

### THM 4L60-E NEW DESIGN VALVE BODY AND SPACER PLATE FOR 2001

**CHANGE:** Beginning at the start of production for 2001, all 4L60-E transmissions were produced with a new design converter clutch regulator valve line-up located in the valve body, in the location shown in Figure 1.

**REASON:** Reduced bore wear and improved performance for apply and release of the converter clutch.

#### PARTS AFFECTED:

- (1) TCC REGULATOR AND ISOLATOR VALVES This line-up now has re-designed aluminum TCC Regulator Valve and Isolator Valves, instead of the previous steel, as shown in Figure 1.
- (2) VALVE BODY CASTING Has changed in the worm track areas that are identified inside the circles, as shown in Figure 2, to accommodate the new design converter clutch regulator and isolator valves.
- (3) SPACER PLATE There are two holes in the spacer plate that have been revised, as shown in Figure 3, to accommodate the new design converter clutch regulator and isolator valves.

#### **INTERCHANGEABILITY:**

None of the parts listed above will interchange with the previous design level parts. However, when new design valve body and spacer plate are used as a service package, they will back service to 1998 models.

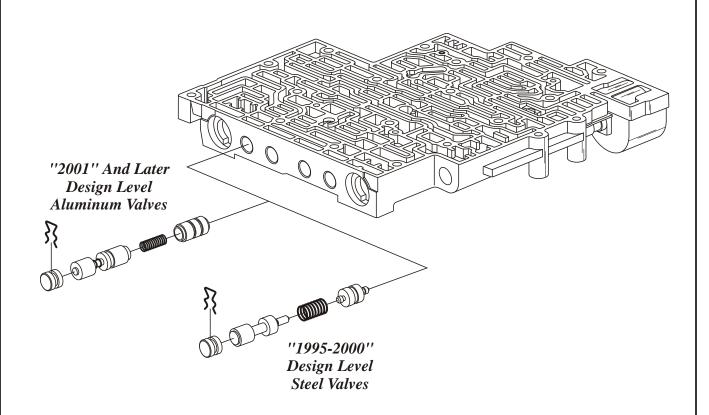
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### CONVERTER CLUTCH REGULATOR VALVE LINE-UP





"1995-2000" Design Level With Steel Valves



"2001" And Later Design Level With Aluminum Valves

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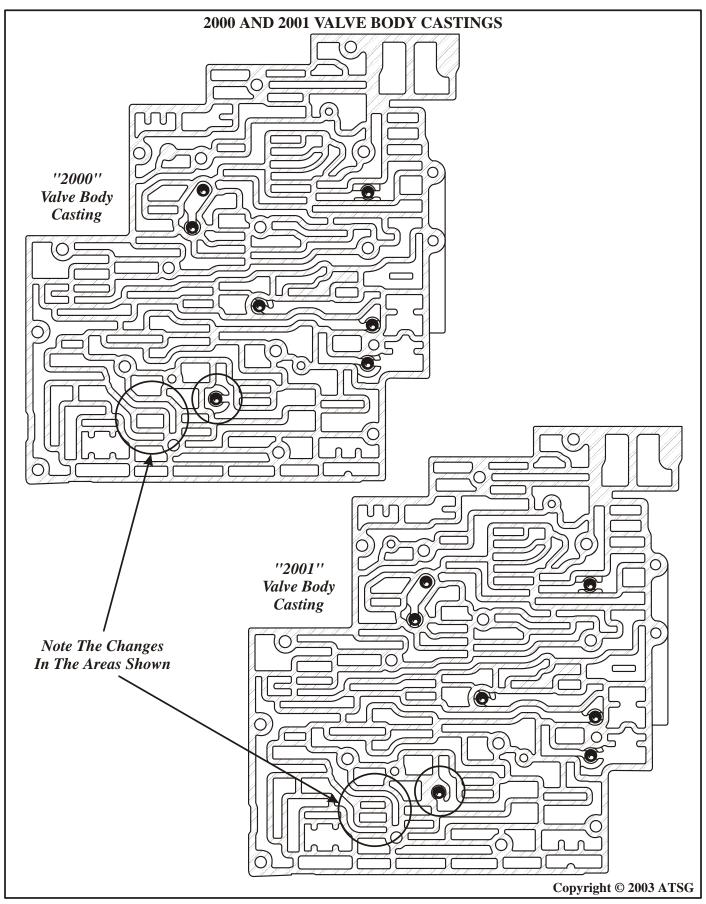


Figure 2
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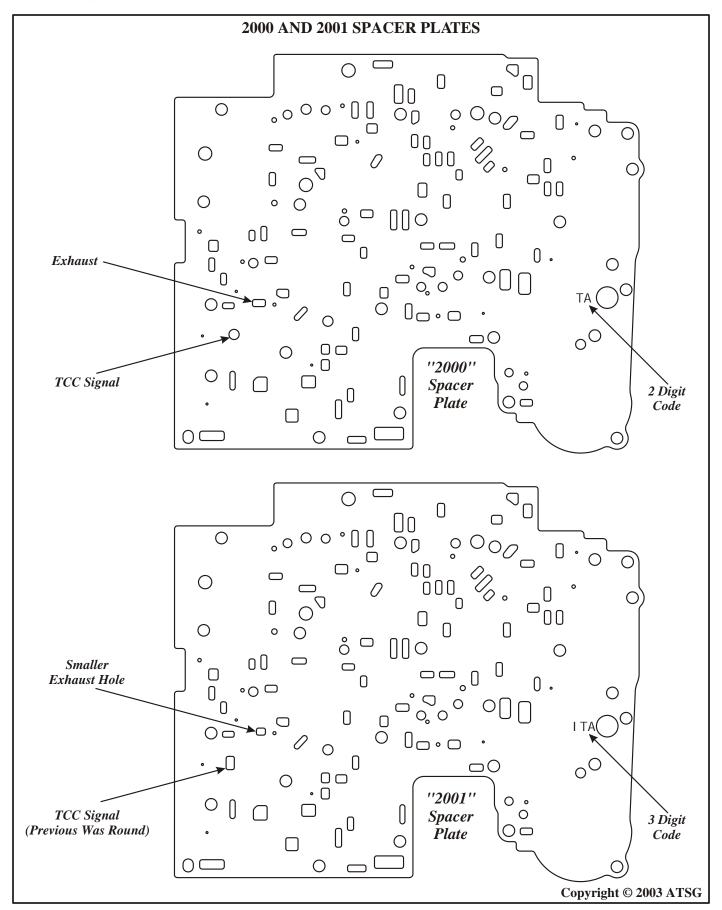


Figure 3
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