



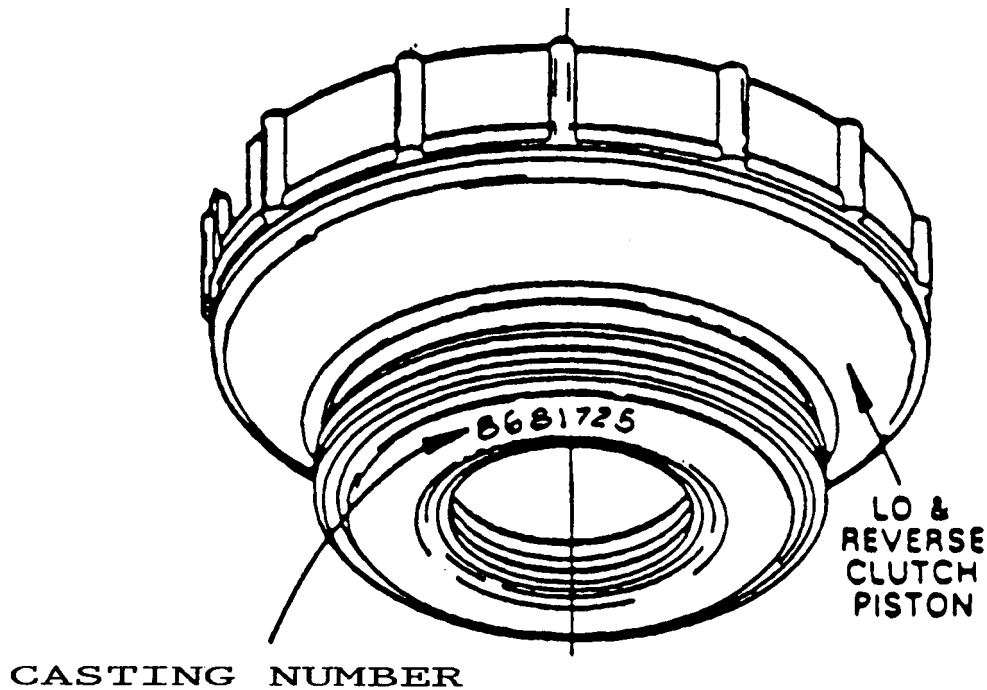
Technical Service Information

THM 4L60-E

DELAYED ENGAGEMENT IN DRIVE AND/OR REVERSE

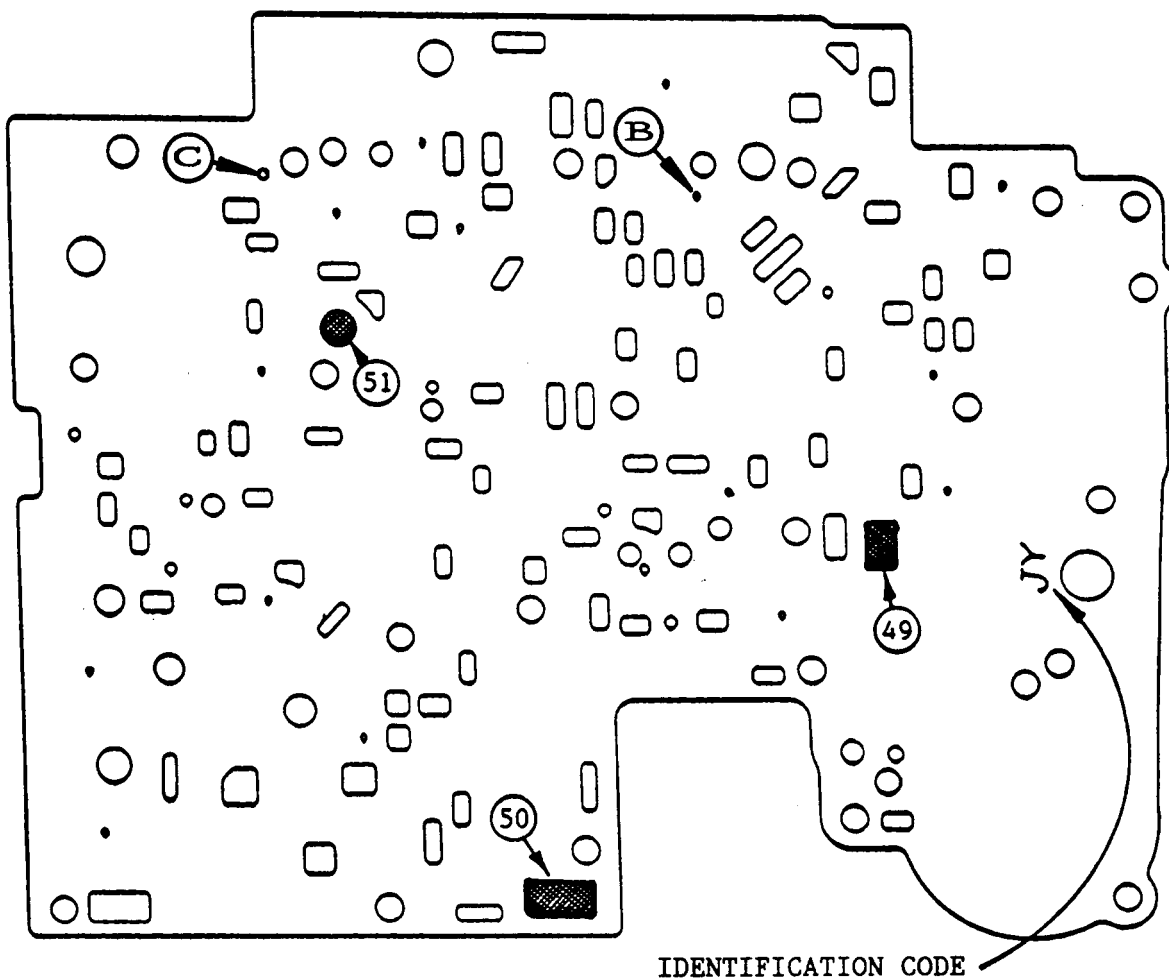
NEVER RE-USE CASTING NUMBER 8681725Z

ALWAYS REPLACE THE LO/REVERSE PISTON
WITH CASTING NUMBER 86855501
OEM PART NUMBER FOR THE NEW L/R
PISTON IS 8685549



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4L60-E SPACER PLATE



- 49 SPACER PLATE SCREEN SNAPS INTO PLATE FROM CASE SIDE.
- 50 SPACER PLATE SCREEN SNAPS INTO PLATE FROM CASE SIDE.
- 51 SPACER PLATE SCREEN SNAPS INTO PLATE FROM V.B. SIDE (NOT USED ALL MODELS).

FOR A DELAY FORWARD DRILL HOLE "B" OUT TO .125" DIAMETER.
 FOR A DELAY TO REVERSE DRILL HOLE "C" OUT TO .125" DIAMETER.

Figure 1