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## LAUNCH YOUR MISSION WITH US

Spacecraft Buses, Systems & Solutions

[www.BlueCanyonTech.com](http://www.BlueCanyonTech.com)

Blue Canyon Technologies Proprietary



# About Blue Canyon Technologies

- Founded in 2008
- Experienced team of space industry veterans
- Agile small satellites:
  - Spacecraft
    - Cubesats (3U, 6U, 12U)
    - Microsats to ~200kg
  - Components/Subsystems
    - Star Trackers
    - Reaction Wheels
    - ADCS
- Staff & Facility:
  - >100 people
  - 45,000 sq-ft
  - Additional 40,000 sq-ft beginning soon



# BCT Small Satellite Products



## Nano Star Trackers

High-performance, ultra-small size & power



## Reaction Wheels

Nanosat, CubeSat, and Microsat sized wheels



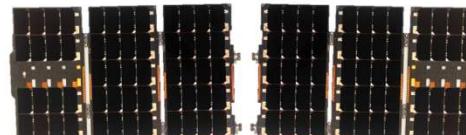
## Attitude Control Systems

Precision GN&C Systems for CubeSats to Microsats  
(enclosed or distributed architecture)



## Electrical Power Systems

Batteries, solar panels, power control and distribution



## XB Spacecraft Avionics

Integrated Nanosat system (ADCS, EPS, C&DH, GPS,  
Processors, Software Defined Radios)



## XB Spacecraft Buses

Complete Nanosat to Microsat Spacecraft Bus Solutions  
(Design, Manufacturing, Integration & Test, Launch, and  
Operations)



# Nano Star Trackers

- The Blue Canyon Technologies Nano Star Tracker is a reliable, high performance design, compatible with a variety of SmallSat configurations and missions. Features include:
  - Tracks stars down to 7.5 magnitude
  - On-board star catalog (>23,000 stars) and lost-in-space star ID
  - Easy to integrate digital interface electronics
  - Compact packaging (CubeSat compatible)
  - Can track at 2+ deg/



Standard NST  
45° half cone sun keep out

## 25 Star Trackers On Orbit



Extended Baffle NST  
(+28V option, 17.5° half cone sun keep out zone)

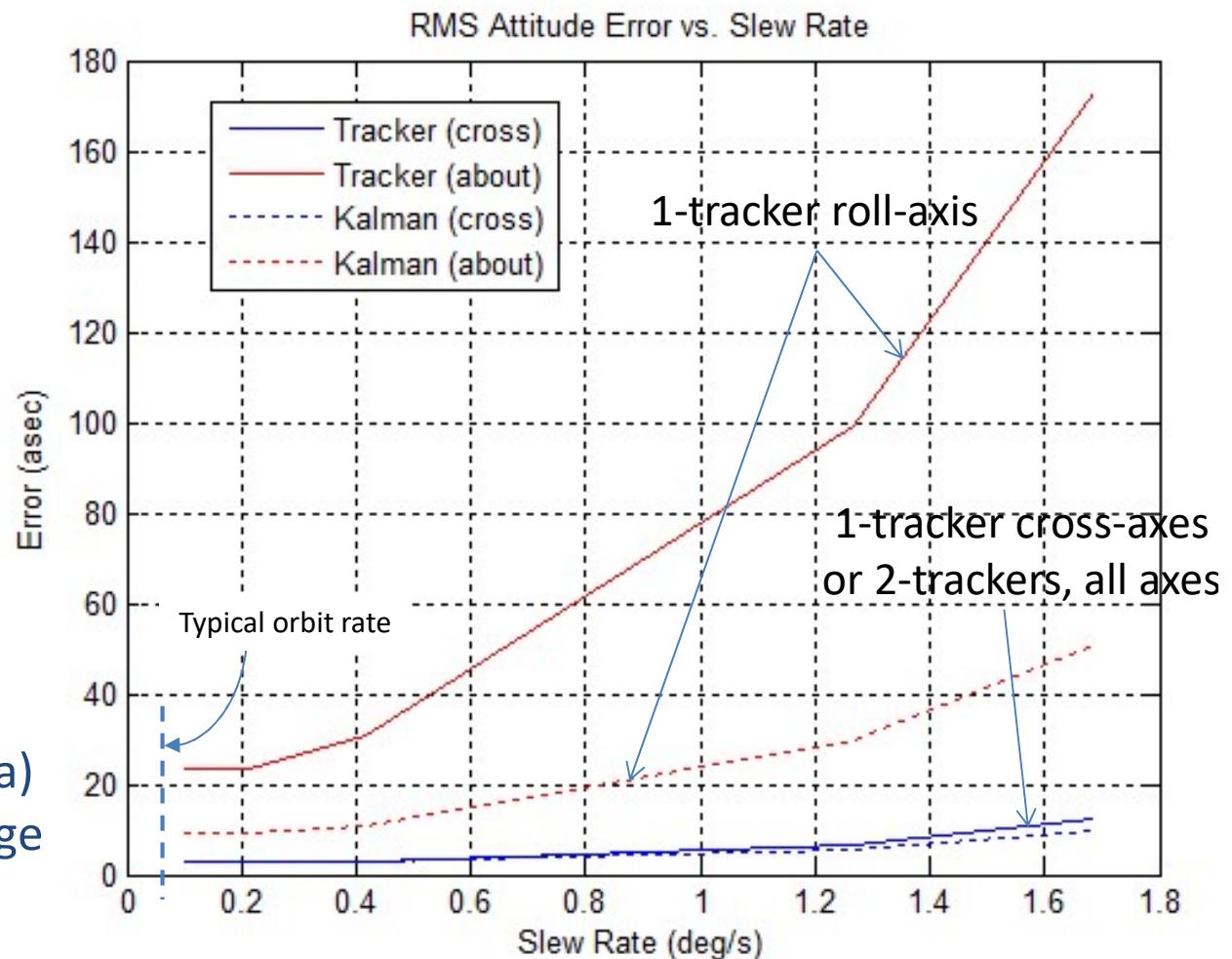
Nano Star Tracker Capability	
Specification	Performance
Attitude solution update rate	5 Hz
Bore-sight accuracy	4 arcsec (1-sigma)
Roll axis accuracy	30 arcsec (1-sigma)
Lost in space solution time	2 seconds
Field of view	10 x 12 degrees
Spacecraft lifetime	3 Years (LEO)
Sky coverage	>99% sky coverage
Mass	0.35 kg (with baffle)
Volume	10 x 6.73 x 5 cm (with baffle)
Nominal power consumption	0.75W
Peak power	≤1.0W
Idle mode	0.5W
Operating voltage	5 +/- 0.1V
Data interface (optional drive electronics)	RS-422, I2C, SPI

# Attitude Knowledge at Various Slew Rates



- Performance estimates obtained from extensive night-sky testing
- High-precision telescope gimbal used to slew NST at various rotation rates
- Mean motion removed, resulting in NST knowledge error
- Classical 6-state MEKF Kalman filter (with IMU data) enhances attitude knowledge versus raw tracker

*Applies to all spacecraft sizes: 3U to ESPA*





# Reaction Wheels

- BCT Reaction Wheels provide an efficient, high performance solution for spacecraft attitude control
- Available in a range of sizes, providing a wide combination of torque and momentum storage
- Control electronics can be included internally to the reaction wheel, or a separate unit
- Designs reviewed by NASA, Air Force, and Aerospace Corp experts
  - *Any size wheel* can be used with BCT attitude determination systems
    - Only table values in flight software need to change

**69 RWp015 On Orbit**



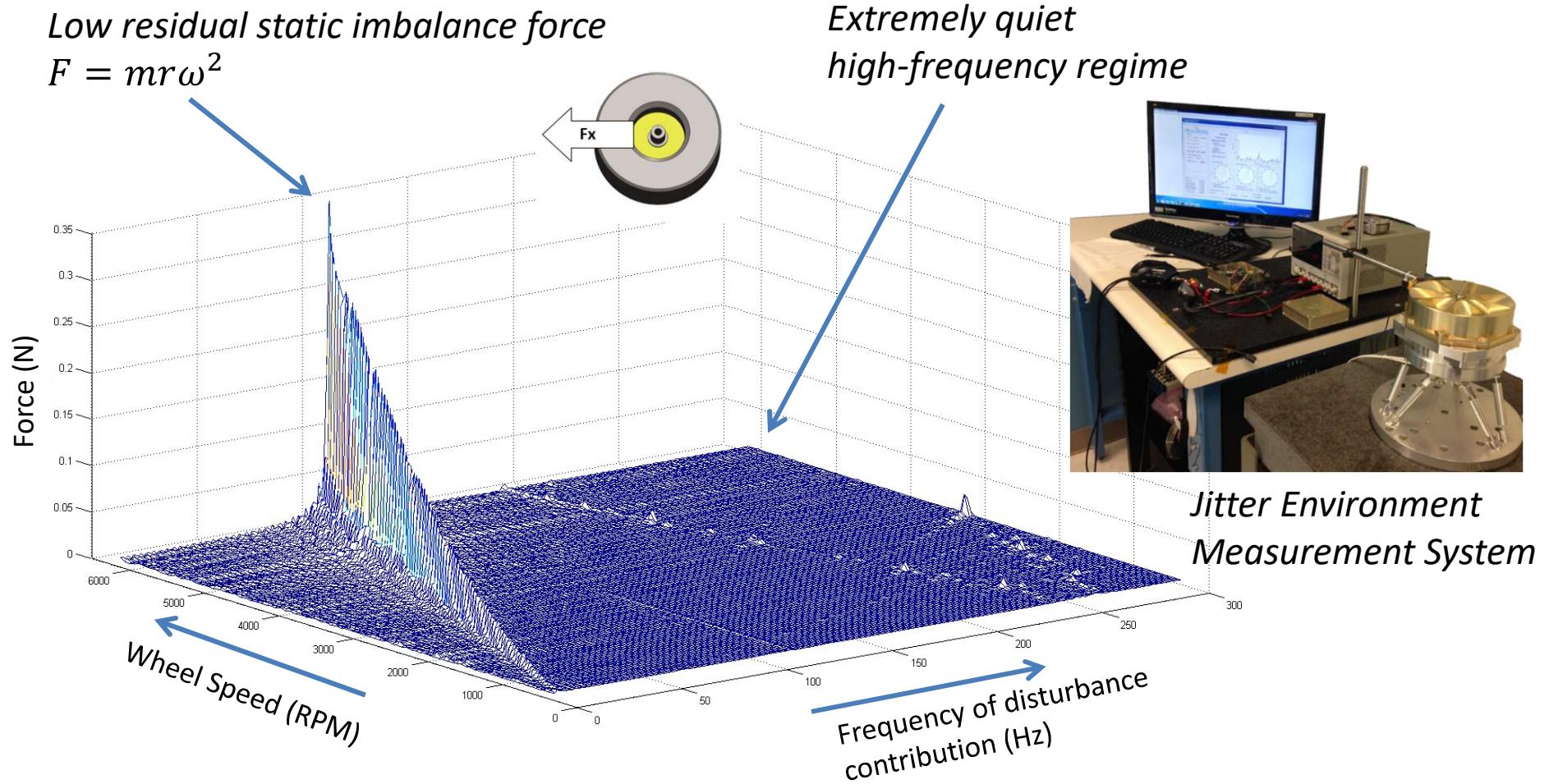
**3 RWp500 On Orbit**



	RWP015 (MicroWheel)	RWP050	RWP100	RWP500	RW1	RW4	RW8
Momentum	0.015 Nms	0.050 Nms	0.10 Nms	0.50 Nms	1.5 Nms	4.0 Nms	8.0 Nms
Max Torque *	0.004 Nm	0.007 Nm	0.007 Nm	0.025 Nm	0.1 Nm	0.3 Nm	0.3 Nm
Mass	0.130 kg	0.24 kg	0.35 Kg	0.75 kg	1.6 kg	3.0 kg	4.1 kg
Volume	42 x 42 x 19 mm	58 x 58 x 25 mm	70 x 70 x 25 mm	11 x 11 x 3.8 cm	15 x 15 x 6.5 cm	17 x 17 x 7 cm	19 x 19 x 9 cm
Voltage	12 VDC	12 VDC	12 VDC	28 VDC	28 VDC	28 VDC	28 VDC
Power @ 1/2 Momentum	< 0.6 W	< 0.5 W	< 0.5 W	< 3.0 W	< 3.0 W	< 4.0 W	< 5.0 W
Power @ Full Momentum	< 1.0 W	< 1.0 W	< 1.0 W	< 6.0 W	< 7.0 W	< 8.0 W	< 10.0 W
Design Life	> 5 years	> 5 years	> 5 years	> 10 years	> 10 years	> 10 years	> 10 years
Static Unbalance * (Fine)	< 1.2 g-mm (0.25 g-mm)	< 1.2 g-mm (0.35 g-mm)	< 1.5 g-mm (0.5 g-mm)	< 3 g-mm (1 g-mm)	< 4 g-mm (1.8 g-mm)	< 6 g-mm (2 g-mm)	< 8 g-mm (2.8 g-mm)
Dynamic Unbalance * (Fine)	< 20 g-mm <sup>2</sup> (2.5 g-mm <sup>2</sup> )	< 20 g-mm <sup>2</sup> (2.5 g-mm <sup>2</sup> )	< 20 g-mm <sup>2</sup> (5 g-mm <sup>2</sup> )	< 25 g-mm <sup>2</sup> (10 g-mm <sup>2</sup> )	< 100 g-mm <sup>2</sup> (50 g-mm <sup>2</sup> )	< 150 g-mm <sup>2</sup> (75 g-mm <sup>2</sup> )	< 200 g-mm <sup>2</sup> (100 g-mm <sup>2</sup> )

# Wheel Jitter Performance

- BCT wheels are designed for long life, and extremely low jitter
- Low wheel disturbances result in low payload line-of-sight motion
- Plot is characteristic of all BCT wheel sizes



# Wheels Produced in Batches



- Designed for high-volume manufacturing
- Often built in batches of 30 or more
- Each high-performance wheel assembled in a few hours.



# XACT / XB1 ADCS Module



- XB1 ADCS/C&DH is similar to stand-alone XACT
  - Nano Star Tracker for precise attitude determination (Integrated stray light baffle)
  - Three 15 mNms (or larger) reaction wheels enabling precise 3-axis control
  - Three torque rods
  - MEMS IMU
  - MEMS Magnetometer
  - Sun sensors
- Multiple pointing reference frames, such as:
  - Inertial
  - LVLH
  - Earth-fixed target
  - Solar
  - Lunar
  - Planets
  - Other spacecraft
- Highly-integrated architecture with powerful, robust processing core

***11 Units On Orbit.  
Dozens more to go.***

***2 on their way to Mars!***



*0.5U module  
(15 mNms wheels)*

*XACT Single tracker pointing accuracy:  
0.003 deg, RMS, 2 axes,  
0.007 deg, RMS, 3<sup>rd</sup> axis,  
at <1 deg/s*

*XB1 Power module contains 2<sup>nd</sup> tracker.  
Resulting 2-tracker pointing accuracy:  
0.002 deg, RMS, all 3 axes,  
at <1 deg/s*

# XACT & XACT-50



- Identical systems, except for different reaction wheel size
- Radiation tested to > 45kRad

15 mNms



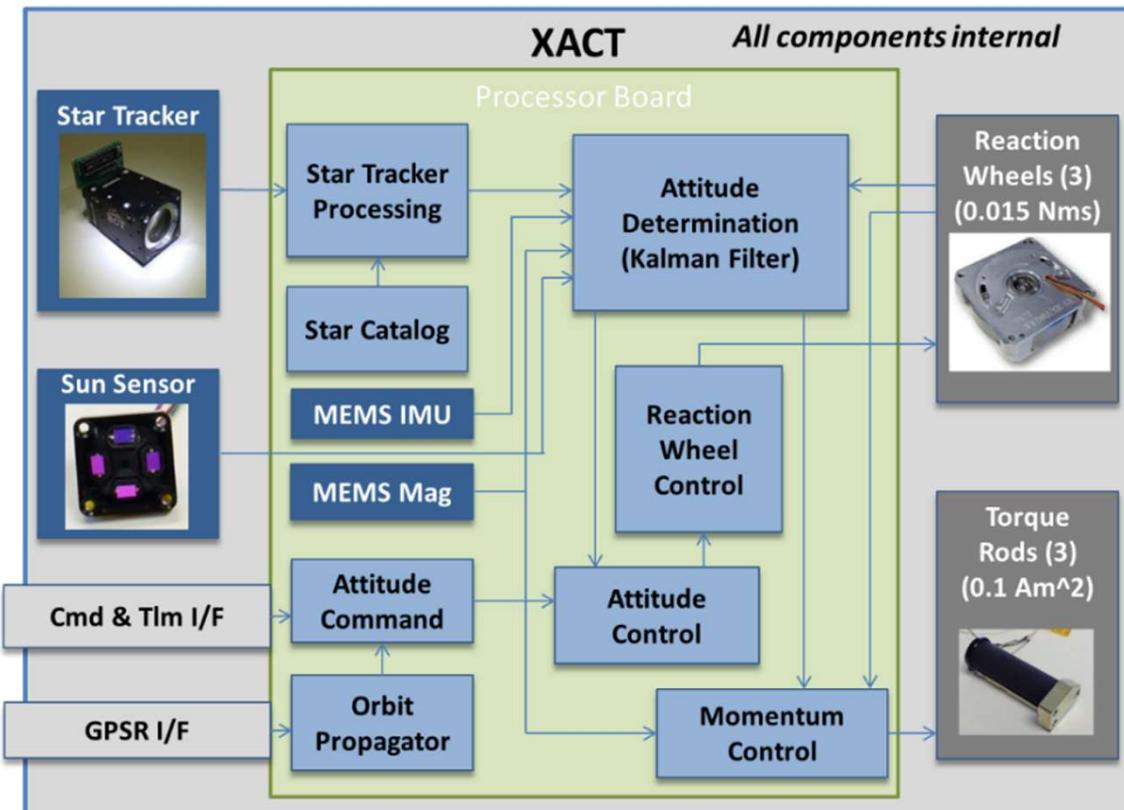
10 x 10 x 5 cm

50 mNms

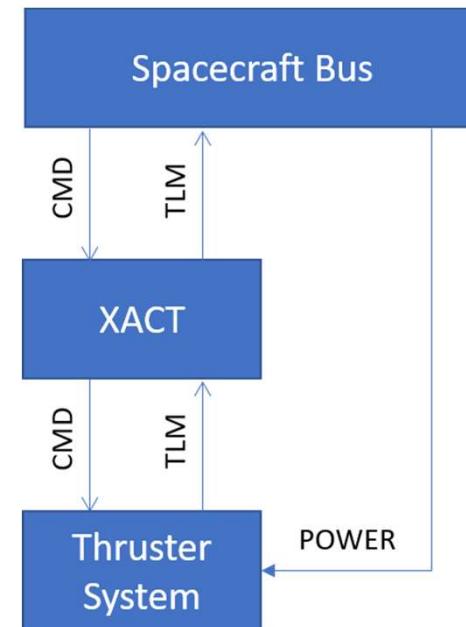


10 x 10 x 7.5 cm

# XACT Functional Block Diagram



Shown configured for typical LEO mission

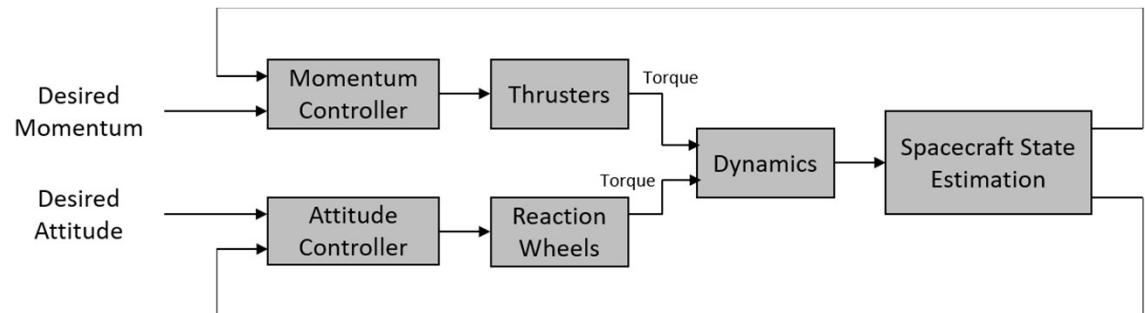


Thruster interface  
(Typically for *non-LEO*)

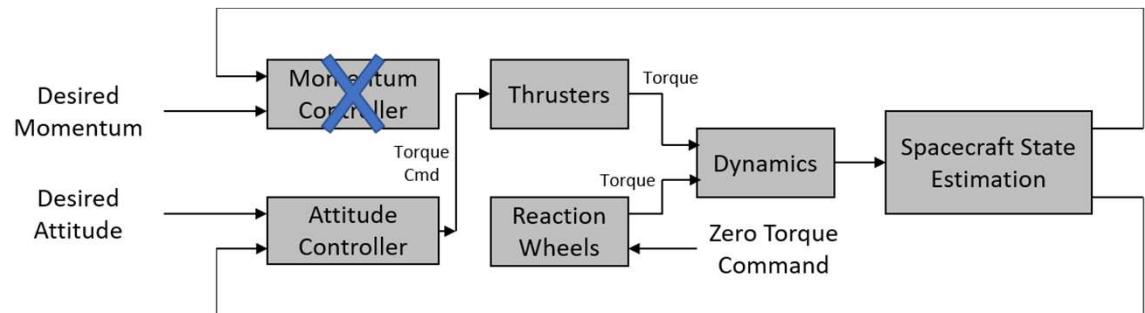
# Thruster Control

- XACT/XB1 algorithms first augmented to support propulsion/momentum control for JPL MarCO Mars mission
- XACT/XB1 is compatible with multiple propulsion systems
- Currently baselined with:
  - Cold gas
  - Ion
  - Green Prop
- Supporting multiple GEO, lunar, and deep space missions

Hybrid thruster-wheel attitude and momentum control for orbit adjustment with low-thrust systems



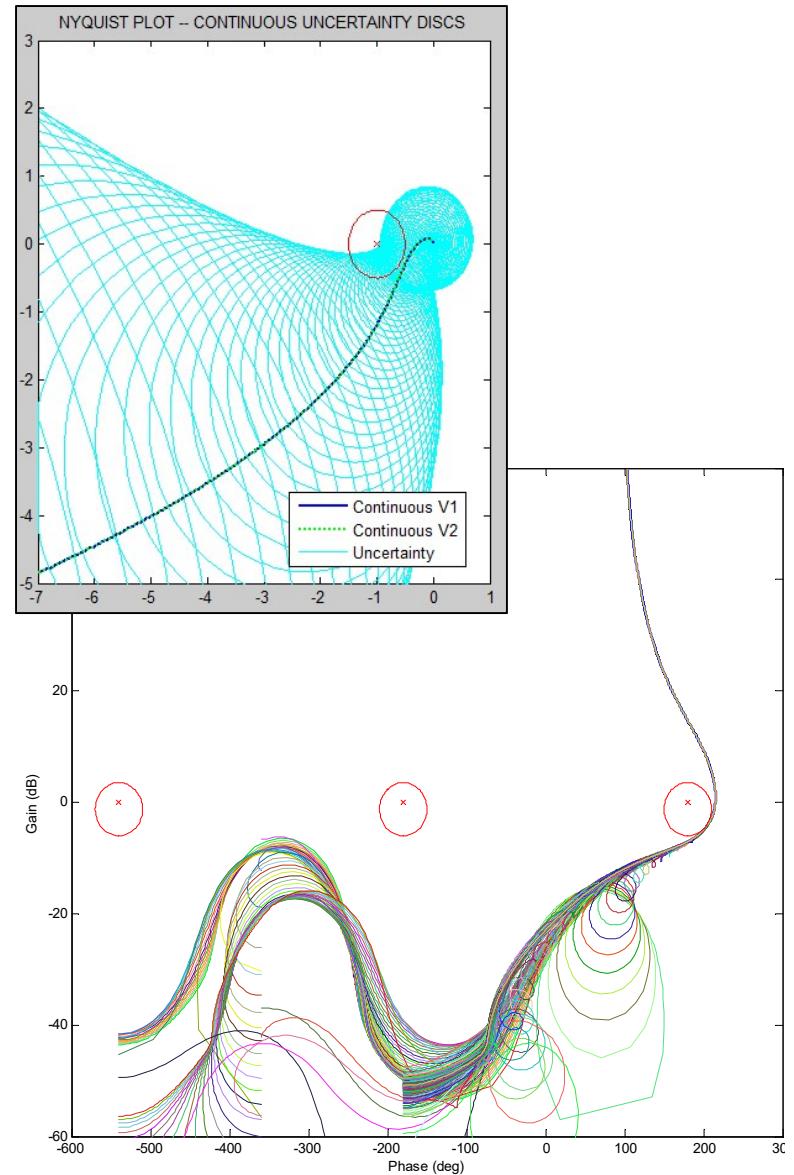
Thruster-based closed-loop attitude control for orbit adjustment with high-thrust systems





# Proprietary Advanced Control Synthesis Tools

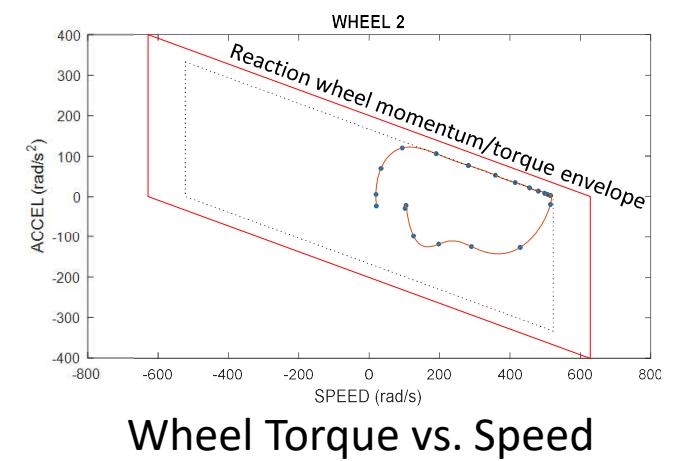
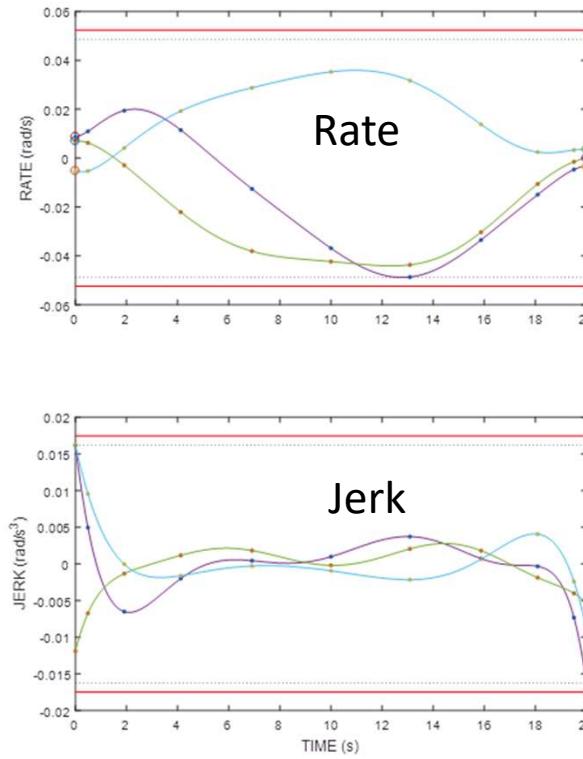
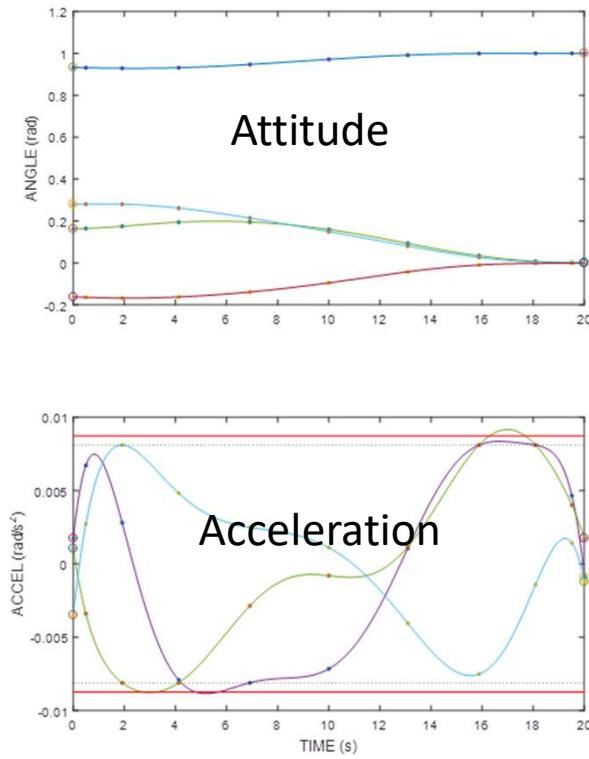
- Wide range of payload inertia and stiffness to accommodate
- BCT-proprietary optimization tools maximize performance subject to robustness constraints
  - Controllers must be robust for a user-defined set of spacecraft modal properties
  - Proprietary tool synthesizes the controller with optimal performance (per user-defined criteria) while still meeting this robustness constraint
  - Order-reduction keeps controller complexity to very reasonable levels without significant compromise
- High-performance controllers typically designed in 1-2 hours
  - Verified against high-fidelity 200 Hz time-domain multi-body simulation
  - Also verified via automated control stability analysis using parameters extracted directly from flight database
- Dozens of flight deliveries have used this toolset/process



# Advanced Attitude Maneuver Optimization



- Leverages some aspects of the increasingly popular pseudo-spectral optimal control approach
- Proprietary formulation satisfies theoretical conditions that guarantee some desirable convergence properties
- Proprietary solver infrastructure integrated with BCT flight code for maximum performance



Wheel Torque vs. Speed

# Deployments of XACT S/C



AFRL SHARC 5/17/17



NASA ICECUBE 5/17/17



LASP MINXSS 5/16/16



ASTERIA 11/20/17



Photos: NASA, AFRL

# Lunar and Beyond

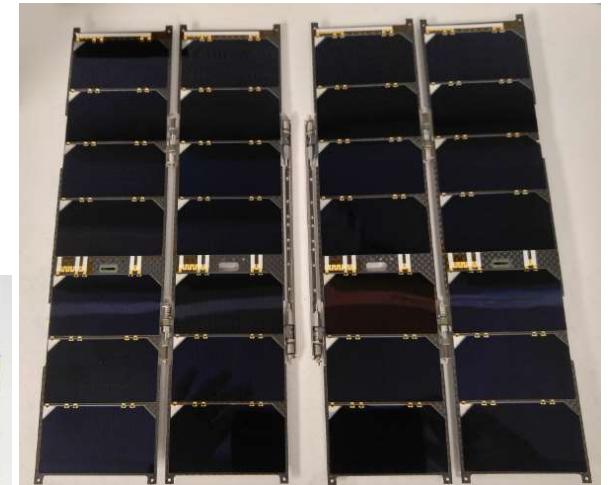
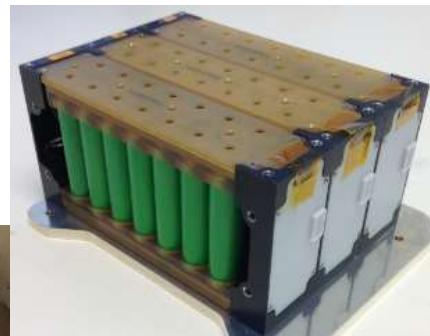
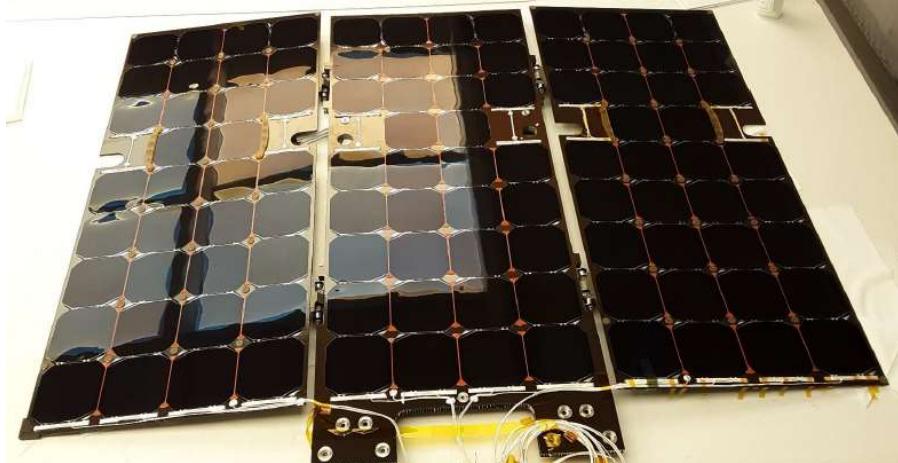


- **Lunar IceCube**
  - **Customer:** Morehead State University;
  - **Destination:** Lunar Orbit; **Objectives:** Search for water ice on Moon;
  - **BCT Providing:** XACT
- **NEA Scout**
  - **Customer:** NASA MSFC;
  - **Destination:** Interplanetary; **Objectives:** Flyby of an asteroid with solar sail propulsion;
  - **BCT Providing:** 4 RWp015. Modified XACT, Solar Panels
- **BioSentinel**
  - **Customer:** NASA Ames;
  - **Destination:** Heliocentric; **Objectives:** Detect, measure, and correlate the impact of space radiation in living organisms;
  - **BCT Providing:** XACT
- **Lunar Flashlight**
  - **Customer:** NASA JPL;
  - **Destination:** Lunar Orbit; **Objectives:** Map lunar south pole for volatiles;
  - **BCT Providing:** XACT-50, Solar Panels
- **CuSP**
  - **Customer:** Southwest Research Institute;
  - **Destination:** Interplanetary; **Objectives:** Heliophysics;
  - **BCT Providing:** XACT
- **EQUULEUS**
  - **Customer:** University of Tokyo and JAXA;
  - **Destination:** Earth-Moon, L2; **Objectives:** Trajectory control experiment in cis-lunar region, Imaging of earth's plasmasphere, Lunar impact flash observation, measurement of dust environment in cis-lunar region;
  - **BCT Providing:** XACT-50
- **OMOTENASHI**
  - **Customer:** AeroAstro;
  - **Destination:** Lunar surface; **Objectives:** Demonstration of a nano-lander;
  - **BCT Providing:** XACT
- **ArgoMoon**
  - **Customer:** Argotec;
  - **Destination:** Earth (6 months); **Objectives:** Take historically significant photography of the EM-1 mission;
  - **BCT Providing:** XACT
- **LunaH-Map**
  - **Customer:** Arizona State University;
  - **Destination:** Lunar orbit; **Objectives:** Mapping of hydrogen around Lunar South Pole;
  - **BCT Providing:** XB1
- **Earth Escape Explorer (CU-E3)**
  - **Customer:** University of Colorado Boulder;
  - **Destination:** Deep space; **Objectives:** Demonstrate deep space communications from a 6U CubeSat as part of the NASA CubeQuest Challenge;
  - **BCT Providing:** XB1
- **MarCO**
  - **Customer:** NASA/JPL;
  - **Destination:** Mars; **Objectives:** Data relay for INSIGHT lander during entry, descent, and landing phase;
  - **BCT Providing:** XACT

# Power Subsystems

- Charge control electronics with switched regulated voltages
- Wide range of solar panel configurations
- Variety of fixed deployment angles to maximize power across all Beta angles
- Micro-stepping SA drives
- Can provide 120W of power for CubeSats
- Can provide 400W of power for ESPA-class
- Li-Ion and Li-Fe-PO<sub>4</sub> batteries (75 - 600 W-hr)

ESPA-class



3U

6U & 12U



# XB1 Avionics

## XACT-Bus 1U Integrated CubeSat System



- Highest-available pointing performance from *Dual Micro-Star Trackers*
- Bus functionality for GN&C, EPS, Thermal, C&DH, SSR, option for RF Comm
- Interfaces and control provided for Payload, Propulsion, and Solar Arrays
- Supports configurations up to 27U
- Supports user-hosted software via API function calls

- 1/2U ADCS/C&DH module and 1/2U Power module combine to form XB1

	XB1 Parameter	Value/Notes
GN&C	Pointing Accuracy	$\pm 0.002^\circ$ (1-sigma), 3 axes, 2 Trackers
	Pointing Stability	1 arc-sec/sec
	Maneuver rate	10 deg/sec (typical 3U CubeSat)
	Orbit knowledge	4m, 0.05m/s
CDH	Data Interfaces	Serial: LVDS, I2C, or SPI available
	Onboard Data Processing	Configurable via user loadable software
	Telemetry Acquisition	6 12bit Analog, 6 discrete inputs
	Commands	Real-time, stored, macro
EPS	Onboard Data Storage	32 Gbytes
	System Bus Voltage	10 – 20 V (battery and array dependent)
	Energy Storage	Standard: 25Whr, expandable
	Solar Panels	Customer or BCT Provided Solar Panels (Details available per request)
	High Current Capability	Unregulated up to 60W
	Payload Power Feeds	QTY 6 (12, 5, 3.3V or Bus voltage)

# Turn-key Spacecraft

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- 3U to ESPA-class
- Full service: Design to Operations
- ~ 30 missions
- ~ 60 spacecraft

# 3U Cubesats

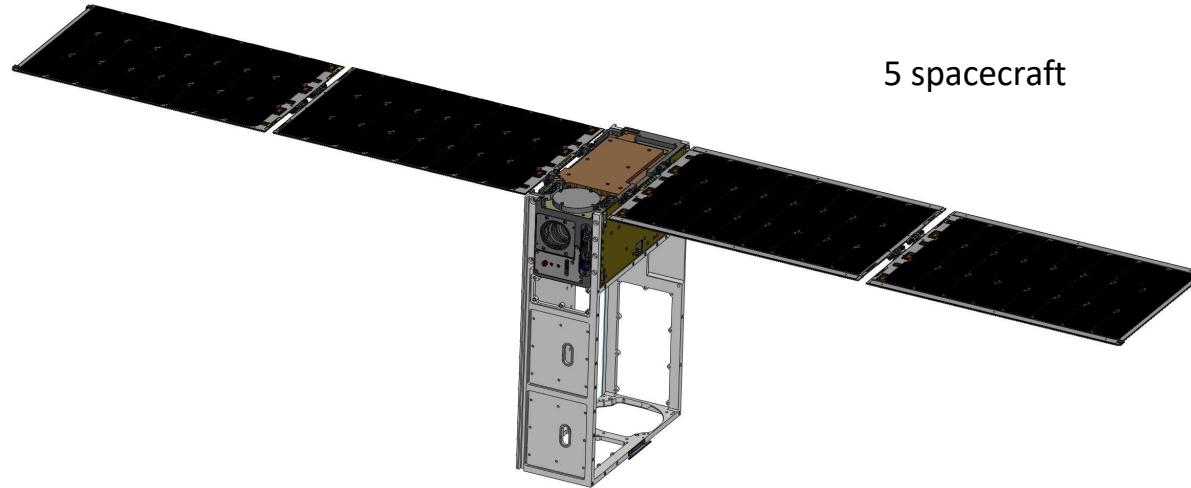


RAVAN

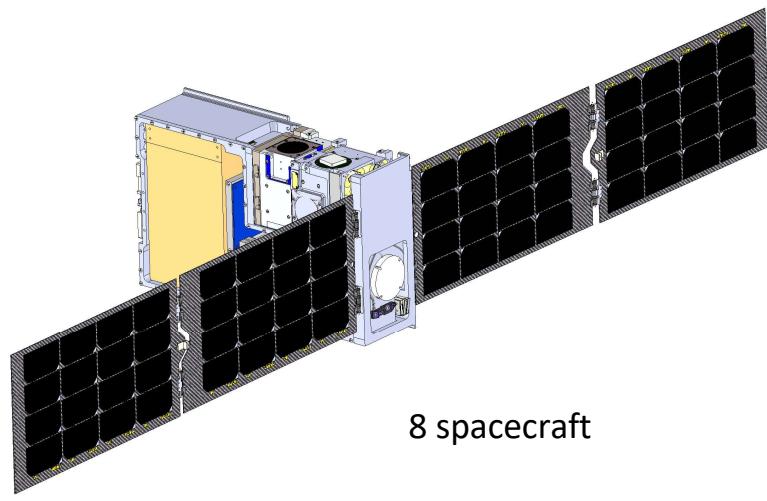


TROPICS

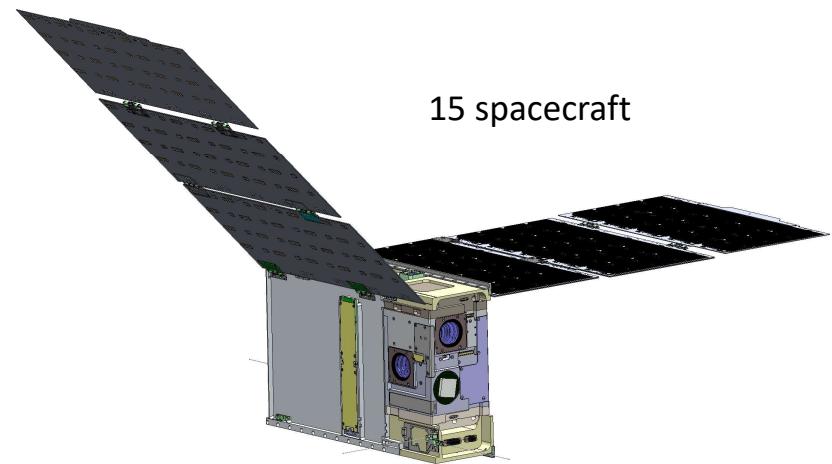
# 6U Spacecraft Configurations



5 spacecraft

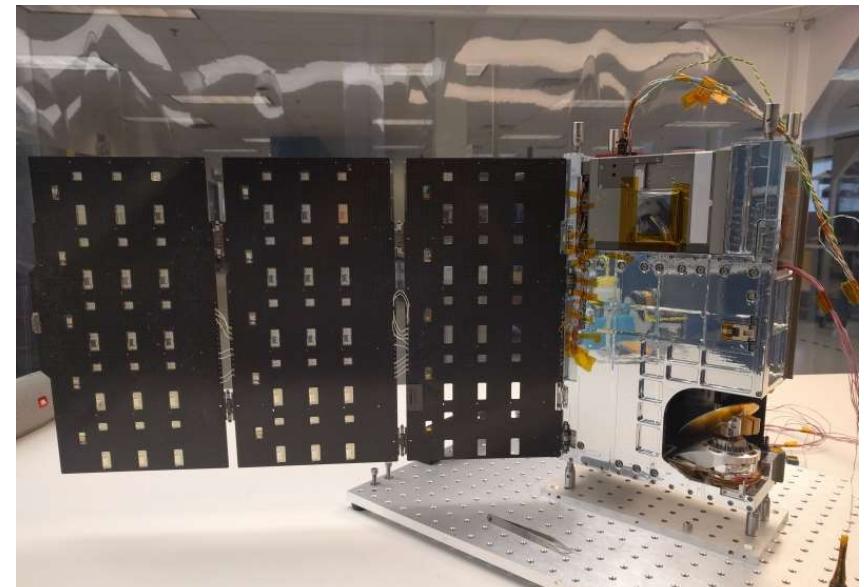


8 spacecraft



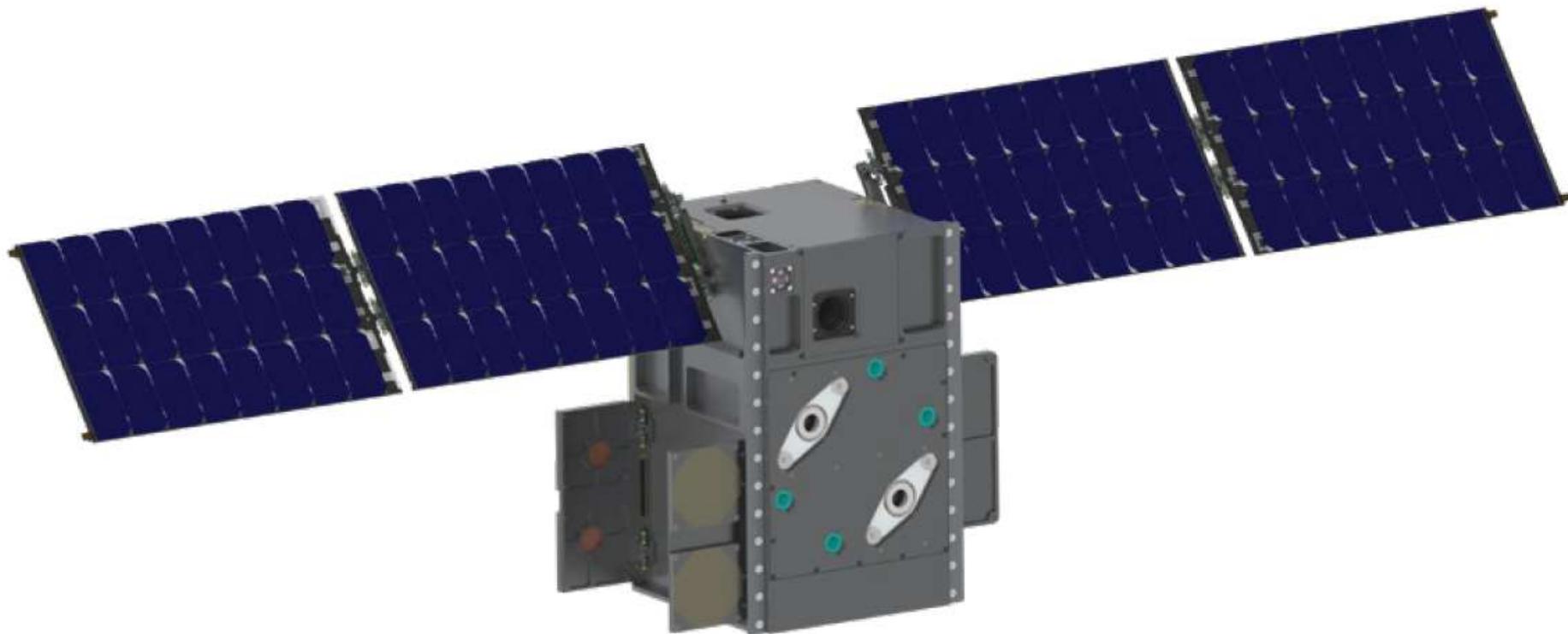
15 spacecraft

# TEMPEST-D & CubeRRT



# 12U GEO ASCENT CubeSat

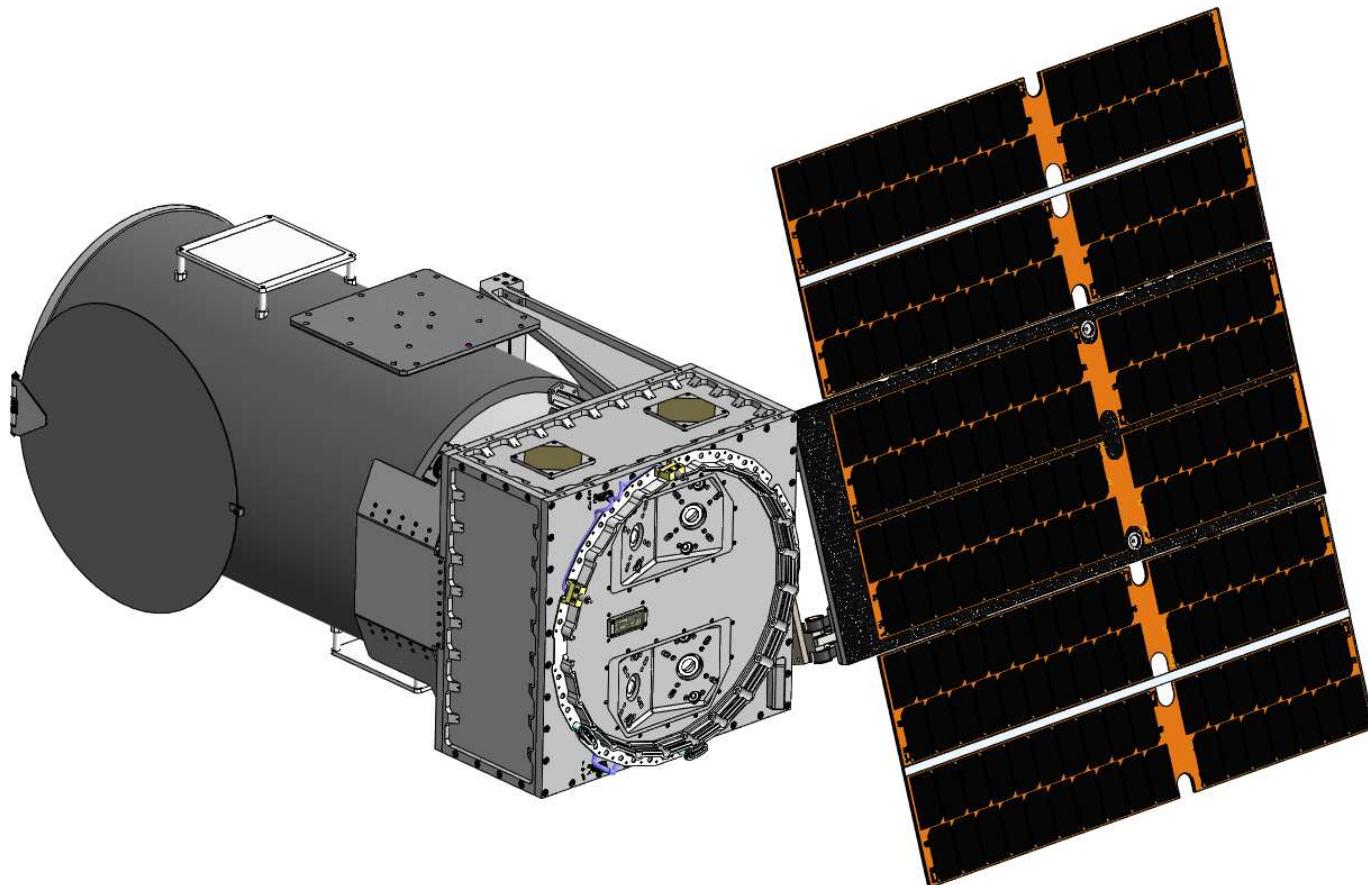
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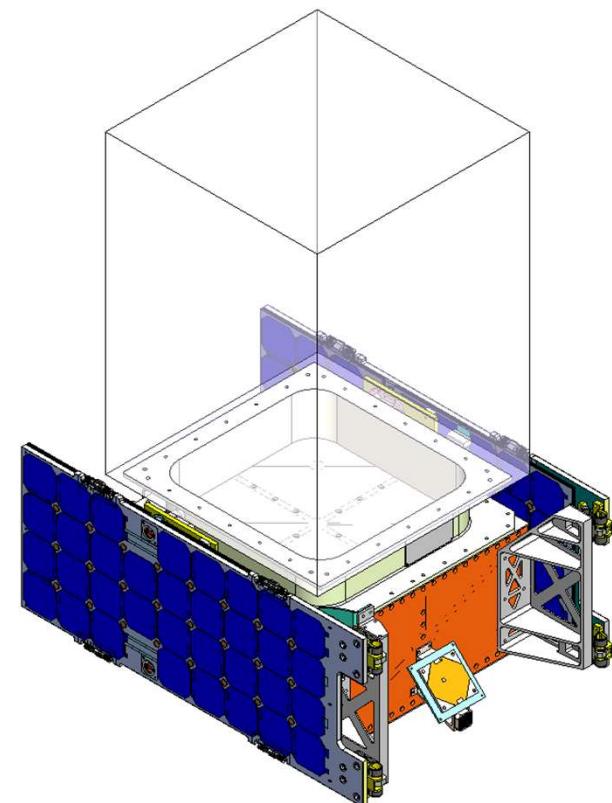
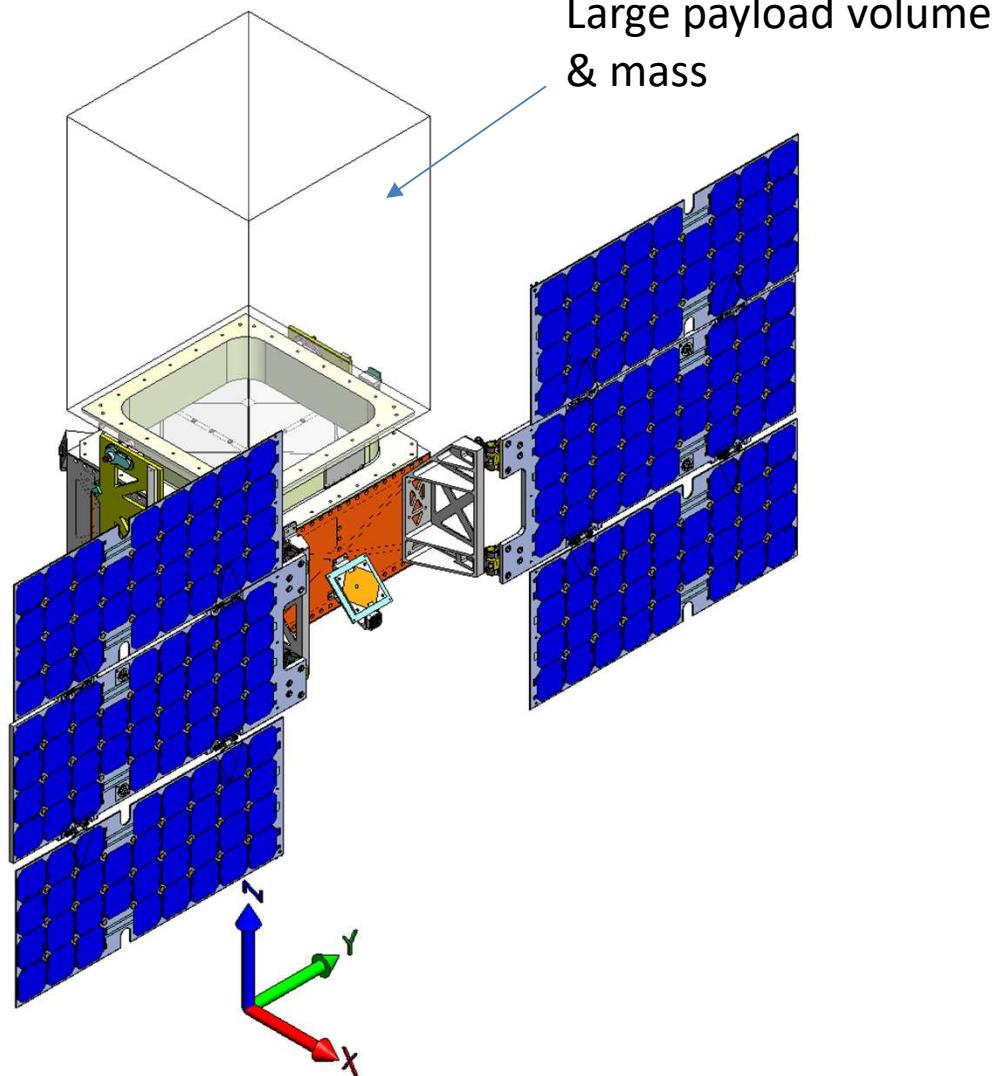
# S5 – GEO SSA Mission for AFRL



70kg MicroSat



# ESPA Spacecraft



# Software Development

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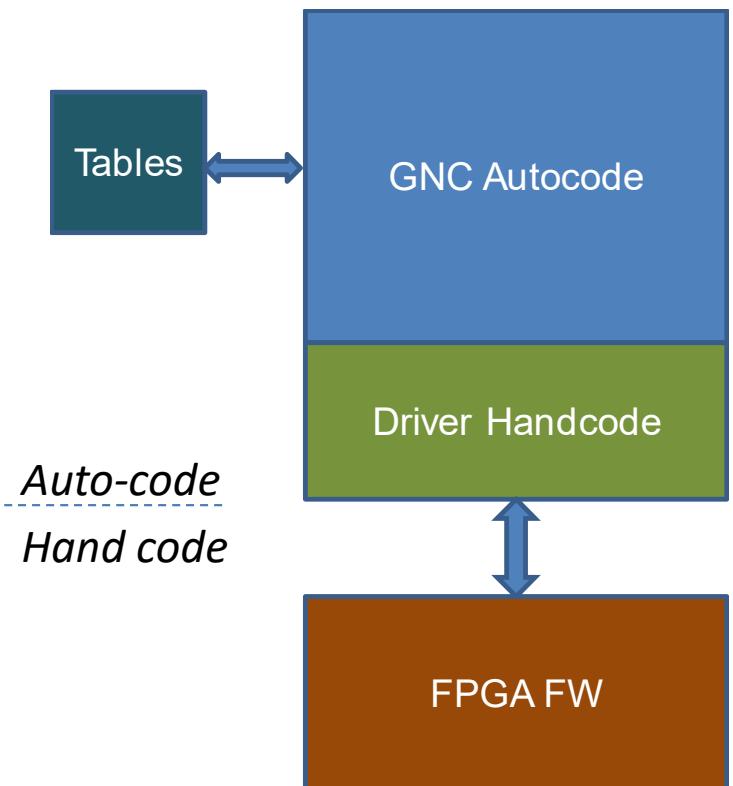


- Highly-capable software supports near-100% code re-use across all spacecraft.
- Capability-rich software goes far beyond most cubesats and microsats.
- Over 90% of flight software is auto-coded using Matlab/Simulink.
- One of the most advanced spacecraft auto-code systems in the industry.
- Developed by highly-experienced GN&C and software personnel.
- One master Matlab/Simulink simulation is common core for all Blue Canyon Technologies software products.



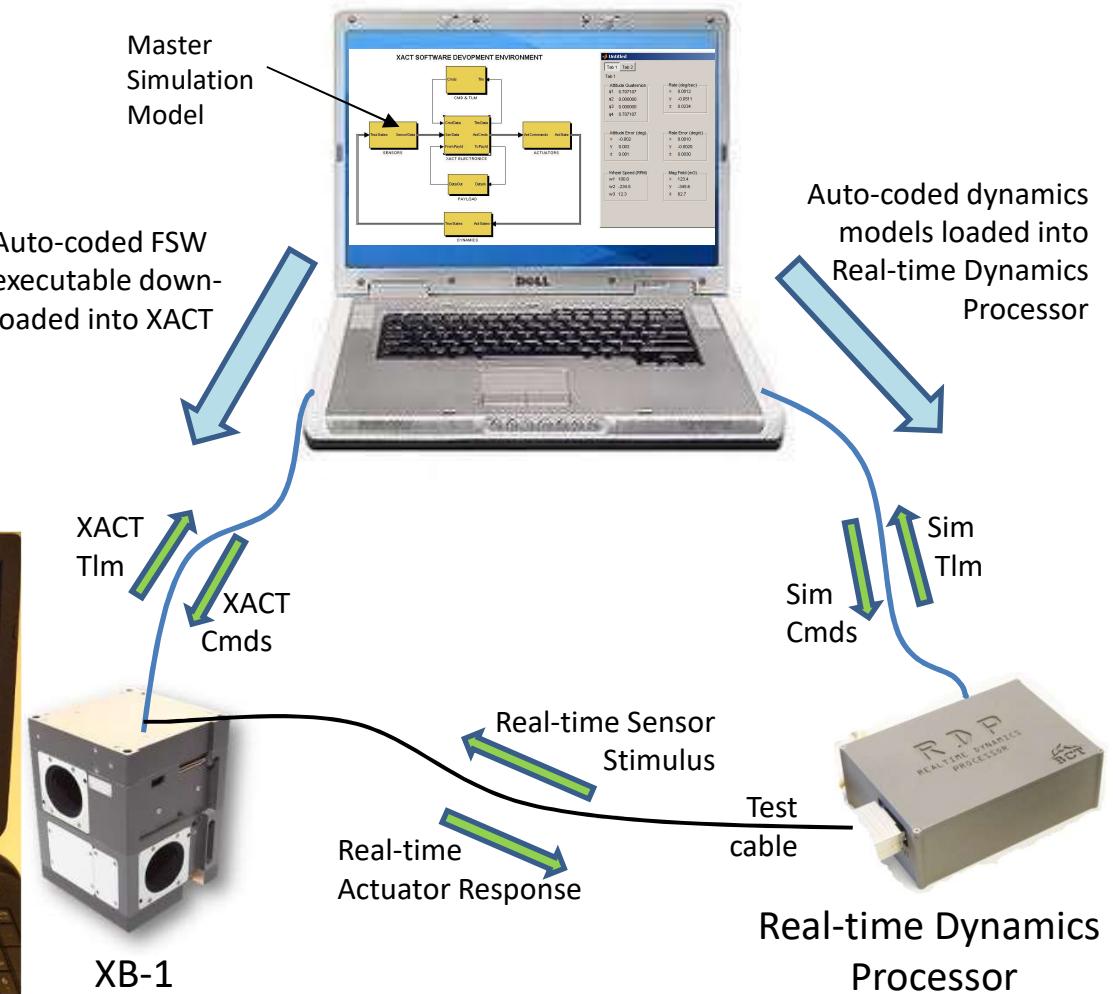
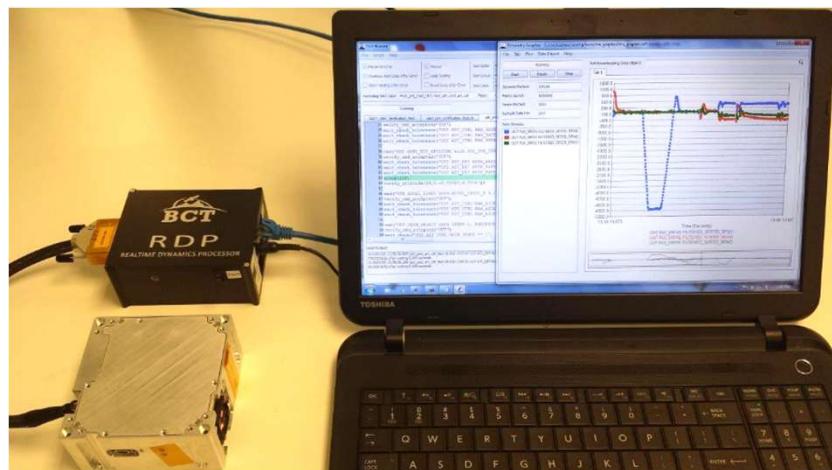
# Standard Flight Software Features

- Commands (real-time, stored, macro sequences)
  - Telemetry (multiple selectable maps)
  - Fault Protection & Autonomy (table-driven programmability)
  - Table Management
  - Time Keeping
  - Attitude Orientation Command
  - Attitude Determination & Control
  - Orbit Propagation
  - High-precision reference vectors
  - Wheel Control, including high-speed servo loop
  - Momentum Control (magnet and/or thruster)
  - Thruster Control
  - Solar Array Drive Control
- 
- Multi-rate system with Linux and Real-time services
  - Hardware I/O drivers
  - SD card management
  - Radio device operation
  - Payload interfaces (custom processing as necessary)



# Automated Real-time Test Capability

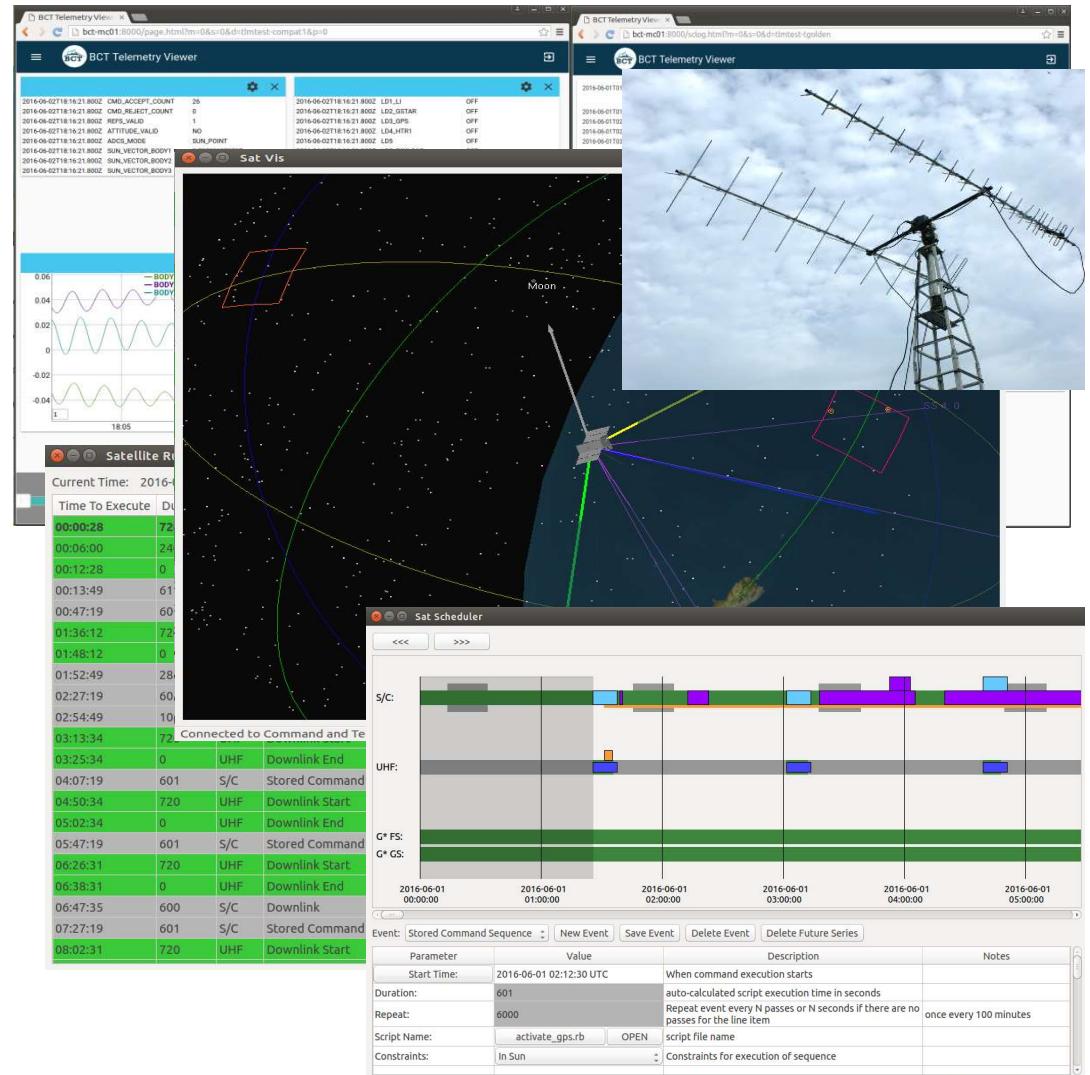
- Real-time Dynamics Processor (RDP) supports closed-loop testing
- System provides true “test-as-you-fly” capability
- Auto-coded from same master simulation as flight software
- Can be configured for any initial orbit and attitude conditions



# Mission Operations Software



- Features
  - Provides scripts, C&T, and tools used throughout system test & operations
  - Supports multiple missions and constellations
  - Supports multiple ground stations and radios
  - Automated and accessible
- Scheduling
  - Quickly and easily schedule tasks
  - Autonomously schedule repeating tasks
  - Autonomous constraint and resource de-confliction
- Automated Execution
  - Task execution without the need of a full time operations team
  - Automated notification of warnings and errors
- Monitoring and Visualization
  - Access to telemetry anytime, anywhere, and from any device
  - Automated analysis and quick access to s/c attitude, position, and health
- Customer Delivery
  - Customizable packages of payload and telemetry data for delivery to customer





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