



Technical Service Information

FORD AXOD-E LOW SPRAG OUTER RACE CHANGE FORWARD CLUTCH CHANGE

CHANGE: There has been a new low sprag outer race introduced on 1992 model AXOD-E transaxles that requires new forward clutches, both lined and steel, a new waved plate, and a new pressure plate.

REASON: Improved durability of the low sprag outer race.

PARTS AFFECTED:

LOW SPRAG OUTER RACE - The outer diameter of the race was increased from 4.575" to 4.825", and the width of the race was increased from .600" to .725". THE INSIDE DIAMETER OF THE SPRAG OUTER RACE DID NOT CHANGE. Refer to Figure 1.

FORWARD CLUTCH LINED PLATES - Have an increased inside diameter to accommodate the increased sprag outer race diameter.

FORWARD CLUTCH STEEL PLATES - Have an increased inside diameter to accommodate the increased sprag outer race diameter.

FORWARD CLUTCH WAVE PLATE - Has an increased inside diameter to accommodate the increased sprag outer race diameter.

FORWARD CLUTCH PRESSURE PLATE - Has an increased inside diameter to accommodate the increased sprag outer race diameter.

INTERCHANGEABILITY:

None of the parts listed above are interchangeable with previous model parts. When the sprag outer race is changed, the forward clutch components must also be changed.

When ALL of the above parts are changed as a package, they WILL retro fit back to ALL previous models. There is now available a new service package that includes all of the above listed parts, and is available under OEM part number F2DZ-7D171-A.

SERVICE INFORMATION:

Low Clutch Overhaul Kit F2DZ-7D171-A

INCLUDES THE FOLLOWING:

- 1 Low Sprag Outer Race
- 3 Forward Clutch Steel Plates
- 3 Forward Clutch Lined Plates
- 1 Forward Clutch Wave Plate
- 1 Forward Clutch Pressure Plate

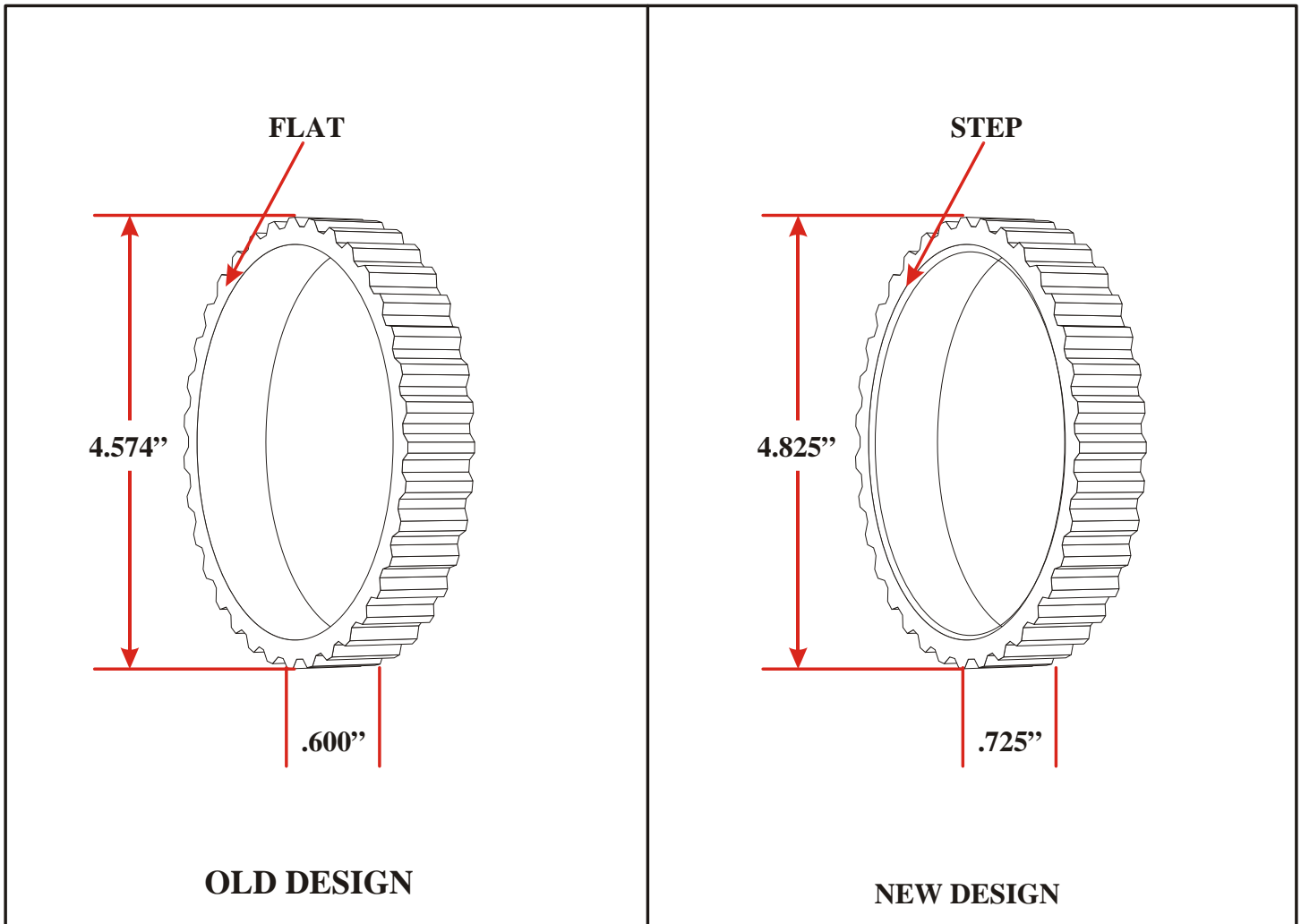


Figure 1