



Technical Service Information

FORD AX4N SOFT 1-2 UPSHIFT

- COMPLAINT:** Before and/or after rebuild, the vehicle exhibits a soft 1-2 upshift, on Ford vehicles equipped with the AX4N transaxle.
- CAUSE:** The cause may be, not enough volume of oil being fed to the intermediate clutch pack.
- CORRECTION:** Drill the intermediate clutch feed hole in the valve body spacer plate out to .075"-.093" as shown in Figure 1. The size of the hole determines the quality of the shift, the larger the hole, the firmer the shift will be.

FORD "AX4N" VALVE BODY SPACER PLATE

**DRILL THIS HOLE
OUT TO .075"-.093"
FOR FIRMER 1-2 SHIFT**

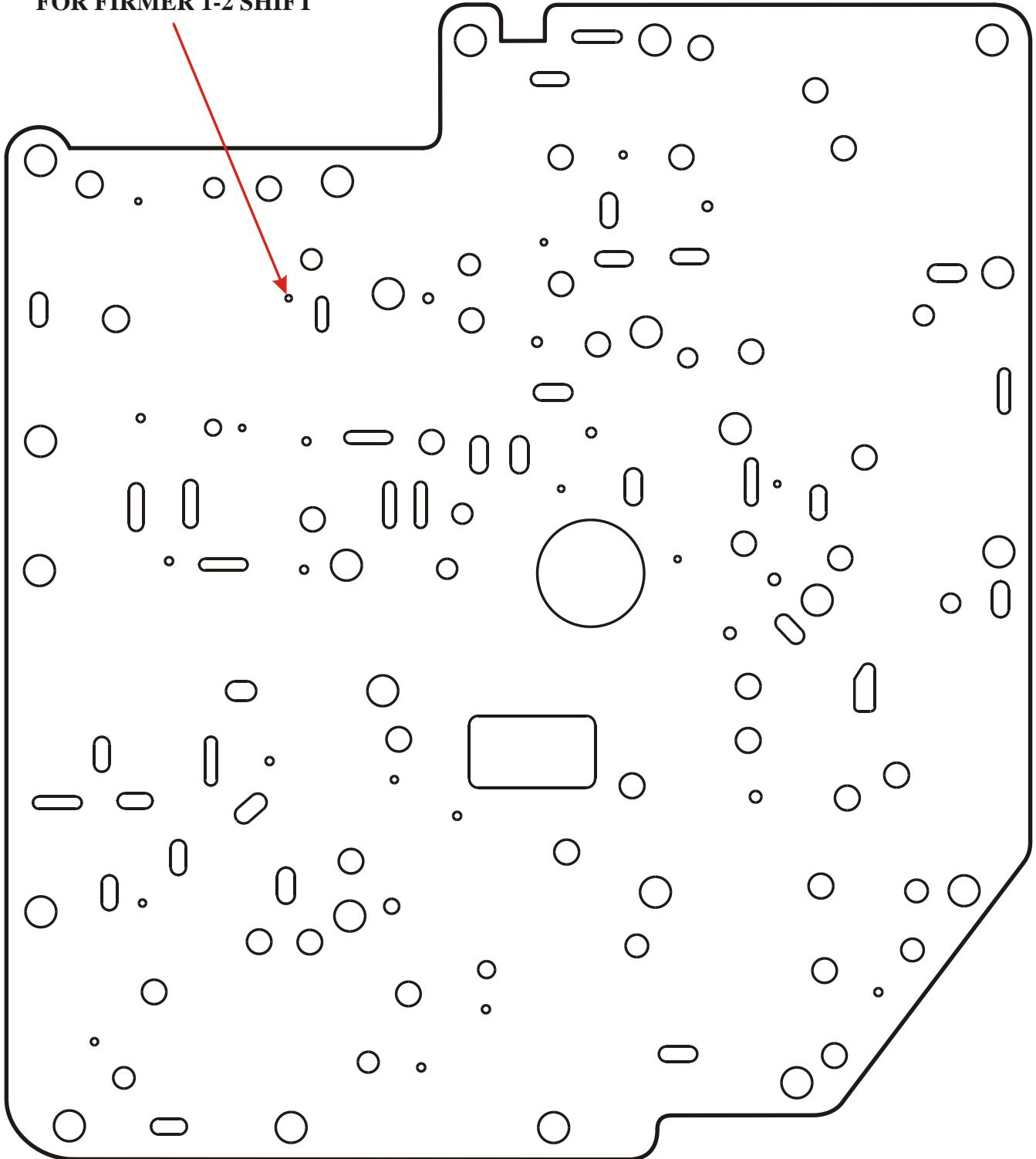


Figure 1