



Technical Service Information

THM 4L60-E MOULDED RUBBER, FORWARD AND OVERRUN PISTONS

Beginning at the start of production for 1997 models, all THM 4L60-E transmissions will be built with stamped steel, moulded rubber seals for both forward and overrun clutch pistons, as shown in Figure 1. The 3-4 clutch stamped steel piston was introduced in 1993.

Cost savings and increased durability.

(1) FORWARD CLUTCH PISTON - Now manufactured of stamped steel with moulded rubber inner and outer seals, for increased durability against cracking (See Figure 1).

(2) OVERRUN CLUTCH PISTON - Now manufactured of stamped steel with moulded rubber inner and outer seals, for increased durability and cost savings (See Figure 1).

(3) 3-4 CLUTCH PISTON - Now manufactured of stamped steel with moulded rubber inner and outer seals, for increased durability and cost savings (See Figure 1).

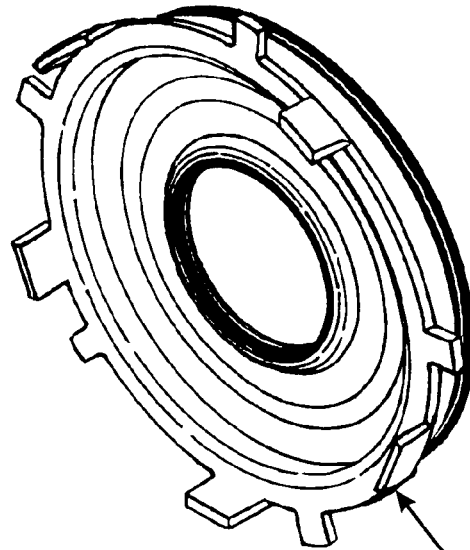
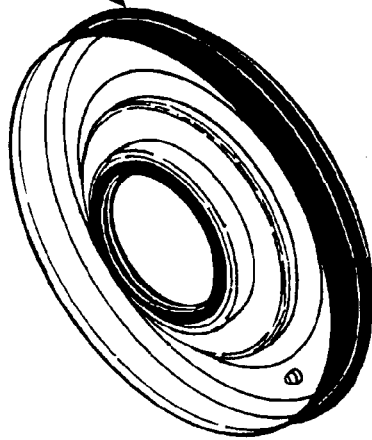
All of the pistons listed above, the Forward Clutch Piston, the Overrun Clutch Piston, and the 3-4 Clutch Piston will retro-fit back on all previous models, including the THM 700-R4 transmission.

Forward Clutch Piston (Stamped Steel, Moulded Rubber)	24205272
Overrun Clutch Piston (Stamped Steel, Moulded Rubber)	24205273
3-4 Clutch Piston (Stamped Steel, Moulded Rubber)	24200290

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**ALL PISTONS IN THE INPUT HOUSING ARE NOW
STAMPED STEEL, WITH MOULDED RUBBER SEALS**

OVERRUN CLUTCH PISTON
PART NO. 24205273



FORWARD CLUTCH PISTON
PART NO. 24205272

FORWARD CLUTCH PISTON
PART NO. 24200290

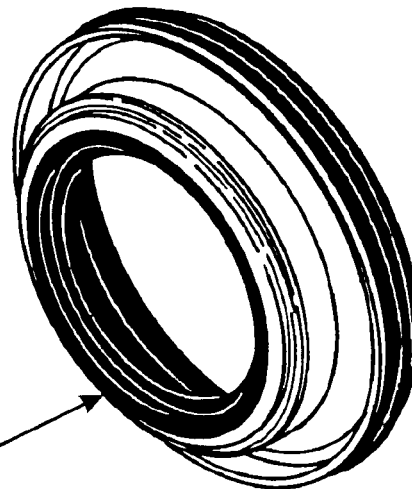


Figure 1