



Technical Service Information

THM 3T40 (125C) NEW DESIGN FORWARD CLUTCH HOUSING AND WASHER

CHANGE: A new design forward clutch housing and thrust washer went into production on November 3, 1987, for all 1988 model 125C transaxles.

REASON: The new housing contains a new stamped channel which increases forward clutch feed oil, providing a quicker neutral to drive engagement. (See Figure 1).

PARTS AFFECTED

(1) FORWARD CLUTCH HOUSING - Contains a stamped channel which increases the flow of forward clutch feed oil, and there is a revised dimension where the bronze washer is located (See Figure 1).

: (2) BRONZE THRUST WASHER - Revised dimension on the inside diameter of washer to fit the new clutch housing, and identified with a dimple stamped on both sides of the washer (See Figure 1).

INTERCHANGEABILITY:

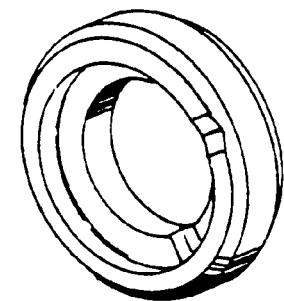
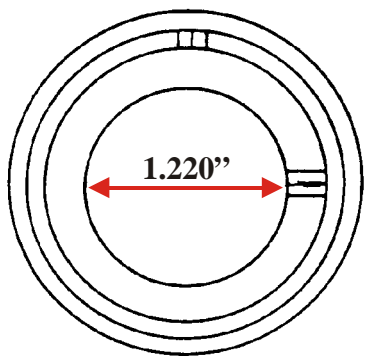
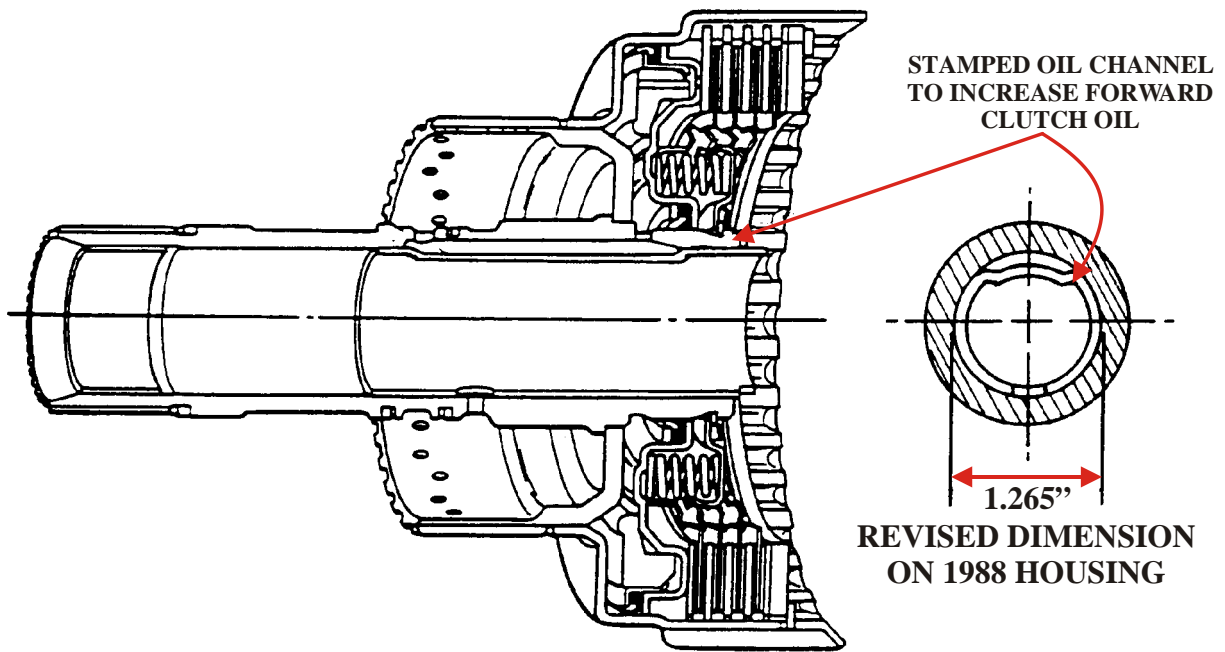
(1) The new forward clutch housing will retro fit back to all previous models but you MUST use the 3rd design "Dimpled" washer.

(2) The 1st design plastic washer, and the 2nd design bronze washer will not fit the new forward clutch housing.

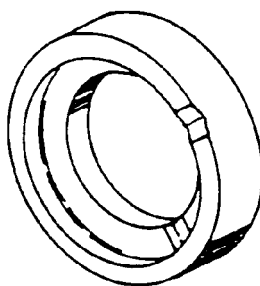
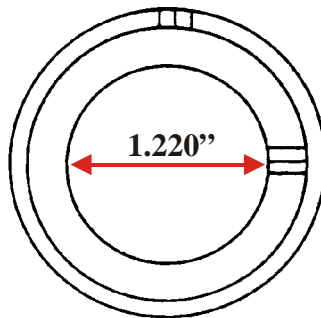
(3) If the 3rd design "Dimpled" bronze thrust washer is used on the previous forward clutch housing, it will create premature wear on the housing and Washer.

SERVICE INFORMATION:

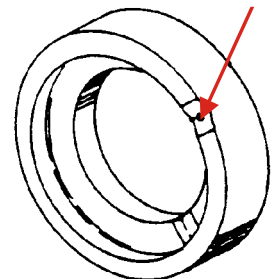
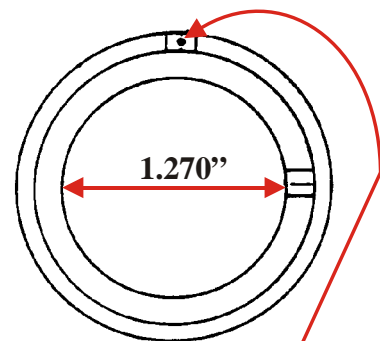
Bronze Thrust Washer (2nd Design).....	865275 9
Bronze Thrust Washer (3rd Design "Dimpled").....	866476 2
Forward Clutch Housing and Washer Kit (1988 Design).....	866498 2



**1ST DESIGN
PLASTIC WASHER**



**2ND DESIGN
BRONZE WASHER**



**3RD DESIGN
BRONZE WASHER**

Figure 1