



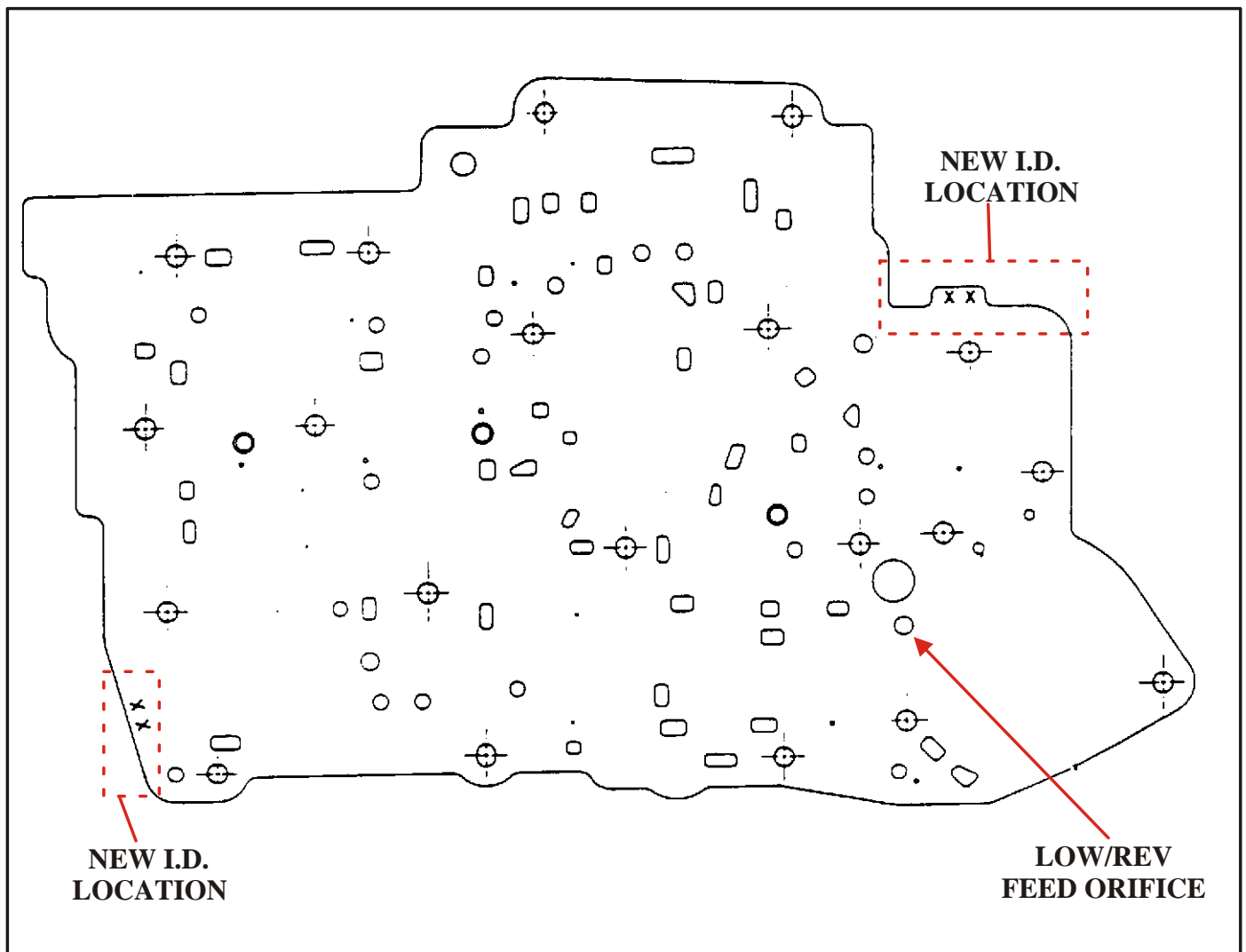
Technical Service Information

THM 200-4R DELAYED REVERSE ENGAGEMENT 1988 - 1989 ONLY

COMPLAINT: Some 1988-1989 THM 200-4R transmissions built after March 14, 1988 (Julian Date 074) and before July 7, 1989 (Julian Date 188) may experience a delayed engagement to reverse.

CAUSE: Valve body spacer plate calibration.

CORRECTION: Enlarge the LO/REVERSE feed orifice with a 1/8" drill bit. A revised spacer plate was used in all units produced after July 7, 1989. Refer to Figure 1 for orifice location in spacer plate.



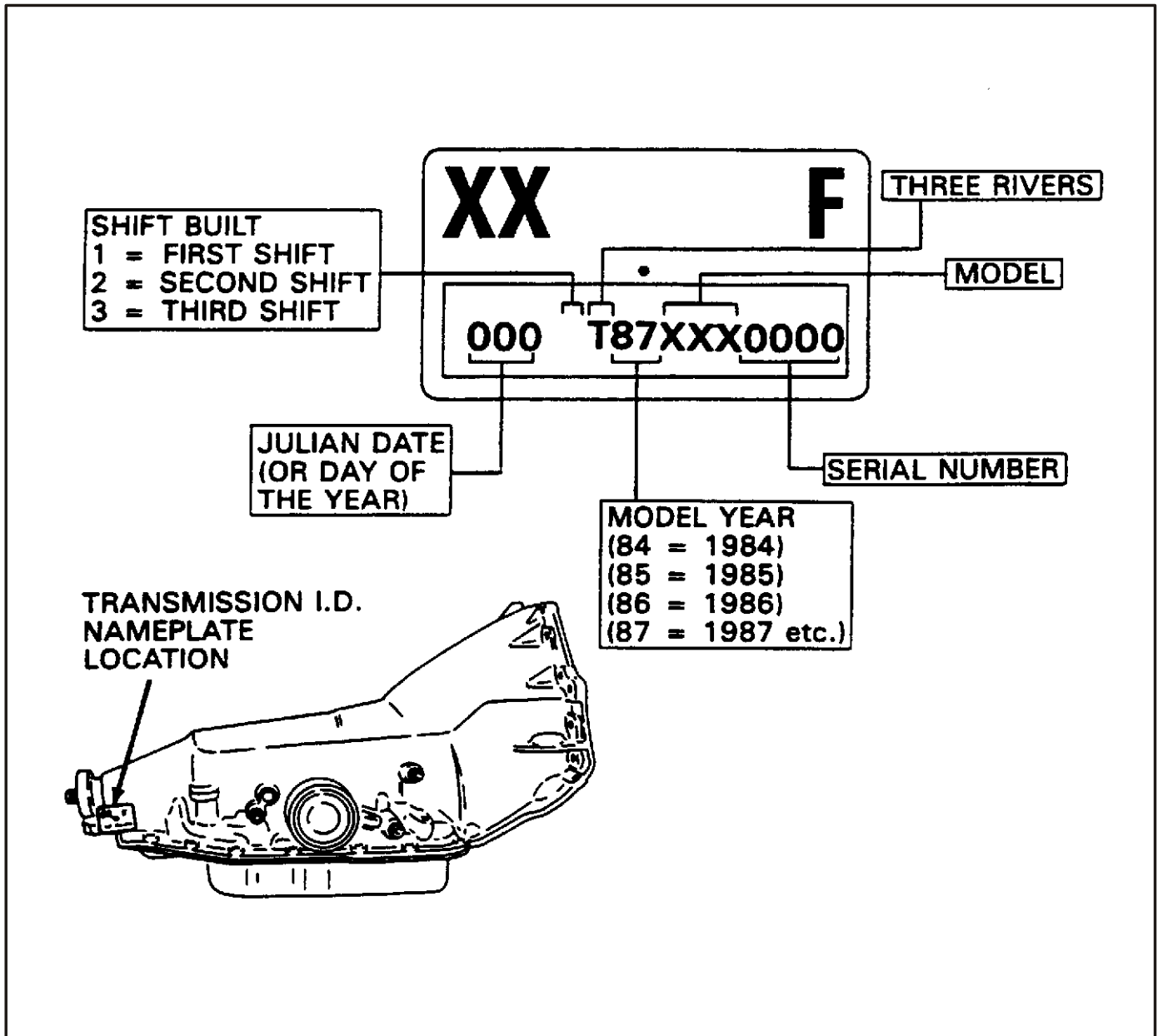


Figure 1