

1

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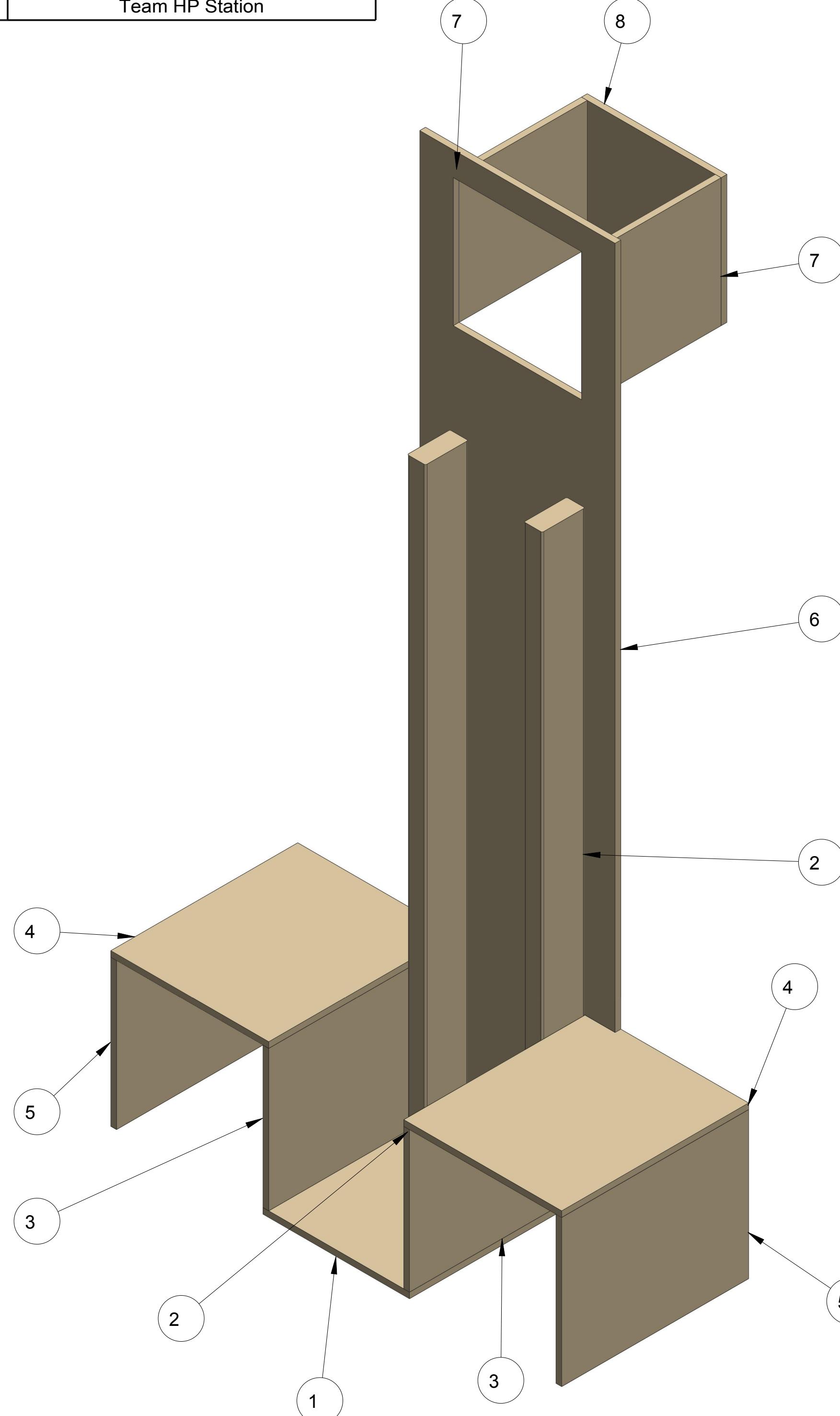
B

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| | |
|------------------------|--------------------------|
| MODEL NAME TE-16003 | TITLE Team HP Station |
|------------------------|--------------------------|



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-------------|--------------|
| 1 | TE-16003-01 | 1 | TE-16003-01 | 1/2" Plywood |
| 2 | TE-16003-02 | 2 | TE-16003-02 | 2x4 Lumber |
| 3 | TE-16003-03 | 2 | TE-16003-03 | 1/2" Plywood |
| 4 | TE-16003-04 | 2 | TE-16003-01 | 1/2" Plywood |
| 5 | TE-16003-05 | 2 | TE-16003-03 | 1/2" Plywood |
| 6 | TE-16003-06 | 1 | TE-16003-06 | 1/2" Plywood |
| 7 | TE-16003-07 | 2 | TE-16003-07 | 1/2" Plywood |
| 8 | TE-16003-08 | 1 | TE-16003-08 | 1/2" Plywood |

| | | |
|---|----------------------------|-------|
| | DRAWN BY | DATE |
| | CHECKED BY | DATE |
| | APPROVED BY | DATE |
| | SCALE 3:16 SHEET 1 OF 4 | |
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| DO NOT SCALE | TITLE Team HP Station | |
| PROJECT | MODEL NAME TE-16003 | ISSUE |

1

2

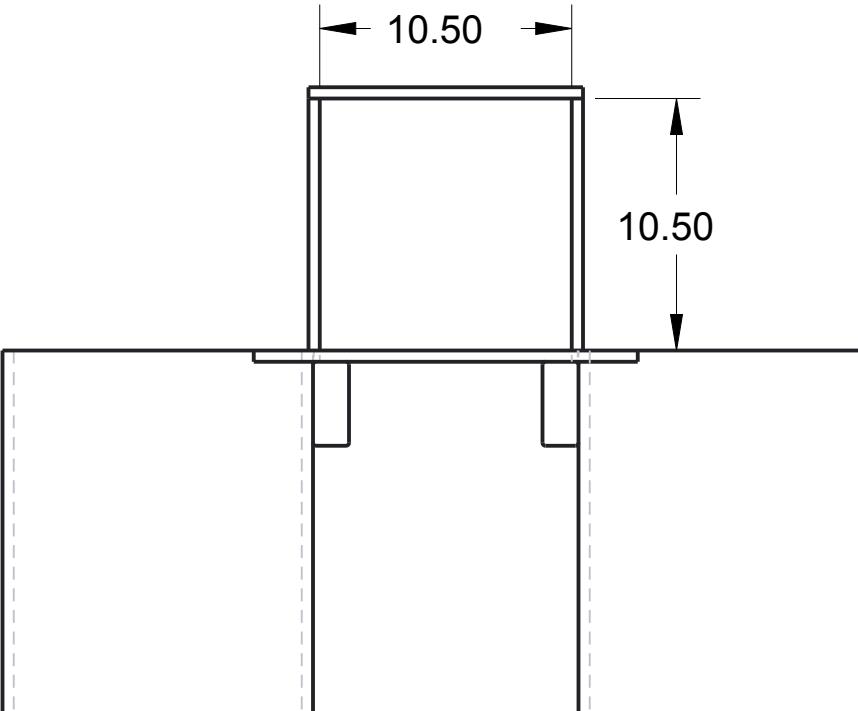
3

4

ASME STANDARD,INCH

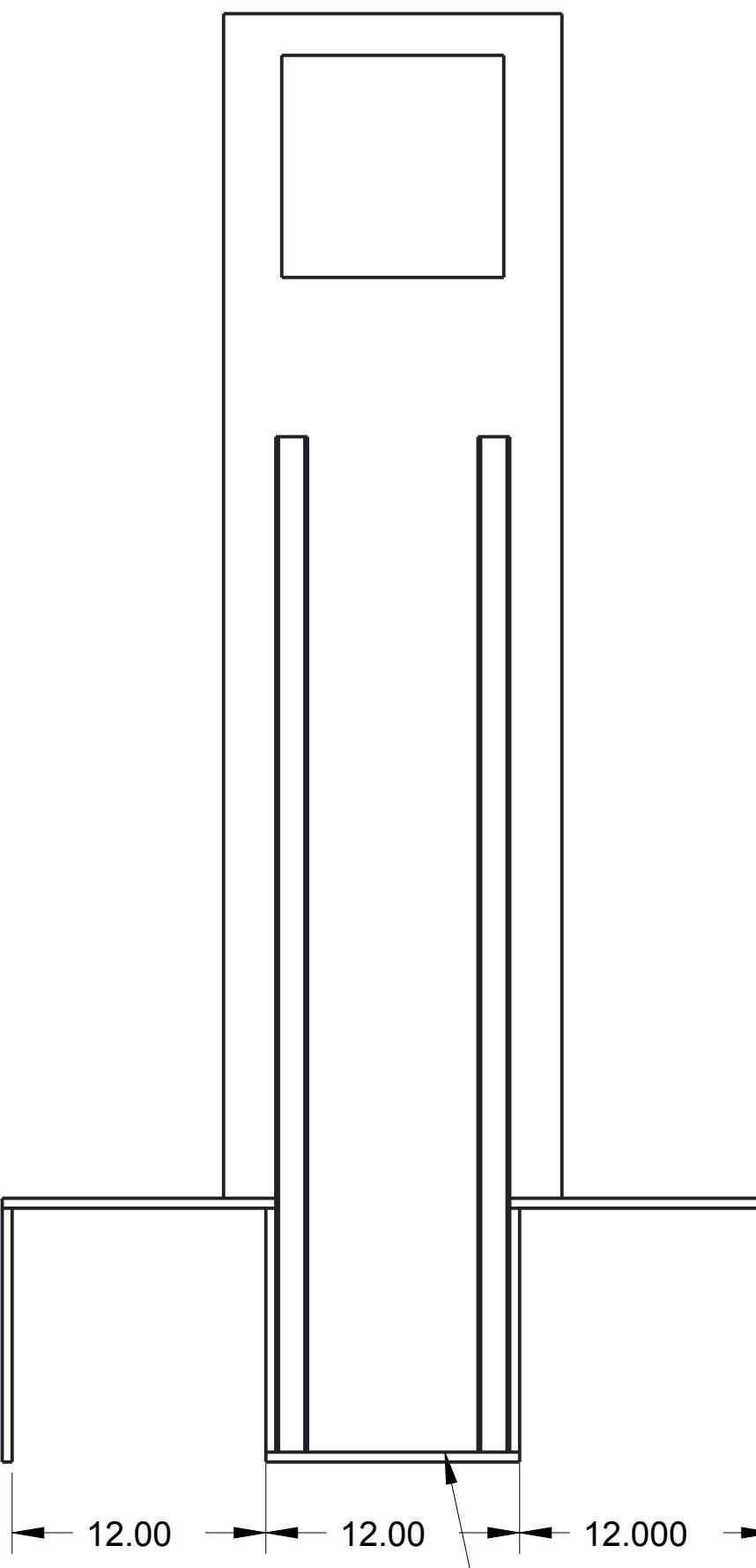
MODEL NAME
TE-16003

TITLE
Team HP Station



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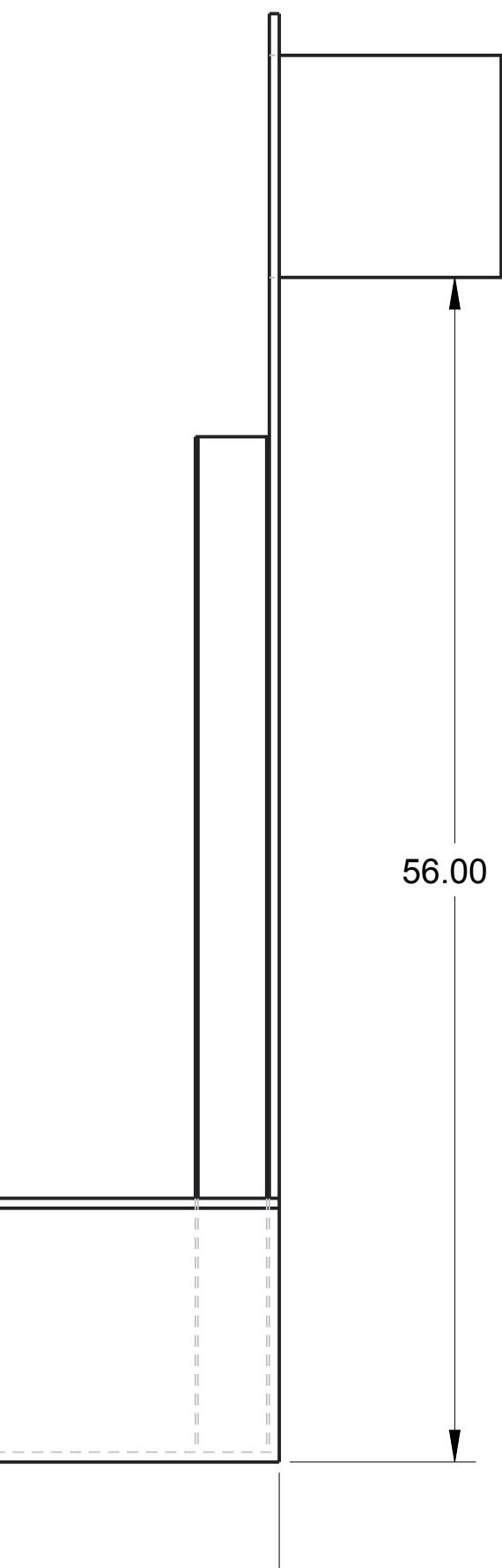
C

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NOTE: Add weight or sand bag in this gap to help from tipping.

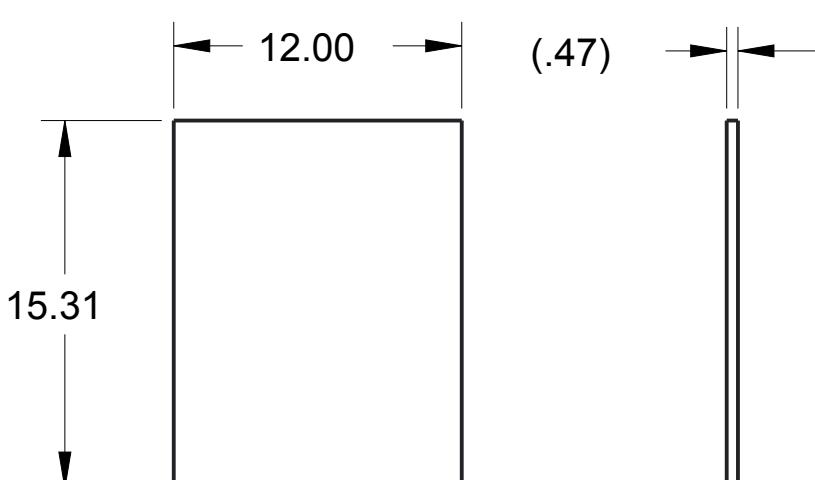
NOTE

Secure components using wood screws or staples, and wood glue.



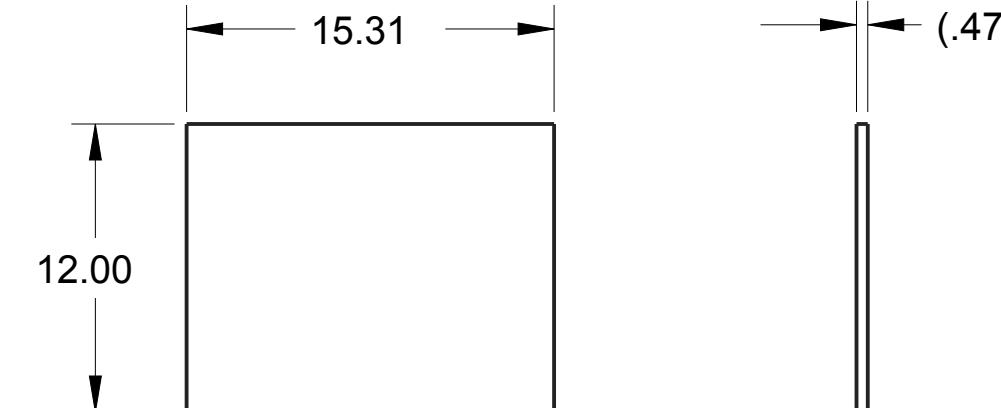
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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 2 OF 4 |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1 | TITLE Team HP Station | PROJECT | MODEL NAME TE-16003 |
| DO NOT SCALE | ISSUE | | |

MODEL NAME: TE-16003 | TITLE: Team HP Station



NOTE

Part: TE-16003-01
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8



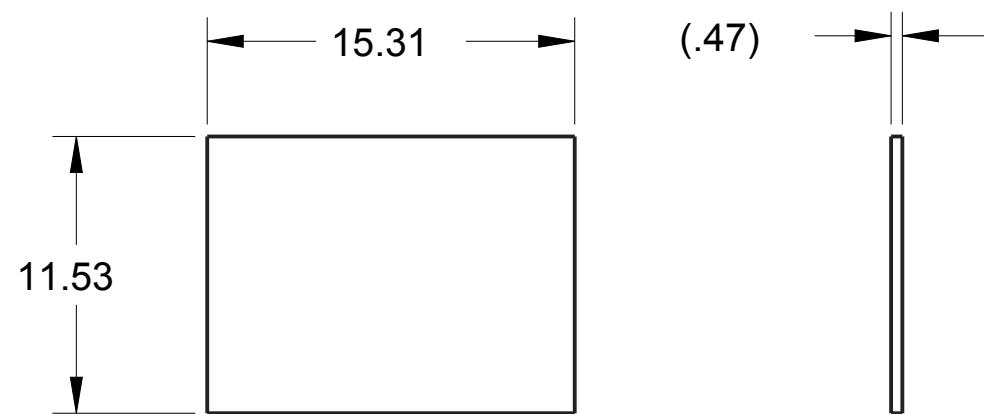
NOTE

Part: TE-16003-05
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:8



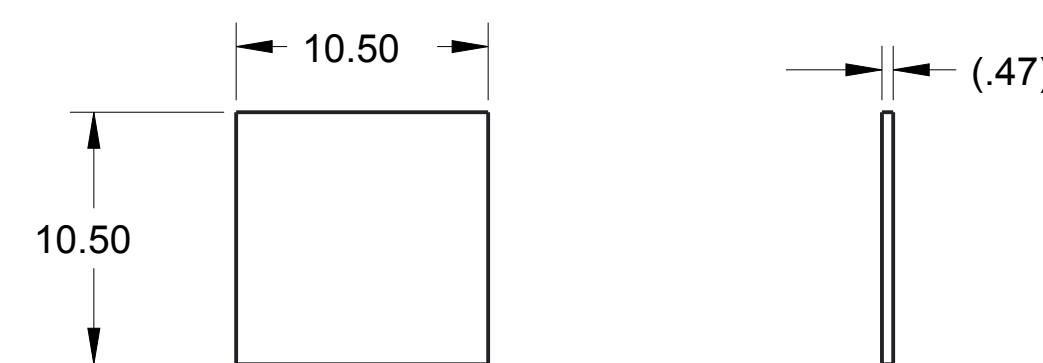
NOTE

Part: TE-16003-02
Material: 2x4 Lumber
Qty: 2
Scale: 1:8



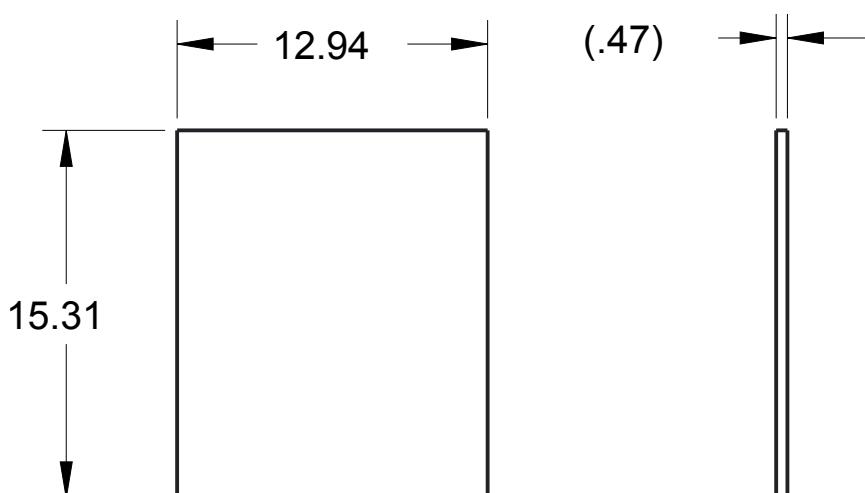
NOTE

Part: TE-16003-03
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:8



NOTE

Part: TE-16003-07
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:8



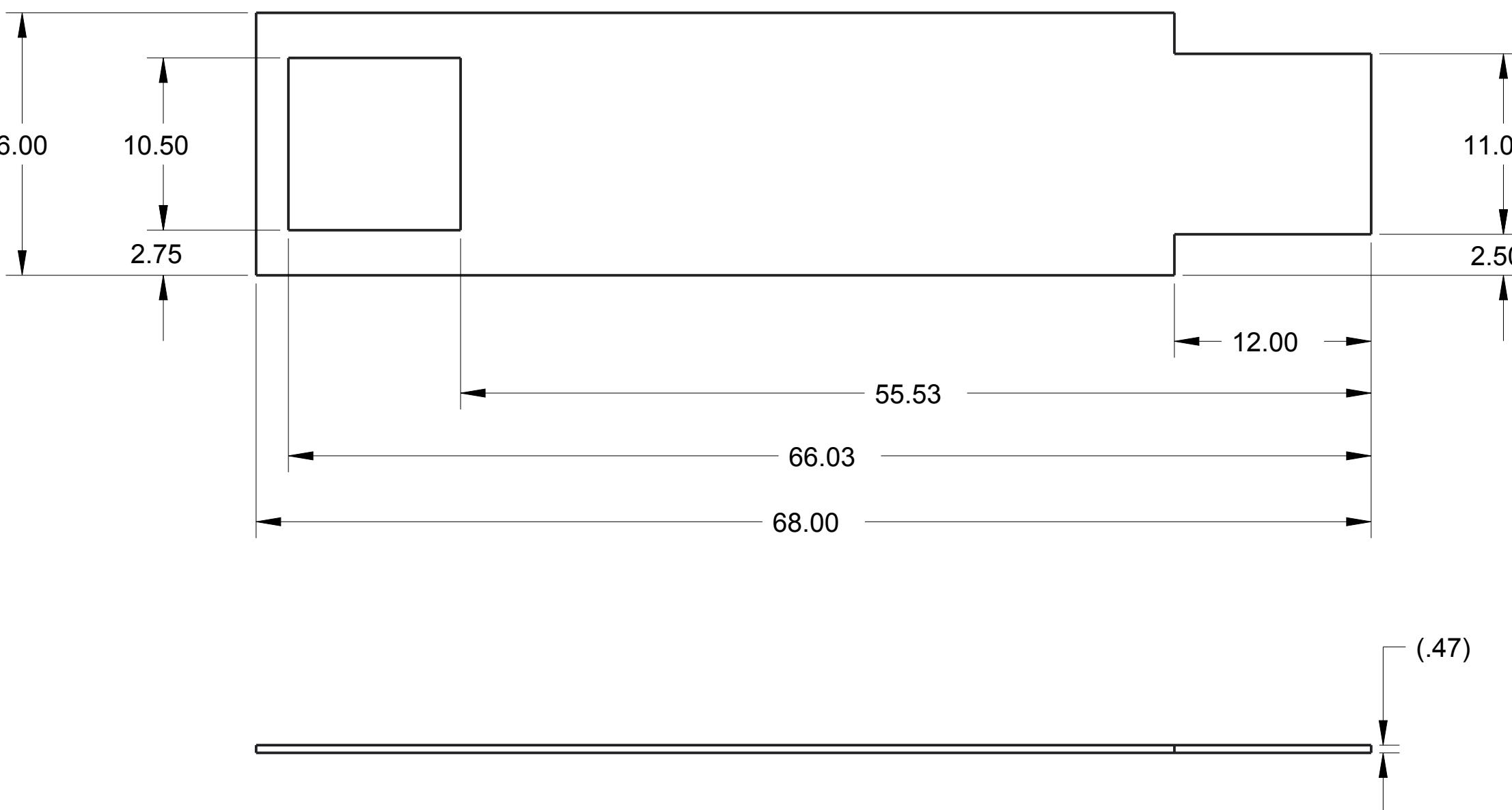
NOTE

Part: TE-16003-04
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:8

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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 3:16 | SHEET 3 OF 4 |
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| DO NOT SCALE | | Team HP Station | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16003 | |

| | |
|------------------------|--------------------------|
| MODEL NAME TE-16003 | TITLE Team HP Station |
|------------------------|--------------------------|

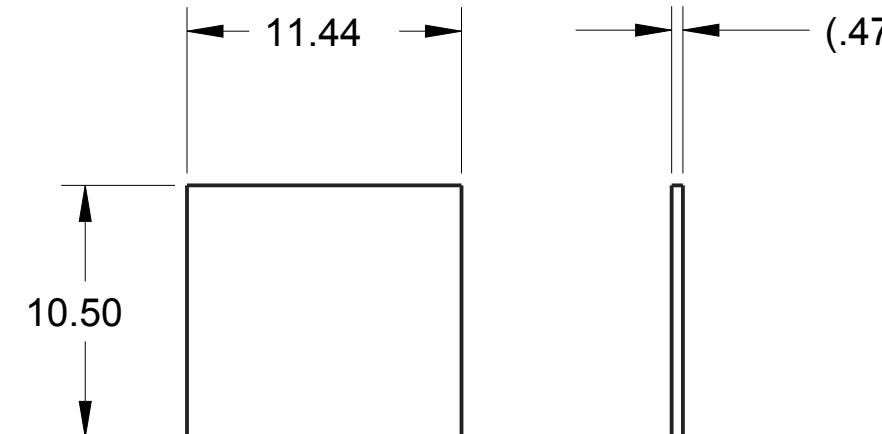
D



NOTE

Part: TE-16003-06
 Material: 1/2" Plywood (15/32")
 Qty: 2
 Scale: 1:8

B



NOTE

Part: TE-16003-08
 Material: 1/2" Plywood (15/32")
 Qty: 1
 Scale: 1:8

A

| | | | |
|---|--|--------------------------|------------------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 3:16 | SHEET 4 OF 4 |
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| DO NOT SCALE | | PROJECT | MODEL NAME TE-16003 |
| | | ISSUE | |

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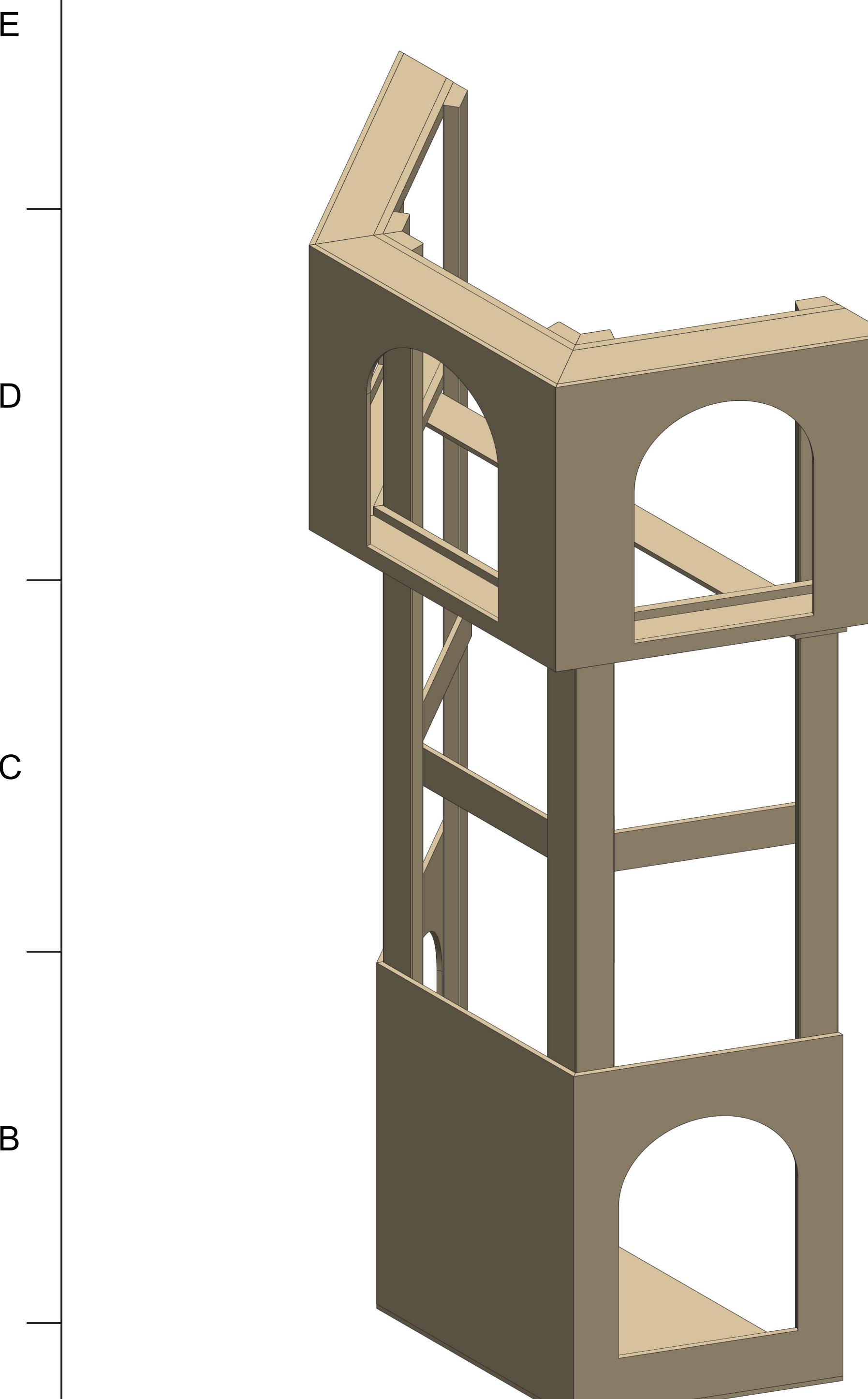
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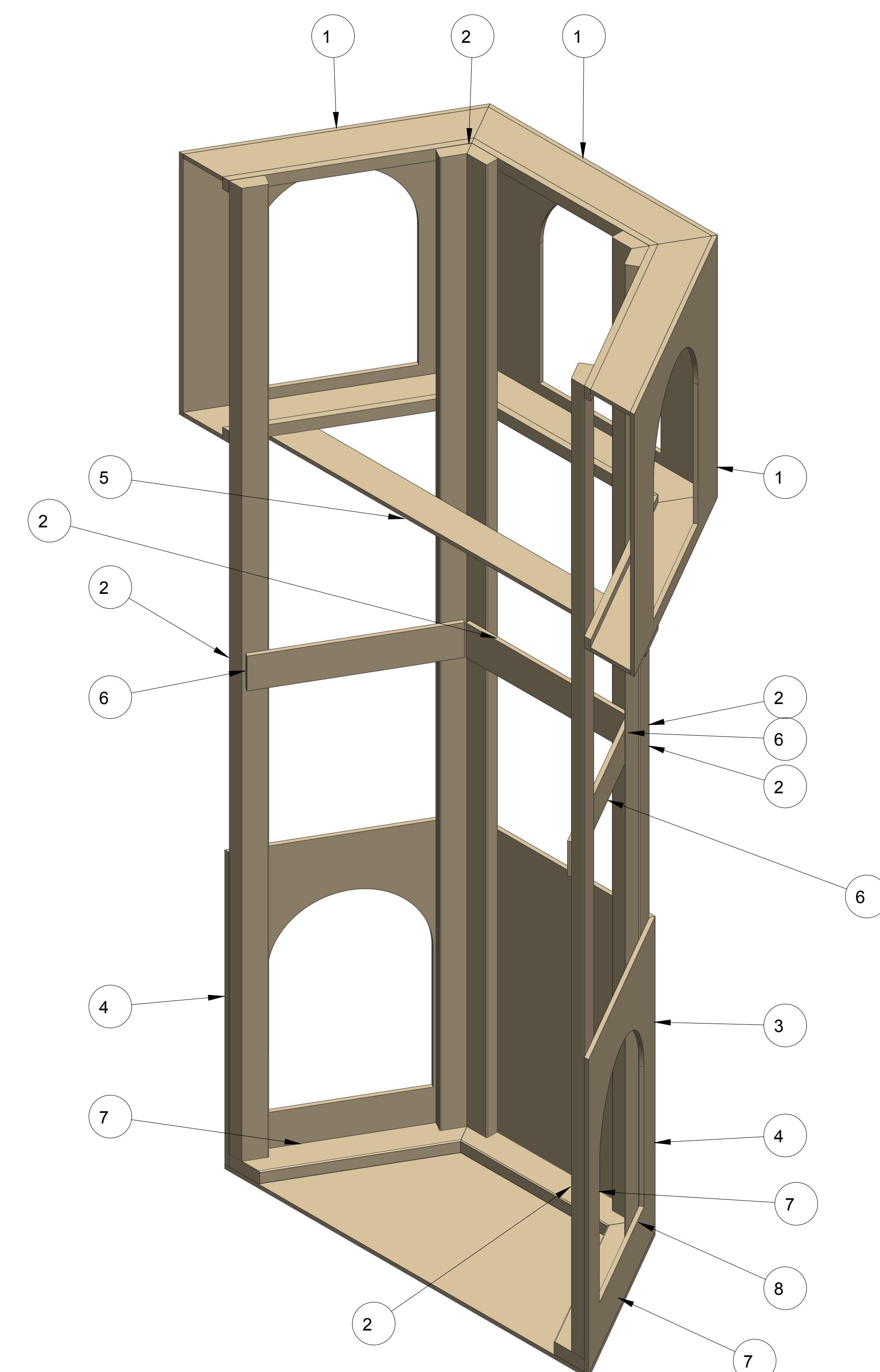
1 2 3 4 5 6 7 8

MODEL NAME
TE-16004

TITLE
Team Tower



FRONT ISO VIEW



BACK ISO VIEW

| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-------------|--------------|
| 1 | TE-16004-01 | 3 | TE-16004-01 | Multiple |
| 2 | TE-16004-02 | 6 | TE-16004-02 | 2x4 Lumber |
| 3 | TE-16004-03 | 1 | TE-16004-03 | 1/2" Plywood |
| 4 | TE-16004-04 | 2 | TE-16004-03 | 1/2" Plywood |
| 5 | TE-16004-08 | 1 | TE-16004-08 | 1/2" Plywood |
| 6 | TE-16004-09 | 3 | TE-16004-09 | 1/2" Plywood |
| 7 | TE-16004-10 | 3 | TE-16004-10 | 2x4 Lumber |
| 8 | TE-16004-11 | 1 | TE-16004-11 | 1/2" Plywood |

ASME STANDARD,INCH

| | | | |
|------------------|------------|------------------------|-------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| FIRST | | SCALE 1:8 SHEET 1 OF 6 | |
| TITLE Team Tower | | | |
| PROJECT | MODEL NAME | TE-16004 | ISSUE |
| DO NOT SCALE | | | |

1 2 3 4 5 6 7 8

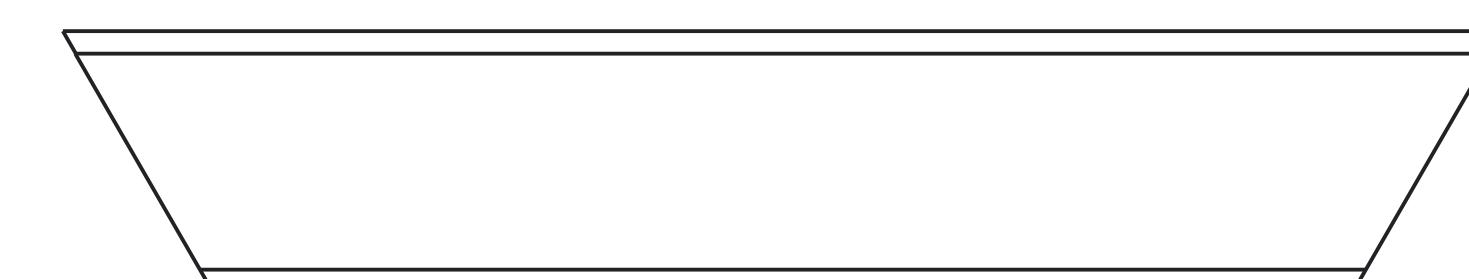
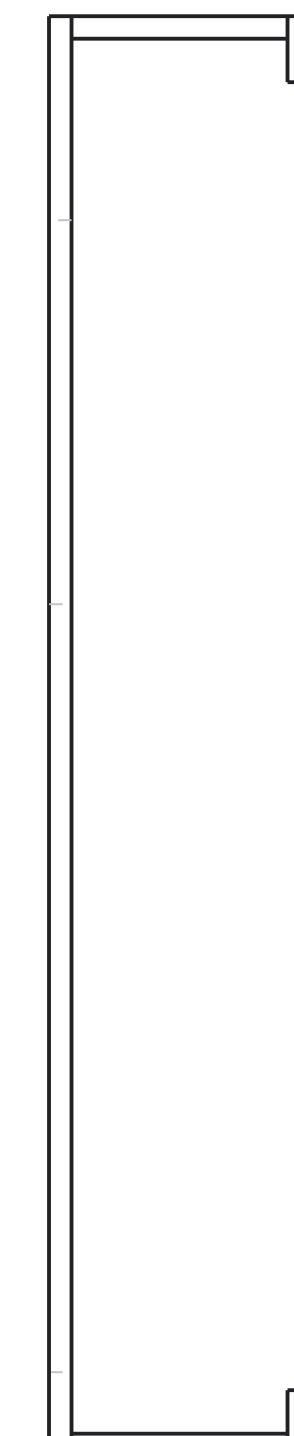
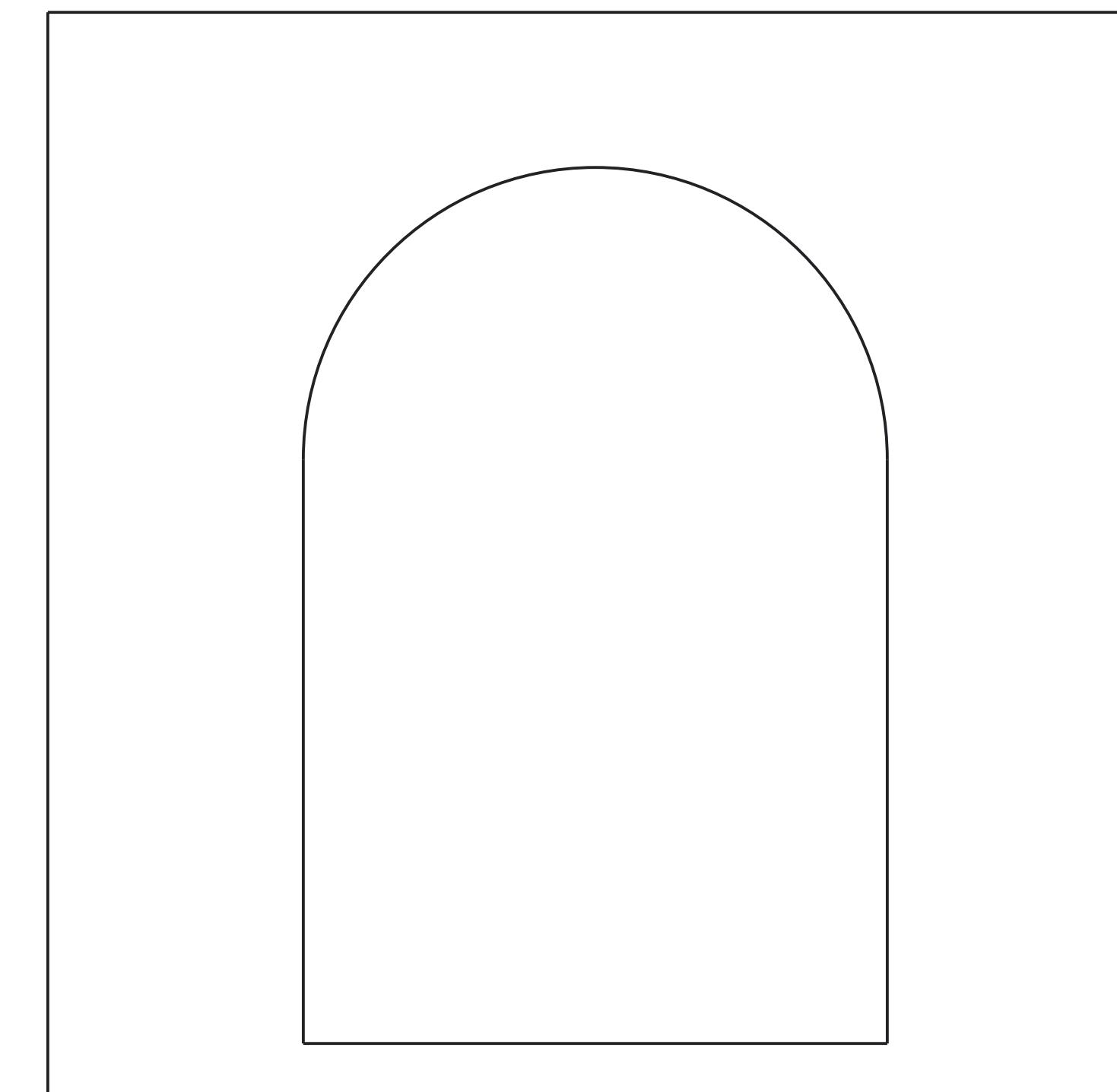
MODEL NAME
TE-16004

TITLE
Team Tower

E



Secure with screws, staples or nails and wood glue.



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-------------|--------------|
| 1 | TE-16004-05 | 1 | TE-16004-03 | 1/2" Plywood |
| 2 | TE-16004-06 | 2 | TE-16004-06 | 1/2" Plywood |
| 3 | TE-16004-07 | 2 | Te-16004-07 | 3/4" Plywood |

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX+/-0.1
XX+/-0.01
XXXX+/-0.001
ANG +/-1

DRAWN BY _____ DATE _____
CHECKED BY _____ DATE _____
APPROVED BY _____ DATE _____
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SCALE 1:8 SHEET 2 OF 6

DO NOT SCALE

TITLE
Team Tower

PROJECT
MODEL NAME
TE-16004

ISSUE

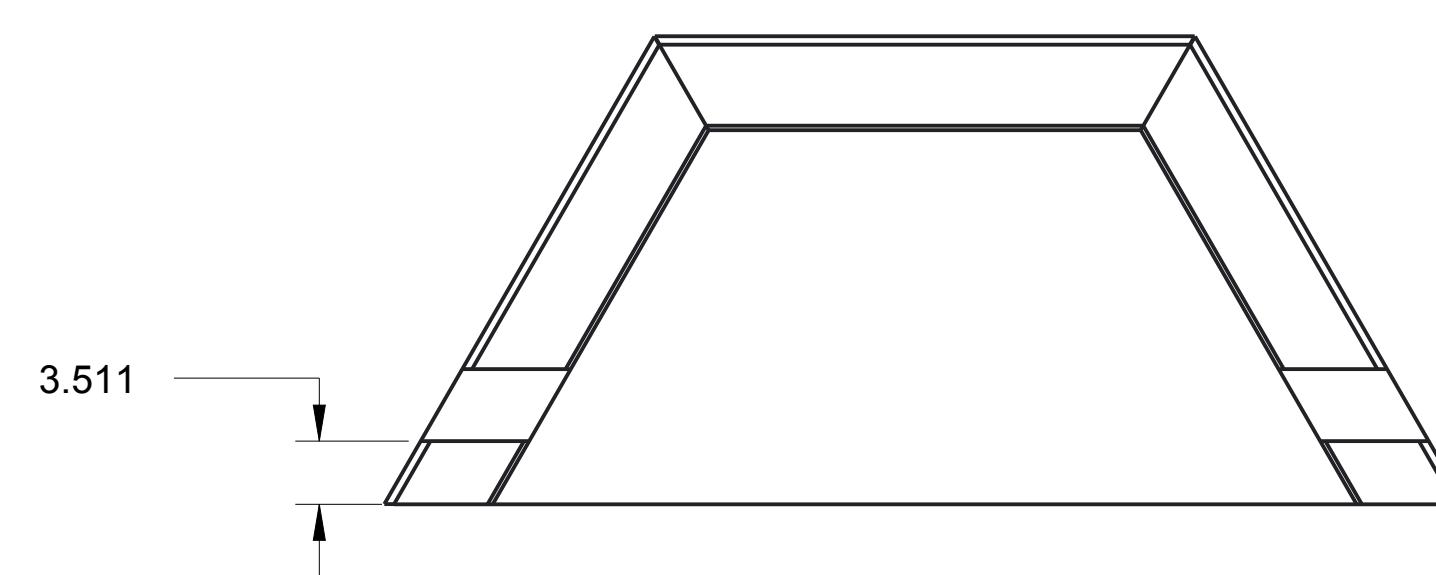
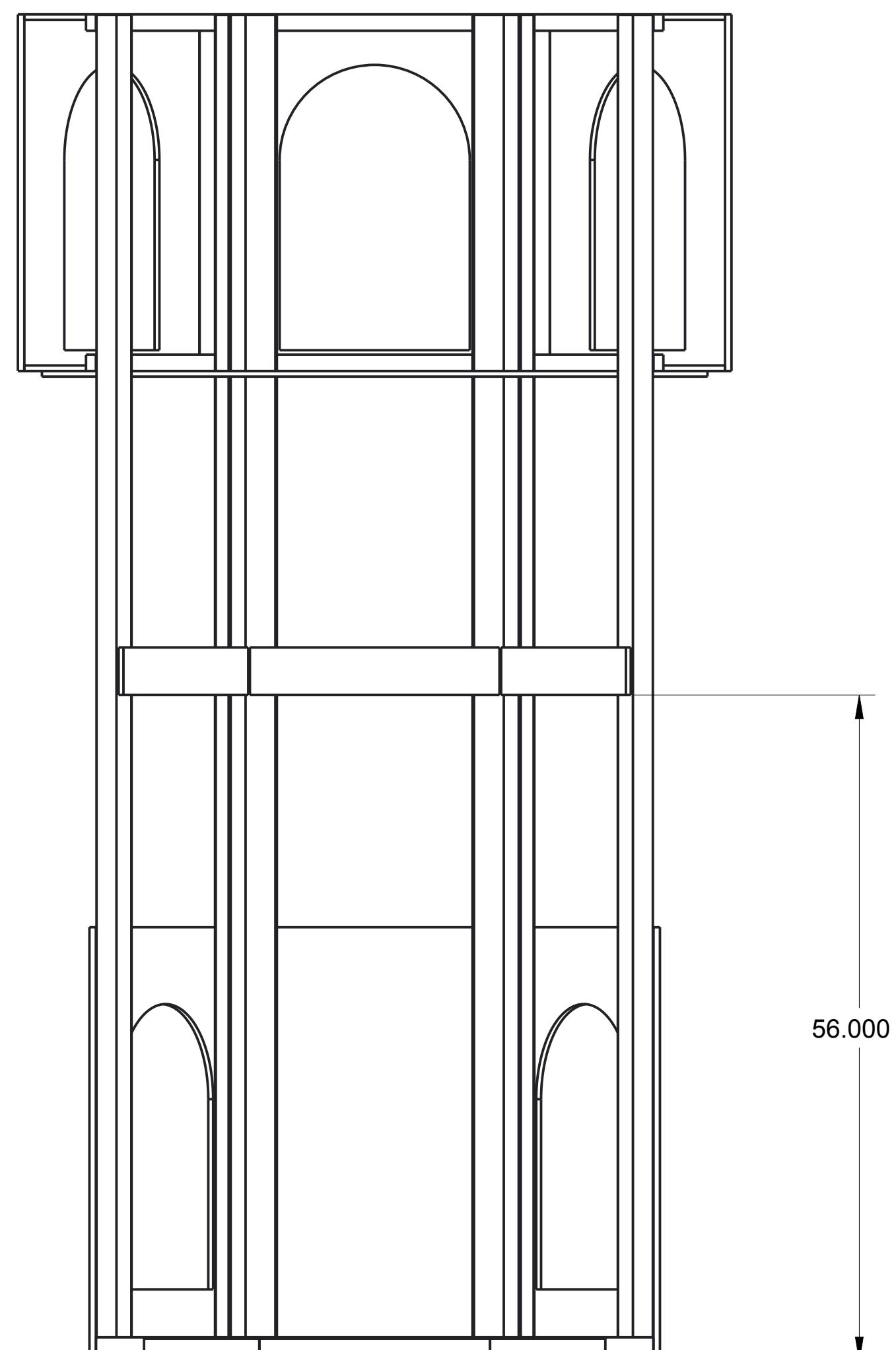
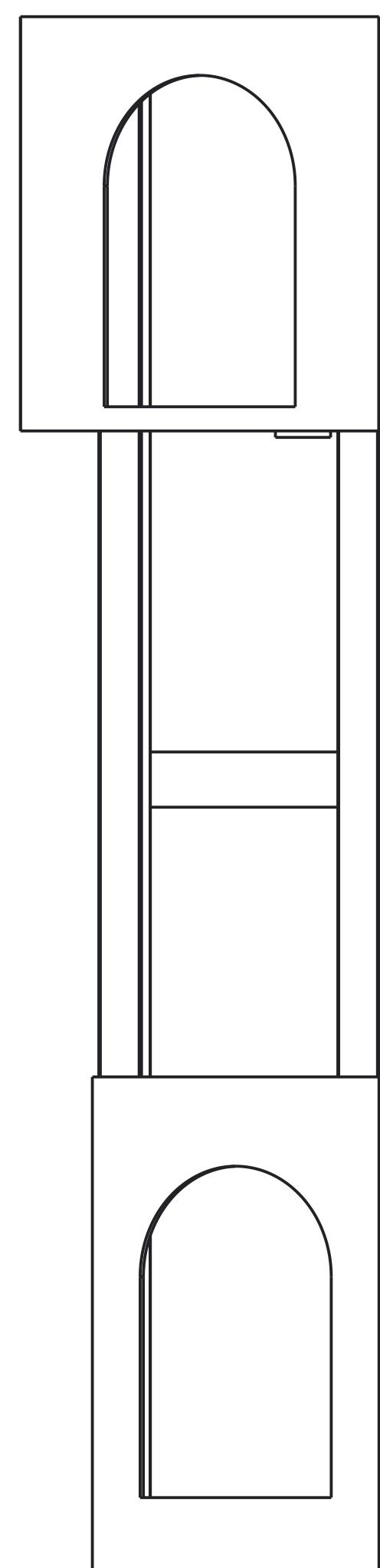
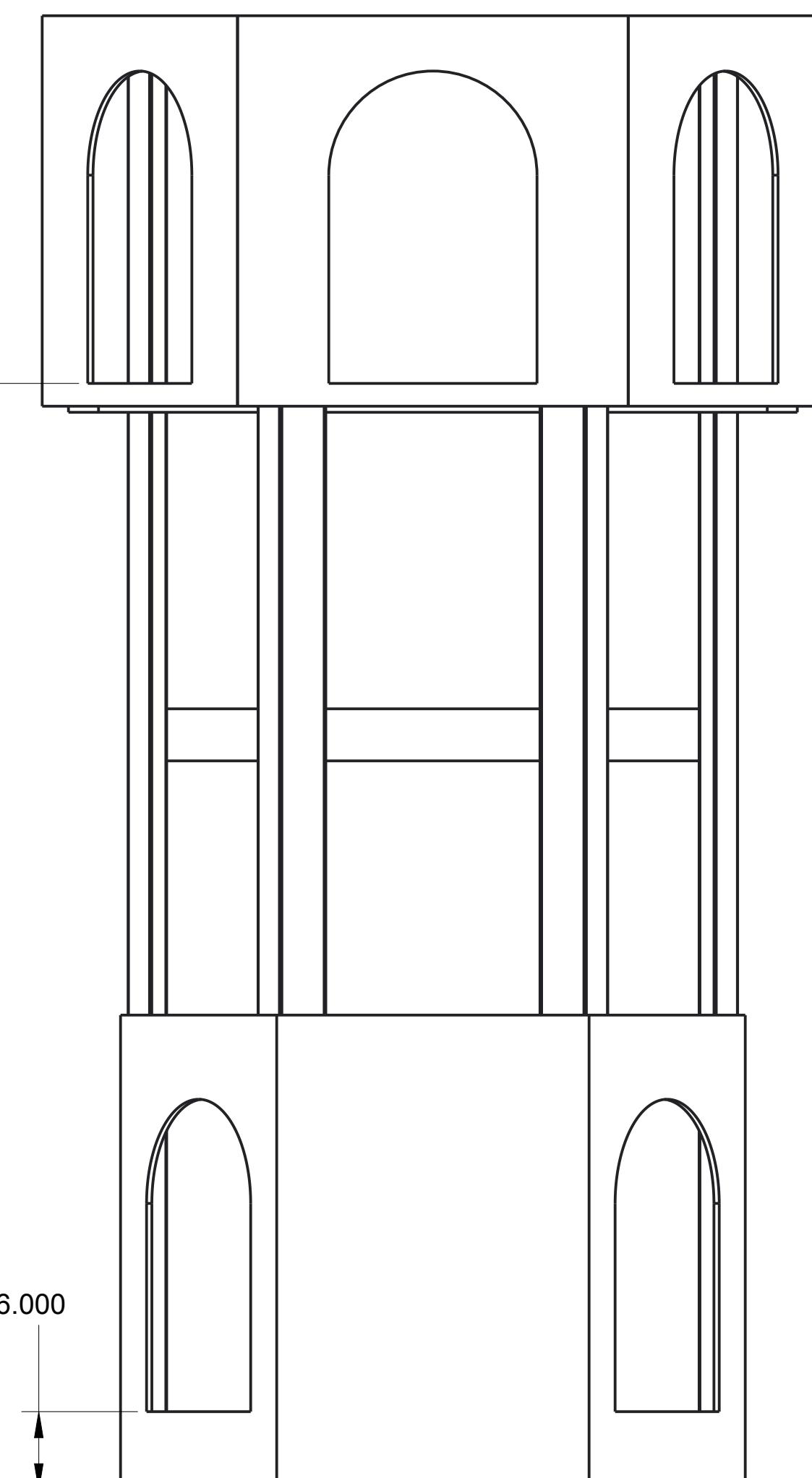
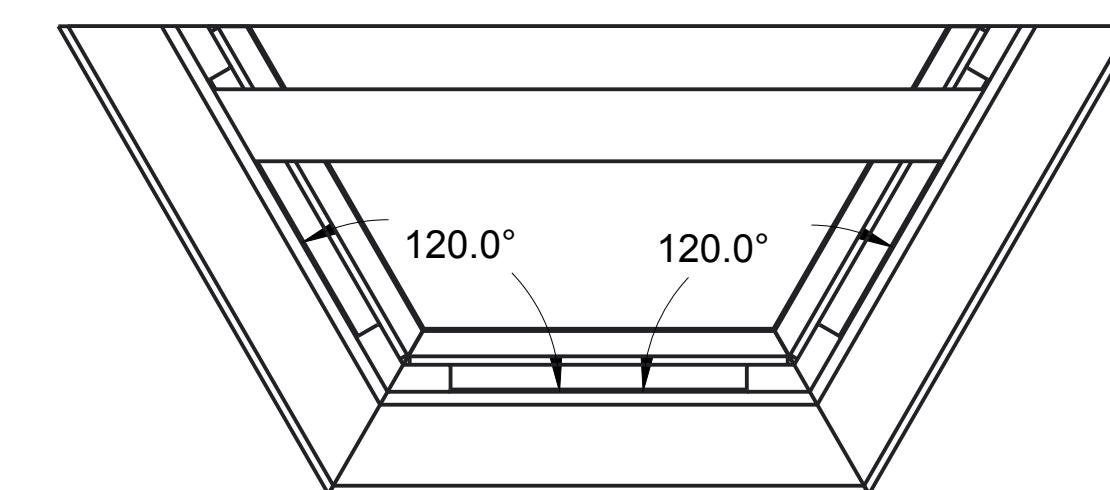
1 2 3 4 5 6 7 8

1 2 3 4 5 6 7 8

MODEL NAME
TE-16004

TITLE

Team Tower



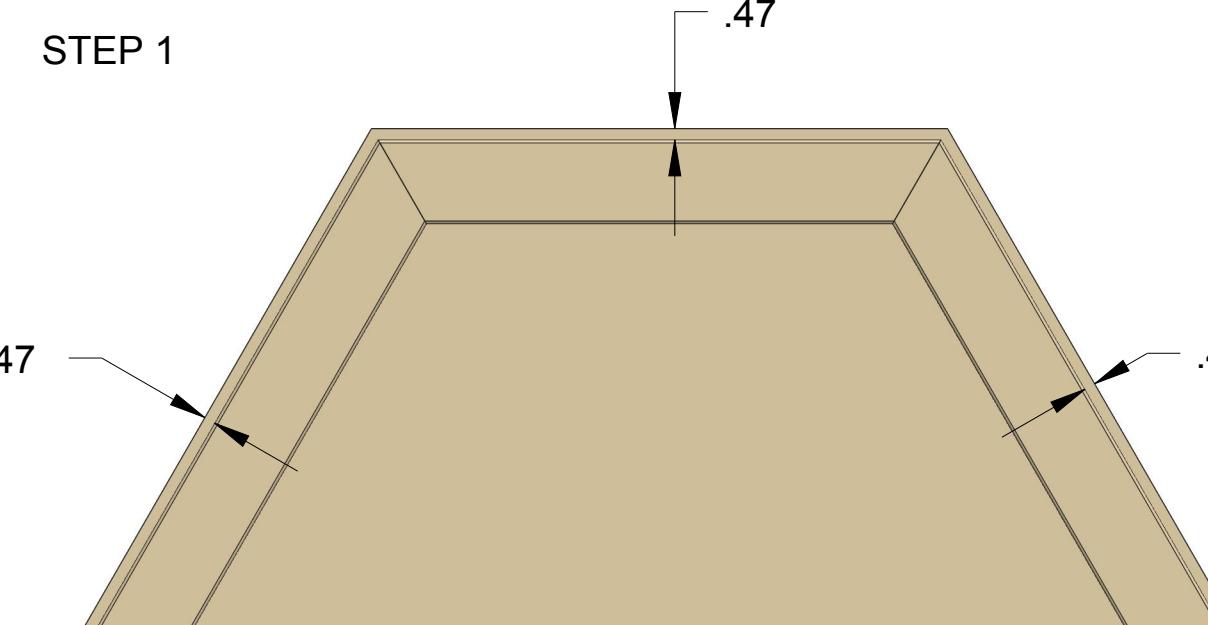
| | | | |
|--|------------|-------------|--------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 3 OF 6 |
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| TITLE Team Tower | | | |
| PROJECT | MODEL NAME | TE-16004 | ISSUE |
| DO NOT SCALE | | | |

1 2 3 4 5 6 7 8

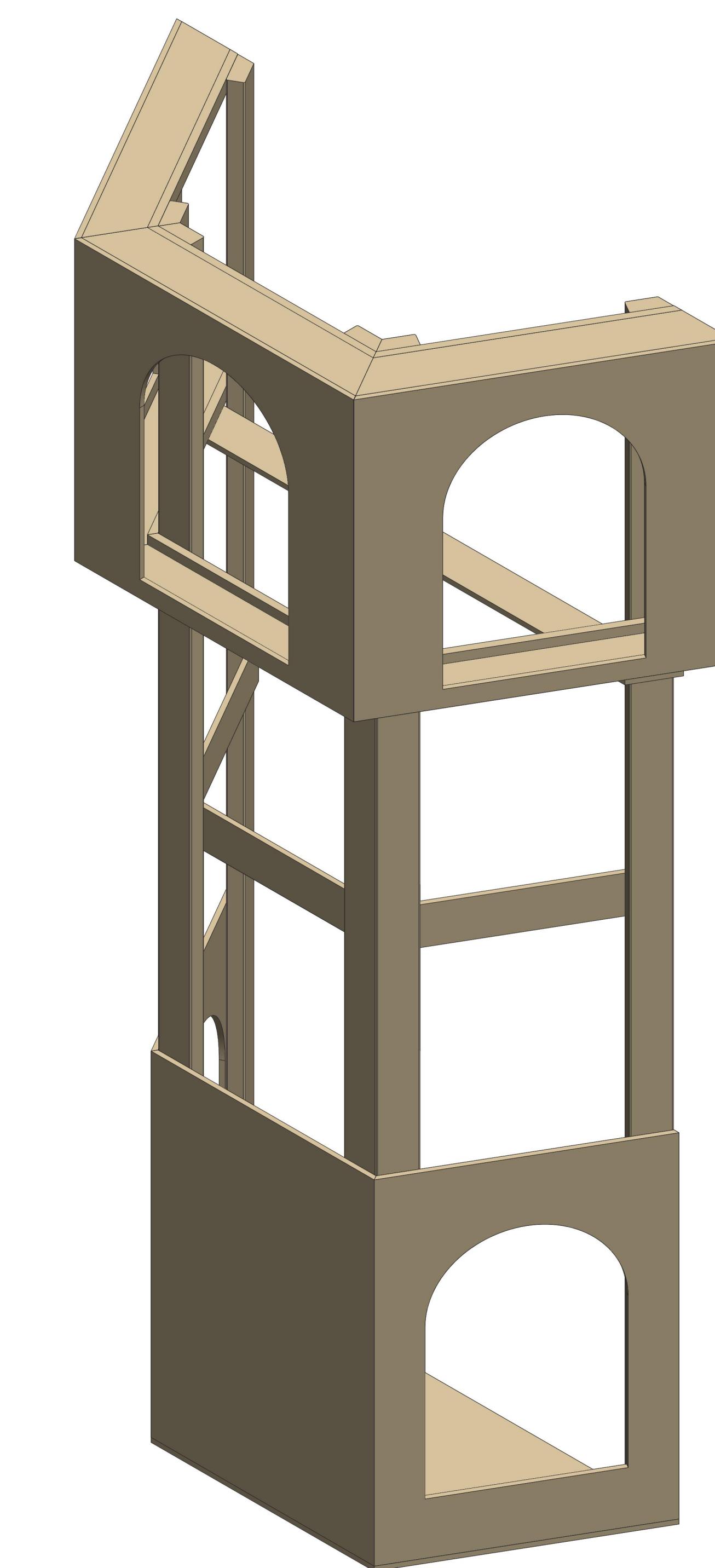
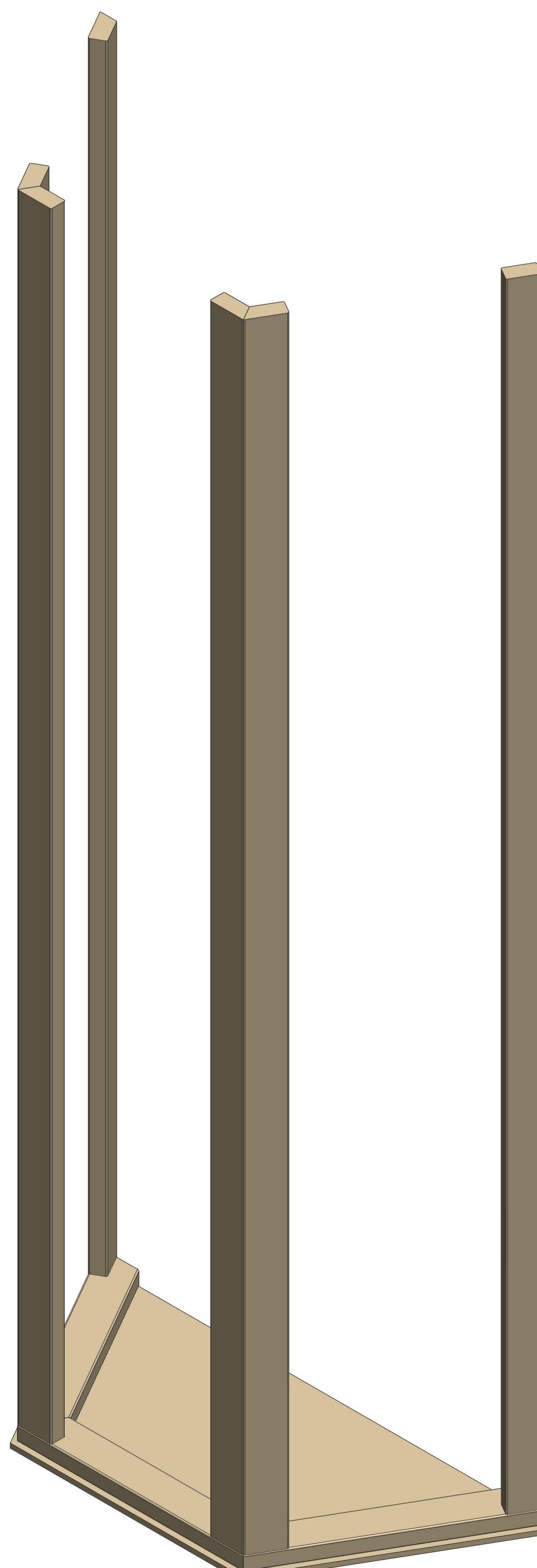
1 2 3 4 5 6 7 8

MODEL NAME
TE-16004

TITLE
Team Tower



NOTE: Secure with wood screws, staples, and wood glue where necessary.



STEP 3

1 2 3 4 5 6 7 8

| | | | | |
|-----------------------------------|--|--|-------------|--------------|
| | | | DRAWN BY | DATE |
| | | | CHECKED BY | DATE |
| | | | APPROVED BY | DATE |
| | | | SCALE 1:8 | SHEET 4 OF 6 |
| TITLE Team Tower | | | | |
| PROJECT MODEL NAME TE-16004 | | | | |
| ISSUE | | | | |

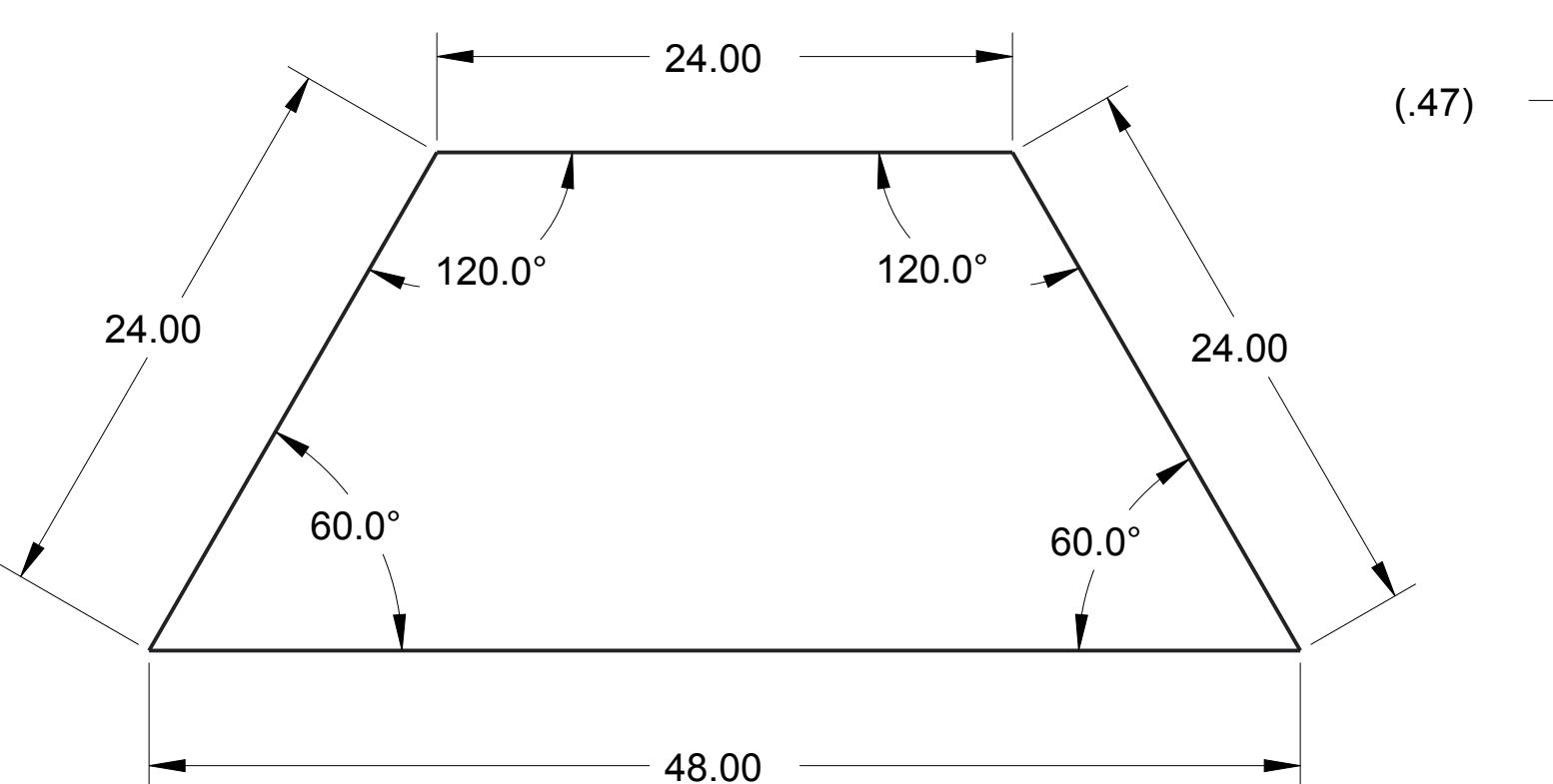
UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE
XX+/-0.1
XX+/-0.01
XXX+/-0.001
ANG +/-1
DO NOT SCALE



1 2 3 4 5 6 7 8

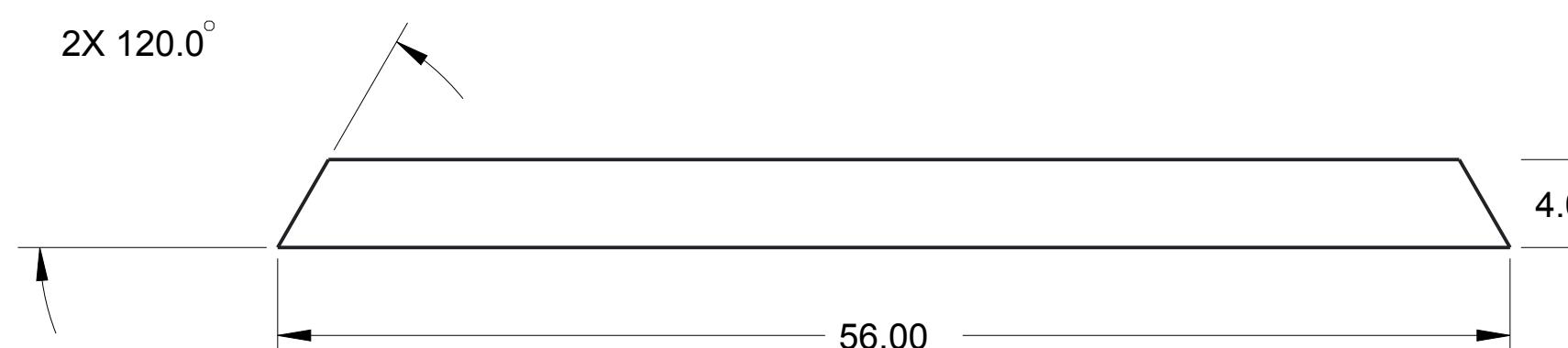
MODEL NAME
TE-16004

TITLE
Team Tower



NOTE

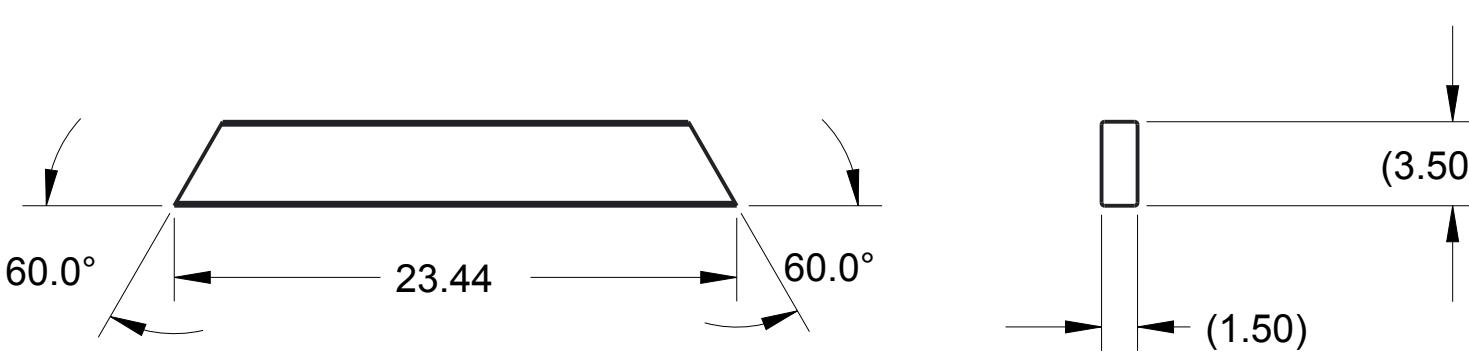
Part: TE-16004-11
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8



(.47)

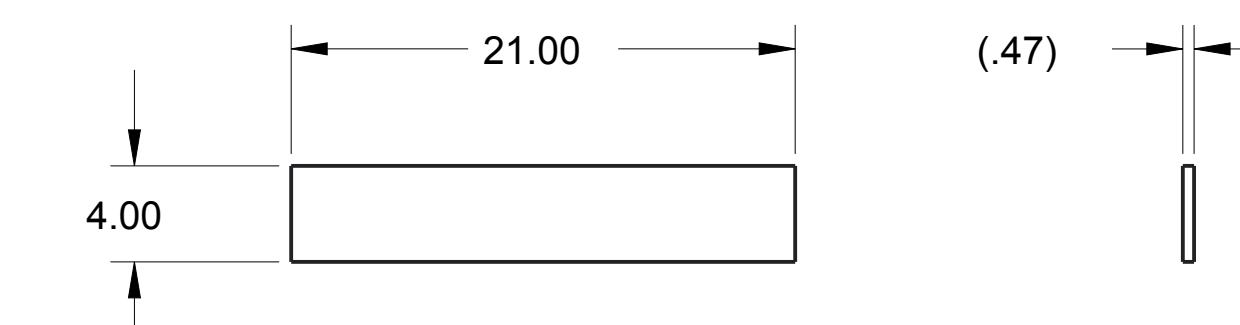
NOTE

Part: TE-16004-08
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8



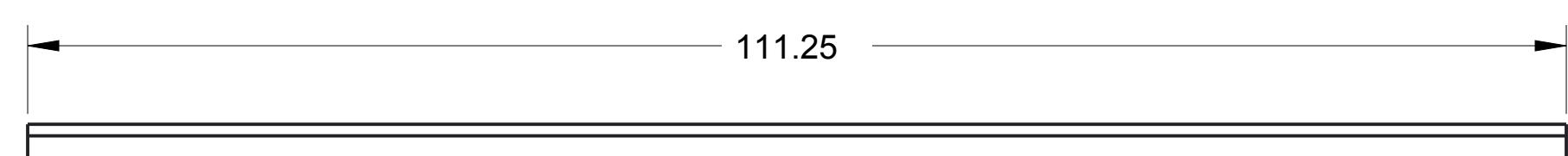
NOTE

Part: TE-16004-10
Material: 2x4 Lumber
Qty: 3
Scale: 1:8



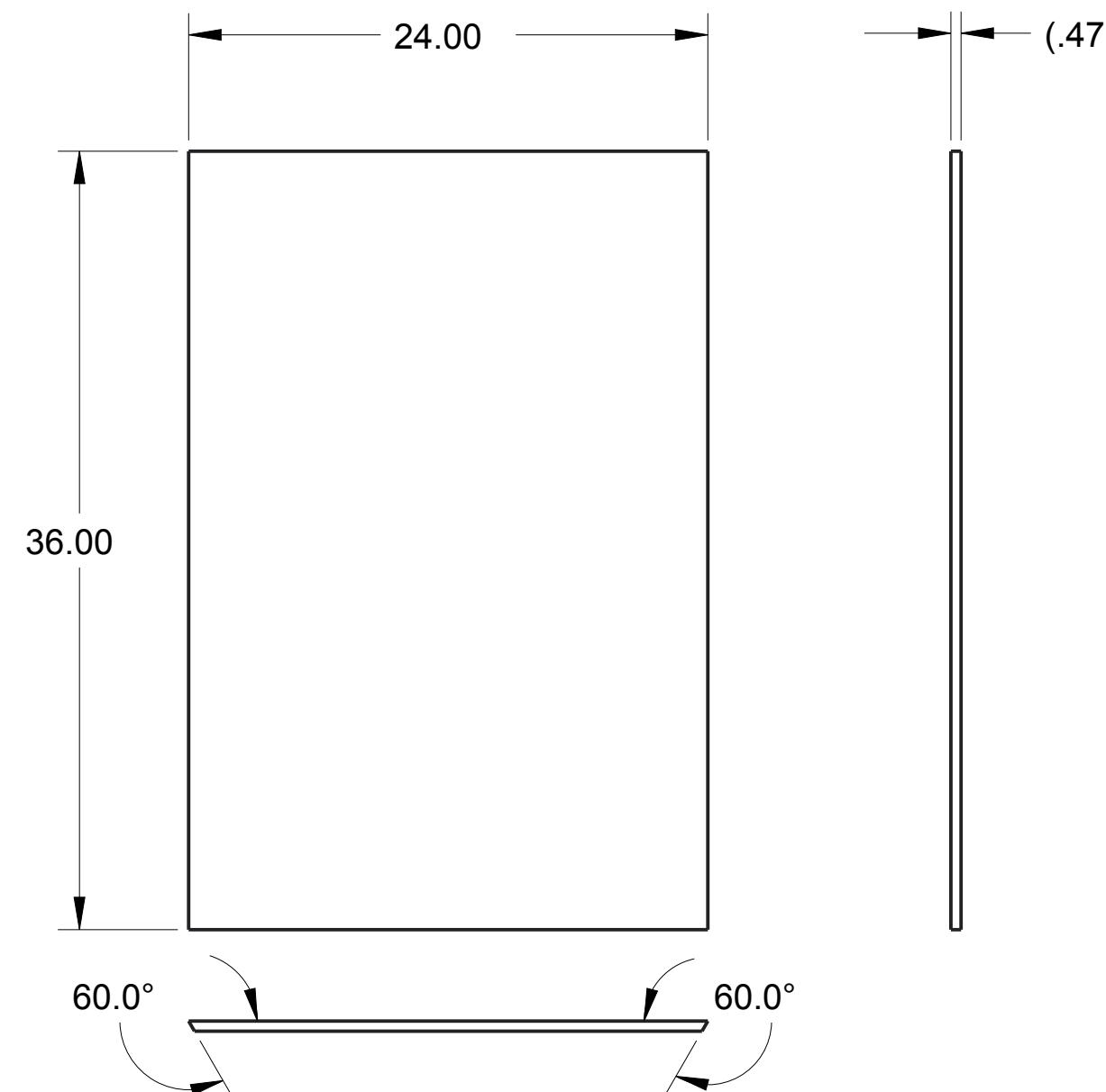
NOTE

Part: TE-16004-09
Material: 1/2" Plywood (15/32")
Qty: 3
Scale: 1:8



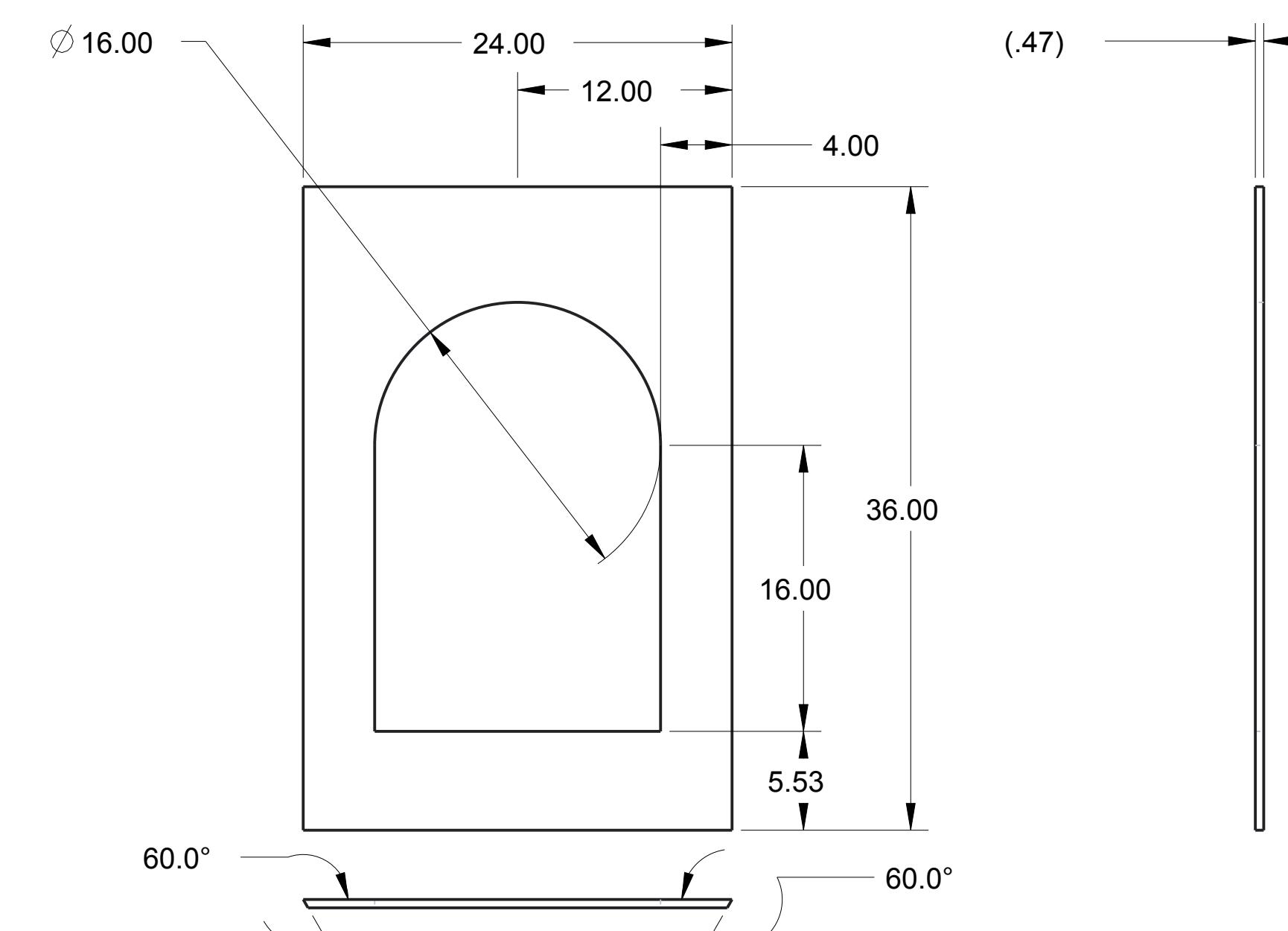
NOTE

Part: TE-16004-02
Material: 2x4 Lumber
Qty: 6
Scale: 1:8



NOTE

Part: TE-16004-03
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8



NOTE

Part: TE-16004-04
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:8

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|--------------------------------------|--|--|-------------|--------------|
| | | | DRAWN BY | DATE |
| | | | CHECKED BY | DATE |
| | | | APPROVED BY | DATE |
| | | | SCALE 1:8 | SHEET 5 OF 6 |
| TITLE Team Tower | | | | |
| PROJECT MODEL NAME TE-16004 ISSUE | | | | |
| DO NOT SCALE | | | | |

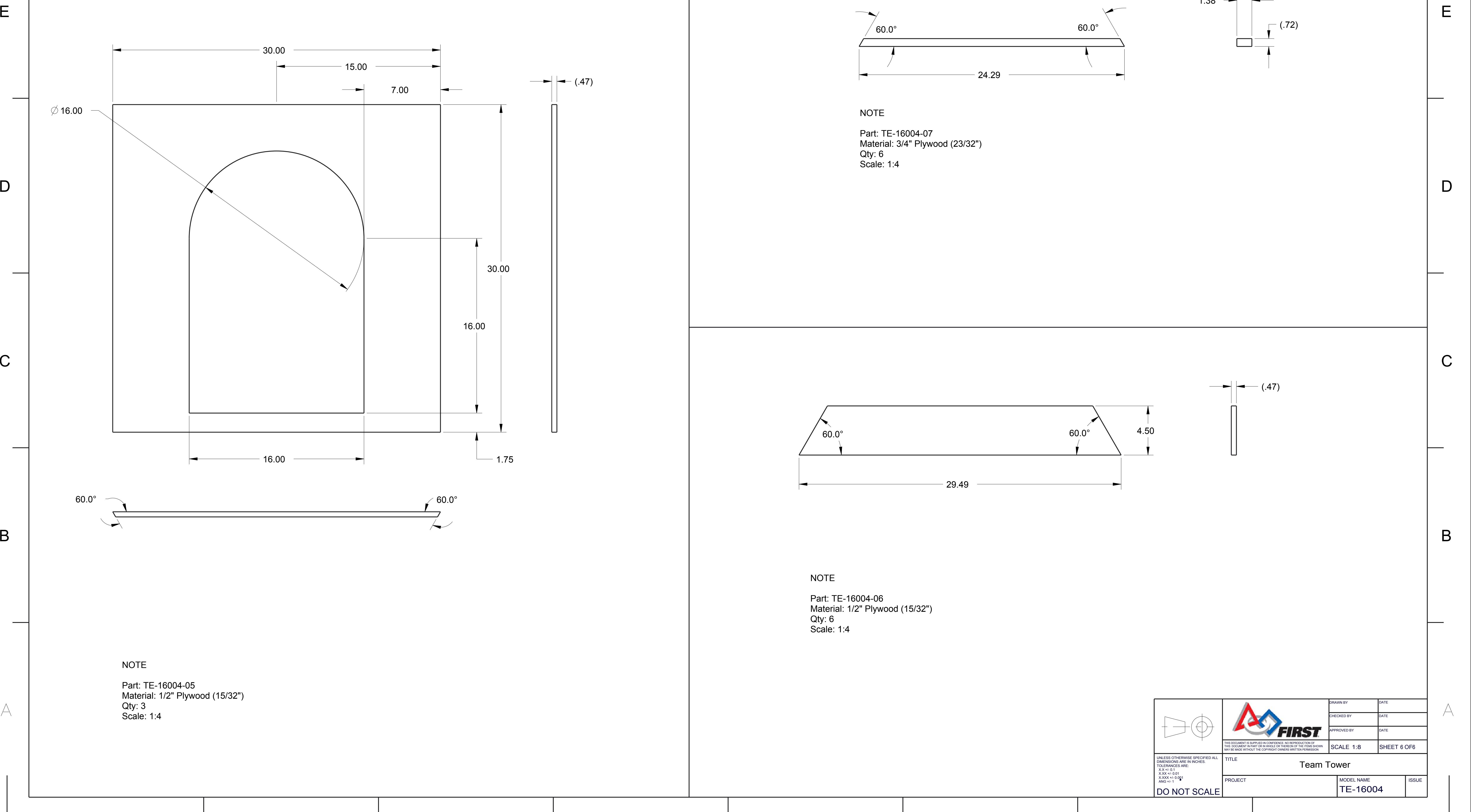
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- .01
XX.X +/- .001
XXX +/- .001
ANG +/- 1

1 2 3 4 5 6 7 8

MODEL NAME
TE-16004

TITLE

Team Tower



| | | | |
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| | | APPROVED BY | DATE |
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| TITLE Team Tower | | | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16004 | |

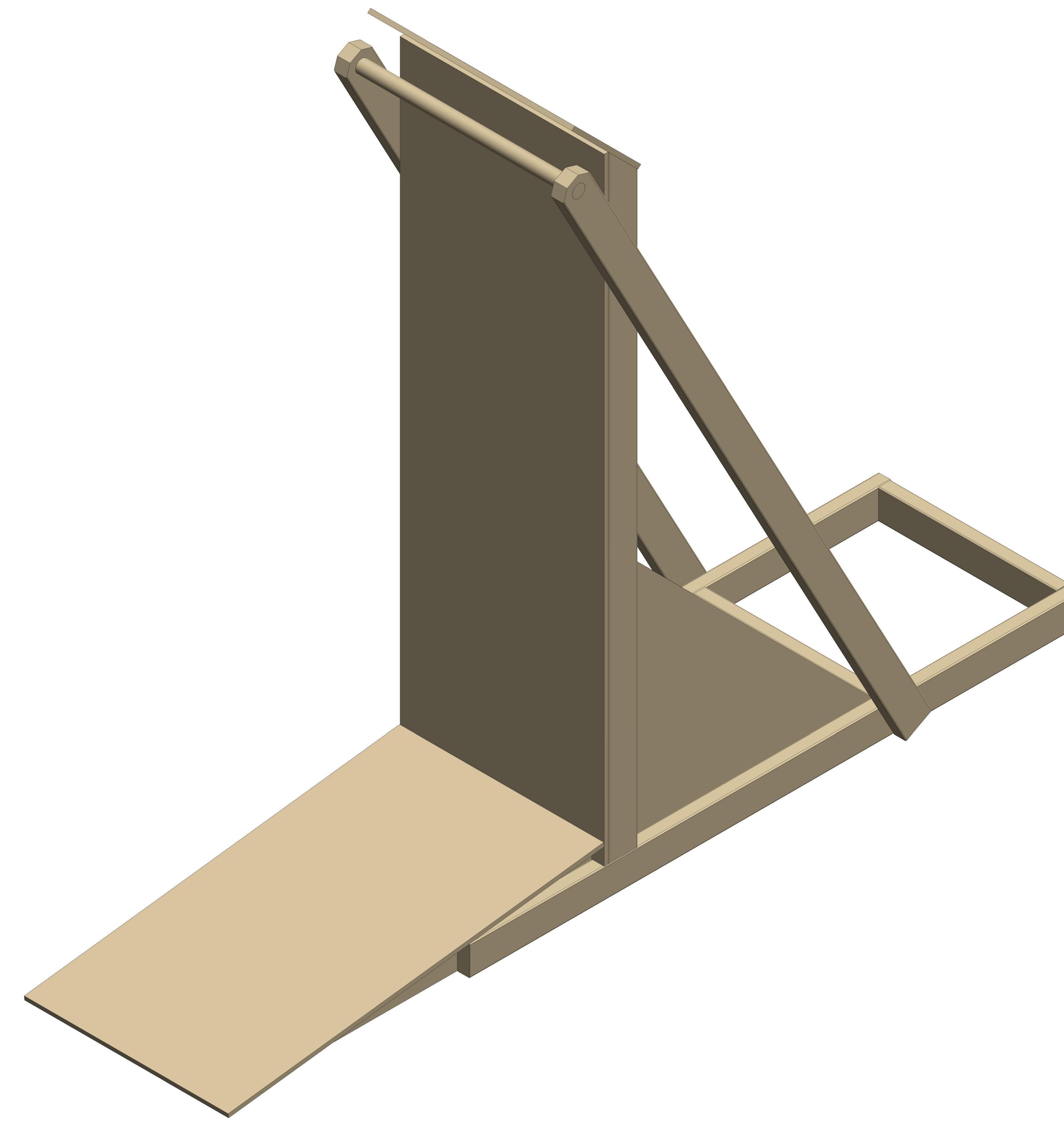
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX+/-0.1
XX+/-0.01
XXXX+/-0.001
ANG +/-1

DO NOT SCALE

1 2 3 4 5 6 7 8

| | |
|------------------------|---------------------------|
| MODEL NAME TE-16006 | TITLE Team Hanging Bar |
|------------------------|---------------------------|

| REV | LOCATION | DESCRIPTION | APPROVED | DATE |
|-----|------------|---------------------------------------|----------|--------|
| A | E2, Page 2 | Added BOM and Exploded View to Page 2 | NJS | 2/5/16 |



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-------------|-----------------|
| 1 | TE-16006-01 | 2 | TE-16006-01 | 2x4 Lumber |
| 2 | TE-16006-02 | 2 | TE-16006-02 | 2x4 Lumber |
| 3 | TE-16006-03 | 2 | TE-16006-01 | 2x4 Lumber |
| 4 | TE-16006-04 | 1 | TE-16006-04 | 1/2" Plywood |
| 5 | TE-16006-05 | 2 | TE-16006-05 | 1/2" Plywood |
| 6 | TE-16006-06 | 2 | TE-16006-01 | 2x4 Lumber |
| 7 | TE-16006-07 | 1 | TE-16006-07 | 1/2" Plywood |
| 8 | TE-16006-08 | 2 | TE-16006-08 | 1/2" Plywood |
| 9 | TE-16006-09 | 4 | TE-16006-01 | 2x4 Lumber |
| 10 | TE-16006-10 | 1 | TE-16006-10 | 1/2" Plywood |
| 11 | TE-16006-11 | 1 | TE-16006-11 | 1.5" Wood Dowel |

| | | | |
|---------------------------|---------------------|---|--|
| | | DRAWN BY _____ CHECKED BY _____ APPROVED BY _____ | DATE _____ DATE _____ DATE _____ |
| TITLE Team Hanging Bar | | SCALE 3:16 SHEET 1 OF 7 | |
| DO NOT SCALE | PROJECT TE-16006 | MODEL NAME TE-16006 | ISSUE _____ |

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/-.01
XX +/-.001
XXXX +/-.0001
ANG +/-1

1 2 3 4 5 6 7 8

MODEL NAME
TE-16006

TITLE
Team Hanging Bar

E

E

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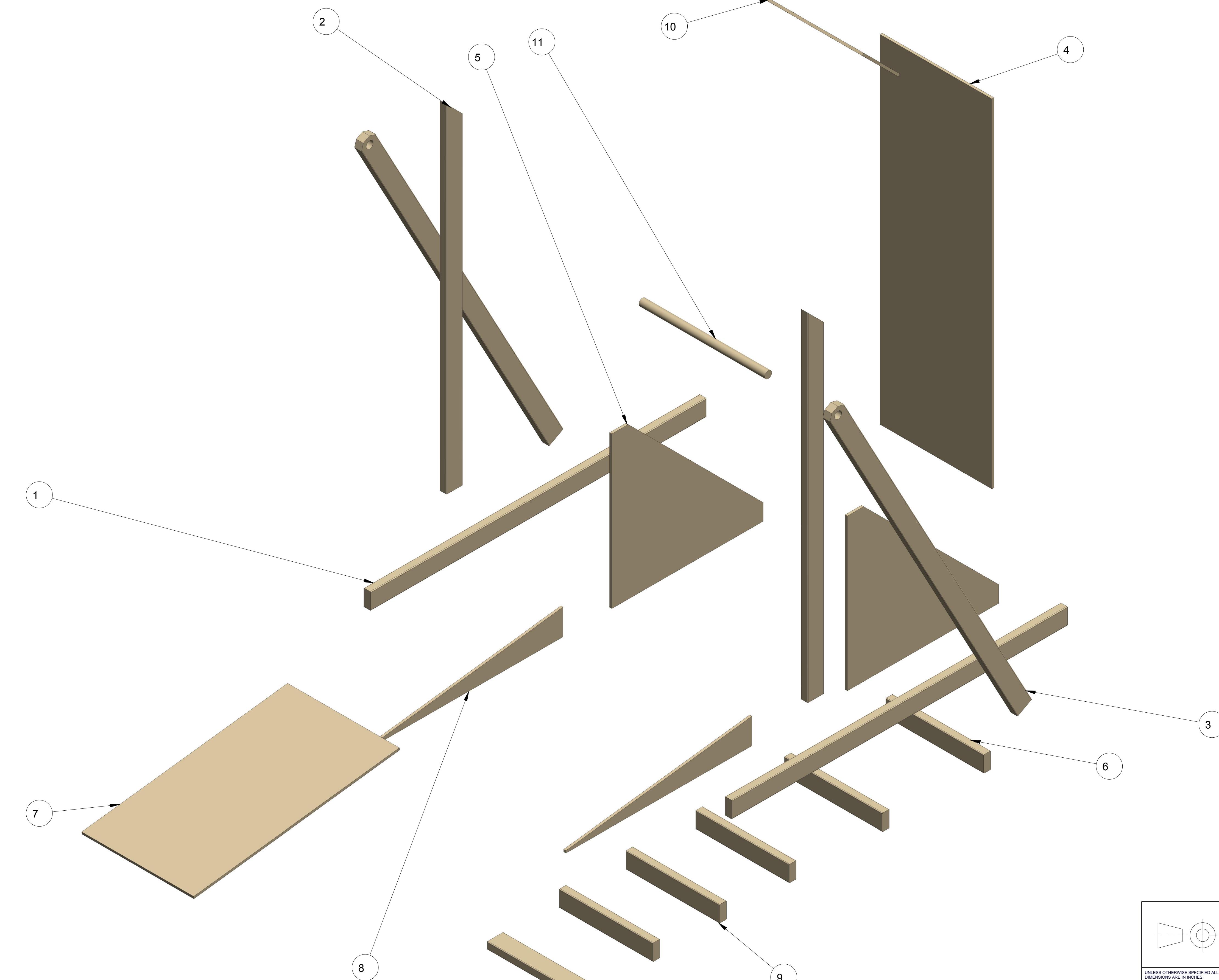
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|------------------------|------------|-------------|--------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 2 OF 7 |
| TITLE Team Hanging Bar | | | |
| PROJECT | MODEL NAME | TE-16006 | ISSUE |
| DO NOT SCALE | | | |

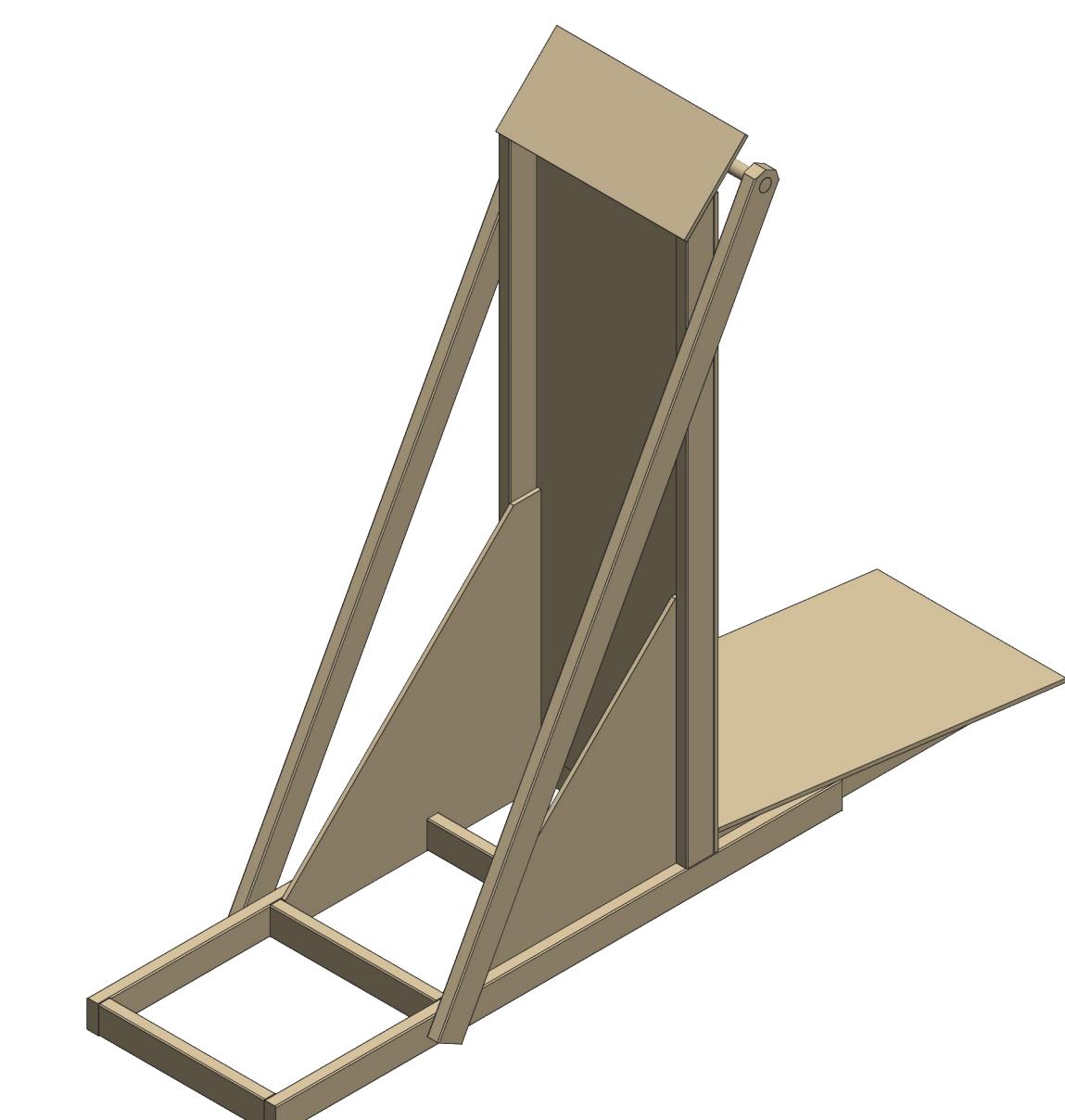
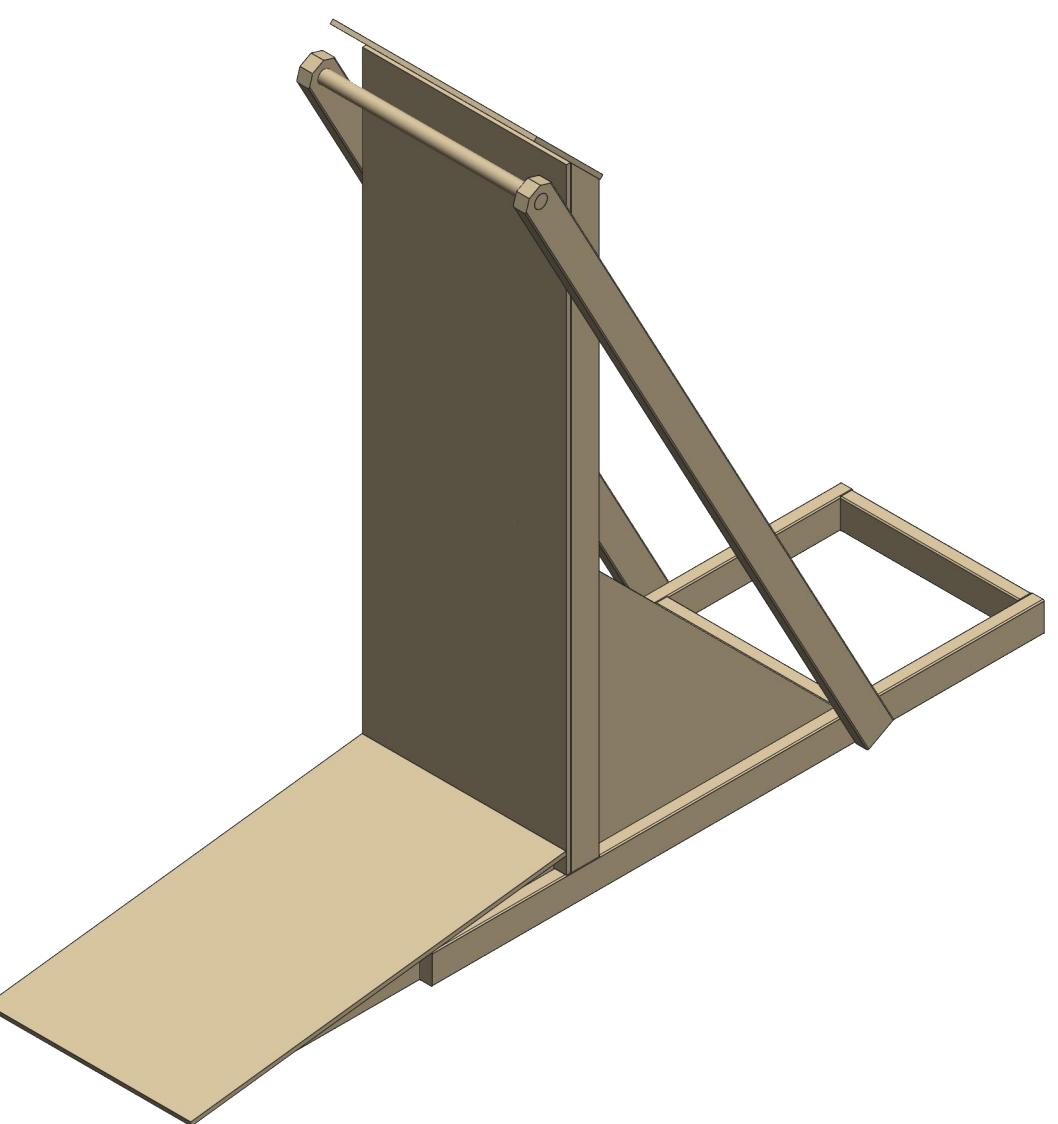
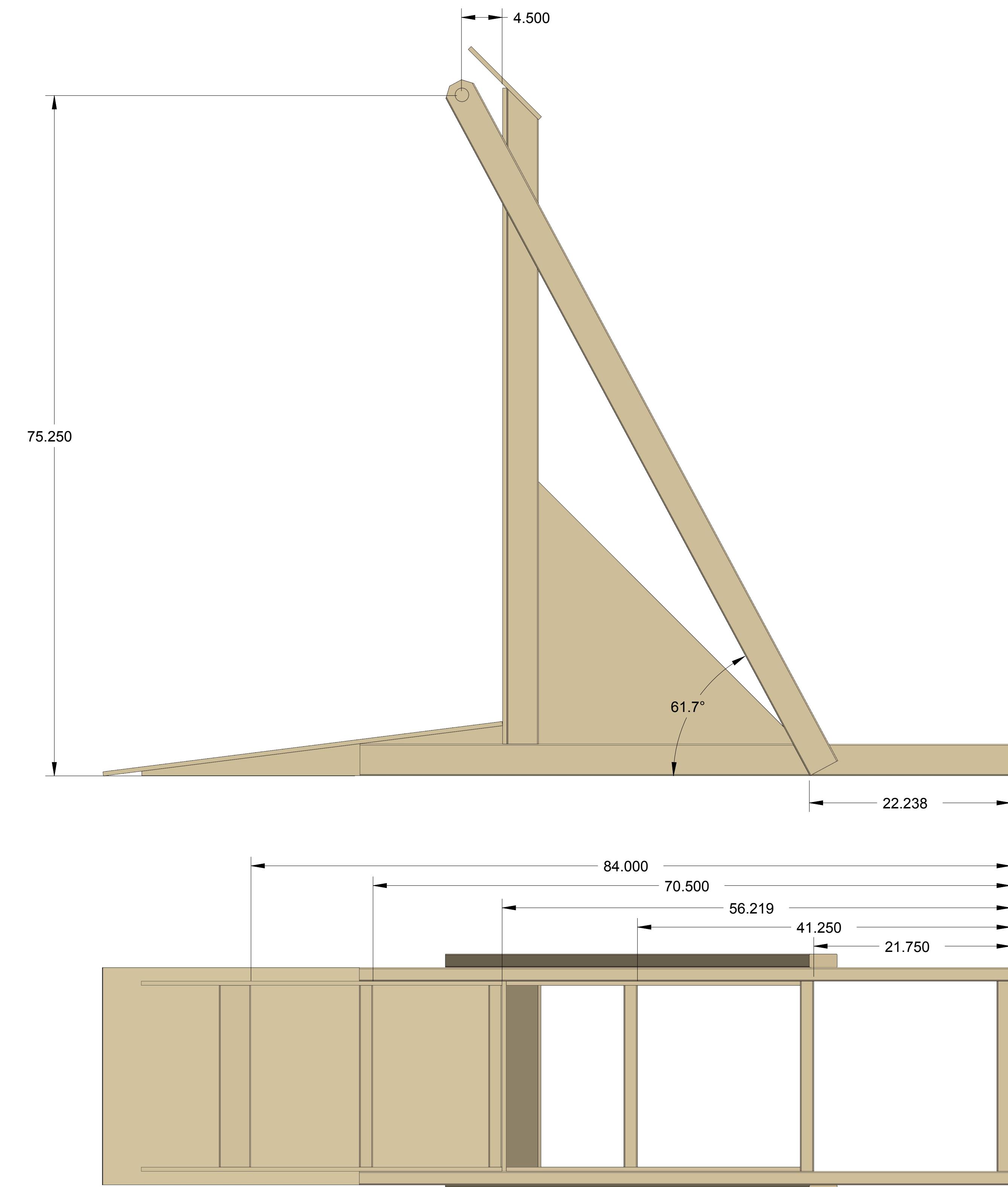
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- 0.1
XX-X +/- 0.01
XXXX +/- 0.001
ANG +/- 1

1 2 3 4 5 6 7 8

MODEL NAME
TE-16006

TITLE
Team Hanging Bar

E



| | | | |
|--|--|-------------|--------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
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| TITLE Team Hanging Bar | | | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16006 | |
| DO NOT SCALE | | | |

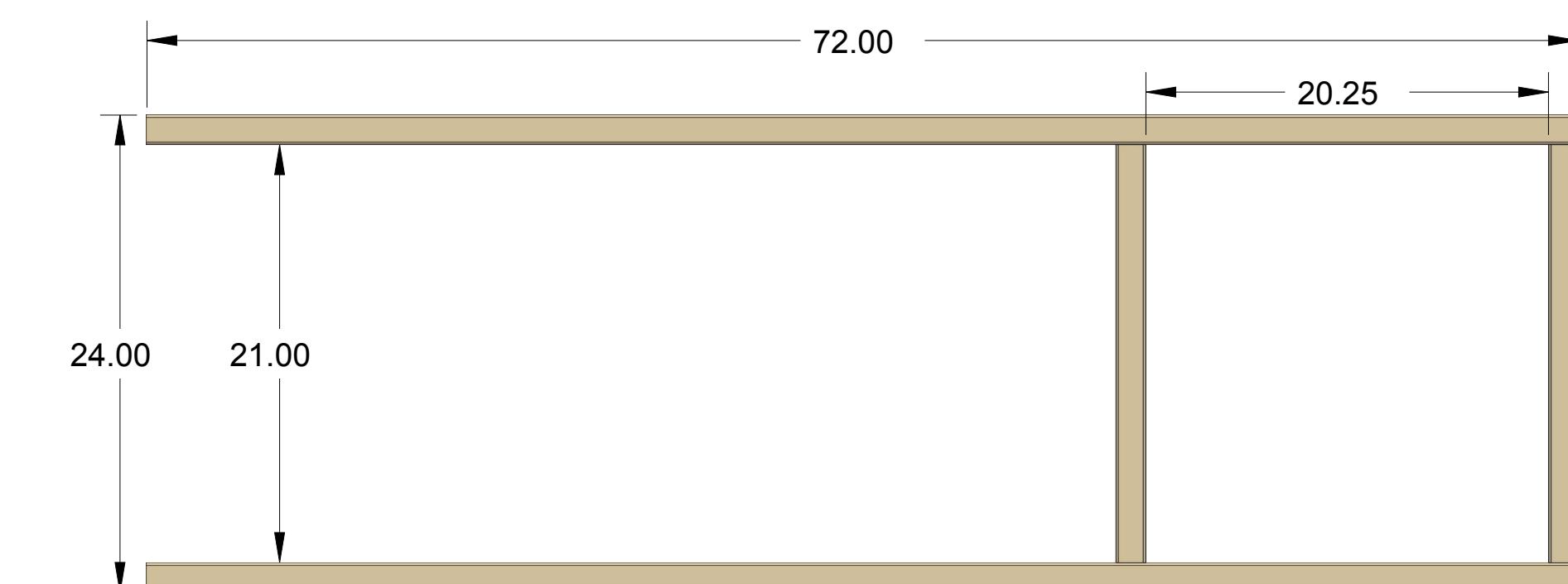
1 2 3 4 5 6 7 8

1 2 3 4 5 6 7 8

MODEL NAME
TE-16006

TITLE
Team Hanging Bar

E



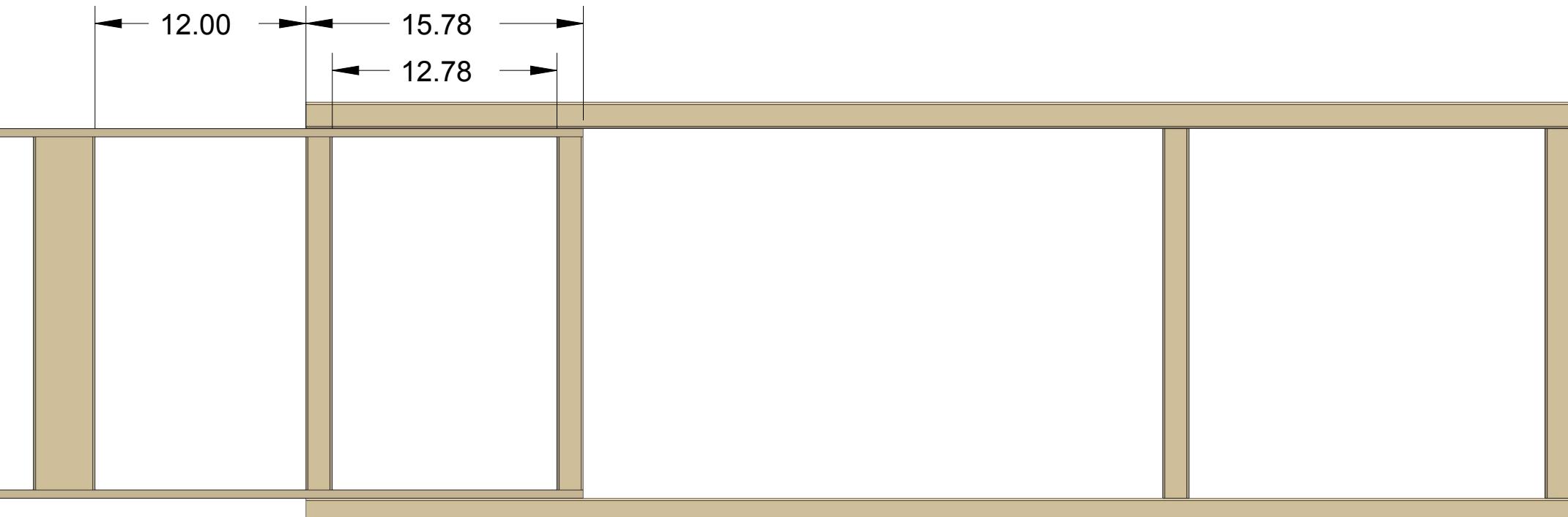
STEP 1: Secure with wood screws and wood glue

D

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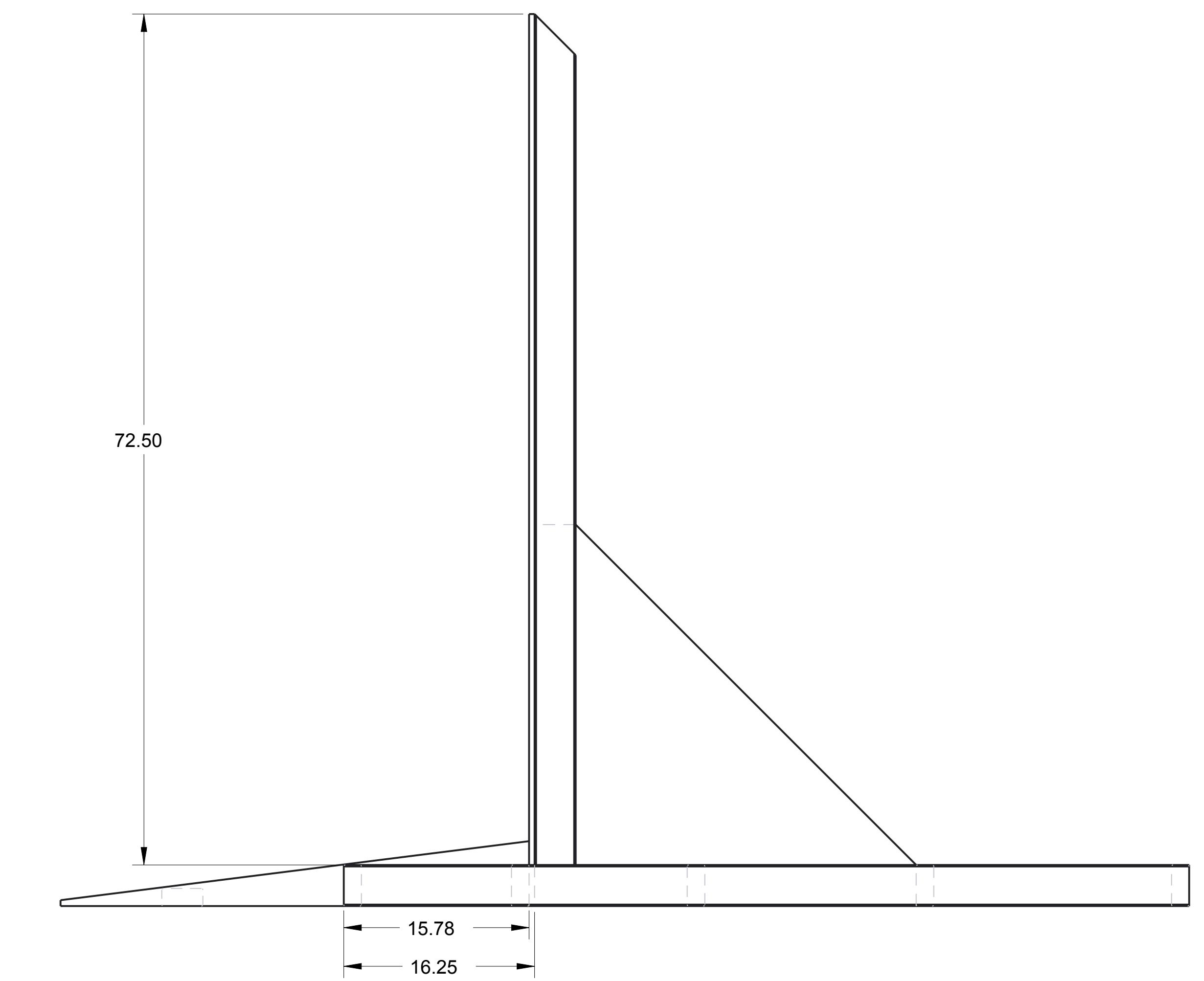
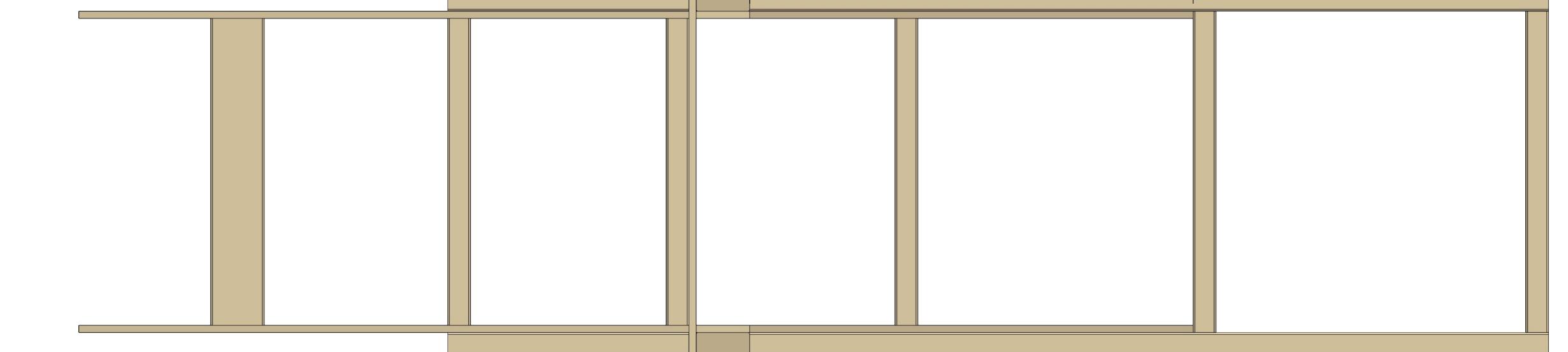
B

A



STEP 12: Secure with wood screws and wood glue

1 2 3 4 5 6 7 8



STEP 3: Secure with wood screws and wood glue

| | | | |
|---|--|------------------|--------------|
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| | | SCALE 1:8 | SHEET 4 OF 7 |
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| TITLE | | Team Hanging Bar | |
| PROJECT | | MODEL NAME | TE-16006 |
| DO NOT SCALE | | ISSUE | |

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MODEL NAME
TE-16006 TITLE
Team Hanging Bar

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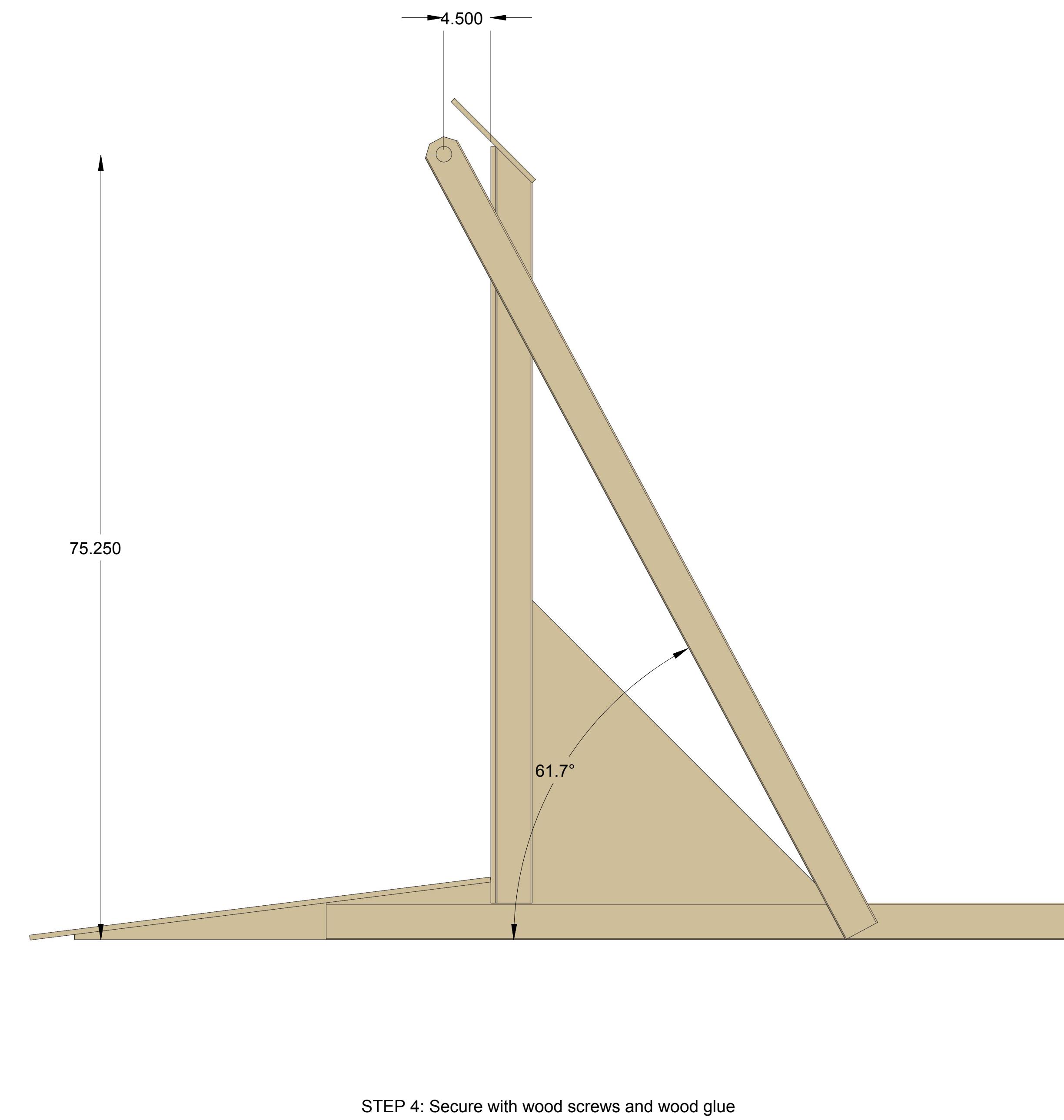
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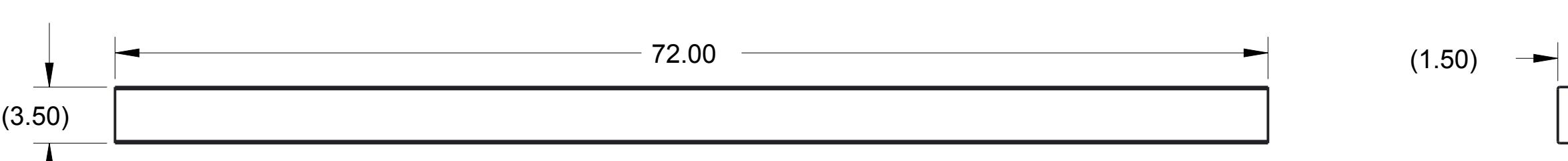
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| | | DRAWN BY | DATE |
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| | | SCALE 1:8 SHEET 5 OF 7 | |
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| TITLE Team Hanging Bar | | | |
| PROJECT | MODEL NAME | ISSUE | |
| DO NOT SCALE | | TE-16006 | |

1 2 3 4 5 6 7 8

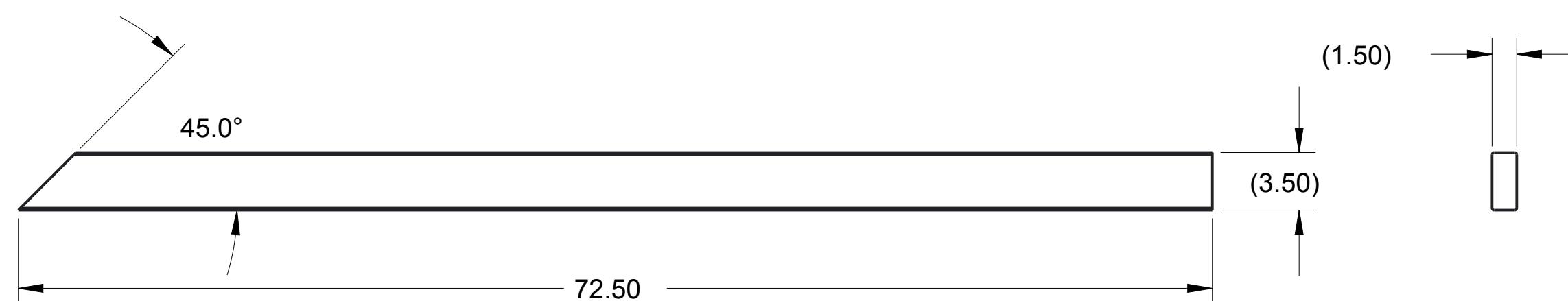
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MODEL NAME: TE-16006 TITLE: Team Hanging Bar

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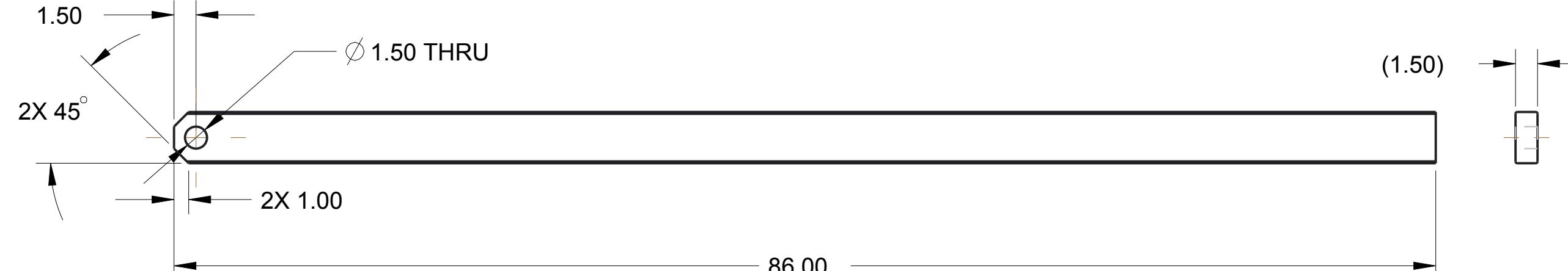


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NOTE

Part: TE-16006-01
Material: 2x4 Lumber
Qty: 2
Scale: 1:8

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NOTE

Part: TE-16006-03
Material: 2x4 Lumber
Qty: 2
Scale: 1:8

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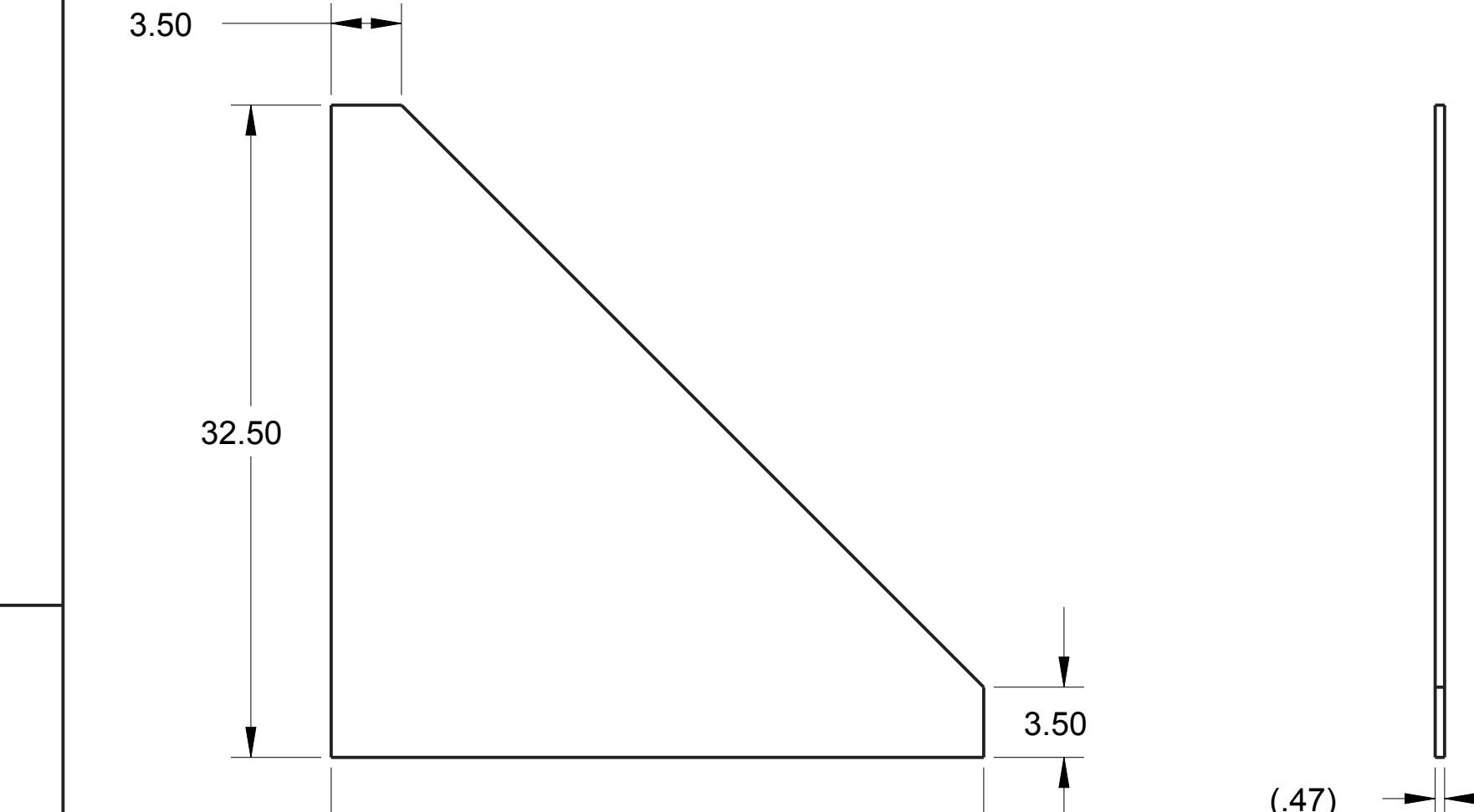


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NOTE

Part: TE-16006-04
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8

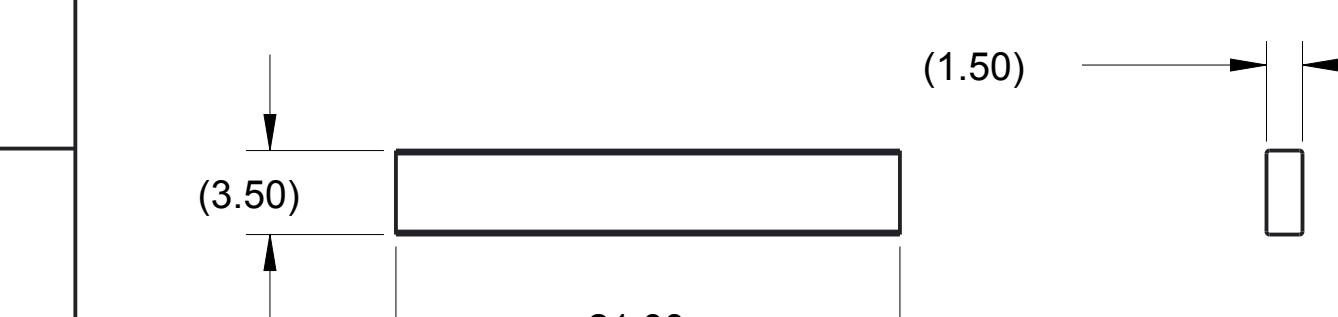
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NOTE

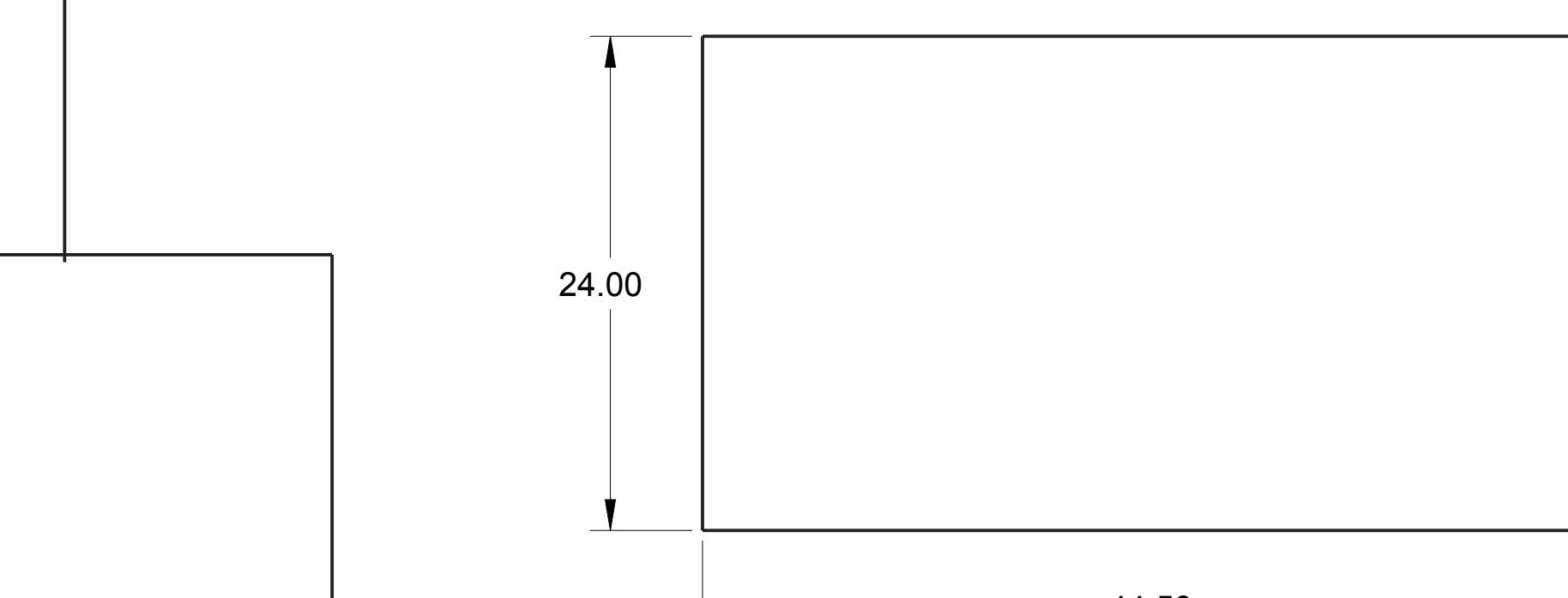
Part: TE-16006-02
Material: 2x4 Lumber
Qty: 2
Scale: 1:8



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NOTE

Part: TE-16006-06
Material: 2x4 Lumber
Qty: 2
Scale: 1:8



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NOTE

Part: TE-16006-07
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8

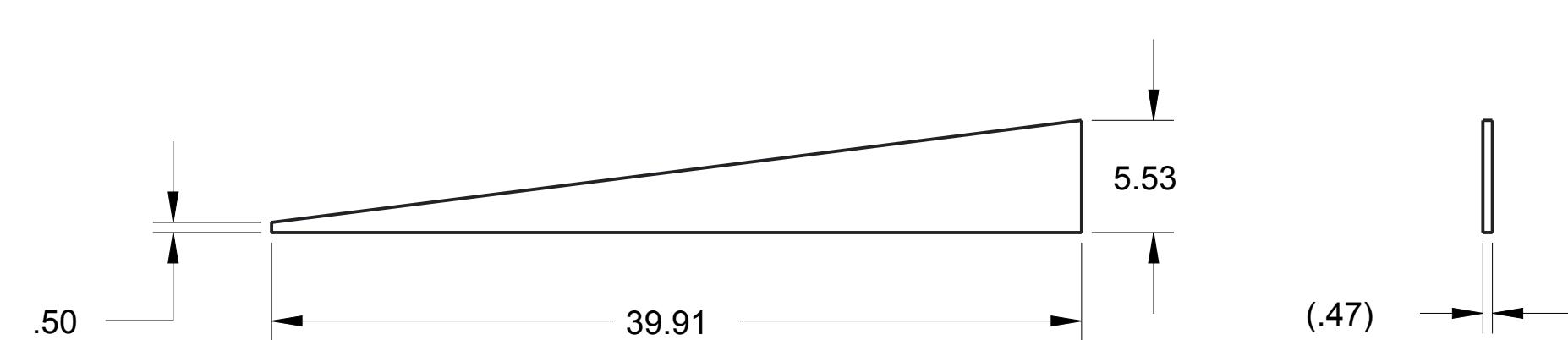
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| | | DRAWN BY | DATE |
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| | | SCALE 3:16 | SHEET 6 OF 7 |
| TITLE: Team Hanging Bar | | | |
| PROJECT | MODEL NAME | ISSUE | |
| DO NOT SCALE | | TE-16006 | |

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX+/-0.1
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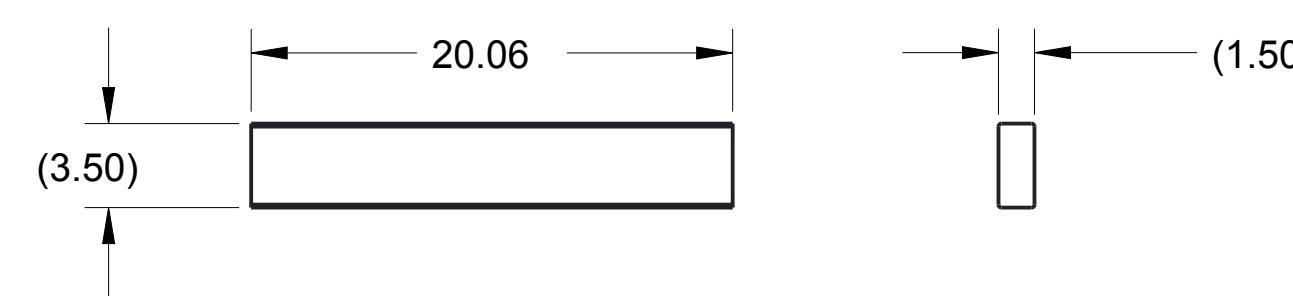
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MODEL NAME
TE-16006 TITLE Team Hanging Bar



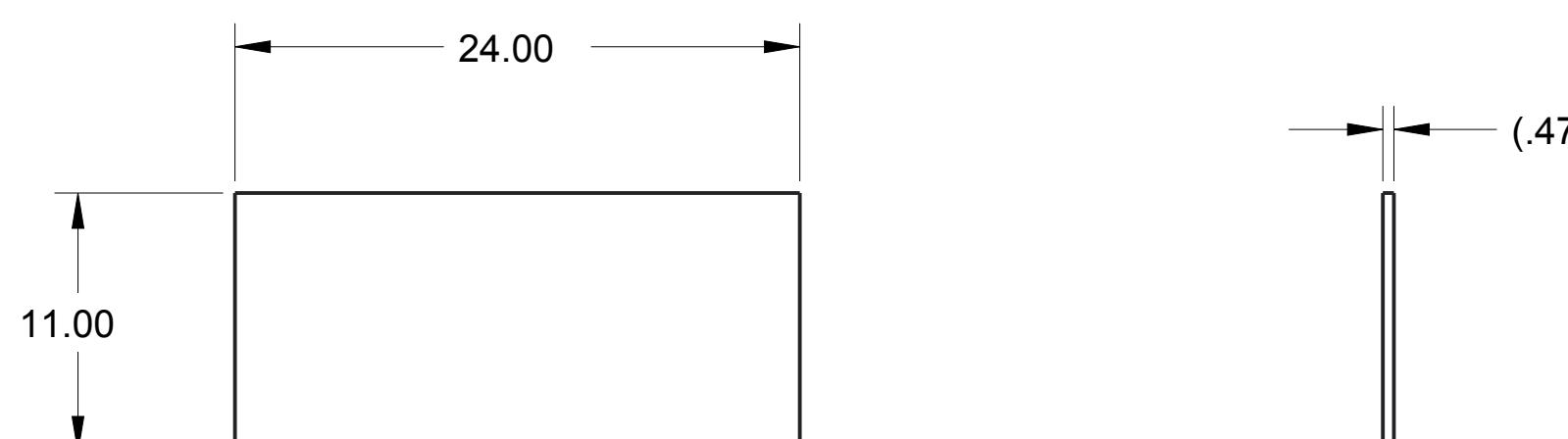
NOTE

Part: TE-16006-08
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:8



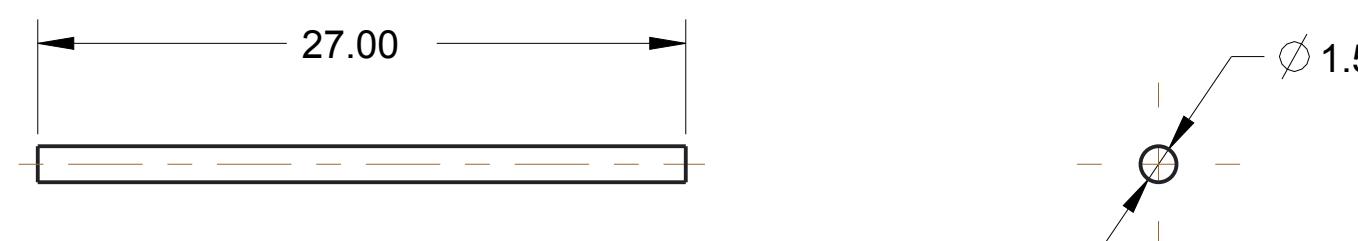
NOTE

Part: TE-16006-09
Material: 2x4 Lumber
Qty: 4
Scale: 1:8



NOTE

Part: TE-16006-10
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8



NOTE

Part: TE-16006-11
Material: 1.5" Wooden Dowel
Qty: 1
Scale: 1:8

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| | | DRAWN BY | DATE |
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| | | SCALE 3:16 SHEET 7 OF 7 | |
| TITLE Team Hanging Bar | | | |
| PROJECT | | MODEL NAME | ISSUE |
| DO NOT SCALE | | TE-16006 | |

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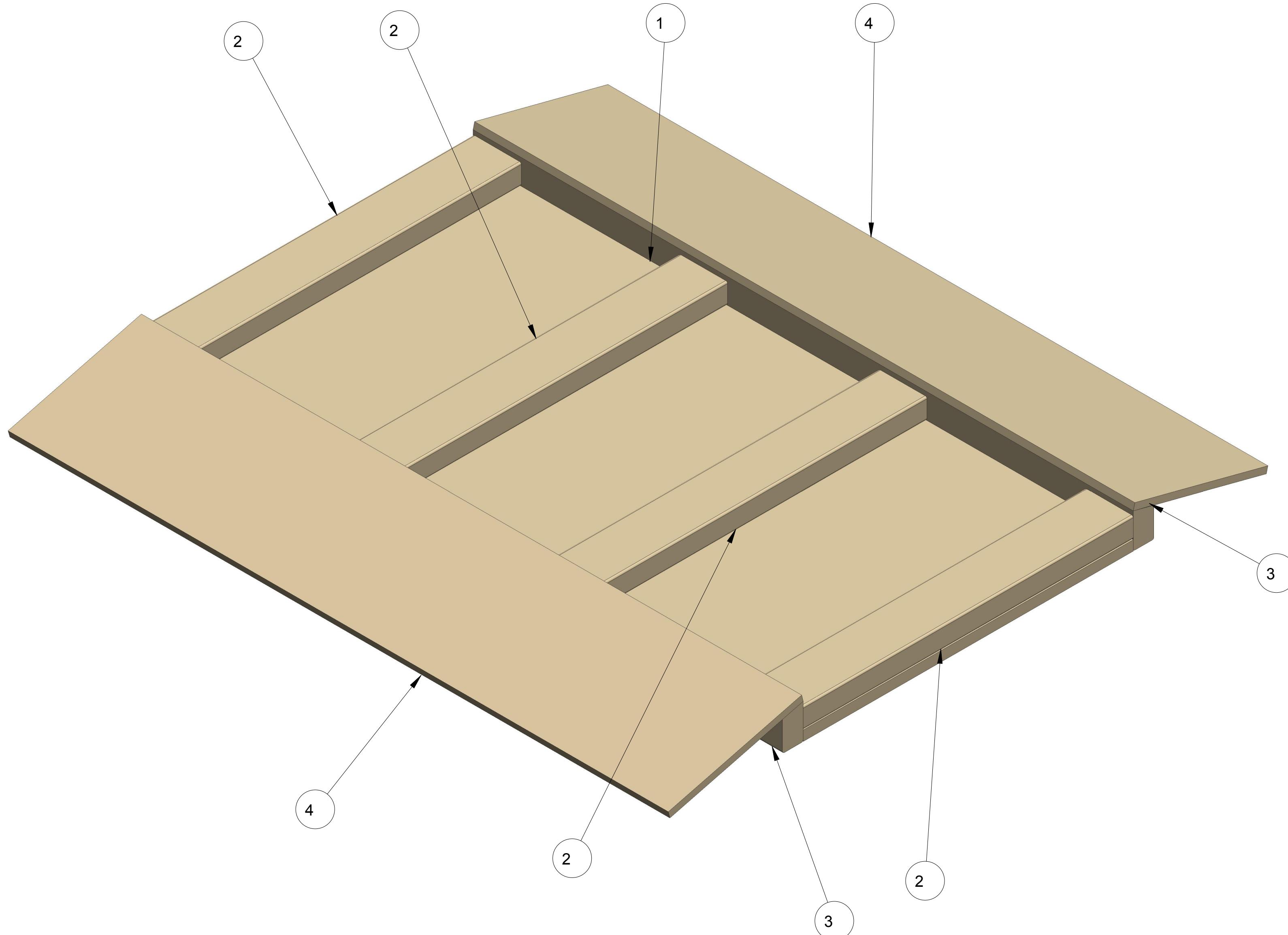
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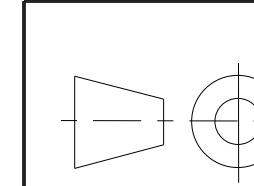
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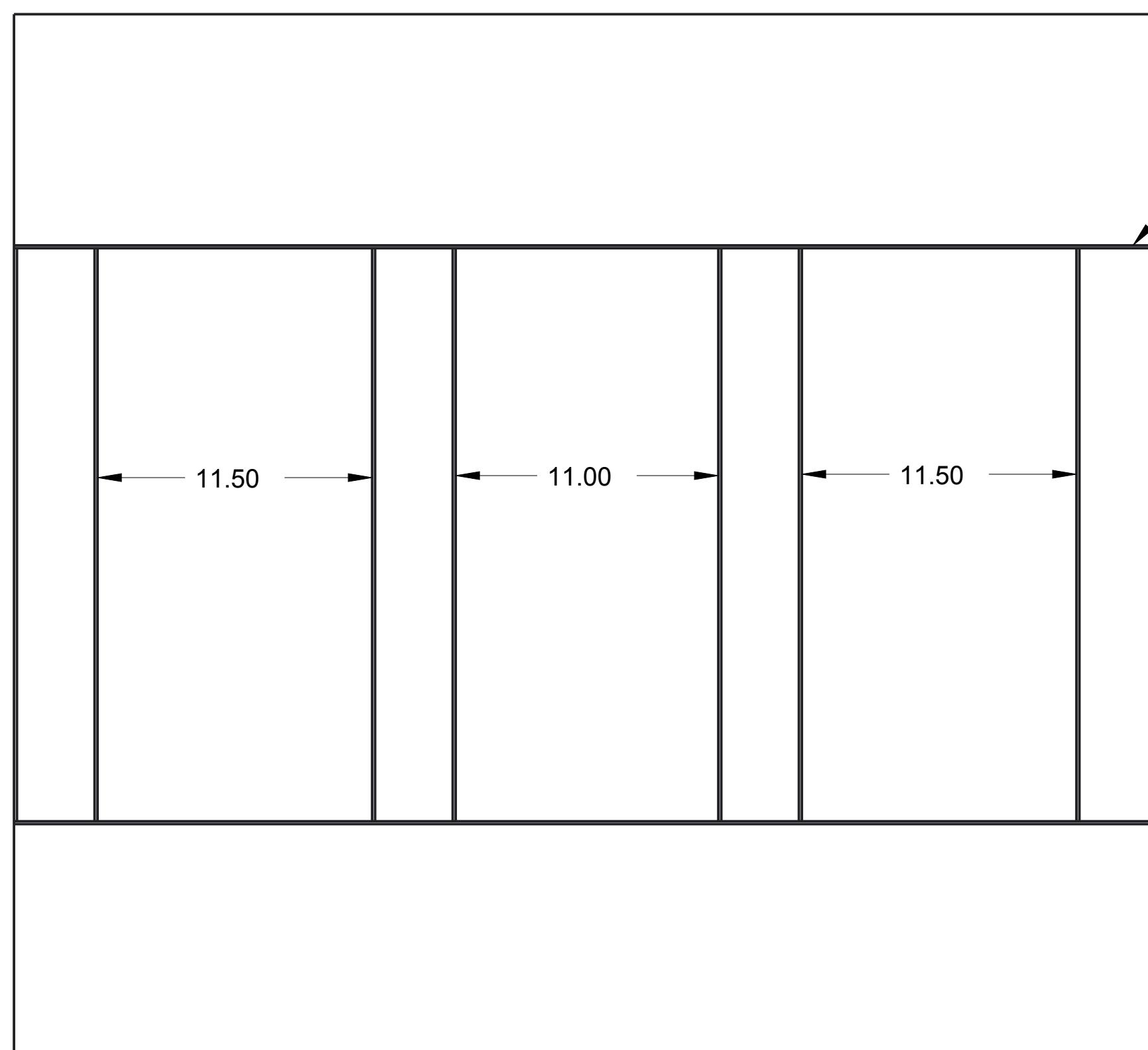
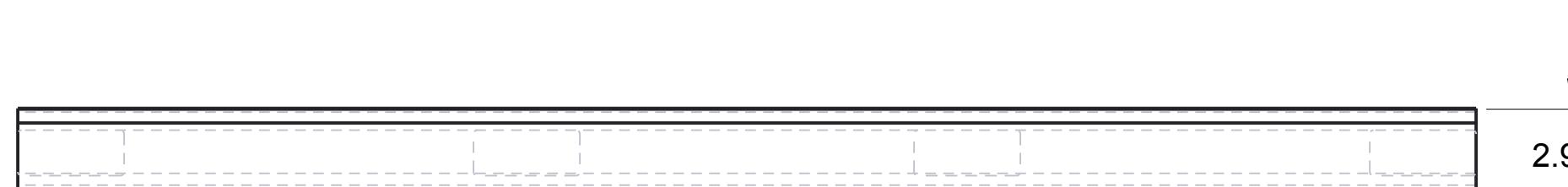
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|------------------------|--------------------------------|
| MODEL NAME TE-16010 | TITLE Team Defense Platform |
|------------------------|--------------------------------|



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-------------|--------------|
| 1 | TE-16010-01 | 1 | TE-16010-01 | 3/4" Plywood |
| 2 | TE-16010-02 | 4 | TE-16010-02 | 2x4 Lumber |
| 3 | TE-16010-03 | 2 | TE-16010-03 | 2x4 Lumber |
| 4 | TE-16010-04 | 2 | TE-16010-04 | 1/2" Plywood |

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| | | SCALE 1:4 | SHEET 1 OF 3 |
| TITLE | | Team Defense Platform | |
| PROJECT | | MODEL NAME | TE-16010 |
| ISSUE | | | |

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| MODEL NAME TE-16010 | TITLE Team Defense Platform |
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NOTE: Secure with wood screws and wood glue



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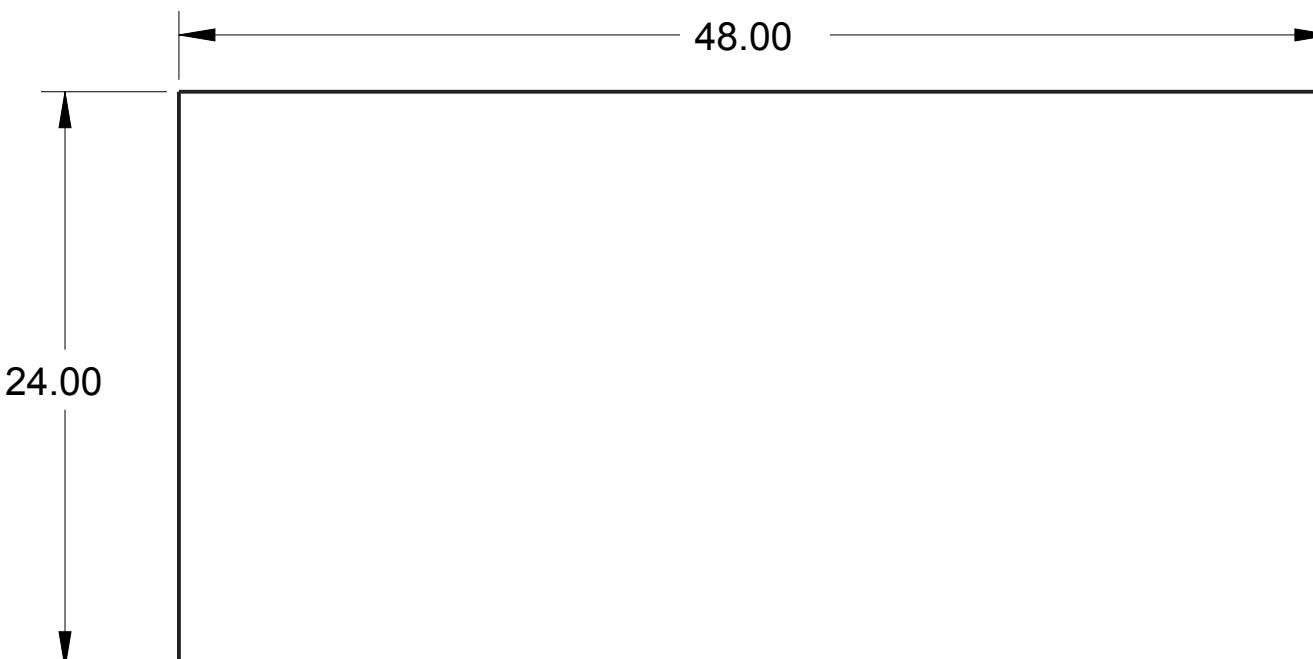
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| DO NOT SCALE | | | ISSUE |

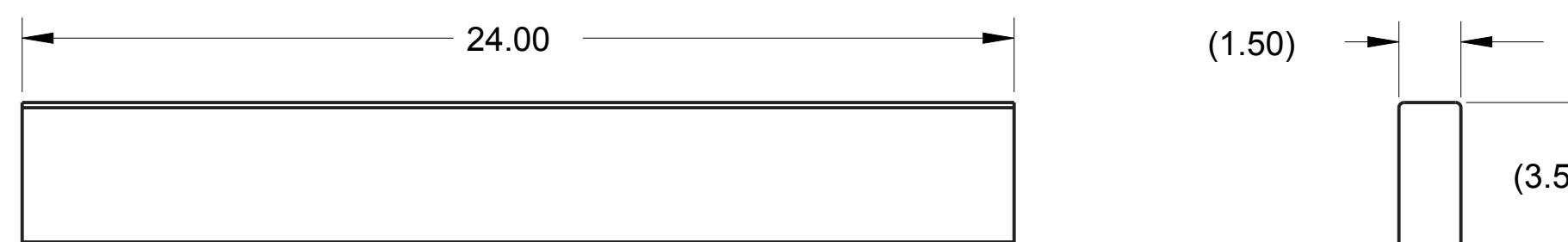
MODEL NAME
TE-16010

TITLE
Team Defense Platform



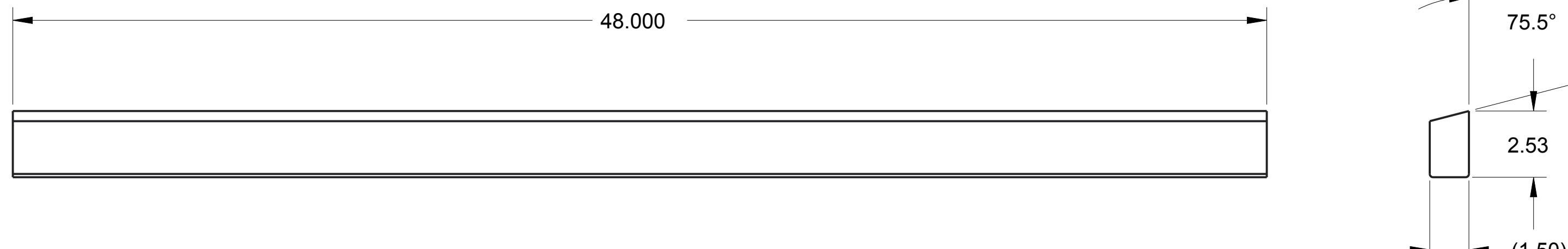
NOTE

Part: TE-16010-01
Material: 3/4" Plywood (23/32")
Qty: 1
Scale: 1:8



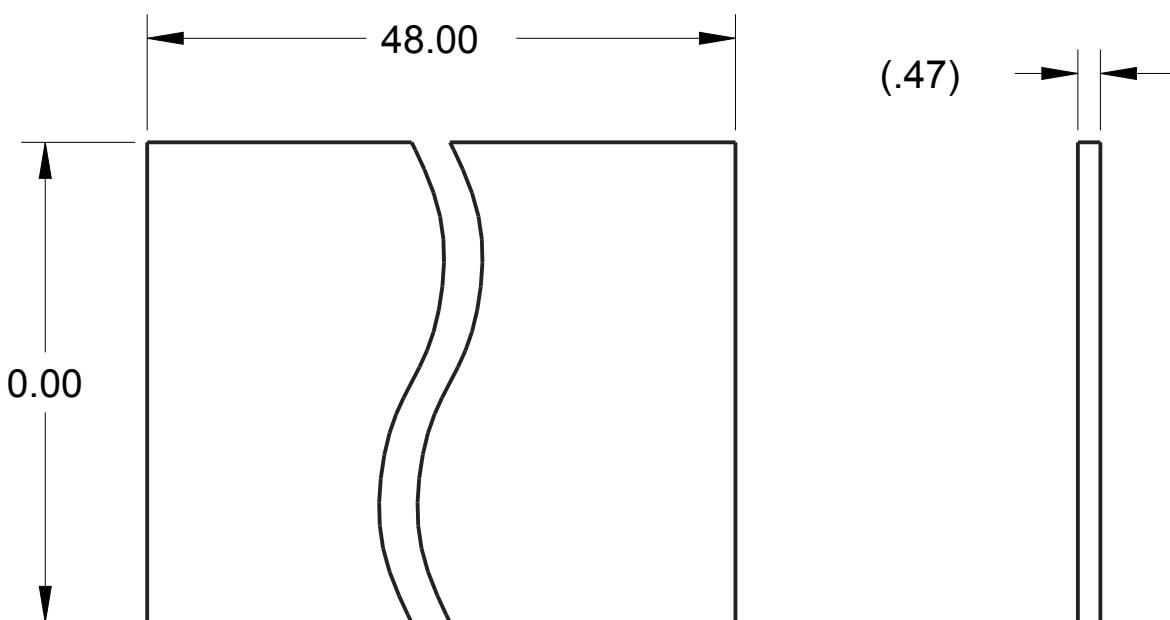
NOTE

Part: TE-16010-02
Material: 2x4 Lumber
Qty: 4
Scale: 1:4



NOTE

Part: TE-16010-03
Material: 2x4 Lumber
Qty: 2
Scale: 1:4



NOTE

Part: TE-16010-02
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:4

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| DO NOT SCALE | | PROJECT | MODEL NAME TE-16010 |
| | | ISSUE | |

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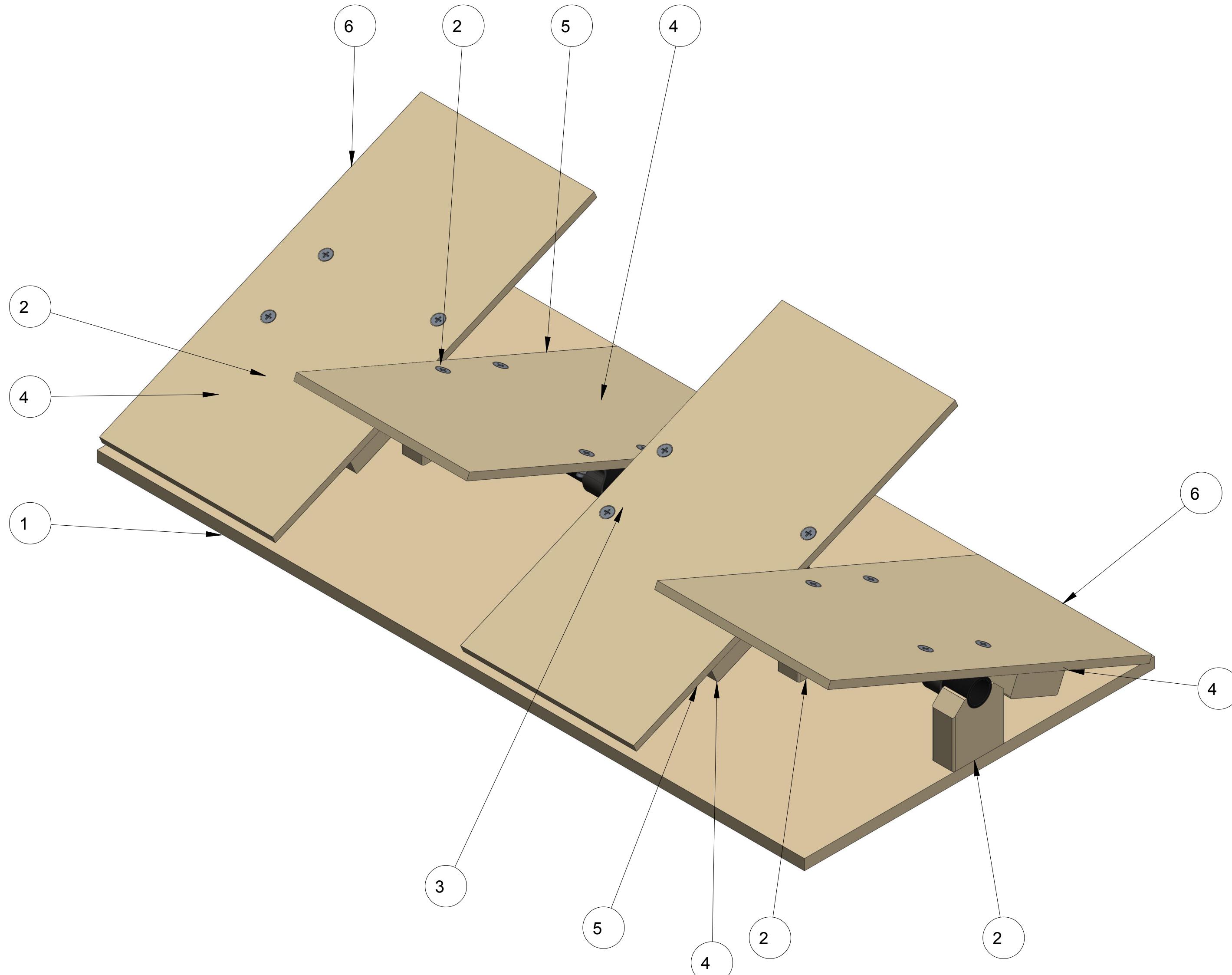
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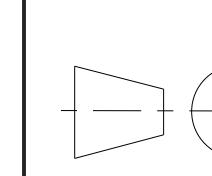
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|------------------------|-------------------------------|
| MODEL NAME TE-16025 | TITLE Team Cheval De Frise |
|------------------------|-------------------------------|



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-----------------|-----------------------|
| 1 | TE-16025-01 | 1 | te-16025-01.prt | 3/4" Plywood |
| 2 | TE-16025-02 | 4 | te-16025-02.prt | 2x4 Lumber |
| 3 | TE-16025-03 | 1 | te-16025-03.prt | 1.25" Black Iron Pipe |
| 4 | TE-16025-06 | 4 | te-16025-02.prt | 2x4 Lumber |
| 5 | TE-16026 | 2 | te-16026.asm | See Page 2 |
| 6 | TE-16027 | 2 | te-16027.asm | See Page 2 |

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| SCALE 1:4 | | SHEET 1 OF 7 | |
| TITLE | | Team Cheval De Frise | |
| PROJECT | | MODEL NAME | TE-16025 |
| ISSUE | | | |

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| MODEL NAME TE-16025 | TITLE Team Cheval De Frise |
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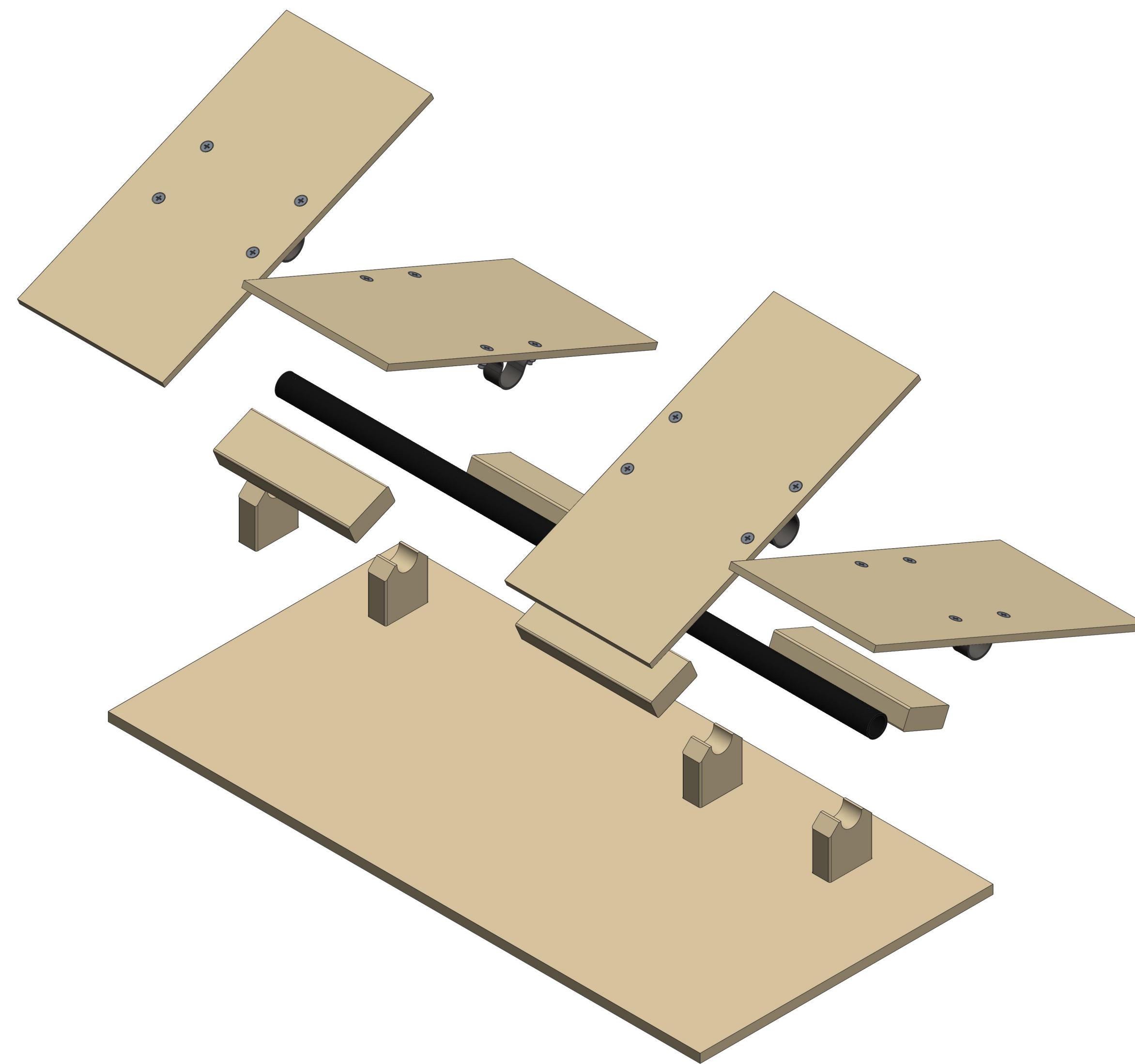
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| TITLE | | Team Cheval De Frise | |
| PROJECT | | MODEL NAME | TE-16025 |
| ISSUE | | | |

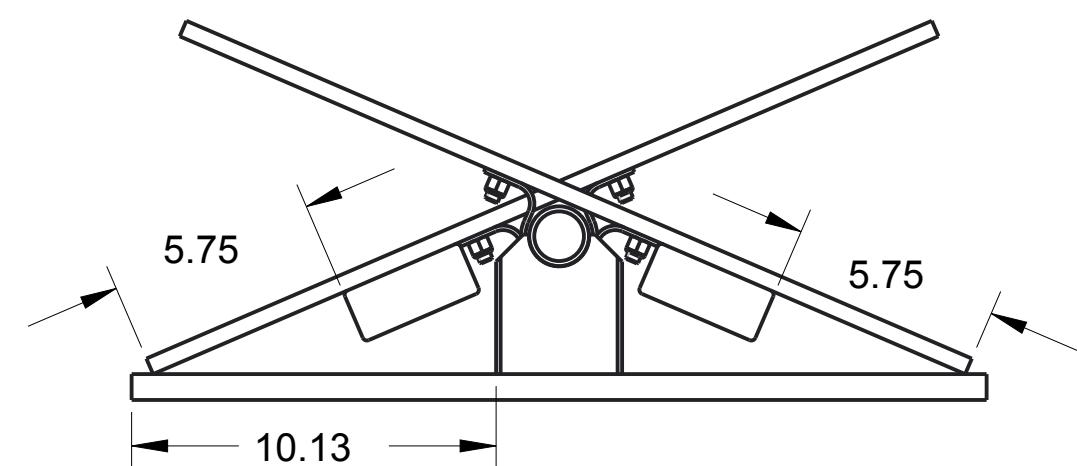
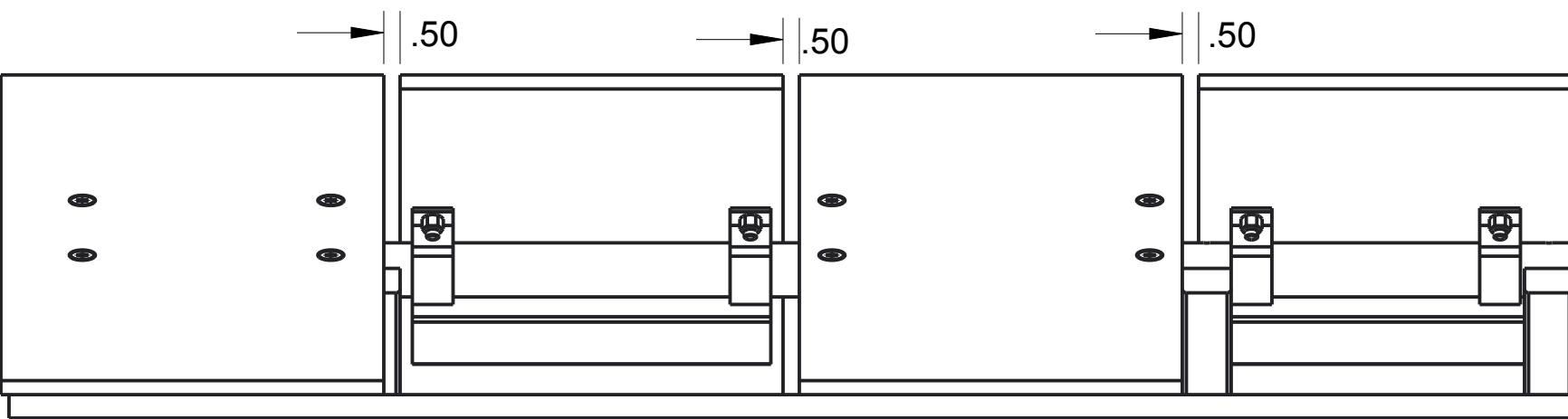
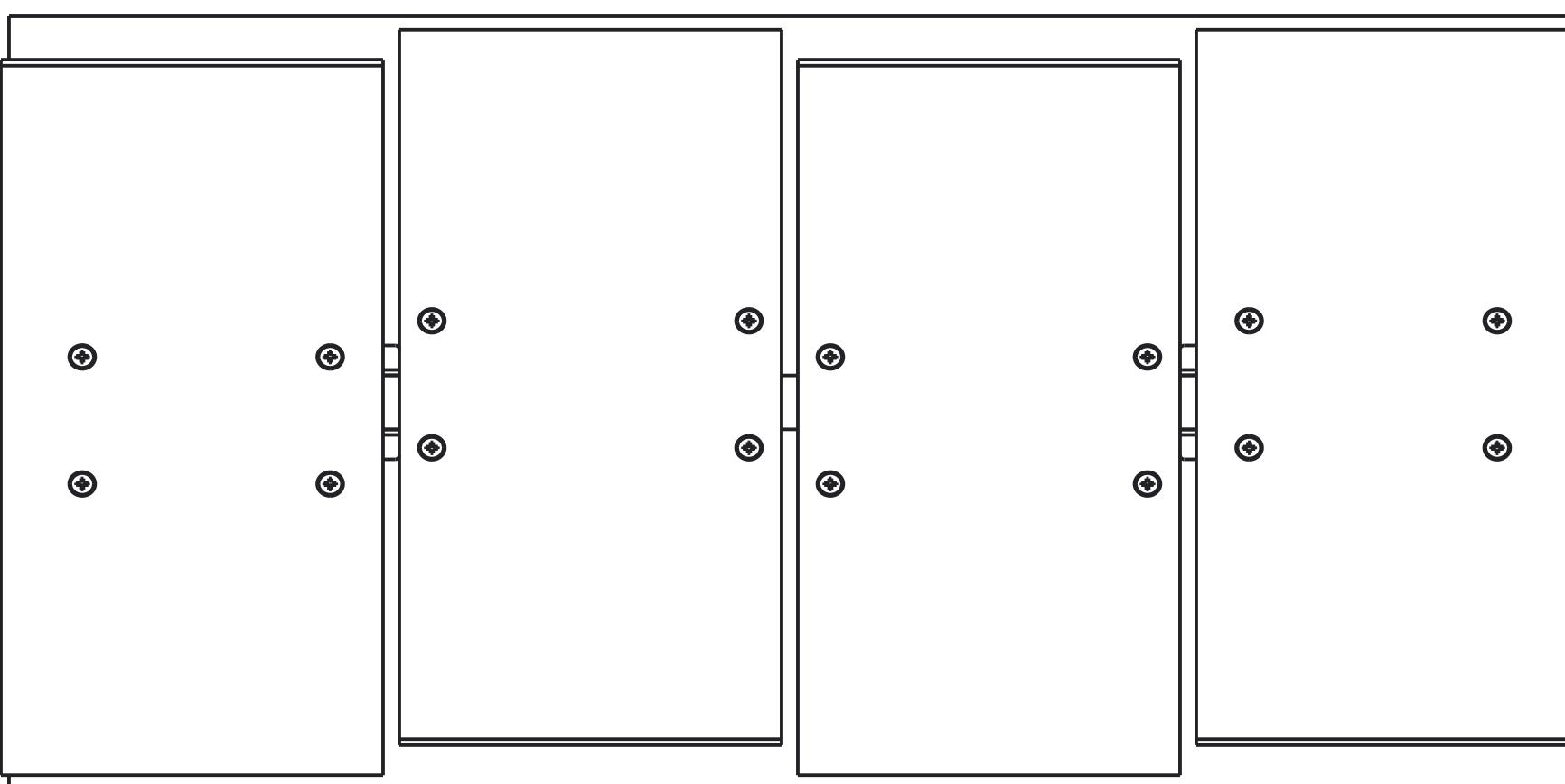
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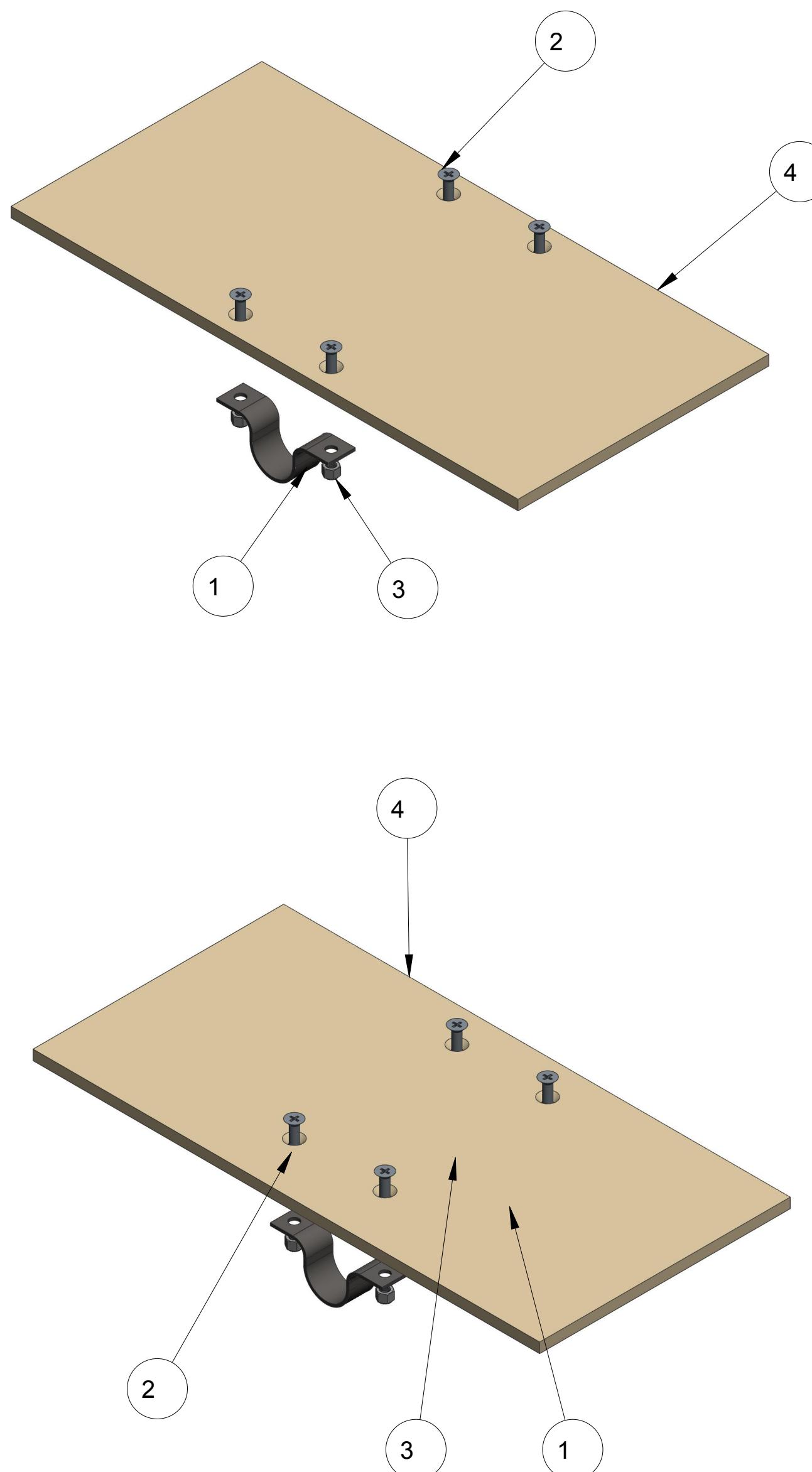
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Team Cheval De Frise

MODEL NAME
TE-16025

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|---|---|---|--|
| | | DRAWN BY _____ CHECKED BY _____ APPROVED BY _____ | DATE _____ DATE _____ DATE _____ |
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| PROJECT | MODEL NAME TE-16025 | ISSUE | |

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| MODEL NAME TE-16025 | TITLE Team Cheval De Frise |
|------------------------|-------------------------------|



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|---------------------------------|--------------|
| 1 | GE-16179 | 2 | pipe clamp, cheval de frise | |
| 2 | HW-00096 | 4 | flat head screw, 3/8-16 x 1.25" | |
| 3 | HW-00097 | 4 | nut, nylock 3/8-16 | |
| 4 | TE-16026-01 | 1 | te-16026-01.prt | 1/2" Plywood |

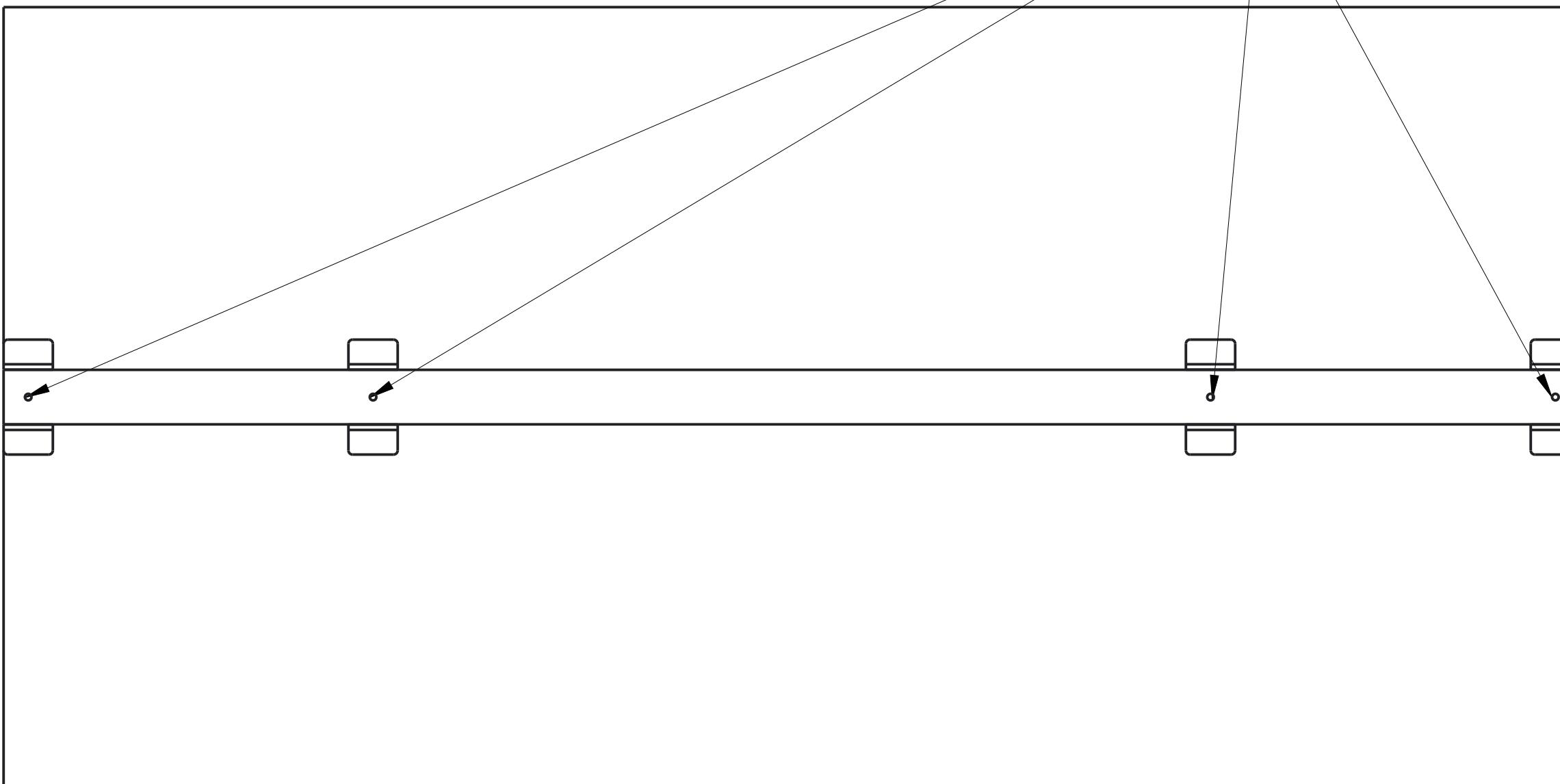
| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|---------------------------------|--------------|
| 1 | GE-16179 | 2 | pipe clamp, cheval de frise | |
| 2 | HW-00096 | 4 | flat head screw, 3/8-16 x 1.25" | |
| 3 | HW-00097 | 4 | nut, nylock 3/8-16 | |
| 4 | TE-16027-01 | 1 | te-16027-01.prt | 1/2" Plywood |

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| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1 | | TITLE Team Cheval De Frise | |
| DO NOT SCALE | | PROJECT | MODEL NAME TE-16025 |
| | | ISSUE | |

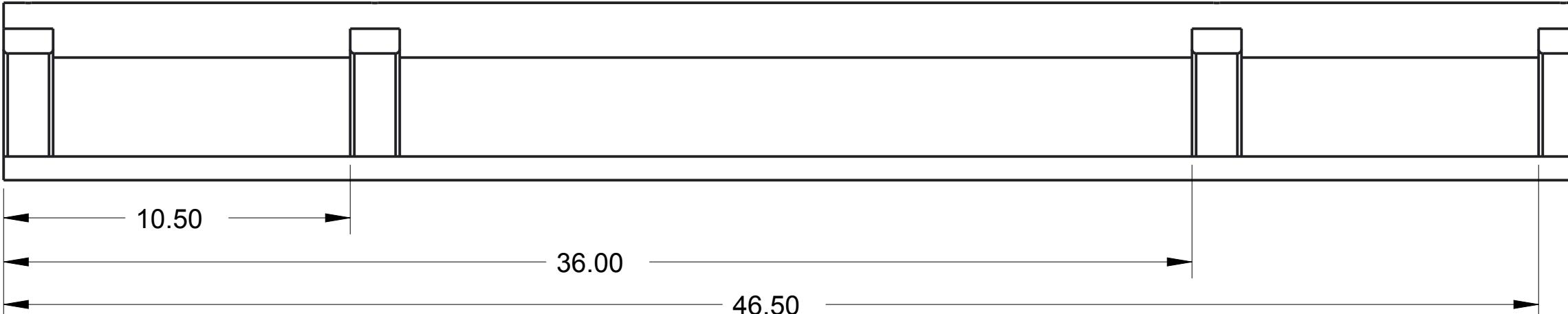
MODEL NAME
TE-16025

TITLE
Team Cheval De Frise

NOTE: Attach Pivot Tube with 4 Wood Screws



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NOTE: Secure with wood screws and wood glue.

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| SHEET 5 OF 7 | | | |
| DO NOT SCALE | TITLE Team Cheval De Frise | | |
| PROJECT | MODEL NAME | TE-16025 | ISSUE |

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MODEL NAME
TE-16025TITLE
Team Cheval De Frise

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NOTE

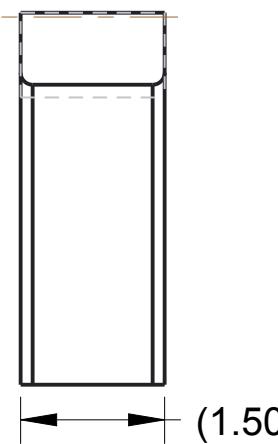
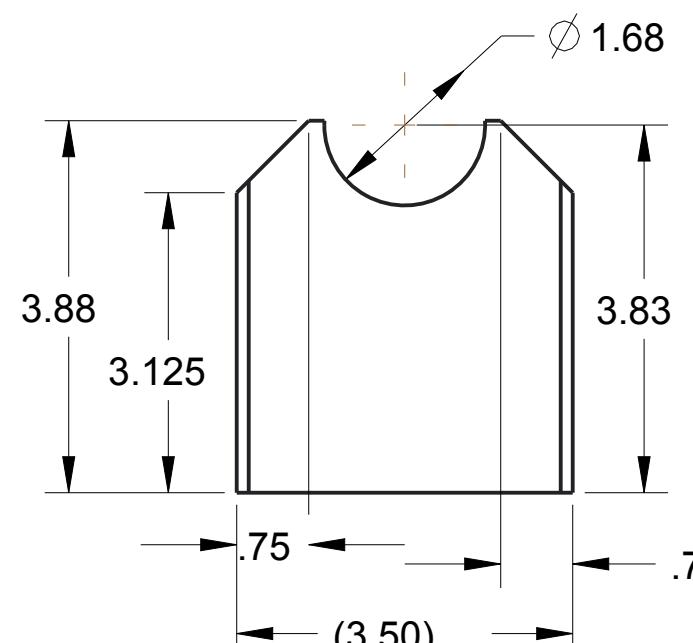
Part: TE-16025-01
 Material: 3/4" Plywood (23/32")
 Qty: 1
 Scale: 3:16

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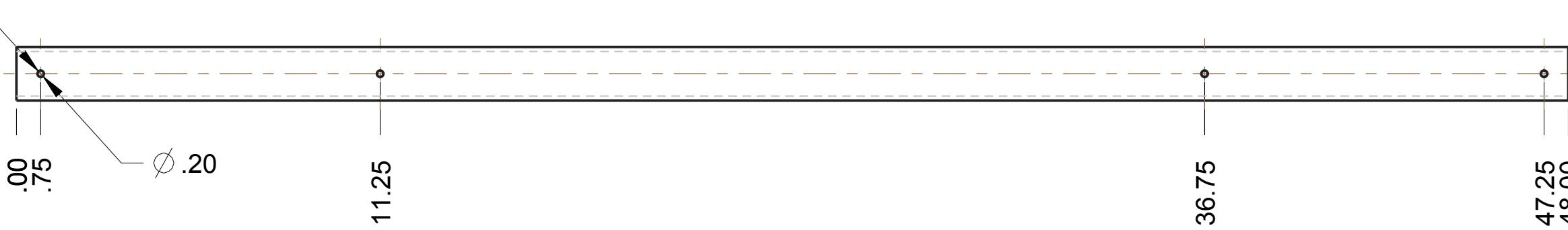


NOTE

Part: TE-16025-02
 Material: 2x4 Lumber
 Qty: 4
 Scale: 1:4

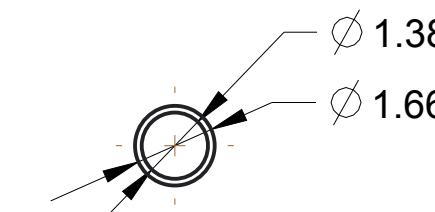
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NOTE

Part: TE-16025-03
 Material: 1.25" Black Iron Pipe
 Qty: 1
 Scale: 1:4



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| SHEET 6 OF 7 | | | |
| DO NOT SCALE | TITLE Team Cheval De Frise | | |
| PROJECT | MODEL NAME TE-16025 | | |

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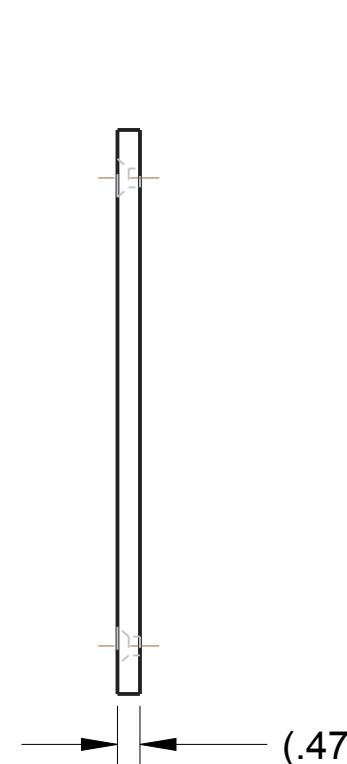
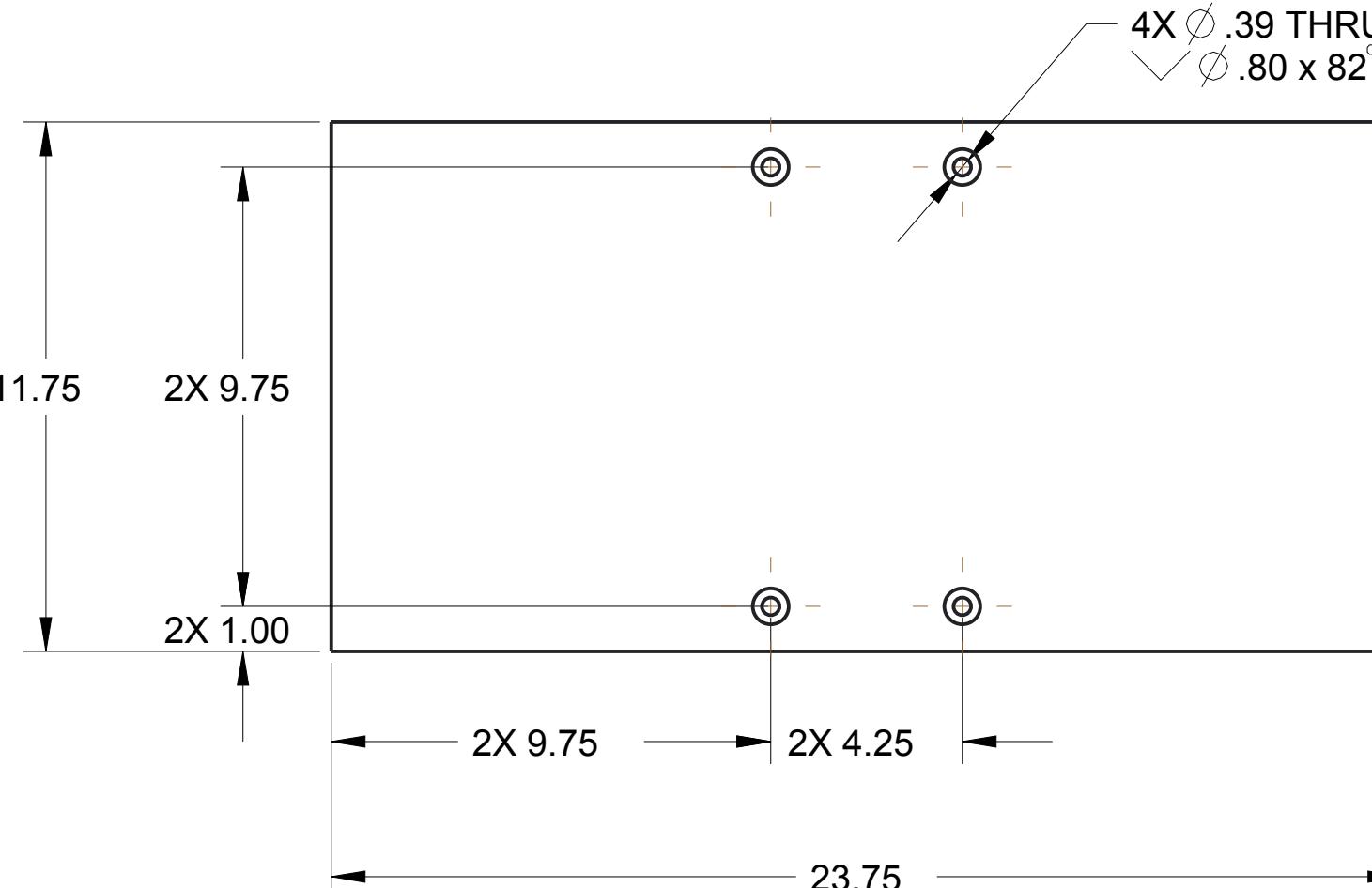
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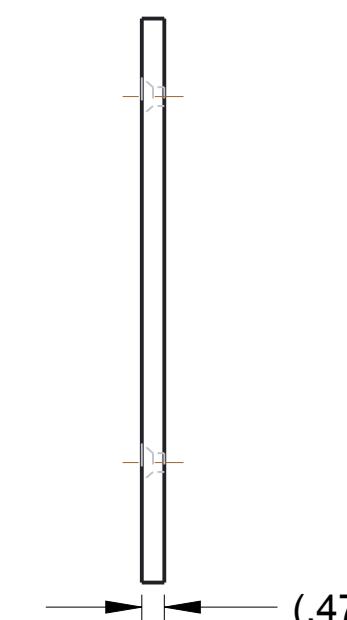
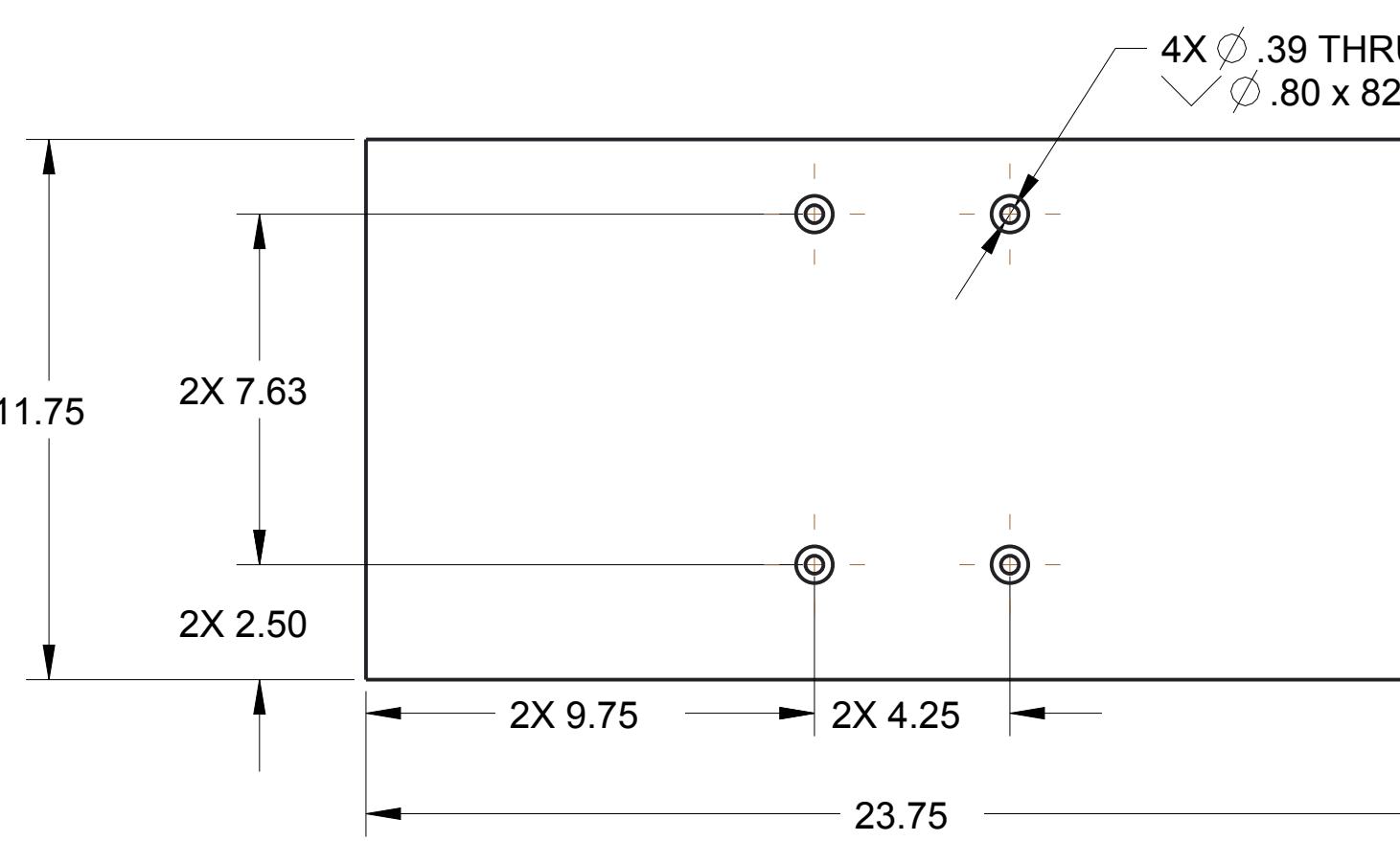
MODEL NAME
TE-16025

TITLE
Team Cheval De Frise



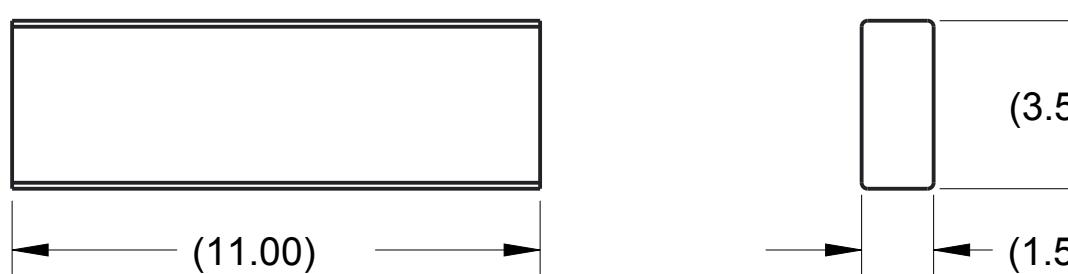
NOTE

Part: TE-16026-01
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:4



NOTE

Part: TE-16027-01
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:4



NOTE

Part: TE-16025-06
Material: 2x4 Lumber
Qty: 4
Scale: 1:4

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| SHEET 7 OF 7 | | | |
| DO NOT SCALE | TITLE Team Cheval De Frise | | |
| PROJECT | MODEL NAME TE-16025 | | |
| ISSUE | | | |

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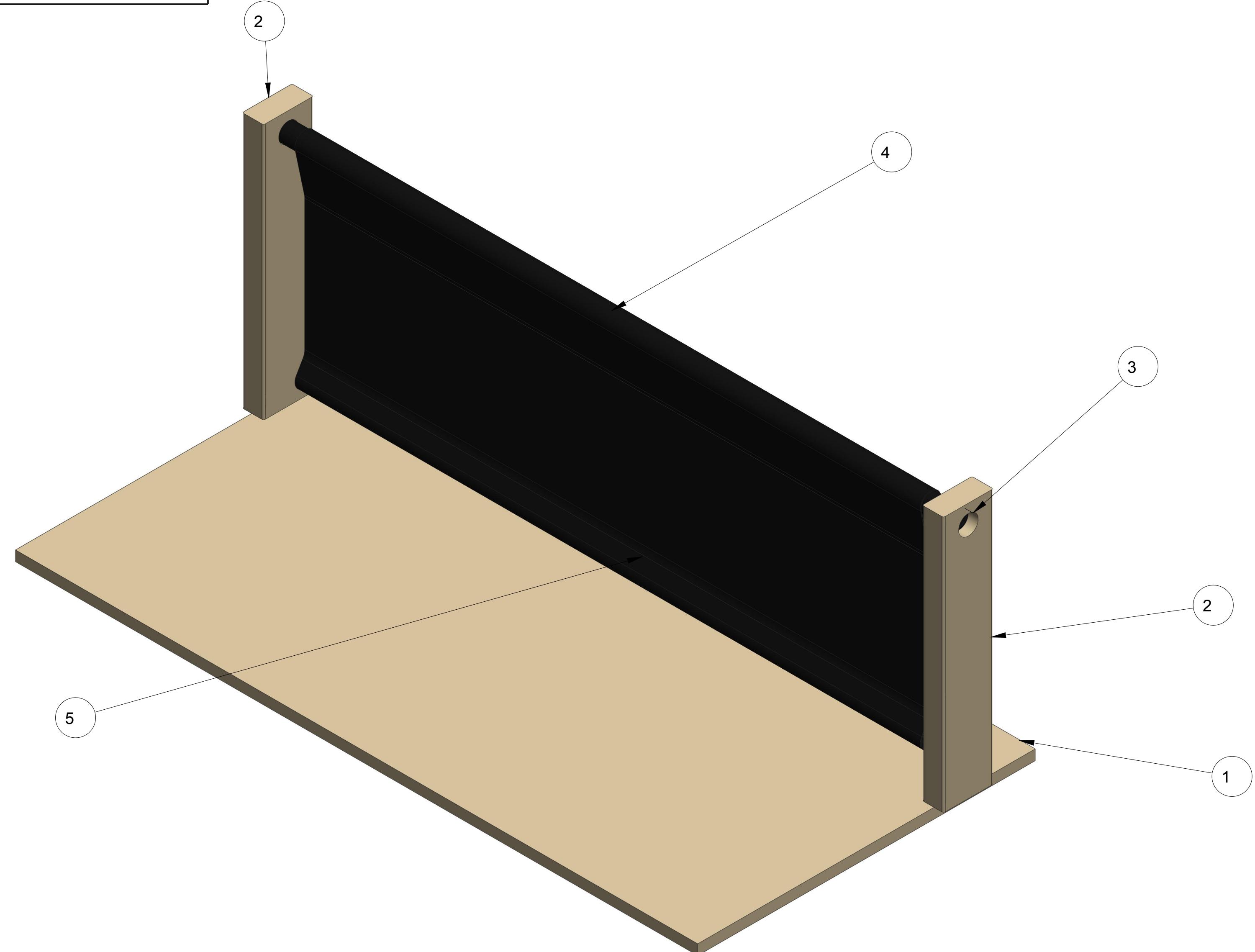
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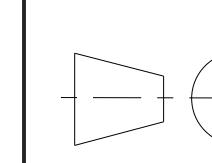
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| MODEL NAME TE-16029 | TITLE Team Low Bar |
|------------------------|-----------------------|



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|----------------------|--------------------|
| 1 | TE-16029-01 | 1 | te low bar base | 3/4" Plywood |
| 2 | TE-16029-02 | 2 | te low bar upright | 2x4 Lumber |
| 3 | TE-16029-03 | 1 | te low bar cross bar | 1" Black Iron Pipe |
| 4 | TE-16029-04 | 1 | te low bar flap | Cordura Fabric |
| 5 | TE-16029-05 | 1 | te low bar weight | 1" Black Iron Pipe |

| | | | |
|---|---|--------------|--------------|
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| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:4 | SHEET 1 OF 4 |
| TITLE | | Team Low Bar | |
| PROJECT | | MODEL NAME | TE-16029 |
| ISSUE | | | |

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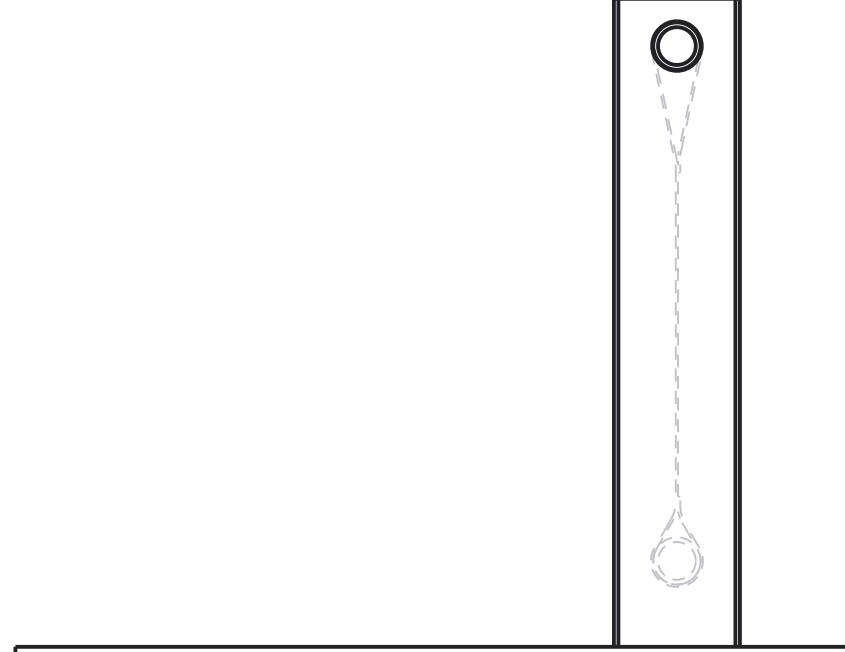
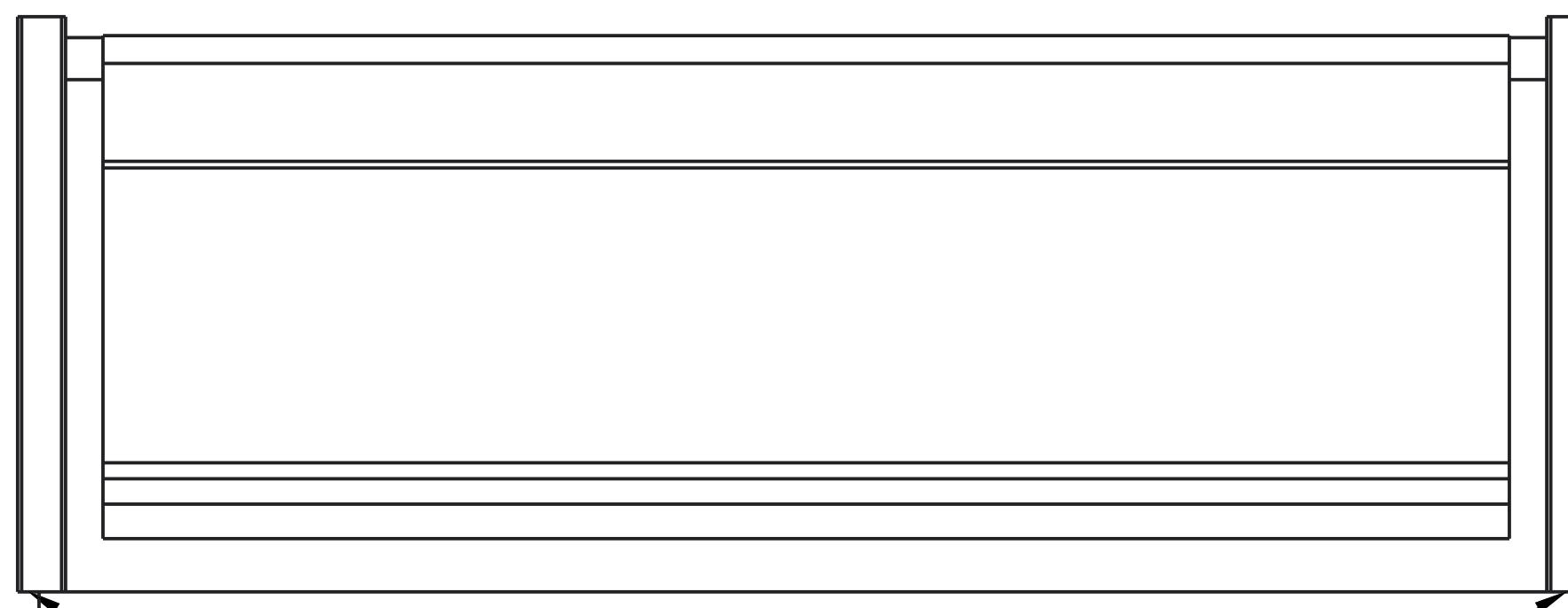
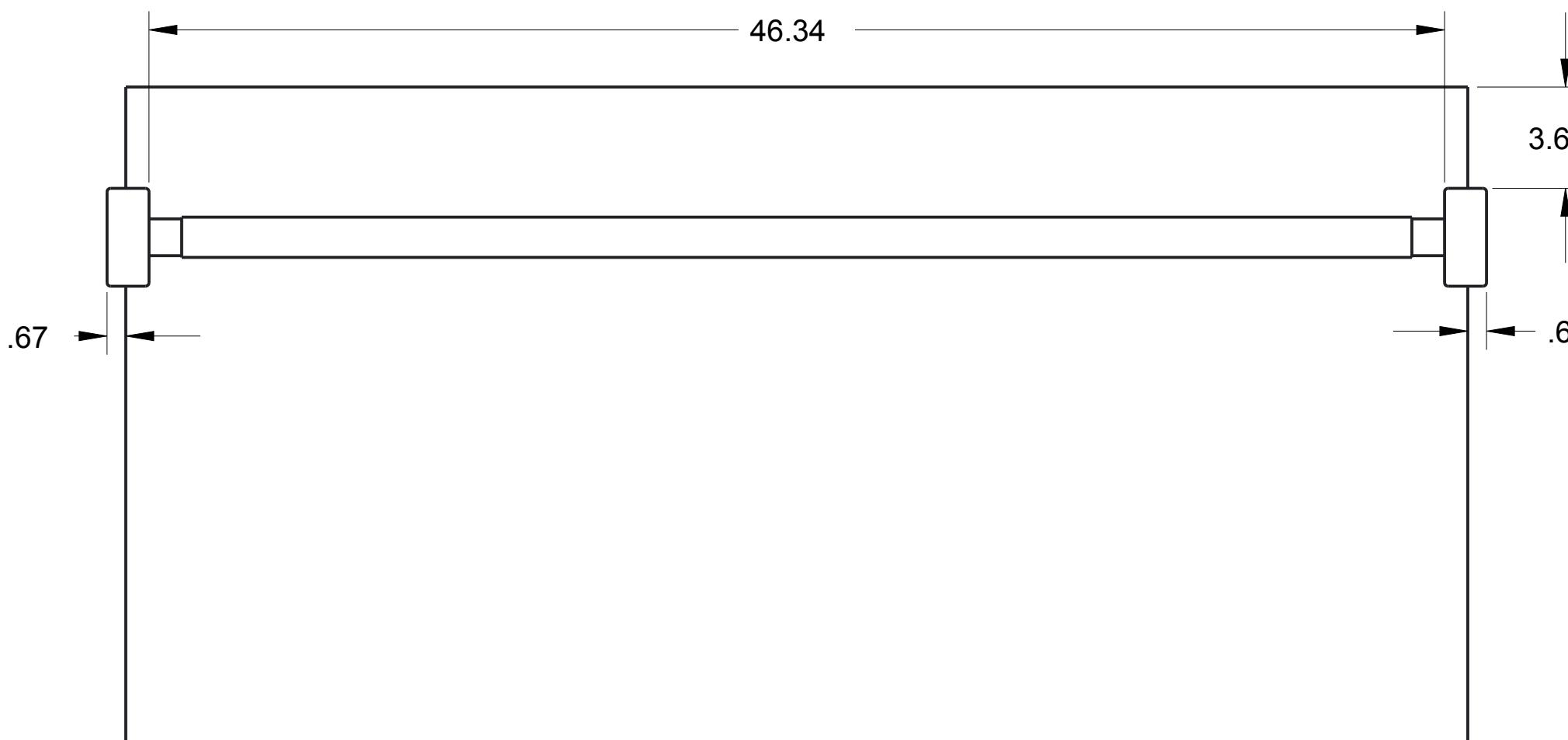
ASME STANDARD,INCH

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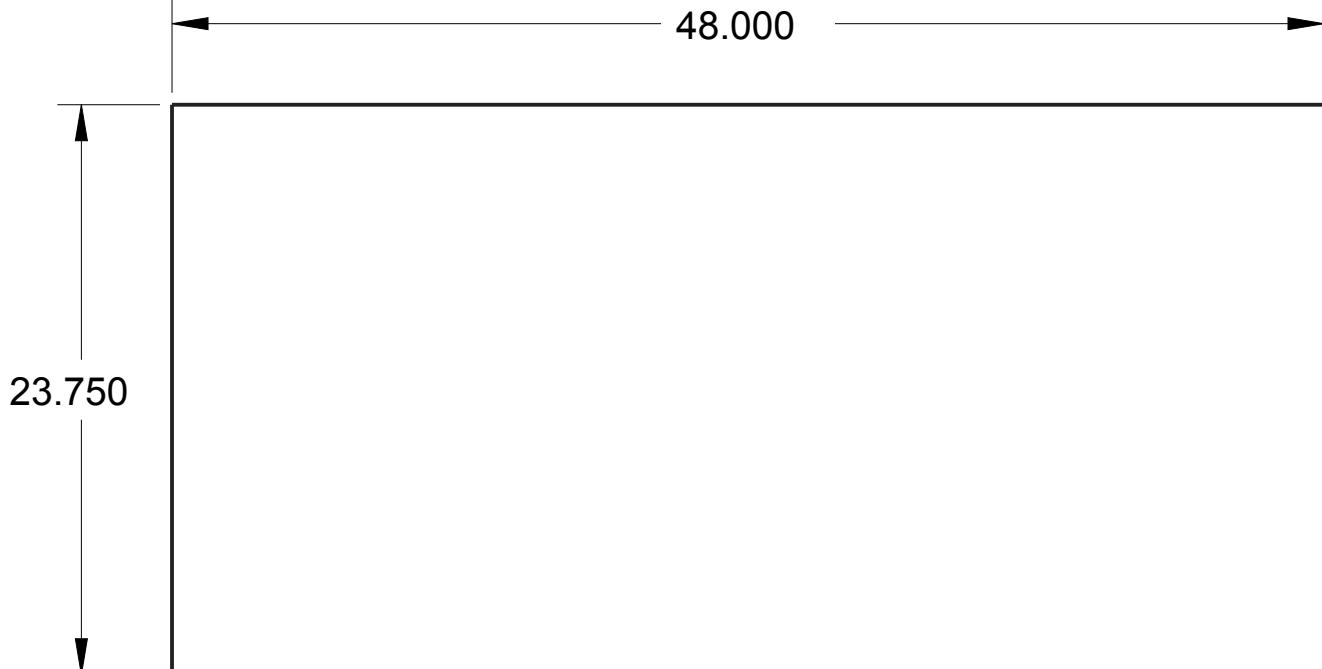
MODEL NAME
TE-16029TITLE
Team Low Bar

NOTE: Secure with wood screws and wood glue

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|---|--|-------------|------------------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
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| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1 | | TITLE | Team Low Bar |
| DO NOT SCALE | | PROJECT | MODEL NAME TE-16029 |
| | | | ISSUE |

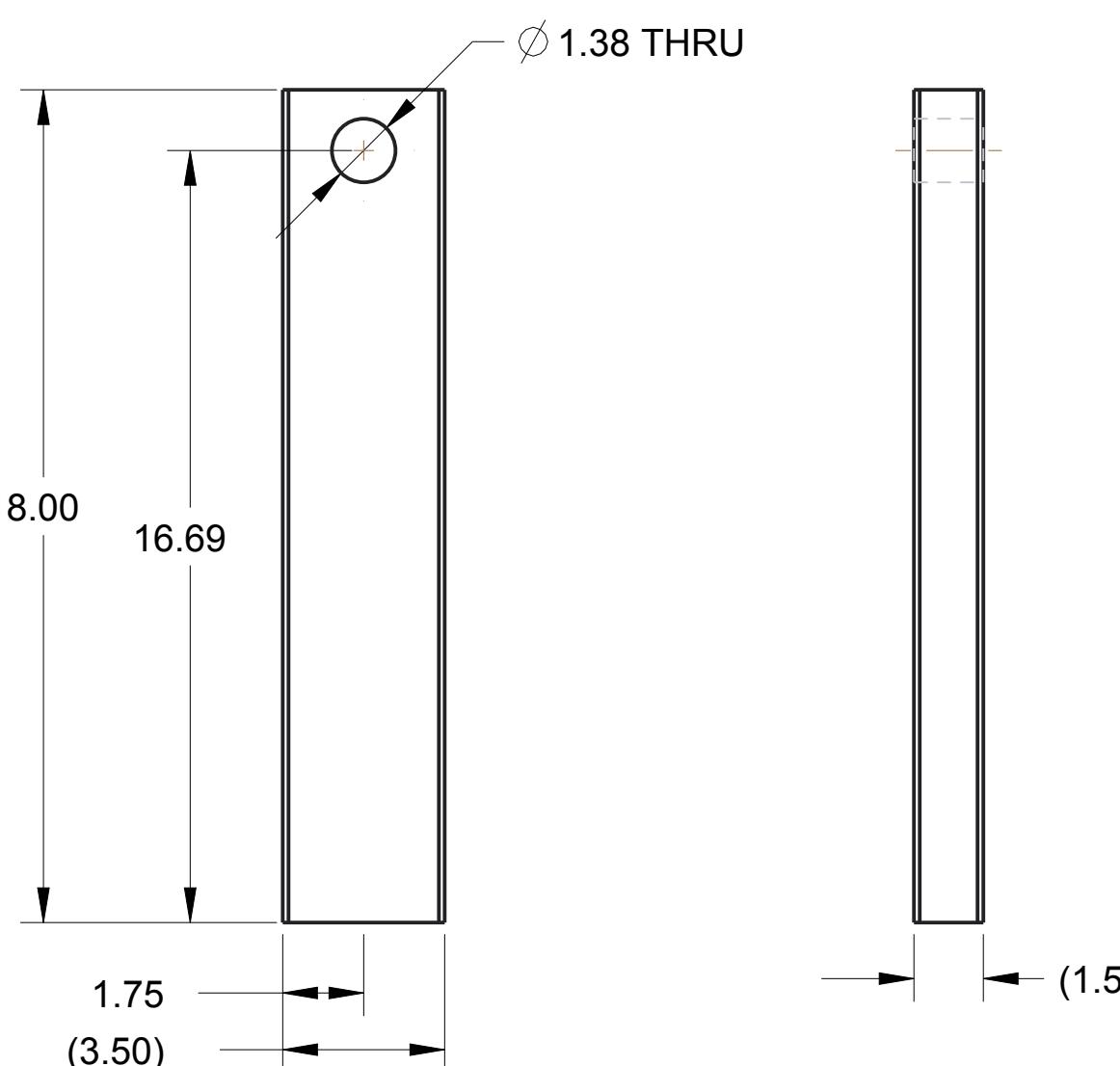
MODEL NAME
TE-16029

TITLE
Team Low Bar



NOTE

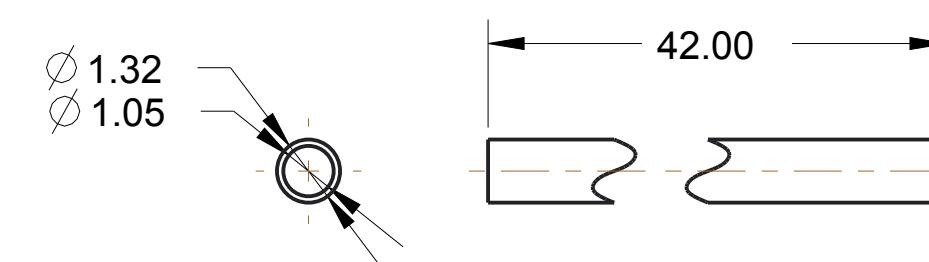
Part: TE-16029-01
Material: 3/4" Plywood (23/32")
Qty: 1
Scale: 1:8



NOTE

Part: TE-16029-02
Material: 2x4 Lumber
Qty: 2
Scale: 1:4

(1.50)



NOTE

Part: TE-16029-03
Material: 1" Black Iron Pipe
Qty: 1
Scale: 1:4

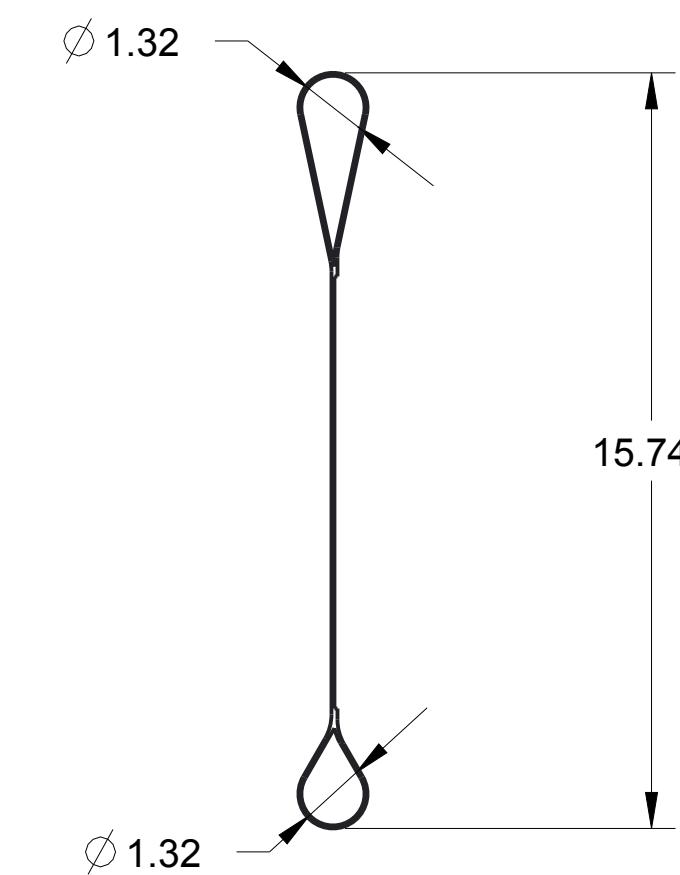
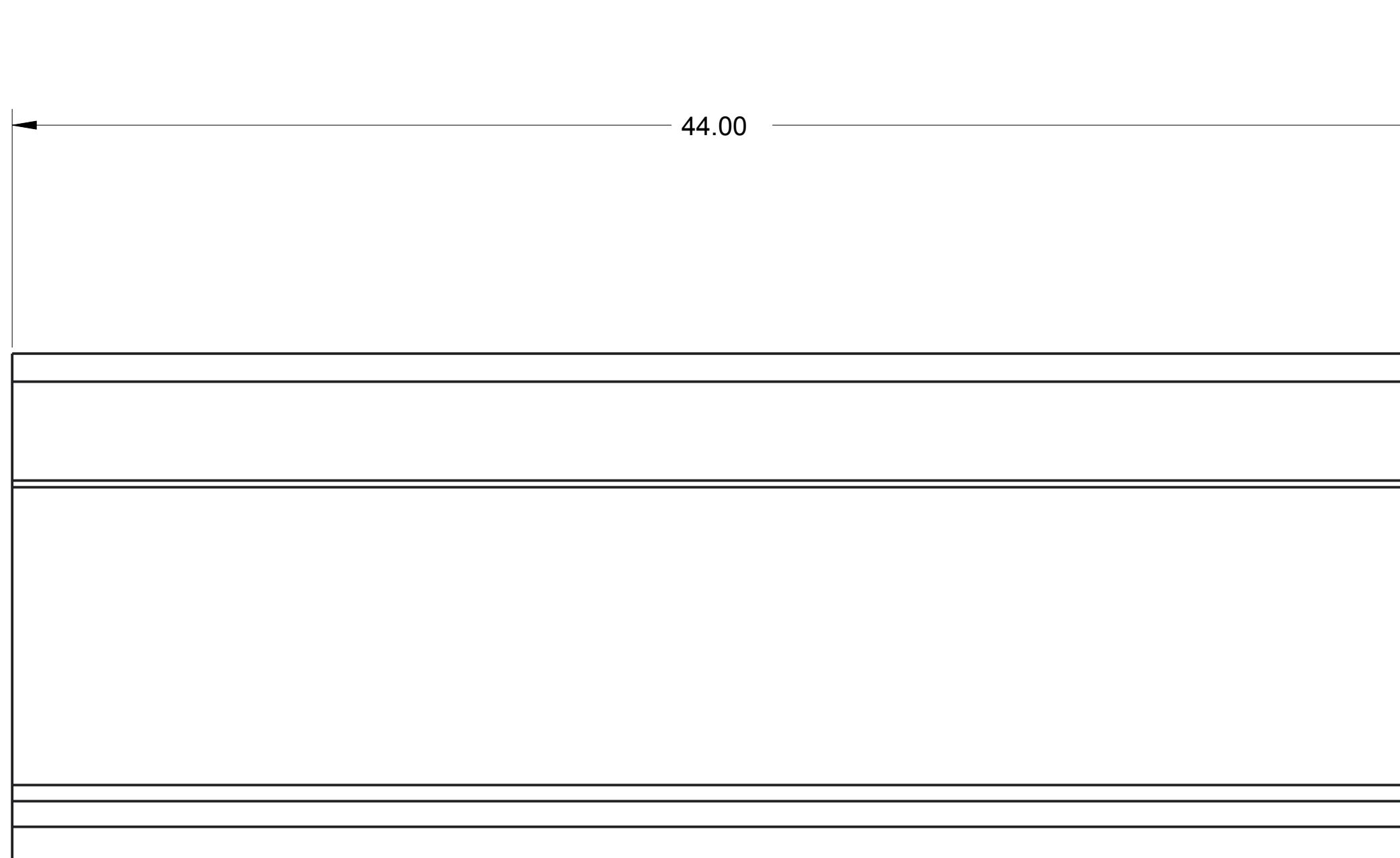


NOTE

Part: TE-16029-05
Material: 1" Black Iron Pipe
Qty: 1
Scale: 1:4

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|---|------------------------------|-------------|-----------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
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| SHEET 3 OF 4 | | | |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1 | TITLE Team Low Bar | | |
| DO NOT SCALE | PROJECT | | |
| | MODEL NAME | TE-16029 | ISSUE |

| | |
|------------------------|-----------------------|
| MODEL NAME TE-16029 | TITLE Team Low Bar |
|------------------------|-----------------------|



NOTE

Part: TE-16029-04
 Material: Cordura Fabric
 Qty: 1
 Scale: 1:4

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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
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| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1 | DO NOT SCALE | Team Low Bar | |
| PROJECT | | MODEL NAME | TE-16029 |
| ISSUE | | | |

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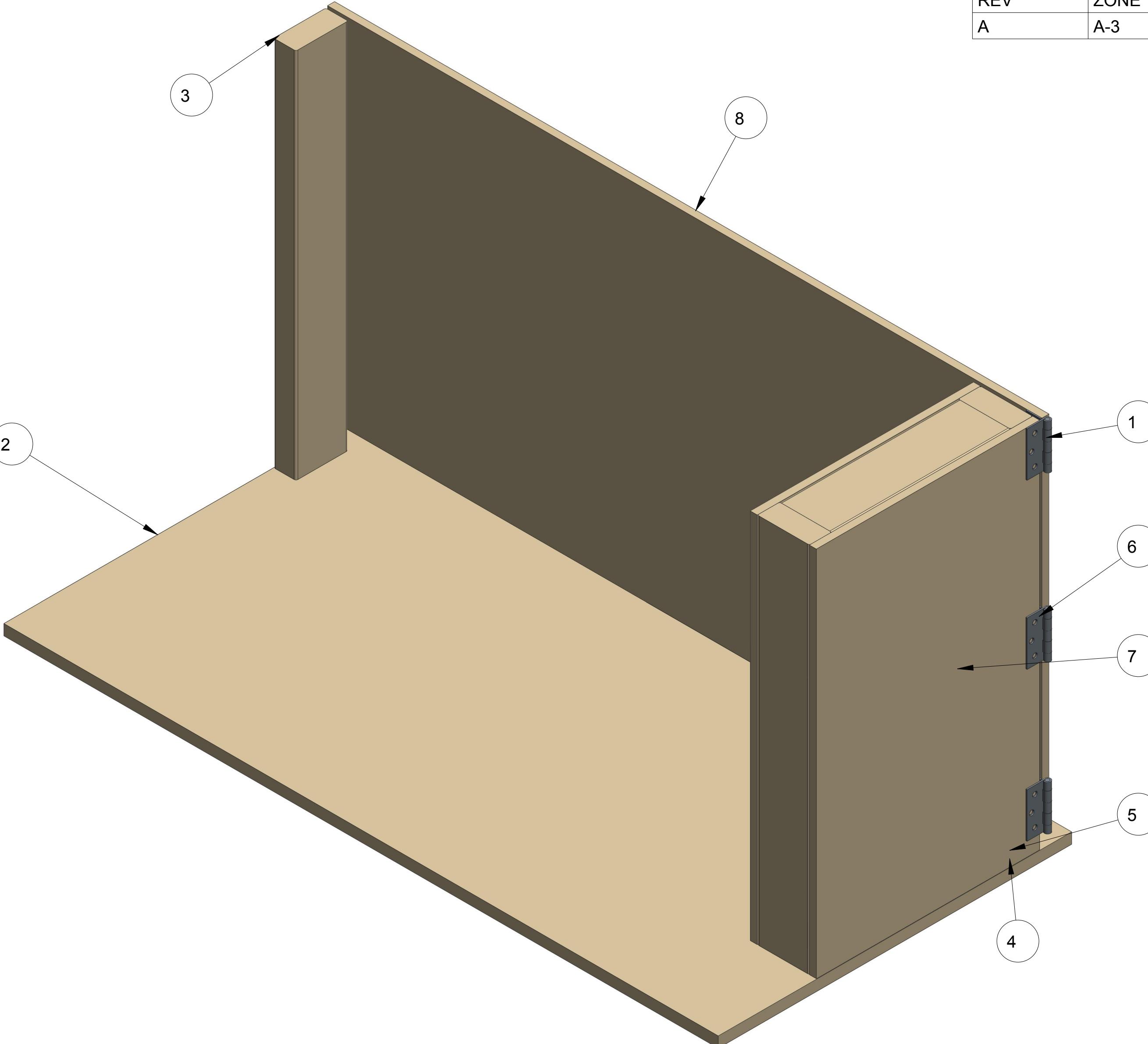
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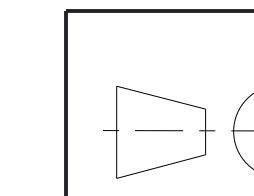
Team Sally Port

MODEL NAME
TE-16035

| REV | ZONE | DESCRIPTION | APPROVED | DATE |
|-----|------|------------------|----------|----------|
| A | A-3 | Updated BOM info | NJS | 12/29/15 |



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-----------------|-----------------------------------|
| 1 | HW-00098 | 3 | hw-00098.asm | 3" Mortise-Mount Hinge |
| 2 | TE-16035-01 | 1 | te-16035-01.prt | 3/4" Plywood |
| 3 | TE-16035-02 | 2 | te-16035-02.prt | 2x4 Lumber |
| 4 | TE-16035-03 | 2 | te-16035-03.prt | 2x4 Lumber |
| 5 | TE-16035-04 | 2 | te-16035-04.prt | 2x4 Lumber |
| 6 | TE-16035-05 | 2 | te-16035-05.prt | 1/2" Plywood |
| 7 | TE-16035-06 | 1 | te-16035-06.prt | Wright Storm Door Closer, V1020BL |
| 8 | TE-16035-07 | 1 | te-16035-07.prt | 1/2" Plywood |

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| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:4 | SHEET 1 OF 5 |
|  DO NOT SCALE | | TITLE Team Sally Port PROJECT MODEL NAME TE-16035 ISSUE | |

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MODEL NAME
TE-16035TITLE
Team Sally Port

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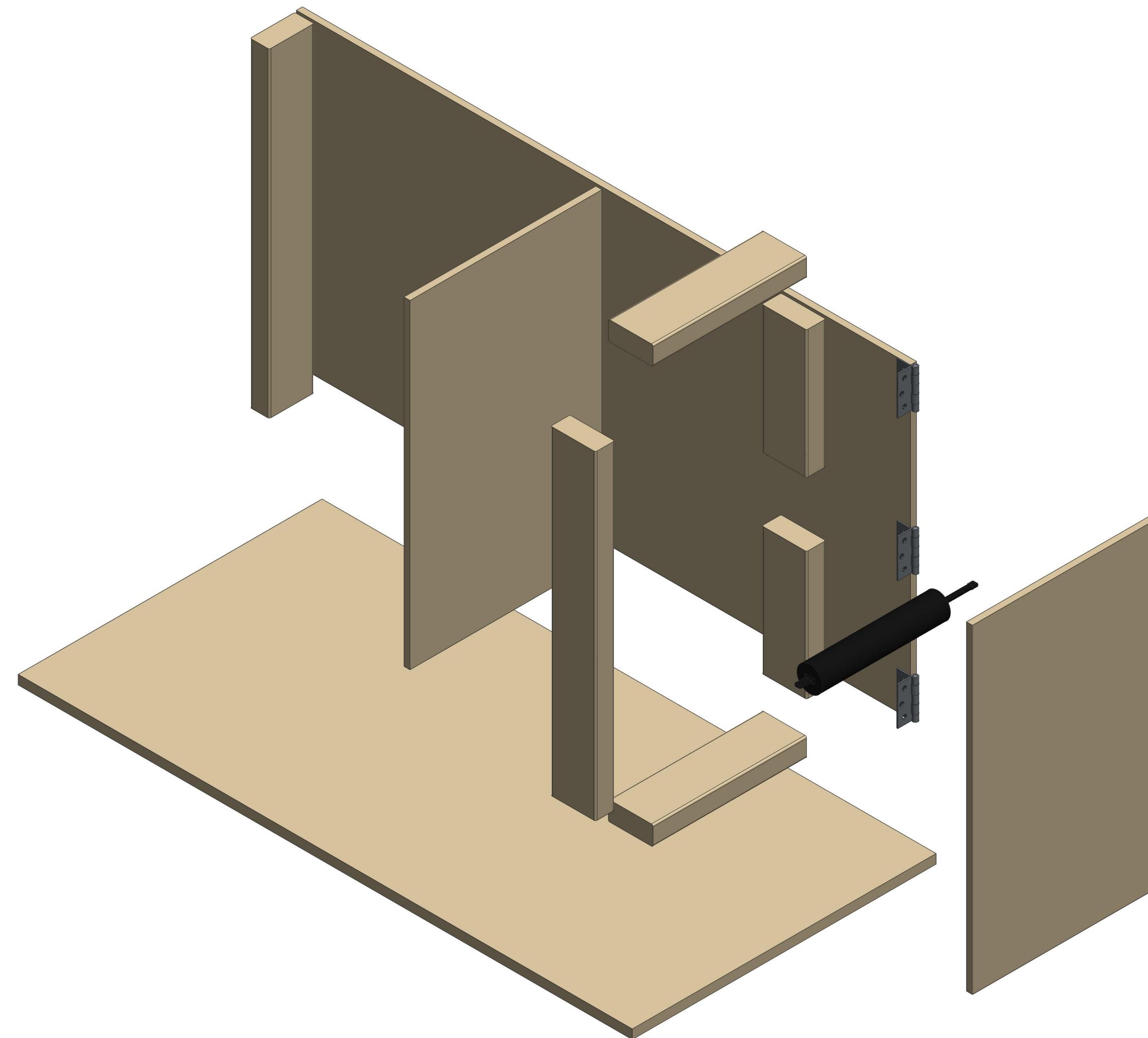
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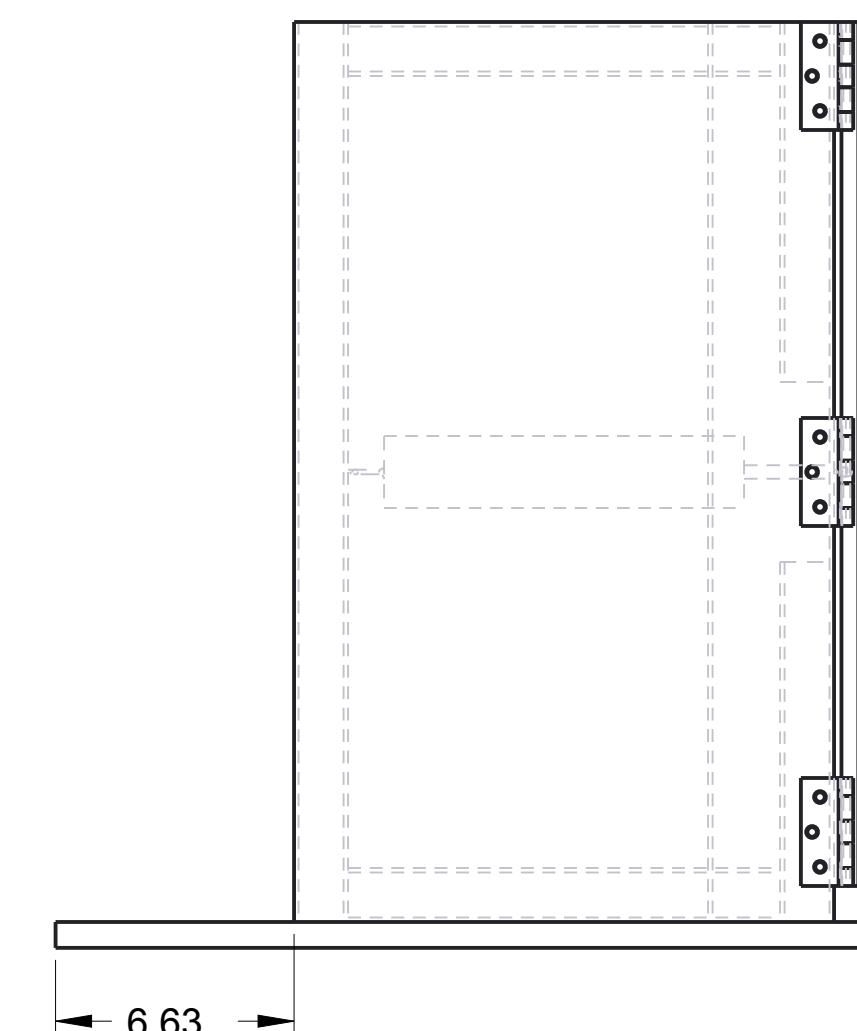
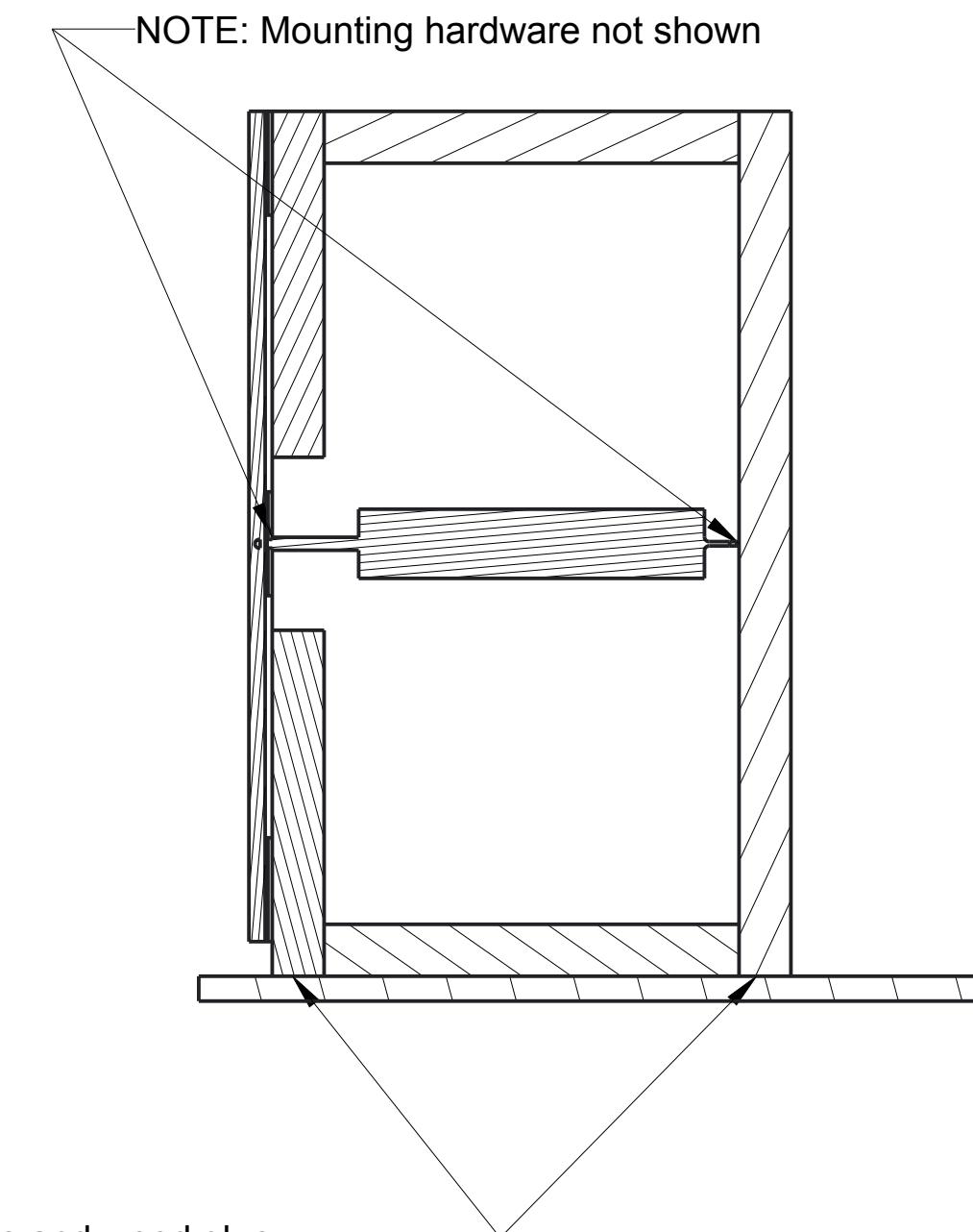
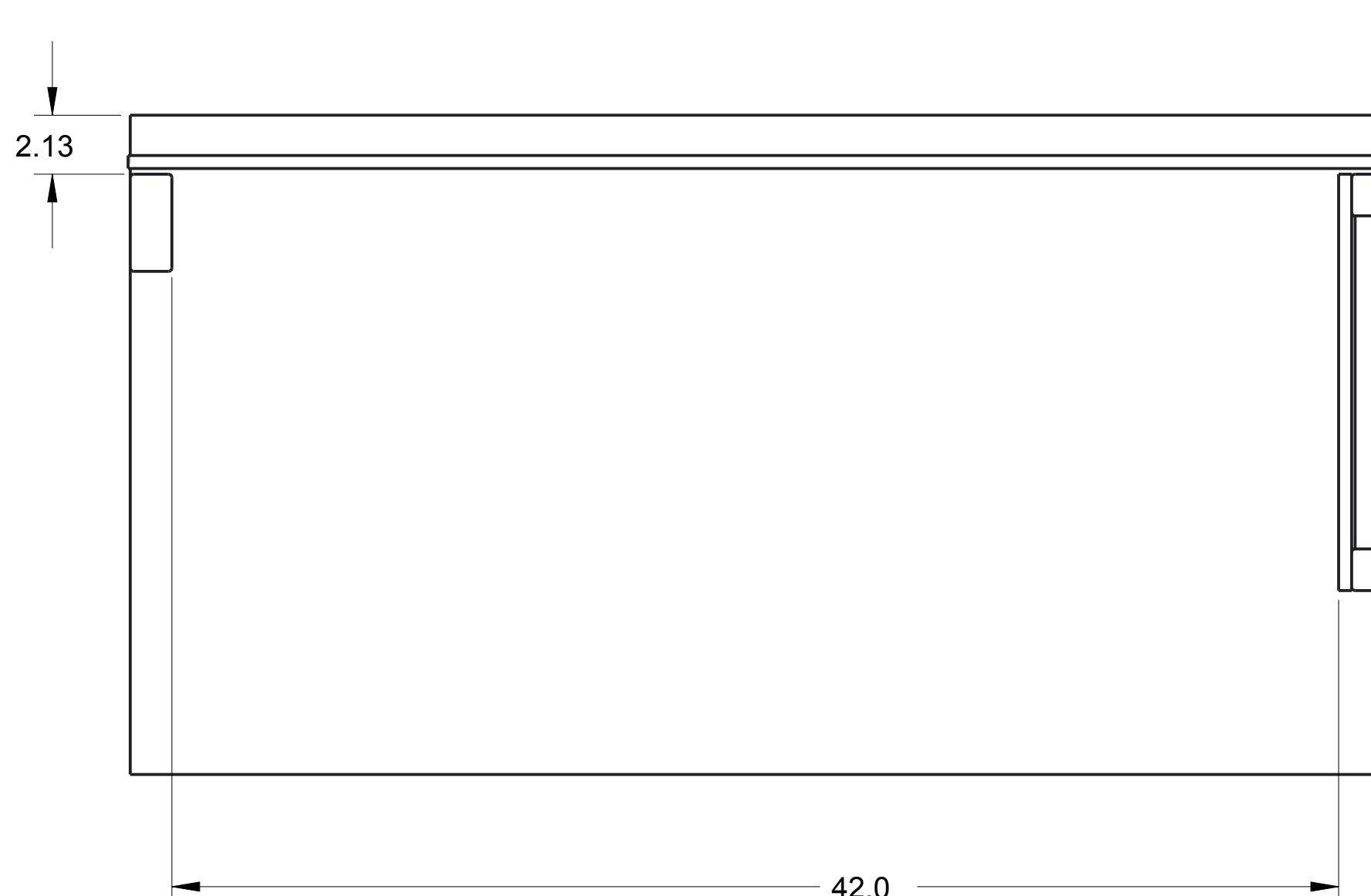
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| | | DRAWN BY | DATE |
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| APPROVED BY | | DATE | |
| SCALE 3:16 | | SHEET 2 OF 5 | |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 X.XX +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1 | TITLE | Team Sally Port | |
| DO NOT SCALE | PROJECT | MODEL NAME | TE-16035 |
| | | ISSUE | |

MODEL NAME
TE-16035

TITLE
Team Sally Port



| | | |
|--|-------------------------|---------------------------------|
| | | DRAWN BY _____ DATE _____ |
| | | CHECKED BY _____ DATE _____ |
| | | APPROVED BY _____ DATE _____ |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1 | SCALE 3:16 SHEET 3 OF 5 | |
| DO NOT SCALE | TITLE Team Sally Port | |
| | PROJECT | MODEL NAME TE-16035 |
| | | ISSUE |

MODEL NAME
TE-16035

TITLE
Team Sally Port

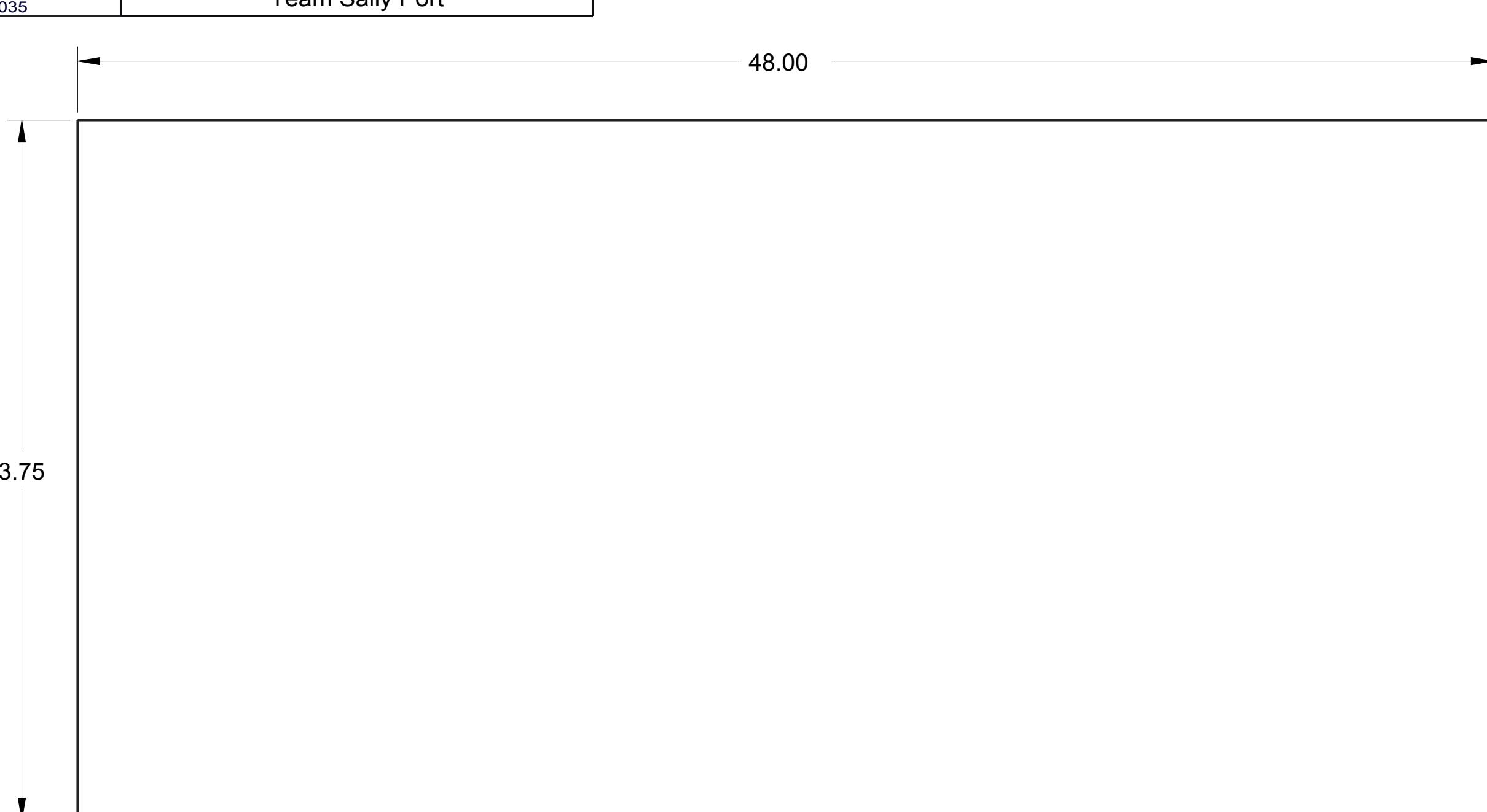
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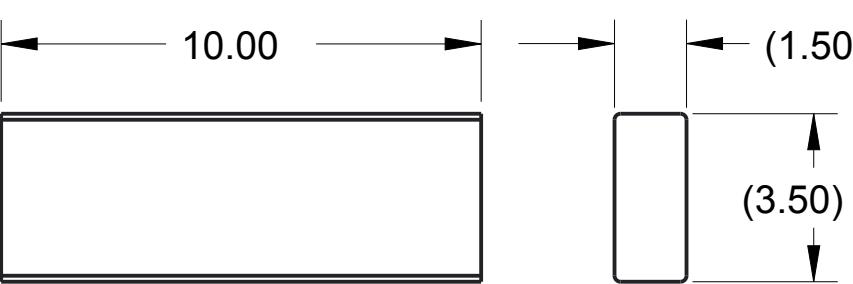


NOTE

Part: TE-16035-01
Material: 3/4" Plywood (23/32")
Qty: 1
Scale: 1:4

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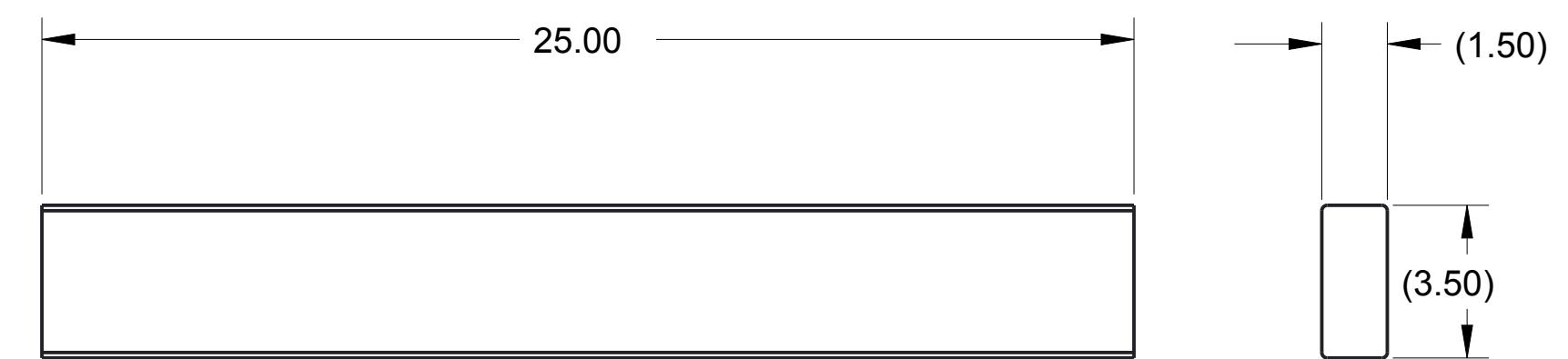


NOTE

Part: TE-16035-03
Material: 2x4 Lumber
Qty: 2
Scale: 1:4

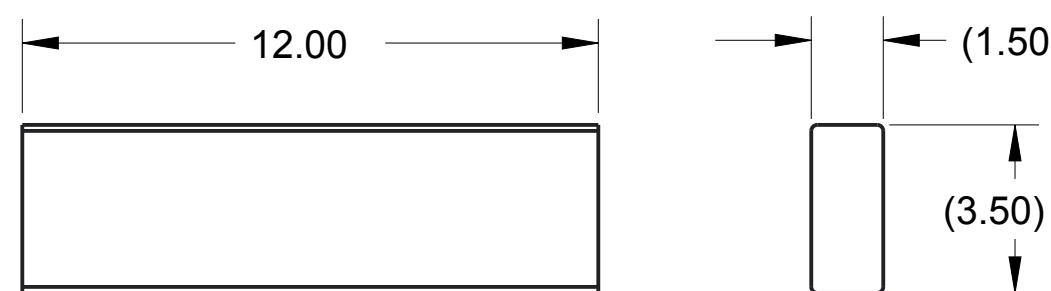
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NOTE

Part: TE-16035-02
Material: 2x4 Lumber
Qty: 3
Scale: 1:4



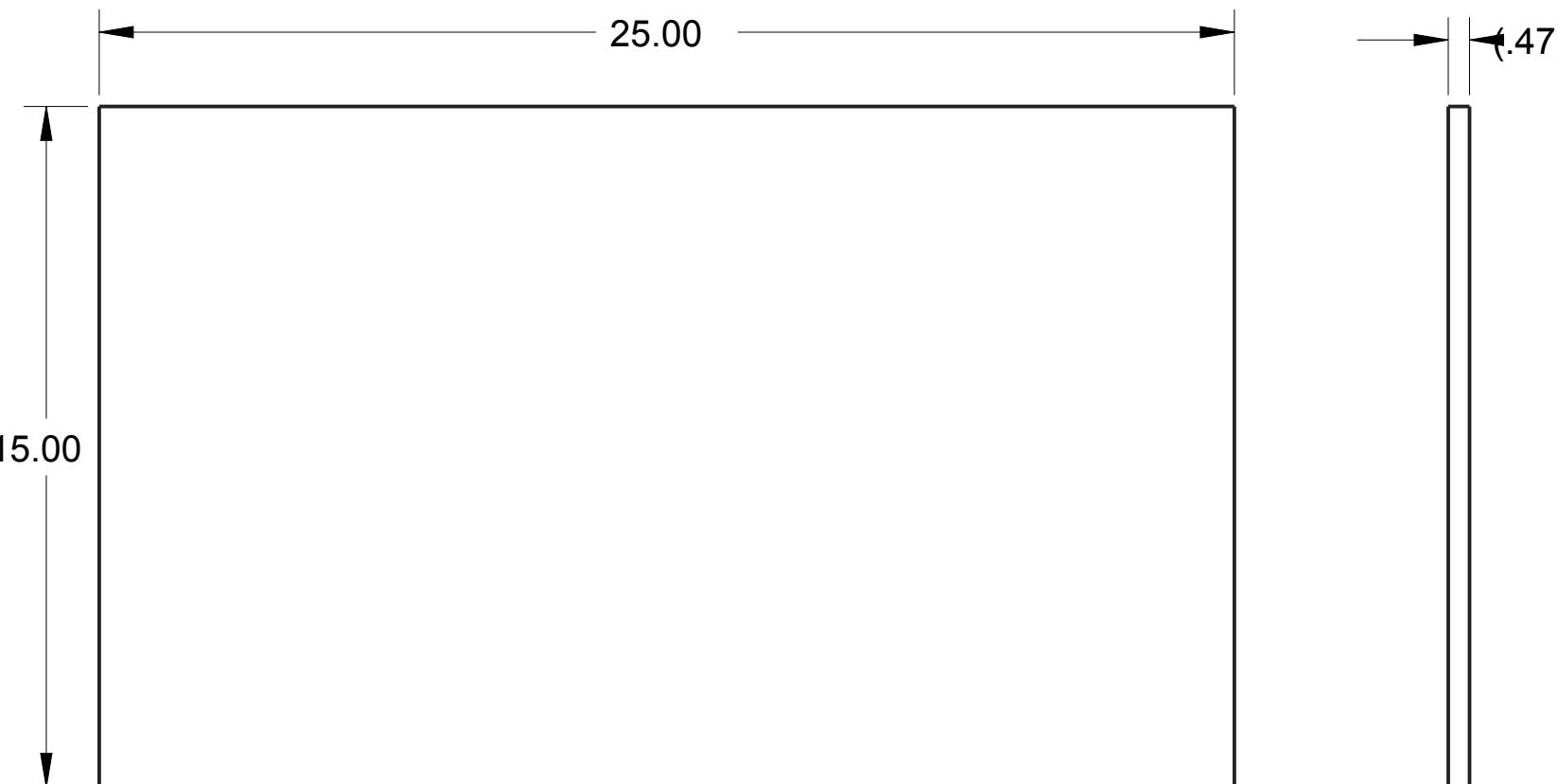
NOTE

Part: TE-16035-04
Material: 2x4 Lumber
Qty: 2
Scale: 1:4

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| | | | SHEET 4 OF 5 |
| DO NOT SCALE | TITLE Team Sally Port | | |
| | PROJECT | MODEL NAME | ISSUE |
| | | TE-16035 | |

MODEL NAME
TE-16035

TITLE
Team Sally Port



NOTE

Part: TE-16035-05
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:4



NOTE

Part: TE-16035-07
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:4

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| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 5:64 | SHEET 5 OF 5 |
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| Team Sally Port | | | |
| DO NOT SCALE | | PROJECT | MODEL NAME |
| | | | TE-16035 |
| ISSUE | | | |

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MODEL NAME
TE-16045 TITLE
Team Drawbridge

| REV | ZONE | DESCRIPTION | APPROVED | DATE |
|-----|--------------|--------------------|----------|------------|
| A | Sheet 5, D-6 | Fixed PN | NJS | 12/28/2015 |
| B | Sheet 3, B-5 | Added Hardware PNs | NJS | 1/13/16 |

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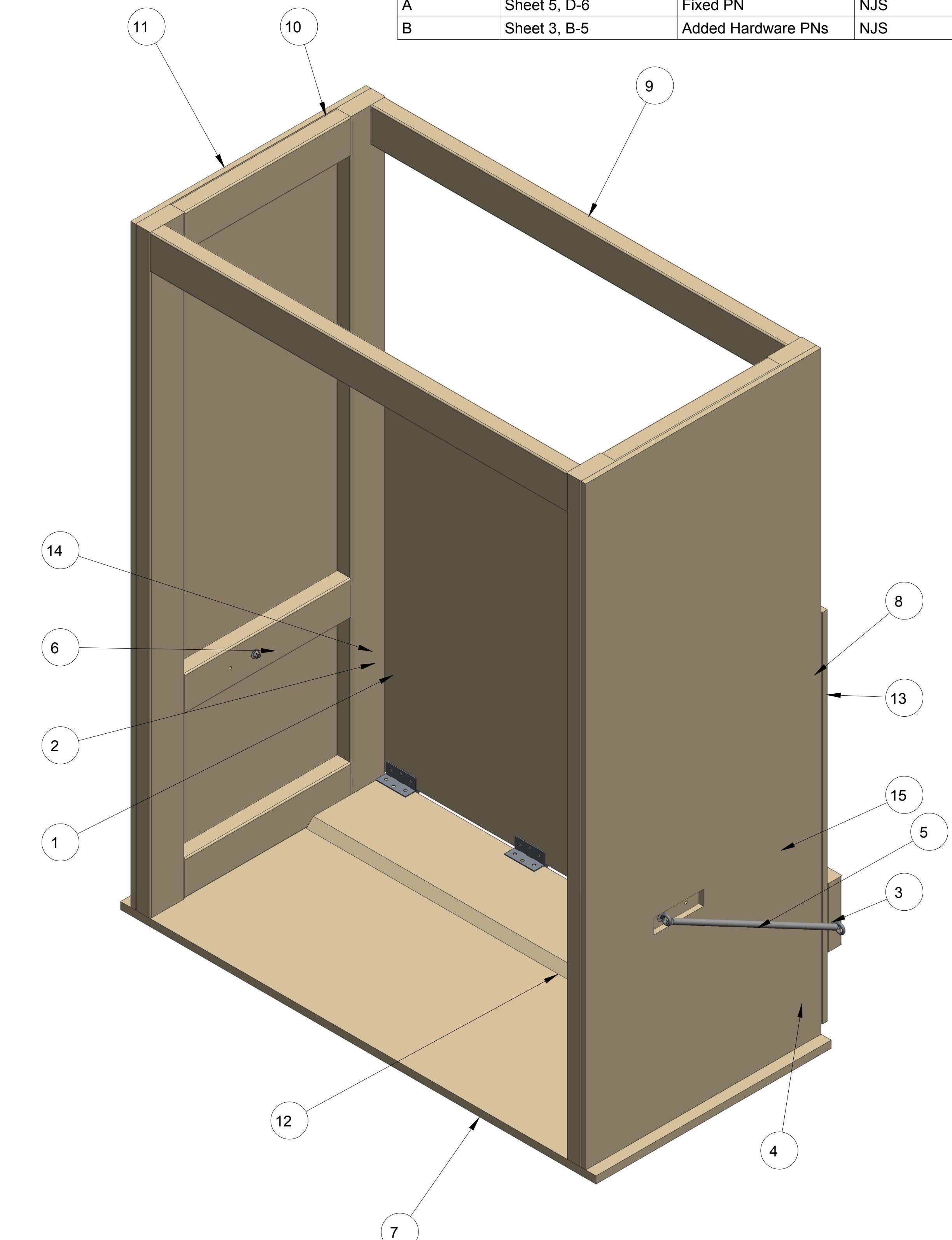
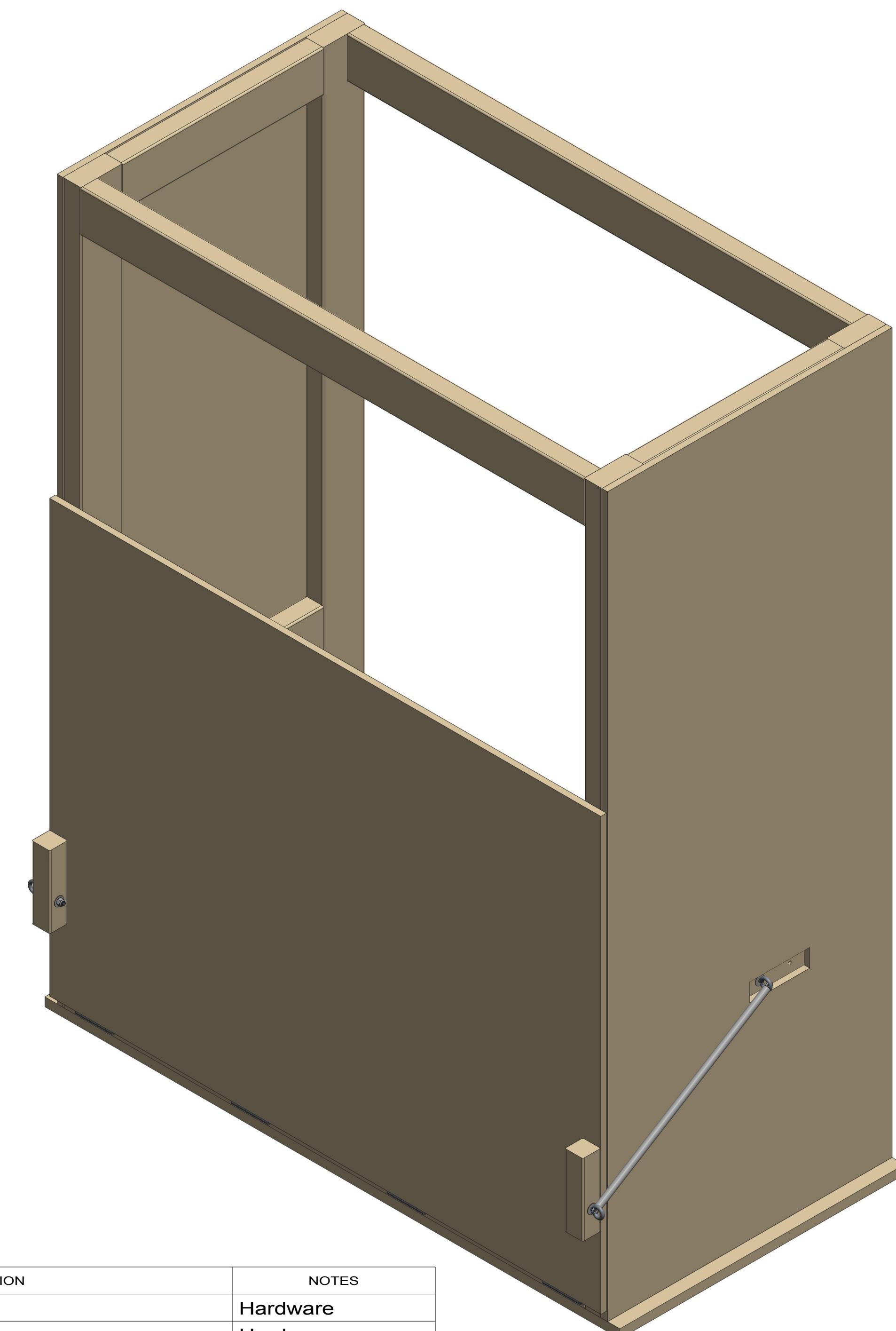
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| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|---|--------------|
| 1 | HW-00087 | 4 | nut, nylock 1/4-20 | Hardware |
| 2 | HW-00088 | 8 | 1/4"-20 Washer | Hardware |
| 3 | HW-00094 | 4 | eye bolt, 1/4-20 x 2" | Hardware |
| 4 | HW-00098 | 4 | hw-00098.asm | Door Hinge |
| 5 | HW-00099 | 1 | Extension Screen Door Spring, 15"-18 1/2" | Hardware |
| 6 | HW-00100 | 1 | Screen Door Spring, 16-3/8" Long | Hardware |
| 7 | TE-16045-01 | 1 | TE-16045-01 | 3/4" Plywood |
| 8 | TE-16045-02 | 4 | TE-16045-02 | 2x4 Lumber |
| 9 | TE-16045-03 | 2 | TE-16045-03 | 2x4 Lumber |
| 10 | TE-16045-04 | 4 | TE-16045-04 | 2x4 Lumber |
| 11 | TE-16045-05 | 2 | TE-16045-05 | 1/2" Plywood |
| 12 | TE-16045-06 | 1 | TE-16045-06 | 3/4" Plywood |
| 13 | TE-16045-07 | 1 | TE-16045-07 | 1/2" Plywood |
| 14 | TE-16045-08 | 2 | TE-16045-08 | 2x2 Lumber |
| 15 | TE-16045-09 | 2 | TE-16045-09 | 2x4 Lumber |

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| | | APPROVED BY _____ DATE _____ |
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| TITLE Team Drawbridge | | |
| PROJECT | MODEL NAME | ISSUE |
| DO NOT SCALE | | |
| TE-16045 | | |

1 2 3 4 5 6 7 8

MODEL NAME
TE-16045 TITLE
Team Drawbridge

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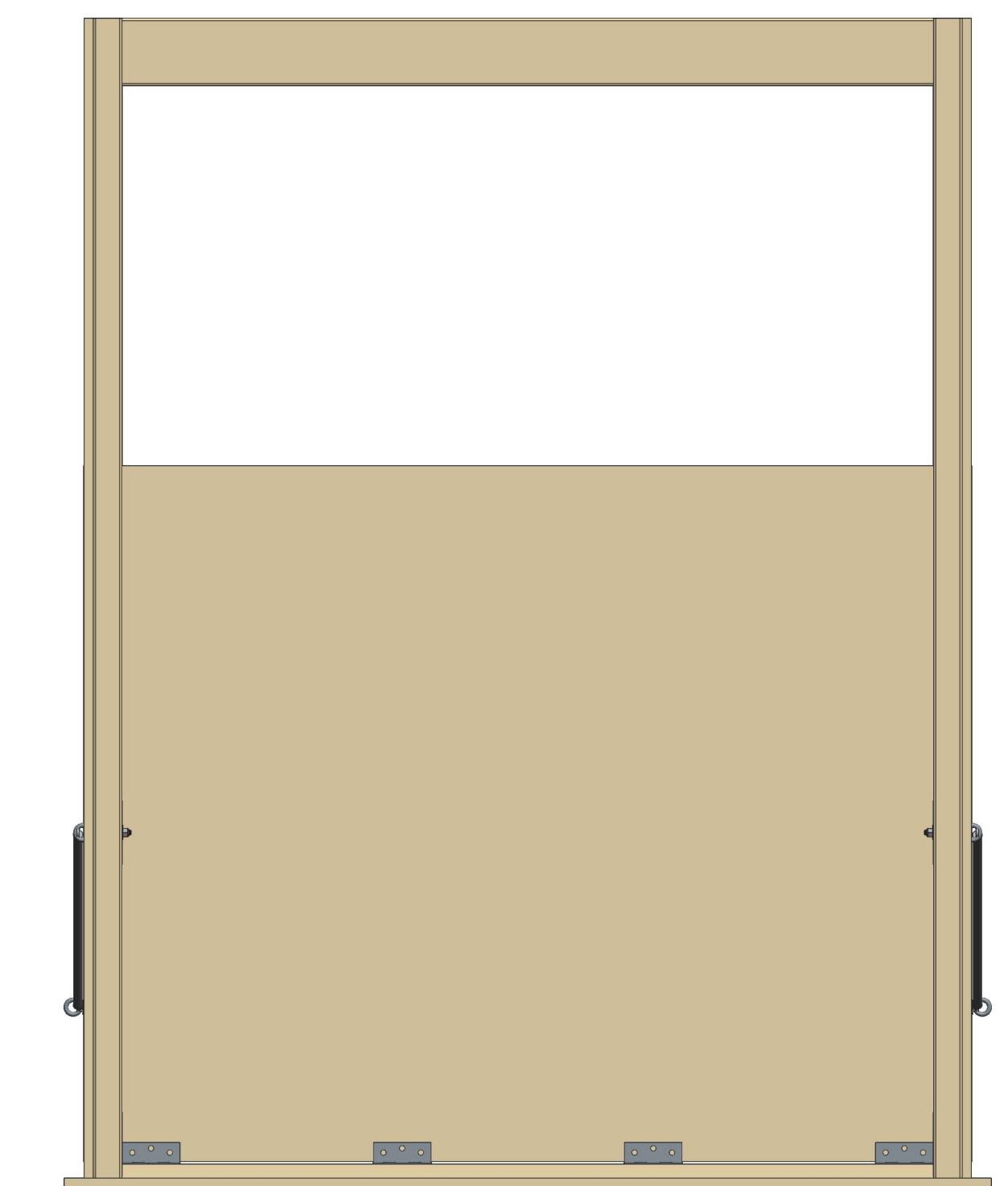
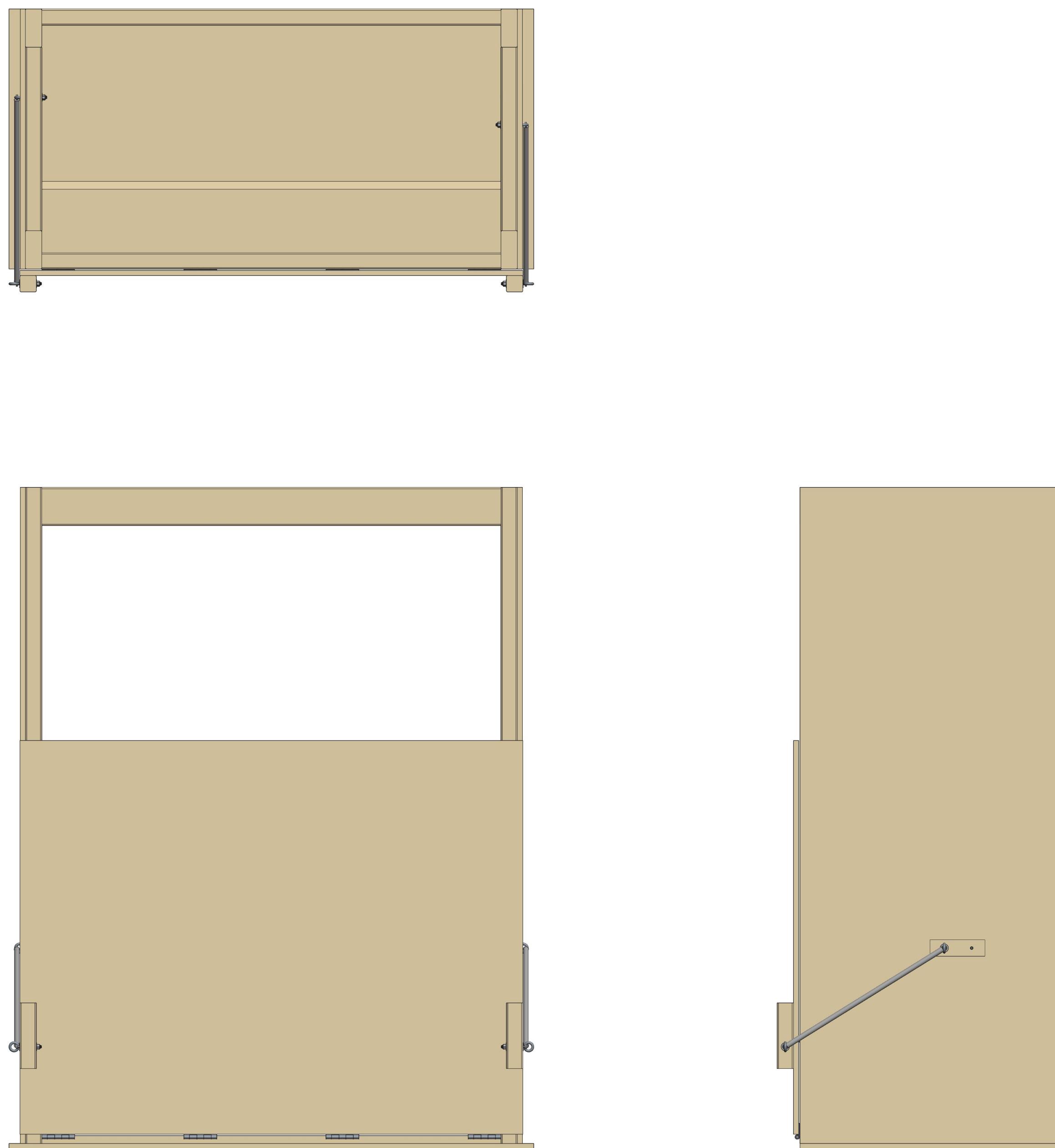
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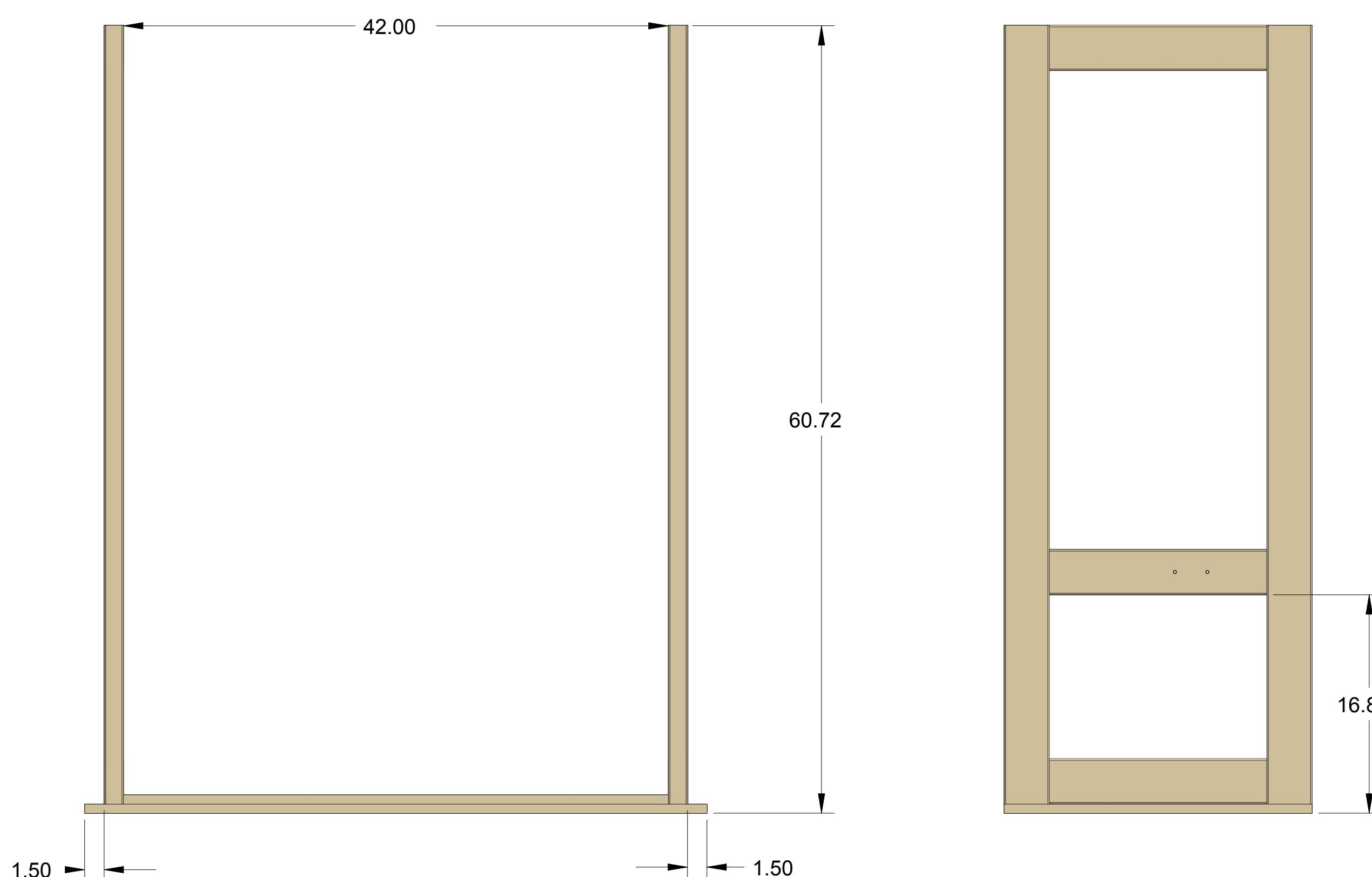
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| TITLE Team Drawbridge | | | |
| PROJECT | | | MODEL NAME TE-16045 |
| DO NOT SCALE | | | ISSUE |

1 2 3 4 5 6 7 8

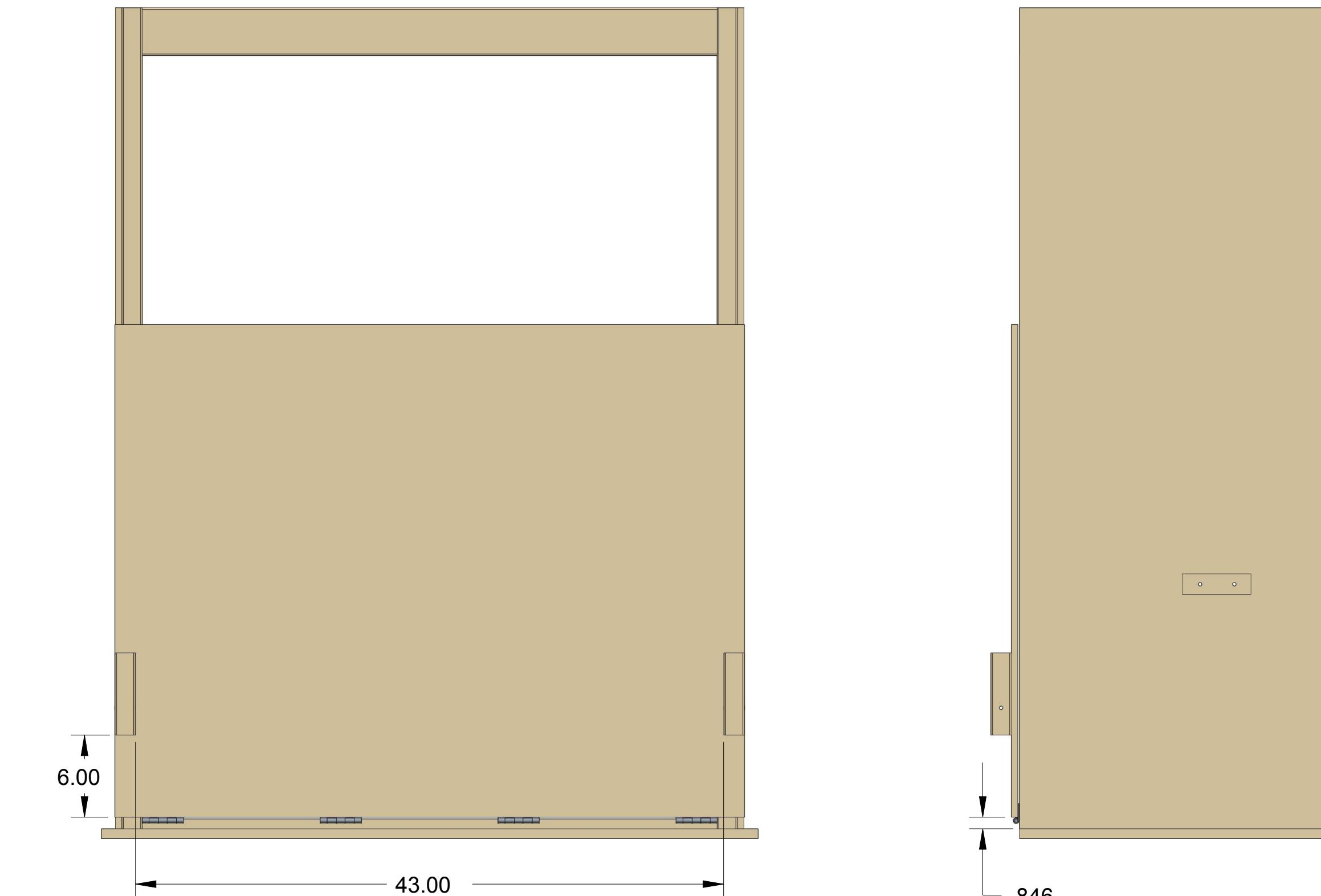
MODEL NAME
TE-16045

TITLE
Team Drawbridge

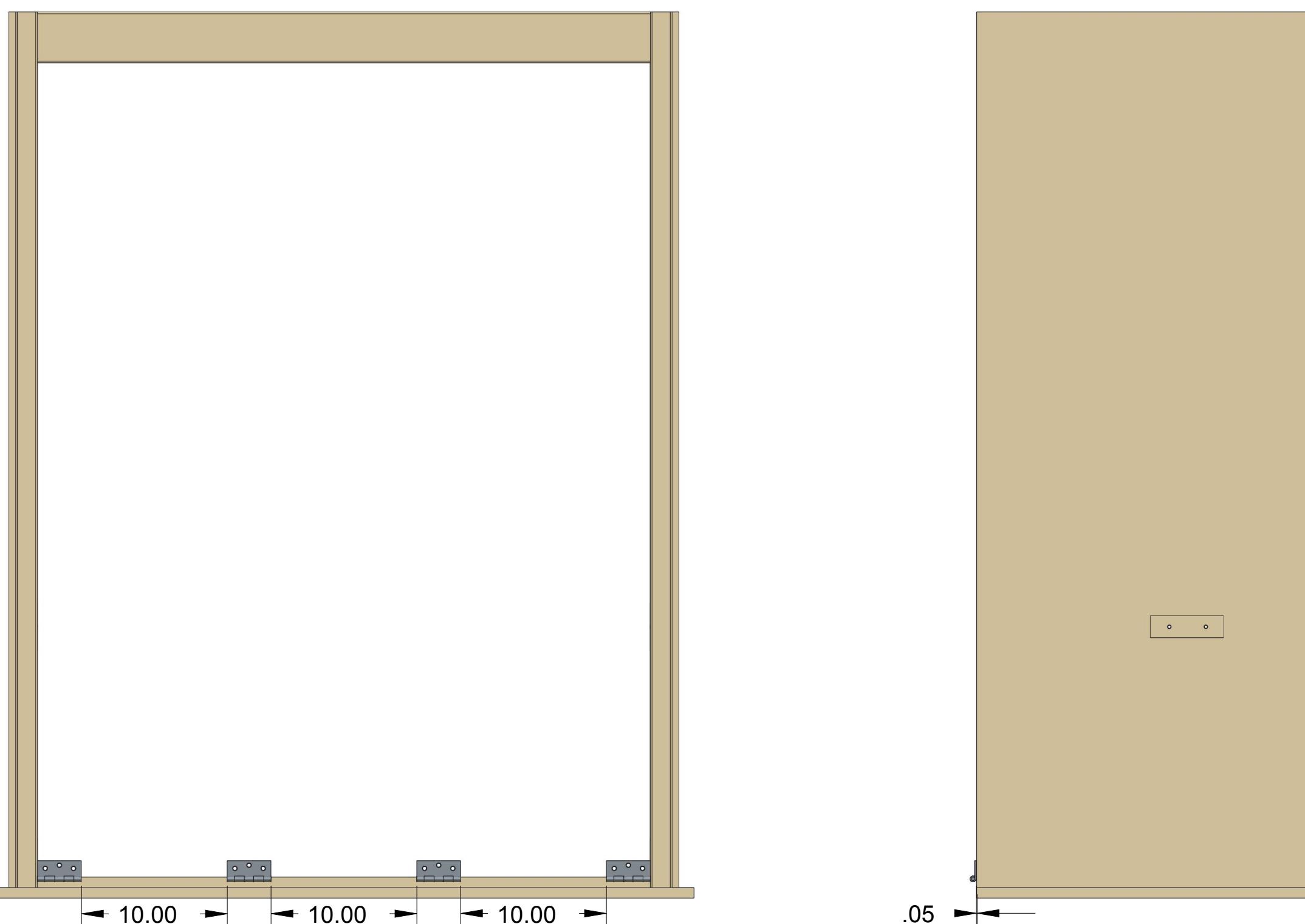
STEP 1



STEP 3



STEP 2



△ STEP 4: Connect Door to Frame using Springs and Threaded Connectors.

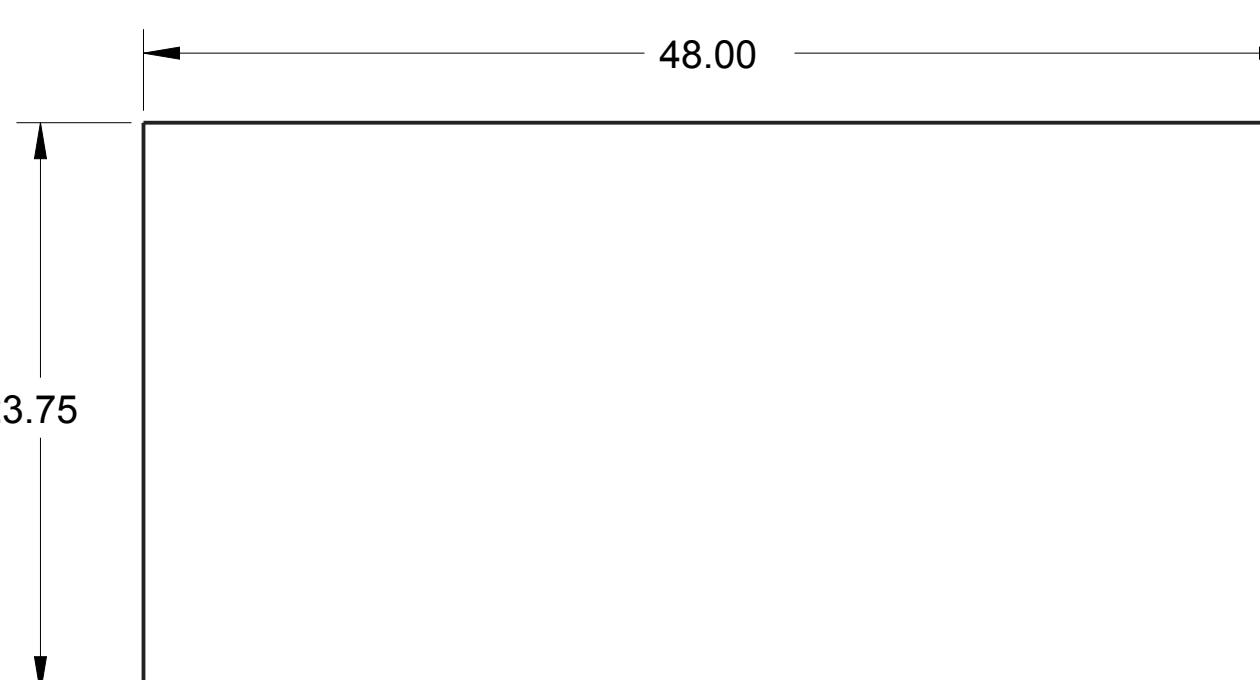
- 1 - Screen Door Spring, 16-3/8" Long - McMaster-Carr 9629K7
- 1 - Extension Screen Door Spring, 15"-18 1/2" - McMaster-Carr 1474A11
- 4 - Oval Threaded Connector, 3/16" Diameter - McMaster-Carr 8947T25

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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 3 OF 5 |
| TITLE Team Drawbridge | | | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16045 | |
| DO NOT SCALE | | | |

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX ± .01
XX-X ± .001
XXXX ± .001
ANG ± 1

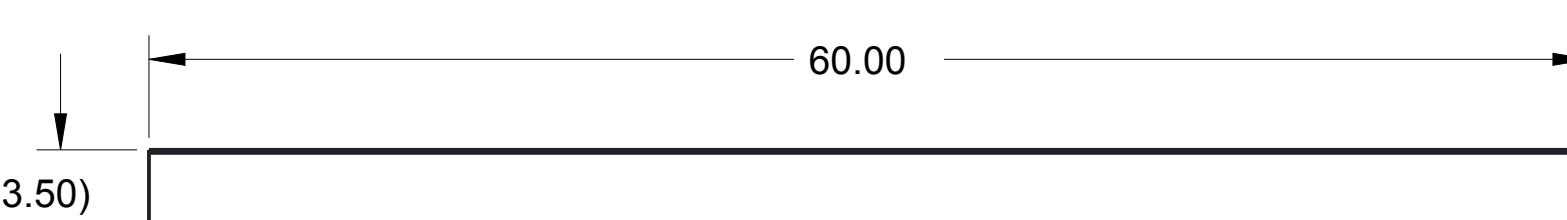
1 2 3 4 5 6 7 8

MODEL NAME
TE-16045 TITLE Team Drawbridge



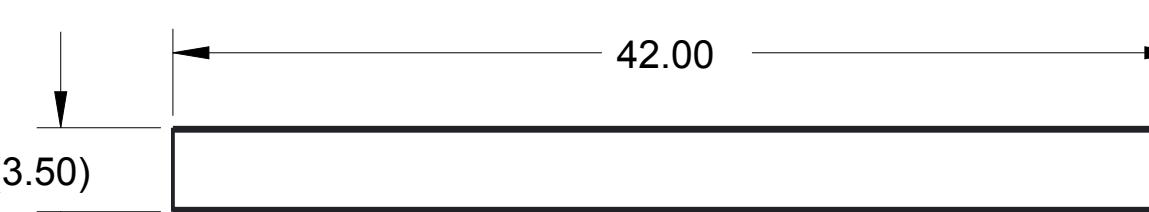
NOTE

Part: TE-16045-01
Material: 3/4" Plywood (23/32")
Qty: 1
Scale: 1:8



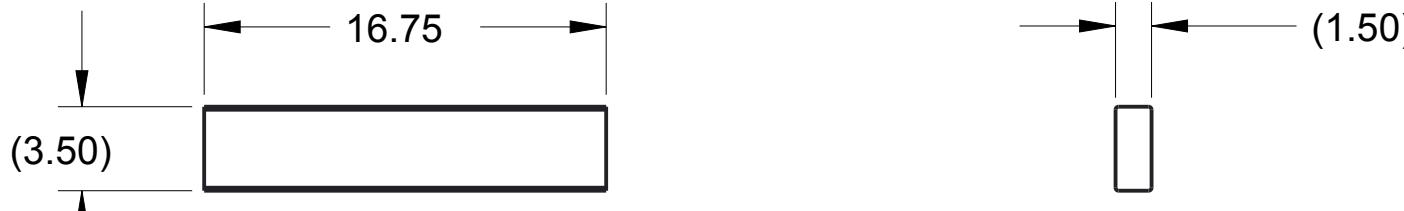
NOTE

Part: TE-16045-02
Material: 2x4 Lumber
Qty: 4
Scale: 1:8



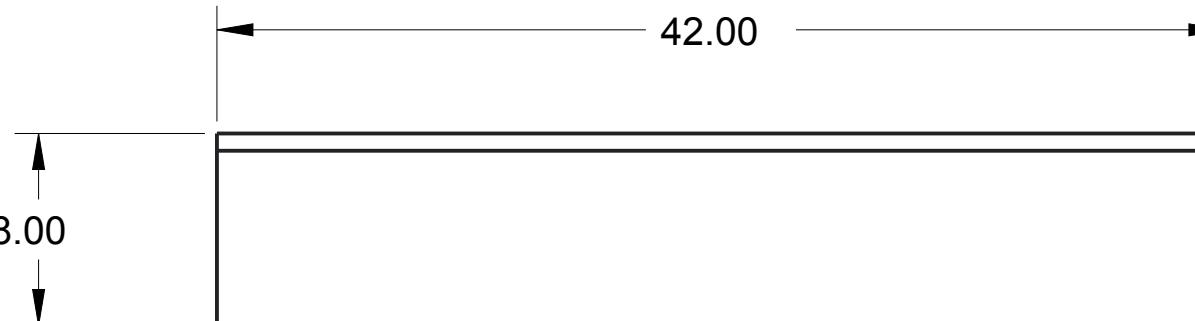
NOTE

Part: TE-16045-03
Material: 2x4 Lumber
Qty: 2
Scale: 1:8



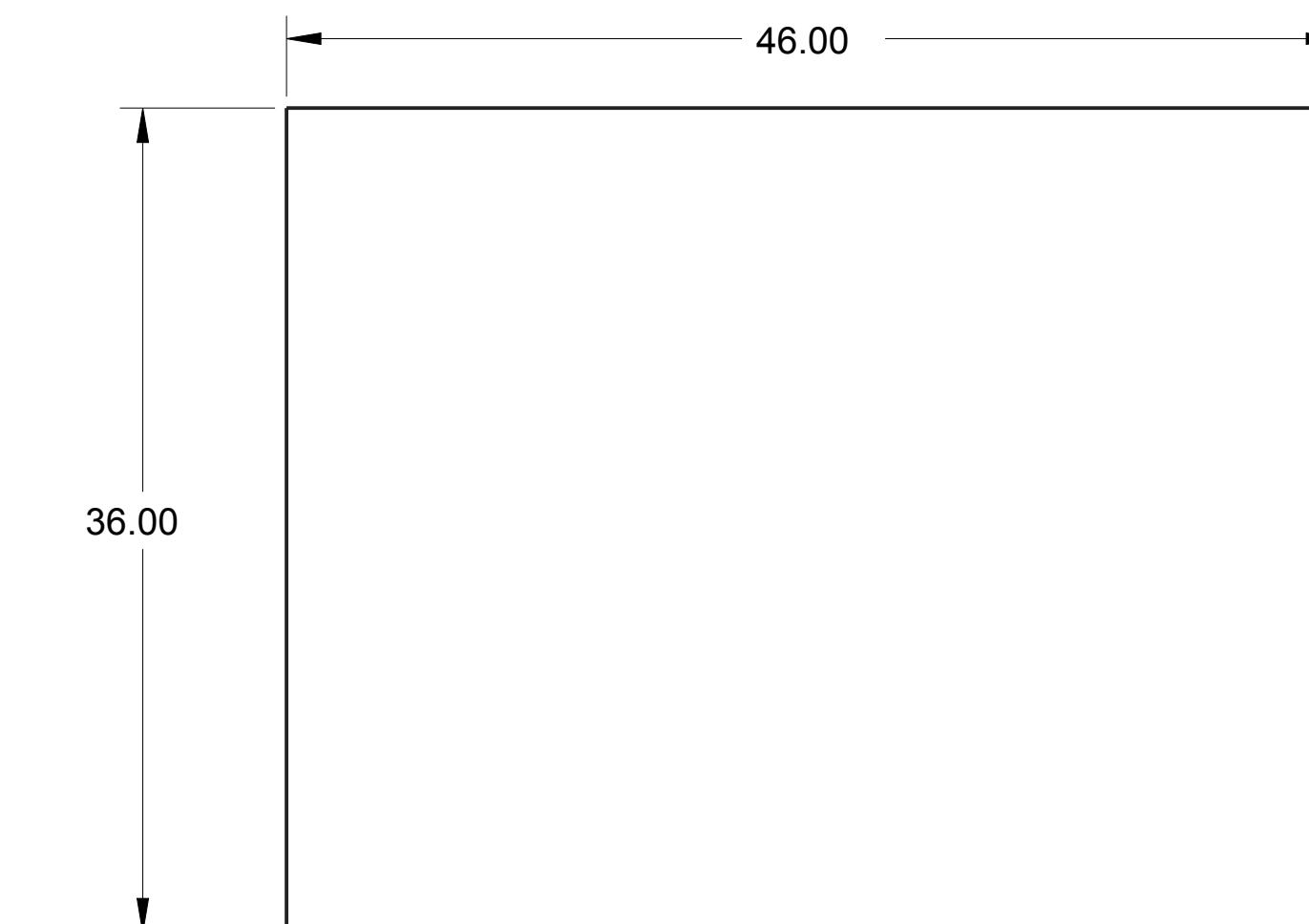
NOTE

Part: TE-16045-04
Material: 2x4 Lumber
Qty: 4
Scale: 1:8



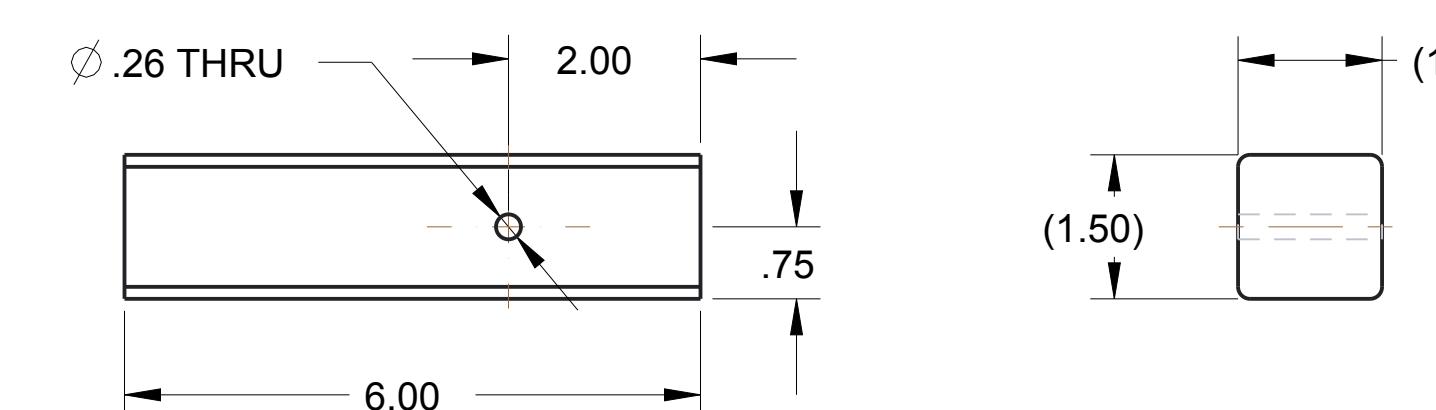
NOTE

Part: TE-16045-06
Material: 3/4" Plywood (23/32")
Qty: 1
Scale: 1:8



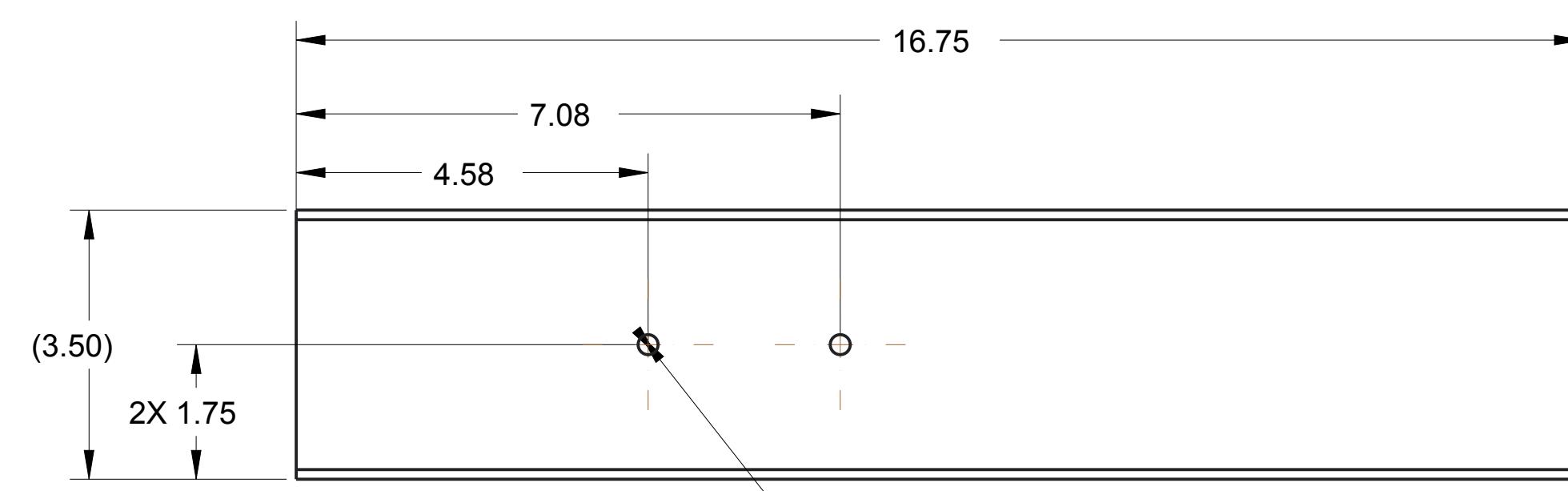
NOTE

Part: TE-16045-07
Material: 1/2" Plywood (15/32")
Qty: 1
Scale: 1:8



NOTE

Part: TE-16045-08
Material: 2x2 Lumber
Qty: 2
Scale: 1:2



NOTE

Part: TE-16045-09
Material: 2x4 Lumber
Qty: 2
Scale: 1:2

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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 4 OF 5 |
| TITLE Team Drawbridge | | | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16045 | |

DO NOT SCALE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- .01
XX X +/- .001
XXXX +/- .001
ANG +/- 1

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MODEL NAME
TE-16045 TITLE Team Drawbridge

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17.12

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16.88
11.88

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NOTE

▲ Part: TE-16045-05
Material: 1/2" Plywood (15/32")
Qty: 2
Scale: 1:4

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| | | DRAWN BY _____ DATE _____ |
| | | CHECKED BY _____ DATE _____ |
| | | APPROVED BY _____ DATE _____ |
| TITLE | | SCALE 3:16 SHEET 5 OF 5 |
| Team Drawbridge | | |
| PROJECT | MODEL NAME | ISSUE |
| DO NOT SCALE | TE-16045 | |

UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE
XX-+-.01
XX-+-.001
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DO NOT SCALE

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Team Ramparts

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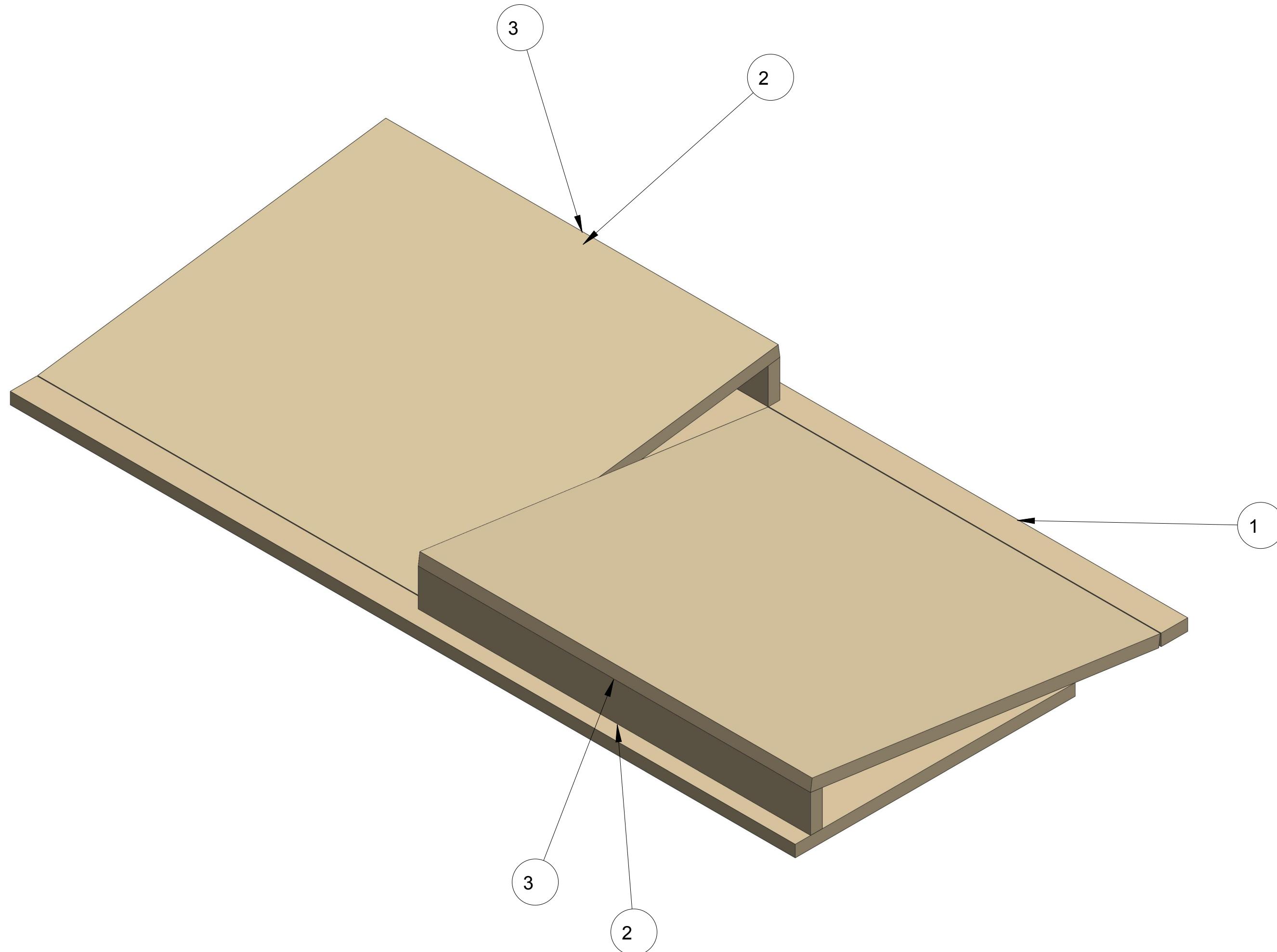
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| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-----------------|--------------|
| 1 | TE-16054-01 | 1 | te-16054-01.prt | 3/4" Plywood |
| 2 | TE-16054-02 | 2 | te-16054-02.prt | 3/4" Plywood |
| 3 | TE-16054-03 | 2 | te-16054-03.prt | 3/4" Plywood |

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|---|------------------------|-------------|--------------|
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| DO NOT SCALE | TITLE Team Ramparts | | |
| | PROJECT | MODEL NAME | ISSUE |
| | TE-16054 | | |

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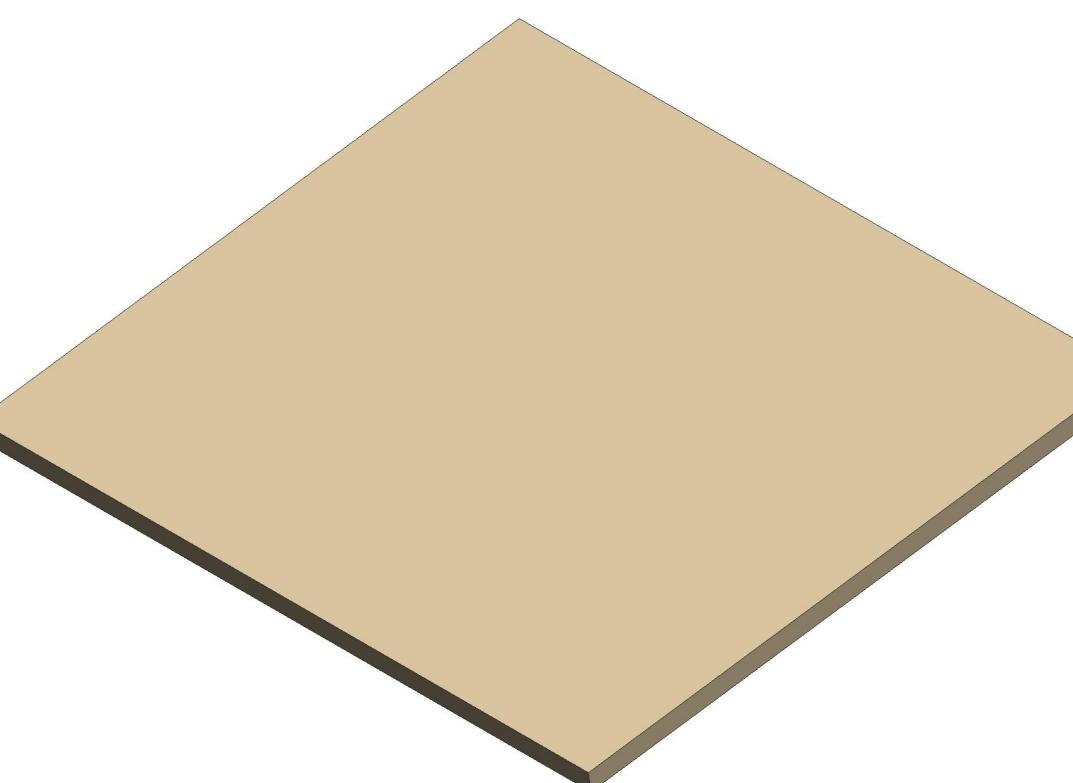
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| MODEL NAME TE-16054 | TITLE |
| | Team Ramparts |

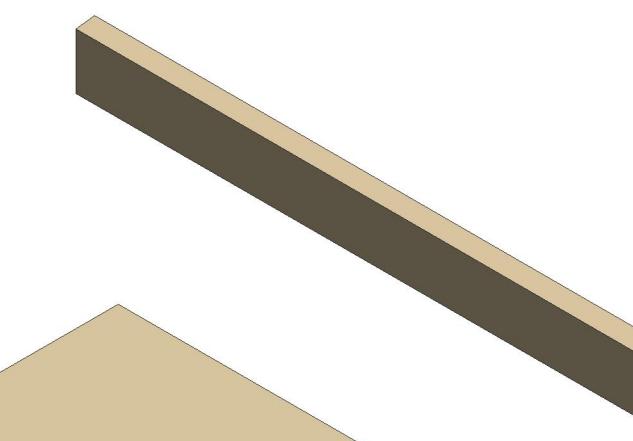
Team Ramparts

D



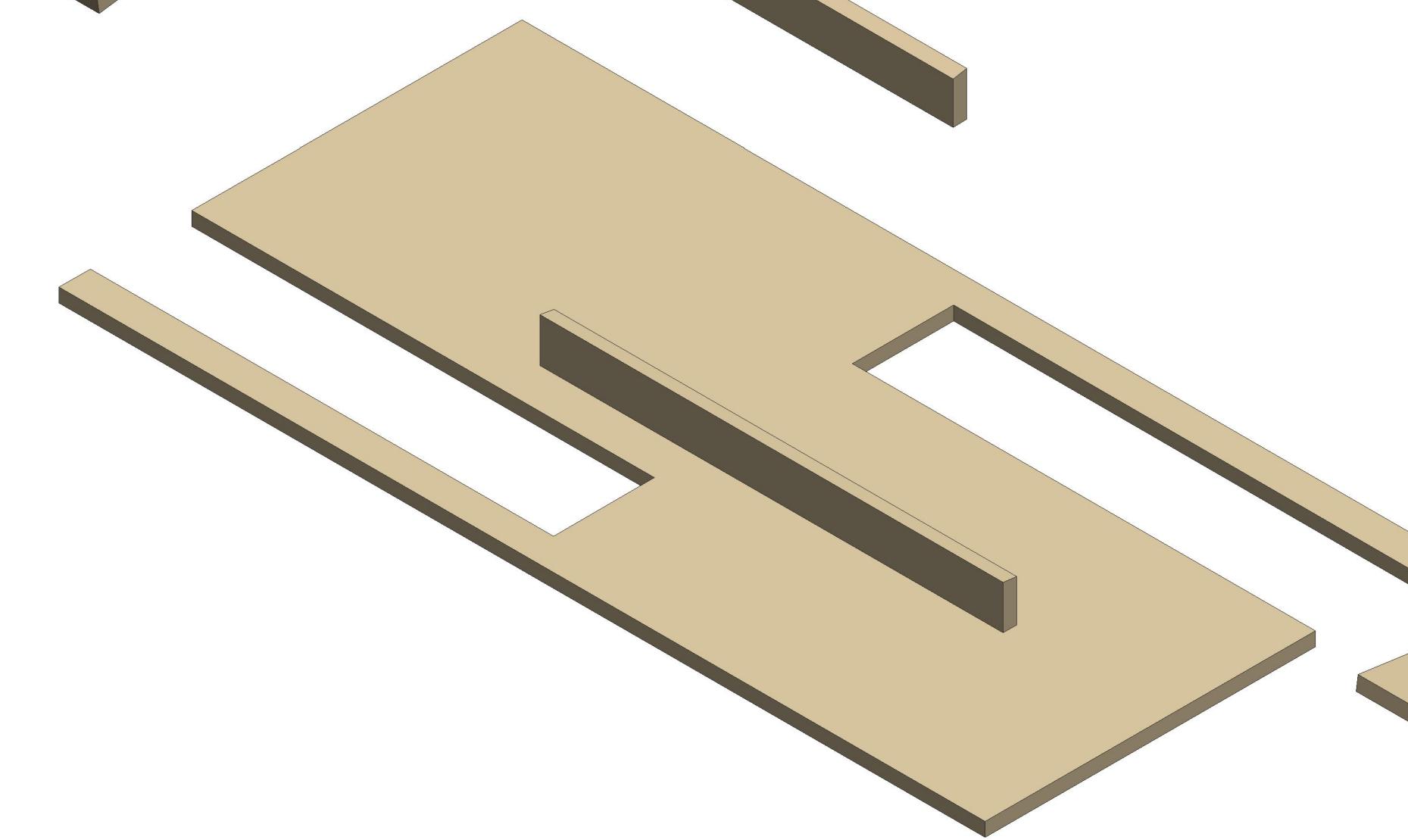
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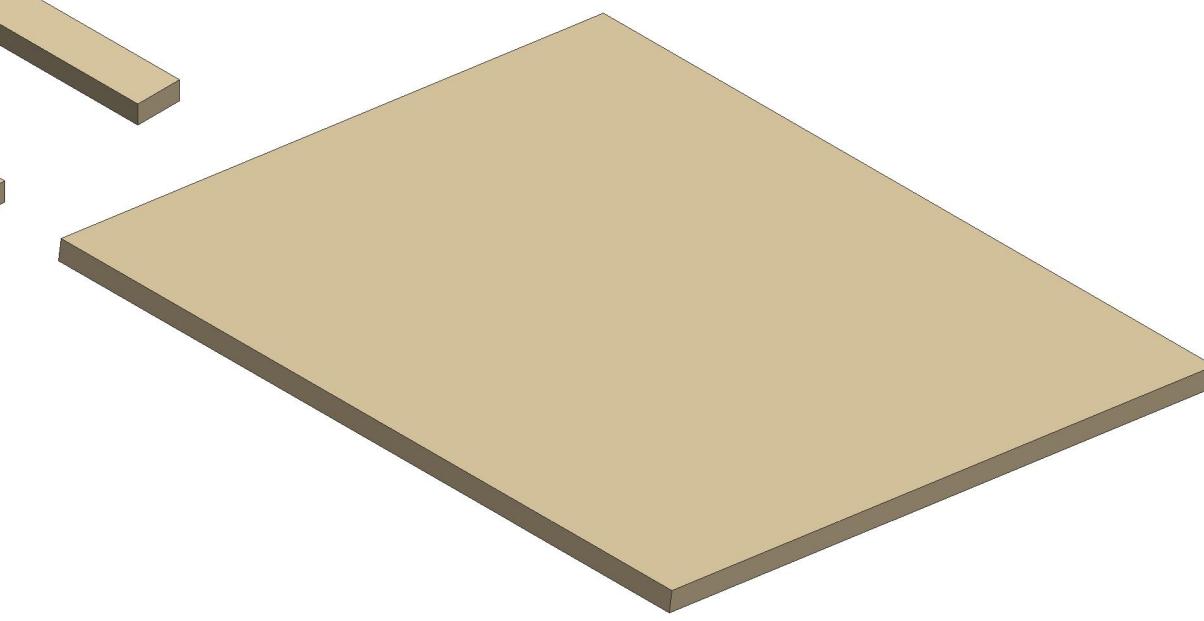
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SCALE 3:16

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| | CHECKED BY | DATE |
| | APPROVED BY | DATE |
| | SCALE 1:4 | SHEET 2 OF 4 |
| DO NOT SCALE | TITLE | Team Ramparts |
| PROJECT | MODEL NAME | TE-16054 |
| | ISSUE | |

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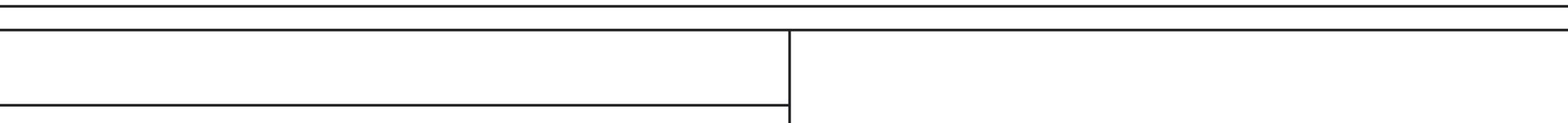
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|------------------------|------------------------|
| MODEL NAME TE-16054 | TITLE Team Ramparts |
|------------------------|------------------------|

Team Ramparts

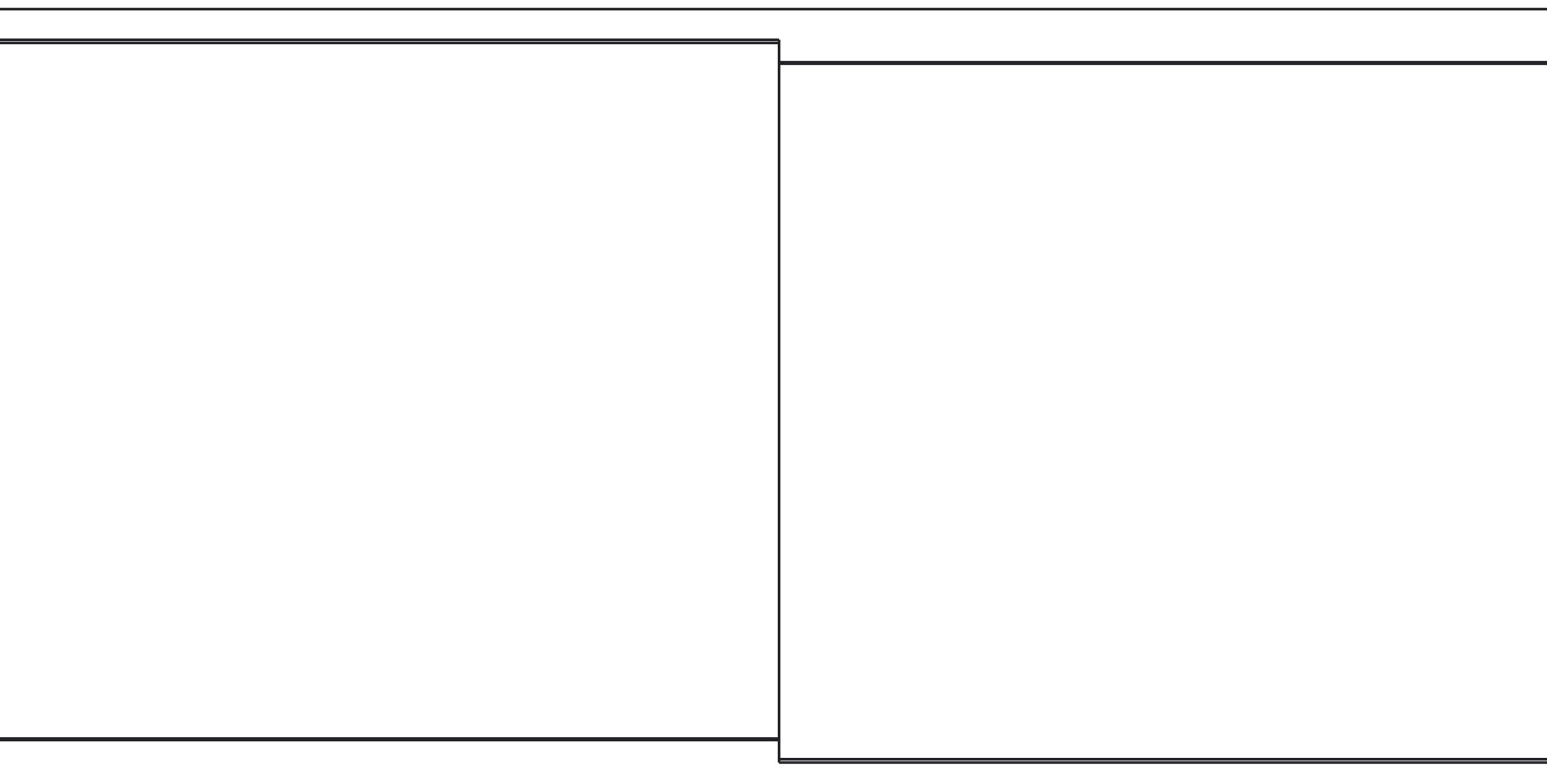
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NOTE: Secure together with wood screws and wood glue.

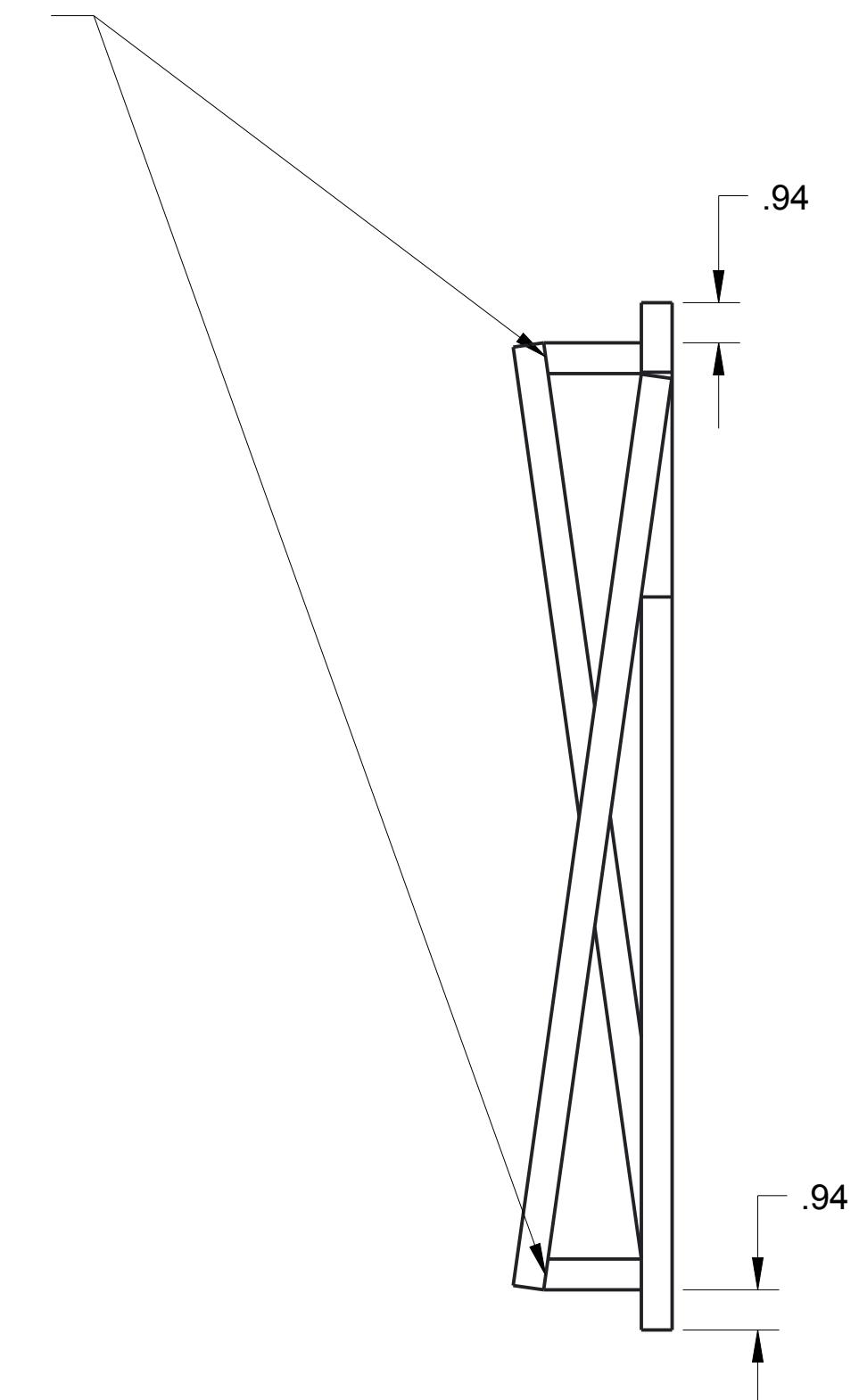
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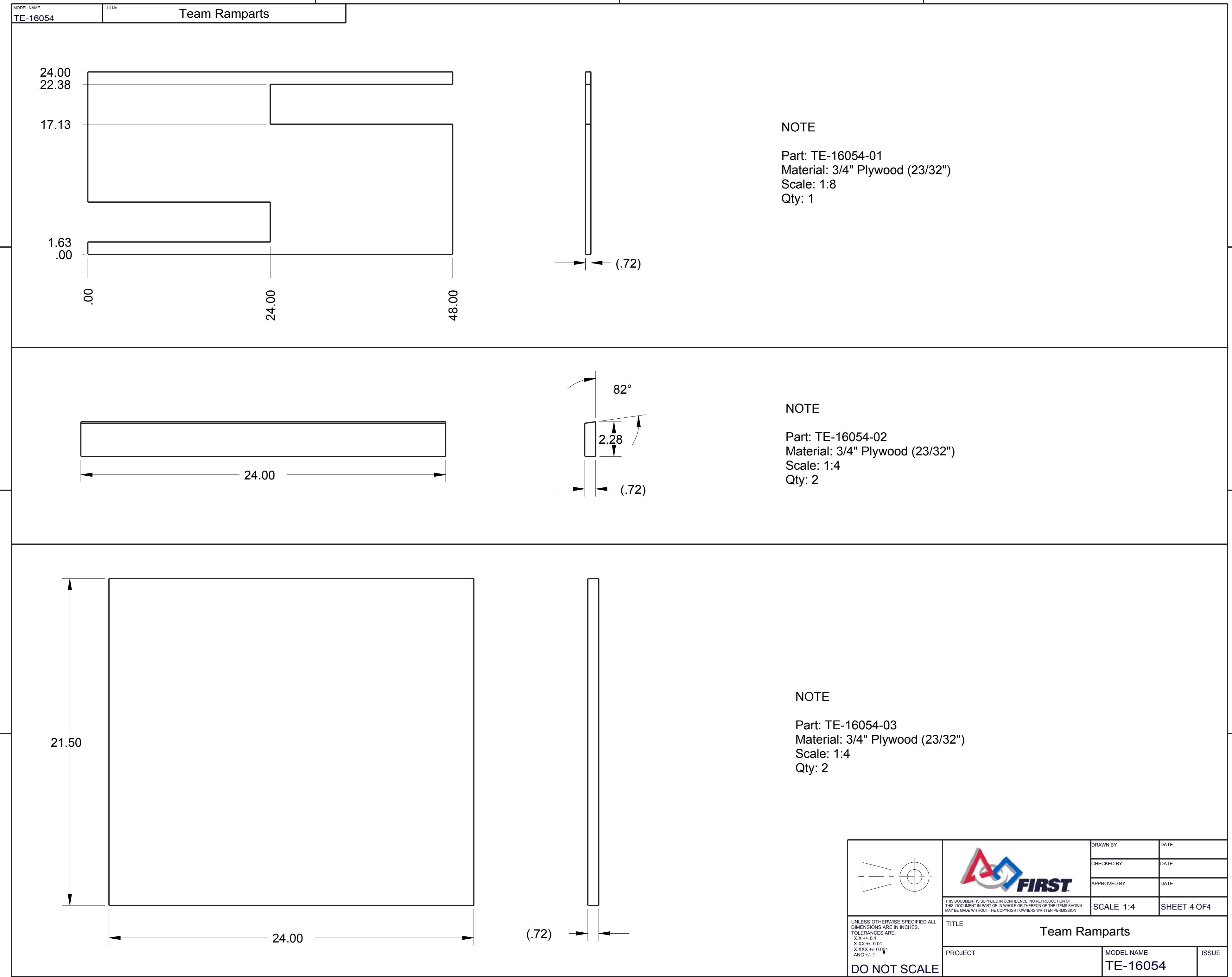
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| | | DRAWN BY | DATE |
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| | | APPROVED BY | DATE |
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| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1 | | | |
| TITLE Team Ramparts | | | |
| DO NOT SCALE | | PROJECT | MODEL NAME TE-16054 |
| ISSUE | | | |



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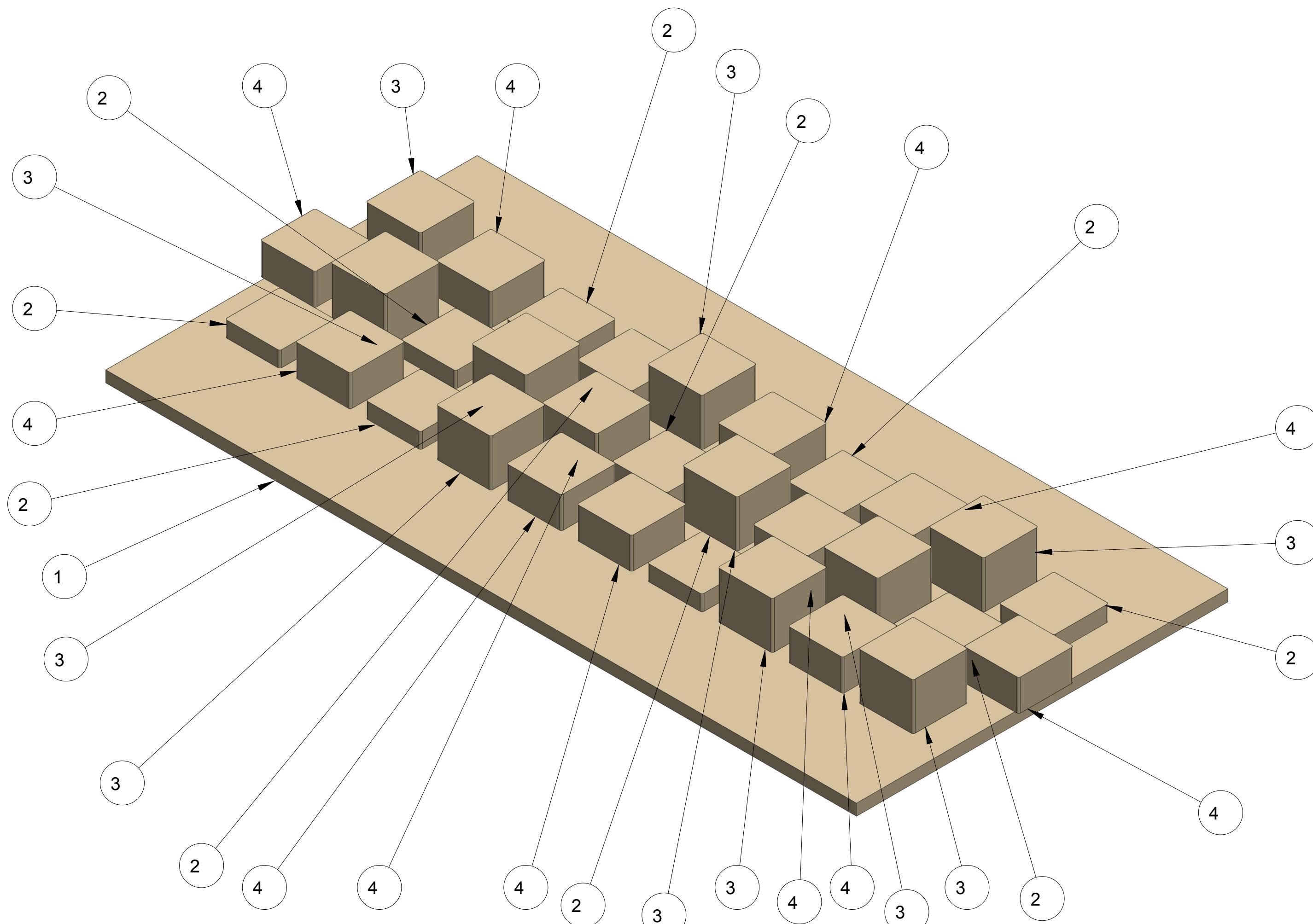
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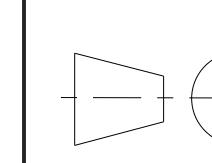
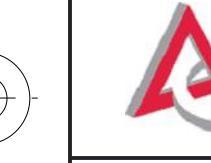
B

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MODEL NAME
TE-16060TITLE
Team RT

| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-------------|--------------|
| 1 | TE-16060-01 | 1 | te RT base | 3/4" Plywood |
| 2 | TE-16060-02 | 10 | te RT 02 | 4x4 Lumber |
| 3 | TE-16060-03 | 10 | te RT 03 | 4x4 Lumber |
| 4 | TE-16060-04 | 11 | te RT 04 | 4x4 Lumber |

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| | CHECKED BY | DATE |
| | APPROVED BY | DATE |
| | SCALE 1:4 | |
| TITLE | | Team RT |
| PROJECT | | MODEL NAME |
| | | TE-16060 |
| ISSUE | | |

DO NOT SCALE

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ASME STANDARD,INCH

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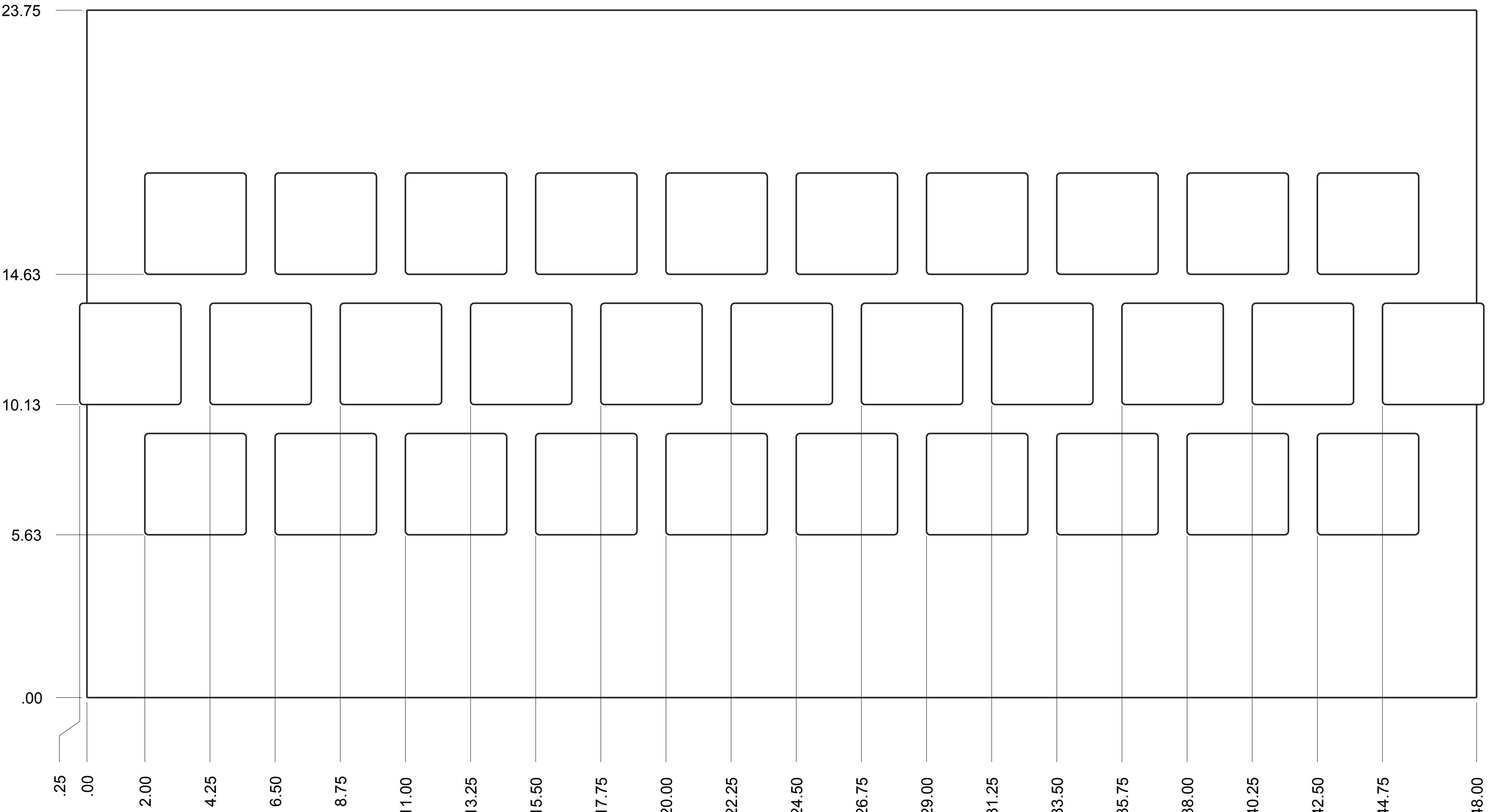
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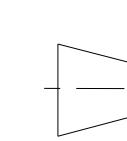
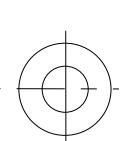
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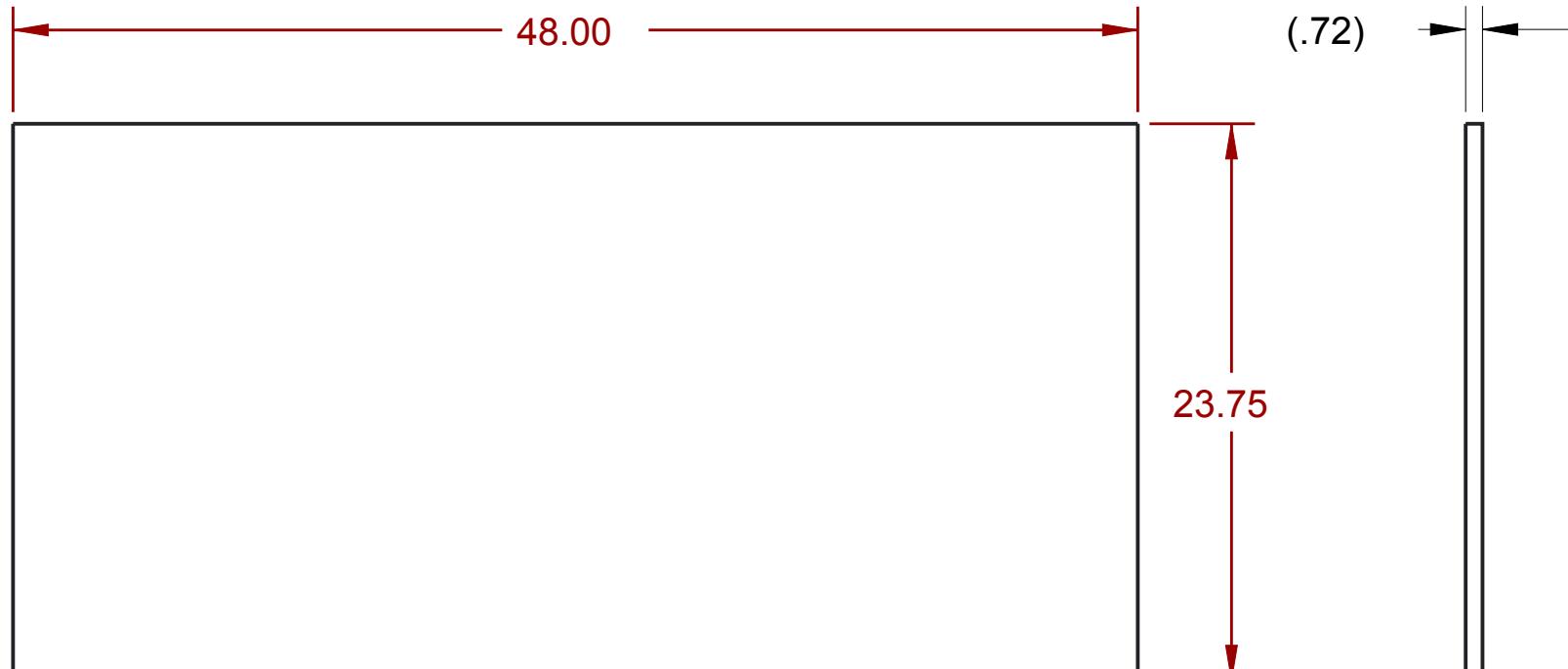
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MODEL NAME
TE-16060TITLE
Team RT

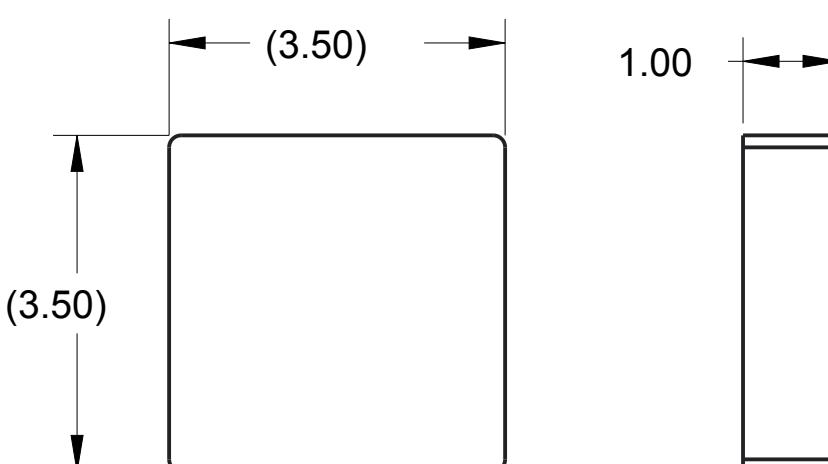
NOTE: Team version made with 4x4 lumber instead of 3" square tubing. If 3" sections are desired, 4x4 will need to be cut down.
Understand that dimensions will need to be adjusted if you use cut-down 4x4 lumber.

| | | | |
|---|---|-------------|------------------------|
|   |  | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:4 | SHEET 2 OF 3 |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- .01 XX.X +/- .001 XXX.X +/- .0001 ANG +/- 1 | TITLE Team RT | PROJECT | MODEL NAME TE-16060 |
| DO NOT SCALE | | | ISSUE |

MODEL NAME
TE-16060TITLE
Team RT

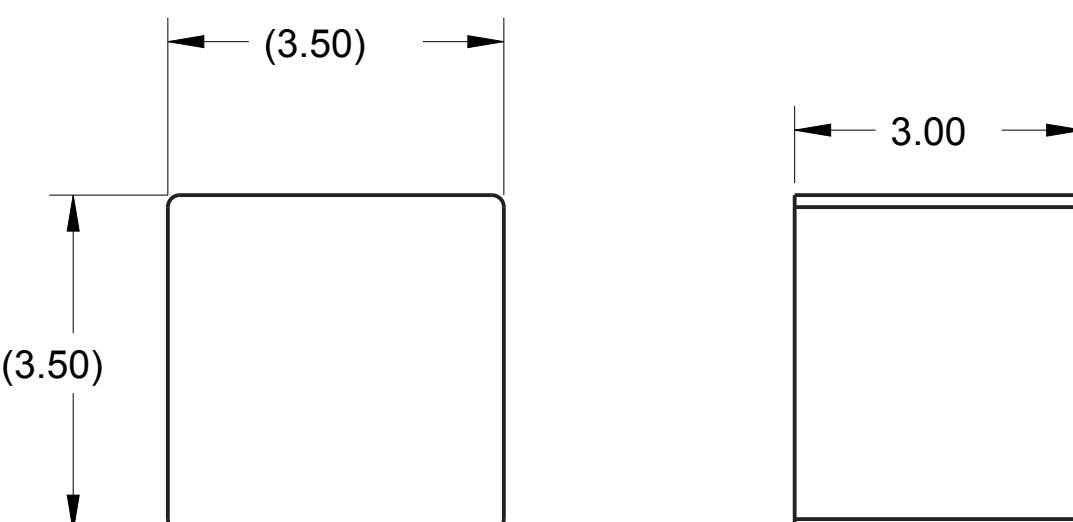
NOTE

Part: TE-16060-01
Material: 3/4" Plywood (23/32)
Qty: 1
Scale:1:8



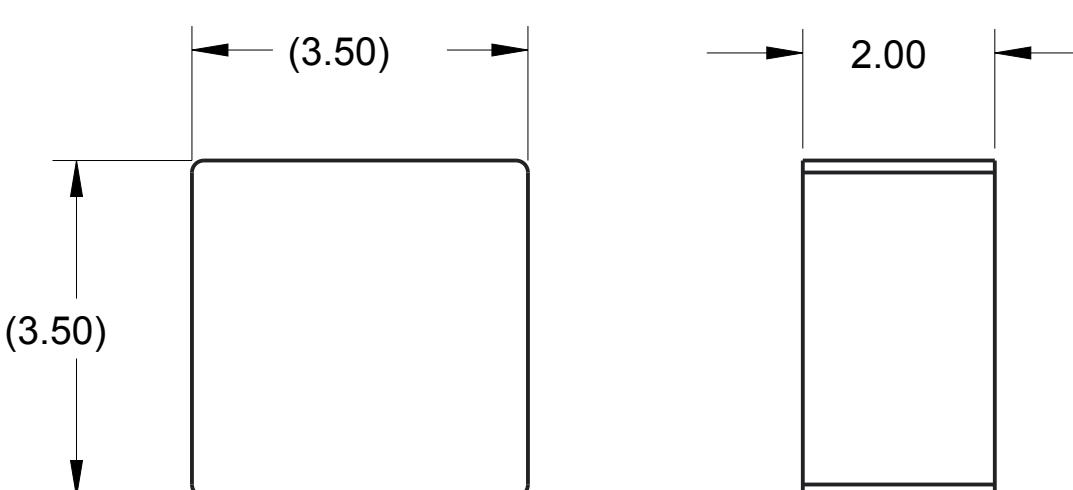
NOTE

Part: TE-16060-02
Material: 4x4 Lumber
Qty: 10
Scale:1:2



NOTE

Part: TE-16060-03
Material: 4x4 Lumber
Qty: 10
Scale:1:2



NOTE

Part: TE-16060-04
Material: 4x4 Lumber
Qty: 11
Scale:1:2

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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:4 | SHEET 3 OF 3 |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1 | | TITLE Team RT | |
| DO NOT SCALE | | PROJECT | MODEL NAME TE-16060 |
| | | ISSUE | |

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Team Moat

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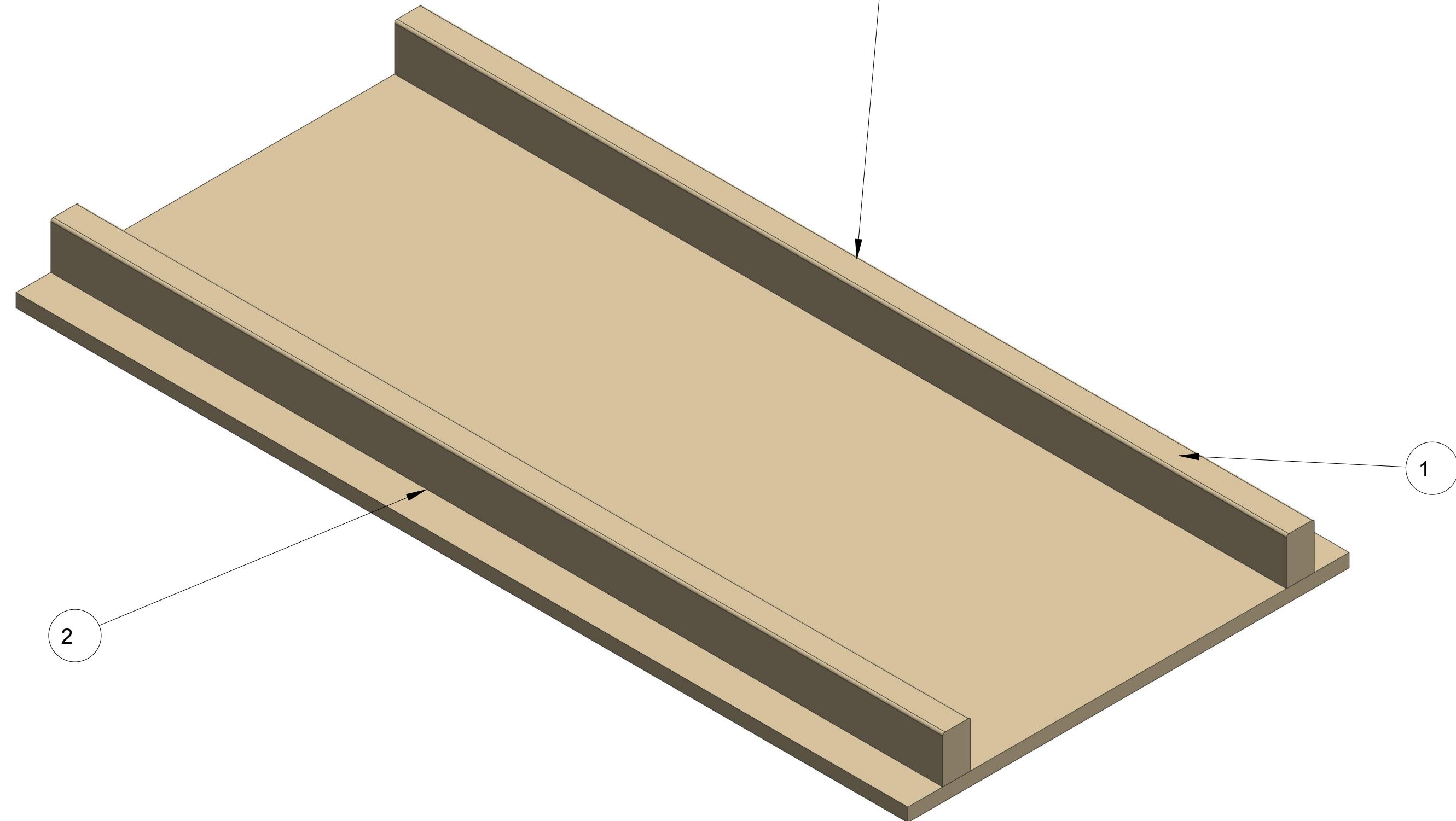
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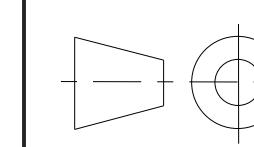
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| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|--------------|--------------|
| 1 | TE-16075-01 | 1 | te moat base | 3/4" Plywood |
| 2 | TE-16075-02 | 2 | te moat wall | 2x4 Lumber |

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| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:4 | SHEET 1 OF 3 |
| TITLE | | Team Moat | |
| PROJECT | | MODEL NAME | TE-16075 |
| ISSUE | | | |

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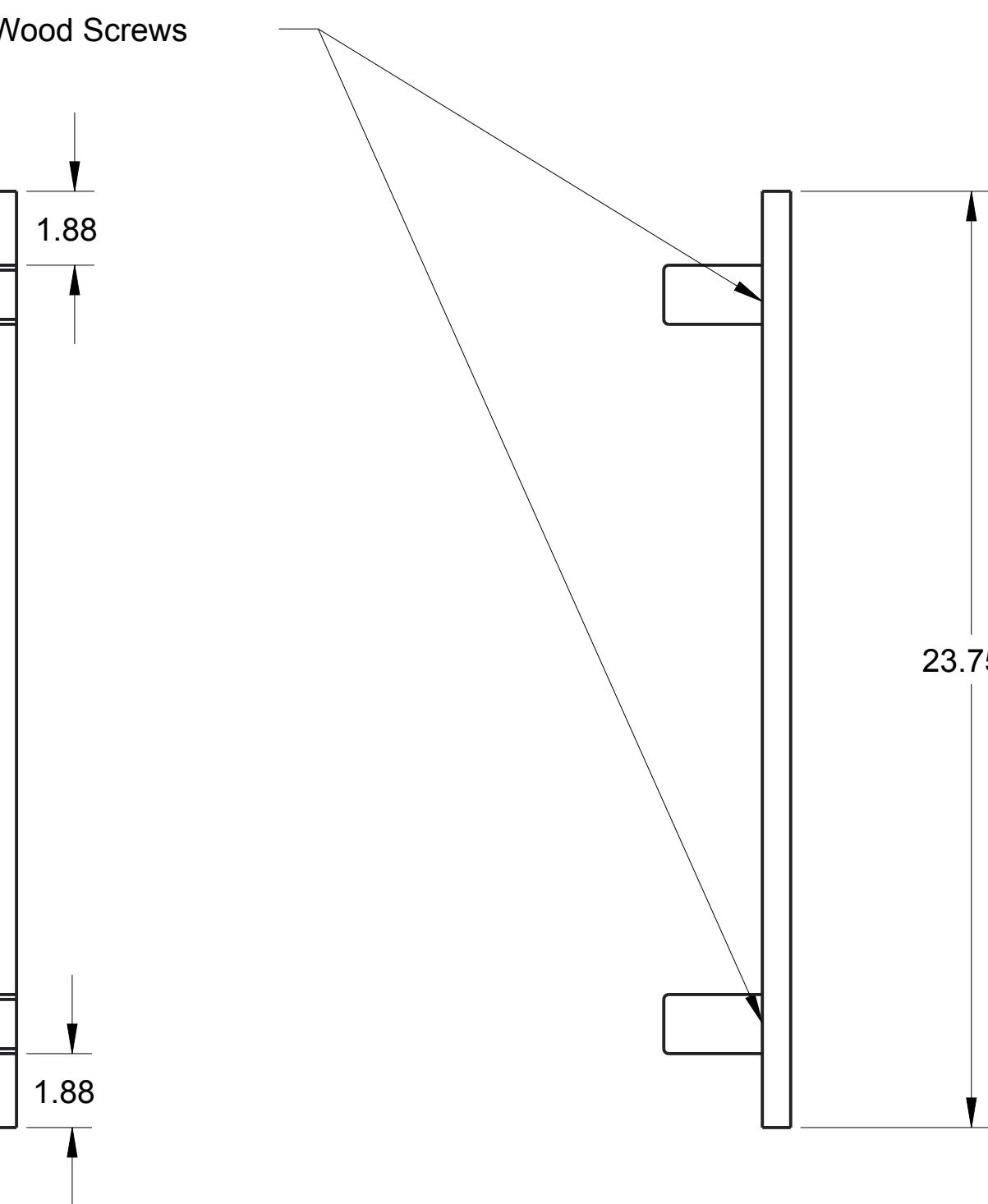
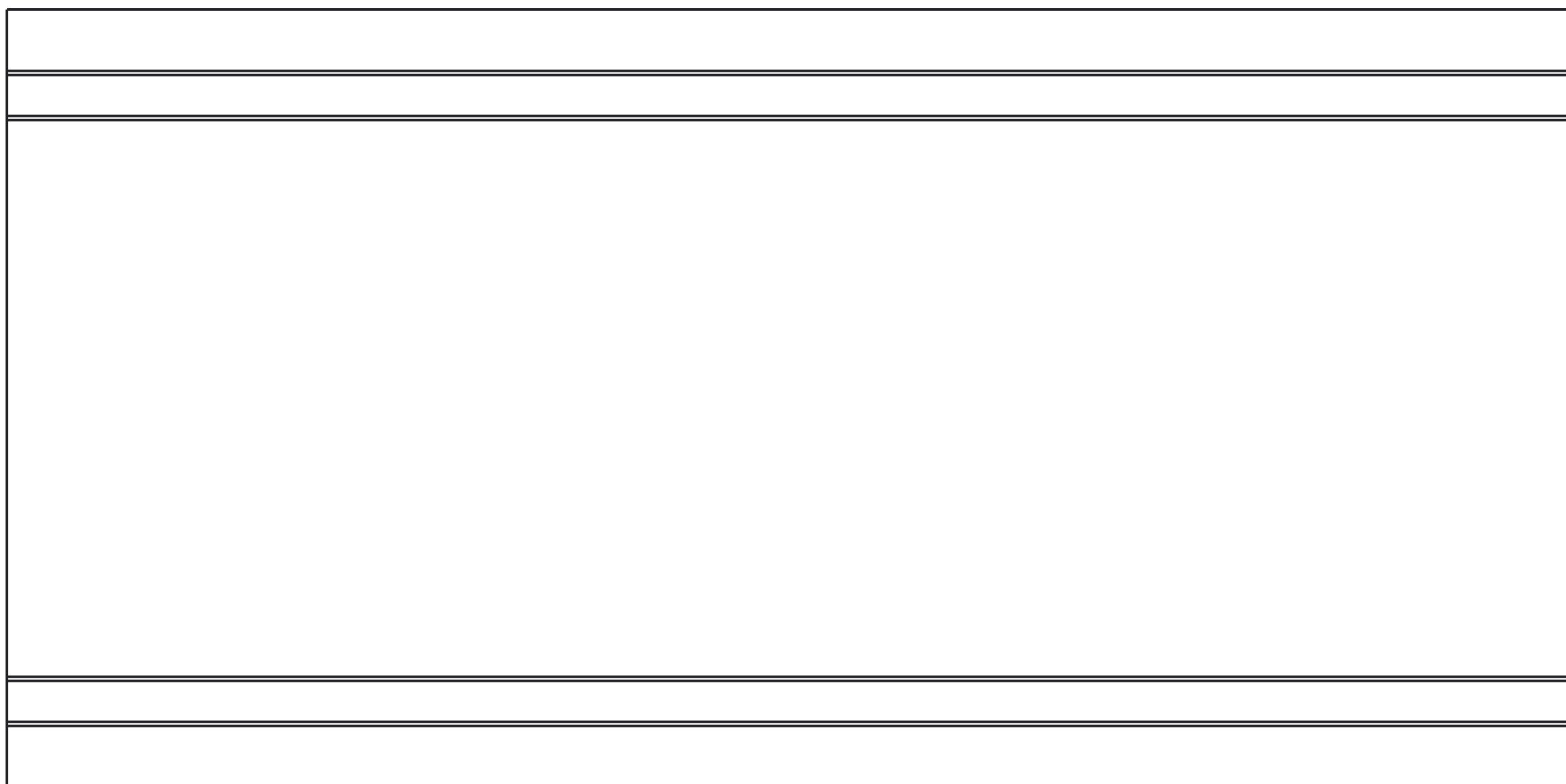
4

ASME STANDARD,INCH

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|------------------------|-------|
| MODEL NAME TE-16075 | TITLE |
|------------------------|-------|

Team Moat

NOTE: Secure with Wood Screws



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| | | DRAWN BY | DATE |
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| DO NOT SCALE | | PROJECT | MODEL NAME TE-16075 |
| ISSUE | | | |

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|------------------------|--------------------|
| MODEL NAME TE-16075 | TITLE Team Moat |
|------------------------|--------------------|

Team Moat

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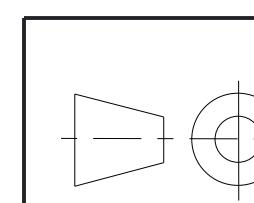
48.00

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2.50

NOTE

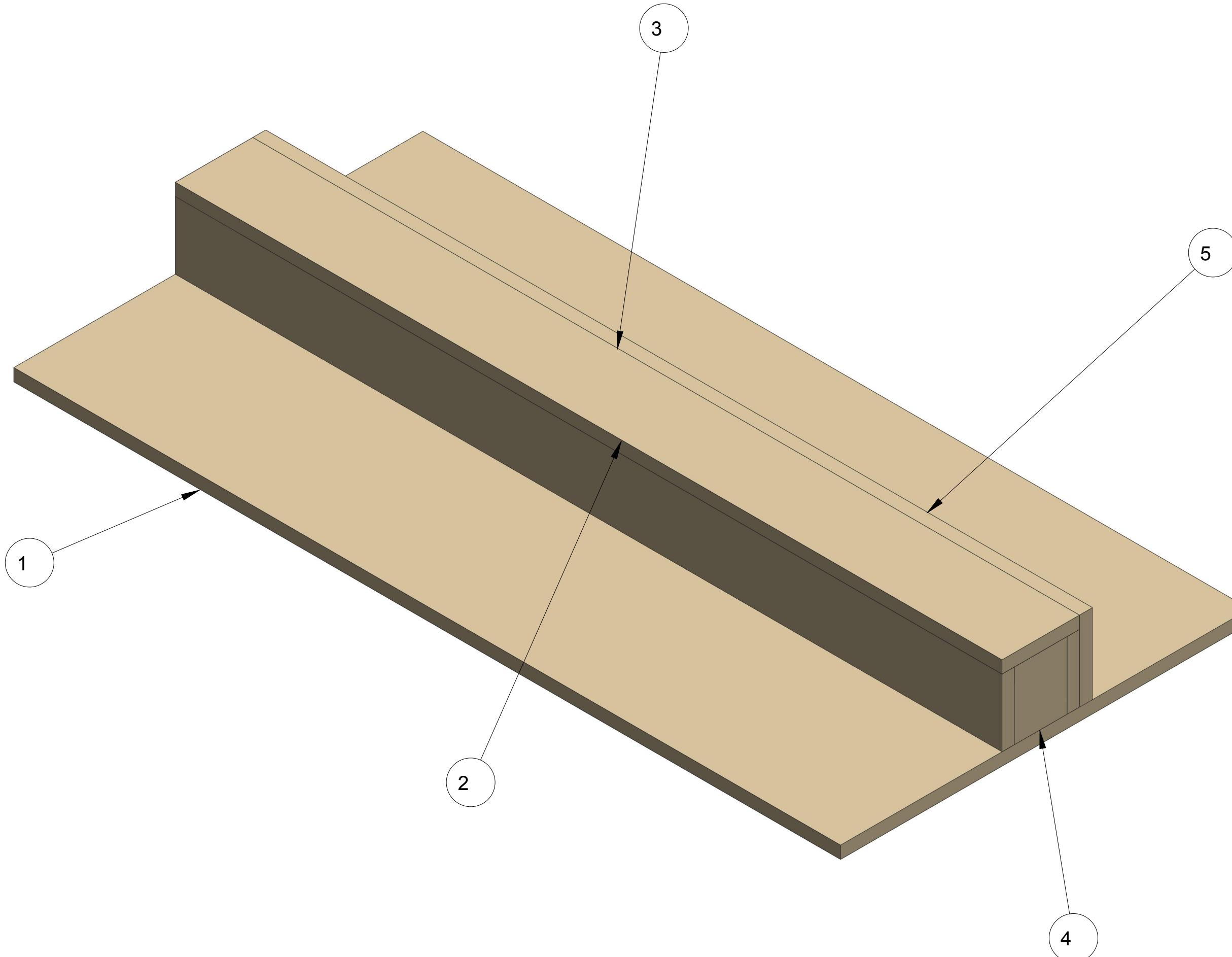
Part: TE-16075-02
 Material: 2x4 Lumber
 Qty: 2
 Scale: 1:4



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| DRAWN BY | DATE |
| CHECKED BY | DATE |
| APPROVED BY | DATE |
| SCALE 1:4 | SHEET 3 OF 3 |
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| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- .01 XX.X +/- .001 XXX.XX +/- .0001 ANG +/- 1 | TITLE Team Moat |
| DO NOT SCALE | PROJECT |
| | MODEL NAME TE-16075 |
| | ISSUE |

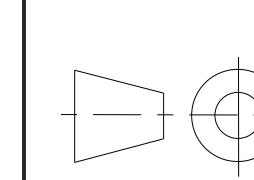
| | |
|------------------------|-------------------------|
| MODEL NAME TE-16080 | TITLE TEAM ROCK WALL |
|------------------------|-------------------------|

| REV | ZONE | DESCRIPTION | APPROVED | DATE |
|-----|----------------------------------|--|----------|----------|
| A | Sheet 4, A-2, B-3 | Qty Updated | NJS | 12/28/15 |
| B | A1 Sheet 3, D1 Sheet 5, D1 | Added TE-16080-01 Relocated Rock Wall Updated Part Drawing | | |



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|----------------------|--------------|
| 1 | TE-16080-01 | 1 | te rock wall base | 3/4" Plywood |
| 2 | TE-16080-02 | 2 | te rock wall upright | 3/4" Plywood |
| 3 | TE-16080-03 | 1 | te rock wall top | 3/4" Plywood |
| 4 | TE-16080-04 | 5 | te rock wall rib | 3/4" Plywood |
| 5 | TE-16080-05 | 1 | te rock wall upright | 3/4" Plywood |

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|   | DRAWN BY | DATE |
| | CHECKED BY | DATE |
| | APPROVED BY | DATE |
| | SCALE 1:4 | SHEET 1 OF 5 |
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| DO NOT SCALE | | |
| TITLE TEAM ROCK WALL | | |
| PROJECT MODEL NAME TE-16080 | | |
| ISSUE | | |

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MODEL NAME
TE-16080TITLE
TEAM ROCK WALL

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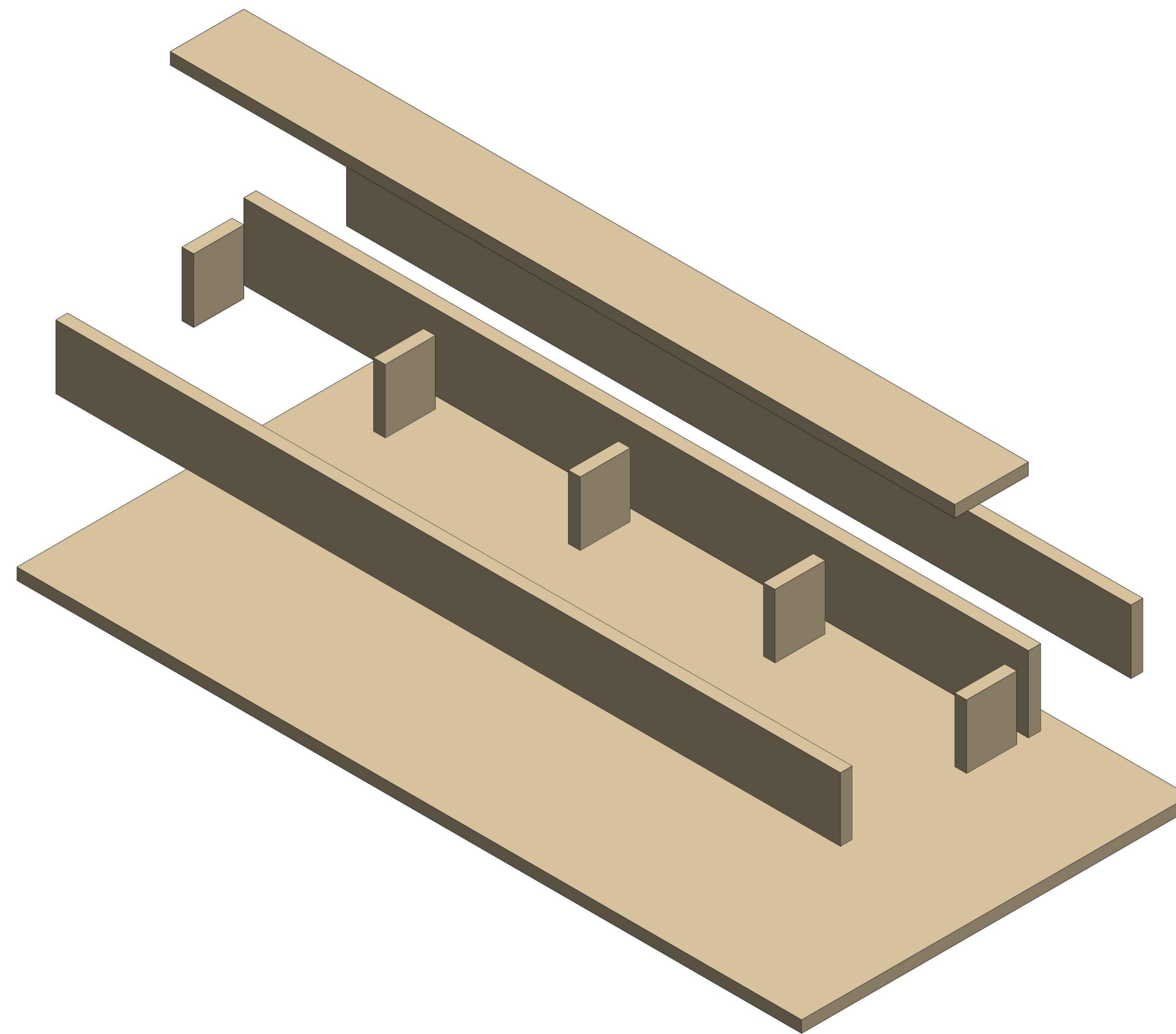
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| | | DRAWN BY | DATE |
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| DO NOT SCALE | TITLE | TEAM ROCK WALL | |
| | PROJECT | MODEL NAME | TE-16080 |
| | | ISSUE | |

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MODEL NAME
TE-16080TITLE
TEAM ROCK WALL

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47.28

9.125

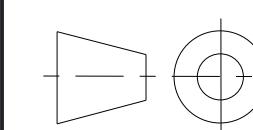
4.63

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|  |  | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
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| TEAM ROCK WALL | | | SHEET 3 OF 5 |
| DO NOT SCALE | TITLE TEAM ROCK WALL | | |
| PROJECT | MODEL NAME | TE-16080 | ISSUE |

1

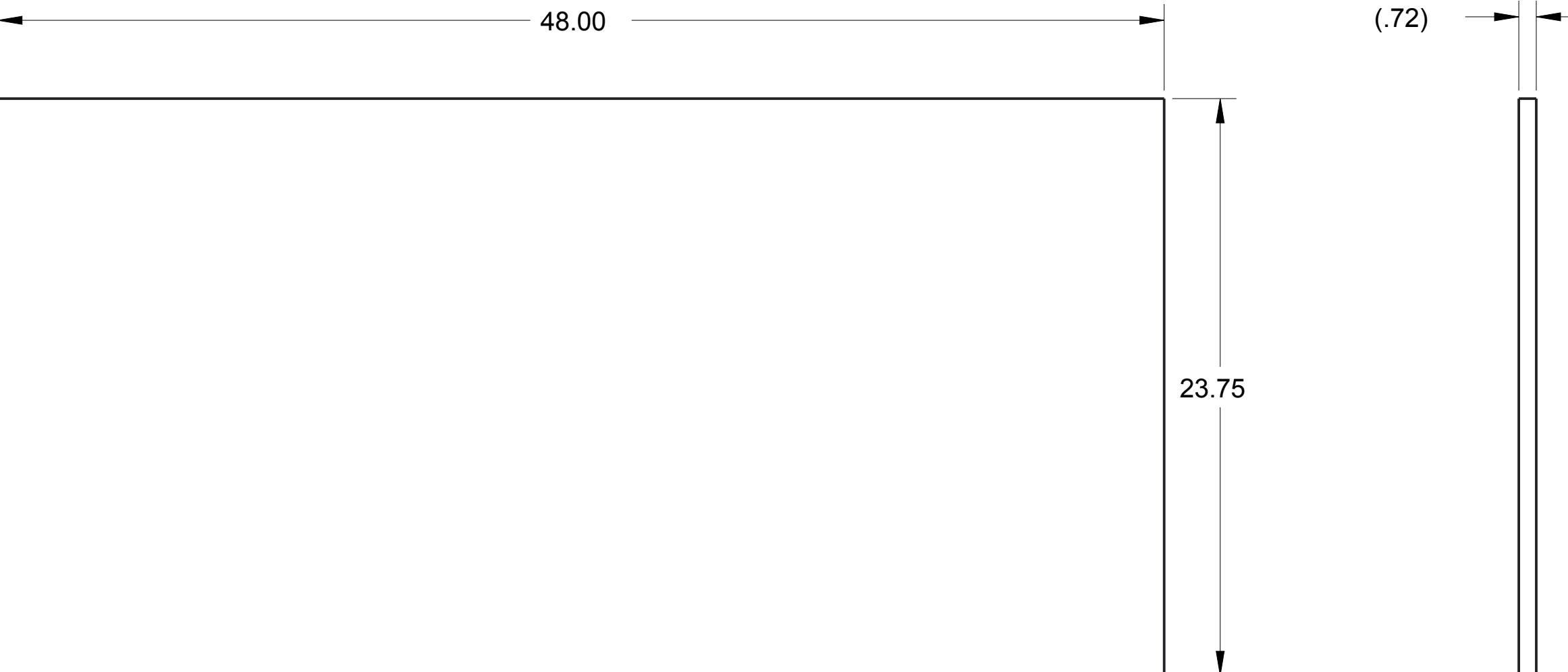
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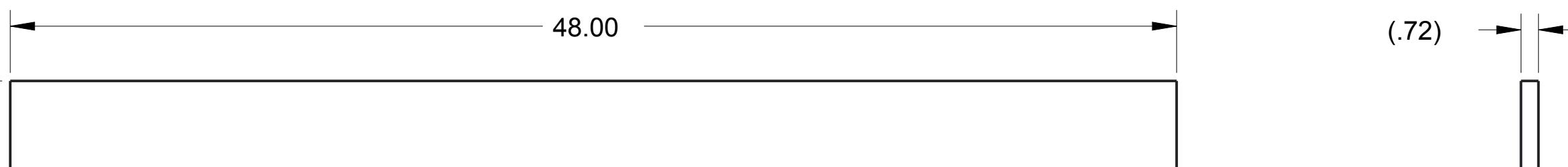
MODEL NAME
TE-16080

TITLE
TEAM ROCK WALL



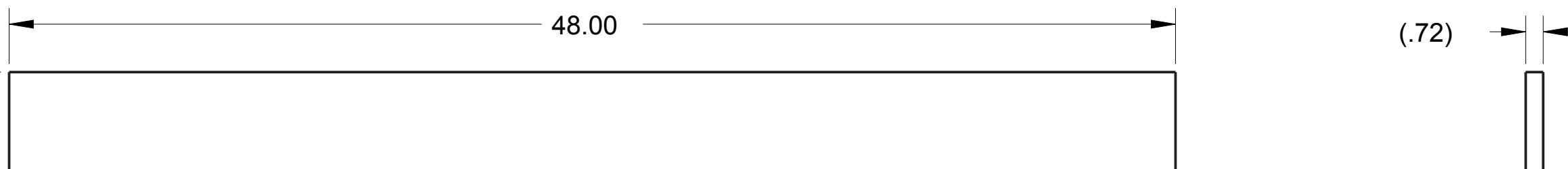
NOTE

Part: TE-16080-01
Material: 3/4" Plywood (23/32)
Qty: 1
Scale: 3:16



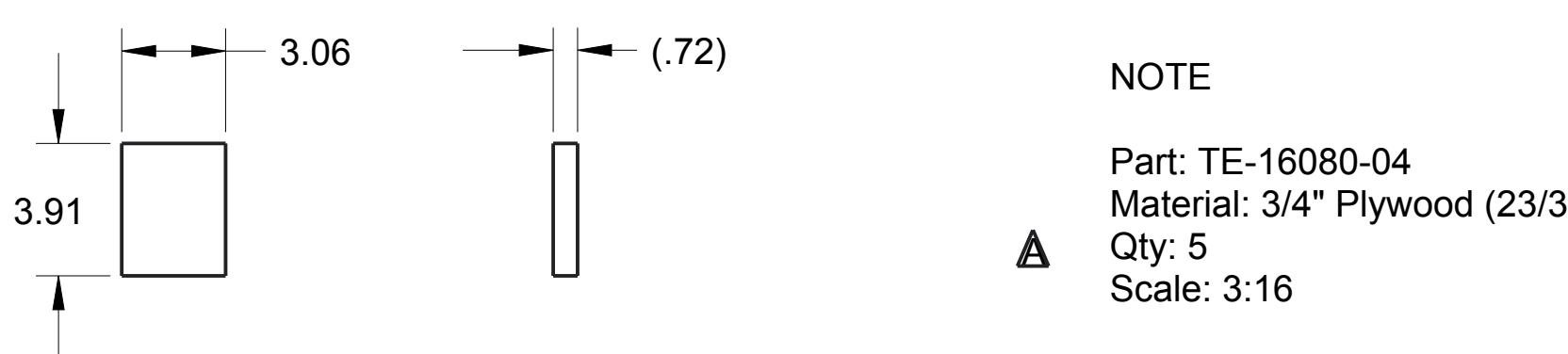
NOTE

Part: TE-16080-02
Material: 3/4" Plywood (23/32)
Qty: 2
Scale: 3:16



NOTE

Part: TE-16080-03
Material: 3/4" Plywood (23/32)
Qty: 1
Scale: 3:16



NOTE

Part: TE-16080-04
Material: 3/4" Plywood (23/32)
Qty: 5
Scale: 3:16

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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:4 | SHEET 4 OF 5 |
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| DO NOT SCALE | | TITLE TEAM ROCK WALL | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16080 | |

MODEL NAME
TE-16080TITLE
TEAM ROCK WALL

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NOTE

Part: TE-16080-05
Material: 3/4" Plywood
Qty: 1
Scale: 1:4

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| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
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| | | | SHEET 5 OF 5 |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1 | TITLE TEAM ROCK WALL | PROJECT | MODEL NAME TE-16080 |
| DO NOT SCALE | | | ISSUE |

MODEL NAME
TE-16138

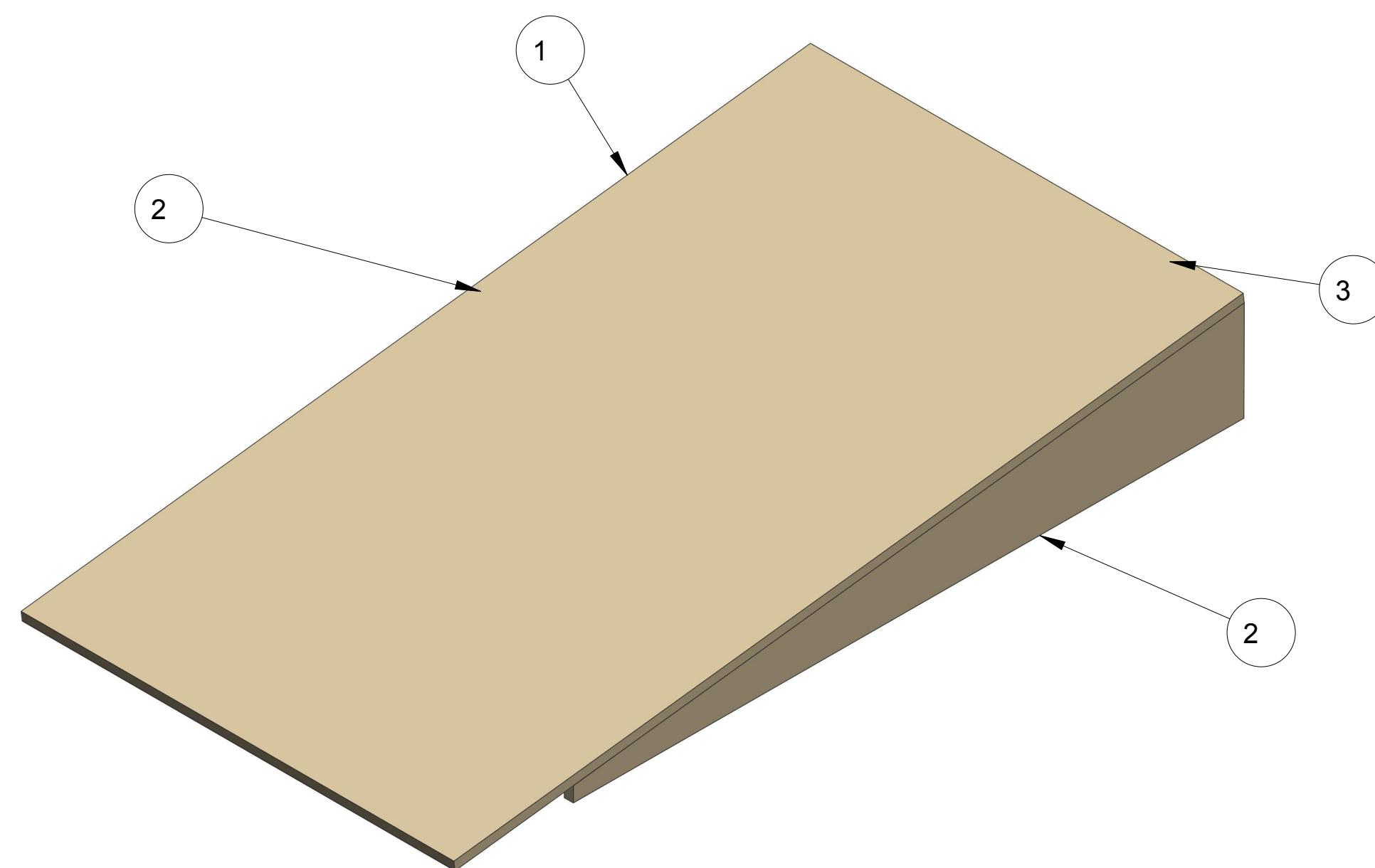
1

TITLE
Team Batter 1

2

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| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-----------------|--------------|
| 1 | TE-16138-01 | 1 | te-16138-01.prt | 1/2" Plywood |
| 2 | TE-16138-02 | 2 | te-16138-02.prt | 1/2" Plywood |
| 3 | TE-16138-03 | 1 | te-16138-03.prt | 1/2" Plywood |

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|--|--|------------------------|------------------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 1 OF 3 |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1 | | TITLE Team Batter 1 | |
| DO NOT SCALE | | PROJECT | MODEL NAME TE-16138 |
| | | ISSUE | |

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MODEL NAME
TE-16138

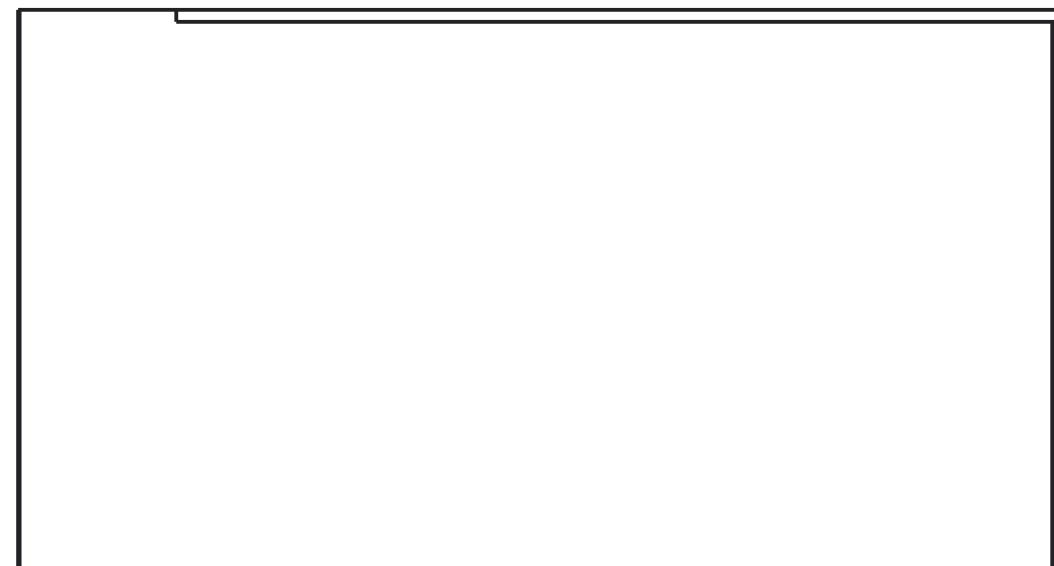
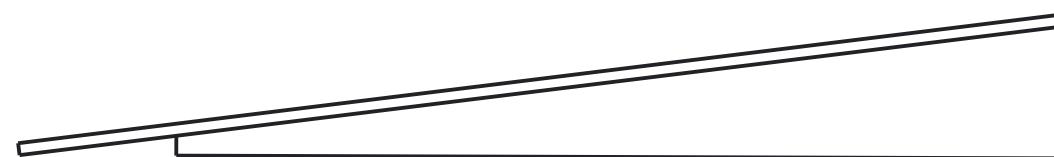
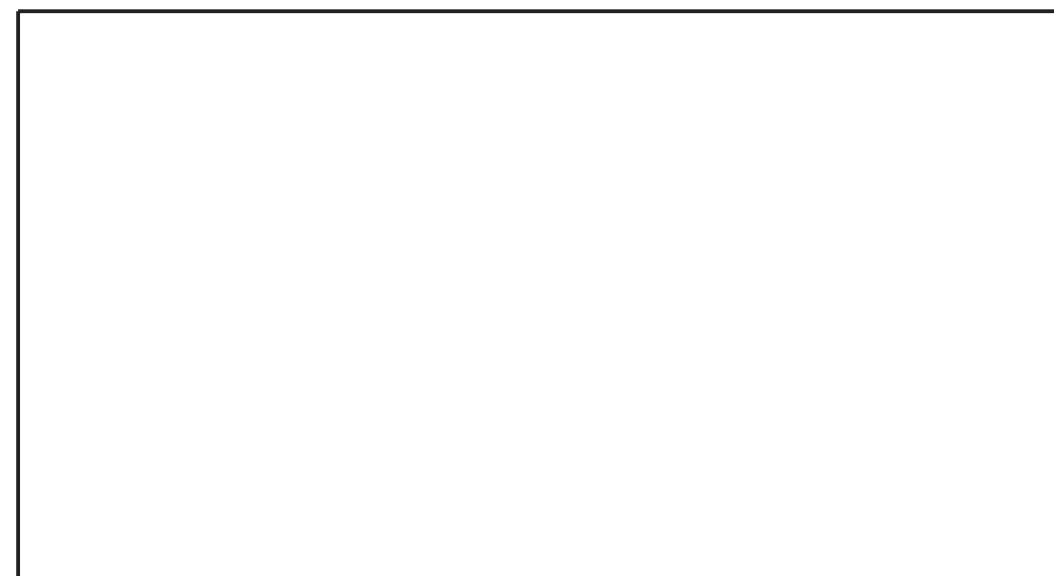
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TITLE
Team Batter 1

2

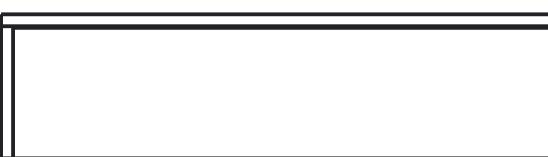
3

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23.88

43.59



6.00

NOTE: Secure with wood screws and wood glue

| | | | |
|--------------|--|---------------------|--------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 2 OF 3 |
| DO NOT SCALE | | TITLE Team Batter 1 | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16138 | |

UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- 0.1
XXX +/- 0.01
XXXX +/- 0.001
ANG +/- 1

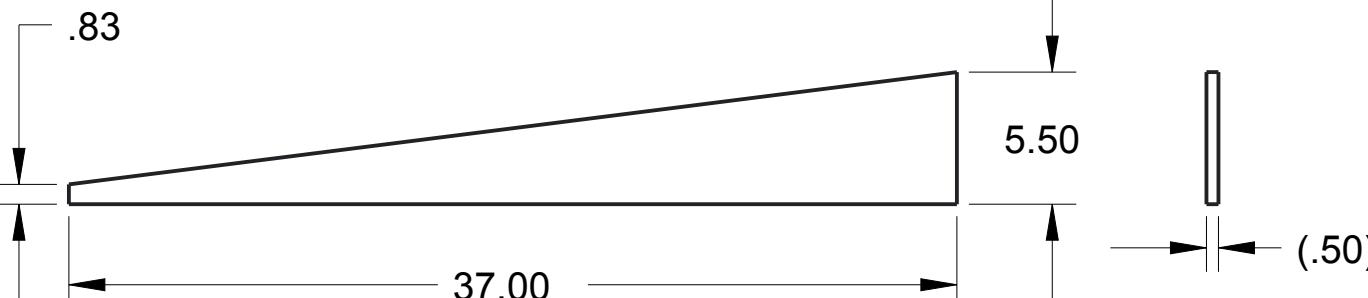
1

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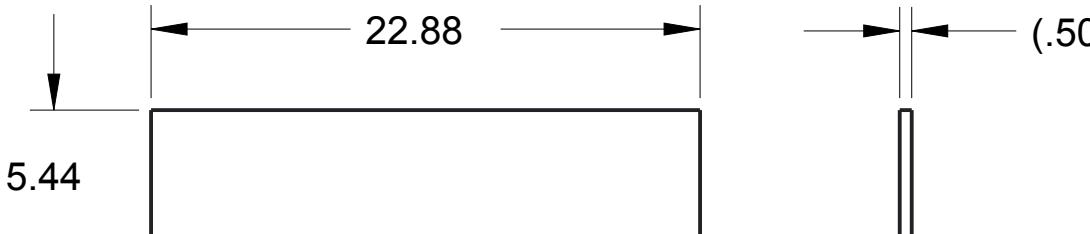
4

MODEL NAME
TE-16138

TITLE
Team Batter 1

NOTE

Part: TE-16139-02
Material: 1/2" Plywood
Qty: 2
Scale: 1:8

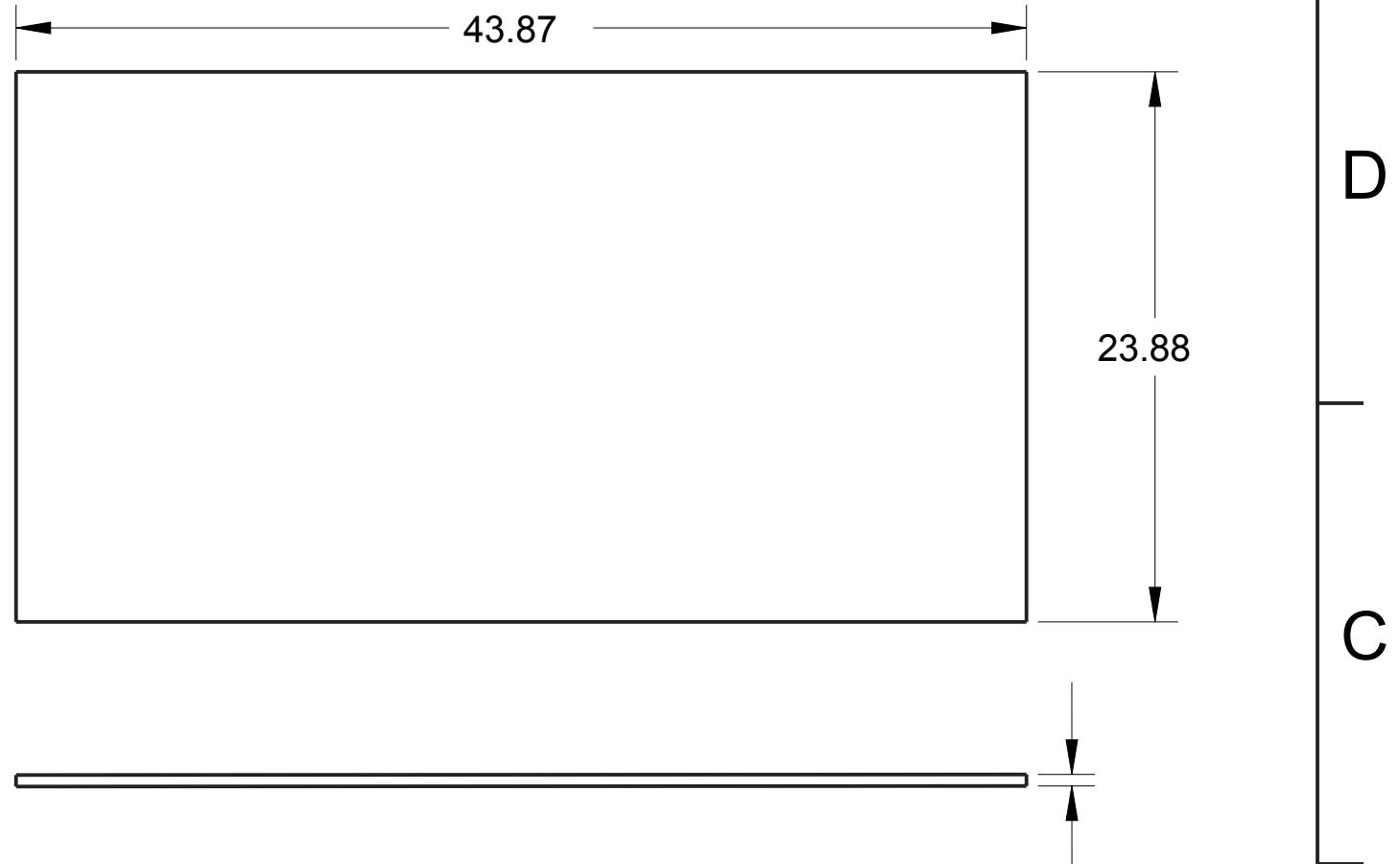


NOTE

Part: TE-16138-03
Material: 1/2" Plywood
Qty: 1
Scale: 1:8

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NOTE

Part: TE-16139-01
Material: 1/2" Plywood
Qty: 1
Scale: 1:8

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|--|--|------------------------|------------------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 3 OF 3 |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1 | | TITLE Team Batter 1 | |
| DO NOT SCALE | | PROJECT | MODEL NAME TE-16138 |
| | | | ISSUE |

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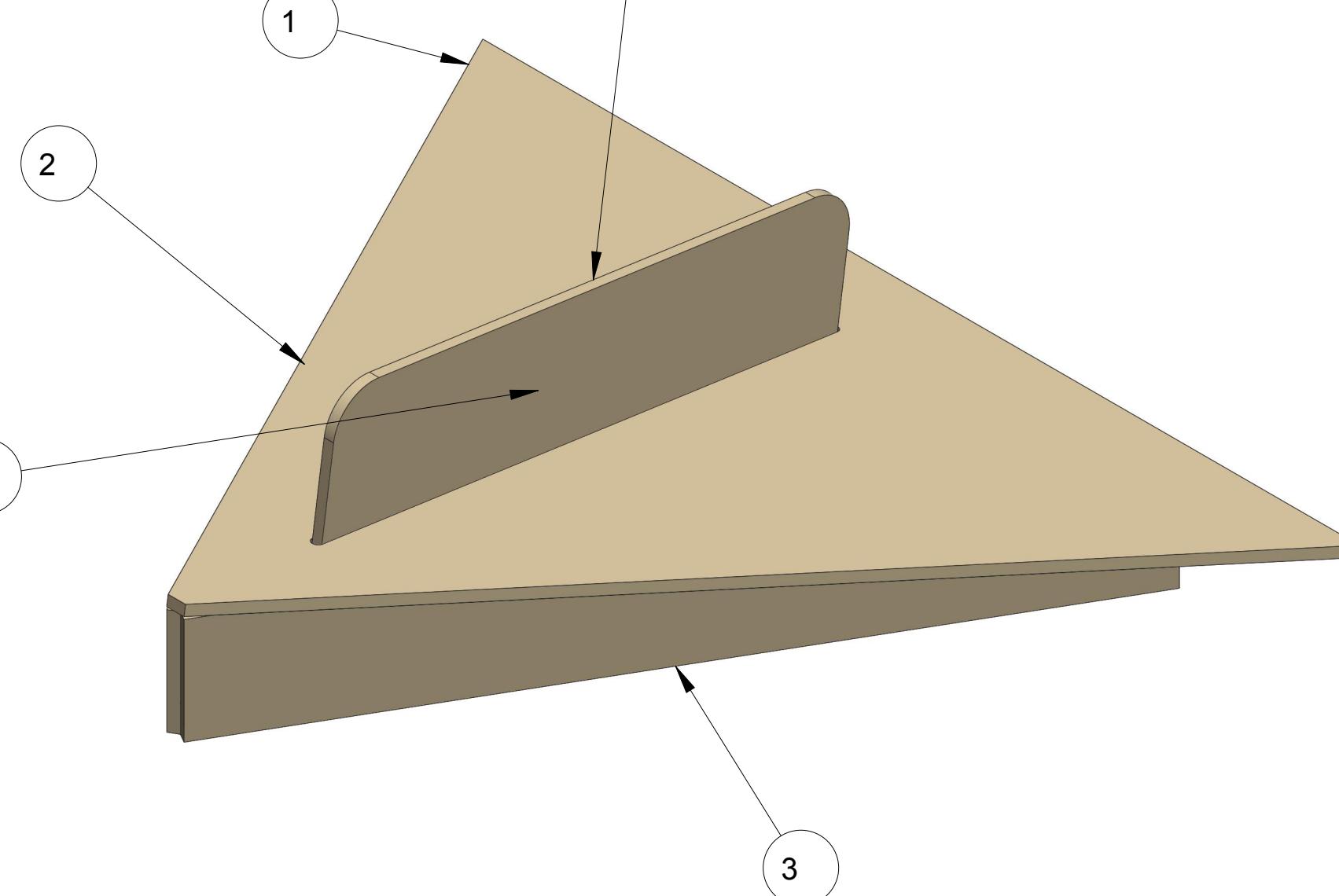
MODEL NAME
TE-16139TITLE
Team Batter 2

1

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4



| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-----------------|--------------|
| 1 | TE-16139-01 | 1 | te-16139-01.prt | 1/2" Plywood |
| 2 | TE-16139-02 | 1 | te-16139-02.prt | 1/2" Plywood |
| 3 | TE-16139-03 | 1 | te-16139-03.prt | 1/2" Plywood |
| 4 | TE-16139-04 | 1 | TE-16139-04 | 1/2" Plywood |
| 5 | TE-16139-05 | 2 | TE-16139-05 | 2x4 Lumber |

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| | | DRAWN BY | DATE |
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| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 1 OF 4 |
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| TITLE Team Batter 2 | | | |
| PROJECT | MODEL NAME TE-16139 | ISSUE | |

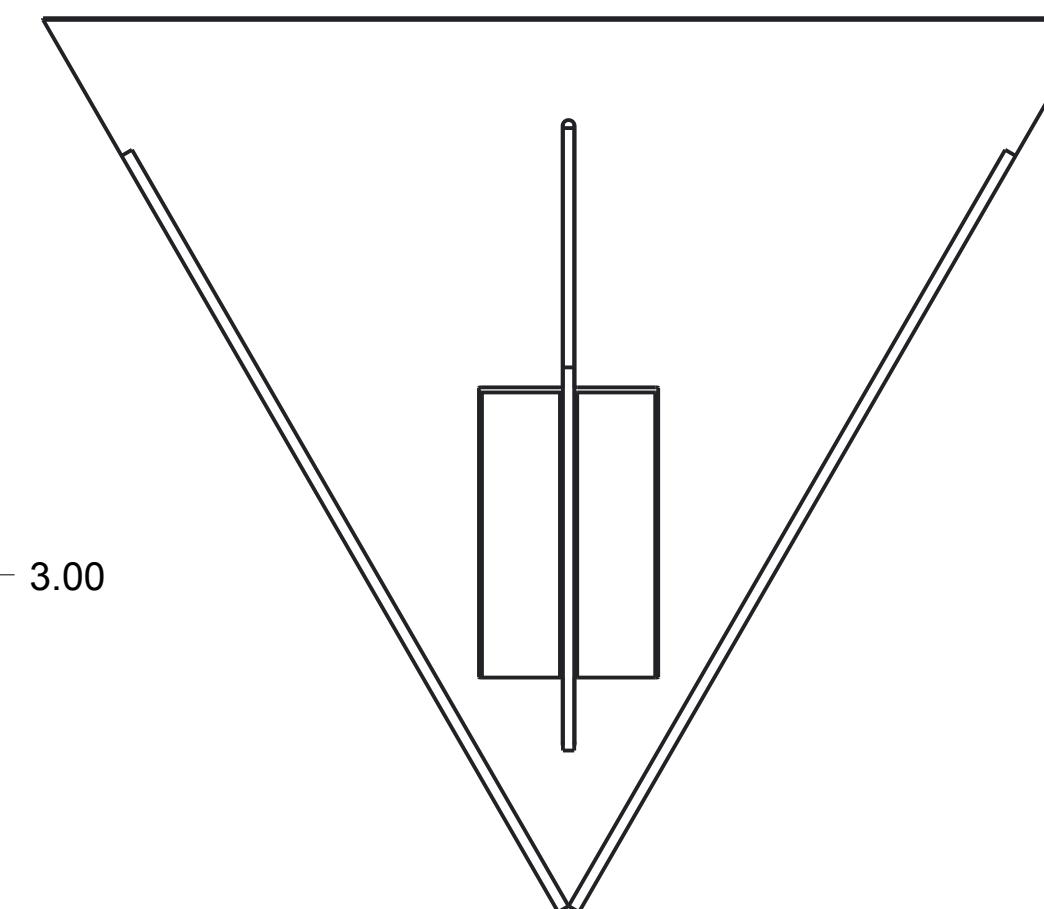
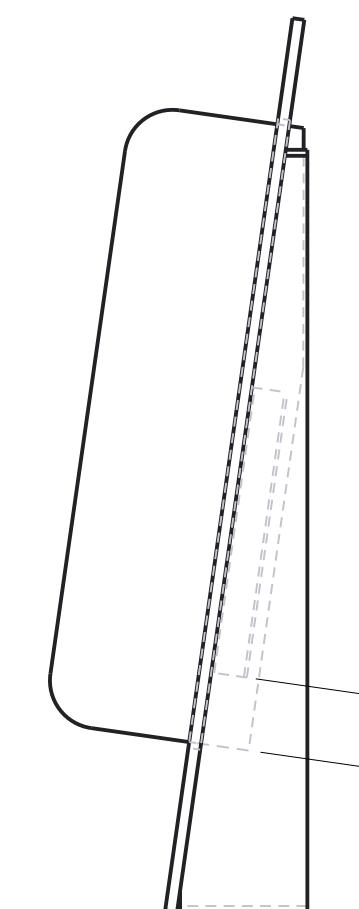
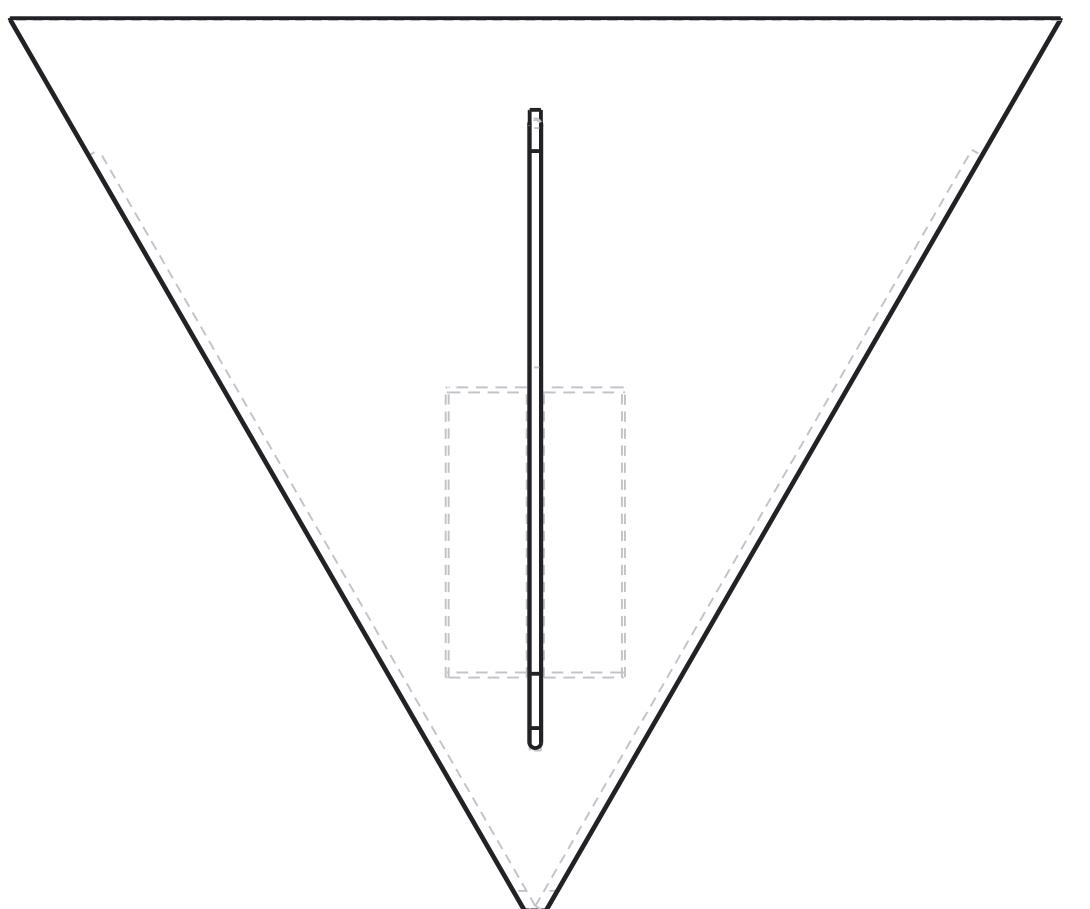
DO NOT SCALE

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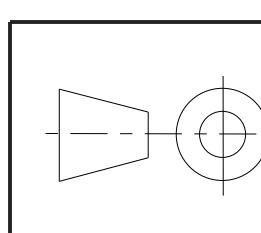
2

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MODEL NAME
TE-16139TITLE
Team Batter 2D
C
B
AD
C
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A

NOTE: Secure with wood screws and wood glue.



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- 0.1
XXX +/- 0.01
XXXX +/- 0.001
ANG +/- 1

DO NOT SCALE

| | | | |
|---------|------------|---------------|-------|
| TITLE | | Team Batter 2 | |
| PROJECT | MODEL NAME | TE-16139 | ISSUE |

| | |
|-------------|------|
| DRAWN BY | DATE |
| CHECKED BY | DATE |
| APPROVED BY | DATE |

SCALE 1:8 SHEET 2 OF 4

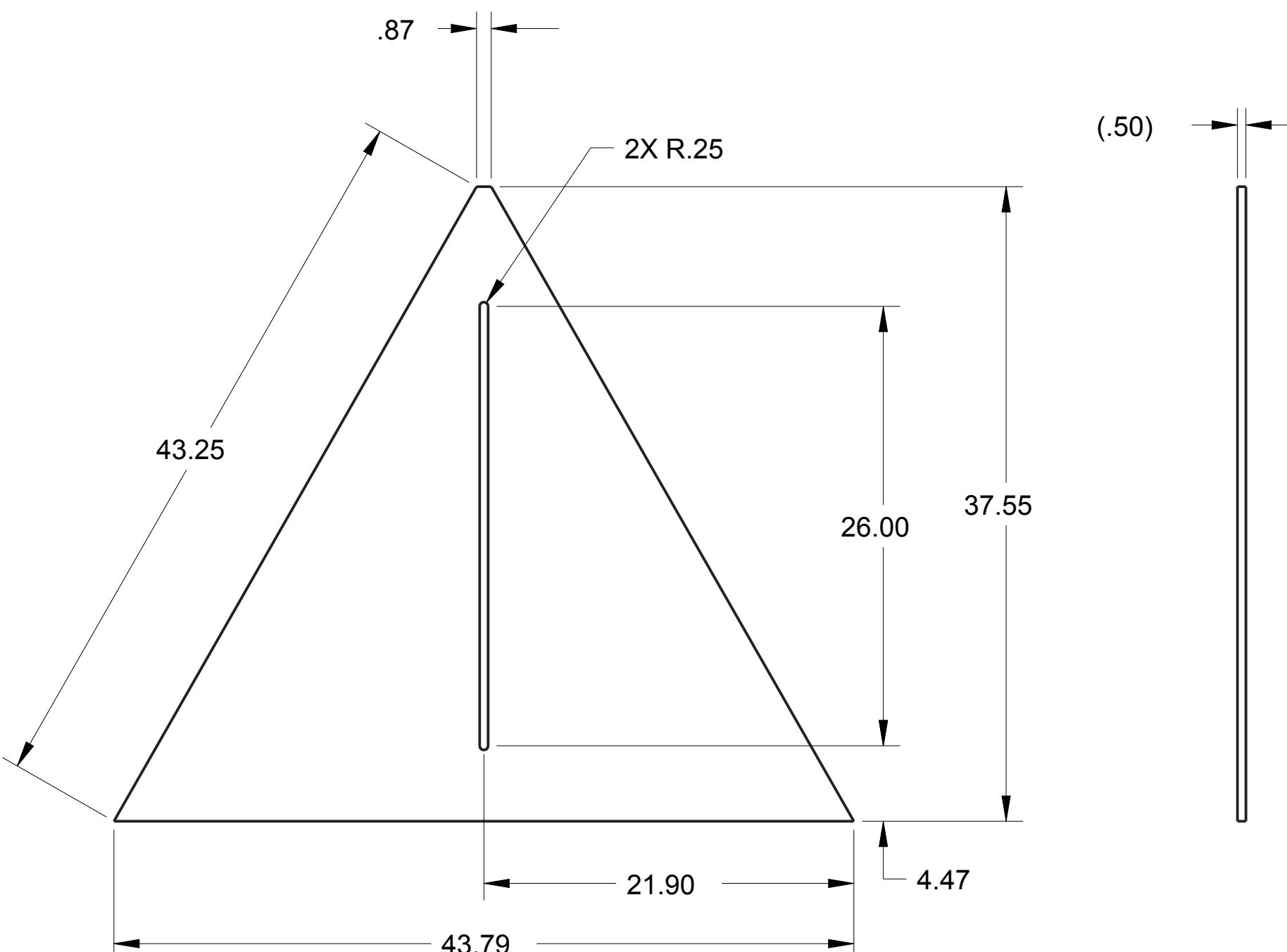
MODEL NAME
TE-16139TITLE
Team Batter 2

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NOTE

Part: TE-16139-01
Material: 1/2" Plywood
Qty: 1
Scale: 1:8

| | | | |
|--------------|--|-------------|---------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| SCALE 7:96 | | | SHEET 3 OF 4 |
| DO NOT SCALE | UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1 | TITLE | Team Batter 2 |
| PROJECT | MODEL NAME | TE-16139 | ISSUE |

MODEL NAME
TE-16139

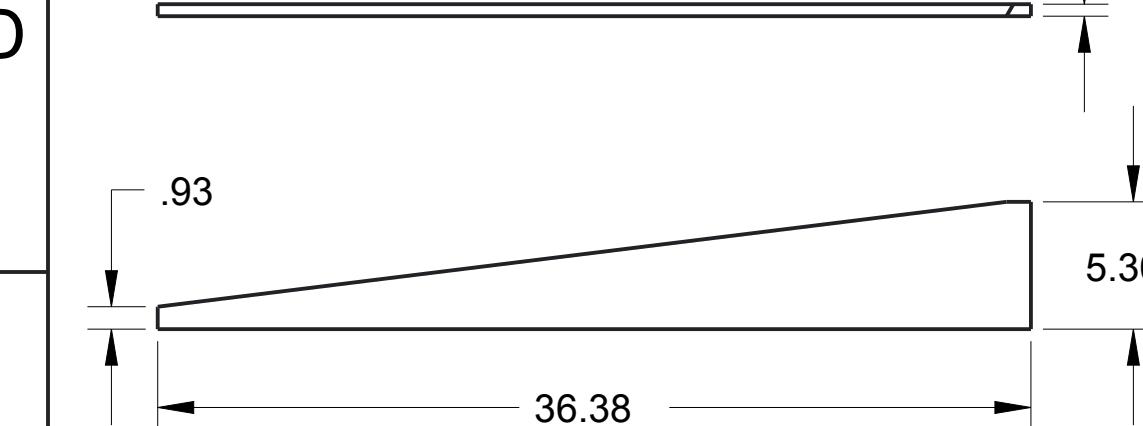
TITLE
Team Batter 2

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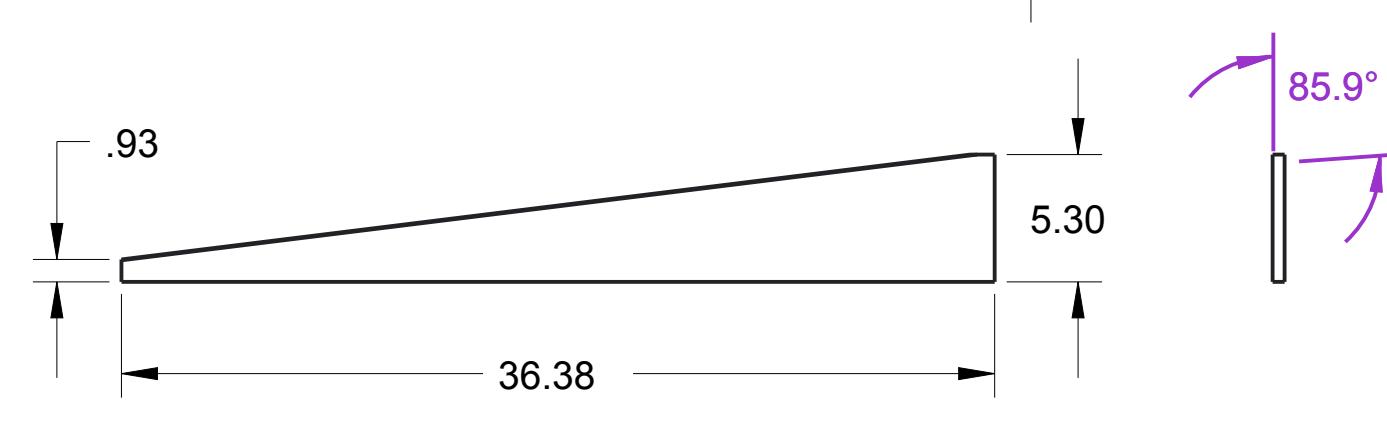
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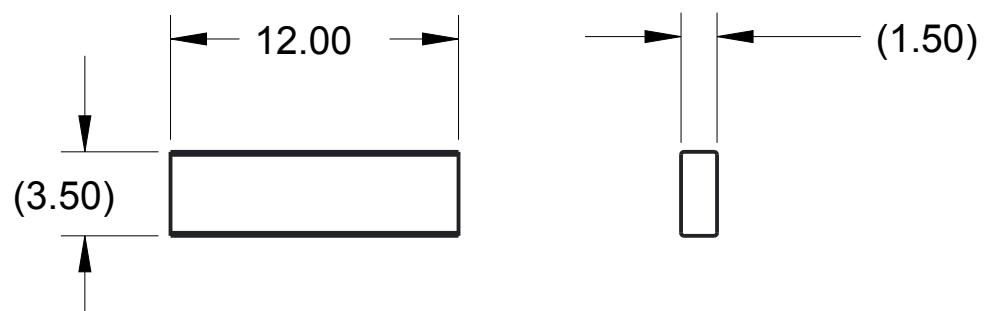
NOTE

Part: TE-16139-02
Material: 1/2" Plywood
Qty: 1
Scale: 1:8



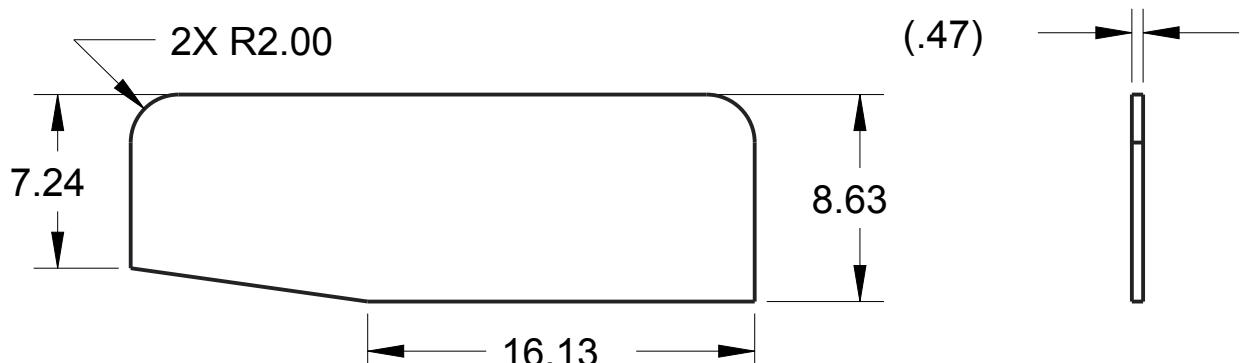
NOTE

Part: TE-16139-03
Material: 1/2" Plywood
Qty: 1
Scale: 1:8



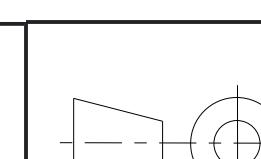
NOTE

Part: TE-16139-05
Material: 2x4 Lumber
Qty: 2
Scale: 1:8



NOTE

Part: TE-16139-04
Material: 1/2" Plywood
Qty: 1
Scale: 1:8



DO NOT SCALE
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TOLERANCES ARE:
XX +/- 0.1
XXX +/- 0.01
XXXX +/- 0.001
ANG +/- 1



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| CHECKED BY | DATE |
| APPROVED BY | DATE |
| SCALE 7:96 | SHEET 4 OF 4 |

TITLE
Team Batter 2

| | | |
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| PROJECT | MODEL NAME TE-16139 | ISSUE |
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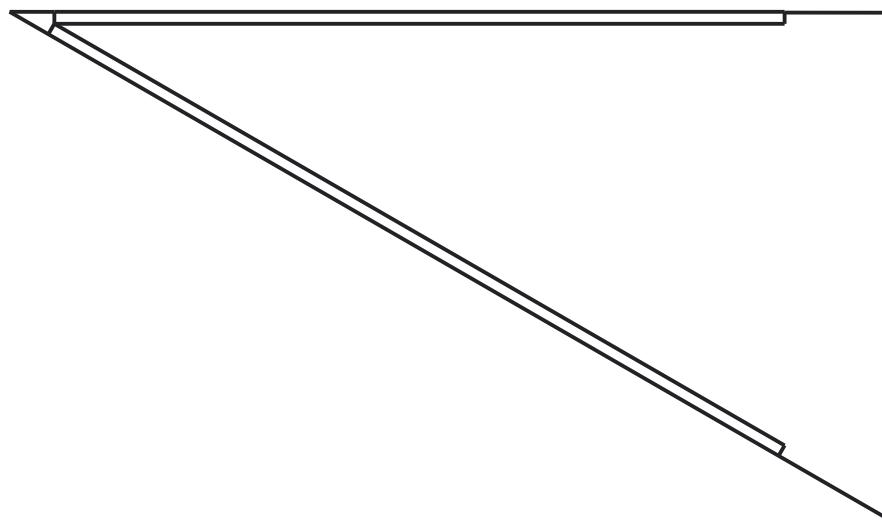
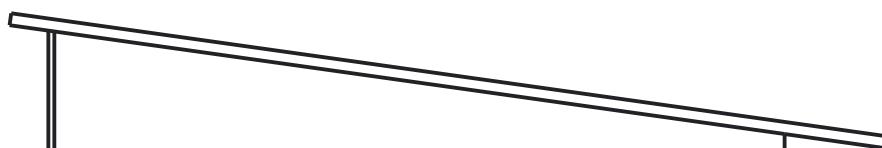
MODEL NAME
TE-16140TITLE
BATTER RAMP, HALF CORNER 1

1

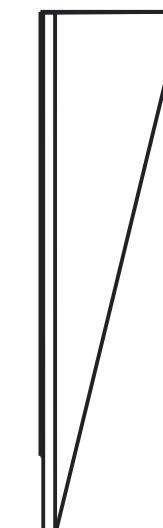
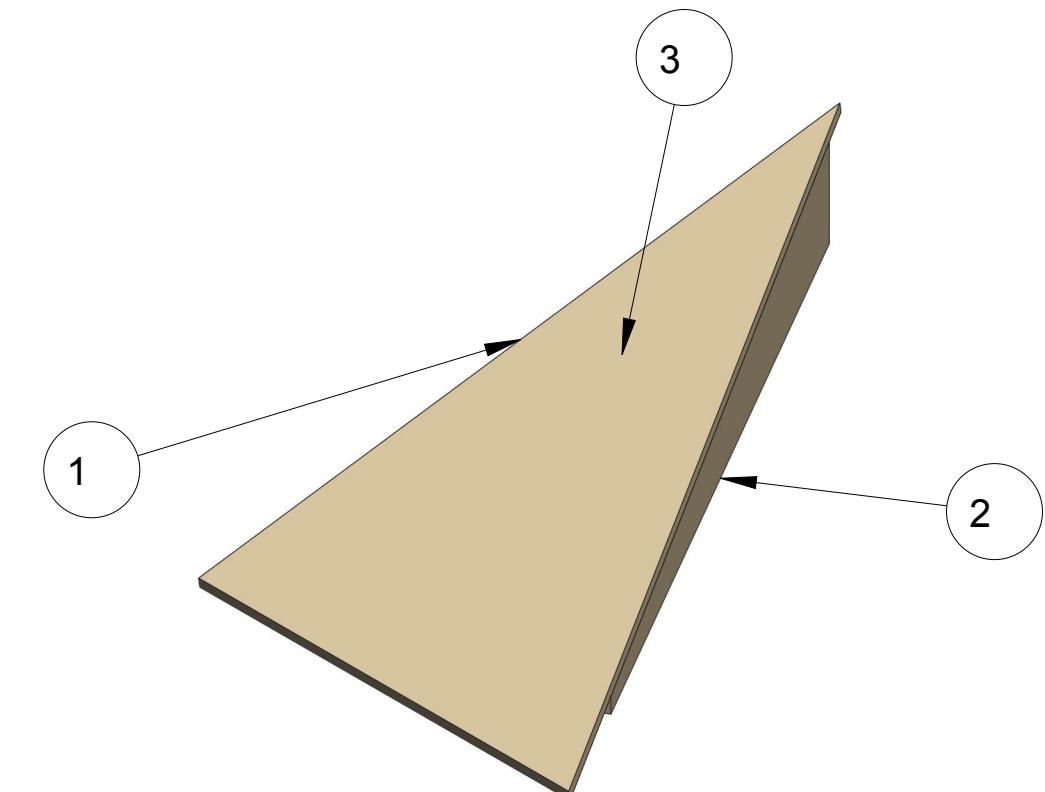
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| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-----------------|--------------|
| 1 | TE-16140-01 | 1 | te-16140-01.prt | 1/2" Plywood |
| 2 | TE-16140-02 | 1 | te-16140-02.prt | 1/2" Plywood |
| 3 | TE-16140-03 | 1 | te-16140-03.prt | 1/2" Plywood |



Secure using wood screws and wood glue

| | | | |
|--|--|-------------------------------------|------------------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 1 OF 2 |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1 | | TITLE BATTER RAMP, HALF CORNER 1 | |
| DO NOT SCALE | | PROJECT | MODEL NAME TE-16140 |
| | | | ISSUE |

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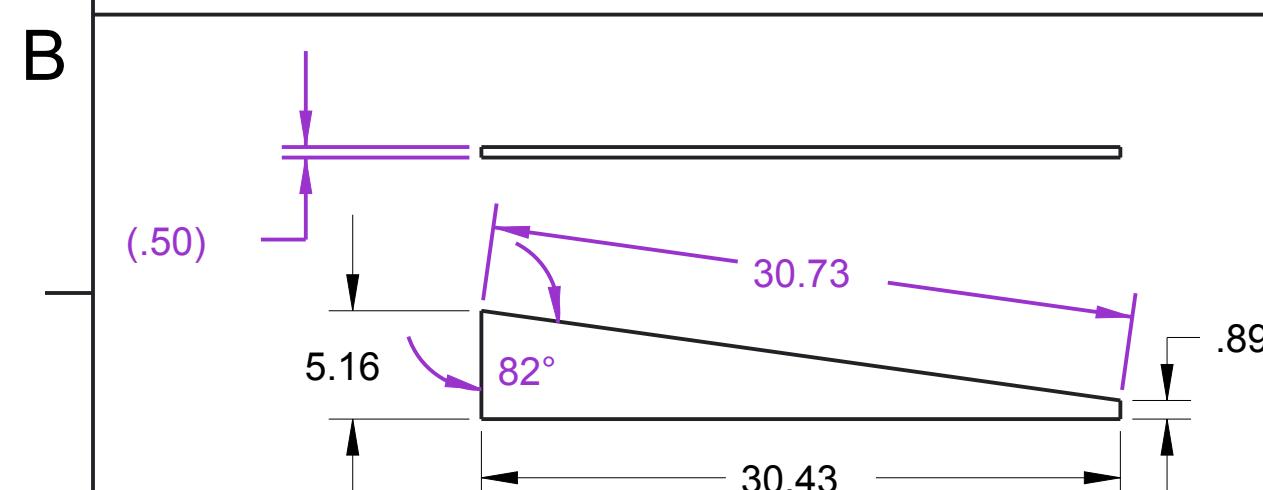
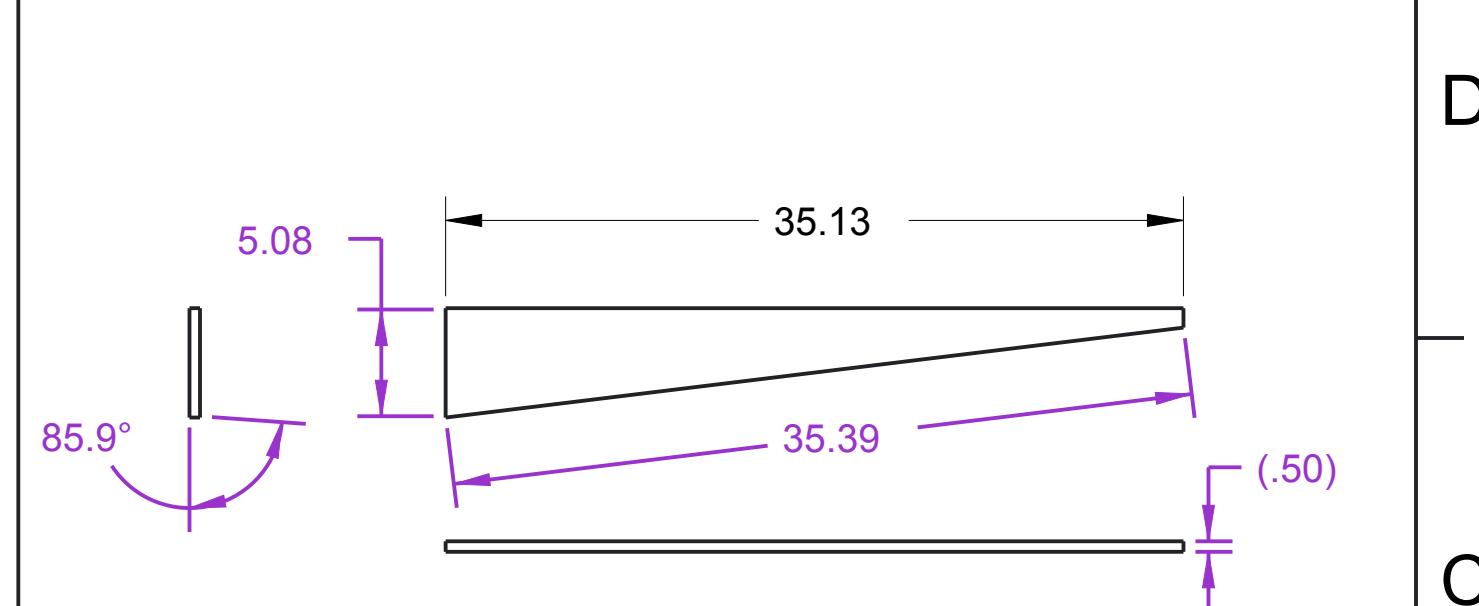
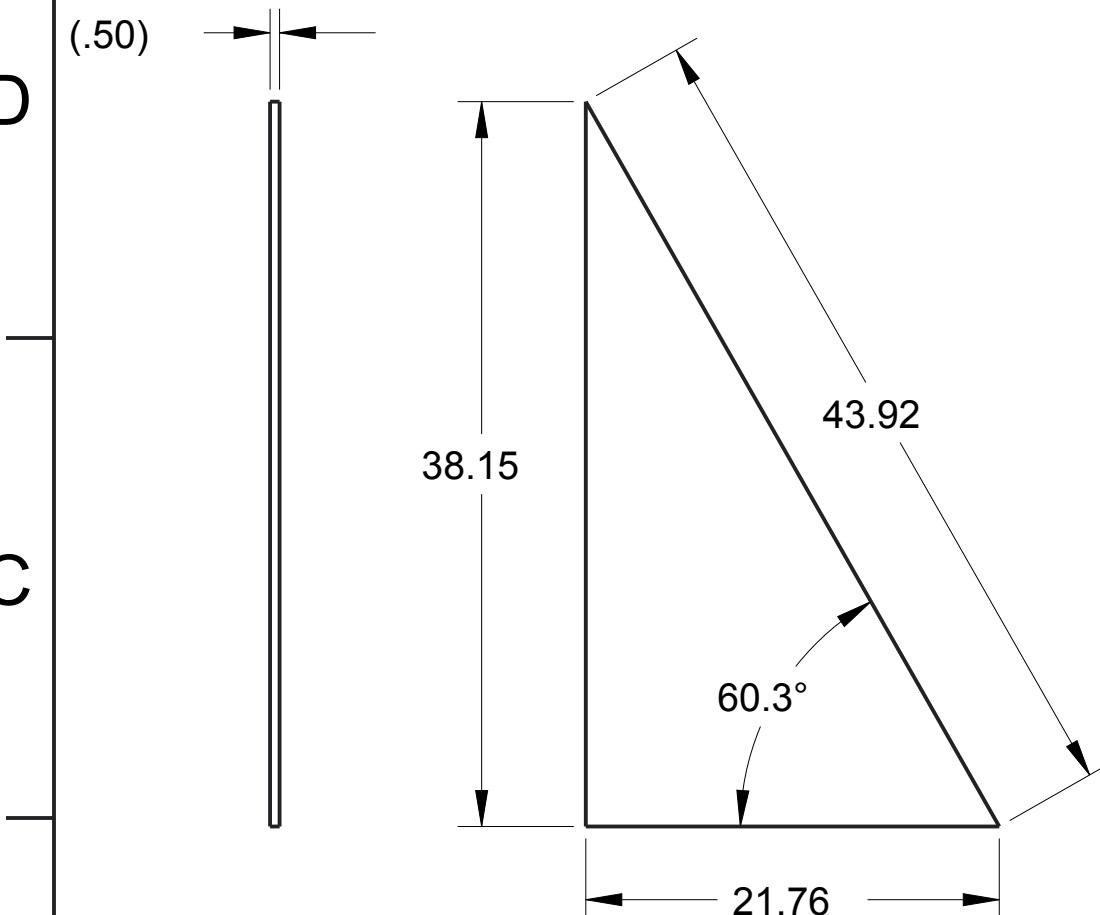
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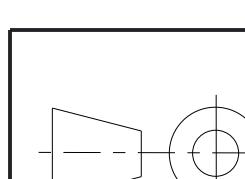
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MODEL NAME
TE-16140TITLE
BATTER RAMP, HALF CORNER 1

NOTE

Part: TE-16140-03
Material: 1/2" Plywood
Qty: 1

UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- 0.1
XXX +/- 0.01
XXXX +/- 0.001
ANG +/- 1

DO NOT SCALE

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| DRAWN BY | DATE |
| CHECKED BY | DATE |
| APPROVED BY | DATE |

SCALE 17:192 SHEET 2 OF 2

TITLE
BATTER RAMP, HALF CORNER 1

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| PROJECT | MODEL NAME TE-16140 | ISSUE |
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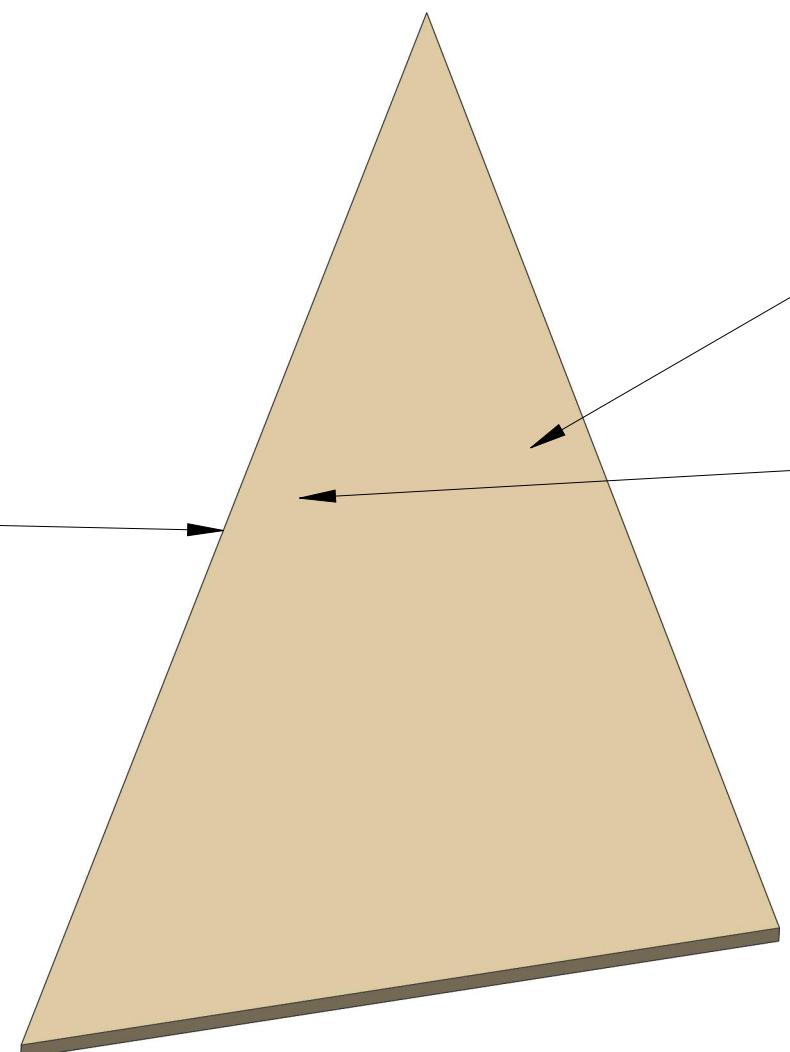
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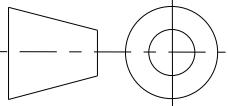
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MODEL NAME
TE-16141TITLE
BATTER RAMP, HALF CORNER 2

| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-----------------|--------------|
| 1 | TE-16141-01 | 1 | te-16141-01.prt | 1/2" Plywood |
| 2 | TE-16141-02 | 1 | te-16141-02.prt | 1/2" Plywood |
| 3 | TE-16141-03 | 1 | te-16141-03.prt | 1/2" Plywood |

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| PROJECT | | MODEL NAME TE-16141 | ISSUE |

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MODEL NAME
TE-16141

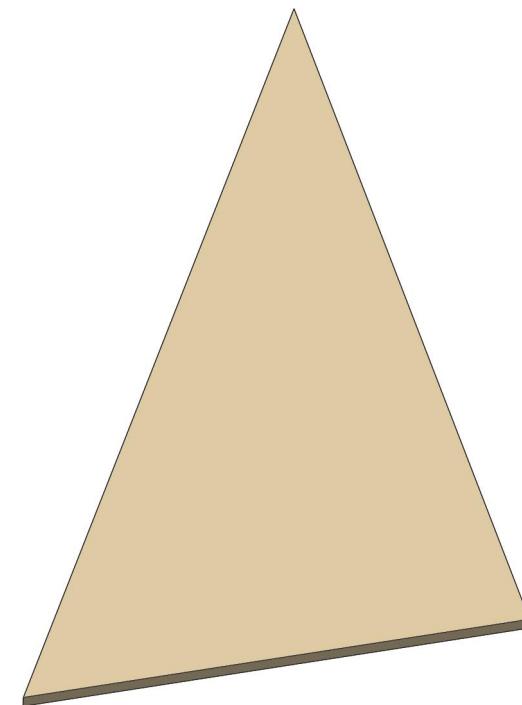
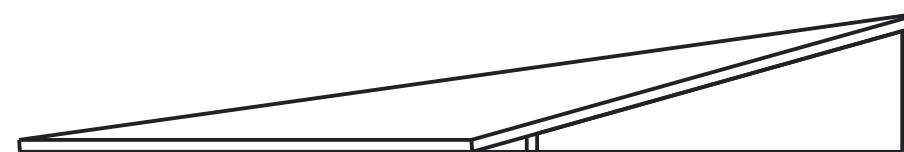
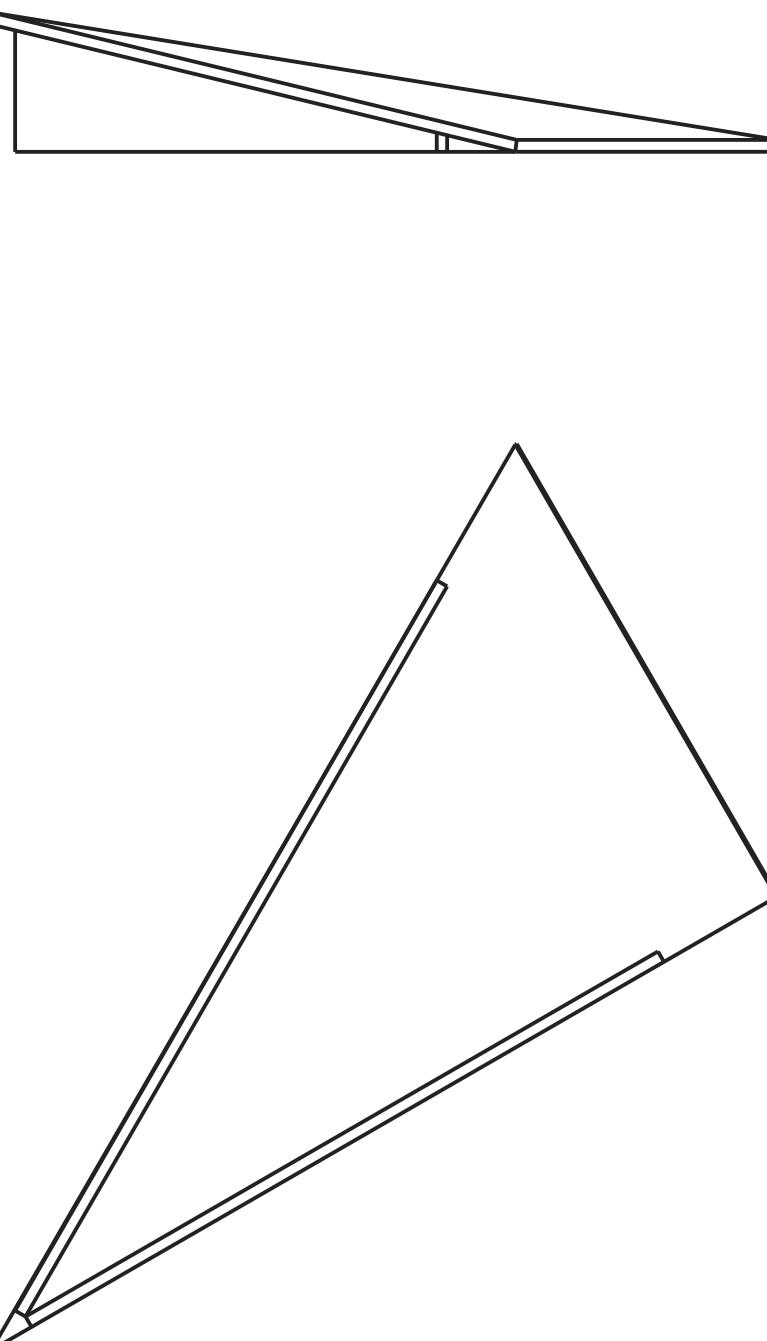
TITLE
BATTER RAMP, HALF CORNER 2

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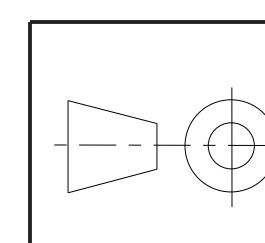
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NOTE: Secure using wood screws and wood glue.



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
XX +/- 0.1
XXX +/- 0.01
XXXX +/- 0.001
ANG +/- 1
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| APPROVED BY | DATE |

SCALE 1:8 SHEET 2 OF 3

TITLE
BATTER RAMP, HALF CORNER 2

PROJECT
MODEL NAME
TE-16141
ISSUE

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MODEL NAME
TE-16141

TITLE
BATTER RAMP, HALF CORNER 2

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38.15

C

B

.50

5.03

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D

30.43 .76

1

NOTE

Part: TE-16141-01
Material: 1/2" Plywood
Qty: 1

60°

86°

5.05

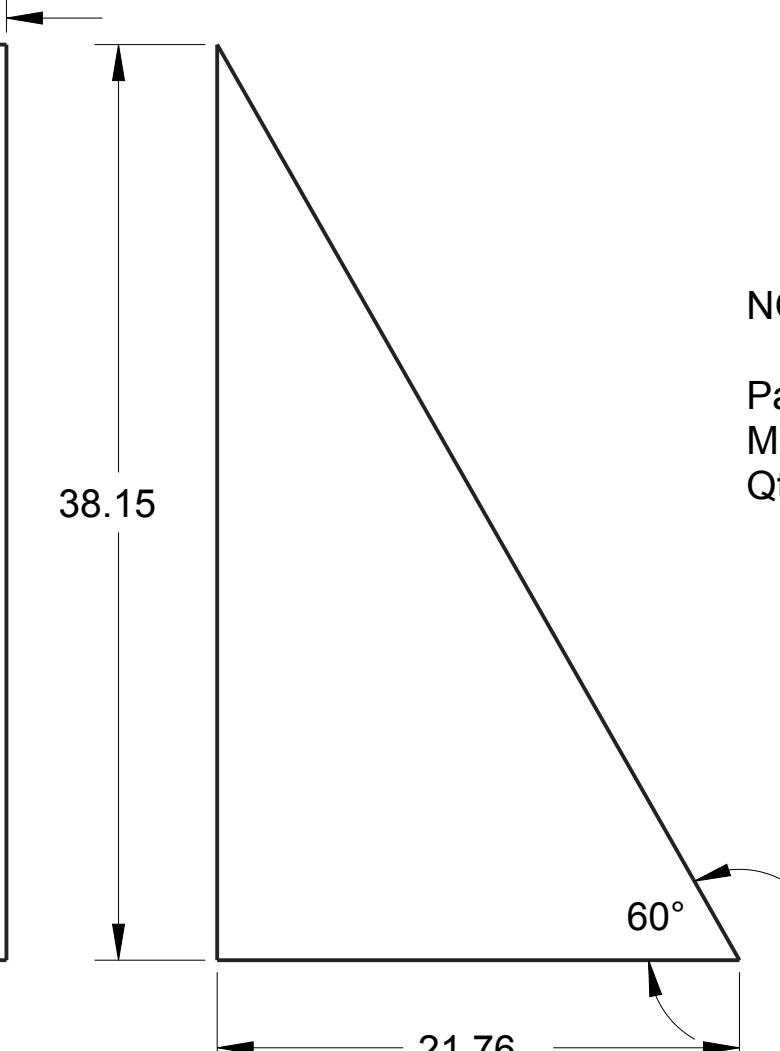
35.13

.80

.50

NOTE

Part: TE-16141-02
Material: 1/2" Plywood
Qty: 1



NOTE

Part: TE-16141-03
Material: 1/2" Plywood
Qty: 1

| | | | |
|--|--------------|-------------|------------------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| SCALE 17:192 SHEET 3 OF 3 | | | |
| UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- .01 XXX +/- .001 XXXX +/- .0001 ANG +/- 1 | DO NOT SCALE | PROJECT | MODEL NAME TE-16141 |
| TITLE BATTER RAMP, HALF CORNER 2 | | | ISSUE |

2

3

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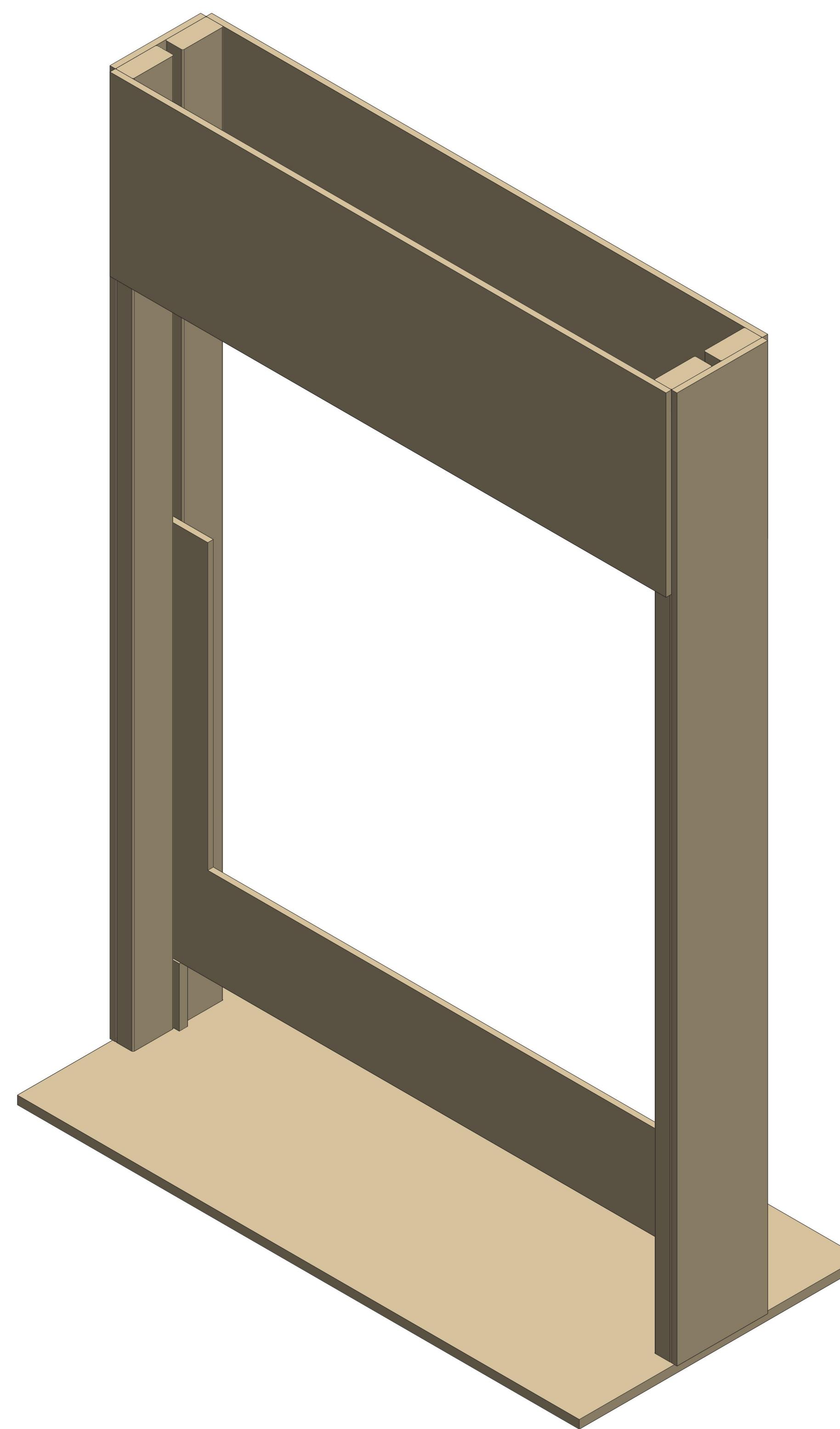
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1 2 3 4 5 6 7 8

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|------------------------|--------------------------|
| MODEL NAME TE-16157 | TITLE Team Portcullis |
|------------------------|--------------------------|

| REVISION | LOCATION | DESCRIPTION | APPROVED | DATE |
|----------|------------|--------------------|----------|--------|
| A | E2, Page 2 | Added BOM Balloons | NJS | 2/5/16 |



E

E

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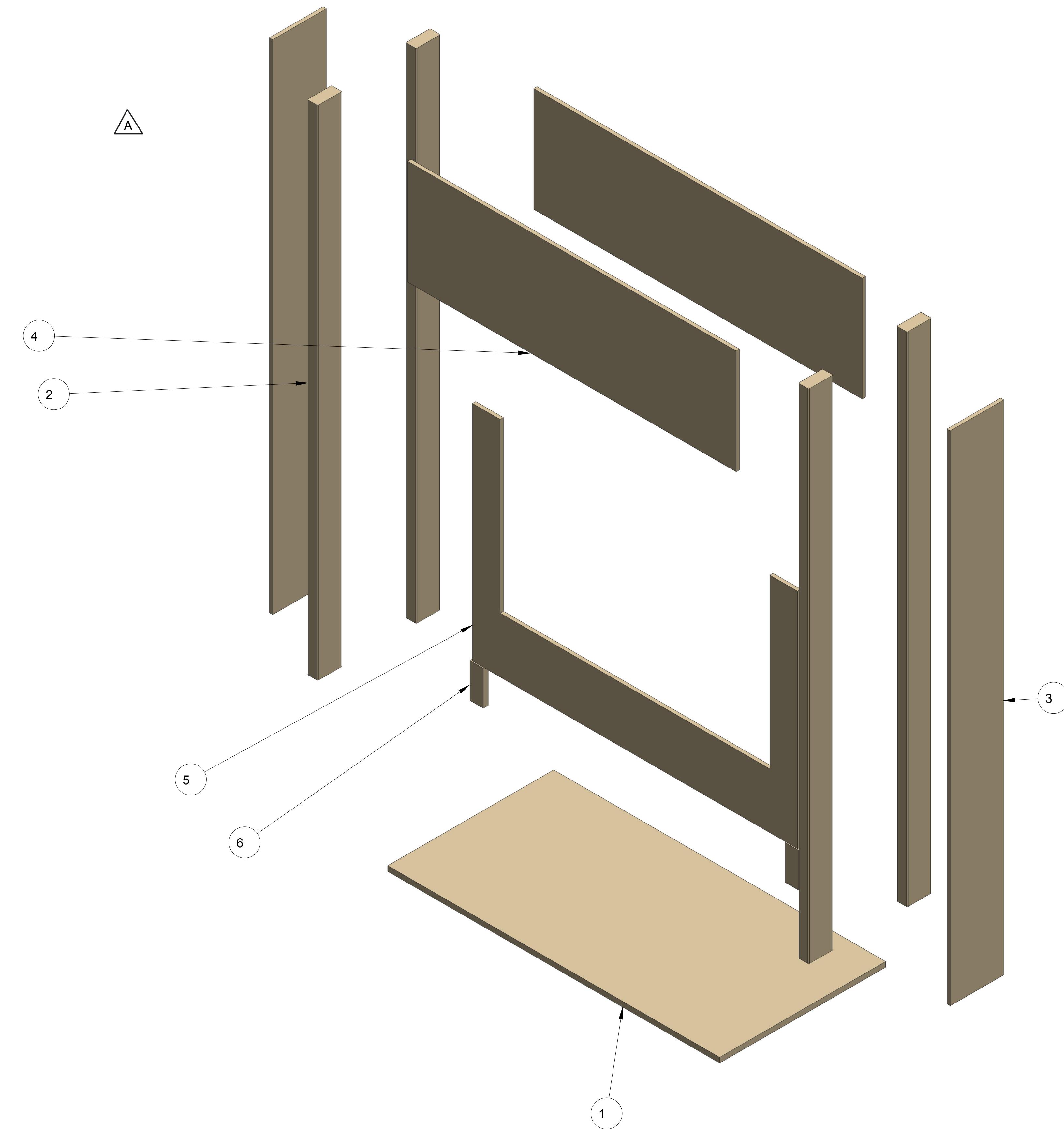
| ITEM NO | PART NUMBER | QTY | DESCRIPTION | NOTES |
|---------|-------------|-----|-------------|--------------|
| 1 | TE-16157-01 | 1 | TE-16157-01 | 3/4" Plywood |
| 2 | TE-16157-02 | 4 | TE-16157-02 | 2x4 Lumber |
| 3 | TE-16157-03 | 2 | TE-16157-03 | 1/2" Plywood |
| 4 | TE-16157-04 | 2 | TE-16157-04 | 1/2" Plywood |
| 5 | TE-16157-05 | 1 | TE-16157-05 | 1/2" Plywood |
| 6 | TE-16157-06 | 2 | TE-16157-06 | 3/4" Plywood |

| | | | |
|--------------------------|--|-------------|--------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 3:16 | SHEET 1 OF 5 |
| TITLE Team Portcullis | | | |
| PROJECT | | MODEL NAME | ISSUE |
| | | TE-16157 | |

1 2 3 4 5 6 7 8

E

E



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1 2 3 4 5 6 7 8

MODEL NAME
TE-16157
TITLE
Team Portcullis

E

E

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C

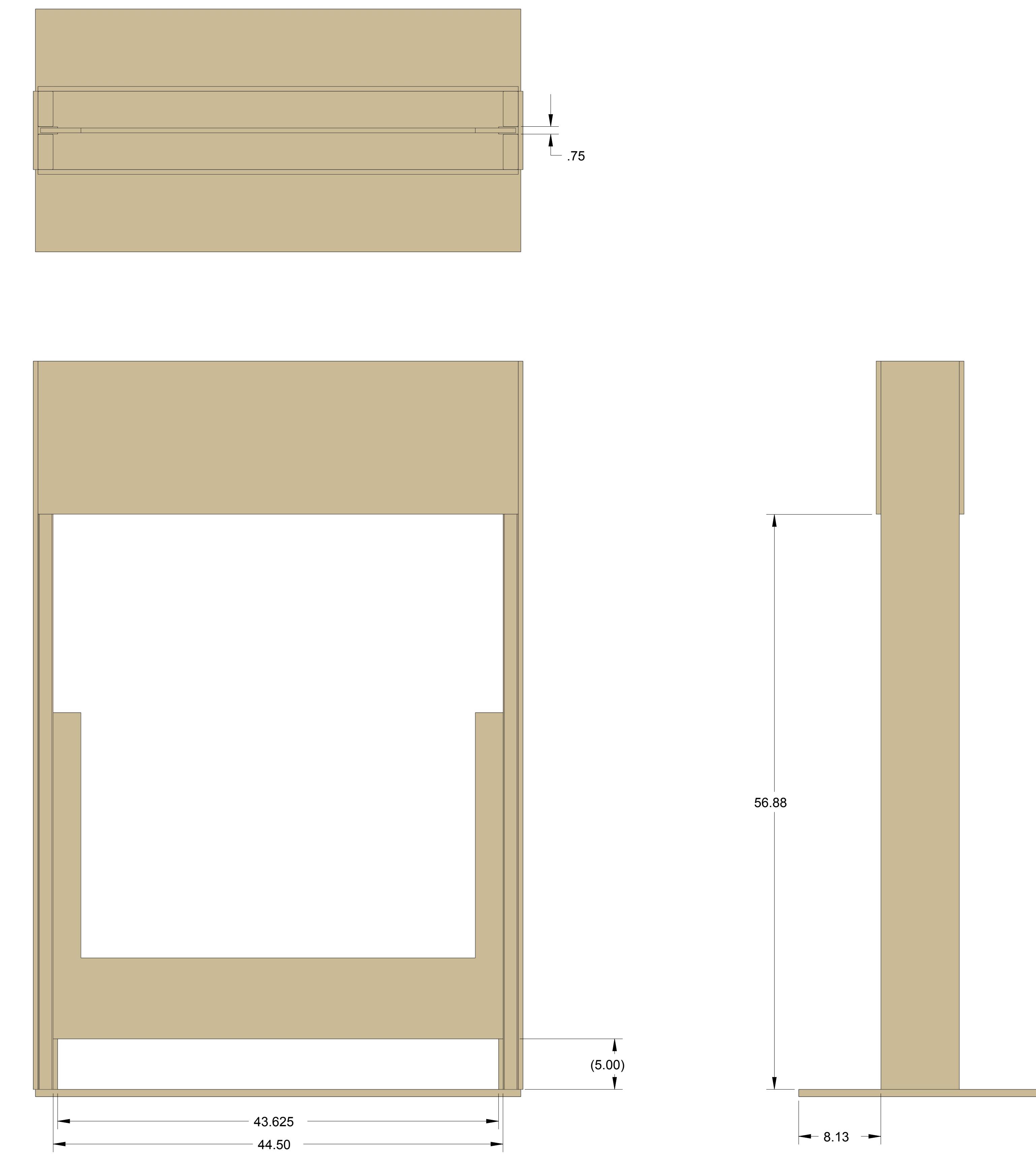
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| | | | APPROVED BY _____ DATE _____ |
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| TITLE Team Portcullis | | | |
| PROJECT | | MODEL NAME | ISSUE |
| DO NOT SCALE | | TE-16157 | |

1 2 3 4 5 6 7 8

1 2 3 4 5 6 7 8

MODEL NAME
TE-16157
TITLE
Team Portcullis

E

E

D

D

C

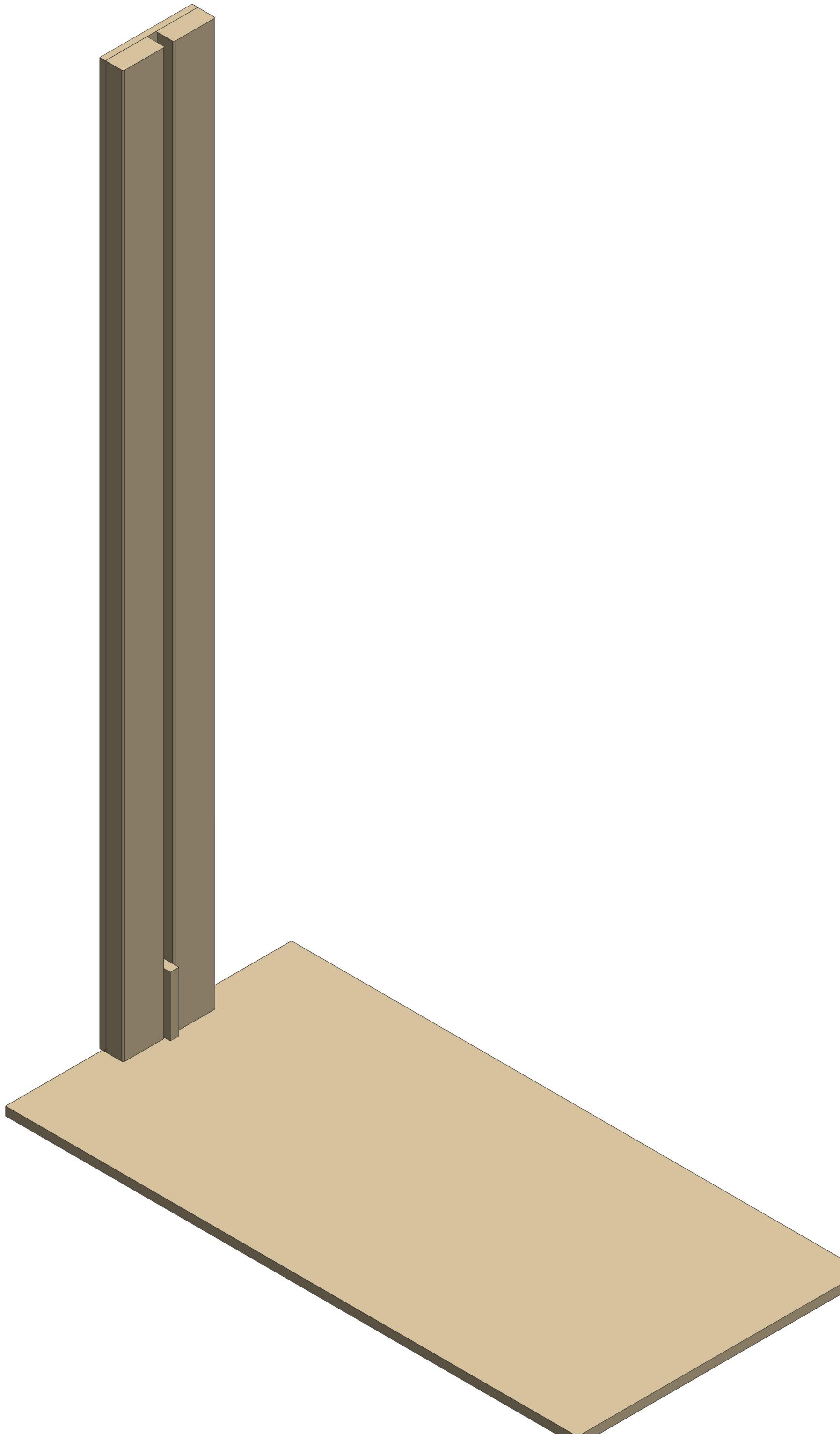
C

B

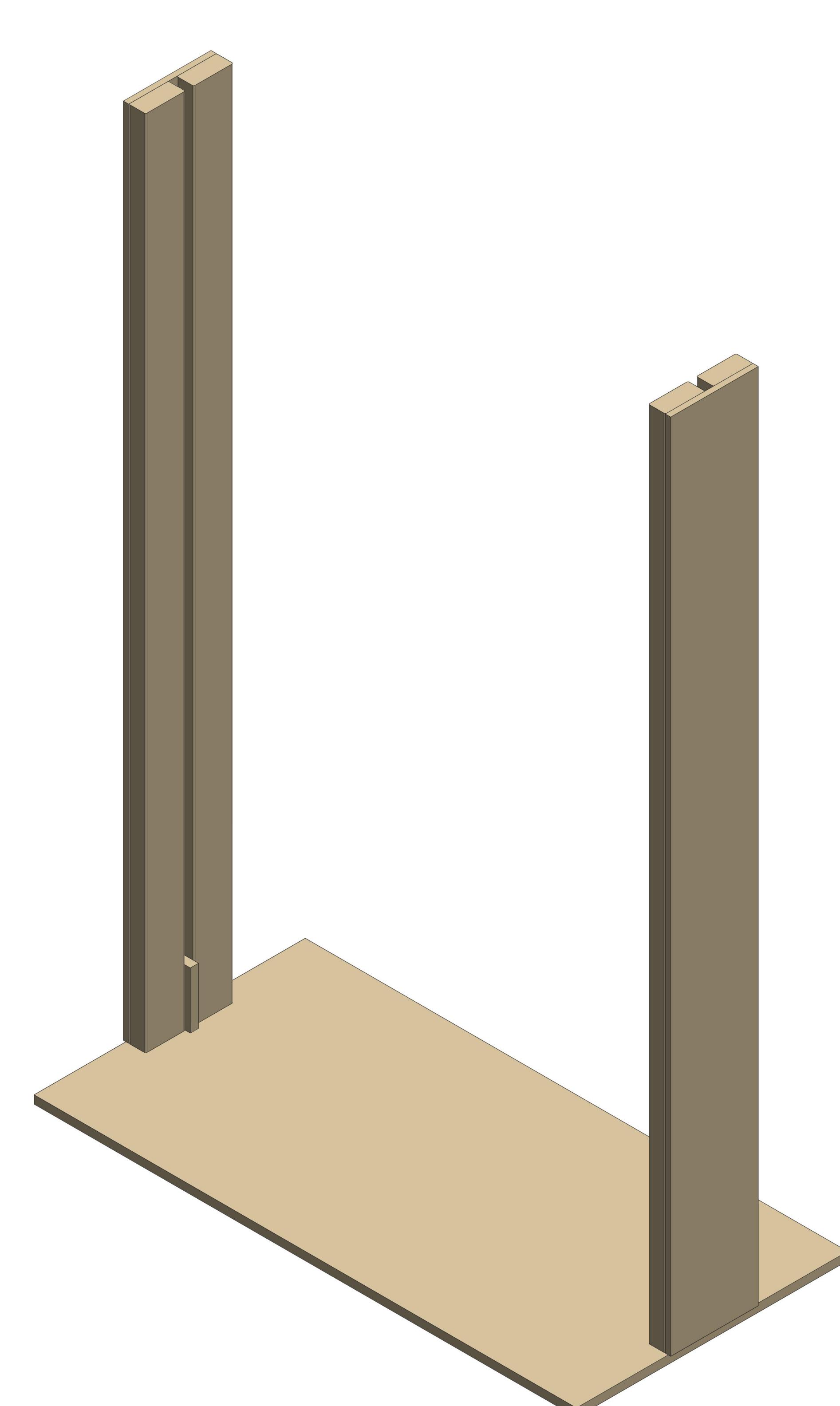
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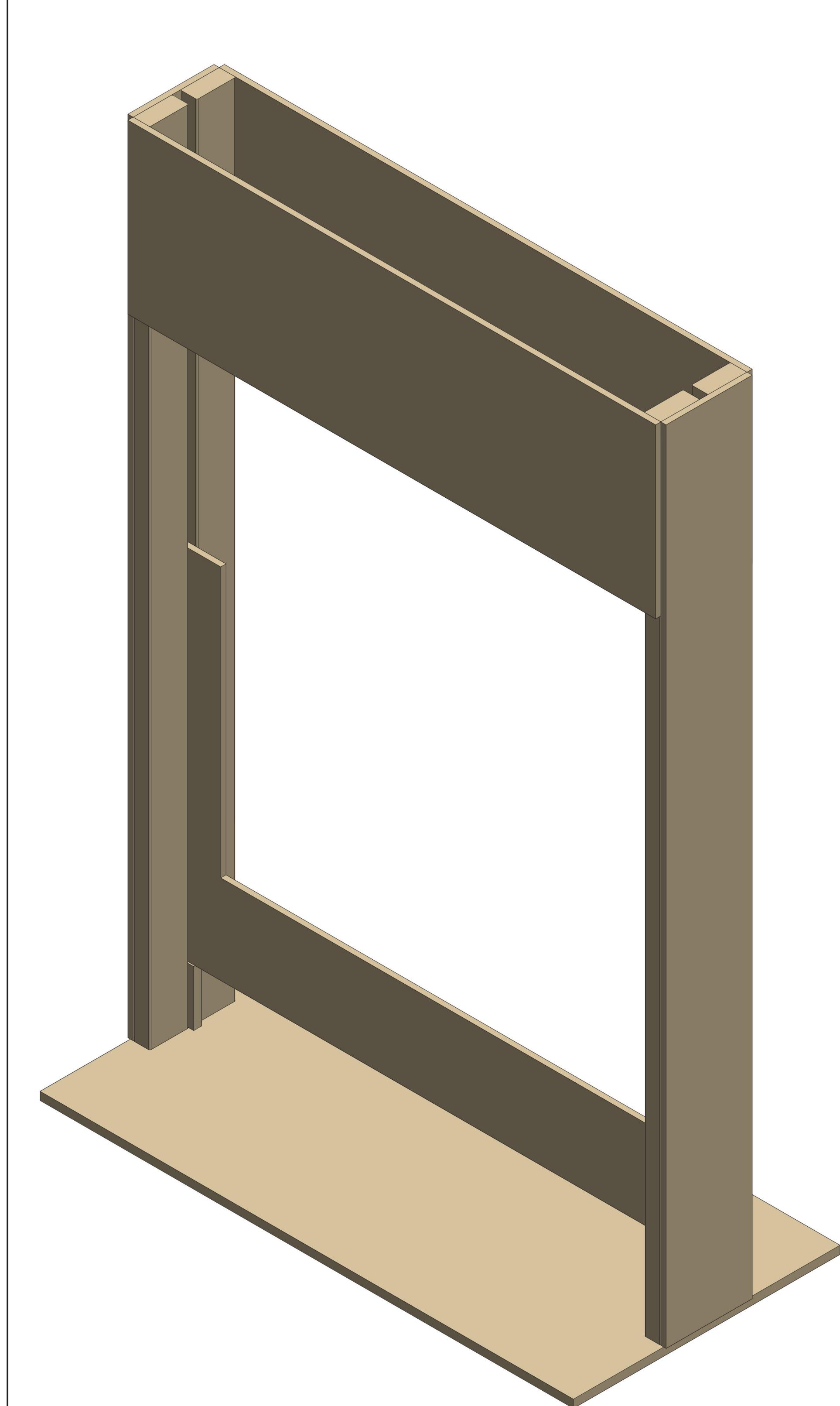
A



NOTE: Secure one side of uprights to the base using wood screws and wood glue.



NOTE: Secure the second set of uprights to the base using wood screws and wood glue.



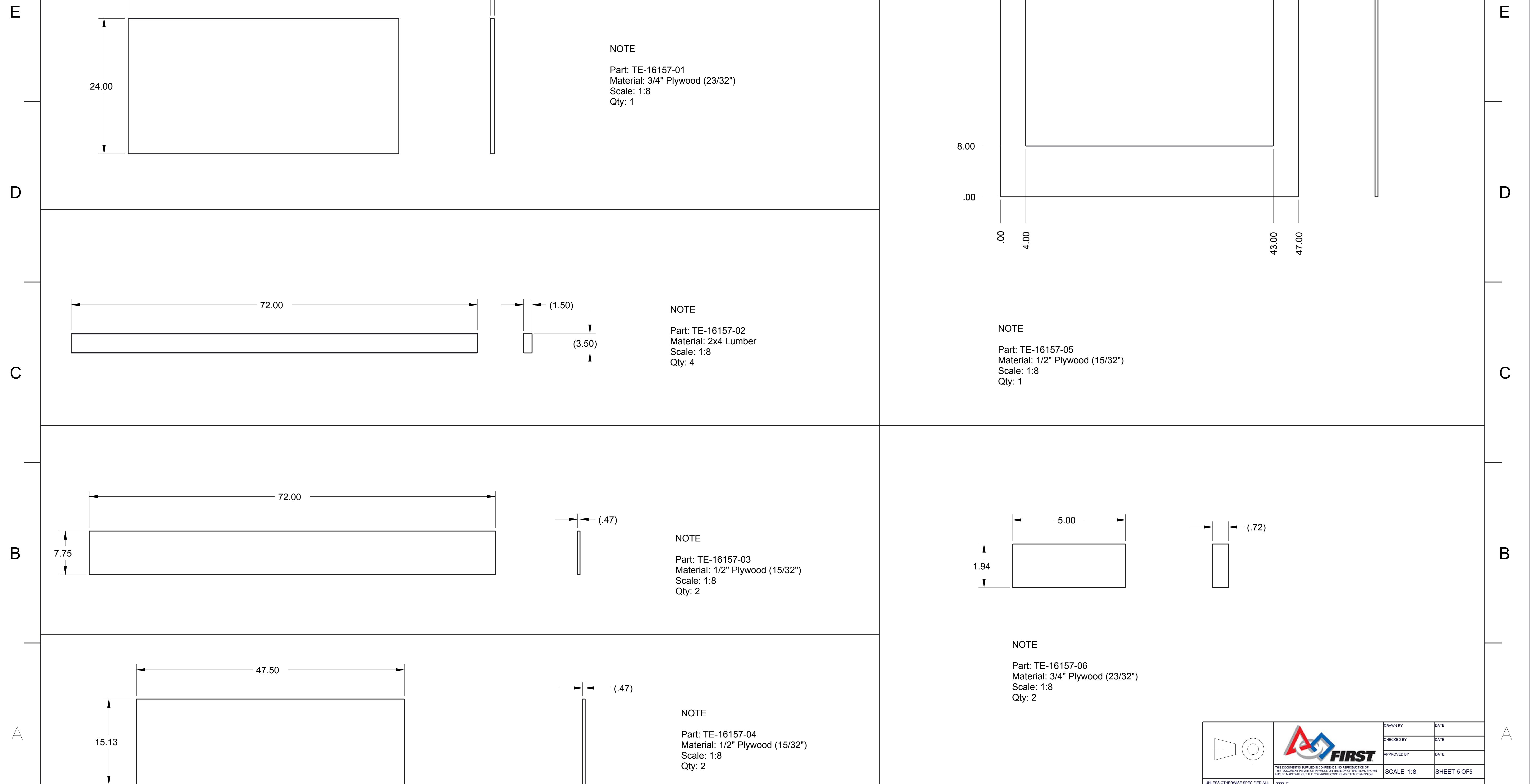
NOTE: Finish the assembly by connecting the two sets of uprights as shown. Then place the Portcullis Door in the groove, making sure it can move up and down freely, coming to rest on the two stands connected to the uprights.

| | | |
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| SCALE 3:16 SHEET 4 OF 5 | | |
| TITLE Team Portcullis | | |
| PROJECT | MODEL NAME TE-16157 | ISSUE |
| DO NOT SCALE | | |

1 2 3 4 5 6 7 8

MODEL NAME
TE-16157

TITLE
Team Portcullis



| | | | |
|--------------|------------|-----------------|--------------|
| | | DRAWN BY | DATE |
| | | CHECKED BY | DATE |
| | | APPROVED BY | DATE |
| | | SCALE 1:8 | SHEET 5 OF 5 |
| TITLE | | Team Portcullis | |
| PROJECT | MODEL NAME | TE-16157 | ISSUE |
| DO NOT SCALE | | | |

UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE
XX+-.01
XX-.01
XXXX+-.001
ANG +/-1

DO NOT SCALE