



# Technical Service Information

## THM 4L80-E NEW SHIFT SOLENOIDS

**CHANGE:** Beginning in the middle of 1996 model year, as a running change, all THM 4L80-E/4L80-EHD transmissions were built with revised shift solenoids once again.

**REASON:** Revised internal seal material and coil windings for increased durability.

**PARTS AFFECTED:**

(1) SHIFT SOLENOID "A" - Revised internal seal material, and is now TAN in color, instead of the previous Purple (See Figure 1).

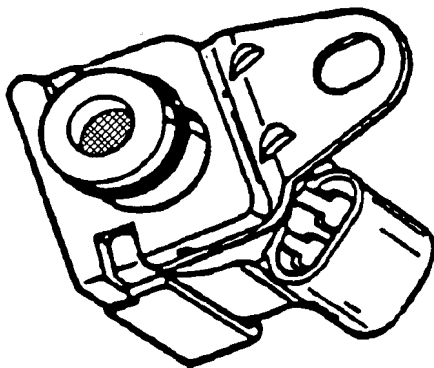
(2) SHIFT SOLENOID "B" - Reveised internal seal material, and is now BLACK in color, instead of the previous Tan (See Figure 1).

**INTERCHANGEABILITY:**

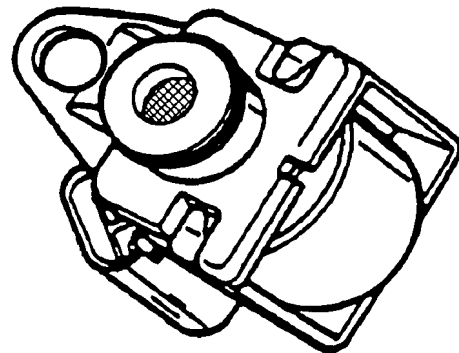
The new design Shift Solenoids will retro-fit back on *all* previous models.

**SERVICE INFORMATION:**

Shift Solenoid "A" (TAN) .....	10478125
Shift Solenoid "B" (BLACK) .....	10478126



TAN



BLACK

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Figure 1