



Technical Service Information

FORD AX4S/AXOD-E CHANGES FOR THE CHAIN COVER AND NO. 1 AND NO. 3 THRUST WASHERS

CHANGE: Beginning on October 13, 1995, introduced as a running change for 1996 models, the AX4S transaxles were built with new design Number 1 and Number 3 thrust washers (See Figure 1).

REASON: To improve the assembly process.

PARTS AFFECTED:

(1) **NUMBER 1 THRUST WASHER** - New design washer has symmetrically located tabs for ease of assembly, as opposed to the previous design with non-symmetrically located tabs. Refer to Figure 1 for illustrations of both designs.

(2) **NUMBER 3 THRUST WASHER** - New design washer is Black plastic with 3 symmetrically located tabs, as opposed to previous design bronze washer with tangs on the outside diameter. Refer to Figure 1 for illustrations of both designs.

(3) **CHAIN COVER** - New design will accept either the previous bronze No. 3 thrust washer with the tangs on outside diameter, or the new design Black plastic No. 3 thrust washer with the 3 symmetrically located tabs, as shown in Figure 3.

The previous design Chain Cover will accept n&y the bronze No. 3 thrust washer with the tangs on the outside diameter, as shown in Figure 2.

The new design Chain Cover will accept on& the new design No. 1 thrust washer with 3 symmetrically located tabs, as shown in Figure 3.

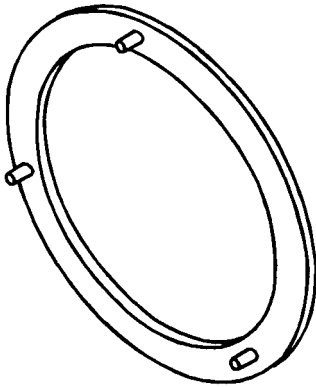
The previous design Chain Cover will accept only the previous design No. 1 thrust washer with 3 non-symmetrically located tabs, as shown in Figure 2.

INTERCHANGEABILITY:

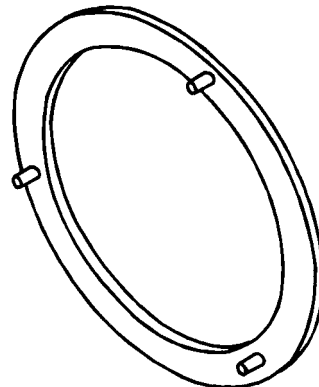
If replacement of the number 1 and/or the number 3 thrust washer becomes necessary, inspect the chain cover in the thrust washer tab areas to determine the correct thrust washers required. Refer to Figures 2 and 3.

SERVICE INFORMATION:

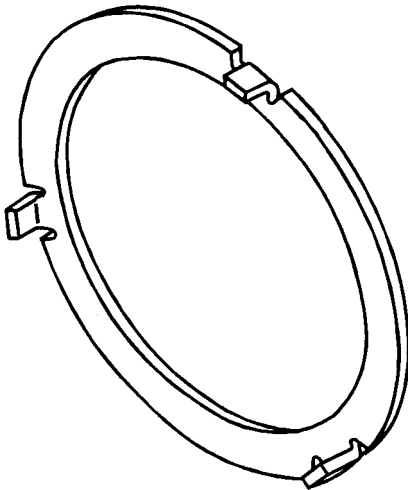
Number 1 Thrust Washer (Before 10/13/95)	E6DZ-7G099-A
Number 3 Thrust Washer (Before 10/13/95)	E6DZ-7G096-A
Number 1 Thrust Washer (On or After 10/13/95)	F5DZ-7G099-A
Number 3 Thrust Washer (On or After 10/13/95)	F5DZ-7G096-A



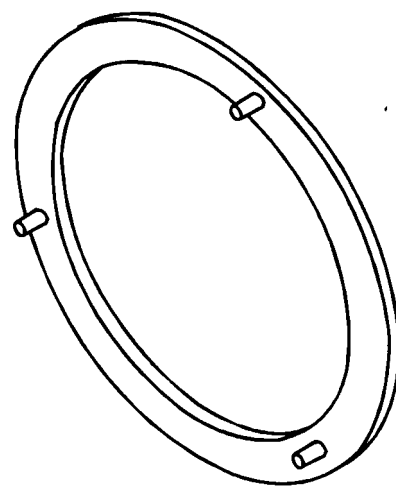
**NUMBER 1 THRUST WASHER
WITH NON-SYMETRICALLY LOCATED TABS
PART NUMBER E6DZ-7G099-A**



**NUMBER 1 THRUST WASHER
WITH SYMMETRICALLY LOCATED TABS
PART NUMBER F5DZ-7G099-A**



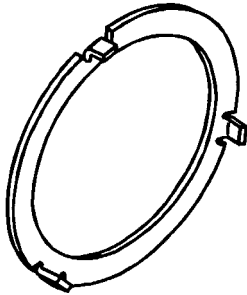
**NUMBER 3 BRONZE THRUST WASHER
WITH TANGS ON OUTSIDE DIAMETER
PART NUMBER E6DZ-7G096-A**



**NUMBER 3 PLASTIC THRUST WASHER
WITH SYMETRICALLY LOCATED TABS
PART NUMBER F5DZ-7G096-A**

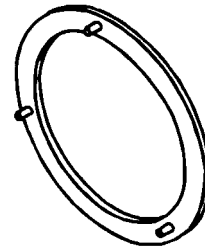
Figure 1

NUMBER 3 THRUST WASHER



**REQUIRES THE BRONZE NO. 3
THRUST WASHER WITH TANGS ON
THE OUTSIDE DIAMETER
PART NUMBER E6DZ-7G096-A**

NUMBER 1 THRUST WASHER



**REQUIRES THE PLASTIC NO. 1
THRUST WASHER WITH TABS THAT
ARE NON-SYMETRICALLY LOCATED
PART NUMBER E6DZ-7G099-A**

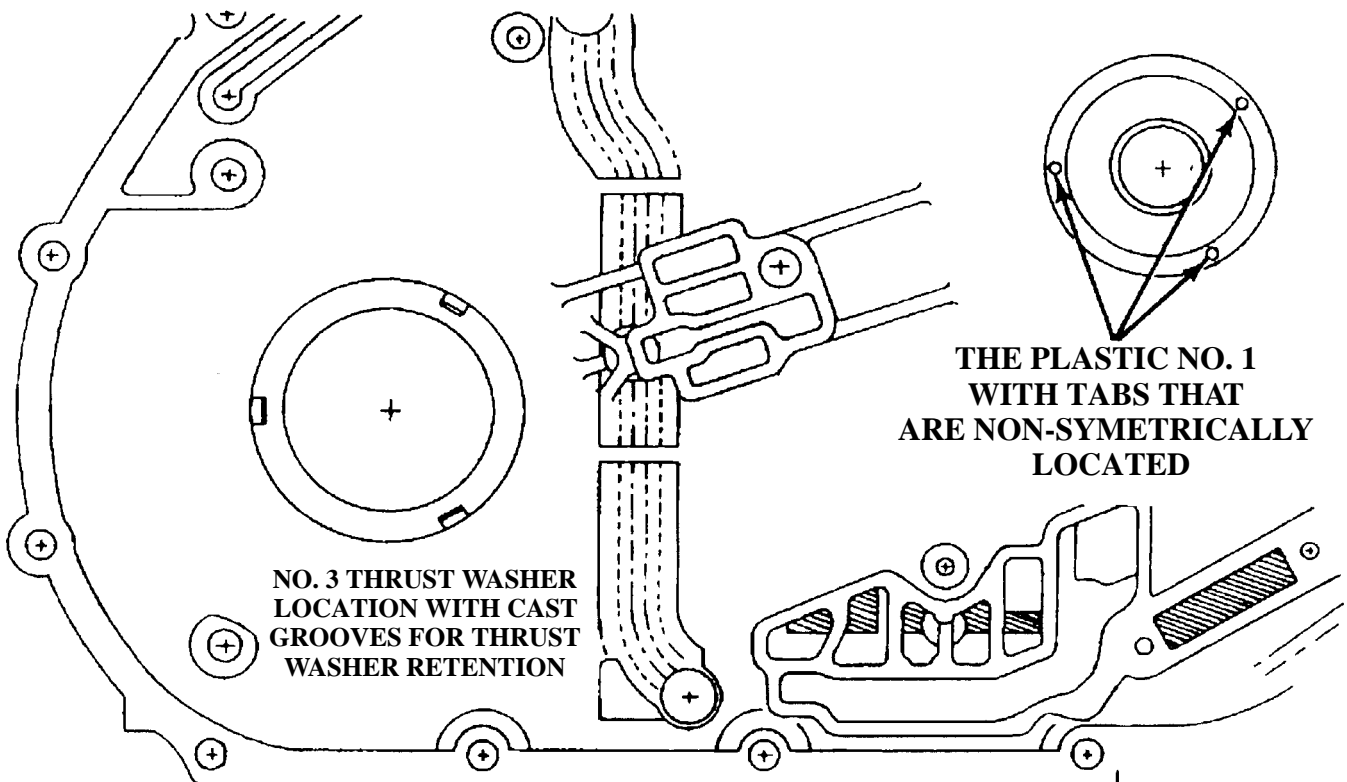
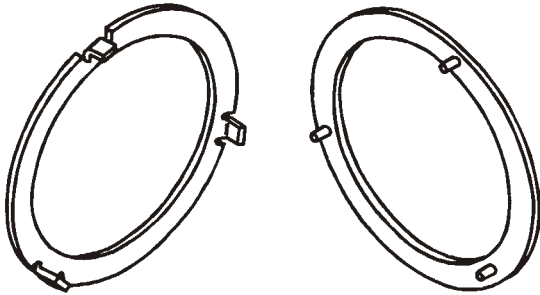


Figure 2

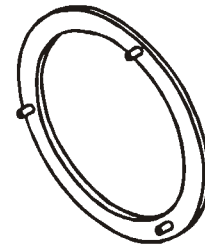
NUMBER 3 THRUST WASHER



**BRONZE WASHER
E6DZ-7G096-A**

**BLACK PLASTIC
F5DZ-7G099-A**

NUMBER 1 THRUST WASHER



**REQUIRES THE PLASTIC NO. 1
THRUST WASHER WITH TABS THAT
ARE SYMETRICALLY LOCATED
PART NUMBER F5DZ-7G099-A**

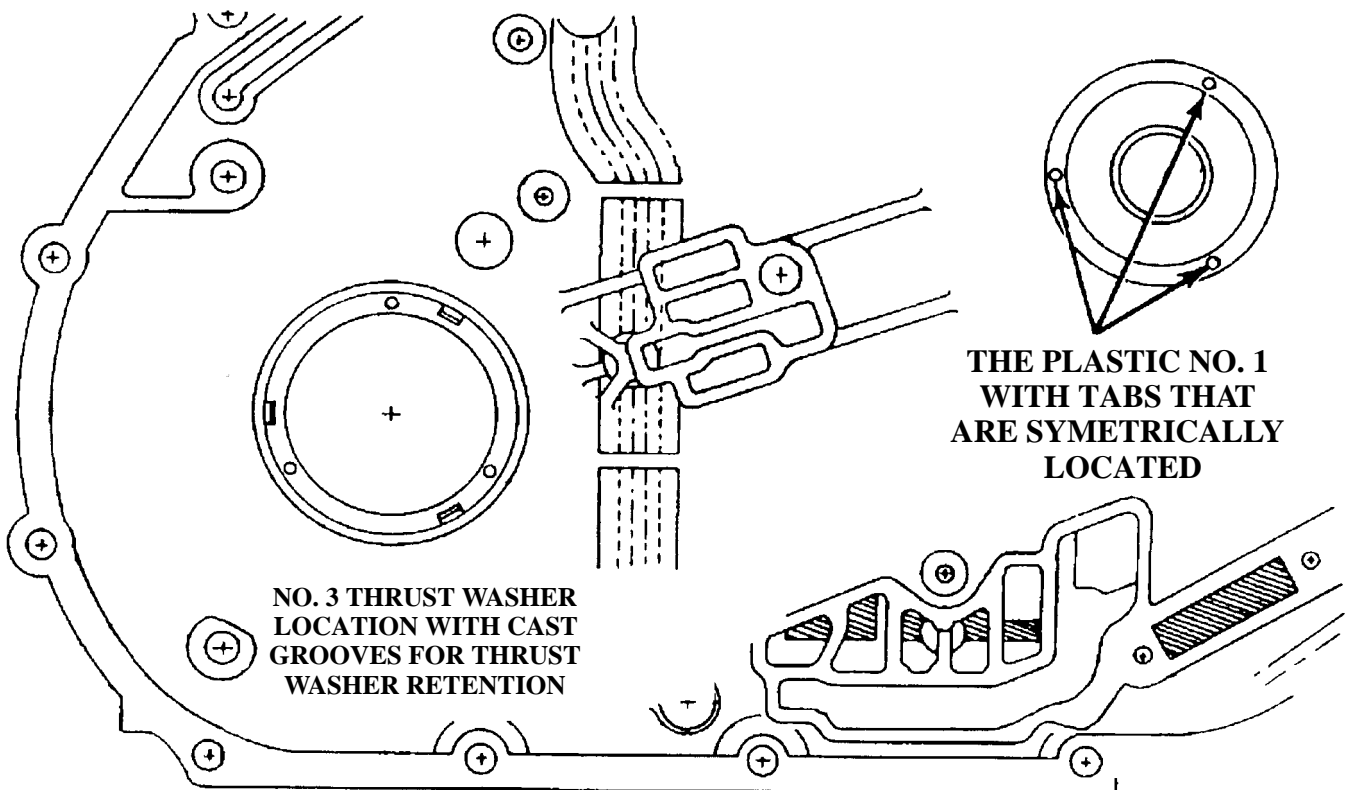


Figure 3