

Technical Service Information

SATURN TAAT DELAYED AND OR NO REVERSE

COMPLAINT: Before or after overhaul, Saturn vehicles equipped with the MP6 or MP7 transaxle may

exhibit a delayed and or no Reverse condition when *hot*. This condition is usually

accompanied with a soft or flared 2nd gear upshift.

CAUSE: The cause may be, a loose Mainshaft Nut, as shown in Figure 1, causing a leak in the 2nd

clutch circuit. When the nut loosens the mainshaft tends to walk back and forth in the mid case. This causes a gap between the 1st Clutch and the nut, which is where the leak in the 2nd Clutch circuit appears. In Figure 2 the cutaway shows how the 2nd Clutch is fed around the outside of the feed pipe for the 3rd clutch. *Notice* that the area over and under the nut are all

part of the 2nd Clutch circuit.

CORRECTION: Install a new Mainshaft nut, which has a factory thread locker, as part of every repair. Using a

23mm. 12 point socket torque the new nut to 111ft.lb.

SERVICE INFORMATION:

MAINSHAFT NUT



SATURN PART NUMBER 2100680

USING A 23mm. 12 POINT SOCKET TORQUE TO 111 ft.lb.

Figure 1



Technical Service Information

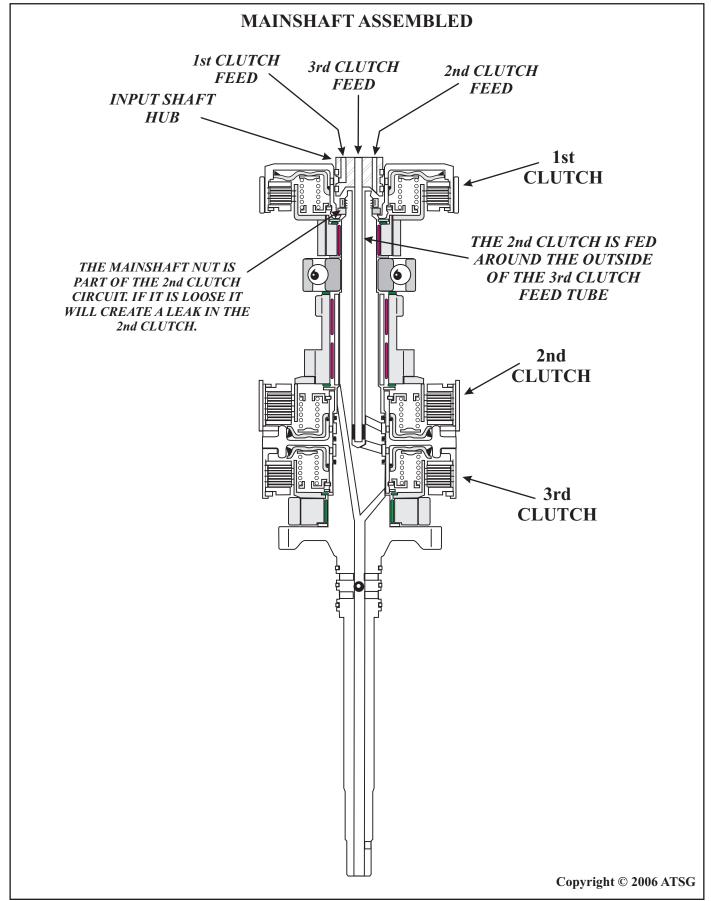


Figure 2