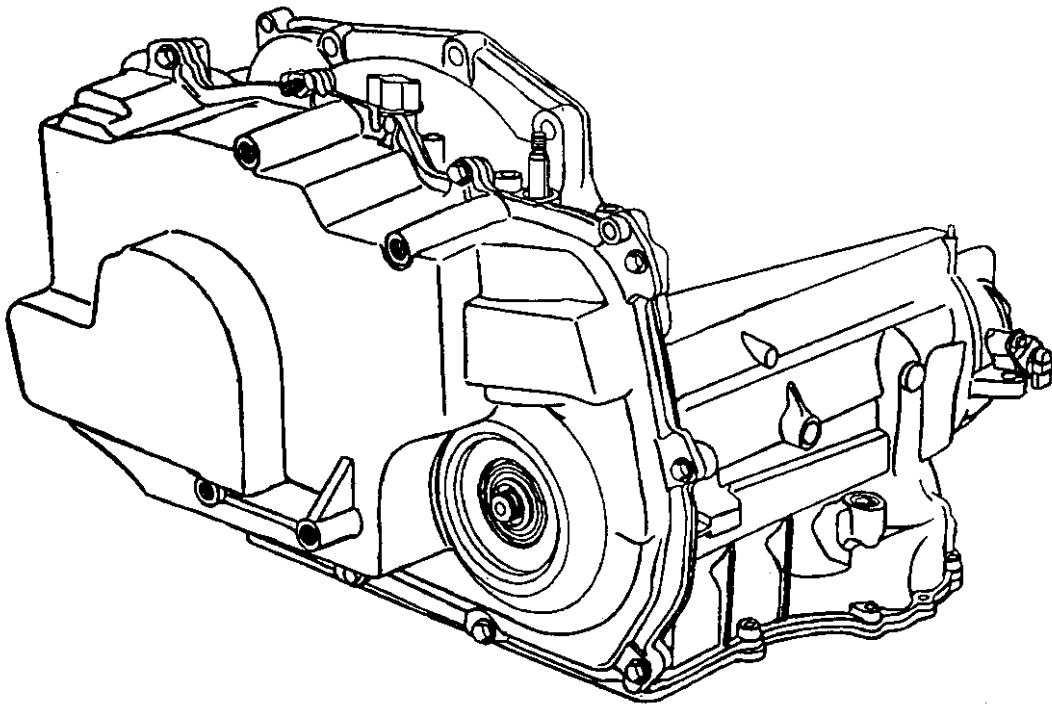


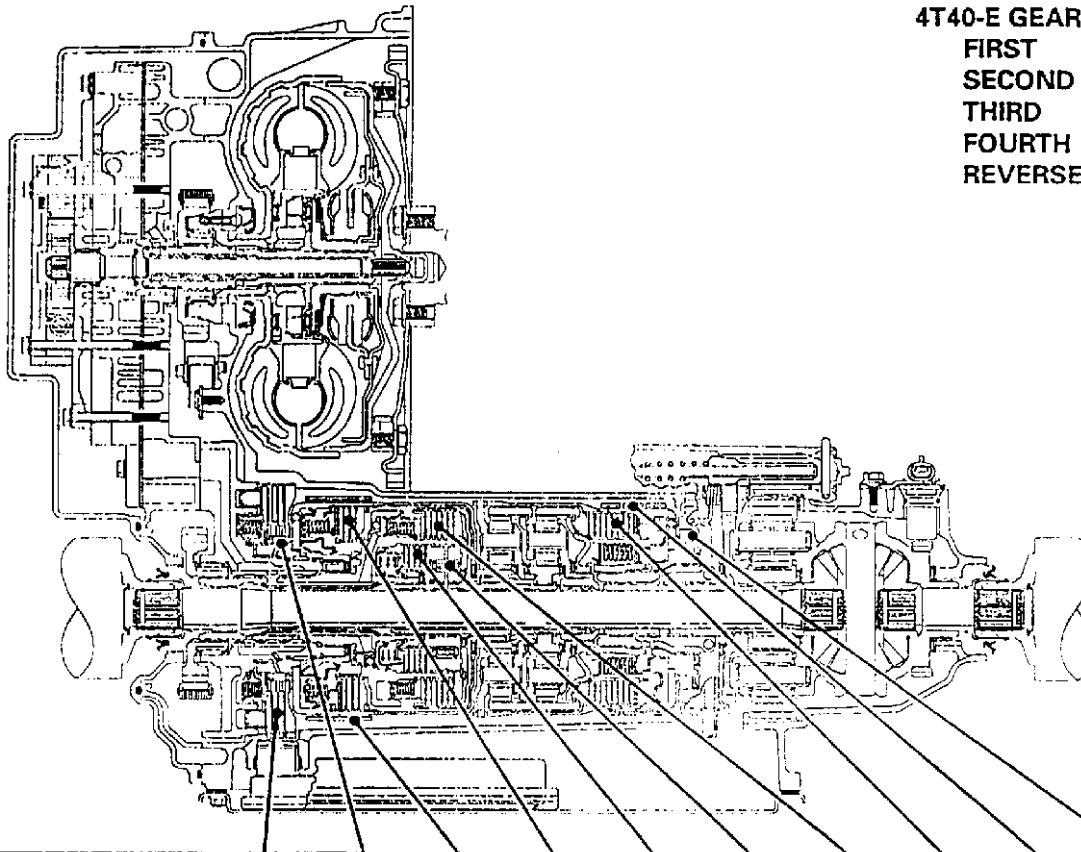


THM 4T40-E

PRELIMINARY INFORMATION



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4T40-E GEAR RATIOS

FIRST	2.96
SECOND	1.62
THIRD	1.00
FOURTH	0.68
REVERSE	2.14

RANGE	GEAR	SHIFT "A" SOL	SHIFT "B" SOL	2ND CLUTCH	2ND ROLLER CLUTCH	2-4 BAND	REVERSE CLUTCH	COAST CLUTCH	COAST CLUTCH SPRAG	DIRECT CLUTCH	FORWARD CLUTCH	LO/REV. BAND	LO ROLLER CLUTCH
PARK	N	ON	OFF									APPLIED	
REV	R	ON	OFF				APPLIED					APPLIED	
NEU	N	ON	OFF									APPLIED	
D4	1st	ON	OFF						HOLDING		APPLIED		HOLDING
	2nd	OFF	OFF	APPLIED	HOLDING				HOLDING		APPLIED		OVER-RUNNING
	3rd	OFF	ON	APPLIED*	OVER-RUNNING				HOLDING	APPLIED	APPLIED		OVER-RUNNING
	4th	ON	ON	APPLIED	OVER-RUNNING	APPLIED				APPLIED	APPLIED*		OVER-RUNNING
D3	1st	ON	OFF					APPLIED	HOLDING		APPLIED	APPLIED	HOLDING
	2nd	OFF	OFF	APPLIED	HOLDING	APPLIED		APPLIED	HOLDING		APPLIED		OVER-RUNNING
	3rd	OFF	ON	APPLIED*	OVER-RUNNING			APPLIED	HOLDING	APPLIED	APPLIED		OVER-RUNNING
D2	1st	ON	OFF					APPLIED	HOLDING		APPLIED	APPLIED	HOLDING
	2nd	OFF	OFF	APPLIED	HOLDING	APPLIED		APPLIED	HOLDING		APPLIED		OVER-RUNNING
D1	1st	ON	OFF					APPLIED	HOLDING		APPLIED	APPLIED	HOLDING
	2nd	OFF	OFF	APPLIED	HOLDING	APPLIED		APPLIED	HOLDING		APPLIED		OVER-RUNNING

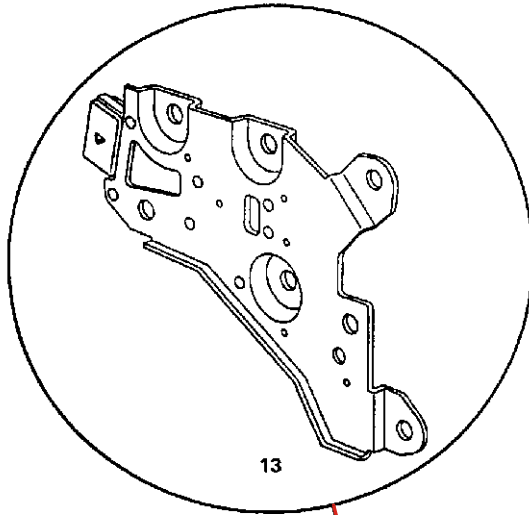
ON = SOLENOID ENERGIZED

OFF = SOLENOID DE-ENERGIZED

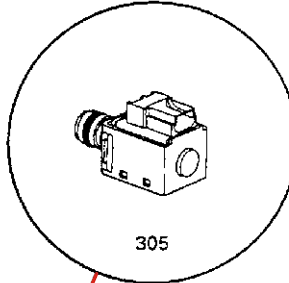
* = APPLIED WITH NO LOAD.

** = MANUAL FIRST - SECOND GEAR IS ONLY AVAILABLE ABOVE APPROXIMATELY 30 TO 35 MPH.

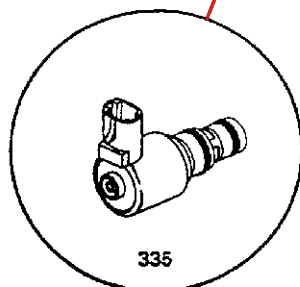
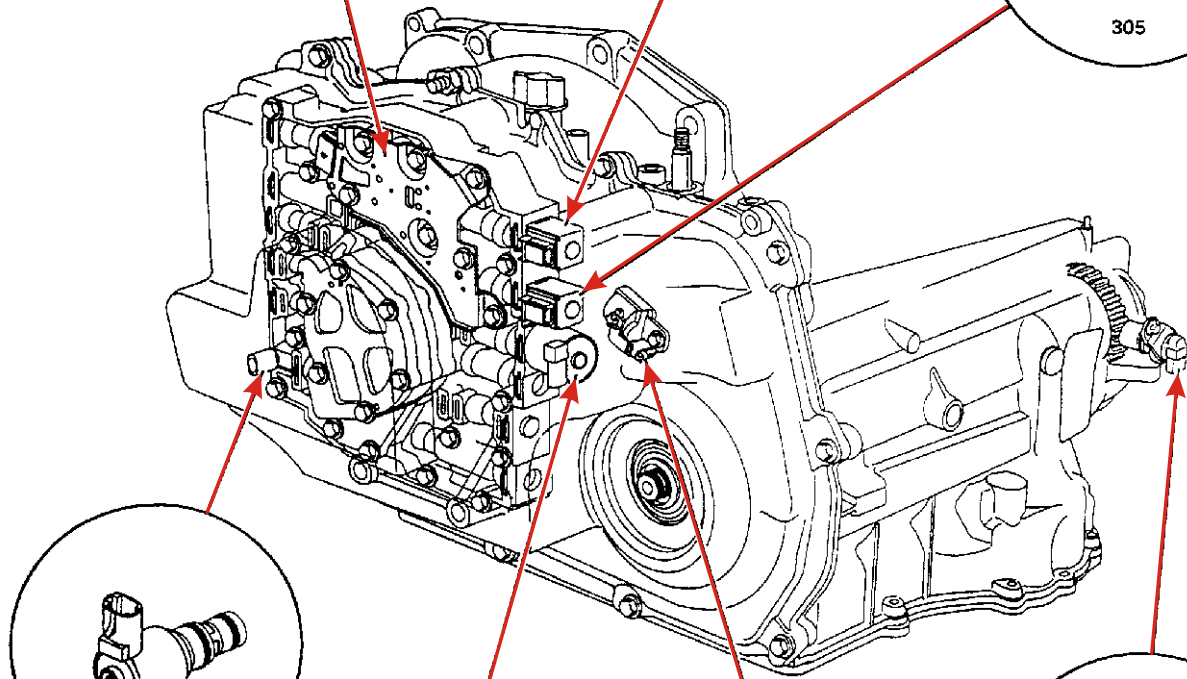
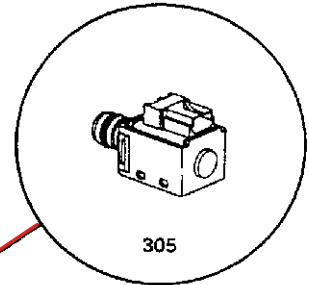
PRESSURE SWITCH ASSEMBLY



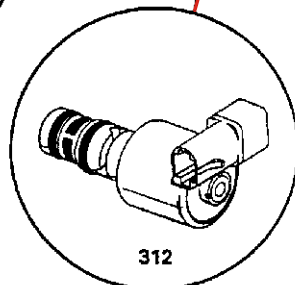
1-2 SHIFT SOLENOID A



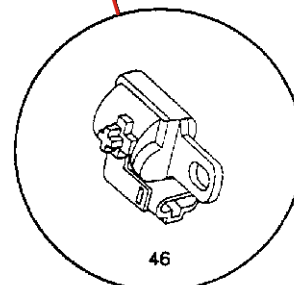
2-3 SHIFT SOLENOID B



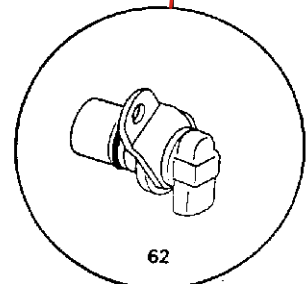
TCC CONTROL
PWM SOLENOID



PRESSURE CONTROL
SOLENOID

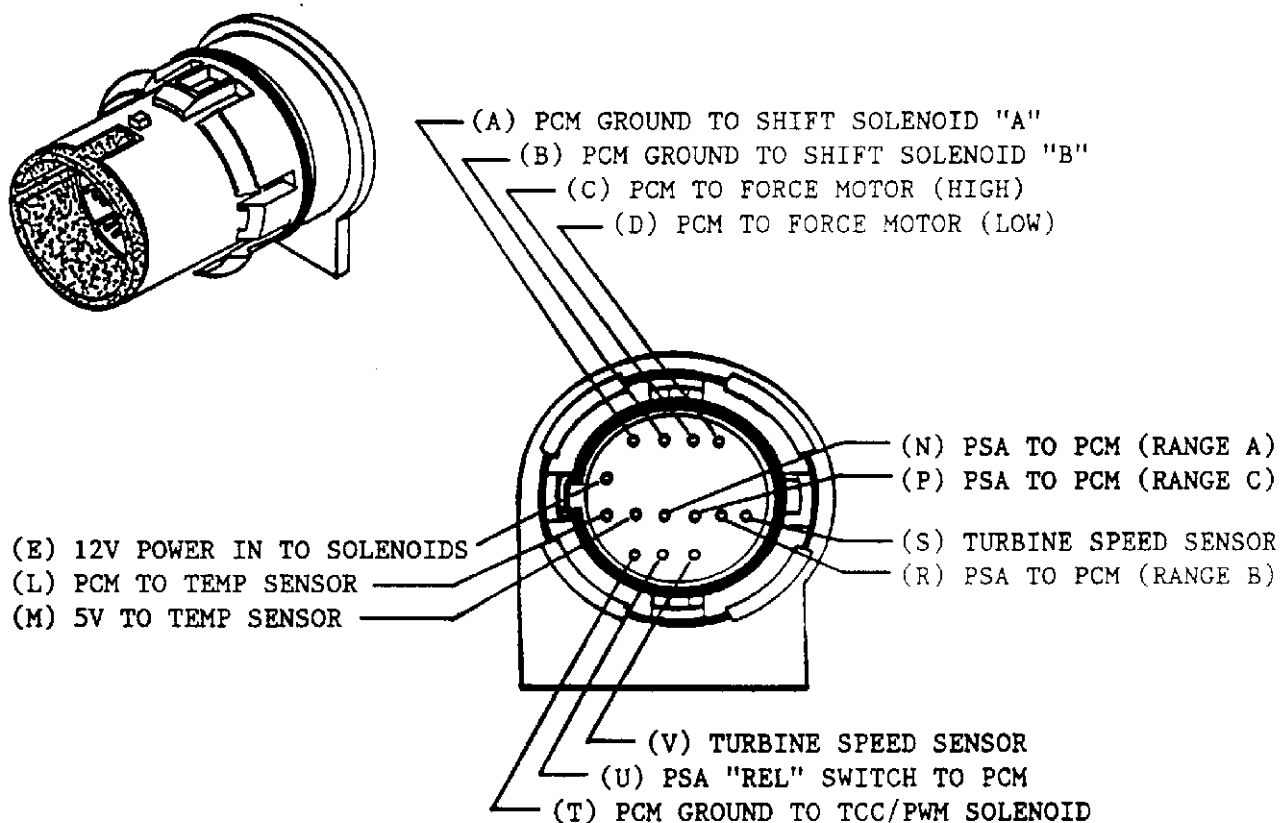


INPUT
SPEED SENSOR

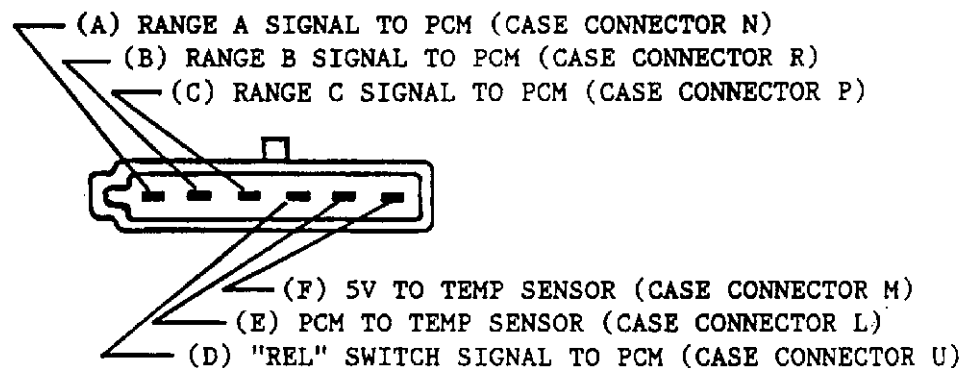


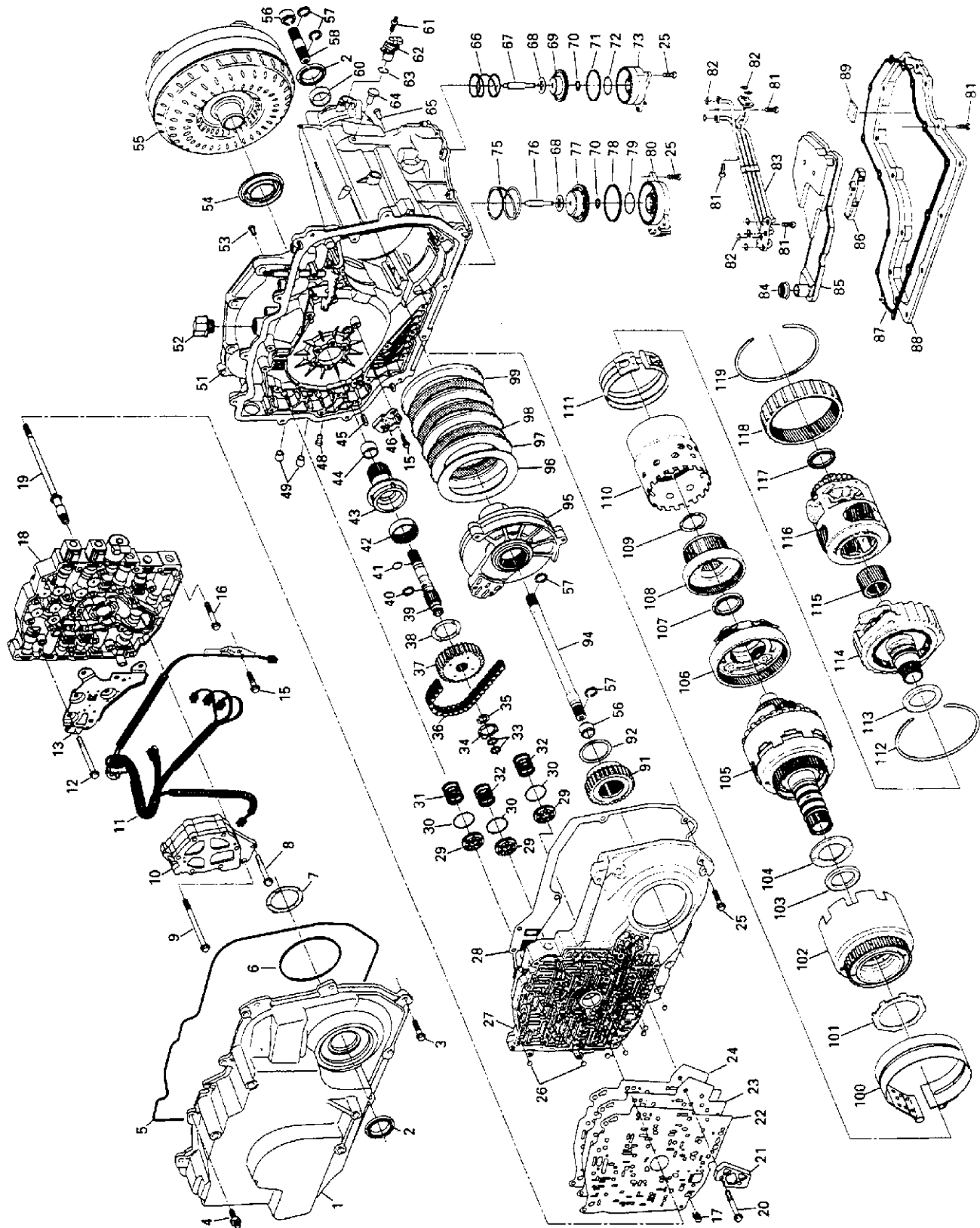
OUTPUT
SPEED SENSOR

THM 4T40-E CASE CONNECTOR



PRESSURE SWITCH ASSEMBLY (PSA) CONNECTOR

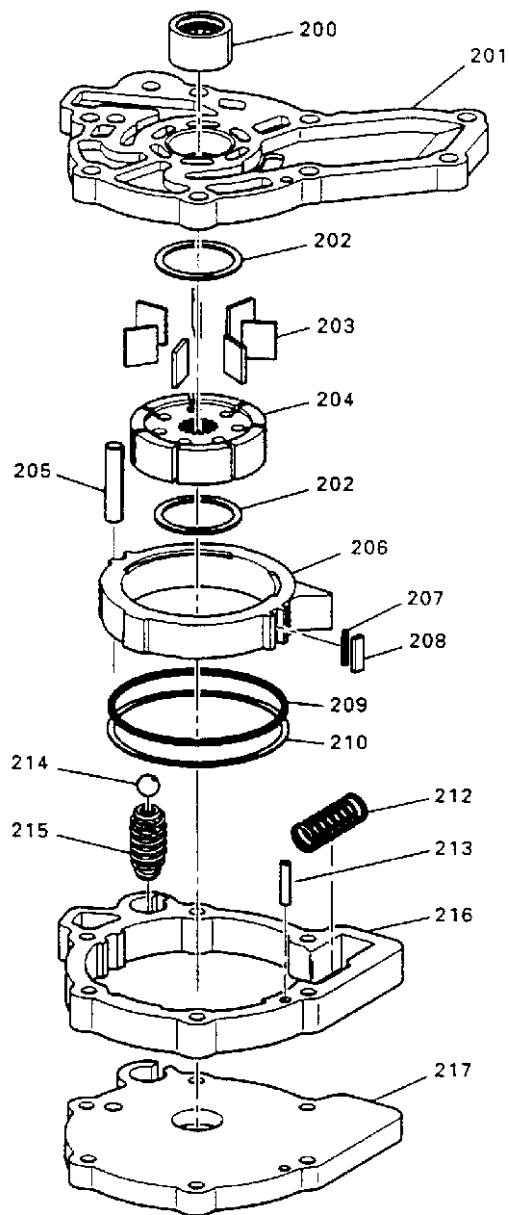




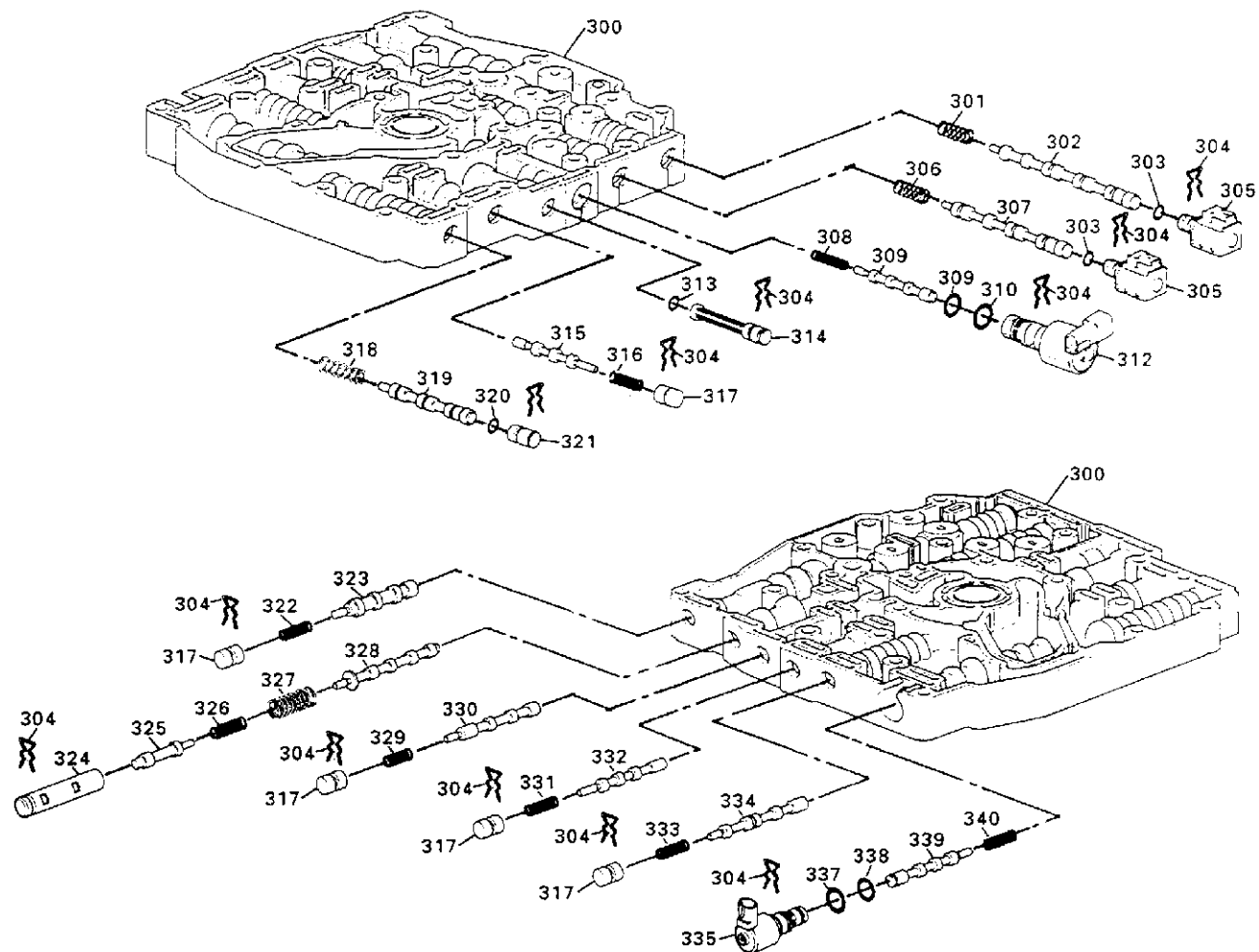


Technical Service Information

- | | |
|--|---|
| 1 COVER, SIDE (STRUCTURAL) | 61 STUD, OUTPUT SPEED SENSOR |
| 2 SEAL, AXLE OIL | 62 SENSOR, OUTPUT SPEED |
| 3 BOLT, SIDE COVER | 63 SEAL, O-RING (OUTPUT SPEED SENSOR) |
| 4 STUD, SIDE COVER | 64 PIN, BAND ANCHOR - LO/REVERSE |
| 5 GASKET, SIDE COVER | 65 PLUG, OIL LEVEL CONTROL |
| 6 GASKET, SIDE COVER OIL LEVEL CONTROL | 66 SPRING, SERVO RETURN (LO/REVERSE) |
| 7 WASHER, THRUST (SIDE COVER TO
DRIVEN SPROCKET) | 67 PIN, SERVO APPLY (LO/REVERSE) |
| 8 BOLT, OIL PUMP | 68 SPRING, SERVO CUSHION |
| 9 BOLT, OIL PUMP | 69 PISTON, SERVO (LO/REVERSE) |
| 10 PUMP ASSEMBLY, TRANSAXLE OIL | 70 RING, SERVO SNAP |
| 11 WIRING ASSEMBLY, TRANSAXLE | 71 SEAL, SERVO PISTON (LO/REVERSE) |
| 12 BOLT, PRESSURE SWITCH ASSEMBLY | 72 SEAL, SERVO COVER (LO/REVERSE) |
| 13 PRESSURE SWITCH ASSEMBLY (PSA) | 73 COVER, SERVO (LO/REVERSE) |
| 15 BOLT, WIRING HARNESS BRACKET | 75 SPRING, SERVO RETURN (INTERMEDIATE/4TH) |
| BOLT, INPUT SPEED SENSOR | 76 PIN, SERVO APPLY (INTERMEDIATE/4TH) |
| 16 BOLT, VALVE BODY | 77 PISTON, SERVO (INTERMEDIATE/4TH) |
| 18 BODY ASSEMBLY, CONTROL VALVE | 78 SEAL, SERVO PISTON (INTERMEDIATE/4TH) |
| 19 SHAFT, OIL PUMP DRIVE | 79 SEAL, SERVO COVER (INTERMEDIATE/4TH) |
| 20 BOLT, SPACER PLATE SUPPORT | 80 COVER, SERVO (INTERMEDIATE/4TH) |
| 21 SUPPORT, SPACER PLATE | 81 BOLT, TUBE ASSEMBLY |
| 22 GASKET, VALVE BODY TO SPACER PLATE | BOLT, BOTTOM PAN |
| 23 PLATE, VALVE BODY SPACER | 82 SEAL, OIL FEED TUBE ASSEMBLY |
| 24 GASKET, SPACER PLATE TO CHANNEL PLATE | 83 TUBE ASSEMBLY, OIL FEED |
| 25 BOLT, CHANNEL PLATE | 84 SEAL, TRANSAXLE OIL FILTER |
| BOLT, SERVO COVER | 85 FILTER ASSEMBLY, TRANSAXLE OIL |
| 26 CHECKBALLS (7) | 86 VALVE, OIL LEVEL CONTROL |
| 27 PLATE, CHANNEL | 87 GASKET, TRANSAXLE BOTTOM PAN |
| 28 GASKET, CASE TO CHANNEL PLATE | 88 PAN, TRANSAXLE OIL |
| 29 PISTON, ACCUMULATOR (1-2, 2-3 AND 3-4) | 89 MAGNET, CHIP COLLECTOR |
| 30 SEAL, ACCUMULATOR PISTON (1-2, 2-3 AND 3-4) | 91 SPROCKET, DRIVEN |
| 31 SPRING, 1-2 ACCUMULATOR PISTON | 92 WASHER, THRUST (DRIVEN SPROCKET TO SUPPORT) |
| 32 SPRING, 2-3 AND 3-4 ACCUMULATOR PISTON | 94 SHAFT, OUTPUT |
| 33 SEAL, O-RING (TURBINE SHAFT TO SPROCKET) | 95 SUPPORT ASSEMBLY, DRIVEN SPROCKET |
| 34 WASHER, THRUST (CHANNEL PLATE TO
DRIVE SPROCKET) | 96 PLATE, 2ND CLUTCH WAVED |
| 35 RING, SNAP (TURBINE SHAFT TO DRIVE SPROCKET) | 97 PLATE, 2ND CLUTCH STEEL |
| 36 LINK ASSEMBLY, DRIVE | 98 PLATE, 2ND CLUTCH FIBER |
| 37 SPROCKET, DRIVE | 99 PLATE, 2ND CLUTCH BACKING |
| 38 WASHER, THRUST (DRIVE SPROCKET TO SUPPORT) | 100 BAND, INTERMEDIATE/4TH |
| 39 SHAFT, TURBINE | 101 WASHER, THRUST (SUPPORT TO
REVERSE INPUT CLUTCH) |
| 40 SEAL, O-RING (TURBINE SHAFT TO SUPPORT) | 102 CLUTCH ASSEMBLY, REVERSE INPUT |
| 41 SEAL, O-RING (TORQUE CONVERTER) | 103 BEARING, THRUST |
| 42 BEARING, DRIVE SPROCKET SUPPORT | 104 WASHER, THRUST (SELECTIVE) |
| 43 SUPPORT, DRIVE SPROCKET | 105 CLUTCH ASSEMBLY, DIRECT & COAST |
| 44 BUSHING, DRIVE SPROCKET SUPPORT | 106 CARRIER ASSEMBLY, INPUT |
| 45 PIN, DOWEL (CHANNEL PLATE TO CASE) | 107 BEARING, THRUST |
| 46 SENSOR, INPUT SPEED | 108 INPUT FLANGE & FORWARD CLUTCH HUB ASSEMBLY |
| 48 PLUG, LINE PRESSURE TAP | 109 WASHER, THRUST |
| 49 SEAL, COOLER PIPE | 110 CLUTCH ASSEMBLY, FORWARD |
| 51 CASE, TRANSAXLE | 111 BAND, LO/REVERSE |
| 52 CAP, VENT | 112 RING, SNAP (FORWARD CLUTCH SUPPORT TO CASE) |
| 53 SCREW, DRIVE SPROCKET SUPPORT | 113 BEARING, THRUST |
| 54 SEAL, CONVERTER | 114 SUPPORT ASSEMBLY, FORWARD CLUTCH |
| 55 TORQUE CONVERTER ASSEMBLY | 115 GEAR, SUN (FINAL DRIVE) |
| 56 SLEEVE, OUTPUT/STUB SHAFT | 116 DIFFERENTIAL AND FINAL DRIVE ASSEMBLY |
| 57 RING, OUTPUT/STUB SHAFT SNAP | 117 BEARING, THRUST |
| 58 SHAFT, OUTPUT STUB | 118 GEAR, FINAL DRIVE INTERNAL |
| 60 BUSHING, CASE TO FINAL DRIVE | 119 RING, FRETTING (INTERNAL GEAR TO CASE) |



- 200 BEARING & SEAL ASSEMBLY, OIL PUMP
- 201 BASE, OIL PUMP
- 202 RING, OIL PUMP VANE
- 203 VANE, OIL PUMP
- 204 ROTOR, OIL PUMP
- 205 PIN, PIVOT (OIL PUMP SLIDE)
- 206 SLIDE, OIL PUMP
- 207 SUPPORT, OIL PUMP SLIDE SEAL
- 208 SEAL, OIL PUMP SLIDE
- 209 SEAL, O-RING (OIL PUMP SLIDE)
- 210 RING, FLUID SEAL (SLIDE TO BODY)
- 212 SPRING, OIL PUMP PRIMING
- 213 PIN, LOCATING
- 214 BALL, PRESSURE RELIEF
- 215 SPRING, PRESSURE RELIEF
- 216 BODY, OIL PUMP
- 217 COVER, PUMP



300 BODY, CONTROL VALVE ASSEMBLY

301 SPRING, 1-2 SHIFT VALVE

302 VALVE, 1-2 SHIFT

303 O-RING, SHIFT SOLENOID A AND B

304 RETAINER CLIP

305 SOLENOID, SHIFT (A AND B)

306 SPRING, 2-3 SHIFT VALVE

307 VALVE, 2-3 SHIFT

308 SPRING, TORQUE SIGNAL REGULATOR VALVE

309 VALVE, TORQUE SIGNAL REGULATOR

310 O-RING, PRESSURE CONTROL SOLENOID

311 O-RING, PRESSURE CONTROL SOLENOID

312 SOLENOID, PRESSURE CONTROL

313 O-RING, ACTUATOR OIL FILTER

314 FILTER, ACTUATOR OIL

315 VALVE, ACTUATOR FEED LIMIT

316 SPRING, ACTUATOR FEED LIMIT VALVE

317 PLUG, BORE

318 SPRING, 3-4 SHIFT VALVE

319 VALVE, 3-4 SHIFT

320 O-RING, 3-4 SHIFT VALVE PLUG

321 PLUG, BORE

322 SPRING, 1-2/3-4 ACCUMULATOR VALVE

323 VALVE, 1-2/3-4 ACCUMULATOR

324 BUSHING, PRESSURE REGULATOR BOOST

325 VALVE, PRESSURE REGULATOR BOOST

326 SPRING, ISOLATOR

327 SPRING, PRESSURE REGULATOR VALVE

328 VALVE, PRESSURE REGULATOR

329 SPRING, 2-3 ACCUMULATOR VALVE

330 VALVE, 2-3 ACCUMULATOR

331 SPRING, TCC FEED LIMIT VALVE

332 VALVE, TCC FEED LIMIT

333 SPRING, TCC CONTROL VALVE

334 VALVE, TCC CONTROL

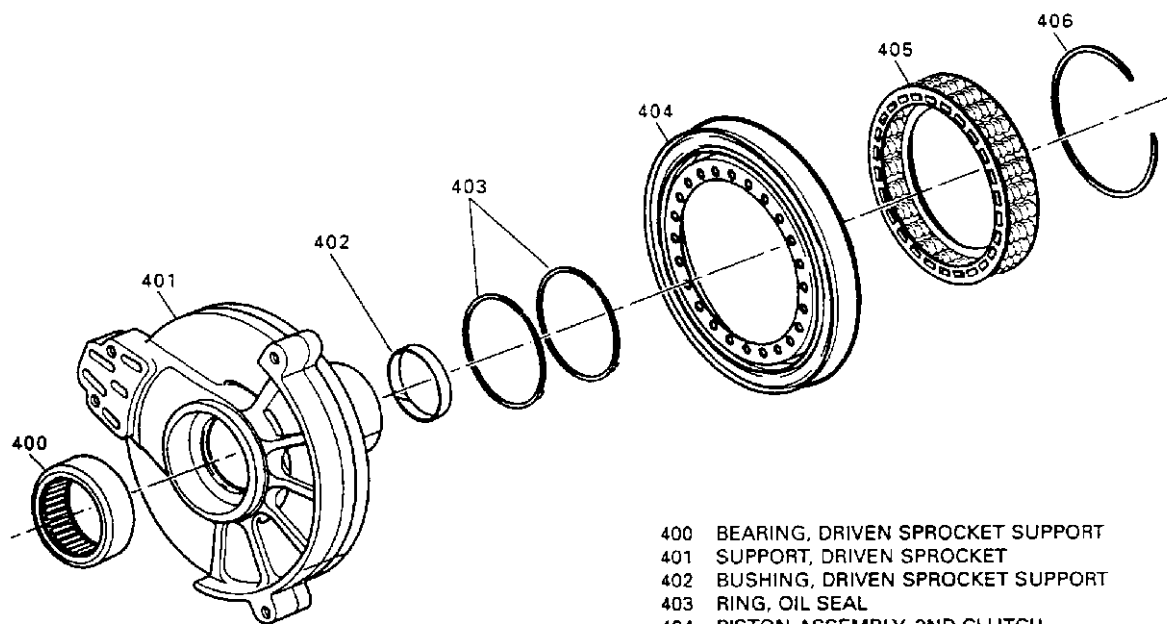
335 SOLENOID, TCC CONTROL

337 O-RING, TCC CONTROL SOLENOID

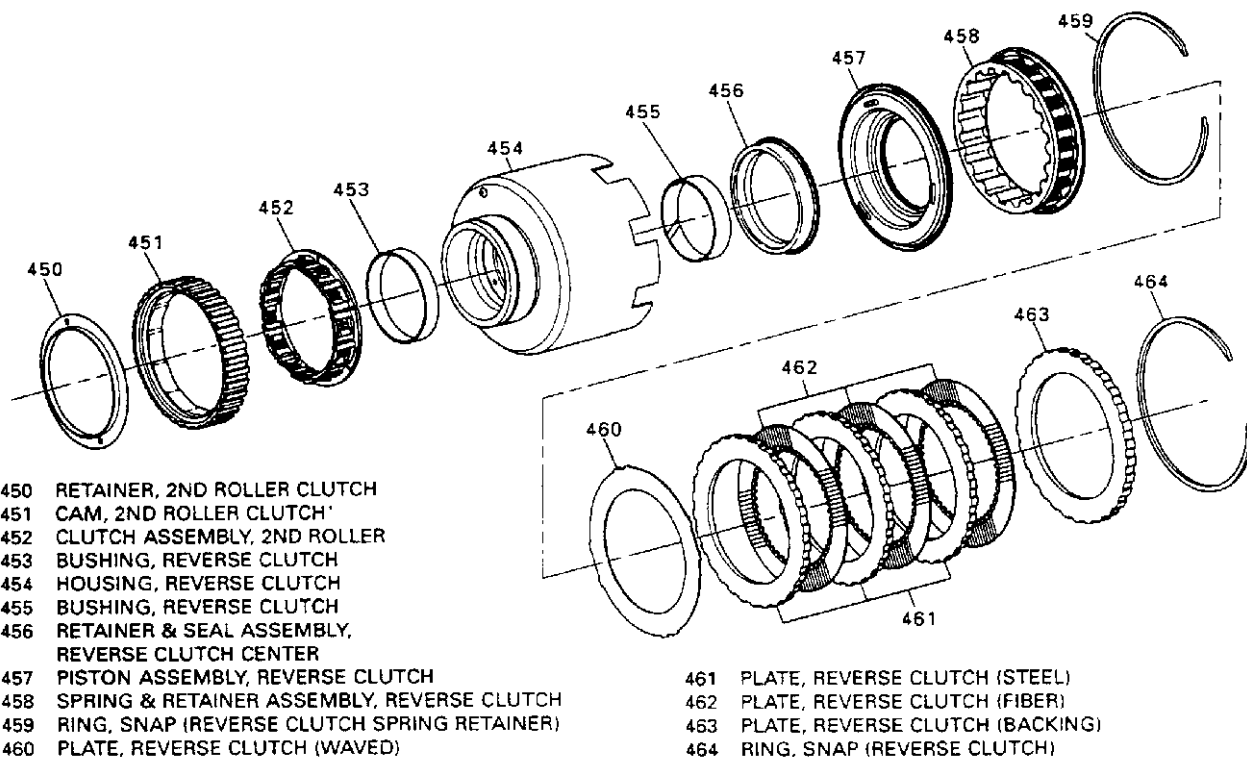
338 O-RING, TCC CONTROL SOLENOID

339 VALVE, TCC REGULATED APPLY

340 SPRING, TCC REGULATED APPLY VALVE

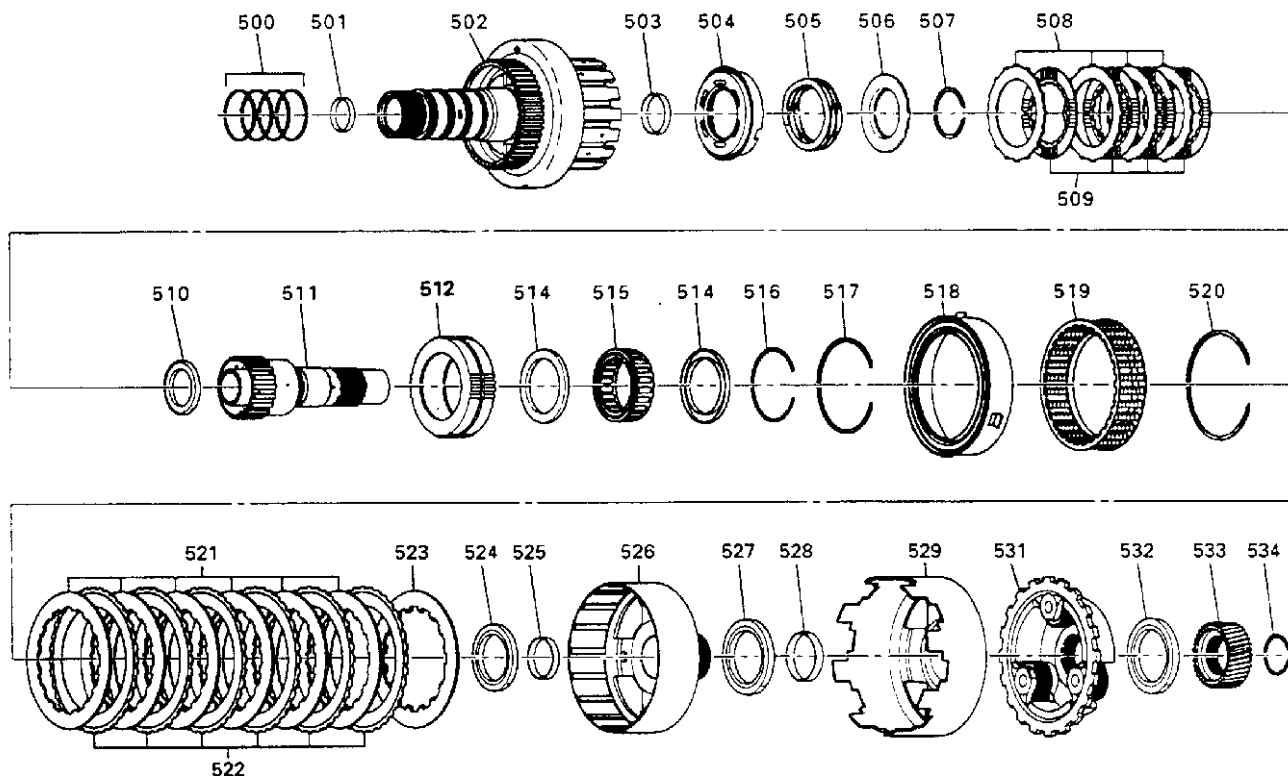


- 400 BEARING, DRIVEN SPROCKET SUPPORT
- 401 SUPPORT, DRIVEN SPROCKET
- 402 BUSHING, DRIVEN SPROCKET SUPPORT
- 403 RING, OIL SEAL
- 404 PISTON ASSEMBLY, 2ND CLUTCH
- 405 SPRING ASSEMBLY, 2ND CLUTCH
- 406 RING, 2ND CLUTCH SPRING RETAINING



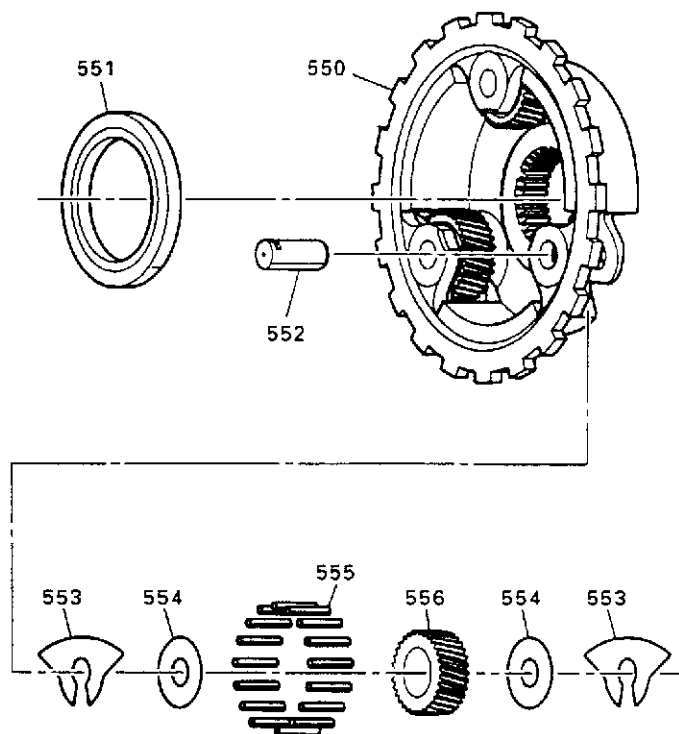
- 450 RETAINER, 2ND ROLLER CLUTCH
- 451 CAM, 2ND ROLLER CLUTCH
- 452 CLUTCH ASSEMBLY, 2ND ROLLER
- 453 BUSHING, REVERSE CLUTCH
- 454 HOUSING, REVERSE CLUTCH
- 455 BUSHING, REVERSE CLUTCH
- 456 RETAINER & SEAL ASSEMBLY, REVERSE CLUTCH CENTER
- 457 PISTON ASSEMBLY, REVERSE CLUTCH
- 458 SPRING & RETAINER ASSEMBLY, REVERSE CLUTCH
- 459 RING, SNAP (REVERSE CLUTCH SPRING RETAINER)
- 460 PLATE, REVERSE CLUTCH (WAVED)

- 461 PLATE, REVERSE CLUTCH (STEEL)
- 462 PLATE, REVERSE CLUTCH (FIBER)
- 463 PLATE, REVERSE CLUTCH (BACKING)
- 464 RING, SNAP (REVERSE CLUTCH)

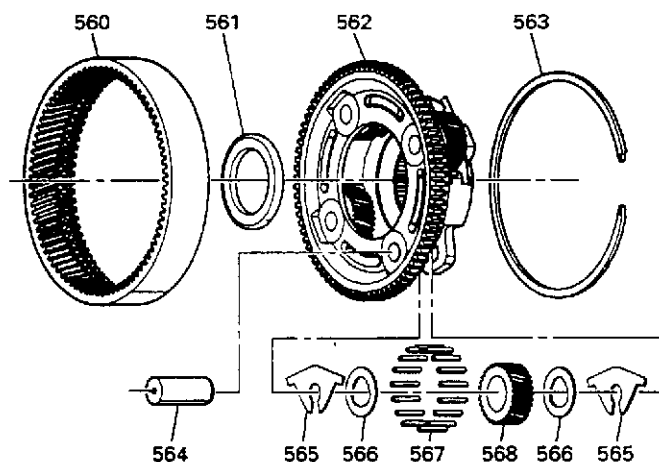


- 500 RING, OIL SEAL - INPUT SHAFT
- 501 BUSHING, INPUT SHAFT
- 502 HOUSING, DIRECT & COAST CLUTCH AND INPUT SHAFT
- 503 BUSHING, DIRECT CLUTCH HOUSING TO OUTPUT SHAFT
- 504 PISTON ASSEMBLY, COAST CLUTCH
- 505 SPRING, COAST CLUTCH RELEASE
- 506 RETAINER, COAST CLUTCH SPRING
- 507 RING, SNAP (COAST CLUTCH SPRING RETAINER)
- 508 PLATE, COAST CLUTCH (STEEL)
- 509 PLATE, COAST CLUTCH (FIBER)
- 510 BEARING, THRUST
- 511 SHAFT AND INNER RACE ASSEMBLY, INPUT SUN GEAR
- 512 RACE, OUTER (INPUT SPRAG)
- 514 END BEARINGS, SPRAG CLUTCH (2)
- 515 SPRAG ASSEMBLY, INPUT
- 516 RING, SNAP (OUTER RACE TO SPRAG ASSEMBLY)

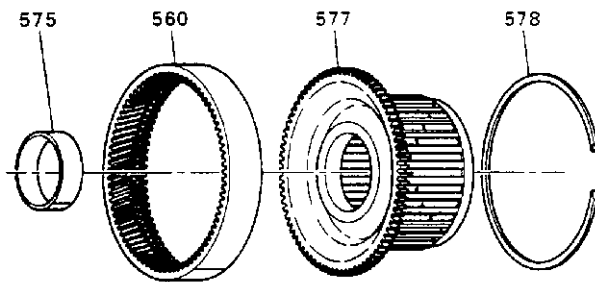
- 517 RING, SNAP (DIRECT/COAST CLUTCH RETAINING)
- 518 PISTON ASSEMBLY, DIRECT CLUTCH
- 519 SPRING AND RETAINER ASSEMBLY, DIRECT CLUTCH
- 520 RING, DIRECT CLUTCH SPRING RETAINER
- 521 PLATE, DIRECT CLUTCH (STEEL)
- 522 PLATE, DIRECT CLUTCH (FIBER)
- 523 PLATE, DIRECT CLUTCH (BACKING)
- 524 BEARING, THRUST
- 525 BUSHING, REACTION CARRIER SHAFT
- 526 SHELL, REACTION CARRIER SHAFT
- 527 BEARING, THRUST (CARRIER SHAFT TO SHELL)
- 528 BUSHING, REACTION SUN GEAR
- 529 SHELL, REACTION SUN
- 531 CARRIER ASSEMBLY, REACTION
- 532 BEARING, THRUST (REACTION CARRIER TO SUN GEAR)
- 533 GEAR, REACTION SUN
- 534 RING, SNAP



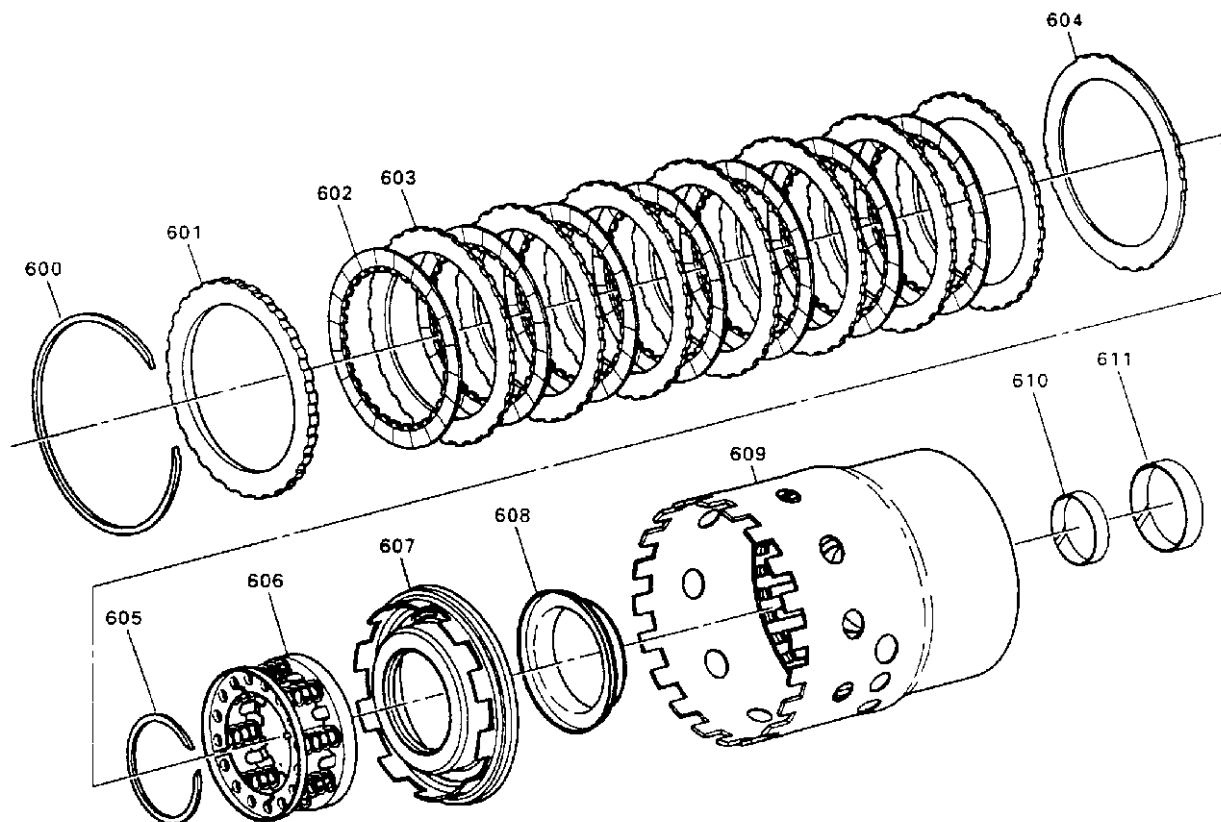
- 550 CARRIER, REACTION
- 551 BEARING, THRUST
- 552 PIN, PLANET PINION
- 553 WASHER, PINION THRUST REACTION
- 554 WASHER, PINION THRUST INNER
- 555 ROLLER NEEDLE BEARINGS
- 556 GEAR, REACTION PLANET PINION



- 560 GEAR, INTERNAL REACTION
- 561 BEARING, THRUST
- 562 CARRIER, INPUT
- 563 SNAP RING (INPUT CARRIER TO INTERNAL GEAR)
- 564 PIN, PLANET PINION
- 565 WASHER, PINION THRUST INPUT
- 566 WASHER, PINION THRUST INNER
- 567 ROLLER NEEDLE BEARINGS
- 568 GEAR, PINION



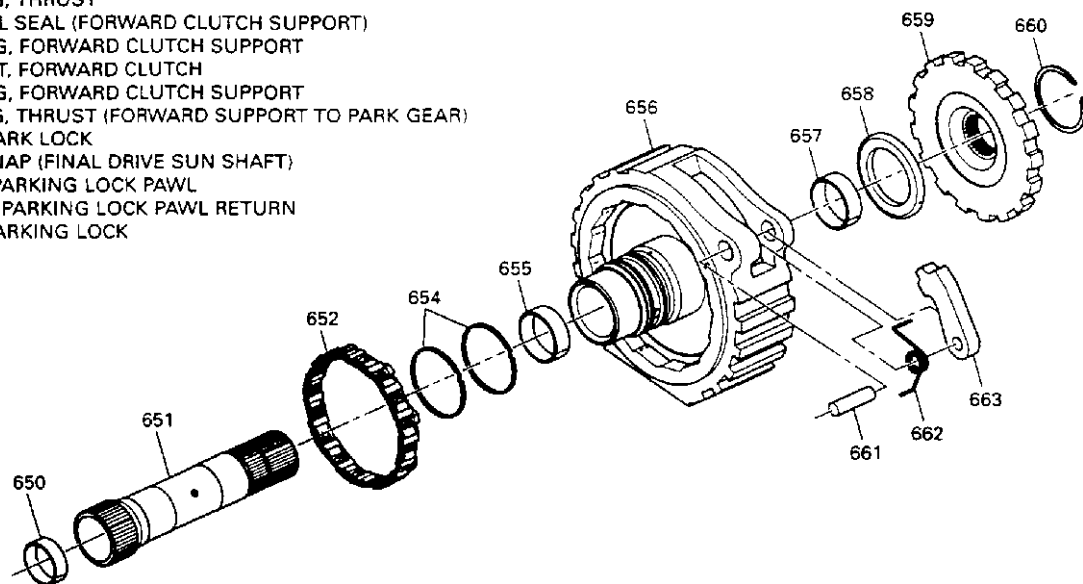
- 575 BUSHING, INPUT FLANGE
- 560 GEAR, INTERNAL INPUT
- 577 INPUT FLANGE AND FORWARD CLUTCH HUB
- 578 SNAP RING (INPUT RING GEAR TO INPUT FLANGE)



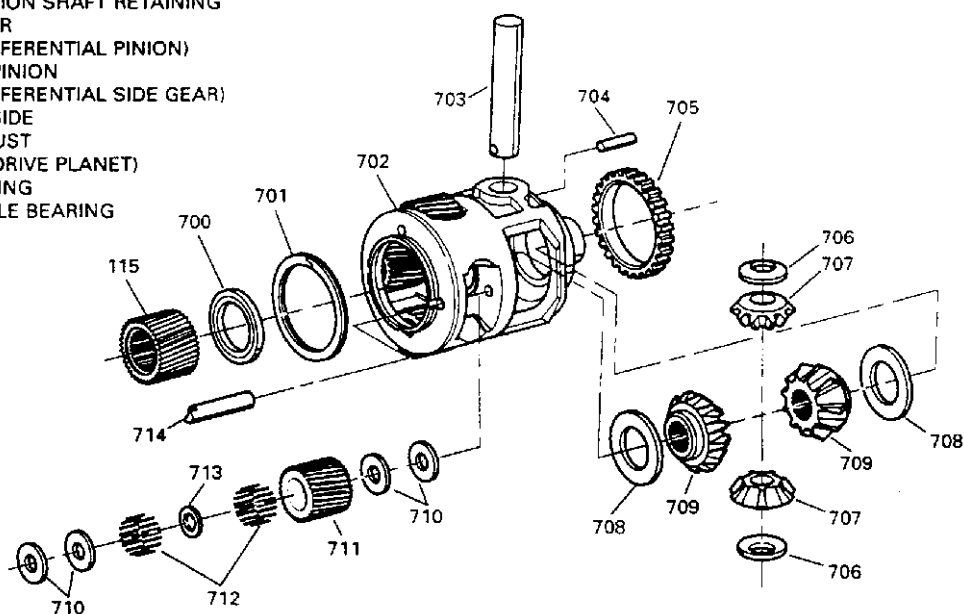
- 600 RING, SNAP (FORWARD CLUTCH)
- 601 PLATE, FORWARD CLUTCH (BACKING)
- 602 PLATE, FORWARD CLUTCH (FIBER)
- 603 PLATE, FORWARD CLUTCH (STEEL)
- 604 PLATE, FORWARD CLUTCH (WAVED)
- 605 RING, SNAP (FORWARD CLUTCH SPRING ASSEMBLY)
- 606 SPRING ASSEMBLY, FORWARD CLUTCH RETURN

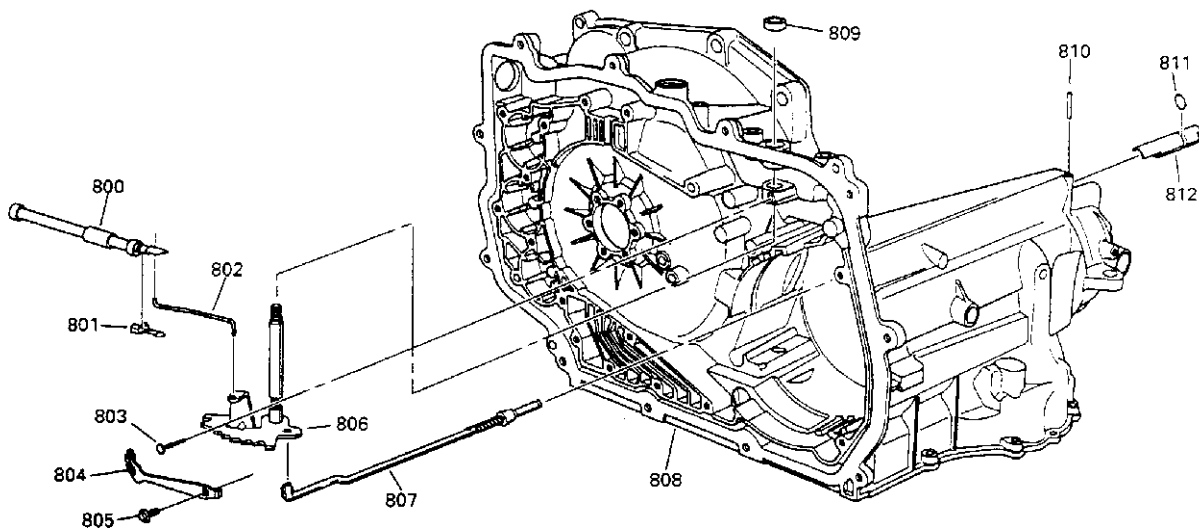
- 607 PISTON ASSEMBLY, FORWARD CLUTCH
- 608 SEAL AND SLEEVE ASSEMBLY, FORWARD CLUTCH INNER
- 609 HOUSING, FORWARD CLUTCH
- 610 BUSHING, FORWARD CLUTCH SUPPORT
- 611 BUSHING, FORWARD CLUTCH SUPPORT

- 650 BUSHING, FINAL DRIVE SUN SHAFT
- 651 SHAFT, FINAL DRIVE SUN
- 652 CLUTCH ASSEMBLY, LO ROLLER
- 653 BEARING, THRUST
- 654 RING, OIL SEAL (FORWARD CLUTCH SUPPORT)
- 655 BUSHING, FORWARD CLUTCH SUPPORT
- 656 SUPPORT, FORWARD CLUTCH
- 657 BUSHING, FORWARD CLUTCH SUPPORT
- 658 BEARING, THRUST (FORWARD SUPPORT TO PARK GEAR)
- 659 GEAR, PARK LOCK
- 660 RING, SNAP (FINAL DRIVE SUN SHAFT)
- 661 SHAFT, PARKING LOCK PAWL
- 662 SPRING, PARKING LOCK PAWL RETURN
- 663 PAWL, PARKING LOCK



- 700 BEARING, THRUST
- 701 RING, SPIRAL PIN RETAINING
- 702 CARRIER, DIFFERENTIAL & FINAL DRIVE
- 703 SHAFT, DIFFERENTIAL PINION
- 704 PIN, DIFFERENTIAL PINION SHAFT RETAINING
- 705 ROTOR, SPEED SENSOR
- 706 WASHER, THRUST (DIFFERENTIAL PINION)
- 707 GEAR, DIFFERENTIAL PINION
- 708 WASHER, THRUST (DIFFERENTIAL SIDE GEAR)
- 709 GEAR, DIFFERENTIAL SIDE
- 710 WASHER, PINION THRUST
- 711 GEAR, PINION (FINAL DRIVE PLANET)
- 712 ROLLER NEEDLE BEARING
- 713 SPACER, PINION NEEDLE BEARING
- 714 PIN, PLANET PINION





- 800 VALVE, MANUAL
- 801 CLIP, MANUAL VALVE TO LINK
- 802 LINK, MANUAL VALVE TO DETENT LEVER
- 803 PIN, MANUAL SHAFT TO CASE
- 804 SPRING AND ROLLER ASSEMBLY, MANUAL DETENT
- 805 BOLT, SPRING AND ROLLER ASSEMBLY TO CHANNEL PLATE

- 806 MANUAL SHAFT AND DETENT LEVER ASSEMBLY
- 807 PARKING LOCK ACTUATOR ASSEMBLY
- 808 CASE, TRANSAXLE
- 809 SEAL, MANUAL SHAFT TO CASE
- 810 PIN, SPRING (ACTUATOR GUIDE)
- 811 SEAL, ACTUATOR GUIDE
- 812 ACTUATOR GUIDE