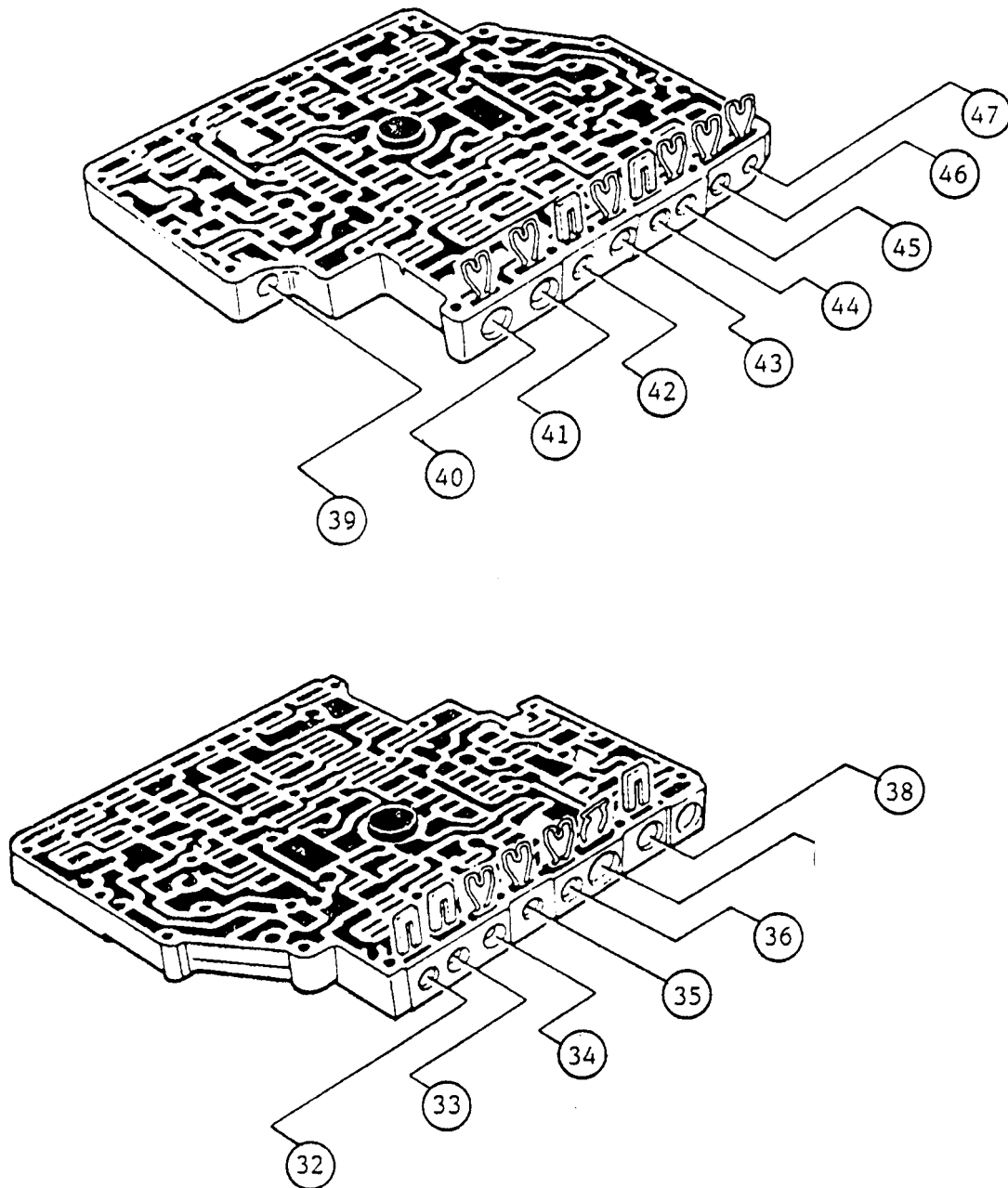


FORD AXOD-E VALVE BODY BORE NUMBERS AND VALVE IDENTIFICATION

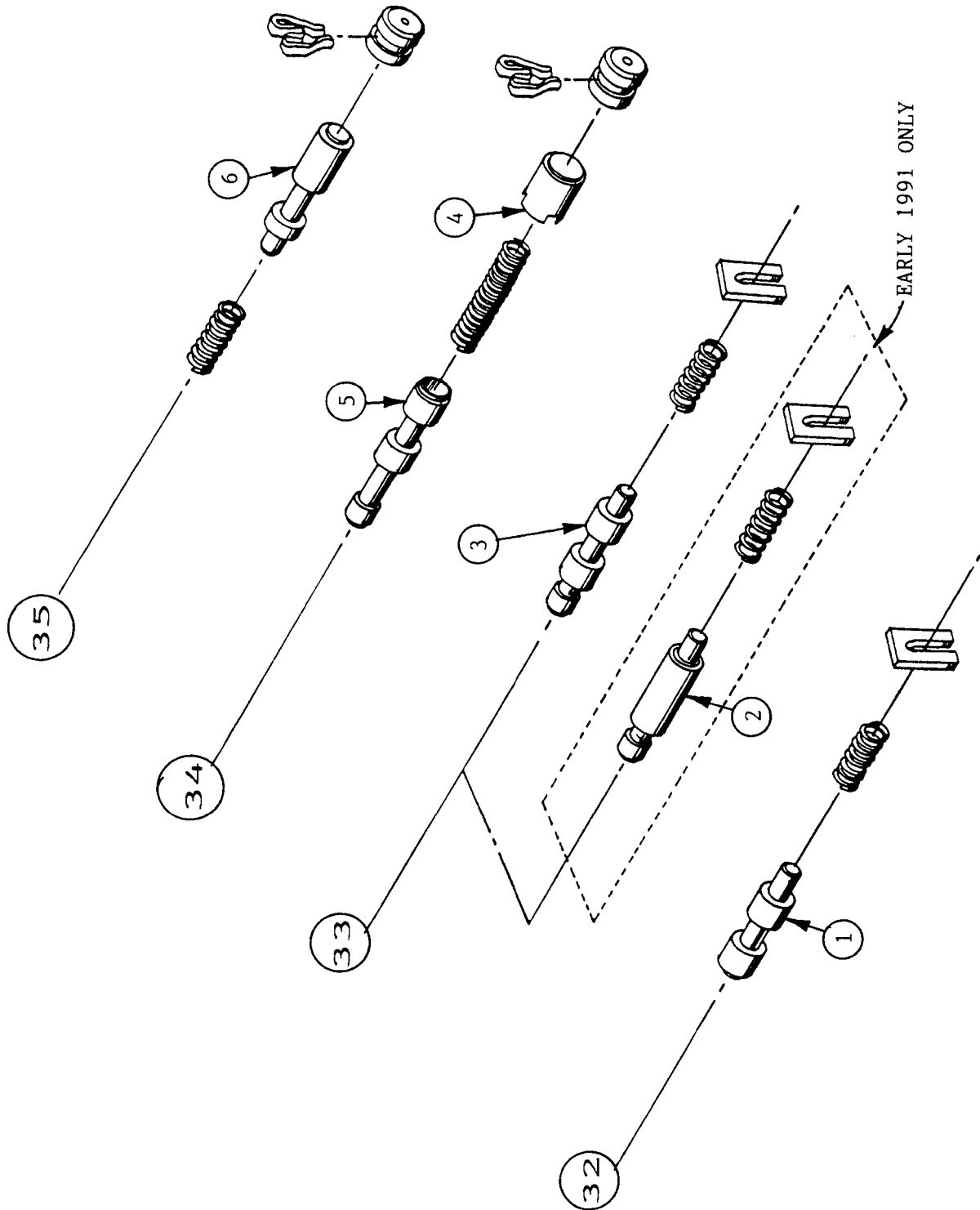


ON THIS PAGE WE HAVE ASSIGNED NUMBERS TO ALL OF THE VALVE BODY BORES AND RE-DRAWN THE VALVES AND SPRINGS IN THEIR PROPER LOCATIONS, WITH EACH VALVE ORIENTED PROPERLY, AND IDENTIFIED, AS SHOWN ON FOLLOWING PAGES. MOST OF THE MANUALS PRESENTLY IN PRINT ARE WRONG.
USE THIS BULLETIN TO PROPERLY ASSEMBLE THE AXOD-E VALVE BODY,

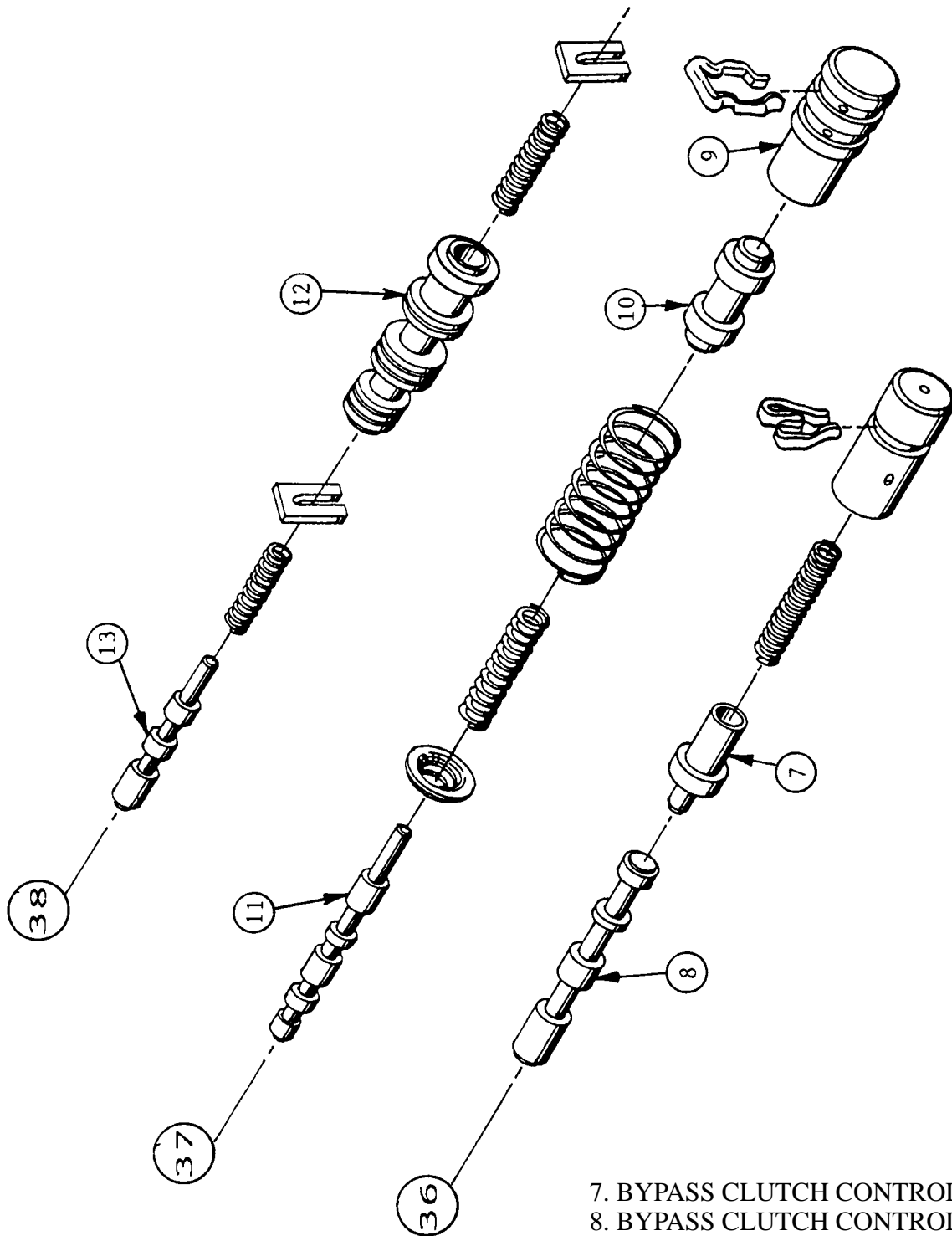


Technical Service Information

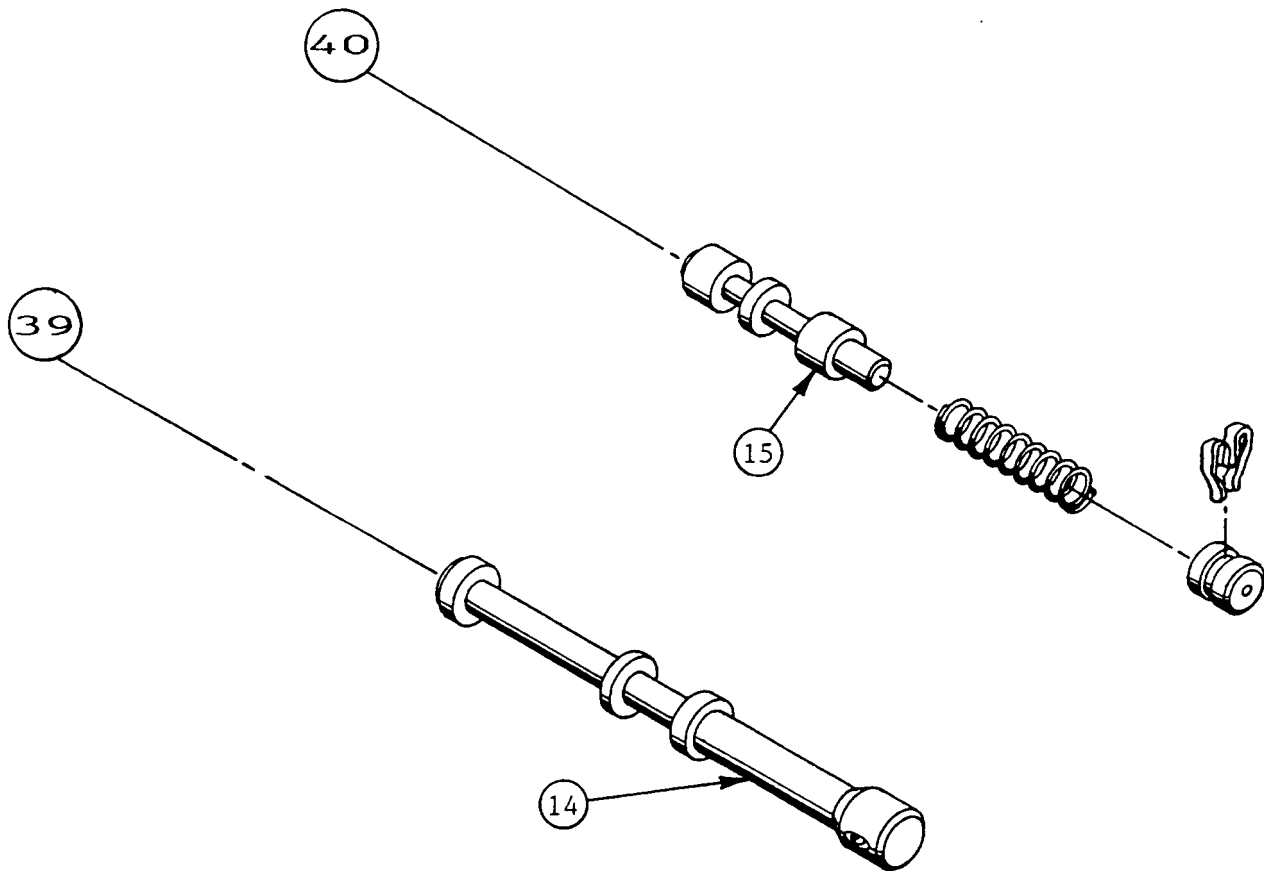
<u>BORE#</u>	<u>VALVE#</u>	<u>DESCRIPTION</u>
32	1	PRESSURE FAILSAFE VALVE.
33	2	BACKOUT VALVE (FOUND IN EARLY 1991 ONLY).
33	3	BACKOUT VALVE (LATE 1991 TO CURRENT MODELS).
34	4	ACCUMULATOR REGULATOR VALVE PLUNGER.
34	5	ACCUMULATOR REGULATOR VALVE.
35	6	1-2 CAPACITY MODULATOR VALVE.
36	7	CONVERTER CLUTCH CONTROL VALVE PLUNGER.
36	8	CONVERTER CLUTCH CONTROL VALVE.
37	9	MAIN REGULATOR BOOST VALVE SLEEVE.
37	10	MAIN REGULATOR BOOST VALVE.
37	11	MAIN REGULATOR VALVE (NOTE DIRECTION OF SPRING SEAT).
38	12	CONVERTER CLUTCH REGULATOR VALVE.
38	13	SHIFT SOLENOID REGULATOR VALVE.
39	14	MANUAL VALVE.
40	15	2-3 SHIFT VALVE.
41	16	1-2 SHIFT VALVE.
42	17	INTERMEDIATE CLUTCH SHUTTLE VALVE.
43	18	3-4 SIFT VALVE.
44	19	FORWARD CLUTCH CONTROL VALVE.
45	20	PULL-IN CONTROL VALVE.
45	21	3-2 CONTROL VALVE (IF RETAINER BREAKS, 3-NEUTRAL SHIFT).
46	22	NEUTRAL/DRIVE ENGAGEMENT CONTROL VALVE.
47	23	2-3 SERVO REGULATOR VALVE.



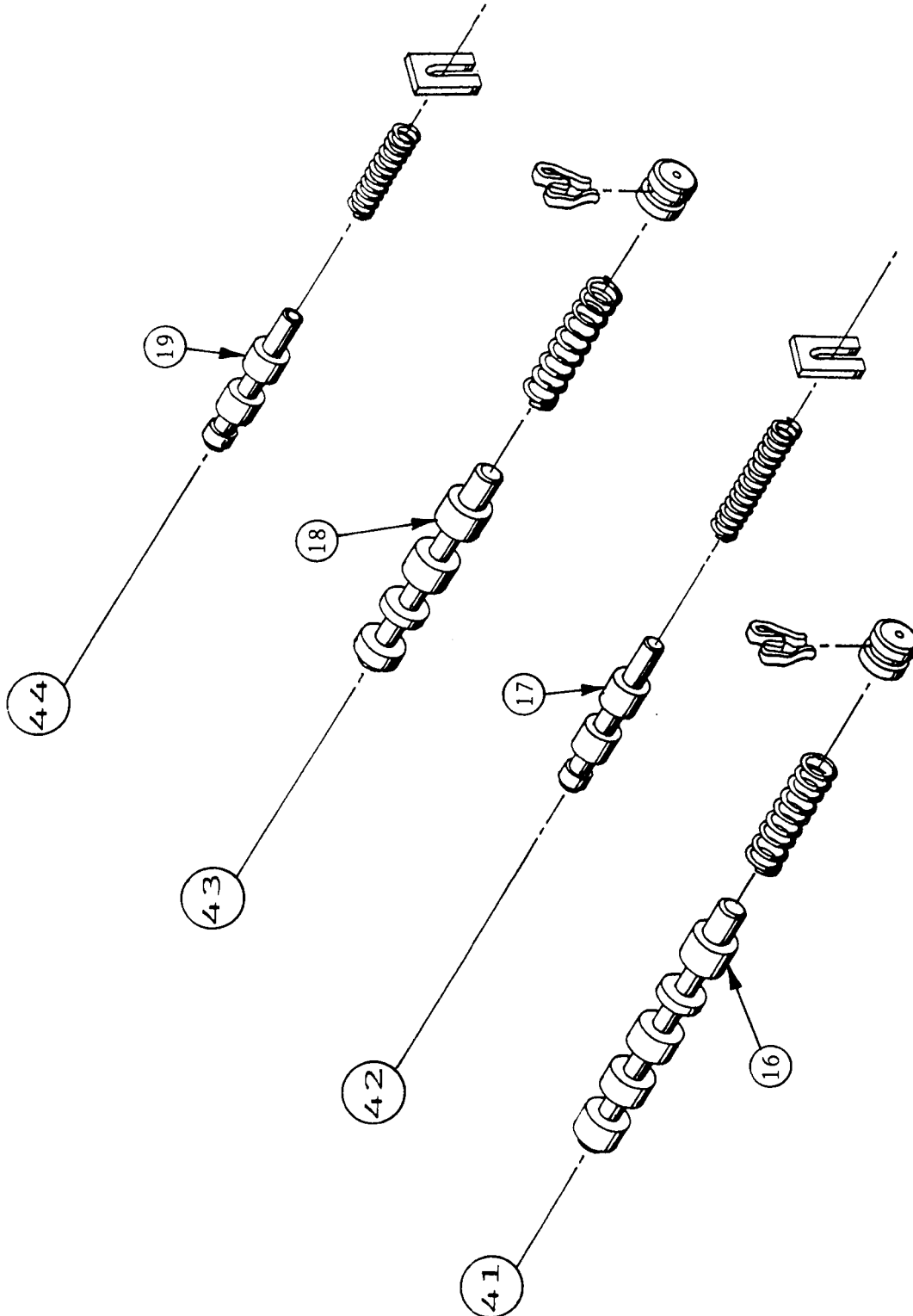
1. PRESSURE FAILSAFE VALVE.
2. BACKOUT VALVE (EARLY 1991).
3. BACKOUT VALVE (CURRENT).
4. ACCUMULATOR REGULATOR PLUNGER.
5. ACCUMULATOR REGULATOR VALVE.
6. 1-2 CAPACITY MODULATOR VALVE.



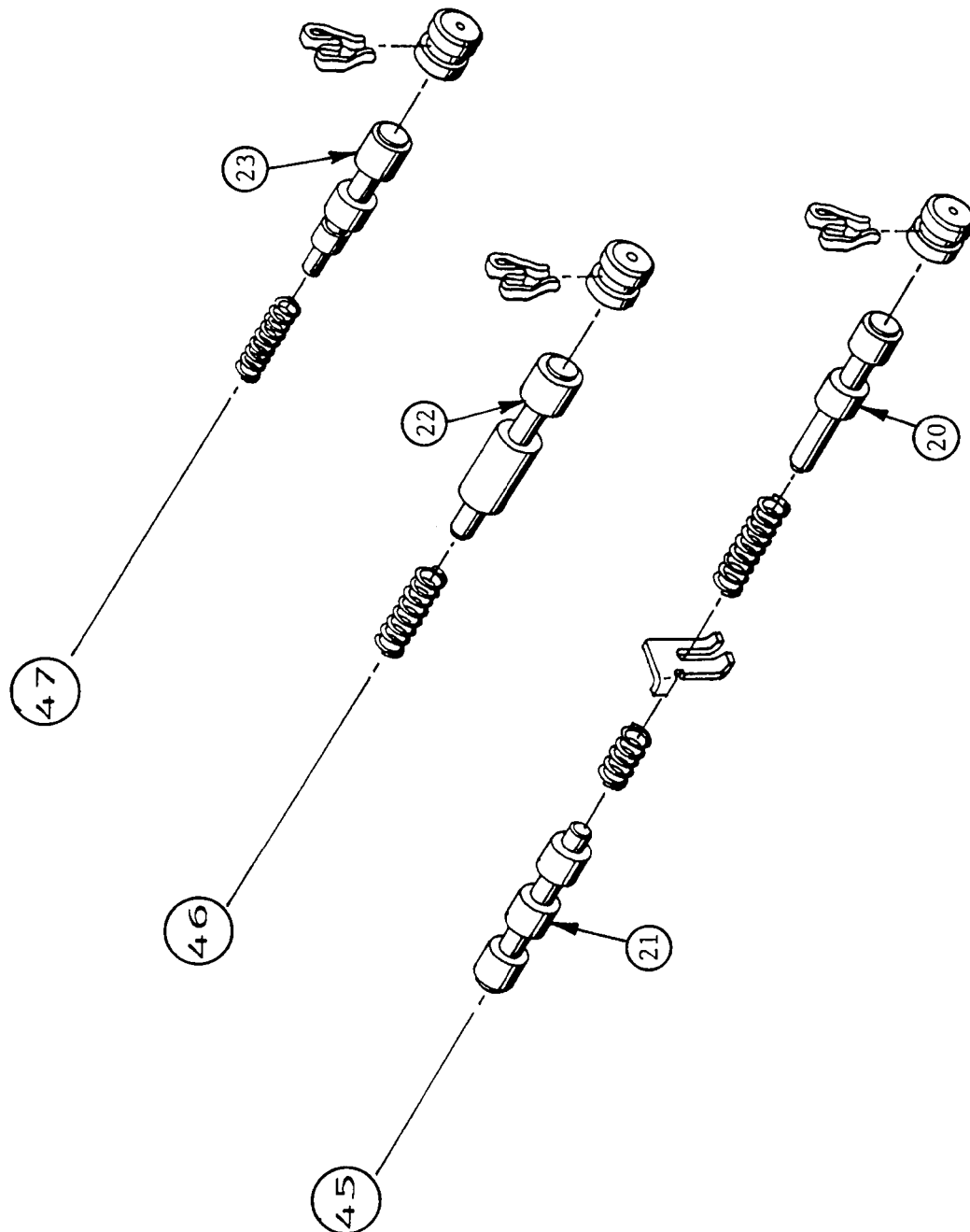
- 7. BYPASS CLUTCH CONTROL PLUNGER.
- 8. BYPASS CLUTCH CONTROL VALVE.
- 9. MAIN REGULATOR BOOST SLEEVE.
- 10. MAIN REGULATOR BOOST VALVE.
- 11. MAIN REGULATOR VALVE.
- 12. CONVERTER REGULATOR VALVE.
- 13. SOLENOID REGULATOR VALVE.



14. MANUAL VALVE
15. 2-3 SHIFT VALVE



16. 1-2 SHIFT VALVE. 1-2 SHIFT VALVE.
 17. INTERMEDIATE CLUTCH SHUTTLE VALVE.
 18. 3-4 SHIFT VALVE. 3-4 SHIFT VALVE.
 19. FORWARD CLUTCH CONTROL VALVE.



- 20. PULLIN CONTROL VALVE.
- 21. 3 -2 CONTROL VALVE.
- 22. N/D ENGAGEMENT CONTROL VALVE.
- 23. 2 -3 SERVO REGULATOR VALVE.