



Technical Service Information

THM 4L60-E TROUBLE CODE P1870

COMPLAINT: Some vehicles may consistently return, before and/or after rebuild, with "Check Engine" lamp illuminated and trouble code P1870, (Internal Component Slipping), stored in memory.

CAUSE: The cause is usually Torque Converter Clutch slippage, created by a badly worn valve body casting in the Converter Clutch Regulator Valve bore.

CORRECTION: Sonnax manufactures two different kits to repair the current valve body castings, both of which require a reamer, also available from Sonnax. One of the kits, Sonnax part number 77754-03K, fits 1993 thru 1997 model transmissions, but they require different assembly processes. Refer to Figure 1 for the 1994-1994 models and Figure 2 for the 1995-1997 models, for the proper assembly. The other kit, Sonnax part number 77754-04K, fits only the 1998 and later ECCC models, as it is a different calibration. Refer to Figure 3 for proper assembly of the 1998 and later models. The reamer required is the same for either kit and is available under Sonnax part number 77754-R2.

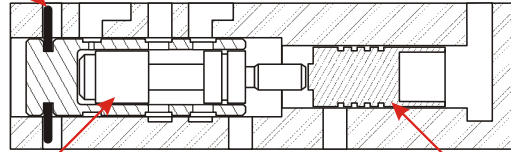
Special Note: The difference between the kits are as follows;

1993-1997 Models, The TCC Regulator Valve is .398" in diameter, which is .042" smaller than the Isolater Valve, for improved rate of apply.

1998-Up Models, The TCC Regulator Valve is .440" in diameter, which is the same diameter as the Isolater Valve, and is **not recommended** for the earlier models.

1993-1994 NON-PWM MODELS ONLY ASSEMBLY PROCEDURE

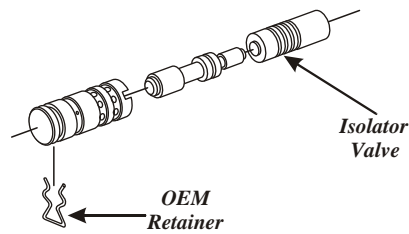
*OEM
Retainer*



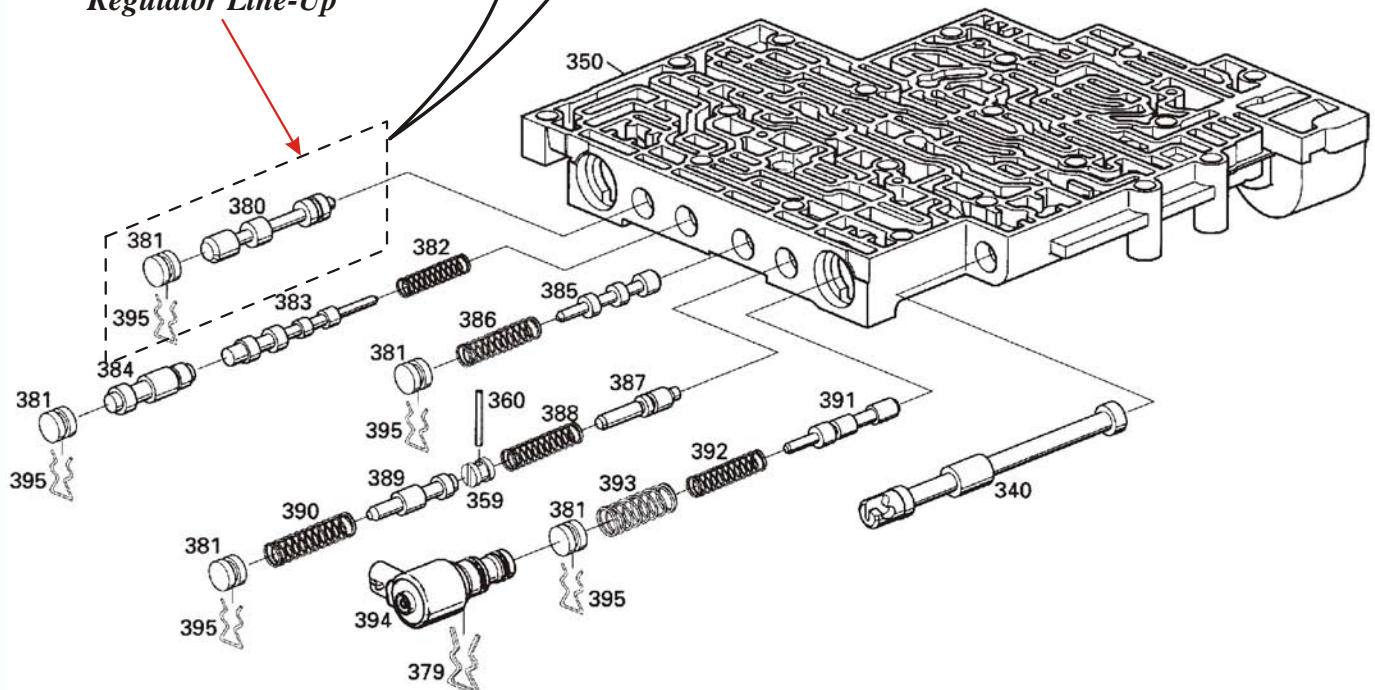
*Sonnex TCC
Regulator Valve*

*Sonnex Isolator
Valve*

**Sonnex kit for 93-94 NON-PWM Models:
Install Isolator Valve as shown below
and use OEM retaining clip.**



*Converter Clutch
Regulator Line-Up*

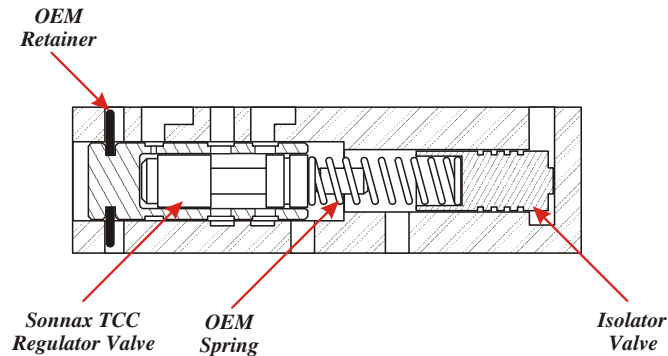


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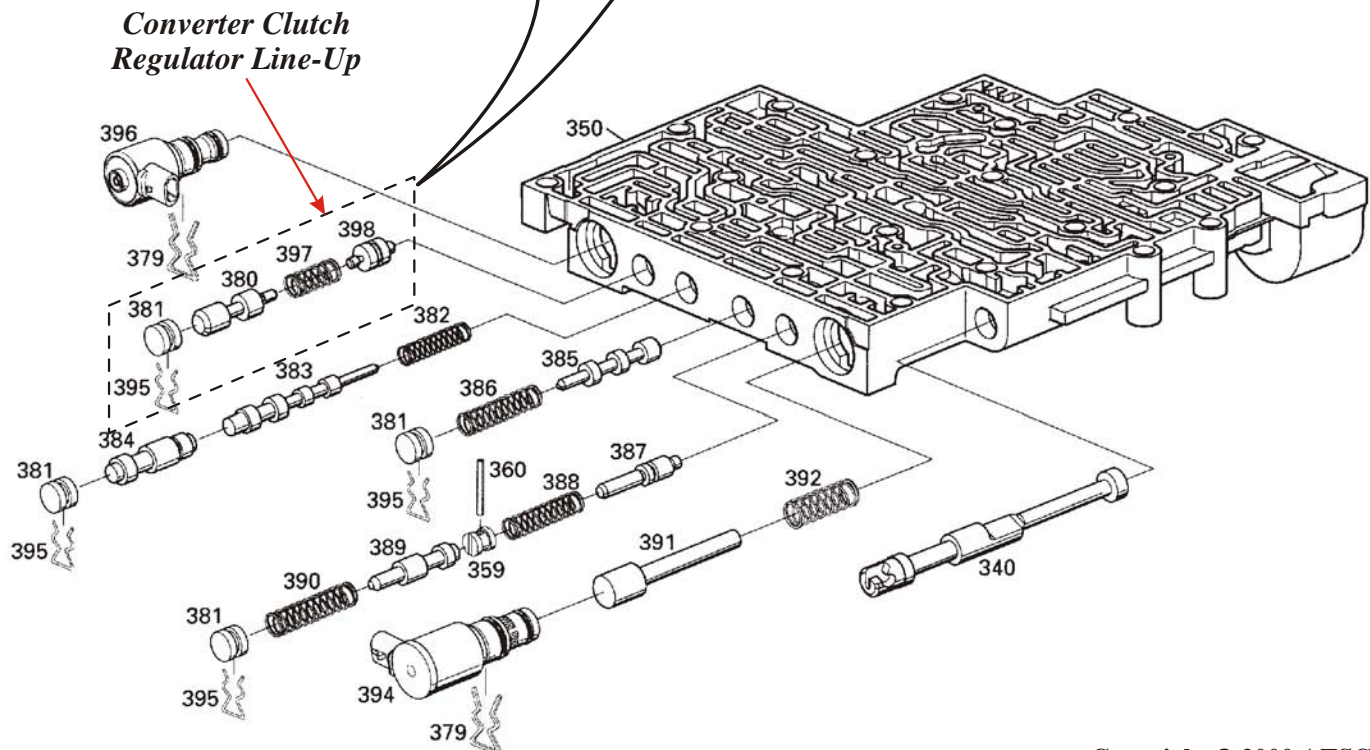
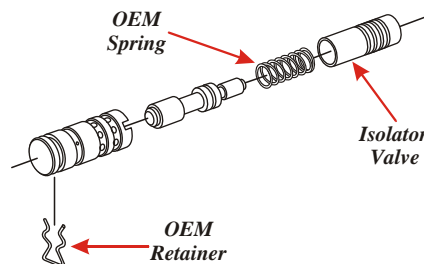
Figure 1

1995-1997 PWM MODELS ONLY

ASSEMBLY PROCEDURE



**Sonnax kit for 1995-1997 PWM Models:
Install Isolator Valve as shown below
and use OEM spring and clip.**

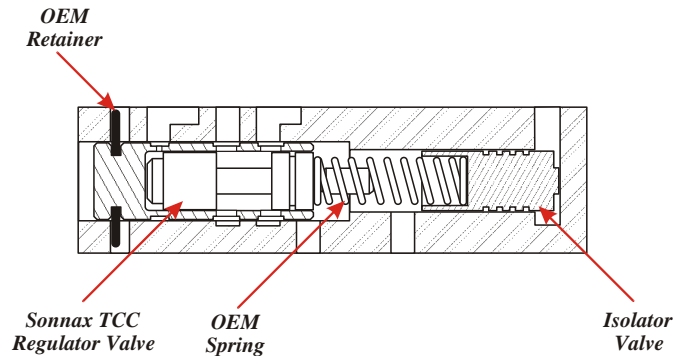


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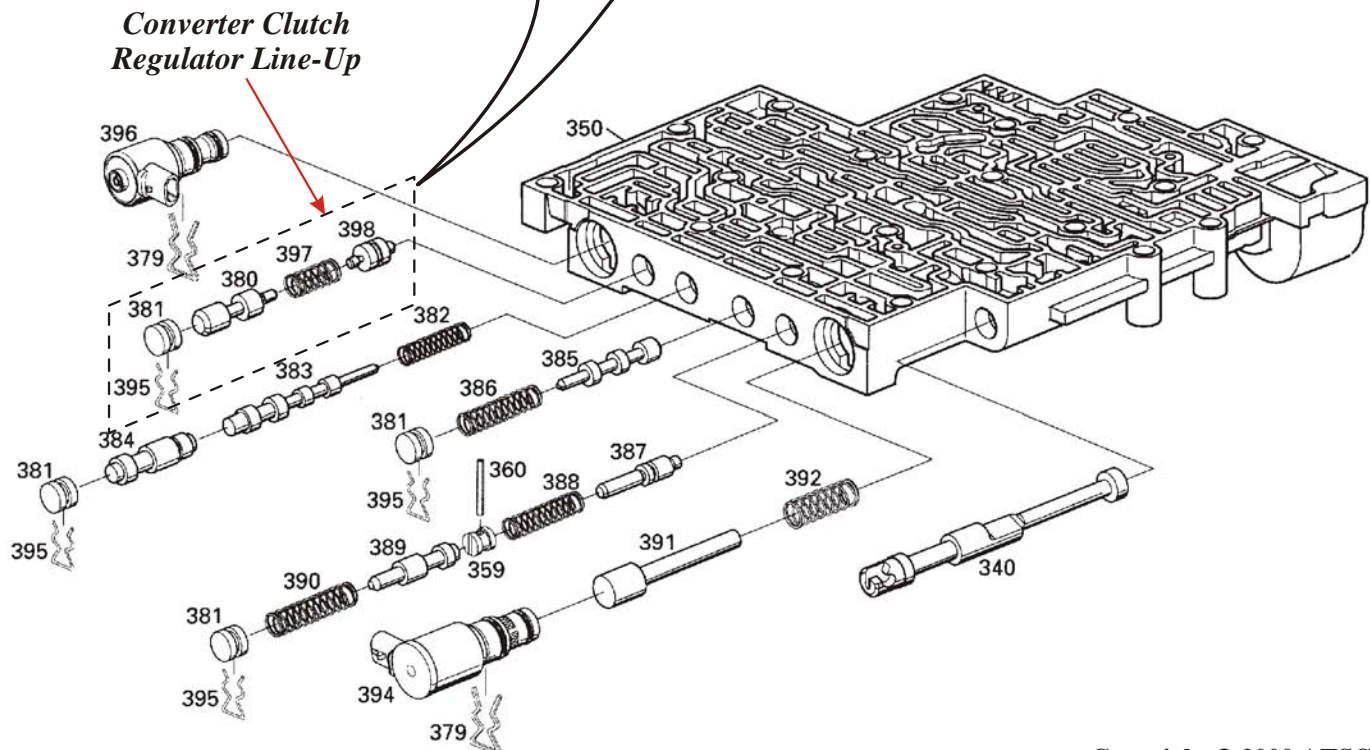
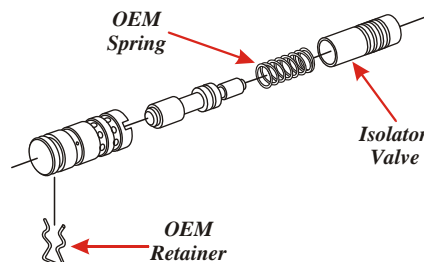
Figure 2

1998-UP ECCC MODELS ONLY

ASSEMBLY PROCEDURE



**Sonnax kit for 1998-UP ECCC Models:
Install Isolator Valve as shown below
and use OEM spring and clip.**



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Figure 3