



Technical Service Information

CHRYSLER A604

PREMATURE FAILURE OF O.D./REVERSE CLUTCHES

COMPLAINT: Premature failure of the overdrive and the reverse clutch plates, and all lip seals and "O" rings are good.

CAUSE: The cause may be an orifice and screen assembly blown out of the overdrive/reverse piston (See Figure I).

CORRECTION: Replace the Orifice/Screen Assembly with a new one, available under OEM part number 4531903, and stake the new assembly in place (See Figure 1). They were not all staked in place at the factory.

SERVICE INFORMATION:

Overdrive/Reverse Piston Orifice/Screen Assy 4531903

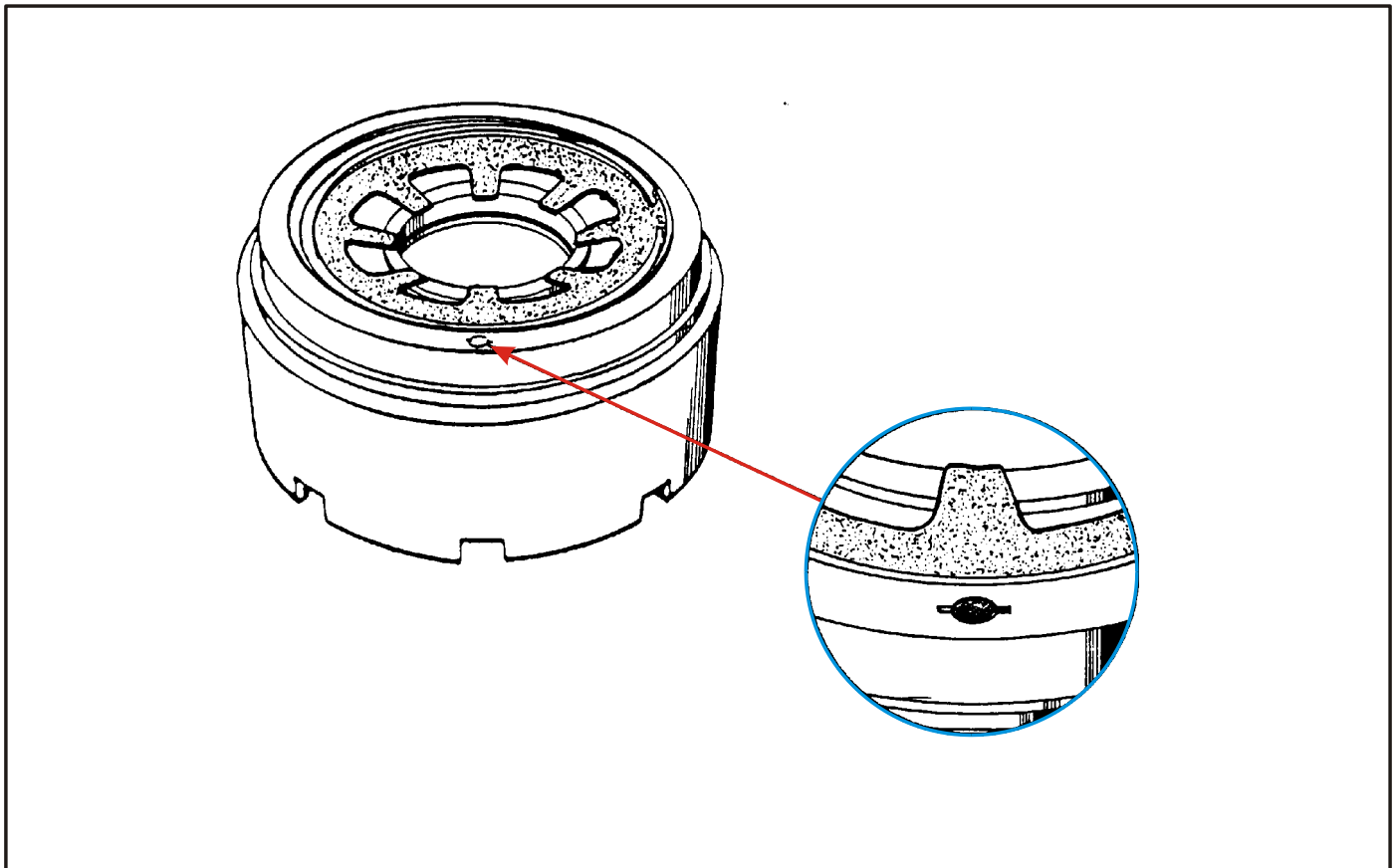


Figure 1

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