



# Technical Service Information

## THM 200C

### LOCK-UP RIGHT ON TOP OF 2-3 SHIFT

**COMPLAINT:** Converter clutch engages immediately after the 2-3 shift occurs.

**CAUSE:**

The cause may be the orifice cup plug missing from the pump body (See Figure 1). If this cup plug is missing, direct clutch oil will overrun the solenoids ability to exhaust, and stroke the lock-up valve on the 2-3 shift. If the orifice is blocked, or a solid cup plug is installed, you will have NO lock-up

**CORRECTION:**

Install orifice cup plug in the pump body in the location shown in Figure 1. The cup plug is available under OEM part number 8630529.

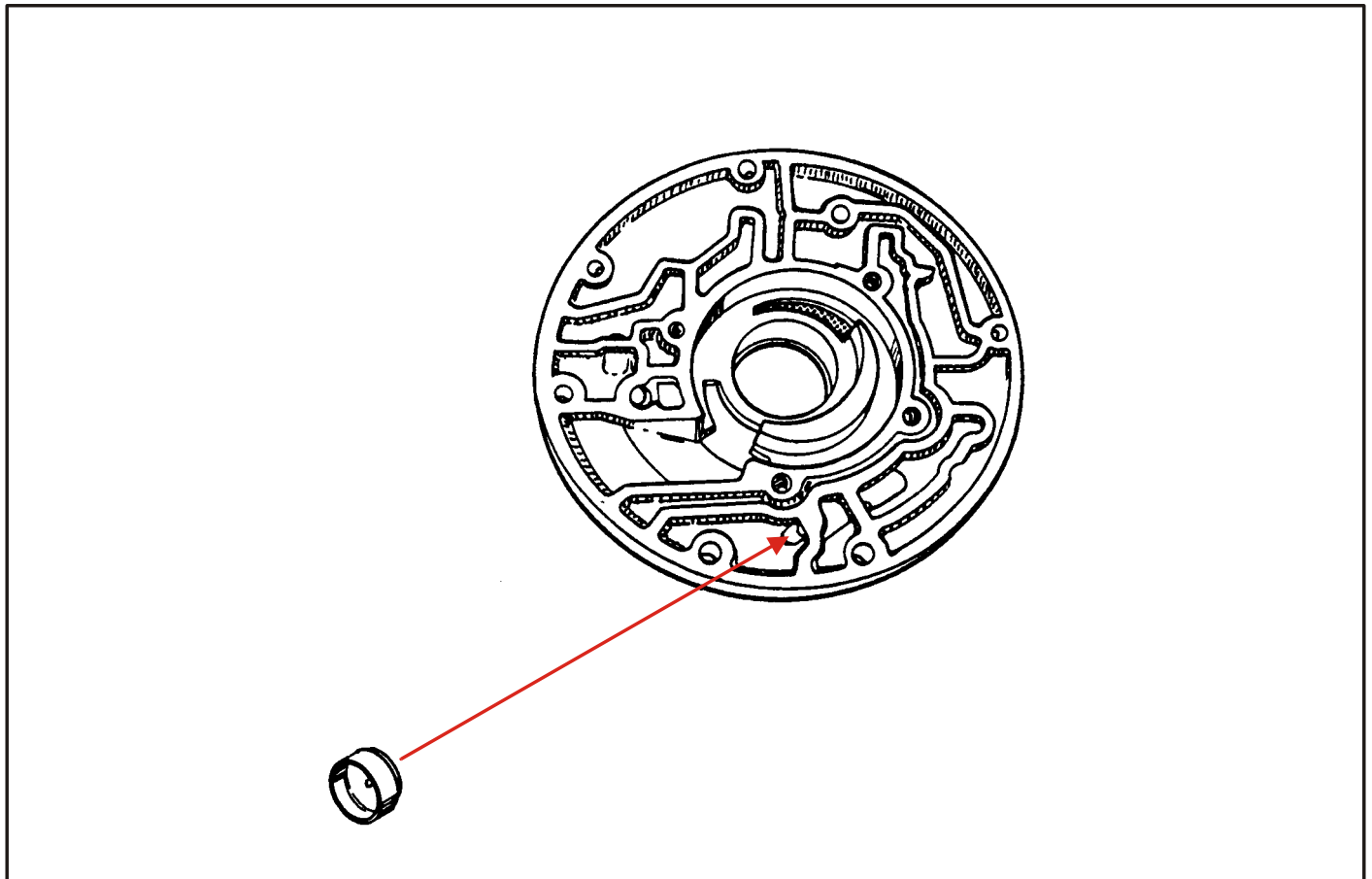


Figure 1