

Wiring Diagram

I/O Terminal

Input Common(+) PIN1
Green (Start) PIN2
Blue (Forward) PIN 3
White (Reverse) PIN 4
Red (STOP) PIN 6
Orange (Reset) PIN 9
Buzzer (Error) PIN 13

LED-
C
NO
LED+

(RED Button)

LED-
C
NO
LED+

(Orange Button)

LED-
C
NO
LED+

(Green Button)

LED-
C
NO
LED+

(Blue Button)

LED-
C
NO
LED+

(White Button)

+

-

Buzzer

Boton	Cables
White	Azul
Blue	Blanco
Green	Verde
Orange	Naranja
Red	Naranja
Common Cable	Gris
Buzzer	Amarillo
	Negro
25 V	Rojo
Ground	Negro