

## **Technical Service Information**

## THM 4L60 (700-R4) REVISED ACCUMULATORS FOR SOME 1993 MODELS

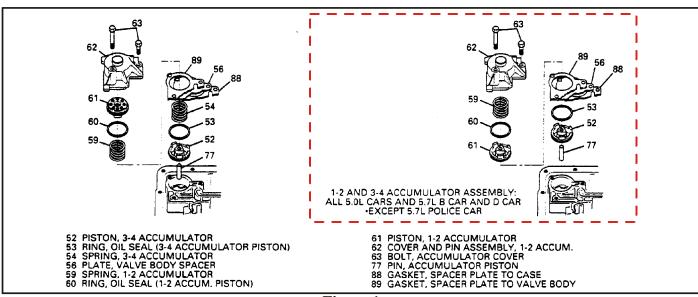
Beginning with the Start of Production for 1993, SOME MODELS of the THM 4L60 (700-R4) transmissions were built with a new calibration that eliminates the 3-4 accumulator spring, and INVERTS the l-2 accumulator piston and spring (See Figure 1),

The models affected are as follows:

3AAM, 3ADM, 3AFM, 3ASM, 3BBM, 3BCM, 3BHM, 3BRM, 3BWM.

- 1. This affects ALL vehicles equipped with the 5.0L engine, and 5.7L in the "B" Car, EXCEPT 5.7L POLICE CAR. "B" Car = Chevrolet Caprice, Chevrolet Classic, Chevrolet Wagon, Buick Roadmaster Sedan, Buick Roadmaster Wagon.
- 2. This affects ALL Cadillac vehicles equipped with the THM 4L60 (700-R4).

We have also provided you with the accumulator spring color code chart for ALL 1993 models of the THM 4L60 (700-R4) transmission (See Figure 2).



## Figure 1

1993 MODELS	BCM, BWM	AAM, ADM, AFM, ASM, BBM, BHM, BRM	SAM	SFM	НВМ, НЬМ	MLH	ном	YAM, YCM, YDM, FFM, FMM	FAM, FOM	BFM, LHM	BAM, CPM
1-2 ACCUMULATOR SPRING COLOR	DARK GREEN	YELLOW	YELLOW	NO PAINT	DARK GREEN	VIOLET	DARK GREEN	YELLOW	YELLOW	NO PAINT	NO PAINT
3-4 ACCUMULATOR SPRING COLOR	NOT USED	NOT USED	RED	DARK GREEN	YELLOW	YELLOW	VIOLET	NO PAINT	VIOLET	NO PAINT	VIOLET

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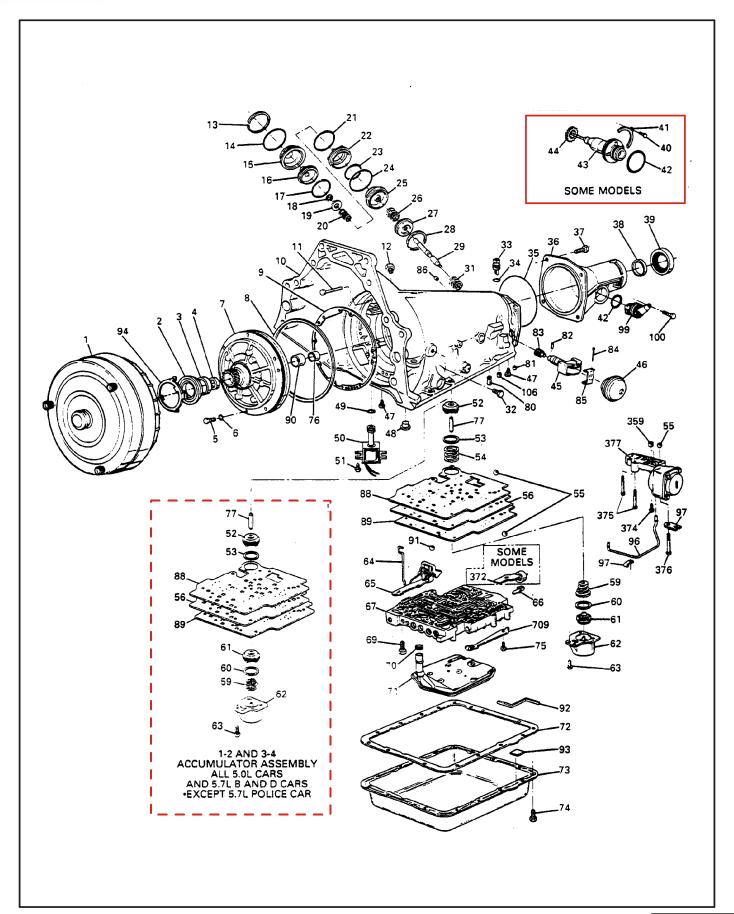


Figure 3
AUTOMATIC TRANSMISSION SERVICE GROUP