

# FORD E4OD TIE-UP IN MANUAL 1ST, AFTER REBUILD

**COMPLAINT:** After you have the transmission rebuilt, the vehicle exhibits a "Tie-Up" condition when the

manual shift lever is placed into the Manual 1st position.

**CAUSE:** The cause may be, the valve body gaskets reversed.

**CORRECTION:** Install the valve body gaskets in their proper positions. The gasket with the "Tail" is the

gasket that goes between the spacer plate and the case. The gasket without the "Tail" is the gasket that goes between the spacer plate and the valve body. Refer to Figures 1 thru 3 for the proper gaskets. When the valve body gaskets have been compressed with installation

and torquing procedure, always replace them with new ones.

We have provided you with the part numbers and identification for all three versions of the E4OD valve body gaskets, depending on the year of the unit you are working on. Refer to Figure 1 for the 1989 model year, Figure 2 for the 90-95 models, and Figure 3 for 96-up

models.



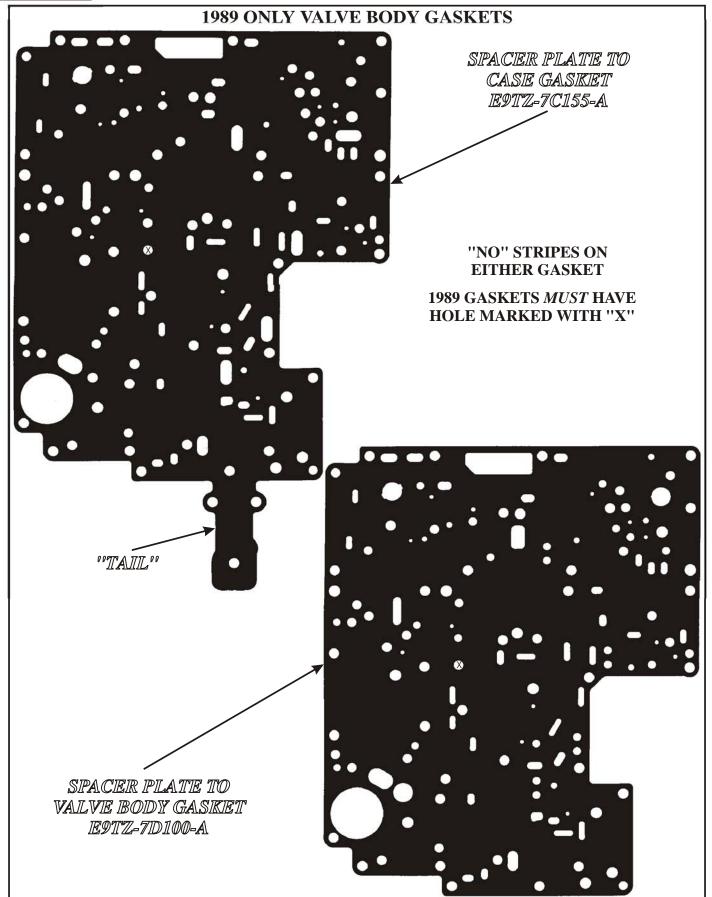


Figure 1



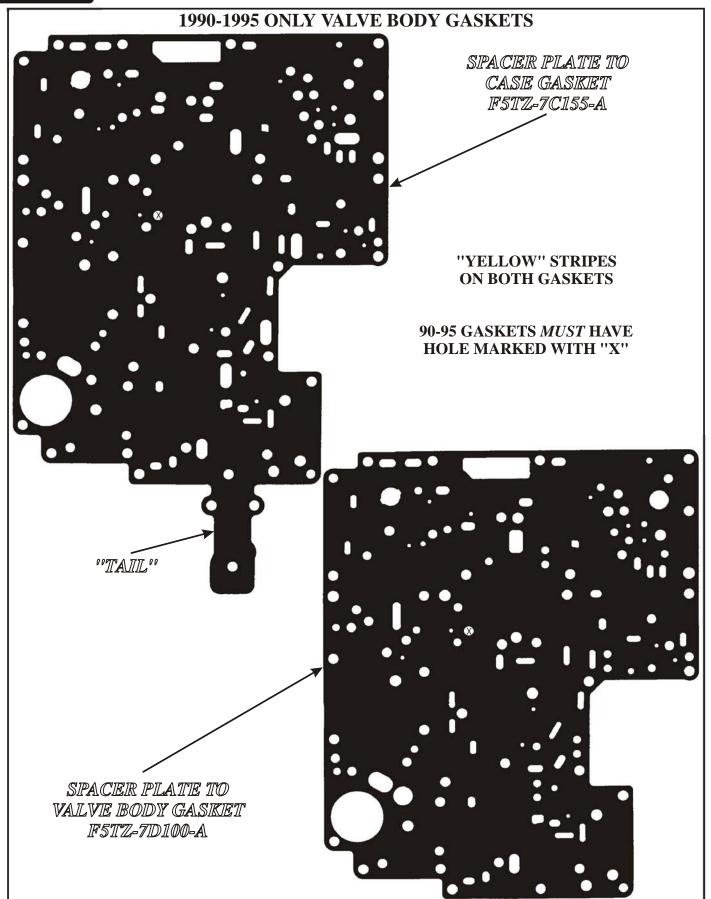


Figure 2



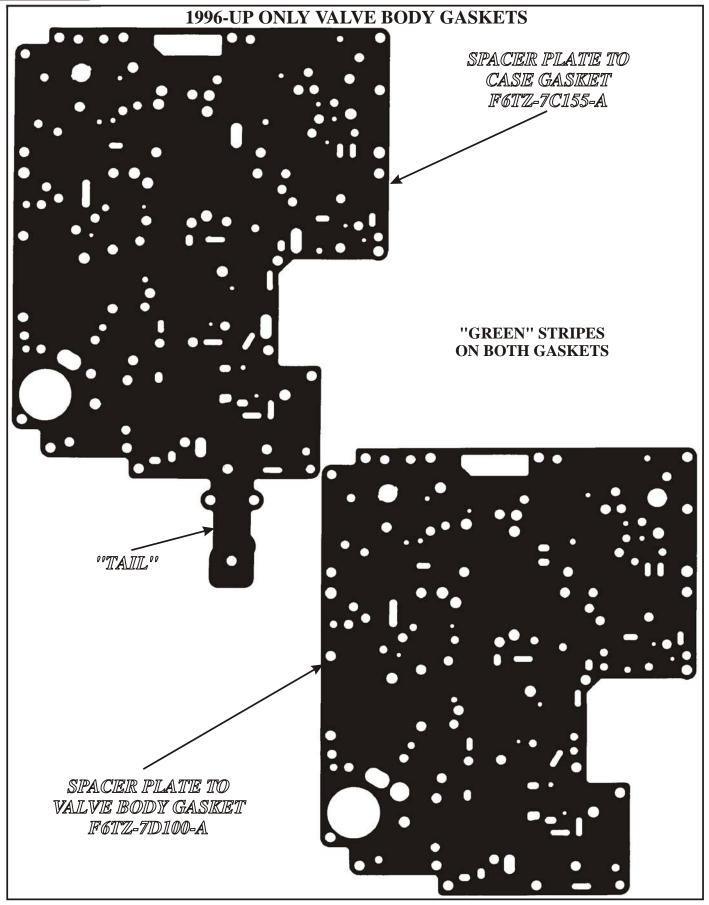


Figure 3