



# Technical Service Information

## THM 4L60 (700-R4) NEW FRONT PUMP BODY

**COMPLAINT:** No or Low line pressure in all ranges on any THM 700-R4.

**CAUSE:** The cause may be the snap ring popped out of the pressure regulator valve train in the pump cover.

**CORRECTION:** Install the snap ring with the rounded edge towards the line boost sleeve (See Figure 1). This will prevent the snap ring from popping out again.

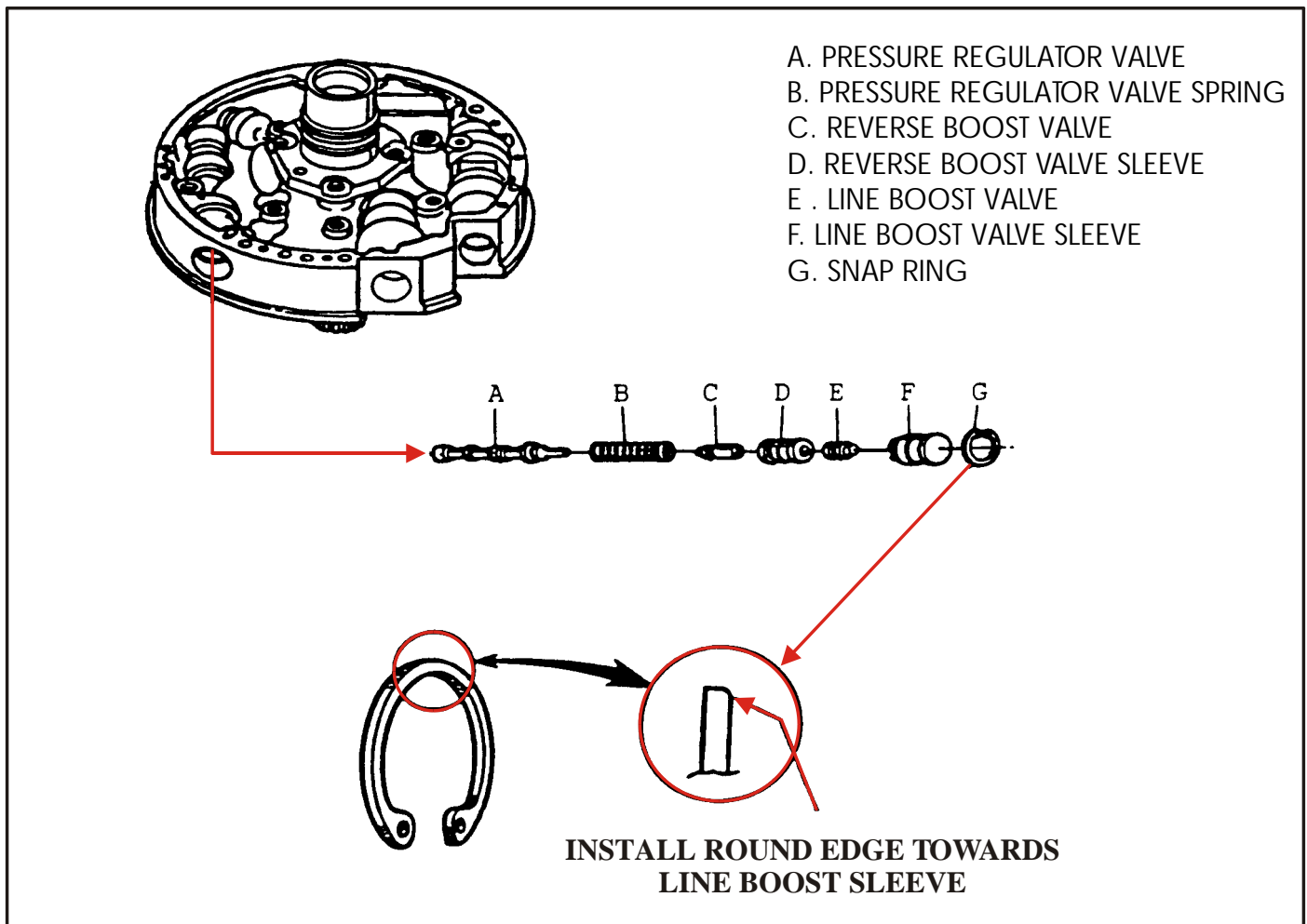


Figure 1

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