE MUST FREEWHEEL
CLOCKWISE AND LOCK COUNTER CLOCKWISE WHEN THE
3RD ROLLER CLUTCH INNER RACE IS HELD***

**FREEWHEEL
OUTER RACE**



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Figure 2