



Technical Service Information

THM 4L60-E

PREMATURE 3-4 CLUTCH FAILURE (LOAD RELEASE)

COMPLAINT: Premature failure of the 3-4 clutch pack and may happen in as 5000 miles. The vehicle may also exhibit a very soft 2-3 shift little

CAUSE: The cause may be, not enough clamping force for the 3-4 clutch due to the 3-4 load release spring assemblies. pack

CORRECTION:STEP 1:

Remove and discard the five 3-4 load release spring assemblies in the input housing and located between the steel plates and the input housing, as shown in Figure 1.

STEP 2:

Ensure that the hole in the spacer plate marked "A" is present, and at least .093" in diameter. If not, drill one in the spacer plate in that location .093" in diameter. (See Figure 2).

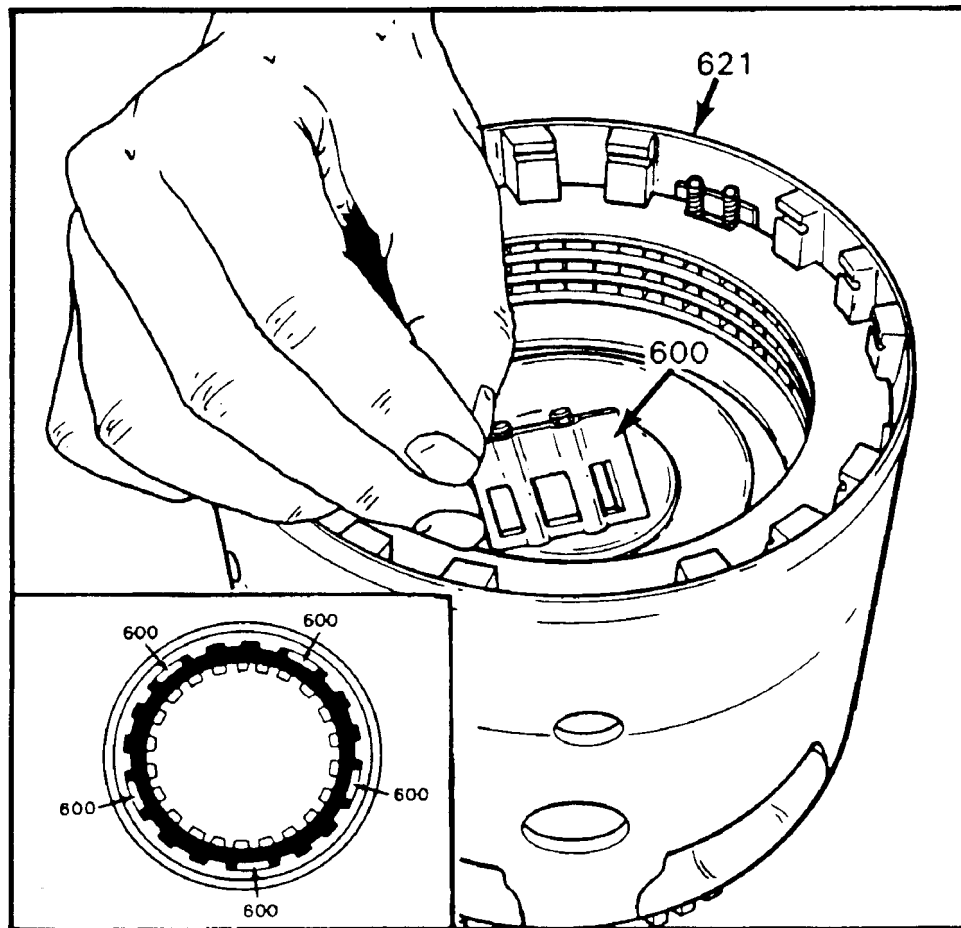
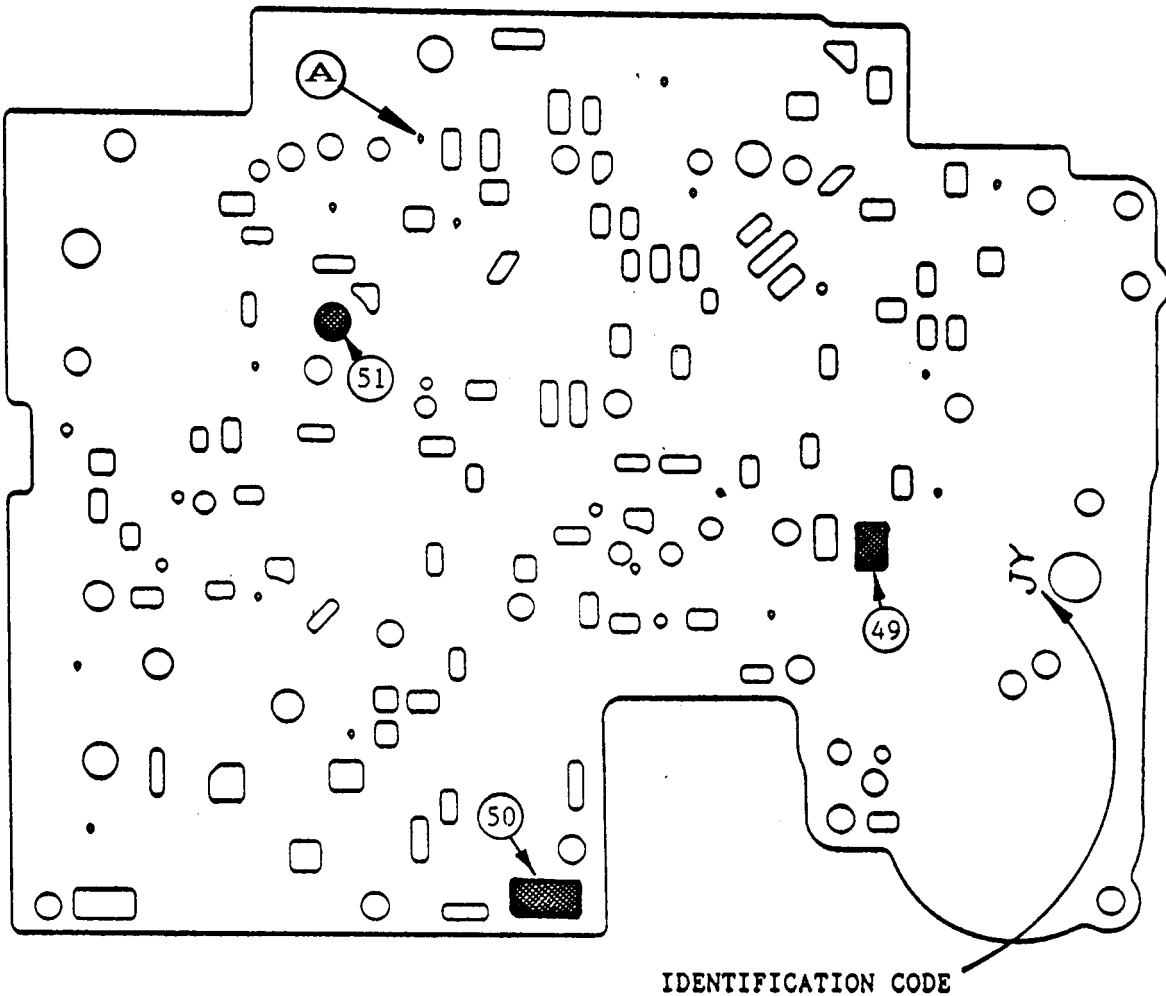


Figure 1

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PLATE I.D. CHART AND SCREEN LOCATIONS



- 49 SPACER PLATE SCREEN SNAPS INTO PLATE FROM CASE SIDE.
 50 SPACER PLATE SCREEN SNAPS INTO PLATE FROM CASE SIDE.
 51 SPACER PLATE SCREEN SNAPS INTO PLATE FROM VALVE BODY SIDE (NOT USED ALL MODELS)

PART NO.	8684122	8684123	8684124	8684125	8684126
I.D. CODE	JV	JW	JX	JY	JZ
FITS THESE MODELS	MJD MND MSD TAD TBD MDD	SHD TLD CAD CBD KAD TWD	CCD CFD KBD	CHD KCD CJD	CKD CLD KDD
1993 MODEL SPACER PLATE CHART					

Figure 2