[[1]](#footnote-1)

DL-AMP and DBTO: An Automatic Merge Planning and Trajectory Optimization and its Application in Autonomous Driving

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*Abstract*— This paper presents an automatic merging algorithm for autonomous driving vehicle, which decouples the specific motion planning problem into a Dual-Layer Automatic Merge Planning (DL-AMP) and a Descent-Based Trajectory Optimization (DBTO). This work leads to great improvements in finding the best merging opportunity, lateral and longitudinal merging planning and control, trajectory postprocessing and driving comfort. Our algorithm’s robustness, adaptiveness and efficiency have been tested and validated both in simulations and on-road tests.

# INTRODUCTION

In the past several decades, autonomous driving has made a great process extending the ability of autonomous vehicle from Adaptive Cruise Control (ACC) and Lane Keeping Assistance (LKA) to more complex functions such as automatic lane changing, off-road navigation, stopping at traffic light, etc. [1][2]. In merging scenarios, human can predict other vehicles intentions and react intelligently to make the best merge choice. To deal with such scenario, prediction and planning should be well coupled considering driving efficiency, safety, and comfort. Therefore, a robust and intelligent algorithm that can interact with human-operated traffic on freeways is still under research and development. There are mainly two approaches in dealing with automatic merge problem:

One category is prediction and planning coupled method which convert the prediction and planning problem into a convex optimization form, and prediction information is transferred into inequality constraints [3]. Mixed Logical Dynamics (DML) [4][5] is also applied in solving this optimization problem. [6] uses quintic polynomials in merge planning, while polynomial parameters are chosen as optimization variables. Those approaches often lack computational efficiency, and their robustness are not well guaranteed. The other category is prediction and planning decoupled method which first find the best merging opportunity, and then plan a merge maneuver. [7] uses Prediction and Cost Function Based (PCB) method to find the best merge opportunity, while its acceleration and velocity outputs are discontinuous. [8] uses a rule-based planner to decide when to merge based on its pre-defined state machine, but it may fail when faced with complex traffic scenarios.

In terms of motion planning, there are also two major approaches: path/speed decoupled method and path/speed coupled method. In some path/speed decoupled methods, polynomial curvature spiral is generated, and spatial trajectory is solved by using Lagragian method [9][10][11]. Cubic polynomial is also used to generate spatial trajectory [12][13]. In the two methods, piece-wise velocity profile is then generated satisfying some road and trajectory constraints. In merge problem, path/speed decoupled methods do not work well since merging maneuver require that the vehicle reaches a position at a specific time stamp (position/time strictly coupled). In path/speed coupled methods, quintic polynomials are generated longitudinally and laterally, and they are combined to generate spatial and temporal trajectories [14][15]. Such methods, however, do not consider comfort and merge opportunity when deal with merge problem. Therefore, it may lead to uncomfortable lateral acceleration in lane changing, and even lead to danger if unreasonable merge opportunity is selected.

In trajectory postprocessing, gradient descent method is used in [16] to optimize trajectory curvature, but it fails to do collision checking after smoothing. A Dual-Loop Iterative Anchoring Path Smoothing (DL-IAPS) is used to smooth trajectory generated by hybrid A\* algorithm, by converting the trajectory smoothing problem into a convex optimization problem. The algorithm has an average running time about 0.18s- 0.21s [17]. However, in merging problem, where vehicles usually move at high speed, optimization-based algorithm may degrade system instantaneity.

In this paper, we propose a novel path/speed coupled method for automatic merge planning. More specifically, we decoupled the method into two hierarchical steps, including, Dual-Layer Automatic Merge Planning (DL-AMP) and a Descent-Based Trajectory Optimization (DBTO). Our method addresses above mentioned issues with the following advantages:

1) **The Best Merging Opportunity**: In our DL-AMP, the first layer is a prediction and cost function-based algorithm which can find the best merging opportunity. The difference between our method and that in [18] are: 1) our method is only used in find the best merging opportunity, when the autonomous vehicle begins to merge, the second layer algorithm will be trigger. Therefore, the output continuity is guaranteed by the second layer algorithm. Meanwhile, since the task is much easier for the first layer algorithm, it has less cost function parameters to tune. In our method, candidate ego vehicle acceleration and time are sampled in some ranges. Based on the sampled acceleration and time, constant acceleration and exponential acceleration prediction models are used to predict the relative distance and velocity between ego vehicle and other traffics. Cost function that emphasis driving efficiency and comfort is designed, and the maneuver that satisfies safety hard constraints with the minimum cost is chosen.

2) **Efficient optimization- and sampling- based method**: although quintic polynomial sampling method has been used in [14], it does not well deal with merge scenario motion planning. EM planner [22] generate optimal trajectory by solve iteratively dynamic and quadratic programming problems (DP & QP) with an average of 259*ms*. Unlike EM planner, in our DL-AMP, the second layer algorithm is an optimization- and sampling- based path/speed quintic polynomial trajectory generation method. We only sample on time, and under each fixed time, we convert the trajectory generation problem into a constrained quadratic programming (QP) problem and solve it efficiently. After suboptimal trajectory is generated under each sampling time, another cost function is formulated that considers sampling time. The optimal trajectory is the one with the lowest cost function. Our optimization- and sampling- based method does not have DP process and piece-wise polynomial trajectory is simplified into a single trajectory, thus greatly reducing computation time.

The longitudinal planning is divided into distance planning and velocity planning to adapt to difference merge scenarios. We divide merge scenarios into three categories, and different desired longitudinal distances are selected under different scenarios. To improve efficiency, the constraints of sampling time, desired lateral offset in lateral planning and desired distance and velocity in longitudinal planning are well selected based on road geometry, vehicle dynamic constraints and human driver statistics.

3) **Driving Comfort and Control Feasibility**: To improve driving comfort and control feasibility. We do trajectory smoothing after optimal trajectory is generated. A gradient based method that considers trajectory smoothness and curvature is used to reduce trajectory discontinuity and turning radius which results in reduced lateral acceleration and steering wheel angle in control. Since we use DL-AMP to find the best merge opportunity, free space is ensured at the very beginning, and collision checking is not necessary after smoothing. Unlike [19], we also modify our gradient based method by dealing with exploding and vanishing gradient problems.

This paper is organized as follows: DL-AMP and DBTO are illustrated in Section II and III, respectively. The simulation and on-road tests results are shown in Section IV.

# Dual-Layer Automatic Merge Planning

In this section, we introduce the two parts of DL-AMP: In III-A we introduce how to find the optimal merging opportunity and in III-B we introduce merging trajectory generation.

## A. finding the optimal merging opportunity

The position of the ego vehicle is not necessarily appropriate enough to trigger a merging maneuver. Therefore, in the first layer of AMP, the optimal merging opportunity is determined using PCB algorithm that guarantees merge efficiency, comfort, and safety. More specifically, ego vehicle is supposed to move to a position that has enough longitudinal interval between target vehicles with low relative velocity. For convenience, we divide merging scenarios into three types(A-1). We use constant acceleration prediction model for ego vehicle, and exponential acceleration prediction model for other vehicles(A-2). The desired acceleration of ego vehicle and the time of adjustment are then sampled and evaluated according to a well-designed cost function to bring ego vehicle to appropriate position and velocity before merging(A-3).

*1) Scenario:* Merge scenarios are divided into three types shown in Fig.1: 1). Ego vehicle merge to the back of vehicle *a*. 2) Ego vehicle merge to the mid of vehicle *a* and vehicle *b*. 3) Ego vehicle merge to front of vehicle *b.*

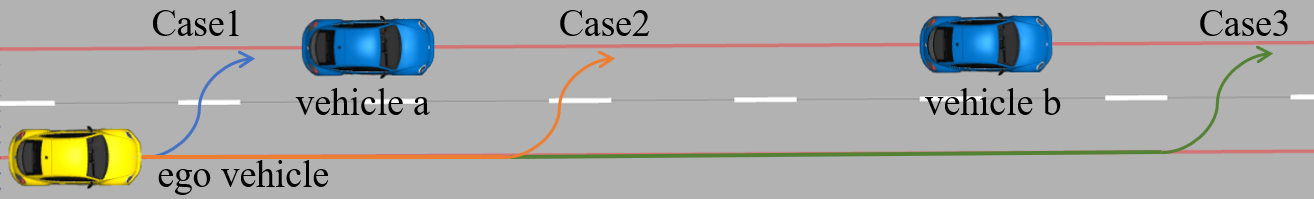


Fig.1: Difference merge scenarios.

*2) Prediction:* We use constant acceleration prediction model for ego vehicle and exponential acceleration prediction model for other vehicles.

The distance and velocity of ego vehicle are denoted by

|  |  |  |
| --- | --- | --- |
|  |  | (1) |
|  |  | (2) |

For other vehicles in target lane, we assume that their acceleration would decrease exponentially:

|  |  |  |
| --- | --- | --- |
|  |  | (3) |
|  |  | (4) |

*Ta* and *Tb* indicate how fast the vehicle acceleration decreases. This hypothesis is derived with the assumption that vehicles in highway are always intended to drive with constant velocity in the long term, even if they have relatively large instant acceleration.

*3) Cost functions*: Steady state relative distance cost , time to collision cost , total time cost , and acceleration cost are chosen to evaluate efficiency, comfort, and safety.

We define, where is distance between ego vehicle and vehicle *a*, and is distance between vehicle *a* and vehicle *b*. The steady state position of ego vehicle is supposed to be close to the middle of the other vehicles (in scenarios where there is only one target vehicle, we create another virtual target vehicle). Therefore, increase as deviates from 0.5. indicates whether it is safe to begin merging by evaluate the time to collision with other vehicles. We assume that time to collision larger than 3*s* guarantees safety. is given by:

|  |  |  |
| --- | --- | --- |
|  |  | (5) |

We want to reach the optimal merge point as soon as possible and penalize large total time. is the cost of longitudinal acceleration. Maneuvers with large absolute longitudinal acceleration is penalized. The total cost is given in (6).

|  |  |  |
| --- | --- | --- |
|  |  | (6) |

All costs are regularized in [0,1] for sake of parameter tuning, and is shown in Fig.2.



Fig. 2: Cost functions

## B. merging trajectory generation

We use optimization- and sampling- based method to generate optimal quintic polynomials longitudinally and laterally by solving a quadratic programming problem with its standard form:

We evaluate the candidate trajectories using objective function considering driving efficiency, comfort, and safety. Equality and inequality constraints are applied to guarantee fixed initial and terminal states, vehicle dynamics and driving comfort. To make merge maneuver more like human behaviors, we first determine a comfortable lateral acceleration and curvature limits which is shown in Fig.3. It determines the inequality constraints of terminal desired distance in longitudinal distance planning and the constraints of terminal velocity in longitudinal velocity planning.

*1) lateral planning:* according to human driving statistics, we limit sampling time in a reasonable range to improve sampling efficiency. Lateral acceleration is the most critical factor that affect driver comfort, and trajectory curvature is also an important factor that affect the performance of lateral controller. Based on the feature of quintic polynomial, we calculate a reasonable time range that satisfy both (Fig.3). The sampling time range is constrained between 4.5s and 7.0s.

In lateral direction, the objective function is denoted by:

|  |  |
| --- | --- |
|  | (7) |

where , and is penalty weights of different parameters. is lateral jerk of the trajectory, and is lateral offset of the trajectory w.r.t the reference line. Unlike cost function in [6] which contains more than ten parameters, we want to select cost function terms as less as possible, as heavy parameter calibration is always time consuming and does not appeal to engineering application. In terms of comfort, we find that jerk is the most direct factor that affect driver comfort.

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Fig. 3: Lateral features of quintic polynomials. We calculate the maximum lateral acceleration a quintic polynomial can generate with a constant lateral offset (in China, standard road width 3.75m) and longitudinal velocity varying from 36km/h to 108 km/h. We find that the lateral acceleration profile is like a saddle with its peak values (time fixed) ranging between 68km/h and 76km/h. According to driver statistics, we find that lateral acceleration should be less than 0.15g, the minimum time is therefore limited at 4.5s. The curvature graph is then used to check if the maximum curvature is too aggressive with time equaling 4.5s. To ensure merging efficiency, we limit maximum time at 7.0s which is like human drivers’ behavior.

Thus, we only keep jerk term, neglecting lateral velocity and acceleration terms. The curvature-related terms are also neglected since we not only have a reasonable sampling time range that ensures proper trajectory curvature, but also do trajectory smoothing in DBTO to optimize curvature. The consecutivity term is neglected in merge scenarios where there exists no symmetry. Less cost function terms can improve computation efficiency and reduce parameter calibration burden. For the sake of application, the objective function is converted into a discretization form:

|  |  |  |
| --- | --- | --- |
|  |  | (8) |

we define the initial state constraint = [,, ,] where is ego vehicle’s lateral offset with respect to reference line. is ego vehicle’s lateral velocity, is ego vehicle’s lateral acceleration, and is current time which is always assumed to be zero. The terminal constraints are defined as = [,, , ] where is terminal lateral offset and is terminal time. We let  *= = 0*, as we always want the terminal lateral velocity and lateral acceleration equal to zero. And it becomes equality constraints. is an inequality constraint which is limited between the boundaries of target road denoted by *RW*. Middle points constraint checking is performed on these discretized points: . The constraints are as follows:

|  |  |  |
| --- | --- | --- |
|  |  | (9) |

*2) longitudinal planning:* longitudinal planning is divided into distance planning and velocity planning. Similar with lateral planning, we use quintic polynomial in distance planning and quantic polynomial in velocity planning. The optimal trajectory is achieved by solve similar constrained QP problem.

The objective functions for distance planning and velocity planning are denoted, respectively, by:

|  |  |
| --- | --- |
|  | (10) |
|  | (11) |

where and .

And their discretization form are as follows:

|  |  |  |
| --- | --- | --- |
|  |  | (12) |
|  |  | (13) |

where and .

, and are respective penalty weights of different parameters. is longitudinal jerk at of the trajectory, is longitudinal offset between desired distance and terminal distance, and is longitudinal velocity offset between set speed and terminal speed.

In distance planning, we define the initial state constraints = [,, ,] where , ,and are respectively ego vehicle’s longitudinal distance with respect to reference line, longitudinal velocity, and longitudinal acceleration. is current time which is always assumed to be zero. The terminal state constraints are defined as = [,, ,] where ,, are terminal longitudinal distance, velocity, and acceleration, respectively. is the same as that in lateral planning which is fixed in each QP problem. In velocity planning, the terminal states constraints are a little bit different: = [, ,] = [, ,], we leave as unconstrainted. Middle points constraint checking is performed on these discretized points: . The desired longitudinal distance is calculated differently according to different scenarios (II-A), we use Case I as an example for our next contents and follow the exponential acceleration prediction model.

By solve boundary value problems, the position, velocity and acceleration of both vehicle a and b (,,,,,) can be easily achieved. We omit the calculation for brevity.

Ego vehicle is supposed to move to the middle of the other two target vehicles, and is denoted by:

|  |  |  |
| --- | --- | --- |
|  |  | (14) |

The first order and second order derivatives of are as follows:

|  |  |  |
| --- | --- | --- |
|  |  | (15) |
|  |  | (16) |

In distance planning the constraints are as follows:

|  |  |  |
| --- | --- | --- |
|  |  | (17) |

In longitudinal velocity planning, the constraints are as follow:

|  |  |  |
| --- | --- | --- |
|  |  | (18) |

The complete formulation of the optimization problem is as follows:

|  |  |  |
| --- | --- | --- |
|  |  | (19) |

subject to lateral constraints and longitudinal distance constraints or velocity constraints according to different longitudinal scenarios. After optimal trajectory is generated at each sampling time *T*, total cost function is formulated and the trajectory with minimum cost is selected as global optima:

|  |  |  |
| --- | --- | --- |
|  |  | (20) |

Although we can formulate the total cost function in another form that contains *t*:

|  |  |  |
| --- | --- | --- |
|  |  | (21) |

The first two term is in quadratic form, while *t* become an optimization variable, the objective function therefore become a nonlinear form, and we can only use gradient based method or nonconvex optimization methods to deal with the problem. The computation time greatly increase, and we will lose algorithm efficiency in engineering application.

# Descent based trajectory optimization

In this section, to further reduce the curvature and heading angle of the optimal quintic polynomial, we introduce our descent-based trajectory optimization, and the overall algorithm is shown in **Algorithm 1**. Our method is a post-processing of trajectory generated by DL-AMP. It is based on gradient descent which is an iterative optimization algorithm. The coordinate of each point is updated iteratively in direction of the negative derivative of objective function. In our method the objective function is weighted sum of three terms: curvature, smoothness, and straightness which is given by:

|  |  |
| --- | --- |
|  |  |
|  | (22) |

, , and are penalty weights of different terms. The first term is penalty on curvature. The second term is penalty on straightness, and the third term is penalty on smoothness where is defined as . Post-processing of trajectory generated by Hybrid A\* is introduced in [20][21], but quintic polynomial has less noise than trajectory generated by Hybrid A\* algorithm, therefore, in real tests, we have not seen expected gradient descent from the smoothness term. Therefore, we introduce another straightness term to deal with vanishing gradient problem. We also introduced a buffer band which is close to original quintic polynomial to avoid bad effect of exploding gradient. To prevent trajectory points’ heading angles that are close to initial and terminal locations from moving considerably, variable penalty weights which have Gaussian distribution are introduced. To guarantee the robustness of the trajectory optimization algorithm, we set three stopping criteria: 1). Maximum iteration number; 2). Buffer band; 3) Minimum curvature. The maximum iteration number ensures that the optimization algorithm is forced to stop at fixed maximum allowed running period. The buffer band ensures that the optimized trajectory is near the original trajectory. It can not only check the explode gradient problem, but also keep the validity of collision free status. Minimum curvature criteria stop the algorithm once the trajectory is smooth enough for controller.

## Vanishing Gradient Problem

In objective function, we introduce smooth term. While in merge scenarios, longitudinal distance change is much longer than lateral distance change, making gradient descent in smooth term very small and the smoothing algorithm very inefficient. Even though we can use bigger descent step, but it has to adapt to different merge scenarios, and sometimes bad step may cause explode descent problem. To ensure obvious gradient descent in trajectory smoothing, we introduce another term . Although it means stretch the trajectory to a straight line, in merge scenarios, it has the same meaning as smoothness. Human driver intends to turn steering wheel as slowly and less as possible, which indicating that the merge trajectory becomes smoother and straighter. We use a simple merge scenario to show the effect of straightness term. In this case, DL-AMP generates an optimal trajectory with maximum lateral offset 3.5m and longitudinal offset 6.5m. if we only use smoothness term for trajectory optimization with descent step size 0.15 and allow 400 iterations. The result is shown in Fig. 4 and Fig. 5. the gradient with term is at least twenty times bigger than that without term. In this case test, the iteration is much more efficient and stops at the 191st iteration saving at least a half computational time.

|  |  |
| --- | --- |
| **Algorithm 1**: Gradient Descent Algorithm | |
| **Variable:** | |
| id: trajectory index.  : gradient of trajectory points.  : the maximum absolute value of trajectory curvature  : the maximum absolute value of offset between original trajectory and smoothed trajectory | |
| **Parameters:** | |
| : gradient descent step size of smoothness term.  : gradient descent step size of straightness term.  : gradient descent step size of curvature term.  : the standard deviation of Gaussian distribution.  *L*: the length of trajectory points.  *P*: original trajectory points [].  MAX\_ITER: maximum iteration number  *B*: buffer band.  : satisfactory curvature. | |
| 1 | *COND 1* |
| 2 | **While** *COND = 1* **do** |
| 3 | **for** all **do** |
| 4 |  |
| 5 | *GaussianDistribution (id, , L)* |
| 6 |  |
| 7 |  |
| 8 |  |
| 9 |  |
| 10 |  |
| 11 | **end for** |
| 12 |  |
| 13 | **if**  *MAX\_ITER* **then** |
| 14 | *COND 2* |
| 15 | **break** |
| 16 | **if** **then** |
| 17 | *COND 3* |
| 18 | **break** |
| 19 | **if** *B* **then** |
| 20 | *COND 4* |
| 21 | **break** |
| 22 | **end while** |

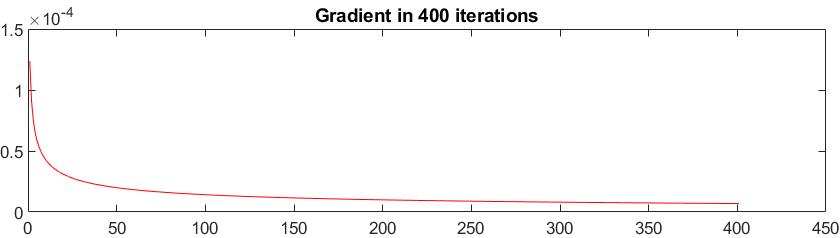


Fig.4 Gradient descent without straightness term

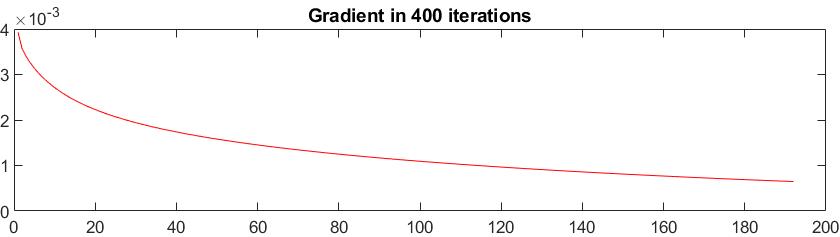


Fig.5 Gradient descent with straightness term

## B. Buffer Band

Buffer band is introduced to avoid explode gradient problem and keep the validity of collision free status. As is shown in Fig. 6, gradient of smoothness term explodes if a big step size is selected, thus the optimized trajectory becomes unreasonable. We use buffer band to avoid gradient explode. As is shown in Fig. 7, algorithm is stopped if the points of optimized trajectory move out of the range of buffer band.

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Fig.6: Optimized trajectory without constraints from buffer bands.

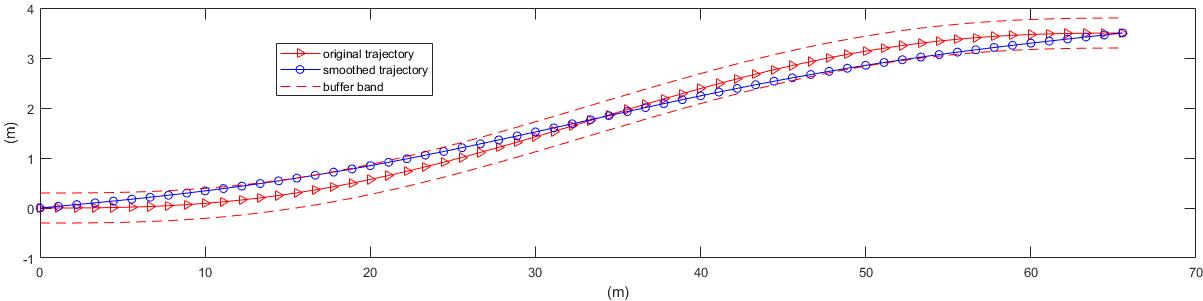


Fig.7: Optimized trajectory with constraints from buffer bands.

## C. Variable Penalty Weights

To overcome the problem of abrupt different of heading angle close to the initial and terminal points, we prevent points close to the initial and terminal locations of the trajectory from moving considerably. The gradient descent step size is modified as a variable parameter with Gaussian distribution. This variable parameter controls the step size with respect to the point index. As a result, points near the initial and terminal points have smaller gradient descent step size, thus moving less compared to those points far from the initial and terminal points. The Gaussian distribution is shown in Fig. 8.

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Fig.8: Variable weights with Gaussian distribution

## D. Gradient Descent

The gradient of each term is as follows:

1). **The derivative of smoothness term**

|  |  |  |
| --- | --- | --- |
|  |  | (23) |

**2). The derivative of curvature term**

The partial derivative of with respect to is:

|  |  |  |
| --- | --- | --- |
|  |  | (24) |

where is the angle between and :

|  |  |  |
| --- | --- | --- |
|  |  | (25) |

3). **The derivative of straightness term**

|  |  |  |
| --- | --- | --- |
|  |  | (26) |

The detail of derivation of can be find in [20].

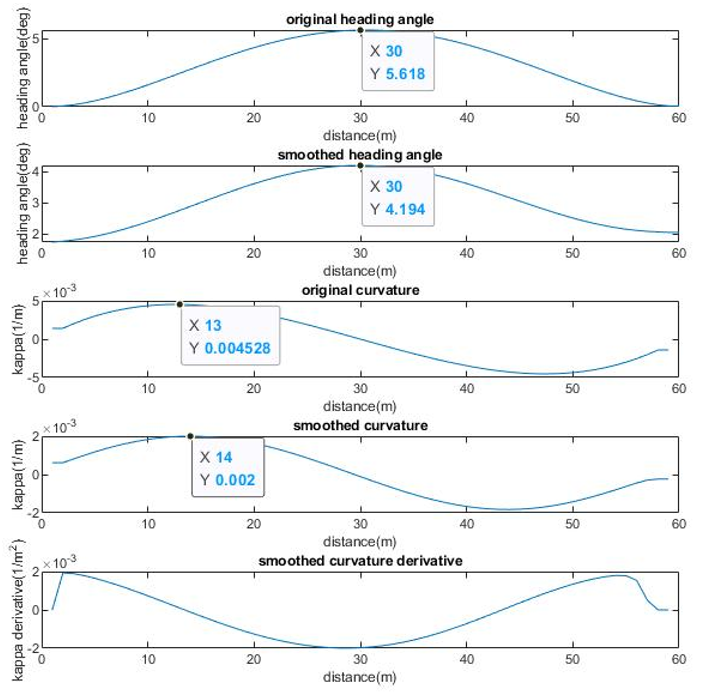


Fig. 9: Trajectory features before and after smoothing. Gradient based smoothing improves the characteristic of trajectory heading angle and curvature. Variable weight of step length with Gaussian distribution ensures the continuity of optimized heading angle close to initial and terminal positions of original trajectory. The continuity of change rate of curvature is still guaranteed after trajectory smoothing.

## E. Smoothing results

We use the same test parameters as section A to see the performance of DBTO. In Fig. 9, the optimized trajectory is well improved in terms of heading angle and curvature. The maximum heading angle is reduced from 5.618 *deg* to 4.194 *deg*, and the maximum curvature is reduced from 0.004528 to 0.002 . The continuity of heading and curvature are also well reserved due to continuous step size that subjects to Gaussian distribution. The continuity of curvature derivative is also checked to see whether the optimized trajectory is still second order continuous.

# experimental results

The proposed motion planning method is test by Software in Loop (SIL) on Carmaker Platform. Meanwhile, it is also implemented on an IBM-PPC-750GL 900MHz PC with 16G RAM. All road test experiments are carried out on this platform. In this section we provide two typical and common scenario tests: 1) two vehicles move at speed of 30km/h-40km/h with an interval of 20m-40m. Ego vehicle moves at speed of around 40km/h, and merge into the two vehicles from front. 2). two vehicles move at speed around 40km/h with an interval of 20m-40m. Ego vehicle moves at speed of around 40km/h, and merge into the two vehicles from behind. Simulation results are shown in Fig. 10, and road test results are shown in Fig. 11. We select four variables to indicate the performance of merge maneuver.1) longitudinal interval between ego vehicle and other vehicles at the point that ego vehicle starts merging, indicating whether an optimal merge opportunity is found. 2) steady state longitudinal intervals between ego vehicle and other vehicles, which indicates whether merge maneuver converges asymptotically. 3) ego vehicle longitudinal velocity which indicates longitudinal comfort. 4) ego vehicle lateral velocity which indicated lateral comfort.

Diagram, engineering drawing

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Fig.10: simulation results. The first column is the first scenario test results, and the second column is the second scenario results. In the first scenario, ego vehicle starts at ,, , . Ego vehicle is expected to slow down and merge into the other two vehicles on the adjacent lane from front. Ego vehicle first decelerate to search for the best merge opportunity. The fourth figure in the first column indicates that the optimal merge opportunity is found when phase number becomes one. At 12.4s, the best opportunity is found, and ego vehicle has longitudinal interval (), . Then ego vehicle begins to accelerate and merge, and finally move to the middle of the other two vehicles with . Lateral velocity has maximum value of 0.16m/s. In the second scenario, ego vehicle starts at ,, , . Ego vehicle is expected to speed up and merge into the other two vehicles on the adjacent lane from behind. Ego vehicle first accelerate to search for the best merge opportunity. At 12.5s, the best opportunity is found, and ego vehicle has longitudinal interval (), . Then ego vehicle begins to decelerate and merge, and finally move to the middle of the other two vehicles with . Lateral velocity has maximum value of 0.14m/s.

Diagram

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Fig.11: Road test results. The first column is the first scenario test results, and the second column is the second scenario results. In the first scenario, ego vehicle starts at ,, , . Ego vehicle is expected to slow down and merge into the other two vehicles on the adjacent lane from front. Ego vehicle first decelerate to search for the best merge opportunity. The fourth figure in the first column indicates that the optimal merge opportunity is found when phase number becomes one. At 309 s, the best opportunity is found, and ego vehicle has longitudinal interval (), . Then ego vehicle begins to accelerate and merge, and finally move to the middle of the other two vehicles with . Lateral velocity has maximum value of 0.35m/s. In the second scenario, ego vehicle starts at ,, , . Ego vehicle is expected to speed up and merge into the other two vehicles on the adjacent lane from behind. Ego vehicle first accelerate to search for the best merge opportunity. At 118.9s, the best opportunity is found, and ego vehicle has longitudinal interval (), . Then ego vehicle begins to decelerate and merge, and finally move to the middle of the other two vehicles with . Lateral velocity has maximum value of 0.33m/s.

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2. [↑](#footnote-ref-2)