



Technical Service Information

THM 4T60-E INPUT CLUTCH CHANGES

CHANGE: Beginning on August 22, 1994 (Julian Date 234) all 1995 model 4T60-E transaxles were produced with a revised thickness input clutch plates on both the lined and steels. This was implemented as a running change and will have an effect on service, as the previous design steel plates are no longer available from OEM.

REASON: Greatly improved durability of the input clutch plates.

PARTS AFFECTED:

(1) **INPUT CLUTCH LINED PLATES** - Were made thinner by approximately .026" to accommodate the thicker steel plates. The new design input clutch lined plates are approximately .065" thick, and the previous design lined plates are approximately .091" thick, as shown in Figure 1.

(2) **INPUT CLUTCH STEEL PLATES** - Were made thicker by approximately .020" to improve heat displacement and thereby improve durability. The new design input clutch steel plates are approximately .070" thick, and the previous design steel plates are approximately .050" thick, as shown in Figure 1. The new design input clutch steel plates are now the same as the 3T40 (12X) steel plates.

INTERCHANGEABILITY:

(1) The new design input clutch pack, available under OEM part number 24203185, as a service package, will back service all 1991- 1995 4T60-E transaxles.

(2) The new design input clutch pack, available under OEM part number 24203185, as a service package, will also back service 4T60 (440-T4) transaxles from late 1990 (Julian Date 0 16 and later), through 1993 models. These are the ones with the input clutch accumulator eliminated and a wave plate added to a new input clutch housing. They cannot be used on 4T60 (440-T4) models previous to the Julian Date listed above.

(3) Previous and new design clutch plates cannot be mixed. Clutch plates must be measured to verify their thickness. Refer to Figure 2 for the previous and new design input clutch stack-ups.

SERVICE INFORMATION:

Service Package, Input Clutch Plates (Lined and Steel - New Design)	24203185
Lined Plate, Input Clutch (Previous Design - .091" Thick)	8662850
Steel Plate, Input Clutch (Previous Design - .050" Thick)	8651446
Lined Plate, Input Clutch (New Design - .065" Thick)	24202333
Steel Plate, Input Clutch (New Design - .070" Thick)	8683084

INPUT CLUTCH PLATES

PREVIOUS DESIGN

NEW DESIGN

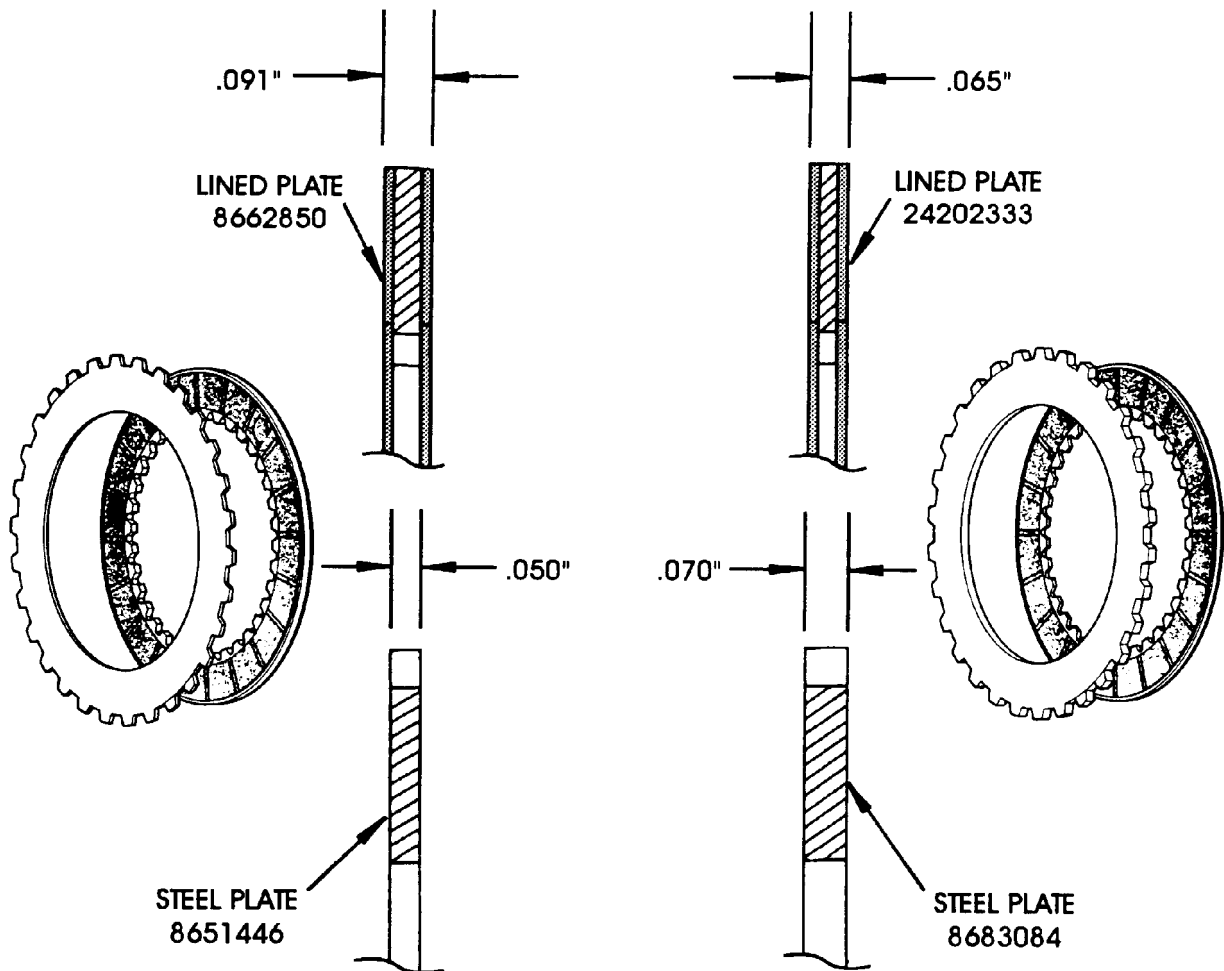
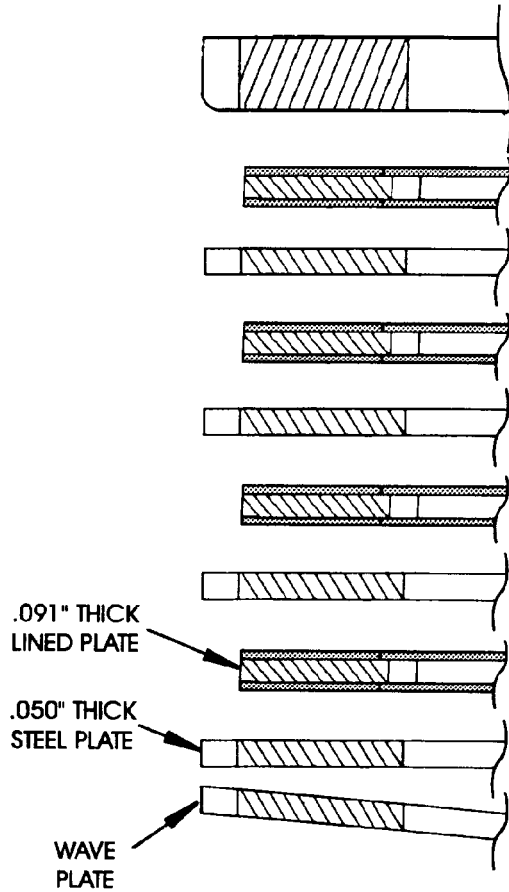


Figure 1

INPUT CLUTCH PLATES

PREVIOUS DESIGN



NEW DESIGN

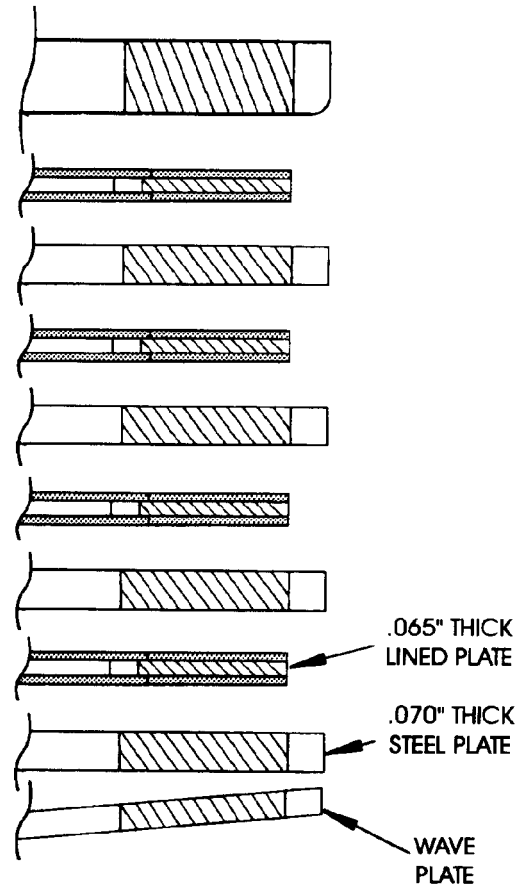


Figure 2