



# Technical Service Information

## THM 440-T4 NEW 2 PLATE 4TH CLUTCH

**CHANGE:** A new "Two Plate" 4th clutch assembly was used to replace the Single Plate 4th clutch assembly for SOME MODELS ONLY on the 1990 THM 440-T4 transaxles (See Figure I).

**REASON:** Higher torque engine applications (Some Models Only).

**PARTS AFFECTED:**

(1) 4TH CLUTCH LINED PLATES - Were made thinner by ,020" than the previous lined plate, and can be identified by the four WHITE stripes, while the single plate lined plate has four GREEN stripes (See Figure 1). The Single Plate 4th Clutch is .090" thick, and the new "Two Plate" 4th Clutch plates are ,070" thick.

(2) 4TH CLUTCH STEEL PLATES - Were made thinner by ,004" than the previous plates, and can be identified by a "Notch" cut into one of the tabs (See Figure 1). The single plate 4th clutch steels are ,078" thick, and the new "Two Plate" steels are ,074" thick.

(3) 4TH CLUTCH APPLY PLATE - Was machined thinner than the previous apply plate, and the step was removed. Refer to Figure 1.

**INTERCHANGEABILITY:**

Will not interchange without calibration changes. May create harsh shifts if the Two Plate type is installed where the Single type was, or soft shift if the Single type is installed where the Two Plate type belongs.

**SERVICE INFORMATION:**

4th Clutch Lined Plates (Two Plate Type) .....	18017246
4th Clutch Steel Plates (Two Plate Type) .....	8661006
4th Clutch Apply Plate (Two Plate Type) .....	8661004

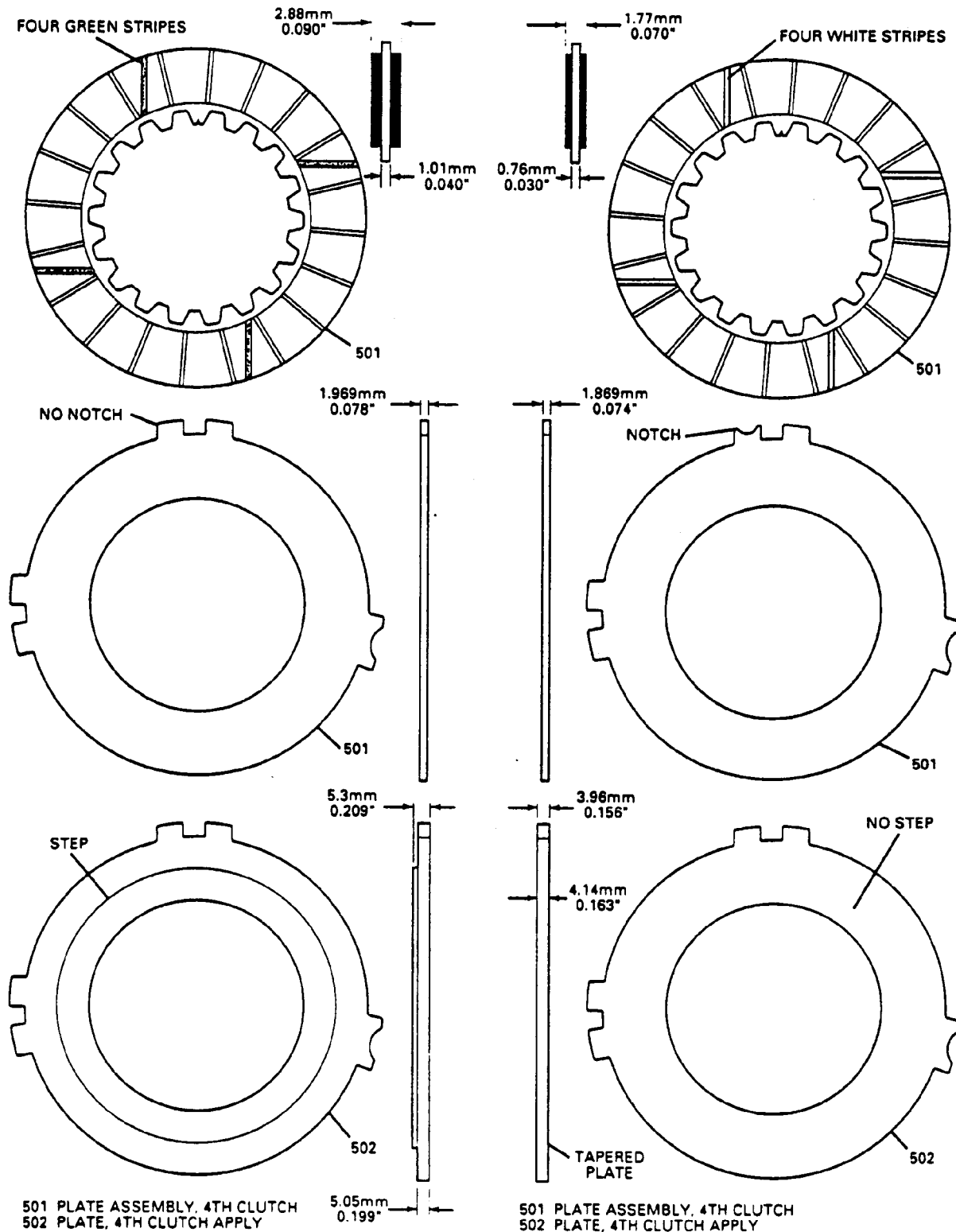


Figure 1

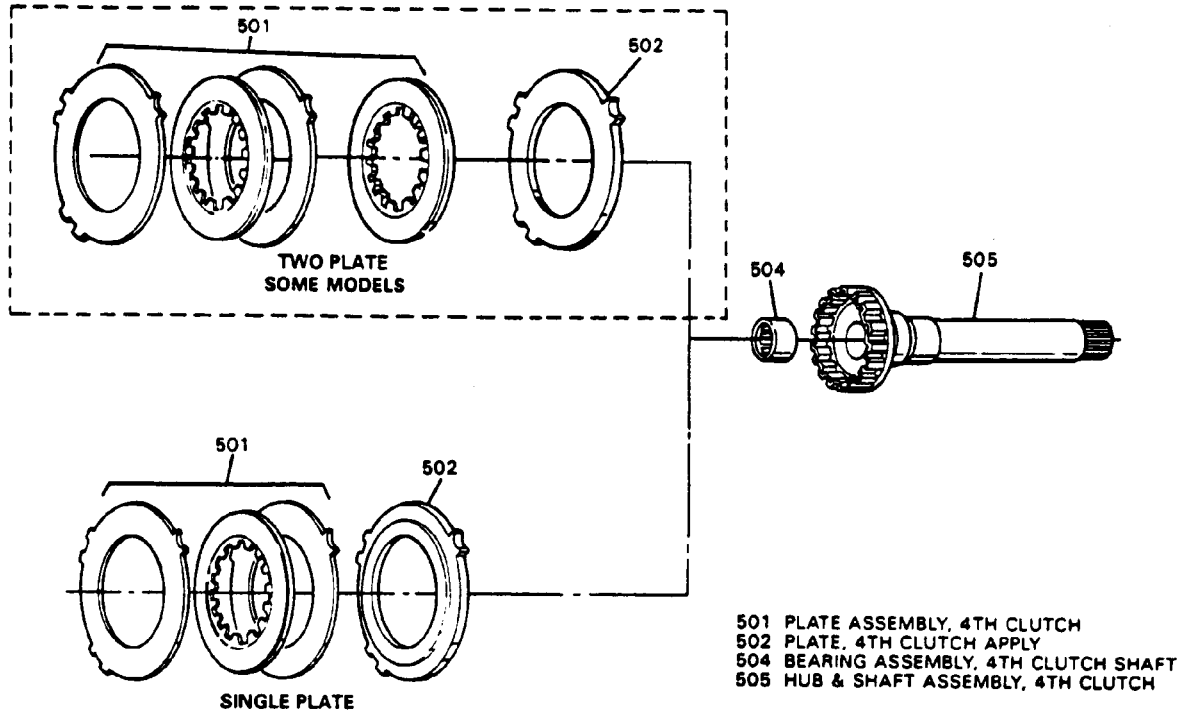


Figure 2