

## **Technical Service Information**

## KM 175 VARIOUS SHIFT PROBLEMS

**COMPLAINT:** Soft upshifts. Delayed reverse engagement.

**CAUSE:** Neutral - Drive control valve. Check ball has damaged separator plate causing pressure loss.

**CORRECTION:** Repair or replace separator plate. Replace check ball with viton ball. Size of ball is not

important. The fact that it seals the hole effectively is.

**COMPLAINT:** No fourth gear.

NOTE: Don't forget the 0 D clutch is held on to the case by bolts, this clutch can be removed

with the transmission in the car.

NOTE: It has been established by trail and error for some members, that the best reducing

pressure is

415 KPA or 60 PSI

Line pressure 930 K P A or 135 P S I

**CORRECTION:** You <u>MUST</u> remove valve body to adjust. Use 3 x 15/64 drill bits as aligning tool.

FRONT COVER - Don't forget EARLY model has 17. holes. - LATE model has 18 holes. Use guide studs and lubricant on "0" ring when installing to avoid damage to "0" ring.

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