



Technical Service Information

THM 4L80-E NEW SHIFT SOLENOIDS

CHANGE: Beginning on November 11, 1993 (Julian Date 315) all THM 4L80-E/4L80-EHD transmissions were built with revised shift solenoid assemblies.

REASON: Revised internal seal material for increased durability.

PARTS AFFECTED:

(1) SHIFT SOLENOID "A" - Revised internal seal material, and is now PURPLE in color, instead of the previous Gray (See Figure 1).

(2) SHIFT SOLENOID "B" - Revised internal seal material, and is now TAN in color, instead of the previous Green (See Figure 1).

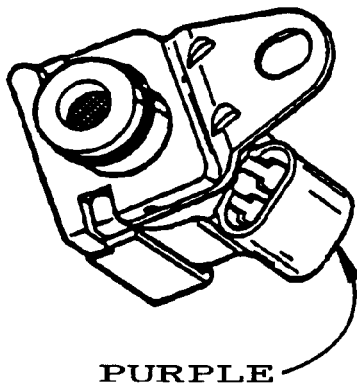
INTERCHANGEABILITY:

The new Shift Solenoids will retro-fit back on ALL previous models of the THM 4L80-E/4L80-EHD transmissions.

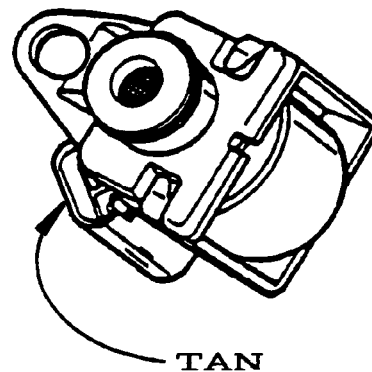
SERVICE INFORMATION:

Shift Solenoid "A" (PURPLE).....	24201004
Shift Solenoid "B" (TAN).....	24201005

SHIFT SOLENOID "A"
24201004



SHIFT SOLENOID "B"
24201005



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Figure 1