



# Technical Service Information

## **FORD E4OD 1-2 SLIDE, 2-3 FLARE, OR SLIPS FORWARD AFTER REBUILD**

**COMPLAINT:** After rebuild, slips or delays in forward when hot, slides on the 1-2 shift, , or flares up on the 2-3 shift, and burns clutches especially when warm.

**CAUSE:** Over tightened center support to case bolts. This will cause leaks across oil feed passages to the clutches.

**CAUSE:** Remove valve body and re-torque center support bolts to 8 to 10 ft. lbs. In cases where distortion has been extreme, it may be necessary to use two gaskets between the spacer plate and the case.

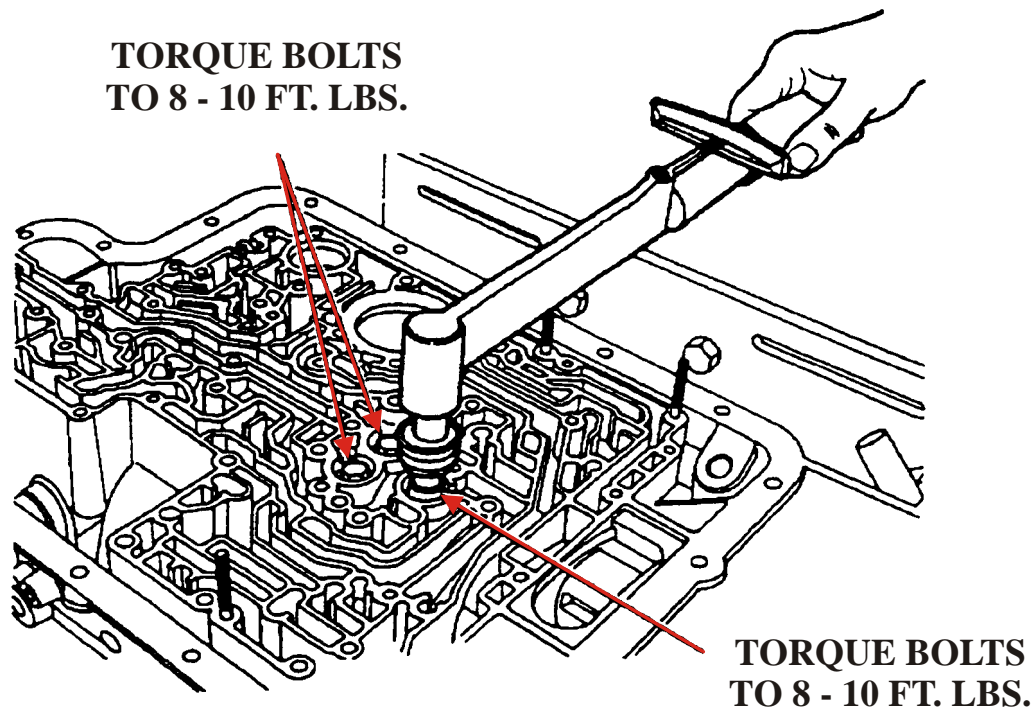


Figure 1