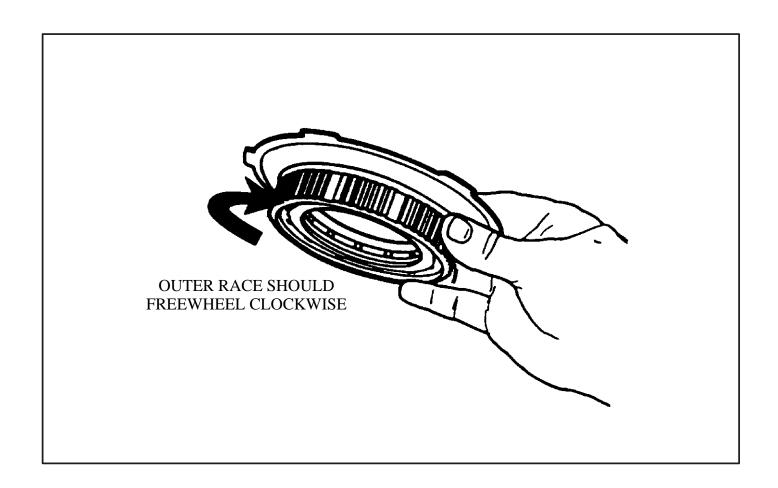


Technical Service Information

FORD AXODE PROPER ROTATION - DIRECT OVERRUN CLUTCH

Hold the support in your right hand, as shown in Figure 1. Turn the direct overrun clutch outer race. It should FREEWHEEL CLOCKWISE and it should LOCK COUNTER-CLOCKWISE. The roller clutch cannot be installed on the support upside down.



Copyright © 2000 ATSG