

# Shrinkage

$$10\text{ cm} \times 20\text{ cm} \times 100\text{ cm}$$

$$\begin{aligned} S_r &= 23\% \\ R + T + L &= S_r \\ R + 2R + 0 &= 23\% \\ 3R &= \frac{23\%}{3} \\ R &= 7.44444444\% \end{aligned}$$

→ Radial shrinkage

$$\begin{aligned} T &= 23\% - 7.44444444\% \\ T &= 15.33333333\% \end{aligned}$$

→ tangential shrinkage

Formula Derivation for final dimension

*Dimensional shrinkage* →  $S_{D_i} \% = \frac{D_i - D_f}{D_i} \times 100$

$$\frac{S_{D_i} \%}{100} = \frac{D_i - D_f}{D_i} \frac{D_i}{D_i}$$

$$\frac{S_{D_i} \%}{100} = 1 - \frac{D_f}{D_i}$$

$$\left( \frac{S_{D_i} \%}{100} - 1 = - \frac{D_f}{D_i} \right) D_i$$

$$\left[ D_i \left( \frac{S_{D_i} \%}{100} - 1 \right) = - D_f \right] - 1$$

$$D_f = - D_i \left( \frac{S_{D_i} \%}{100} - 1 \right)$$

Solving for final Radial Dimension

$$R_i = 10\text{ cm}$$

$$R_f = - R_i \left( \frac{S_{D_i} \%}{100} - 1 \right)$$

$$R_f = - (10\text{ cm}) \left( \frac{7.44444444\%}{100} - 1 \right)$$

$$R_f = 9.23\text{ cm}$$

Solving for final Tangential Dimension

$$T_f = - T_i \left( \frac{S_{T_i} \%}{100} - 1 \right)$$

$$T_f = - (20\text{ cm}) \left( \frac{15.33333333\%}{100} - 1 \right)$$

$$T_f = 16.93\text{ cm}$$

Final Dimension after shrinkage

$$9.23\text{ cm} \times 16.93\text{ cm} \times 100\text{ cm}$$