Rangefinder-Calibrated Monocular Depth Estimation

Raj Anadkat raj618@seas.upenn.edu

Jonathan Lee jonlee27@seas.upenn.edu

Jonathan Schoeffling jschoeff@seas.upenn.edu

Hanli Zhang hanlizh@seas.upenn.edu

Abstract—The lidar used on the F1TENTH platform is expensive, which limits the size of the classes and programs that use it. This project aimed to achieve a more useful combined estimate of both azimuth and range by fusing data from high azimuth accuracy / low range accuracy sensors with data from low azimuth accuracy / high range accuracy sensors. Additional work is needed to overcome noise in the depth estimation model and to reliably associate the measurements of each sensor.

Index Terms—F1TENTH, autonomous driving, MiDaS, time-of-flight, rangefinder, lidar, sensor fusion

I. PROJECT OBJECTIVES

To function as an autonomous vehicle, the F1TENTH platform must be able to determine the location of objects in its environment, with a reasonable degree of accuracy in both azimuth and range. The lidars currently used for this task are highly capable, but are also the single most expensive component on the platform, imposing a significant cost constraint in adding more vehicles to the program. An alternate solution that can achieve reasonable accuracy with lower cost would be of substantial benefit. The project aims to combine the benefits of two low-cost sensors to achieve a usable result for navigation of the F1TENTH platform.

MiDaS is a machine learning model capable of vision-based depth inference, using a monocular camera as an input. The model was trained on a wide variety of large datasets, attempting to produce a solution that generalizes well to new environments. While the model can achieve a reasonable degree of accuracy in determining the relative inverse depth of objects in an image, mapping to absolute ranges requires some adaptation of the model. Because of its vision-based approach, MiDaS naturally produces outputs with high accuracy in azimuth and elevation, but limited fidelity in the depth estimate. The depth results for each frame are also calculated independently, so the scale and offset of the estimate can drift, necessitating the use of active calibration (i.e., one-time offline calibration generally is not feasible).

Laser time-of-flight sensors, by contrast, have excellent accuracy in depth, but can only provide azimuth information in fixed angle increments with a fairly wide field of view. Consequently, such an approach is, on its own, unsuitable for fine measurements in azimuth. Unlike a stereo camera solution however, the rangefinder approach does not lose accuracy at the outer edge of its range limits, and its accuracy is not limited by the physical width separating the sensors, allowing for a more compact solution.

By using sensor fusion to combine the high-accuracy azimuth and elevation data from MiDaS with the high-accuracy



Fig. 1. Sensor array mount attached to the F1TENTH car

range data from an array of time-of-flight sensors, the strengths of both sensors can be leveraged to produce a fused depth map with reasonable accuracy in all dimensions.

II. IMPLEMENTATION

A. System Design

The design physically mounts a camera above an array of rangefinders, with each sensor element in the array spaced in even increments of angle so that coverage is provided for the entire field of view of the RealSense camera. The mount is shown in Figure 1.

The Intel RealSense camera, operating in this configuration as a monocular camera, provides inputs to the MiDaS depth estimation model. The output of the model is a 960x540 grayscale image, providing the model's 2D estimation of inverse relative depth. Concurrently, each element of the time-of-flight sensor array samples distances within its field of view, and provides them to the Jetson via USB.

A sensor fusion node running on the Jetson receives both the depth map and the direct range measurements, which are then combined to produce an absolute depth map. This absolute depth map is then sampled at a predetermined height, and the range values are packed into a ROS LaserScan message, which emulates the output of the lidar. The follow-the-gap algorithm then consumes this message to steer the car.

The overall sensor design is shown in Figure 2.

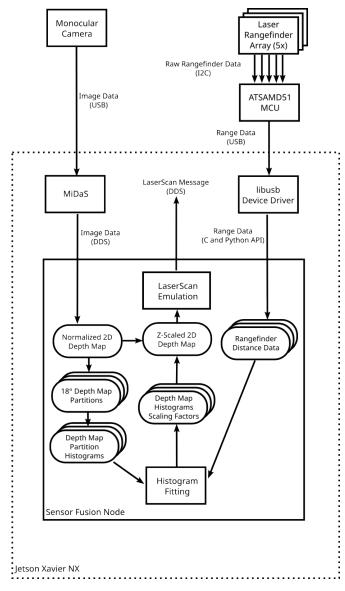


Fig. 2. Block diagram for the sensor system

B. Monocular Depth Estimation

Monocular depth estimation is a task of predicting the depth map of a given input image. This can be formulated as a pixel-wise regression problem where each pixel in the input image is assigned a depth value. The task can be viewed as a segmentation problem where each pixel is considered a class and predicted depth is assigned to that class. The predicted depth maps can be used for various applications such as 3D reconstruction and mapping.

There are various state-of-the-art models available for monocular depth estimation. Early models such as single-image depth prediction (SID) and depth from a single image (DFSI) used traditional computer vision techniques such as edge detection and texture analysis. Recently, deep learning-based models have shown promising results for monocular depth estimation. These models can be categorized into two

groups: (1) Direct regression-based models, such as Fully Convolutional Networks (FCNs) and Deep Depth Regression (DDR), which directly estimate the depth from an image; and (2) Indirect methods, such as Monocular Depth Estimation via Semantic Transfer (MiDaS) and Depth from a Focus Stack (DFF), which predict the depth indirectly by leveraging the relationship between depth and other visual cues such as semantic information or focus cues.

The team initially attempted to develop a custom monocular depth estimation model utilizing the Unet architecture with a 256x256x3 input size to predict depth maps. The model comprised upscaling and downscaling blocks, with the objective of optimizing three losses: SSIM loss, L1 loss, and depth smoothness loss. The model was trained on the NYU V2 Dataset. However, the model yielded unsatisfactory results, prompting the team to enhance the model by replacing the encoding part of the Unet model with a pretrained DenseNet-201 backbone.

The team adopted a similar model, which exhibited remarkable performance. The Unet model with DenseNet-201 backbone achieved superior performance, with a 640x480 input size capable of capturing larger depths. Nevertheless, after TensorRT optimization, the inference speed was only 4 fps, thereby prompting the team to switch to the MiDaS v21 small 256 model due to its moderate accuracy, lightweight, and efficient nature. The table presented below illustrates the depth maps generated by three different models, along with their corresponding input size, inference speed on Jetson, and depth maps.

TABLE I
DEPTH MAP COMPARISON FOR THE THREE MODELS.

Model	Input	FPS	Depth Map
Custom UNet	256x256	N/A	
DenseNet- 201	640x480	4	
MiDaS v21 Small	256x256	40	

The outputs generated by the monocular depth estimation model are relative inverse depths. In order to retrieve absolute depths for each frame, we need to obtain at least two pixels with model outputs and ground truth depths to calculate a scaling factor and a bias. This process can be facilitated through the use of time-of-flight sensors and the approach outlined in the subsequent sections.

C. Time-of-Fight Array

The time-of-flight sensor array is composed of five of ST Microelectronics' VL53L4CX sensors, mounted to the corresponding Adafruit breakout board. The sensors connect via I2C to an Adafruit Metro M4 Grand Central development board, hosting an ATSAMD51 microcontroller, which performs the requisite signal processing and then provides the range data to the host via USB. A client library implementing a libusb device driver provides access to the rangefinder data.

The physical mount is shown in Figure 1. It is 3D printed from ABS plastic and serves as an attachment point for both the laser rangefinders and the Intel RealSense camera. The mount is split into two halves. The lower mount shown in the left side of Figure 5 attaches to the v3 version of the F1TENTH upper chassis, in place of the Hokuyo Lidar, and also provides screwholes to attach the SAMD51 development board.

The upper mount attaches to the lower mount with screws, and provides the attachment points for the camera and rangefinders. The camera and rangefinders are positioned such that the camera lens is approximately at the center of a circle with the time of flight sensors along the circumference. The sensors are positioned such that their 18-degree fields of view are adjacent and provide full coverage over the RealSense camera's 87-degree horizontal FOV. Because one dimension of each measurement is almost completely unknown to the other type of sensor, using a mechanically aligned sensor configuration is preferred to coordinate transformations.

Each of the five sensors communicate with the microcontroller over a single I2C bus. Power is provided by the 3V3 power pin of the development board. With each sensor drawing approximately 20mA of current, the total current draw of



Fig. 3. the VL53L4CX time-of-flight sensor on Adafruit breakout board

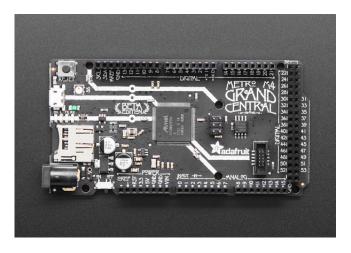


Fig. 4. the Adafruit Metro M4 Grand Central development board

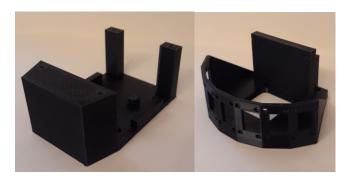


Fig. 5. the lower and upper mount of the sensor array

100mA is low enough that the rangefinder array can be bus powered, eliminating the need for an external power supply. Pinouts and cable drawings are shown in Figure 6. The need to cable the I2C interfaces unfortunately proved to be problematic while integrating with the F1TENTH car (see the *Results* section for details).

The SAMD51 microcontroller handles the I2C communica-

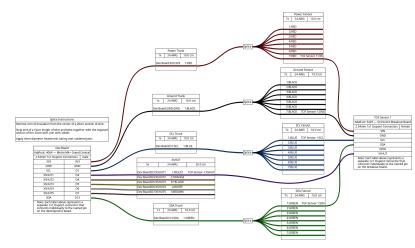


Fig. 6. cable drawings for the laser array

tions with the sensors, initial signal processing, and communication with the host via USB. The I2C protocol and signal processing for the sensor modules is handled by ST's VL53LX library. A custom USB driver handles communications with the host. The USB interface defines a set of USB control requests to manage the array, allowing each sensor element to be independently enable/disabled. Interrupt transfers are used to provide data on an 11-ms periodic.

On the client side, a device driver was implemented in userspace using libusb. This avoids the need for a kernel driver, improving portability. The driver takes the form of a C library with Python API bindings provided using the ctypes foreign function interface.

D. Sensor Fusion

Sensor fusion is a critical component, enabling the integration and combination of data from multiple sensors to obtain a more accurate and reliable understanding of the environment. In our project, we employed sensor fusion techniques to combine depth information from a depth map and range measurements from a rangefinder. This fusion process aimed to enhance the accuracy and robustness of the depth estimation.

1) Depth Map Histogram Analysis: One aspect of our sensor fusion approach involved analyzing the histogram of the depth map. The depth map represents the estimated depth values for each pixel in the image, and we sliced the depth map into different parts to align its view with the view of the TOF (Time-of-Flight) sensors.

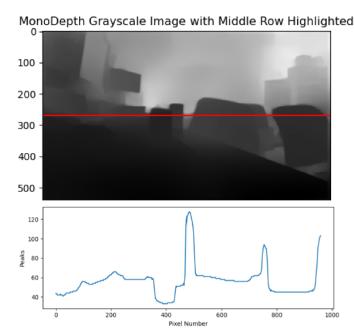


Fig. 7. Histogram Analysis

The histogram analysis allowed us to identify intensity peaks in the depth map. By extracting these intensity peaks, we could understand the presence of various objects and their approximate distances from the sensor. 2) Linear Regression for Scaling Factors and Biases: To align the intensity peaks in the depth map histogram with the range measurements from the rangefinder, we utilized a linear regression algorithm. This algorithm produced scaling factors and biases that helped adjust the estimated depth values from the depth map to be more accurate and aligned with the range measurements. The inverse depth values from the depth map and rangefinder can be represented as $z_d=1/D$ and $z_r=1/R$, respectively, where D and R represent the depth and range values. The linear regression approach involved finding the linear relationship between the absolute inverse depth values obtained from the rangefinder and the inverse depth values from the depth map. We can represent this relationship as: $z_r=\alpha z_d+\beta$

where α and β represent the scaling factor and bias, respectively. By deriving the scaling factors and biases, we could convert the relative inverse depth predictions from the depth map into absolute inverse depth values, enhancing the accuracy of the depth estimation.

3) Kalman Filter for Sensor Fusion: In addition to the linear regression-based adjustment, we employed a sensor fusion algorithm known as the Kalman filter.

The Kalman filter played a crucial role in integrating the adjusted depth values from the depth map with the range measurements from the rangefinder. By considering the respective strengths and weaknesses of the two sensors, the Kalman filter dynamically updated the scale and bias parameters, incorporating new information and refining the depth estimation.

Through the fusion process, the Kalman filter effectively combined the adjusted depth values and the range measurements, exploiting their complementary characteristics to provide a more accurate and reliable estimate of the scene's depth information.

III. RESULTS

A. MiDaS Performance

The MiDAS depth estimation model performed decently on the Levine corridors. With an impressive speed of 40 frames per second, it could efficiently generate depth maps in real-time after TensorRT optimization. Furthermore, the model's performance in terms of providing accurate depth information is commendable, making it a valuable asset in various applications that require depth estimation. However, it is important to note that the model is not immune to certain limitations, such as the presence of noise and susceptibility to reflections and optical illusions, as well as its training on non-consecutive images that may cause temporal inconsistency in video applications. It is worth mentioning that the MiDaS model tends to be biased towards hands and faces and may perceive their depths differently than other objects present at the same depths. To account for these problems, Transfer learning on depth maps from consecutive frames of Race Map Data-set can show promising results in reducing bias towards specific objects, reduce the temporal inconsistency and improve the overall performance of the model. Despite these limitations, the MiDaS model remains a powerful solution for depth estimation tasks.

B. Time-of-Fight Array Performance

The outputs provided by the VL53L4CX time of flight sensors are unfortunately somewhat less "rich" than originally hoped. Even after some tuning, the rangefinders were only capable of measuring a maximum range of approximately 3.5 meters, as opposed to the advertised 6 meters. The tunable parameters appear to have a tradeoff between maximum range and latency, both of which are important for this application. Additionally, the "histogram" nature of the rangefinder (i.e., being capable of detecting sensor returns at multiple distances within its field of view) is somewhat less impressive in practice. While five or six simultaneous returns have been seen under ideal circumstances, this is uncommon, and typically, only a single value is returned. This sharply limits the amount of data that can be used during the sensor fusion regression step, and makes the implementation highly sensitive to outliers.

Another complication arises from integration with the F1TENTH car, which appears to induce failures in the sensor's I2C communications. Each time the motor is activated, the I2C bus fails shortly thereafter, entering an inconsistent state. Diagnostics performed thus far have ruled out power transients and mechanical shock and vibration as possible causes. The problem persists even when the sensor is connected to an independent electrical system and data is sent to an off-car USB host. Given the evidence, an EMI problem caused by operating a large motor in close physical proximity to the sensor seems likely. The use of separate development and breakout boards necessitates cables of several centimeters in length to connect the I2C clock and data lines between components. Unshielded cables of this length could very well form an antenna that is susceptible to radiated emissions from the large inductive load of the motor. This complication unfortunately limited the degree to which the sensor fusion implementation could be evaluated operationally.

C. Sensor Fusion Performance

While our sensor fusion approach has shown promising results in combining depth information from the depth map and range measurements from the rangefinder, we have observed some limitations in the current implementation. Specifically, the sensor fusion outputs exhibit a certain level of inconsistency and fluctuations, resulting in a "jumpy" behavior.

One of the challenges we encountered is the need for more integration time to refine the implementation. The current fusion process combines the depth map and range measurements to obtain depth estimates, but the results still lack the desired smoothness and stability. This is mainly due to the inherent noise and uncertainty present in both the depth map and rangefinder data.

To address this issue and achieve more reliable and accurate depth estimation, additional refinement is required. Increasing the integration time, which involves collecting data over a

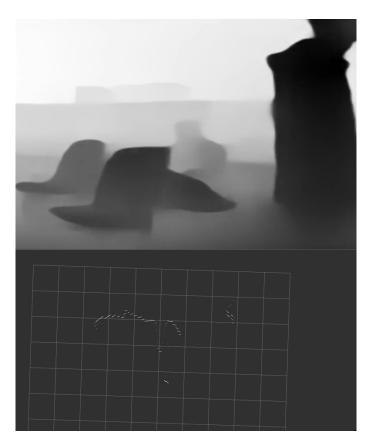


Fig. 8. the MiDaS inverse relative depth map and the corresponding emulated LaserScan data

longer period, can help mitigate the effects of noise and fluctuations. This extended integration time allows the sensor fusion algorithm to gather more information and make more informed decisions, resulting in smoother and more consistent depth outputs.

Furthermore, optimization of the sensor fusion algorithm itself may be necessary. Fine-tuning the fusion parameters, adjusting the weighting of the depth map and rangefinder data, and incorporating filtering techniques can contribute to improved performance. Techniques such as temporal filtering or applying smoothing algorithms, such as moving average or Gaussian filters, can help reduce the "jumpy" behavior and provide more stable depth estimates.

In conclusion, while our sensor fusion approach shows promise in combining depth information from the depth map and range measurements, there is room for improvement.

D. Integrated Gap Following

The gap following implementation from Lab 4 was usable with only minor modifications. By taking a horizontal "slice" through the absolute depth map, the sensor fusion algorithm is able to approximate the behavior of a 2D lidar (see Figure 8) with sufficient accuracy to enable the use of the disparity extender algorithm. While the 87-degree field of view of the camera is significantly more narrow than the Hokuyo lidar, it is sufficient to detect and navigate around hallway corners.



Fig. 9. the F1TENTH car navigating around a corner using the new sensor, clockwise from top left

Unfortunately, the EMI problems discussed above resulted in regular failures of both the time-of-flight sensor array and the RealSense camera during operation of the car. These would cause the emulated LaserScan messages to stop abruptly, with the lack of sensor data resulting in a crash. Usable results unfortunately occurred relatively infrequently, with several attempts at the same test often being required to achieve success. However, the successful tests that did occur (see Figure 9) demonstrate the viability of a generalizable vision-based approach that does not require training for a specific environment.

IV. FUTURE WORK

The existing model for monocular depth estimation can be further improved. Transfer learning approaches can be adopted on a custom dataset consisting of consecutive frames. This can help to mitigate the issue of temporal inconsistency and enhance the overall model performance. By fine-tuning the pre-trained models on the target dataset, the model can learn to capture the temporal information between consecutive frames and generate more accurate and consistent depth maps. Additionally, incorporating techniques such as data augmentation and regularization can further improve the model's generalization ability and robustness to noise and variations in the input data.

Redesigning the rangefinder array as a flex PCB could offer a number of advantages. The I2C signals in the current implementation are several centimeters long, and likely form an antenna to which radiated emissions from the motor can couple. Moving the I2C signals to short PCB traces above a solid ground plane could significantly reduce the electromagnetic susceptibility of the sensor. Mechanically, the flex PCB approach also allows the sensor to be far more compact, bending around a relatively narrow cylindrical surface to achieve the appropriate alignment in the field of view of the sensors. A footprint comparable to that of the Hokuyo lidar should be achievable. Finally, cost may also be improved. The VL53L4CX IC is priced around \$5, while the Adafruit breakout boards are priced at \$15. The SAMD51 MCU has a unit cost of approximately \$7, while the Adafruit Grand Central development board sells for \$40. Even with the additional PCB fabrication cost, removing the development boards from the design should result in significant cost savings.

Additional shielding for EMI-sensitive and radiating components could also improve the reliability of the system. The use of shielded cables and conductive enclosures can help mitigate some of the problems experienced during testing.

REFERENCES

- [1] https://github.com/isl-org/MiDaS
- [2] Ranftl et. al., Towards Robust Monocular Depth Estimation: Mixing Datasets for Zero-shot Cross-dataset Transfer, TPAMI 2022
- [3] https://www.intelrealsense.com/stereo-depth/
- [4] https://dev.intelrealsense.com/docs/tuning-depth-cameras-for-best-performance
- [5] Li, Y., & Ye, J. (2016). Sensor Fusion for Depth Estimation: A Comprehensive Review. Sensors, 16(4), 419.
- [6] Thrun, S., Burgard, W., & Fox, D. (2005). Probabilistic Robotics. MIT Press.