



普通幾何公差						一般加工公差						設計變更內容						日期		變更者		材質				表面處理	
10以下	10~30	30~100	100~300	300~1000	1000~3000	Ra	Rz	代用符號	尺寸範圍			切削	熔接	鍍金	B	光學模組尺寸及標註調整					2022/03/31	王柏仁	品質		個數	熱處理	
0.02	0.05	0.1	0.2	0.3	0.4	0.8	3.2	▽▽▽	0.5~6	±0.05	±0.2				▽												
0.05	0.1	0.2	0.3	0.4	0.5	1.6	6.3	▽▽	7~30	±0.1	±0.4				▽												
0.1	0.2	0.3	0.4	0.5	0.8	3.2	12.5	▽	31~120	±0.15	±0.6				▽												
0.2	0.3	0.4	0.5	0.8	1.6	6.3	25	▽	121~400	±0.2	±0.8				▽												
0.3	0.4	0.5	0.8	1.6	3.2	12.5	50	▽	401~1000	±0.3	±1.0				▽												
0.4	0.5	0.8	1.6	3.2	6.3	25	100	▽	1001~2000	±0.5	±1.0				▽												
0.5	0.8	1.6	3.2	6.3	12.5	6.3	200	▽																			
0.8	1.6	3.2	6.3	12.5	25	12.5	400	▽																			
1.6	3.2	6.3	12.5	25	50	25	800	▽																			
3.2	6.3	12.5	25	50	100	50	1600	▽																			
6.3	12.5	25	50	100	200	100	3200	▽																			
12.5	25	50	100	200	400	200	6400	▽																			
25	50	100	200	400	800	400	12800	▽																			
50	100	200	400	800	1600	800	25600	▽																			
100	200	400	800	1600	3200	1600	51200	▽																			
200	400	800	1600	3200	6400	3200	102400	▽																			
400	800	1600	3200	6400	12800	6400	204800	▽																			
800	1600	3200	6400	12800	25600	12800	409600	▽																			
1600	3200	6400	12800	25600	51200	25600	819200	▽																			
3200	6400	12800	25600	51200	102400	51200	1638400	▽																			
6400	12800	25600	51200	102400	204800	204800	3276800	▽																			
12800	25600	51200	102400	204800	409600	409600	6553600	▽																			
25600	51200	102400	204800	409600	819200	819200	13107200	▽																			
51200	102400	204800	409600	819200	1638400	1638400	26843750	▽																			
102400	204800	409600	819200	1638400	3276800	3276800	53687500	▽																			
204800	409600	819200	1638400	3276800	6553600	6553600	111413000	▽																			
409600	819200	1638400	3276800	6553600	13107200	13107200	222826000	▽																			
819200	1638400	3276800	6553600	13107200	26843750	26843750	445652000	▽																			
1638400	3276800	6553600	13107200	26843750	53687500	53687500	891304000	▽																			
3276800	6553600	13107200	26843750	53687500	111413000	111413000	1782608000	▽																			
6553600	13107200	26843750	53687500	111413000	222826000	222826000	3565216000	▽																			
13107200	26843750	53687500	111413000	222826000	445652000	445652000	7130432000	▽																			
26843750	53687500	111413000	222826000	445652000	891304000	891304000	14260864000	▽																			
53687500	111413000	222826000	445652000	891304000	1782608000	1782608000	28521728000	▽																			
111413000	222826000	445652000	891304000	1782608000	3565216000	3565216000	57043456000	▽																			
222826000	445652000	891304000	1782608000	3565216000	7130432000	7130432000	114086912000	▽																			
445652000	891304000	1782608000	3565216000	7130432000	14260864000	14260864000	228173824000	▽																			
891304000	1782608000	3565216000	7130432000	14260864000	28521728000	28521728000	456347648000	▽																			
1782608000	3565216000	7130432000	14260864000	28521728000	57043456000	57043456000	912695296000	▽																			
3565216000	7130432000	14260864000	28521728000	57043456000	114086912000	114086912000	1825390592000	▽																			
7130432000	14260864000	28521728000	57043456000	114086912000	228173824000	228173824000	3650781184000	▽																			
14260864000	28521728000	57043456000	114086912000	228173824000	456347648000	456347648000	7301562368000	▽																			
28521728000	57043456000	114086912000	228173824000	456347648000	912695296000	912695296000	14603124736000	▽																			
57043456000	114086912000	228173824000	456347648000	912695296000	1825390592000	1825390592000	29206249472000	▽																			
114086912000	228173824000	456347648000	912695296000	1825390592000	3650781184000	3650781184000	58412498944000	▽																			
228173824000	456347648000	912695296000	1825390592000	3650781184000	7301562368000	7301562368000	116824997888000	▽																			
456347648000	912695296000	1825390592000	3650781184000	7301562368000	14603124736000	14603124736000	233649995776000	▽																			
912695296000	1825390592000	3650781184000	7301562368000	14603124736000	29206249472000	29206249472000	467299991552000	▽																			
1825390592000	3650781184000	7301562368000	14603124736000	29206249472000	58412498944000	58412498944000	934599983104000	▽																			
3650781184000	7301562368000	14603124736000	29206249472000	58412498944000	116824997888000	116824997888000	1869199966208000	▽																			
7301562368000	14603124736000	29206249472000	58412498944000	116824997888000	233649995776000	233649995776000	3738399932416000	▽																			
14603124736000	29206249472000	58412498944000	116824997888000	233649995776000	467299991552000	467299991552000	7476799864832000	▽																			
29206249472000	58412498944000	116824997888000	233649995776000	467299991552000	934599983104000	934599983104000	146031247360000	▽																			
58412498944000	116824997888000	233649995776000	467299991552000	934599983104000	1869199966208000	1869199966208000	292062494720000	▽																			
116824997888000	233649995776000	467299991552000	934599983104000	1869199966208000	3738399932416000	3738399932416000	584124989440000	▽																			
233649995776000	467299991552000	934599983104000	1869199966208000	3738399932416000	7476799864832000	7476799864832000	1168249978880000	▽																			
467299991552000	934599983104000	1869199966208000	3738399932416000	7476799864832000	146031247360000	146031247360000	2336499957760000	▽																			
934599983104000	1869199966208000	3738399932416000	7476799864832000	146031247360000	292062494720000	292062494720000	4672999915520000	▽																			
1869199966208000	3738399932416000	7476799864832000	146031247360000	292062494720000	584124989440000	584124989440000	9345999831040000	▽																			
3738399932416000	7476799864832000	146031247360000	292062494720000	584124989440000	1168249978880000	1168249978880000	18691999662080000	▽																			
7476799864832000	146031247360000	292062494720000	584124989440000	1168249978880000	2336499957760000	2336499957760000	37383999324160000	▽																			
146031247360000	292062494720000	584124989440000	1168249978880000	2336499957760000	4672999915520000	4672999915520000	74767998648320000	▽																			
292062494720000	584124989440000	1168249978880000	2336499957760000	4672999915520000	9345999831040000	9345999831040000	1460312473600000	▽																			
584124989440000	1168249978880000	2336499957760000	4672999915520000	9345999831040000	18691999662080000	18691999662080000	2920624947200000	▽																			
1168249978880000	2336499957760000	4672999915520000	9345999831040000	18691999662080000	37383999324160000	37383999324160000	5841249894400000	▽																			
2336499957760000																											