



Technical Service Information

THM 4L60-E

DELAYED ENGAGEMENT IN DRIVE AND/OR REVERSE

COMPLAINT: Delayed engagement when manual shift lever is placed in either drive and/or the reverse position.

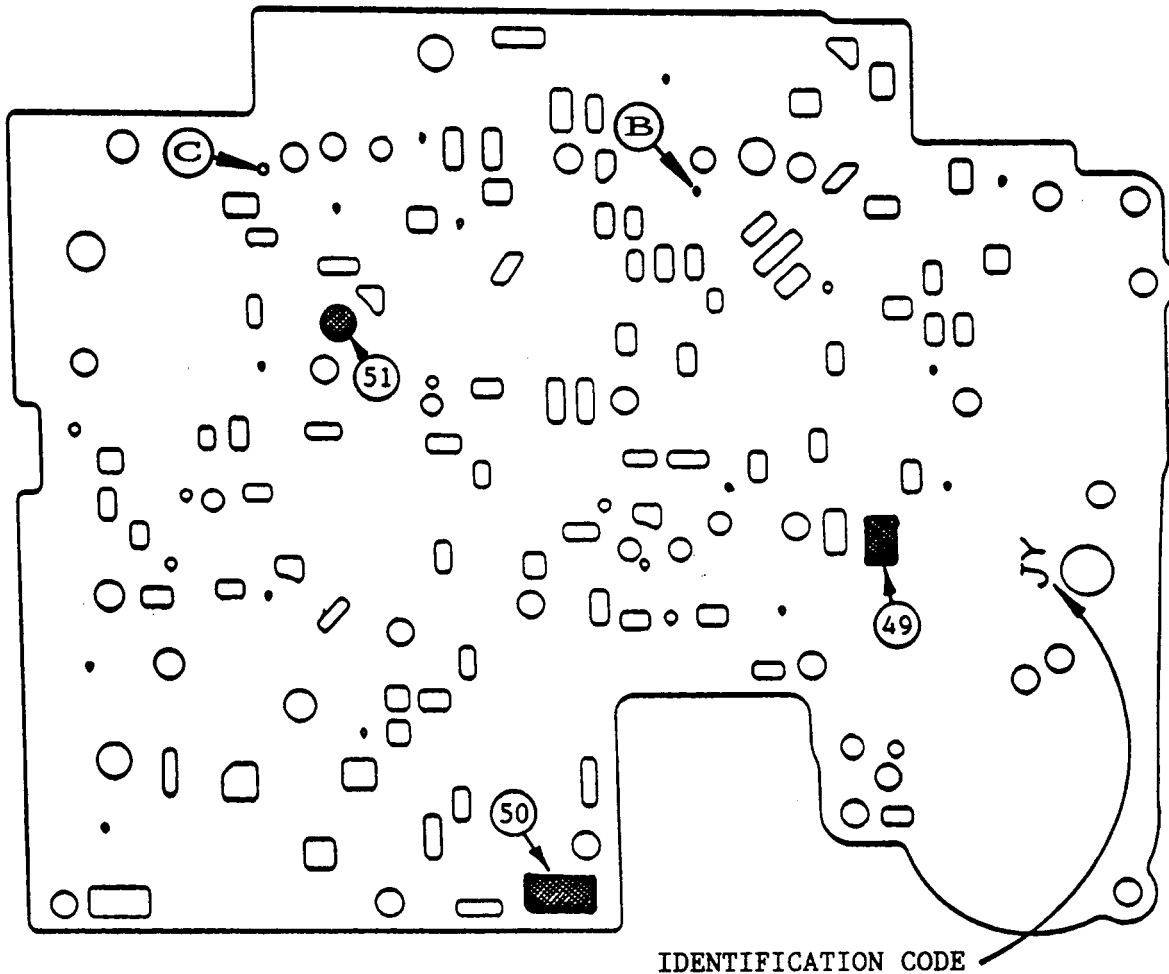
CAUSE: The cause may be lack of volume of oil to either the forward clutch pack or the reverse input clutch pack.

CORRECTION: For a delay when placed in a forward gear, drill the hole in spacer plate marked "B" out to .125" diameter as shown in Figure 1.

For a delay when placed into reverse gear, drill the hole in spacer plate marked "C" out to .125" diameter as shown in Figure 1.

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4L60-E SPACER PLATE



- 49 SPACER PLATE SCREEN SNAPS INTO PLATE FROM CASE SIDE.
- 50 SPACER PLATE SCREEN SNAPS INTO PLATE FROM CASE SIDE.
- 51 SPACER PLATE SCREEN SNAPS INTO PLATE FROM V.B. SIDE (NOT USED ALL MODELS).

FOR A DELAY FORWARD DRILL HOLE "B" OUT TO .125" DIAMETER.
 FOR A DELAY TO REVERSE DRILL HOLE "C" OUT TO .125" DIAMETER.

Figure 1