



**THM 4L80-E/4L80-EHD  
NEW DESIGN FOURTH AND  
OVERRUN CLUTCH STEEL PLATES**

**CHANGE:** Beginning at the start of production for all 1997 model THM 4L80-E transmissions were built with new design steel plates for both the fourth clutch and the overrun clutch, which now include "Turbulator" holes in the plates (See Figure 1).

**REASON:** The holes interrupt fluid surface pressure to improve efficiency.

**PARTS AFFECTED:**

- (1) OVERRUN STEEL PLATES - New design has seven holes in the steel plates (See Figure 1).
- (2) 4TH CLUTCH STEEL PLATES - New design has four holes in steel plates (See Figure 1).

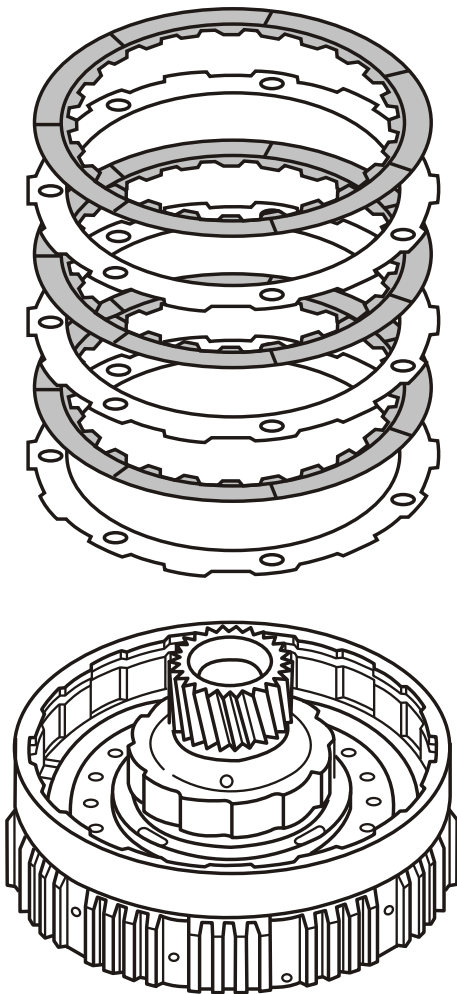
**INTERCHANGEABILITY:**

The new design steel plates are not recommended for previous models because of calibration considerations and changes.

**SERVICE INFORMATION:**

Fourth Clutch Steel Plates (With Holes) .....	24204283
Overrun Clutch Steel Plates (With Holes) .....	24204287

## 1997 MODEL OVERRUN CLUTCH ASSEMBLY



## 1997 MODEL FOURTH CLUTCH ASSEMBLY

