



# Technical Service Information

## **THM 4L60 (700-R4) NEW DESIGN 2-4 BAND ASSEMBLY**

**CHANGE:** Starting September 8, 1989 (Julian Date 251) all THM 700-R4 (4L60) transmissions were built using a new design 2-4 band assembly (See Figure 1).

**REASON:** Increased durability of the 2-4 band, and easier assembly process.

**PARTS AFFECTED:**

2-4 BAND ASSEMBLY - New "Lube Window" added to direct transmission fluid to the band friction material while the band is not applied, for increased durability. Locating tabs were also added to the apply pin side for ease of assembly (See Figure 1).

**INTERCHANGEABILITY**

The new band will retro fit back to all previous models, and is recommended for use whenever possible. The new band will not be available for service until the stock of old bands are depleted.

**SERVICE INFORMATION:**

2-4 Band Assembly (New Design).....	8673175
2-4 Band Assembly (Old Design).....	8654144

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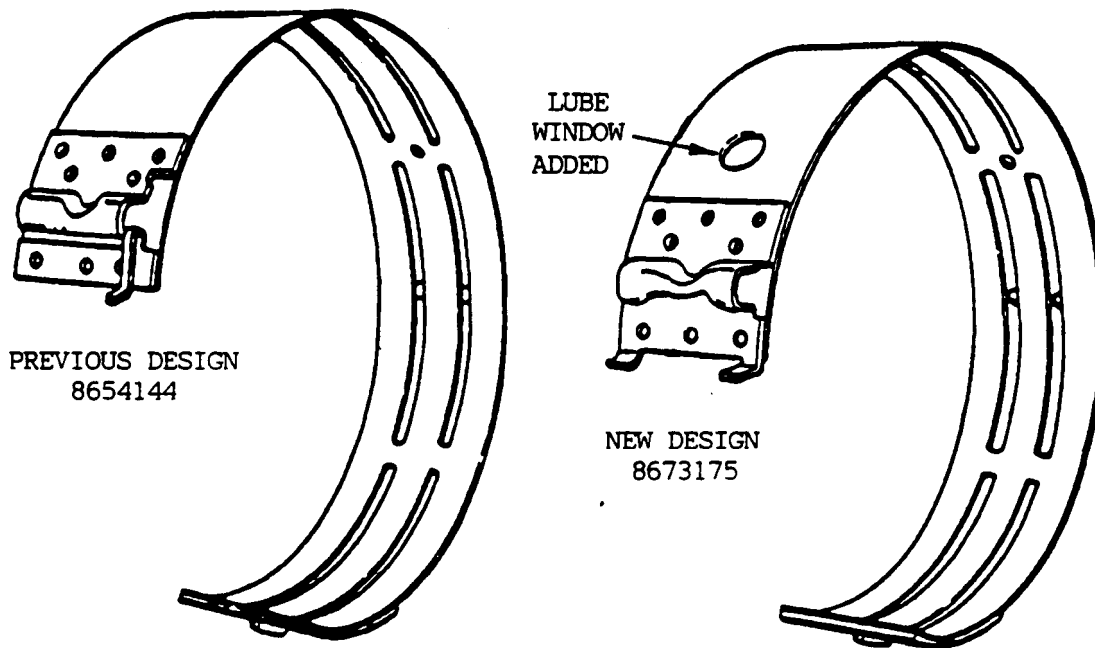


Figure 1