

Shrinkage

$$10 \text{ cm} \times 20 \text{ cm} \times 100 \text{ cm}$$

$$S_v = 23\%$$

$$R + T + L = S_v$$

$$L = 0$$

$$T = 2R$$

$$R + 2R + 0 = 23\%$$

$$\frac{3R}{3} = \frac{23\%}{3}$$

$$R = 7.6666667\%$$

— Radial shrinkage

$$T = 23\% - 7.6666667\%$$

$$T = 15.333333\%$$

— tangential shrinkage

Formula Derivation for final dimension

Dimensional shrinkage

$$S_D, \% = \frac{D_i - D_f}{D_i} \times 100$$

$$\frac{S_D, \%}{100} = \frac{D_i - D_f}{D_i} \frac{1}{D_i}$$

$$\frac{S_D, \%}{100} = 1 - \frac{D_f}{D_i}$$

$$\left(\frac{S_D, \%}{100} - 1 = - \frac{D_f}{D_i} \right) \times D_i$$

$$\left[D_i \left(\frac{S_D, \%}{100} - 1 \right) = - D_f \right] \times -1$$

$$D_f = - D_i \left(\frac{S_D, \%}{100} - 1 \right)$$

Solving for final Radial Dimension

$$R_i = 10 \text{ cm}$$

$$R_f = - R_i \left(\frac{S_{R, \%}}{100} - 1 \right)$$

$$R_f = - (10 \text{ cm}) \left(\frac{7.6666667}{100} - 1 \right)$$

$$R_f = 9.23 \text{ cm}$$

Solving for final Tangential Dimension

$$T_f = - t_i \left(\frac{S_{T, \%}}{100} - 1 \right)$$

$$T_f = - (20 \text{ cm}) \left(\frac{15.3333}{100} - 1 \right)$$

$$T_f = 16.93 \text{ cm}$$

Final Dimension After Shrinkage

$$9.23 \text{ cm} \times 16.93 \text{ cm} \times 100 \text{ cm}$$