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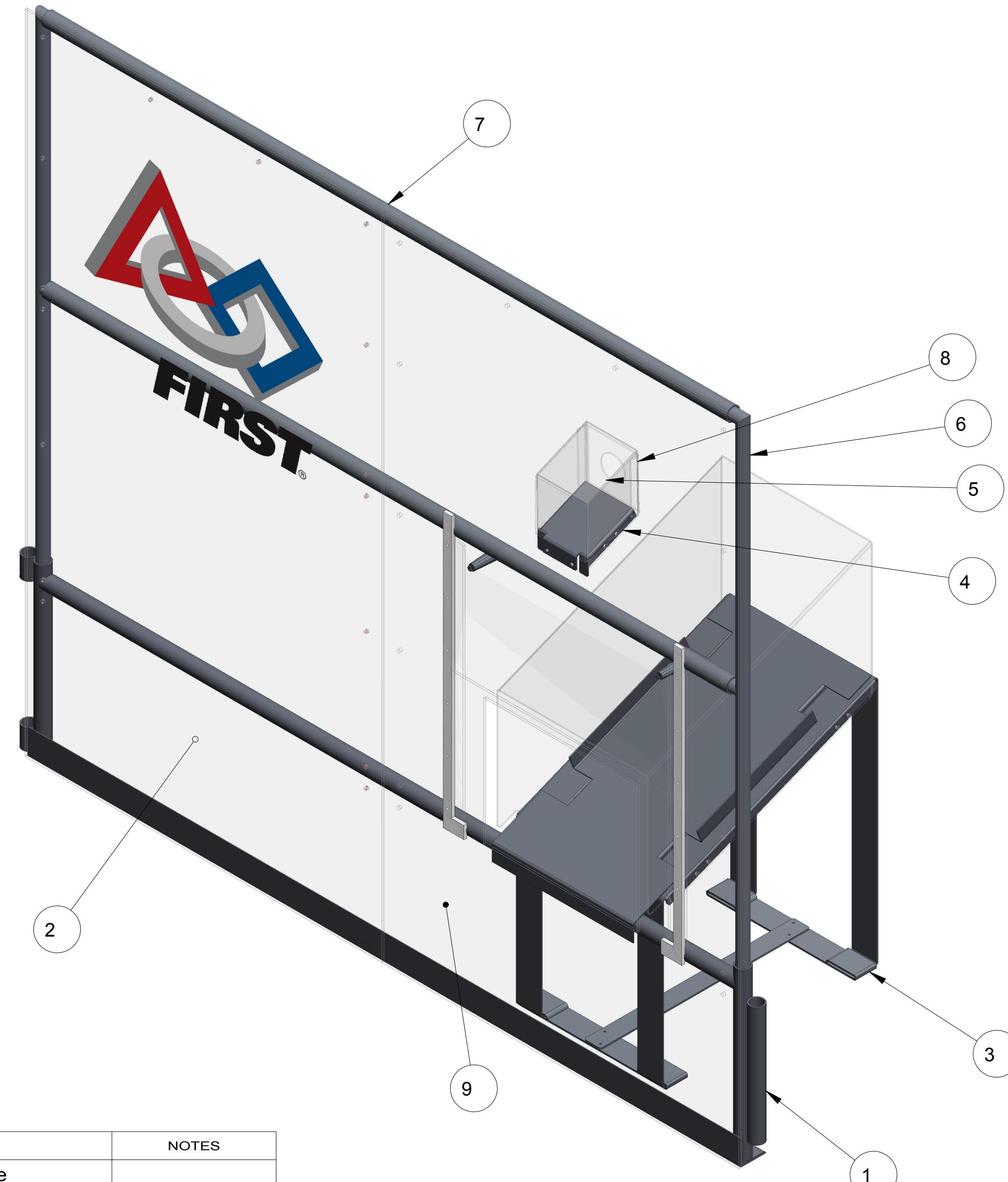
B

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MODEL NAME  
GE-15000

TITLE  
Angle Wall Assembly



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-13015-R	1	Corner Goal, Lower Frame	
2	GE-15002	1	Angle Wall Plastic 1	
3	GE-15004	1	Tote Slide Assembly	
4	GE-15010	1	Litter Slide	
5	GE-15011	1	Litter Slide Cover	
6	GE-15012	2	Vertical Support, Angle Wall	
7	GE-15013	2	Horizontal Brace, Angle Wall	
8	GE-15024	1	Litter Guard	
9	GE-15034	1	Tote Chute Door Assembly	

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	APPROVED BY	DATE
	SCALE 1:8	SHEET 1 OF 6
TITLE		
Angle Wall Assembly		
PROJECT		MODEL NAME
		GE-15000
ISSUE		

DO NOT SCALE

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ASME STANDARD,INCH

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MODEL NAME  
GE-15000TITLE  
Angle Wall Assembly

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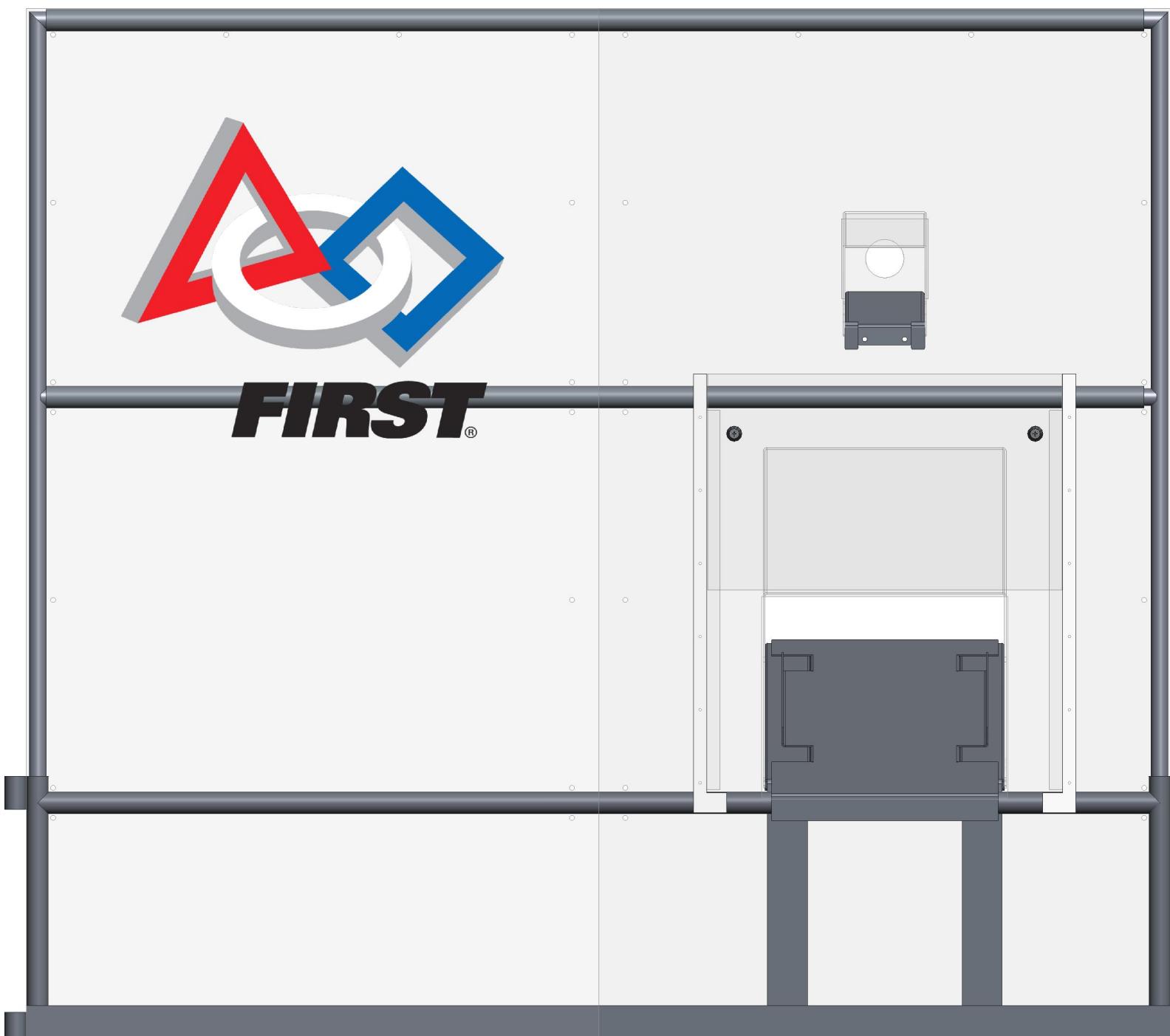
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SCALE 3:32

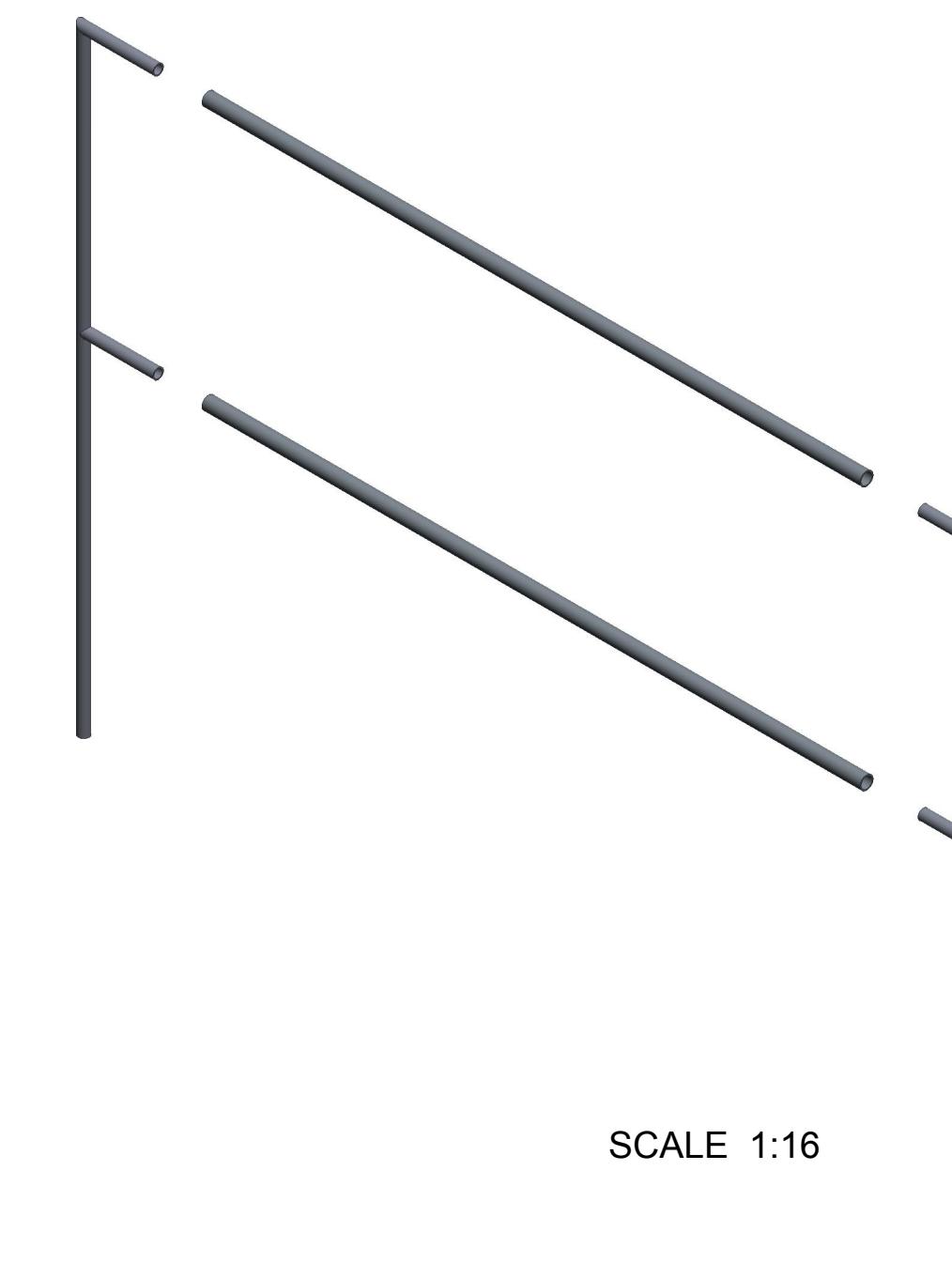
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1		TITLE Angle Wall Assembly	
DO NOT SCALE		PROJECT	MODEL NAME GE-15000
		ISSUE	

2.75

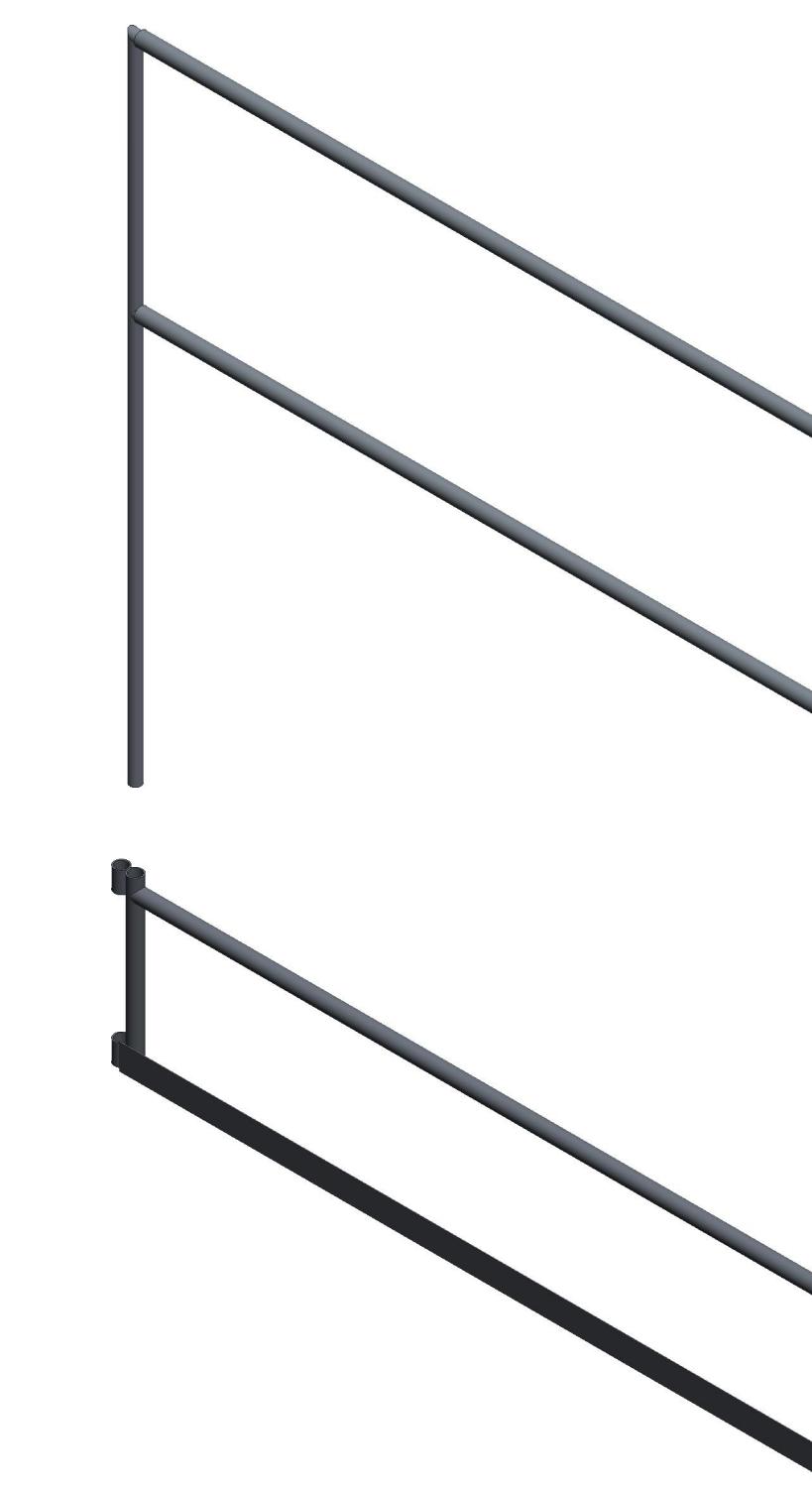
MODEL NAME GE-15000	TITLE Angle Wall Assembly
------------------------	------------------------------

D

Step 1 - Place two (2) GE-15013 pipes onto two (2) GE-15012 Assemblies as shown.



Step 2 - Lower the assembly from Step 1 into the vertical tubes of GE-13015-R. GE-13015-R should already be assembled into the field border.



A

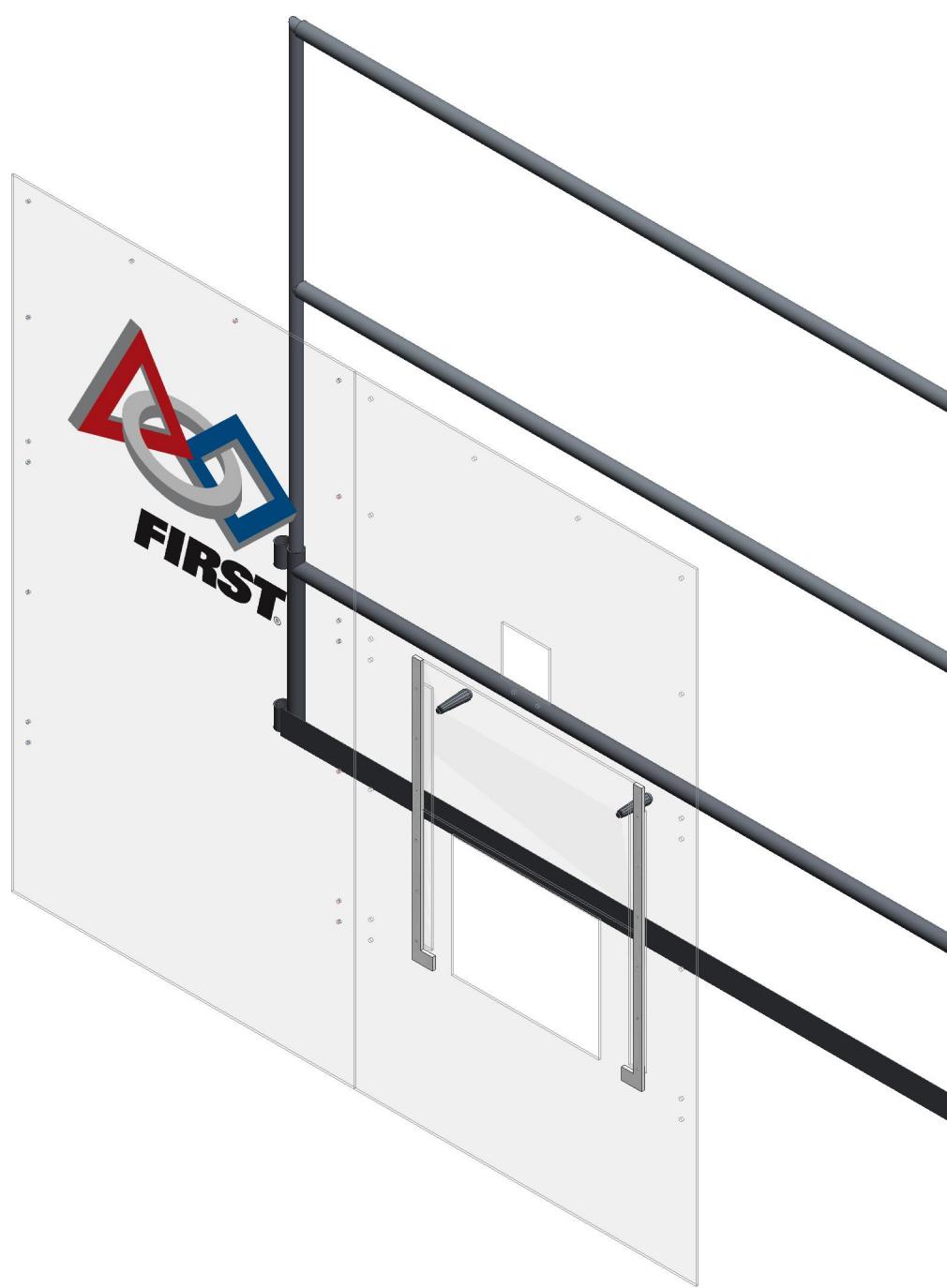
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		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 3 OF 6
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE Angle Wall Assembly	PROJECT	MODEL NAME GE-15000
DO NOT SCALE	ISSUE		



Step 3 - Fasten GE-15002 and GE-15034 to the frame, making sure that GE-15034 is closest to the center of the field and GE-15002 is closest to the End Panel. Chute door handles should be on the outside of the field.

Use cable ties to fasten GE-15002 and GE-15034 to the frame - 20 places.

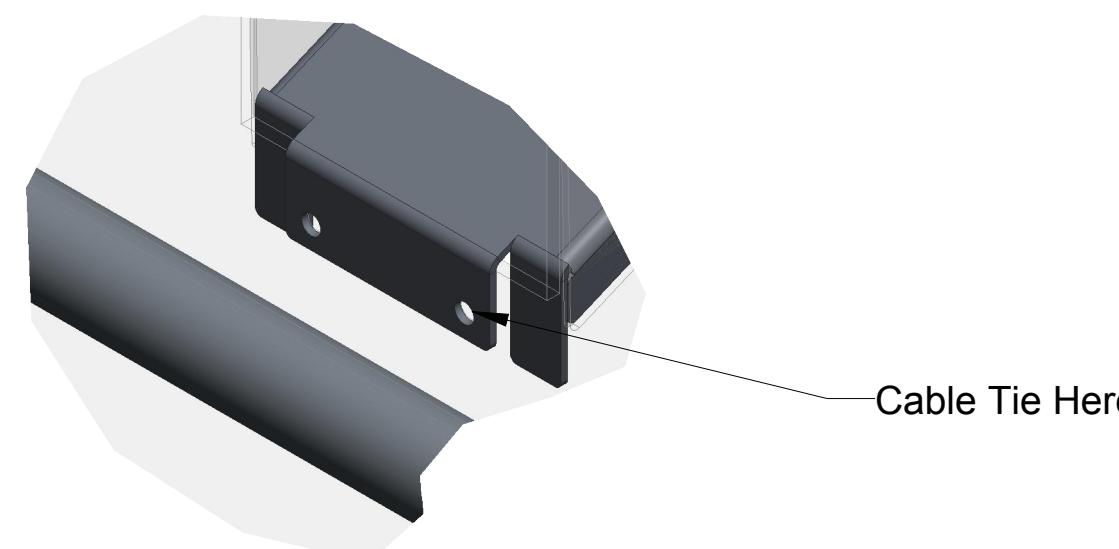
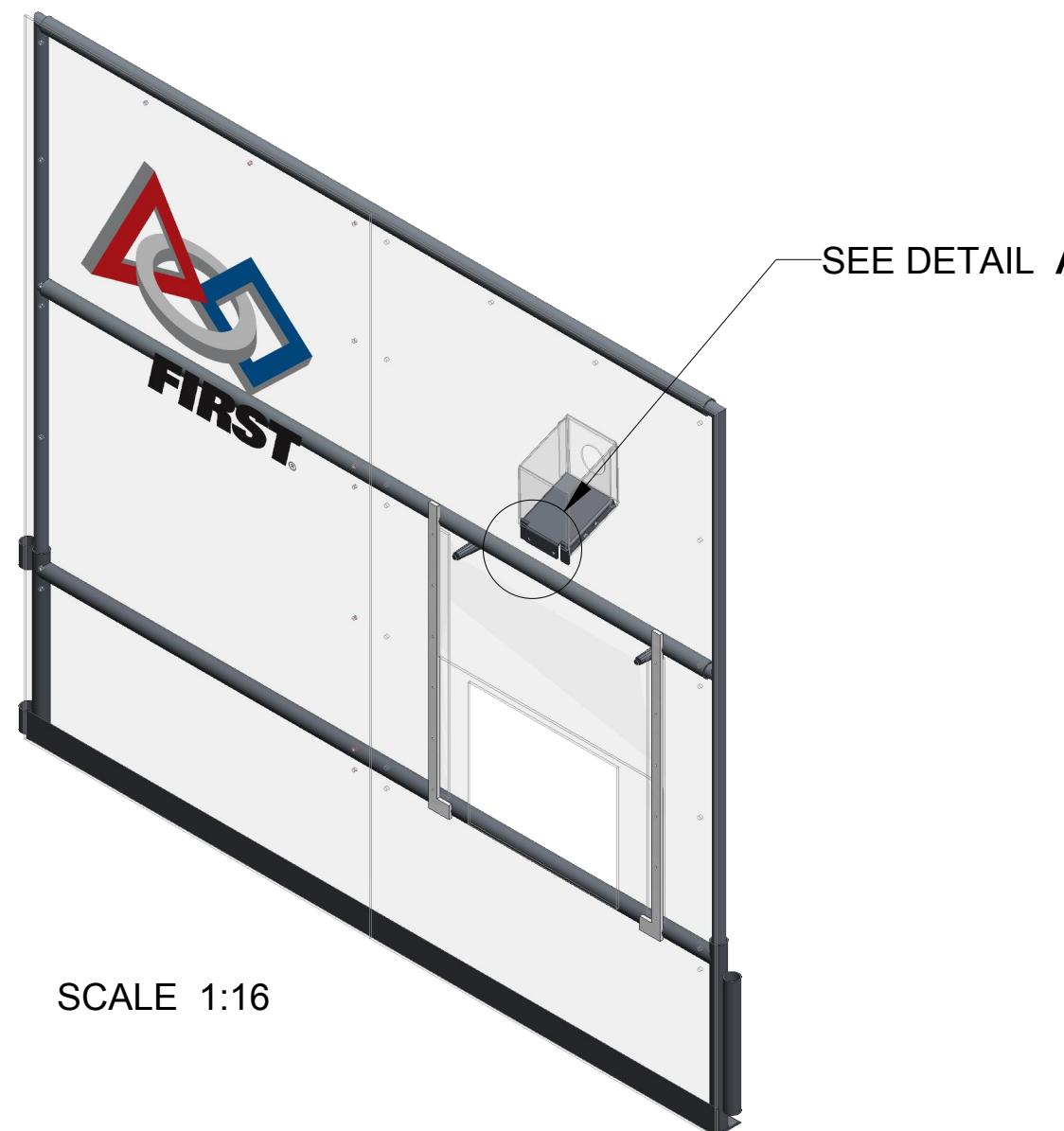


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DO NOT SCALE		TITLE	Angle Wall Assembly
PROJECT		MODEL NAME	GE-15000
ISSUE			

MODEL NAME  
GE-15000

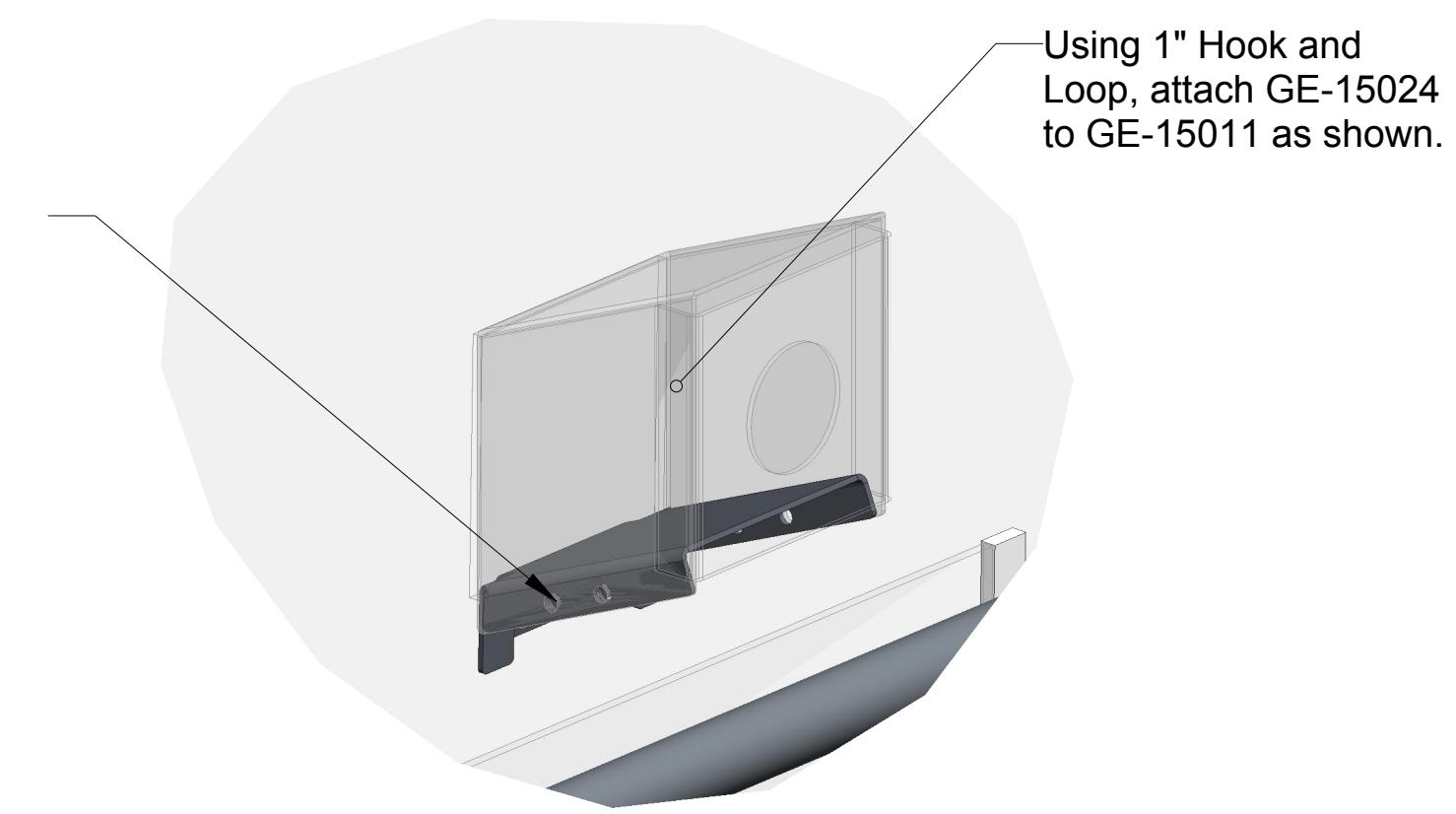
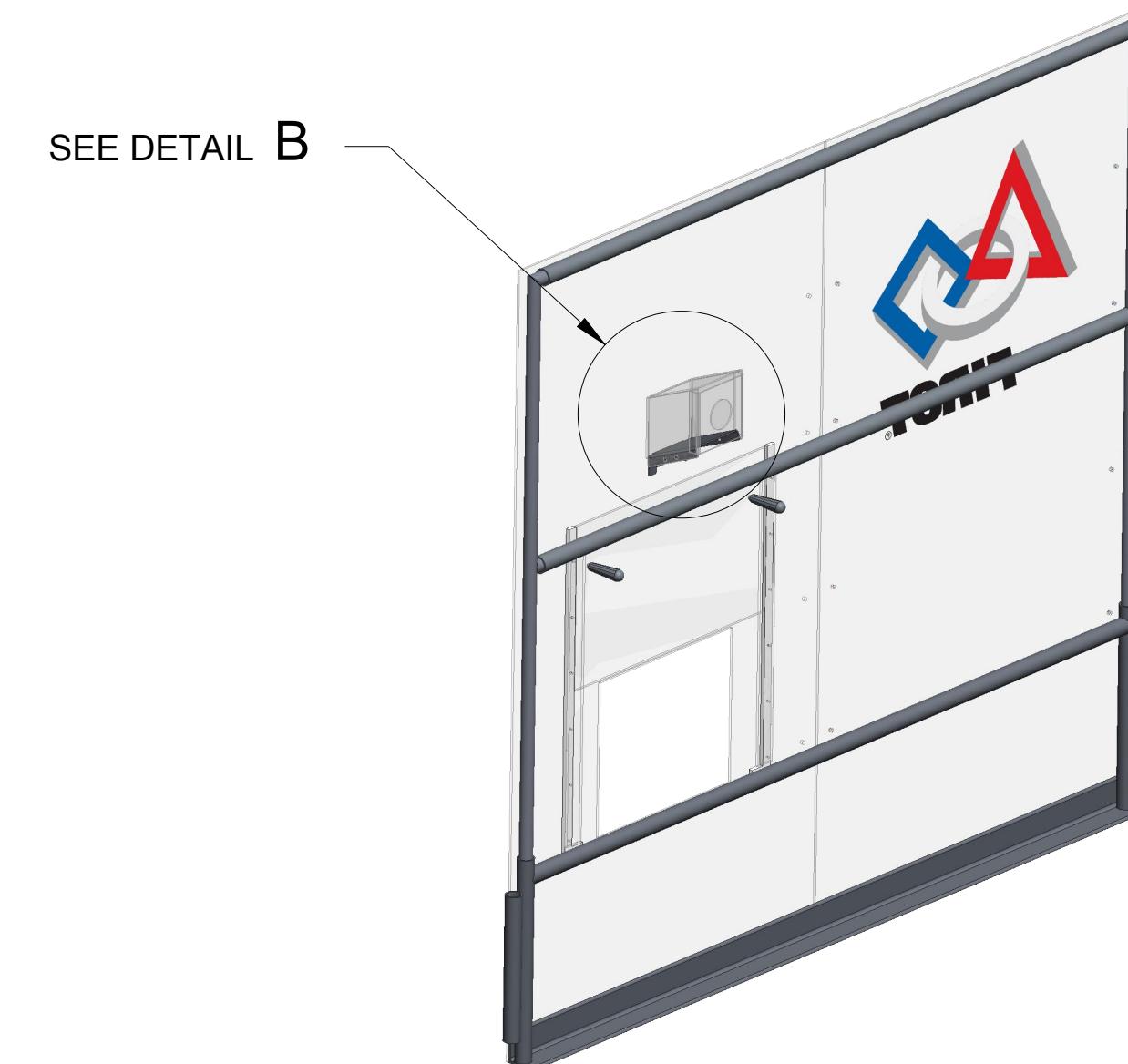
TITLE  
Angle Wall Assembly

Step 4 - Slide GE-15010 onto GE-15034, making sure that the holes line up. Use a cable tie to fasten GE-15010 to GE-15034.



DETAIL A  
SCALE 3:8

Step 5 - Place GE-15011 onto GE-15010 as shown, making sure that the holes line up. Use one (1) cable tie per side to hold GE-15011 in place. Velcro GE-15024 to GE-15011.

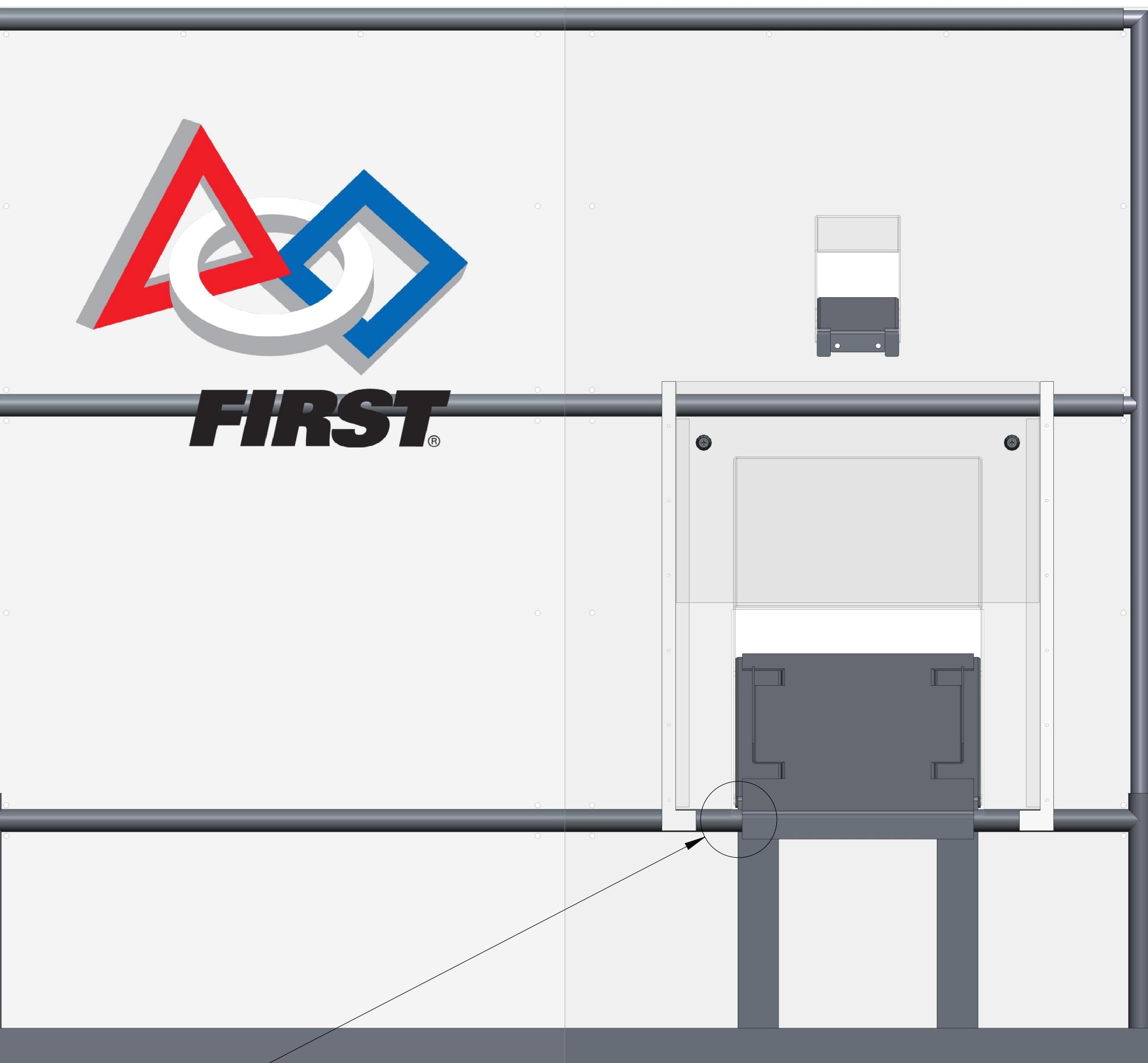


MODEL NAME  
GE-15000

TITLE  
Angle Wall Assembly

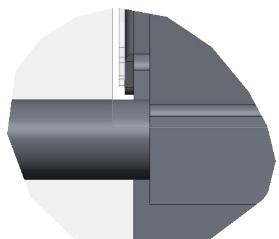
Step 7 - Place Assembled GE-15004 into the large hole in GE-15034, making sure that the Tote Slide is tight against the Polycarbonate wall. Detail C, D and E show proper alignment of GE-15004.

D

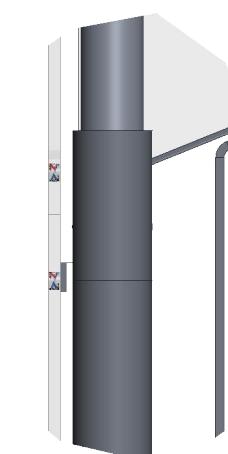


SEE DETAIL E

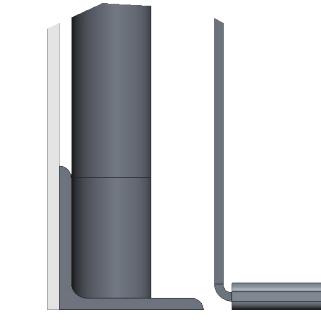
SCALE 1:8



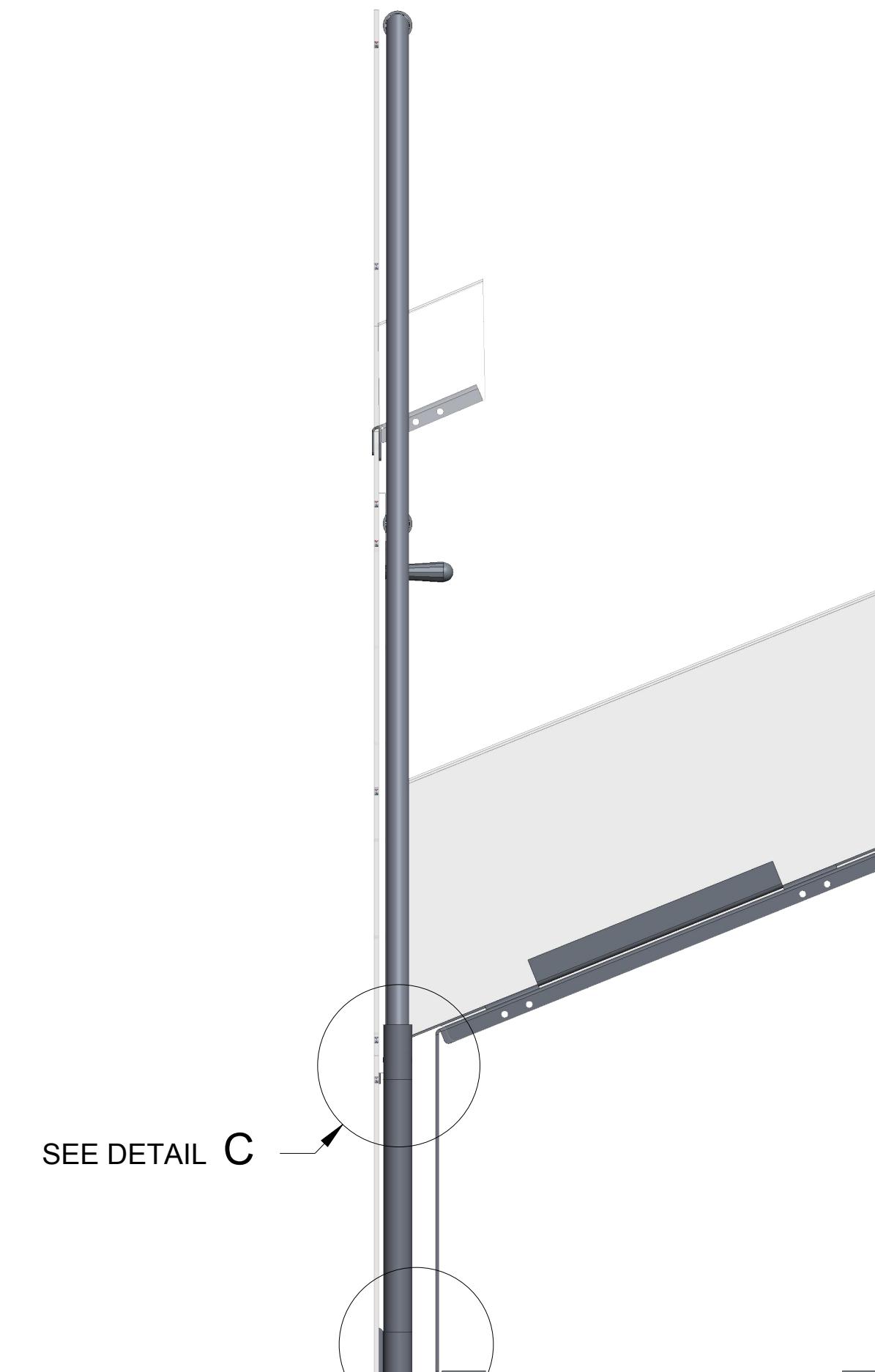
DETAIL E  
SCALE 1:4



DETAIL C  
SCALE 1:4

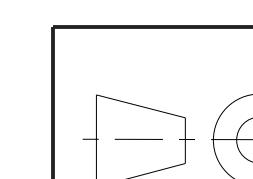


DETAIL D  
SCALE 1:4



SEE DETAIL C

SEE DETAIL D



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XX +/- 0.01  
XXX +/- 0.001  
ANG +/- 1  
DO NOT SCALE



DRAWN BY	DATE
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APPROVED BY	DATE
SCALE 1:8	SHEET 6 OF 6
TITLE	Angle Wall Assembly

PROJECT	MODEL NAME	ISSUE
	GE-15000	

D

C

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C

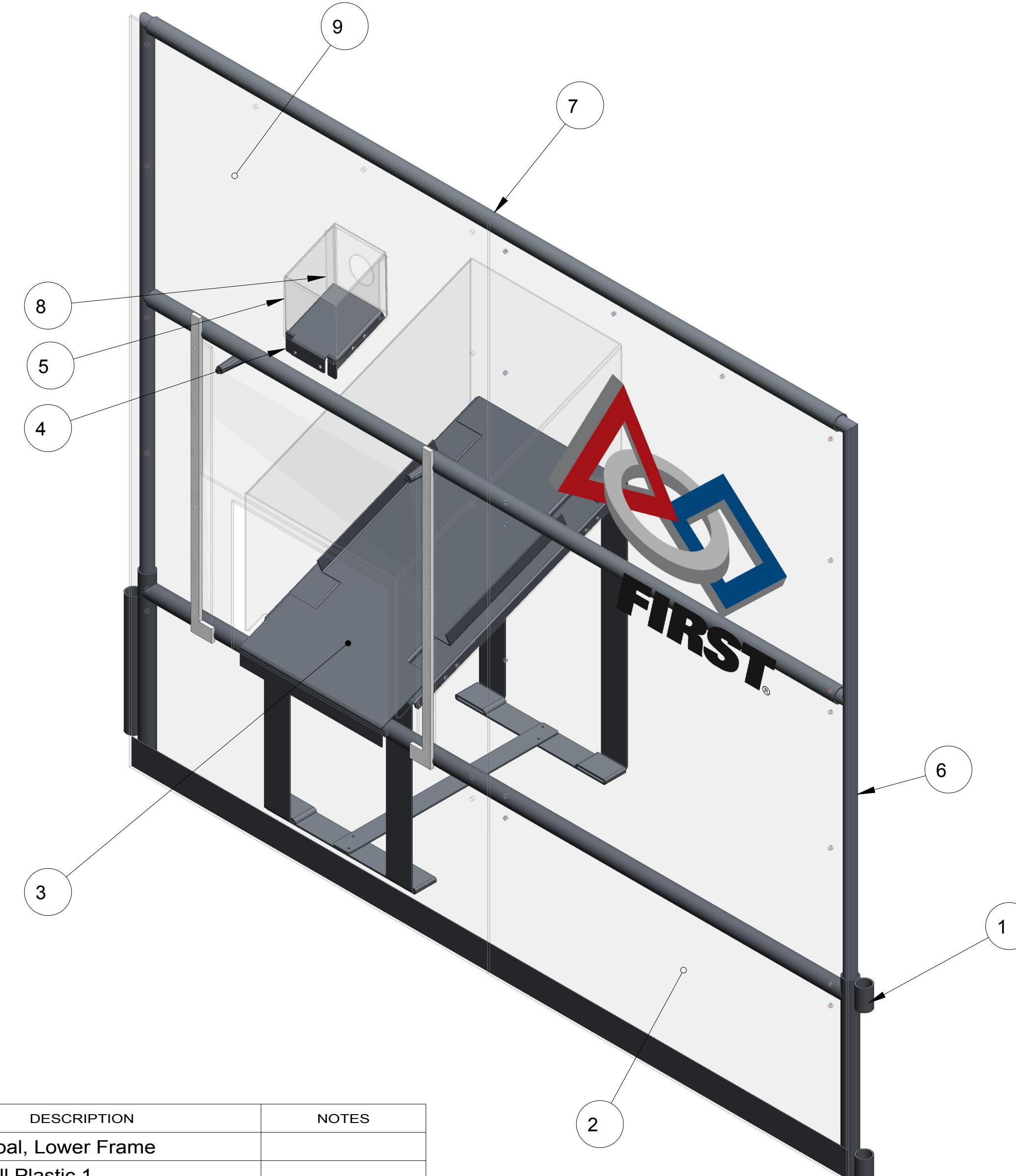
B

B

A

A

MODEL NAME GE-15001	TITLE Angle Wall Assembly
------------------------	------------------------------



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-13015-L	1	Corner Goal, Lower Frame	
2	GE-15002	1	Angle Wall Plastic 1	
3	GE-15004	1	Tote Slide Assembly	
4	GE-15010	1	Litter Slide	
5	GE-15011	1	Litter Slide Cover	
6	GE-15012	2	Vertical Support, Angle Wall	
7	GE-15013	2	Horizontal Brace, Angle Wall	
8	GE-15024	1	Litter Guard	
9	GE-15034	1	Tote Chute Door Assembly	

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SCALE 1:8		SHEET 1 OF 6	
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DO NOT SCALE		PROJECT	MODEL NAME GE-15001
		ISSUE	

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ASME STANDARD,INCH

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MODEL NAME  
GE-15001TITLE  
Angle Wall Assembly

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D

C

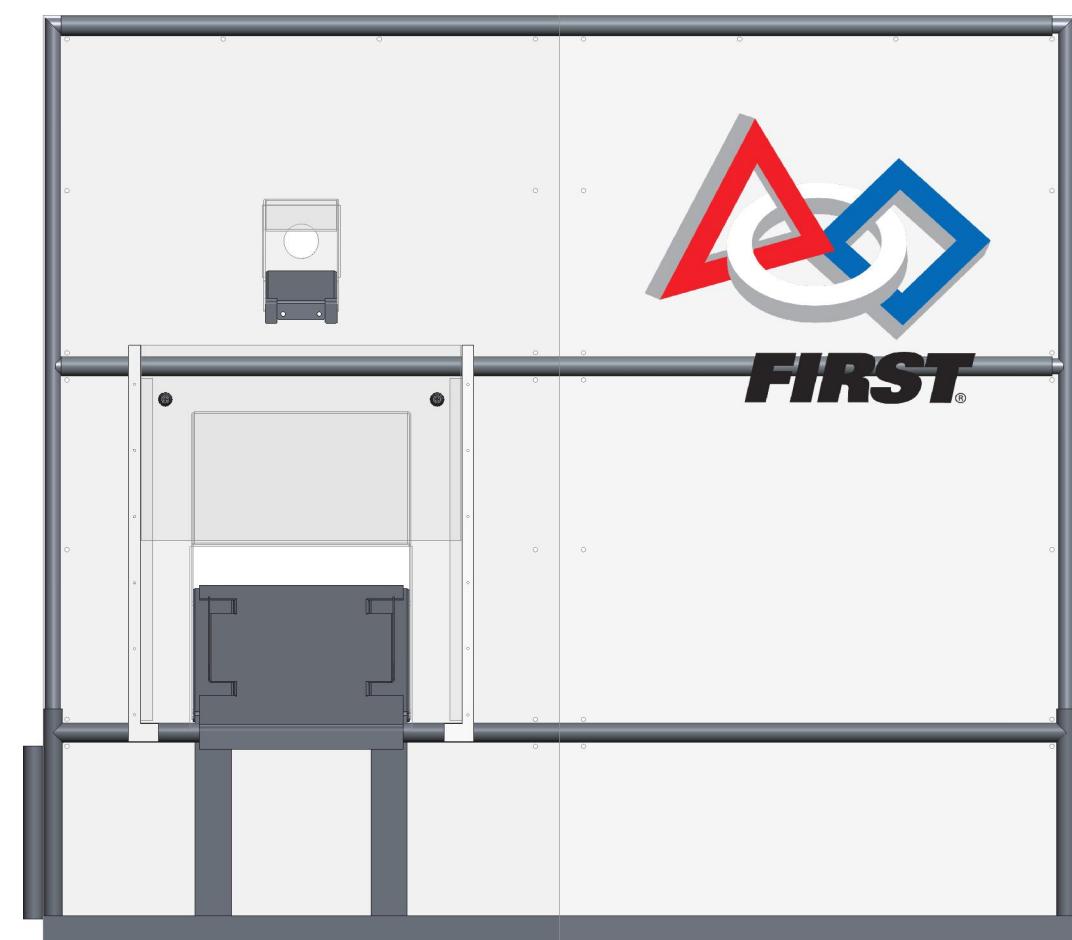
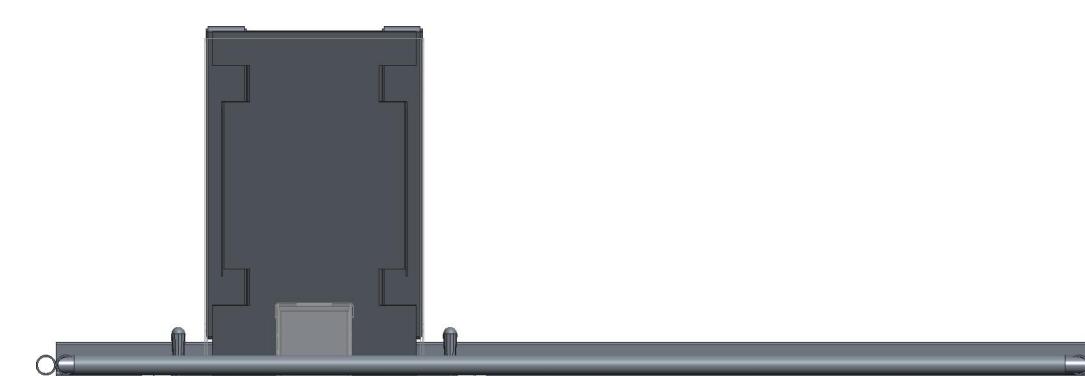
C

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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1	TITLE <b>Angle Wall Assembly</b>	PROJECT	MODEL NAME GE-15001
DO NOT SCALE	ISSUE		

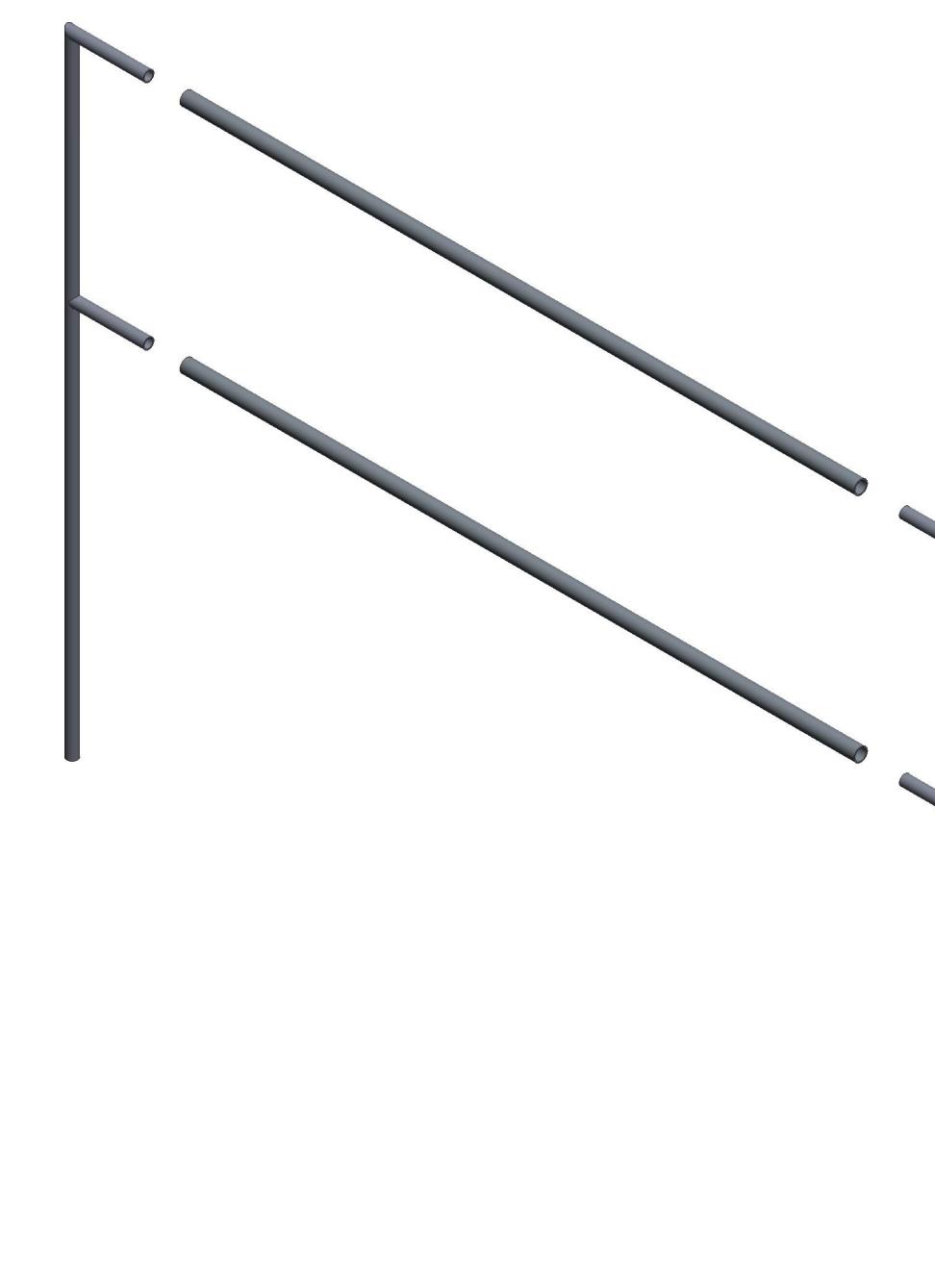
MODEL NAME GE-15001	TITLE Angle Wall Assembly
------------------------	------------------------------

Angle Wall Assembly

D

D

Step 1 - Place two (2) GE-15013 pipes onto two (2) GE-15012 Assemblies as shown.



C

C

Step 2 - Lower the assembly from Step 1 into the vertical tubes of GE-13015-R. GE-13015-R should already be assembled into the field border.



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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1			
DO NOT SCALE		TITLE Angle Wall Assembly	
PROJECT		MODEL NAME	GE-15001
ISSUE			

D

D



Step 3 - Fasten GE-15002 and GE-15034 to the frame, making sure that GE-15034 is closest to the center of the field and GE-15002 is closest to the End Panel. Chute door handles should be on the outside of the field.

Use cable ties to fasten GE-15002 and GE-15034 to the frame - 20 places.



C

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		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE <b>Angle Wall Assembly</b>	PROJECT	MODEL NAME GE-15001
DO NOT SCALE	ISSUE		

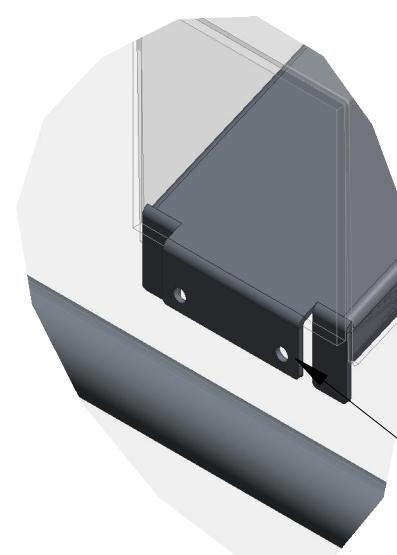
MODEL NAME  
GE-15001

TITLE  
Angle Wall Assembly

Step 4 - Slide GE-15010 onto GE-15034, making sure that the holes line up. Use a cable tie to fasten GE-15010 to GE-15034.



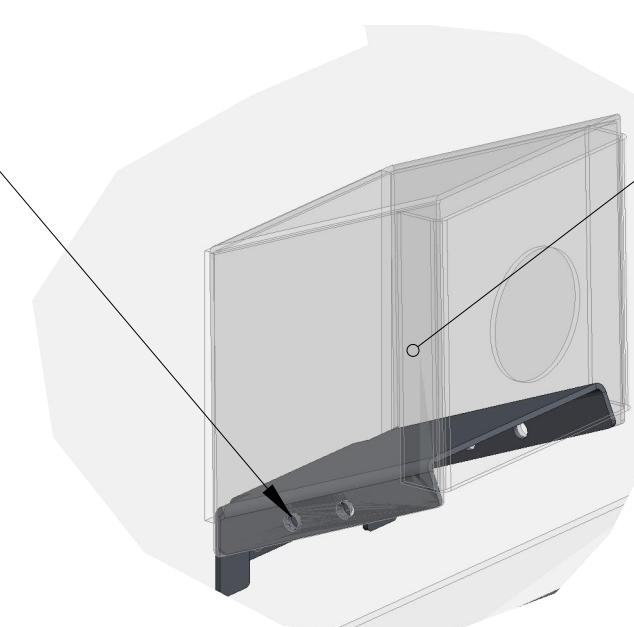
Step 5 - Place GE-15011 onto GE-15010 as shown, making sure that the holes line up. Use one (1) cable tie per side to hold GE-15011 in place. Velcro GE-15024 to GE-15011.



Cable Tie Here, Repeat on the other side.

DETAIL A  
SCALE 1:4

Cable Tie Here



DETAIL B  
SCALE 1:4

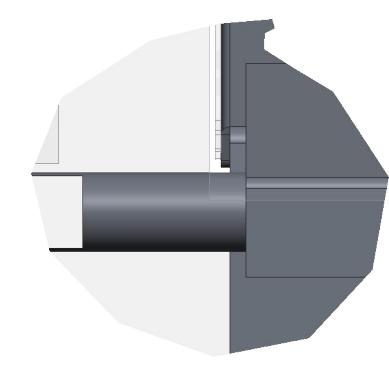
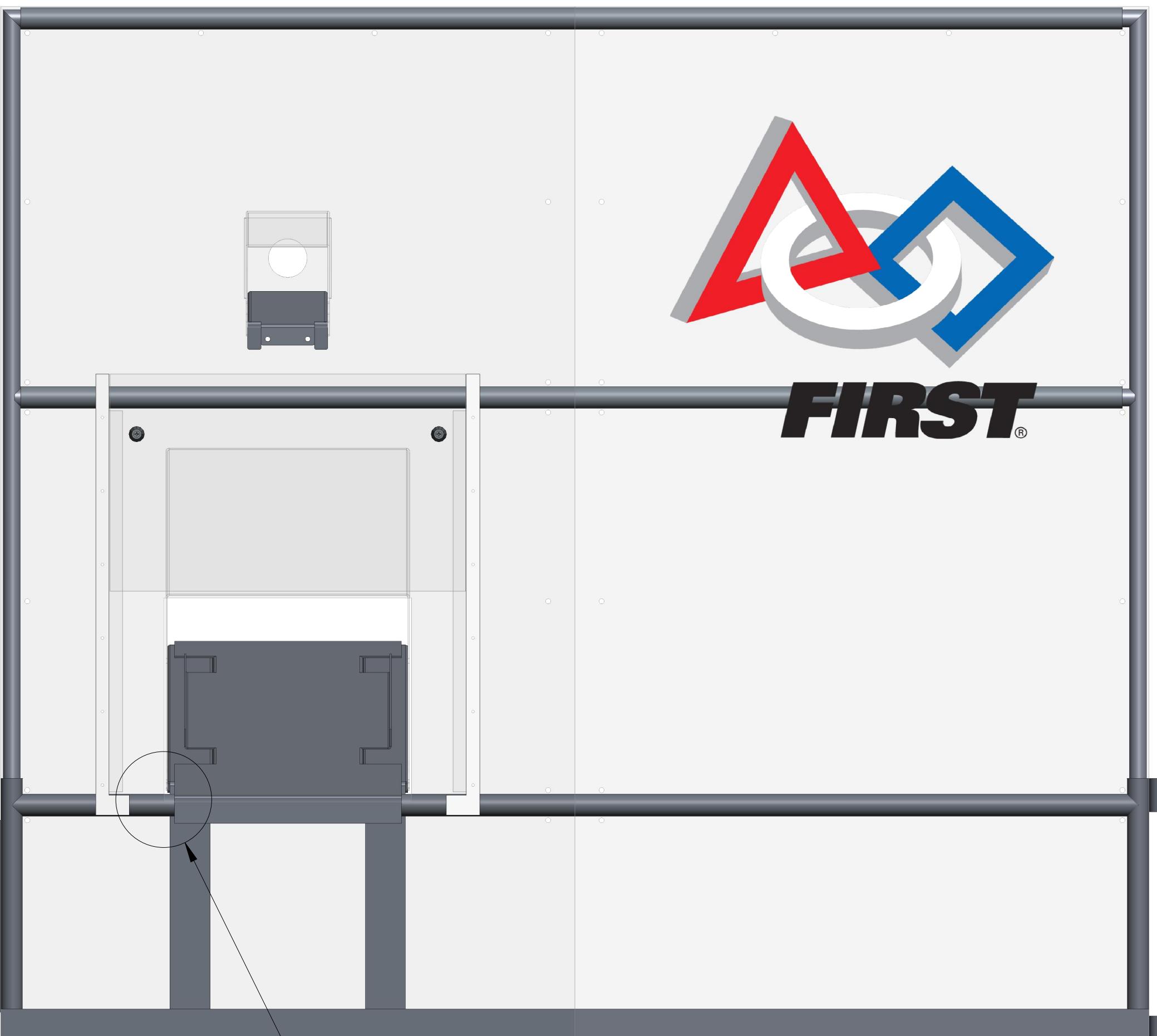
Using 1" Hook and Loop, attach GE-15024 to GE-15011 as shown.

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		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1	TITLE <b>Angle Wall Assembly</b>	PROJECT	MODEL NAME GE-15001
DO NOT SCALE	ISSUE		

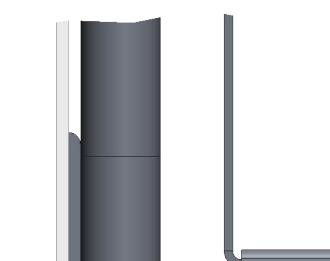
MODEL NAME  
GE-15001

TITLE  
Angle Wall Assembly

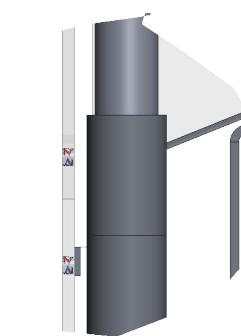
Step 7 - Place Assembled GE-15004 into the large hole in GE-15034, making sure that the Tote Slide is tight against the Polycarbonate wall. Detail C, D and E show proper alignment of GE-15004.



DETAIL E  
SCALE 1:4



DETAIL D  
SCALE 1:4



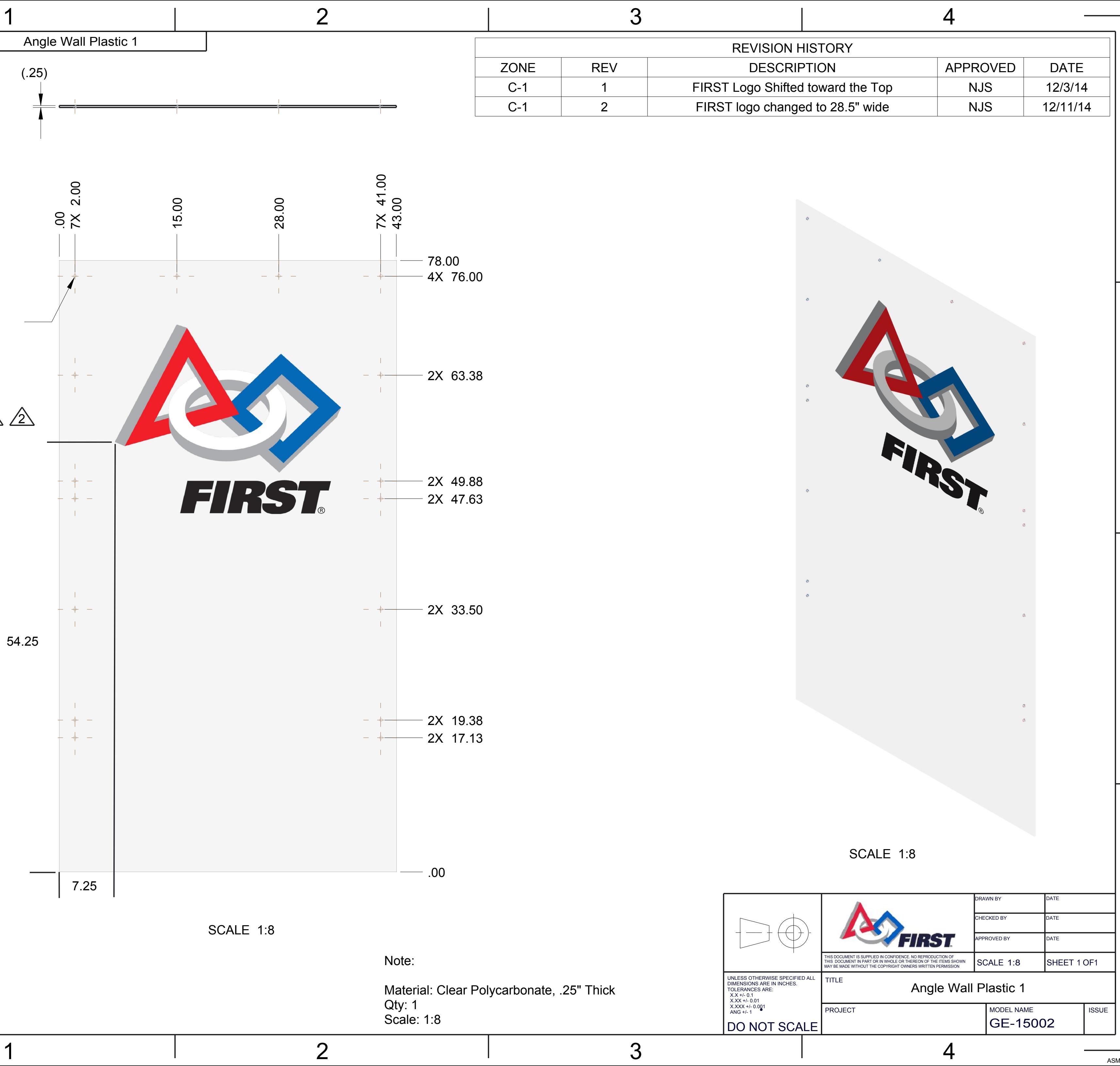
DETAIL C  
SCALE 1:4



SEE DETAIL C

SEE DETAIL D

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		CHECKED BY _____ DATE _____
		APPROVED BY _____ DATE _____
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1		TITLE Angle Wall Assembly
DO NOT SCALE		PROJECT MODEL NAME GE-15001 ISSUE



MODEL NAME  
GE-15003TITLE  
Angle Wall Plastic 2

(.25)

.00  
7X 2.00  
15.00  
18.50  
20.00  
23.00  
24.50  
28.00 $\emptyset$ .38 18X Thru

60.00

54.00

2X 47.25

2X 41.75

2X 36.25

33.75

2X 30.75

12X  $\emptyset$ .192

2X 25.25

2X 19.75

18.50

7X 41.00

78.00  
4X 76.00

2X 63.38

2X 53.13

2X 49.88

2X 47.63

2X 33.50

2X 19.38

2X 17.13

.00

.00

6X 7.63

12.25

30.75

6X 35.38

43.00

SCALE 1:8



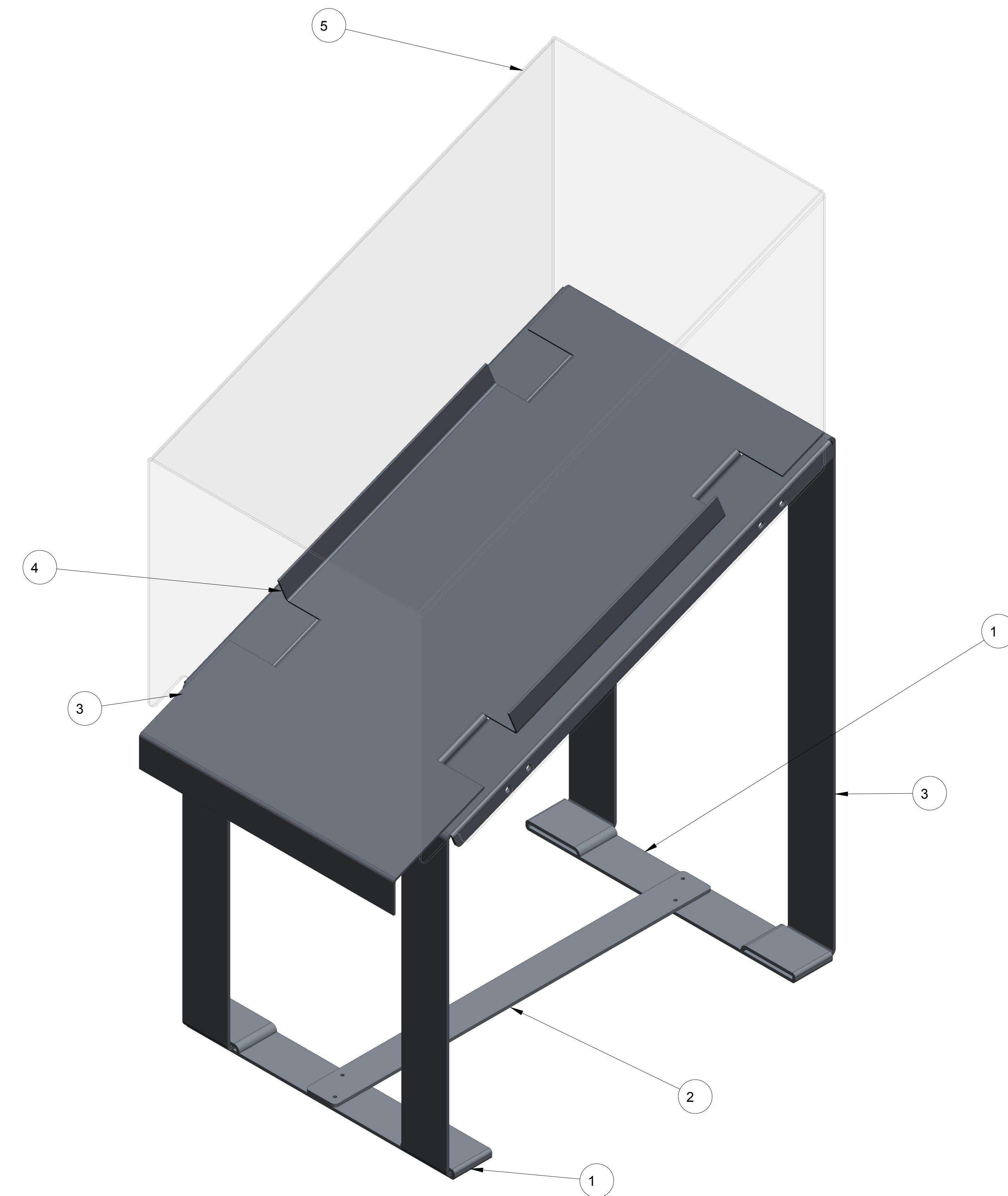
## Note:

Material: Clear Polycarbonate Sheet, .25" Thick  
Qty: 1  
Scale: 1:8

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	CHECKED BY	DATE
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	SCALE 1:8	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- .01 XX.X +/- .001 XXX.X +/- .0001 ANG +/- 1	TITLE	Angle Wall Plastic 2
DO NOT SCALE	PROJECT	MODEL NAME GE-15003
		ISSUE

1 2 3 4 5 6 7 8

MODEL NAME  
GE-15004 TITLE  
Tote Slide Assembly



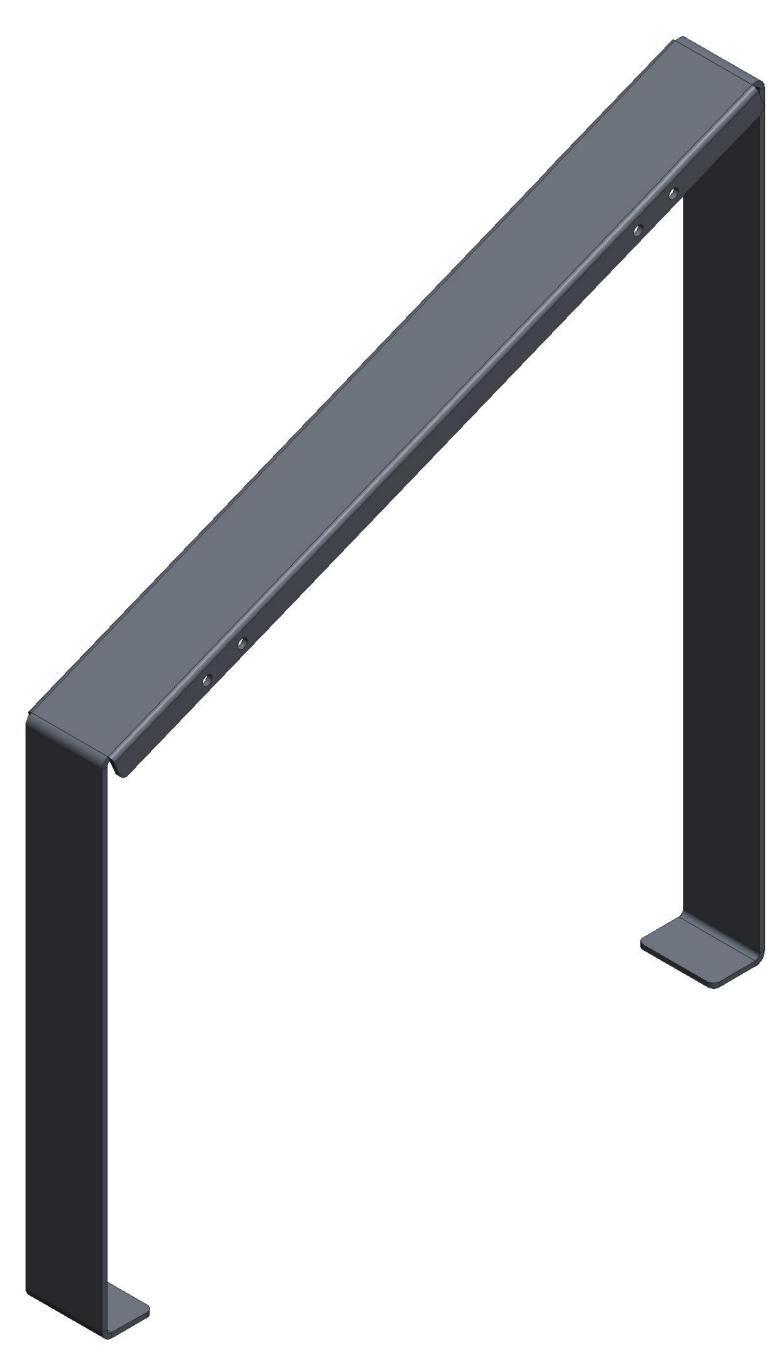
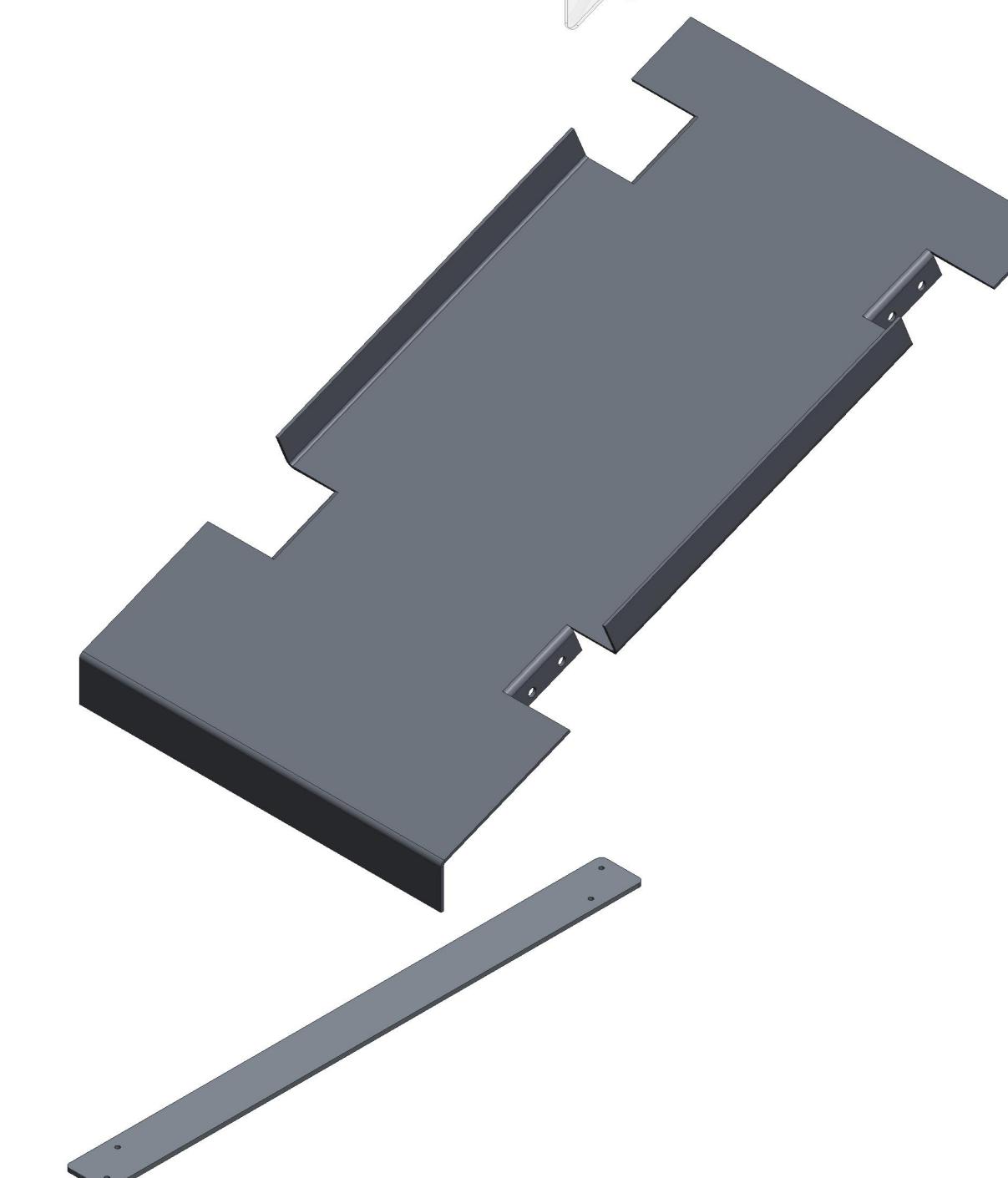
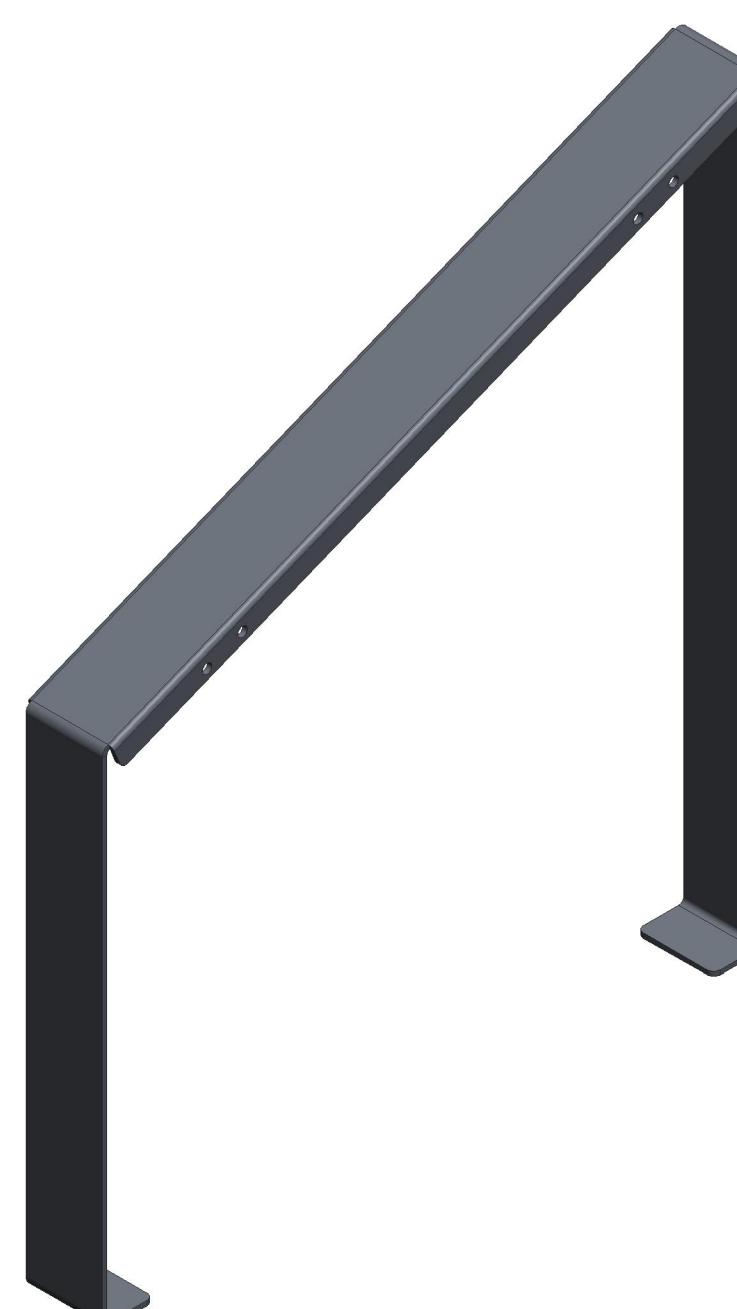
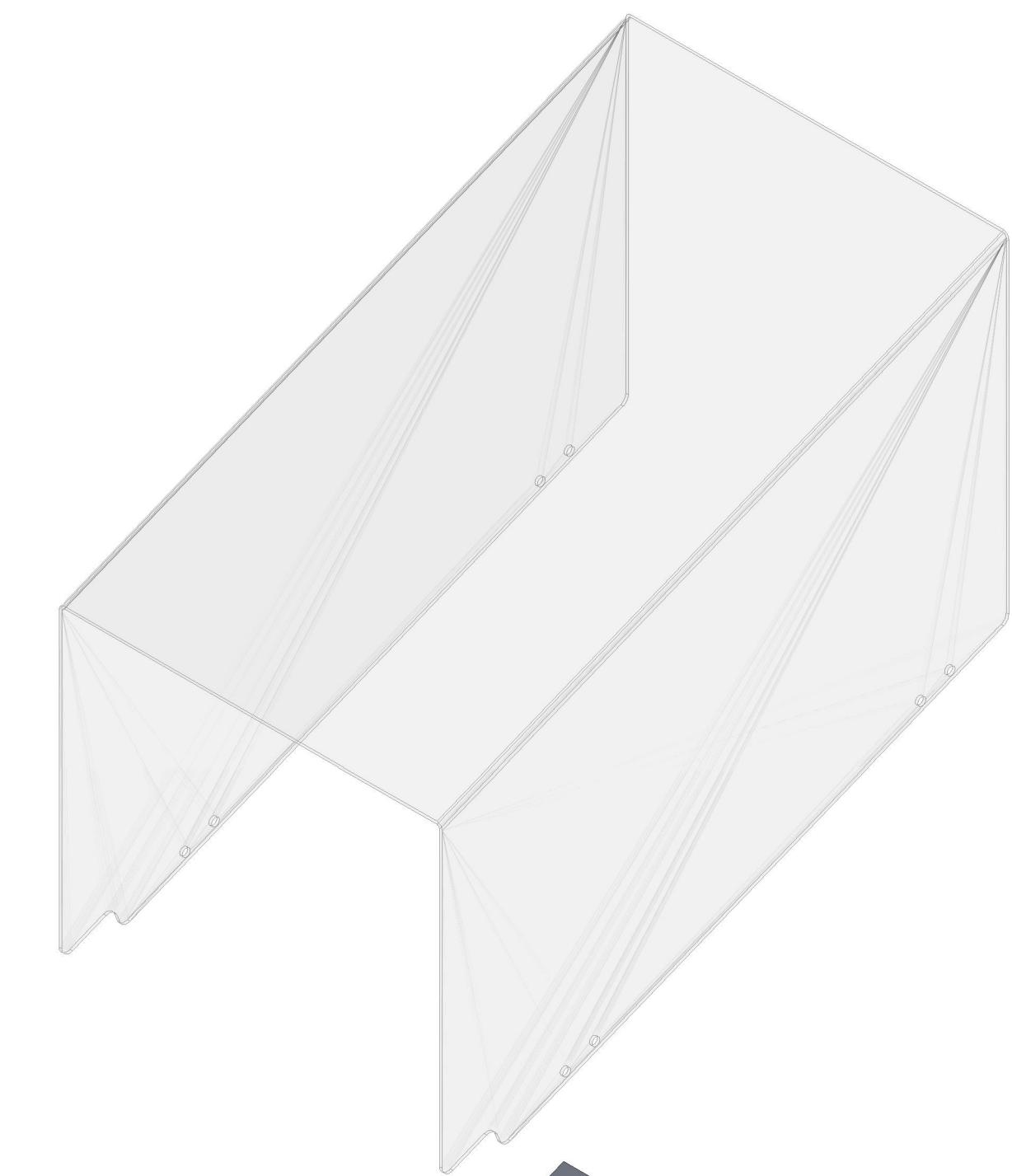
SCALE 5:16

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15005	2	tote slide base	
2	GE-15006	1	base connector	
3	GE-15007	2	tote slide leg	
4	GE-15008	1	tote slide	
5	GE-15009	1	tote slide cover	

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TITLE Tote Slide Assembly			
PROJECT	MODEL NAME	ISSUE	
DO NOT SCALE			

1 2 3 4 5 6 7 8

MODEL NAME  
GE-15004 TITLE  
Tote Slide Assembly

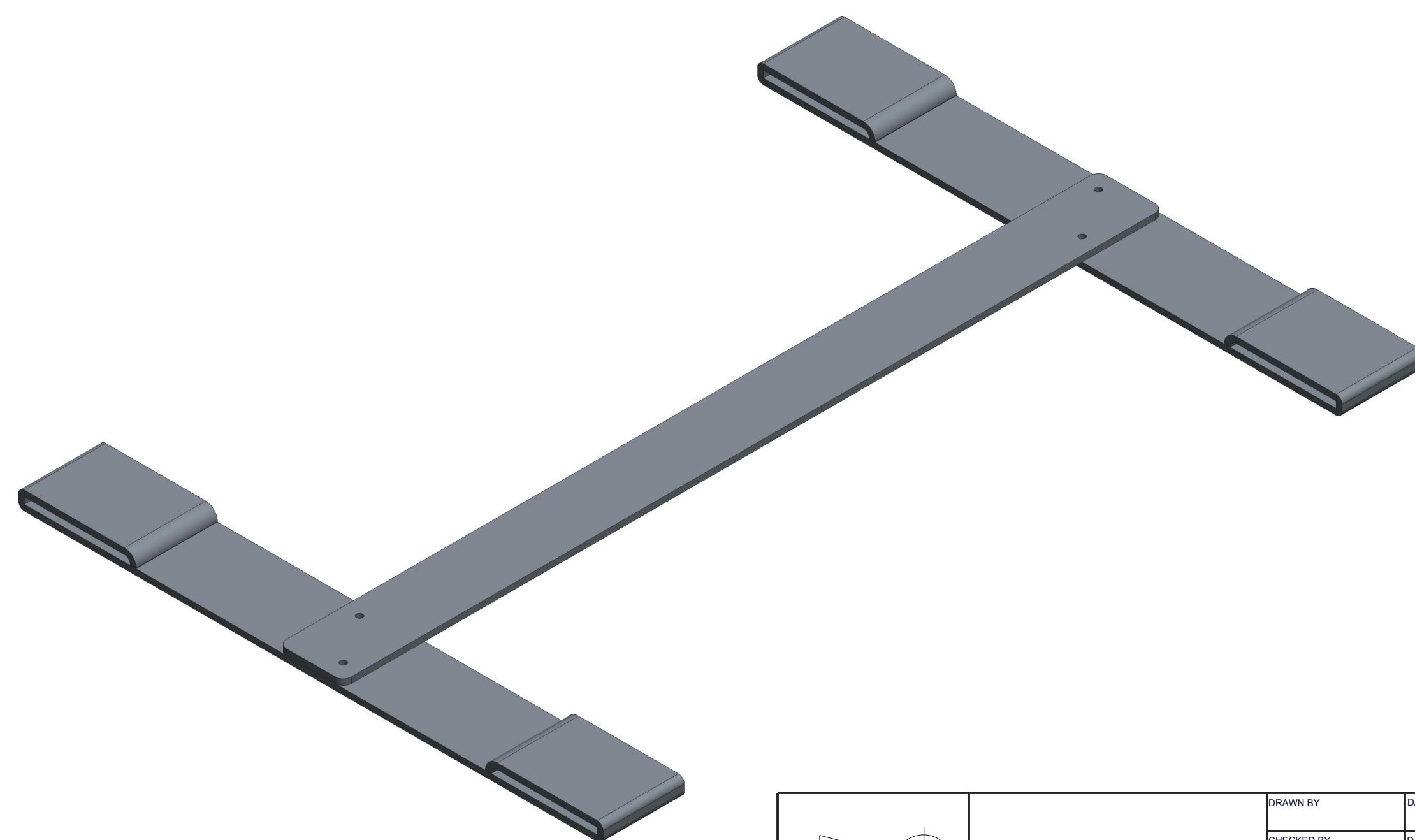


Rivet head on this surface



SCALE 5:16

Step 1: GE-15005 and GE-15006 are fastened together using 3/16" Domed Rivets.



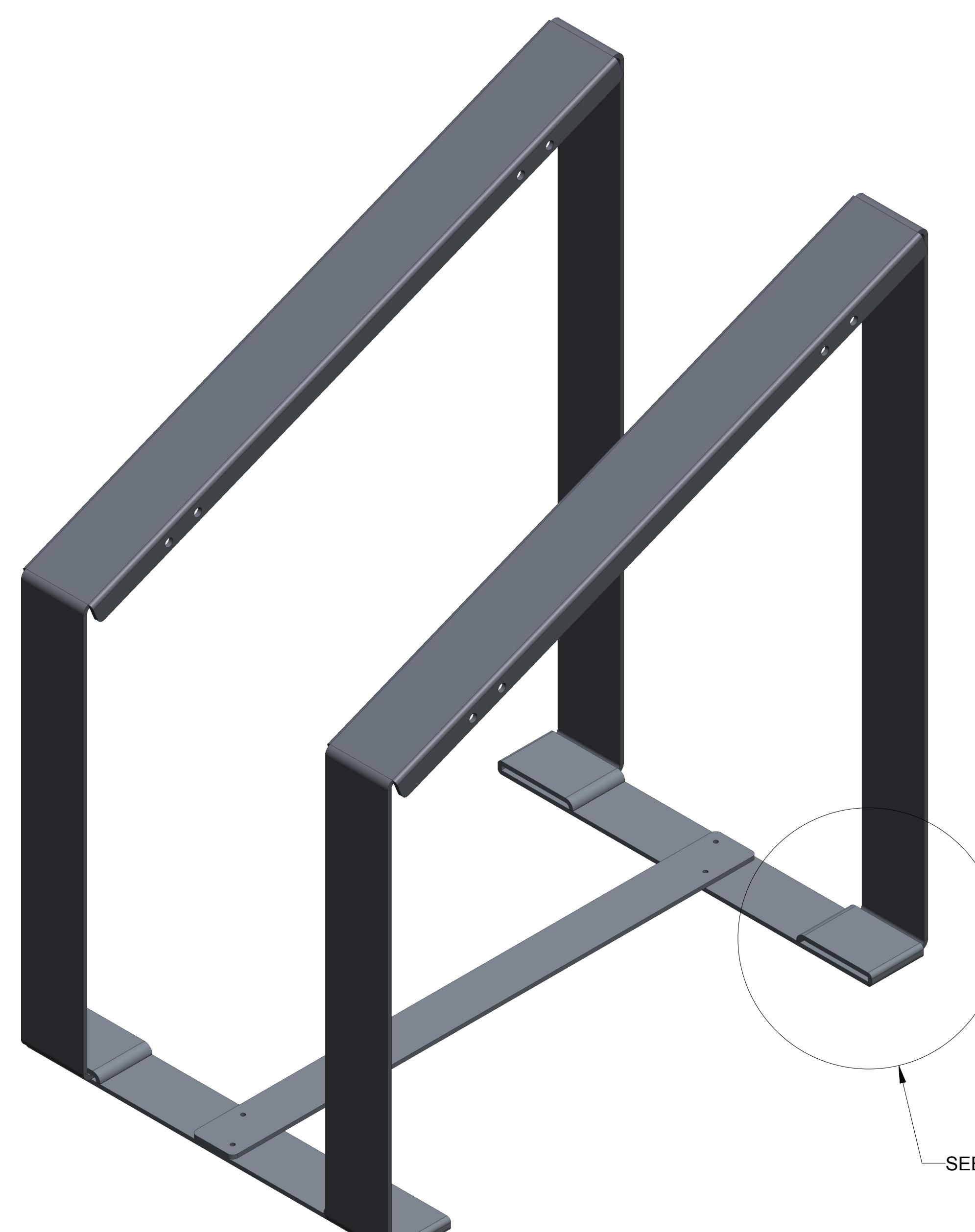
SCALE 3:8

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TITLE Tote Slide Assembly		
PROJECT	MODEL NAME GE-15004	ISSUE
DO NOT SCALE		

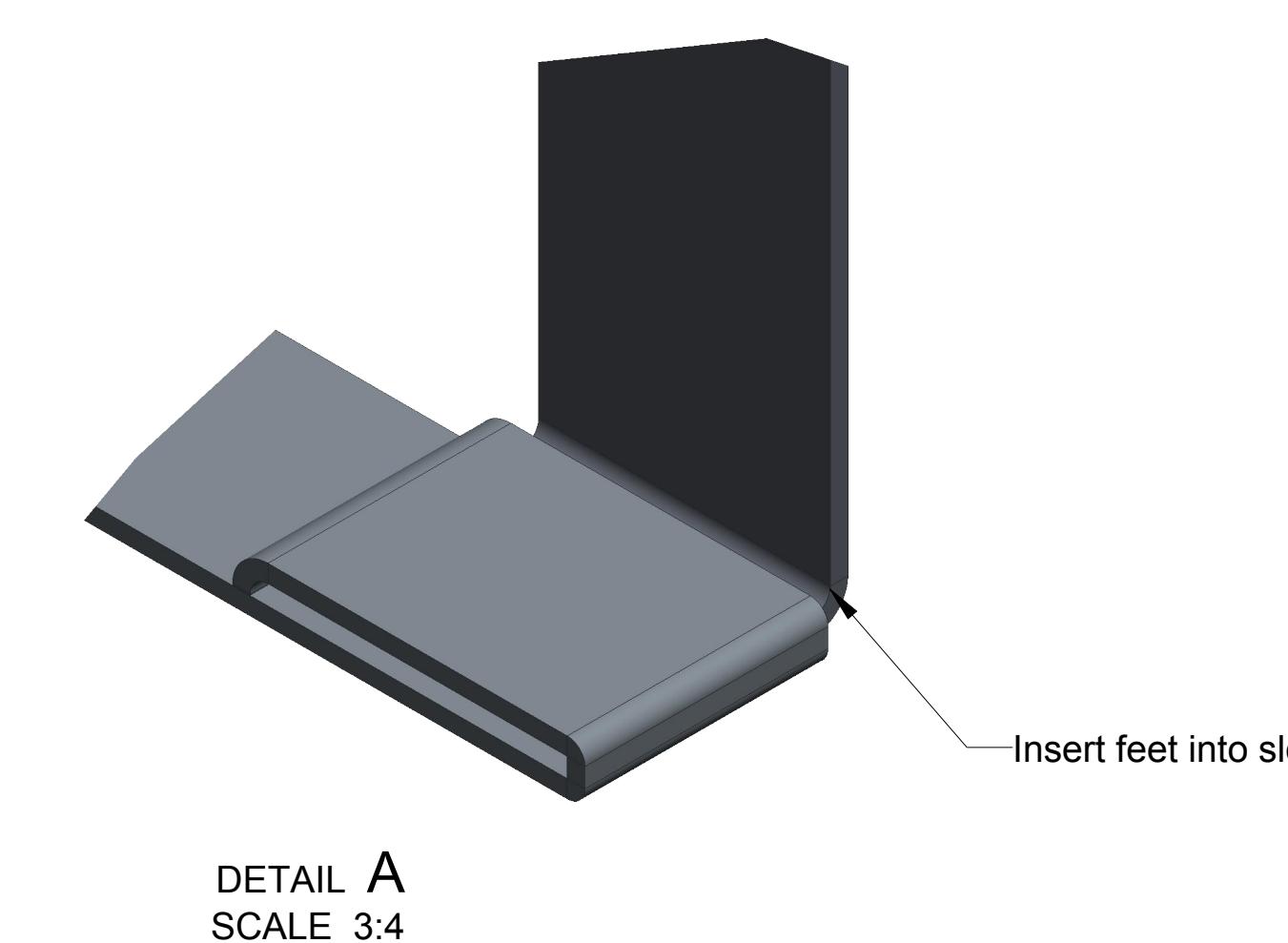
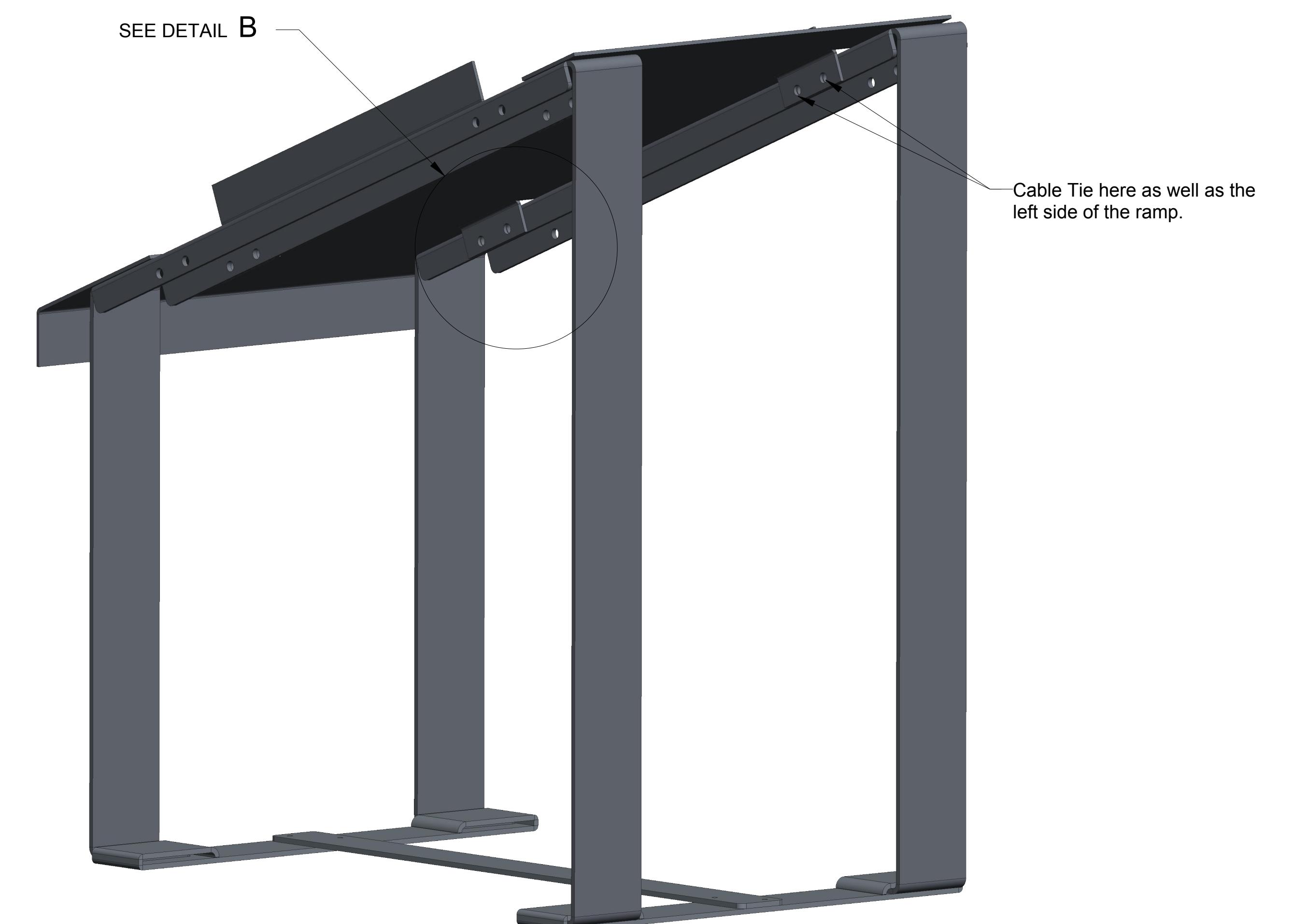
1 2 3 4 5 6 7 8

MODEL NAME  
GE-15004 TITLE  
Tote Slide Assembly

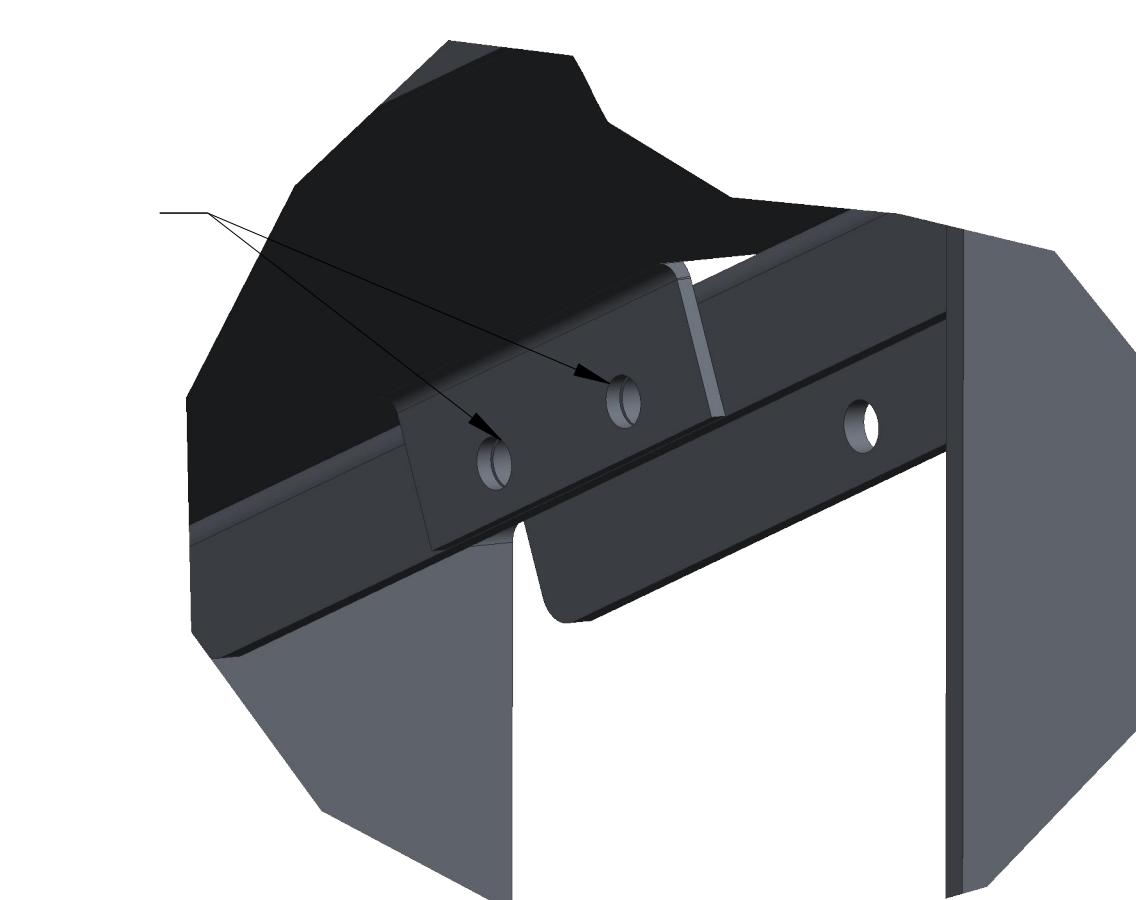
Step 2: Slide the feet of GE-15007 into the openings of GE-15005.



Step 3: Using four (4) cable ties - two (2) per side - attach GE-15008 to Ge-15007.



Cable tie through these holes.



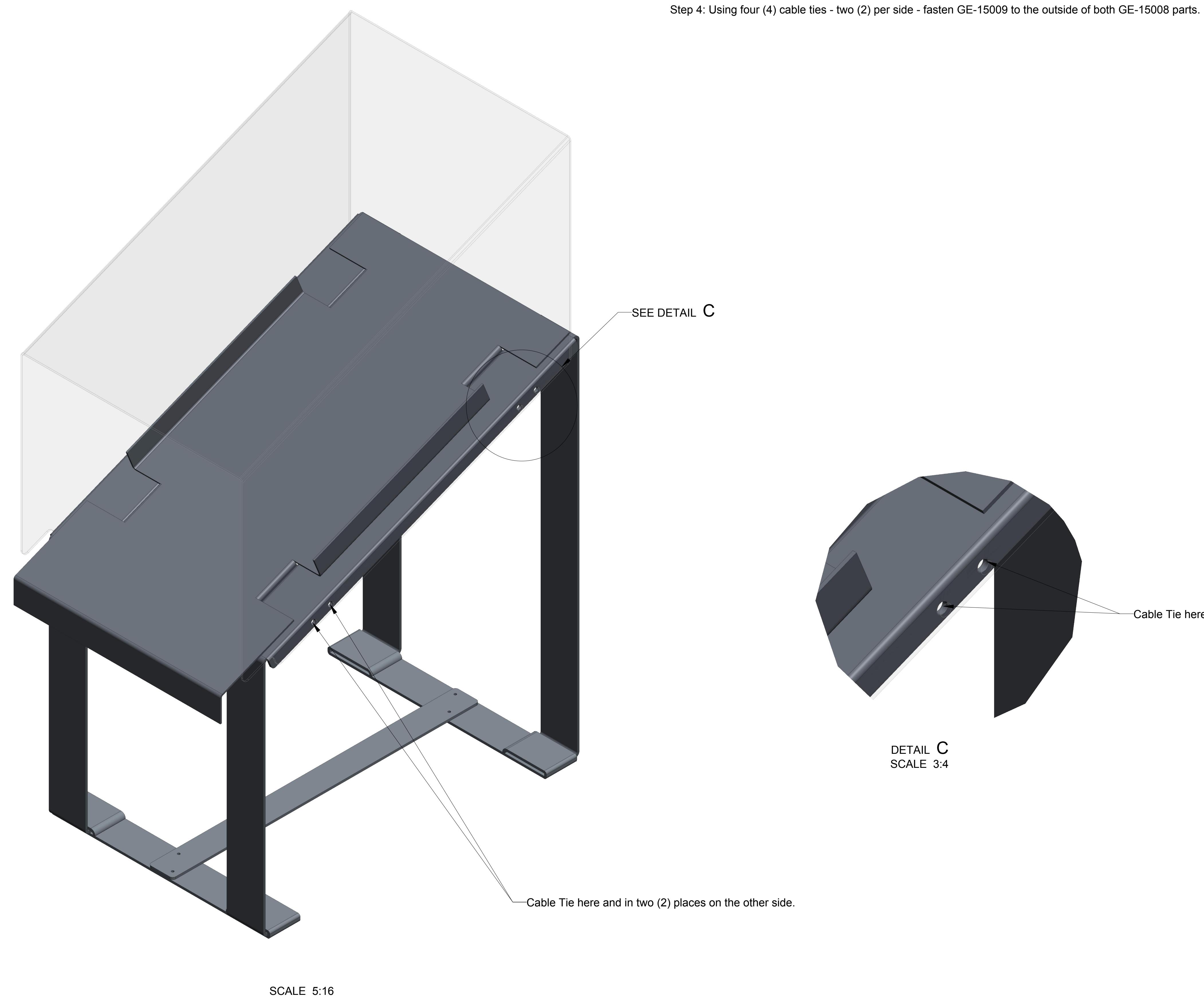
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		SCALE 5:16 SHEET 3 OF 4
TITLE Tote Slide Assembly		
PROJECT	MODEL NAME GE-15004	ISSUE _____

1 2 3 4 5 6 7 8

MODEL NAME  
GE-15004

TITLE  
Tote Slide Assembly

Step 4: Using four (4) cable ties - two (2) per side - fasten GE-15009 to the outside of both GE-15008 parts.



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TITLE Tote Slide Assembly			
PROJECT	MODEL NAME	ISSUE	
DO NOT SCALE		GE-15004	

1

2

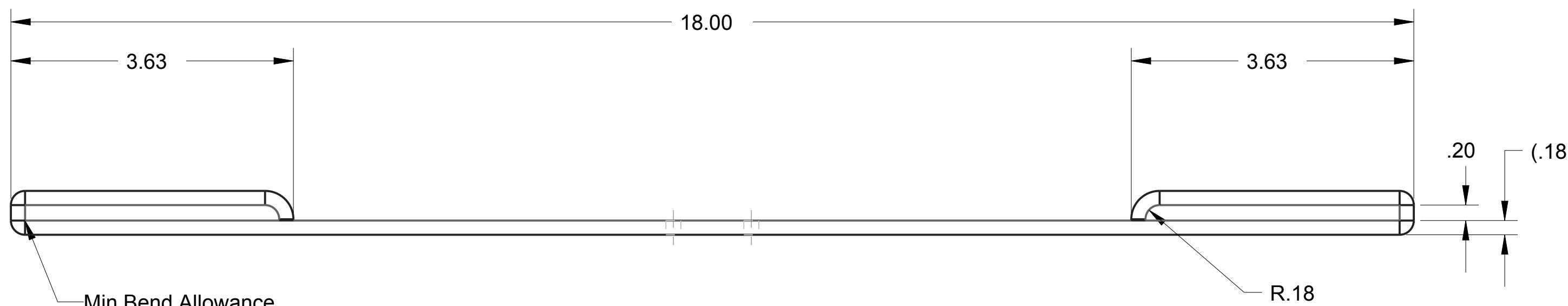
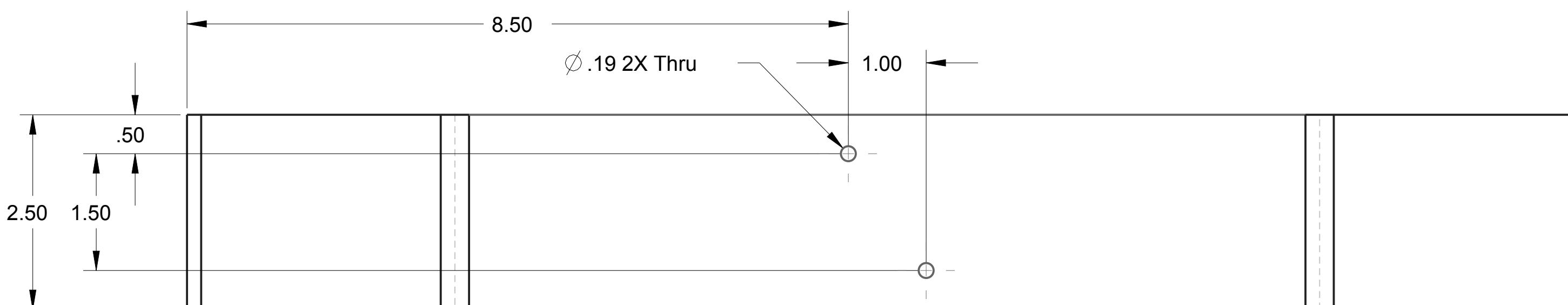
3

4

MODEL NAME  
GE-15005TITLE  
Tote Slide Base

D

D



## Note:

Material: 5GA, 5052 Aluminum Sheet  
Qty: 1  
Scale: 3:4

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 3:4	SHEET 1 OF 1
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DO NOT SCALE		TITLE Tote Slide Base	
PROJECT		MODEL NAME GE-15005	ISSUE

1

2

3

4

1

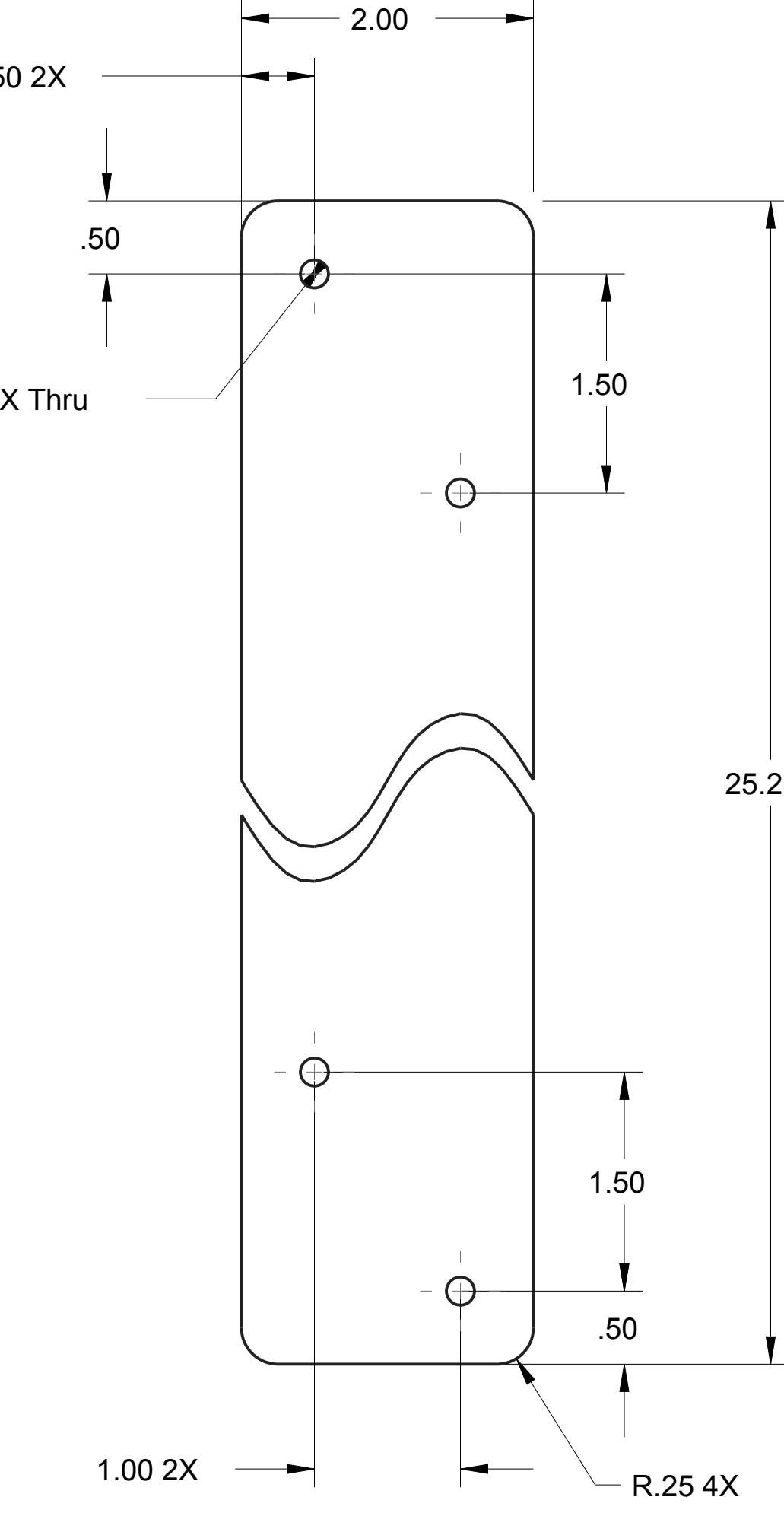
2

3

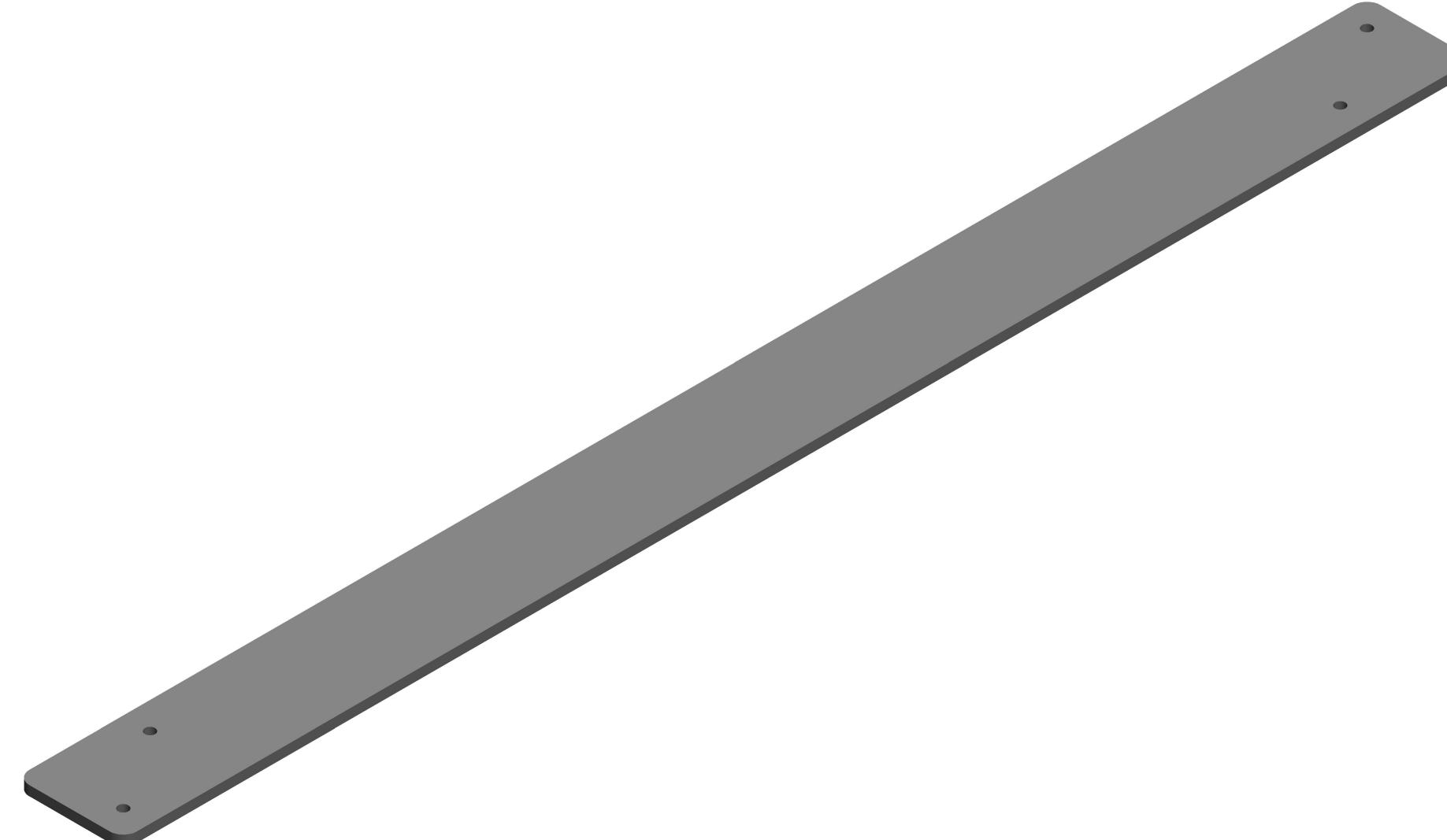
4

MODEL NAME  
GE-15006TITLE  
Base Connector

D



SCALE 1:1



SCALE 1:2

## Note:

Material: 5 GA, 5052 Aluminum Sheet

Qty: 1

Scale: 1:1

Remove all sharp edges and burrs.

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE Base Connector	PROJECT	MODEL NAME GE-15006
DO NOT SCALE	ISSUE		

1

2

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1

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3

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MODEL NAME  
GE-15007TITLE  
Tote Slide Leg

D

1.00  
3.75  
27.26  
1.50  
68.00°  
 $\phi .38$  4X Thru

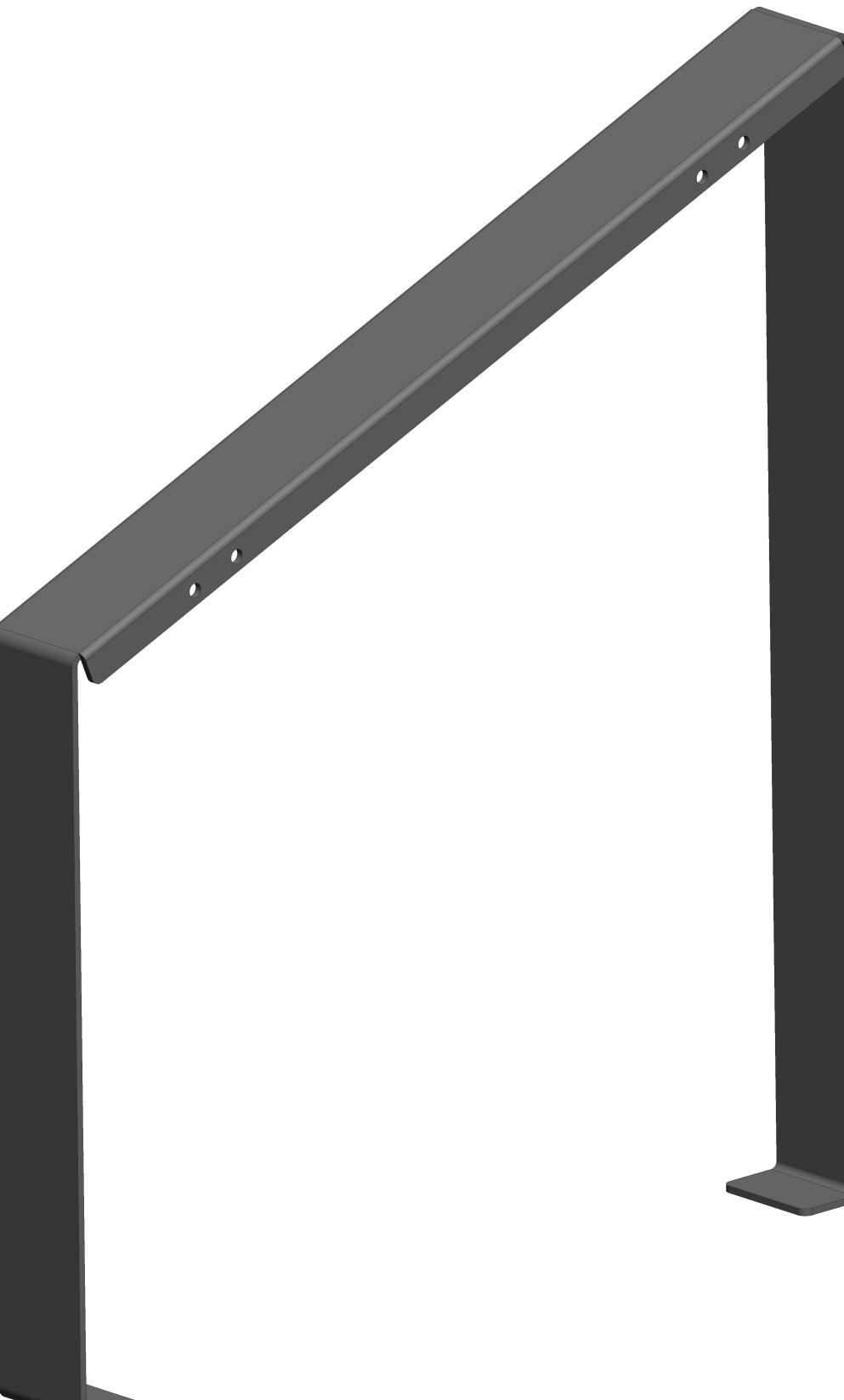
1.50  
3.75  
112.00°  
R.25 TYP  
.38 4X

3.36  
30.08  
19.750  
2.00  
3.000  
90.00° 2X

(.18)  
R.18 TYP  
2.00

SCALE 1:4

R.25 4X  
26.00



SCALE 1:4

## Note:

Material: 5GA, 5052 Aluminum Sheet  
Qty: 1  
Scale: 1:4

Remove all burrs and sharp edges.

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:4	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1		TITLE	Tote Slide Leg
DO NOT SCALE		PROJECT	MODEL NAME GE-15007
ISSUE			

1

2

3

4

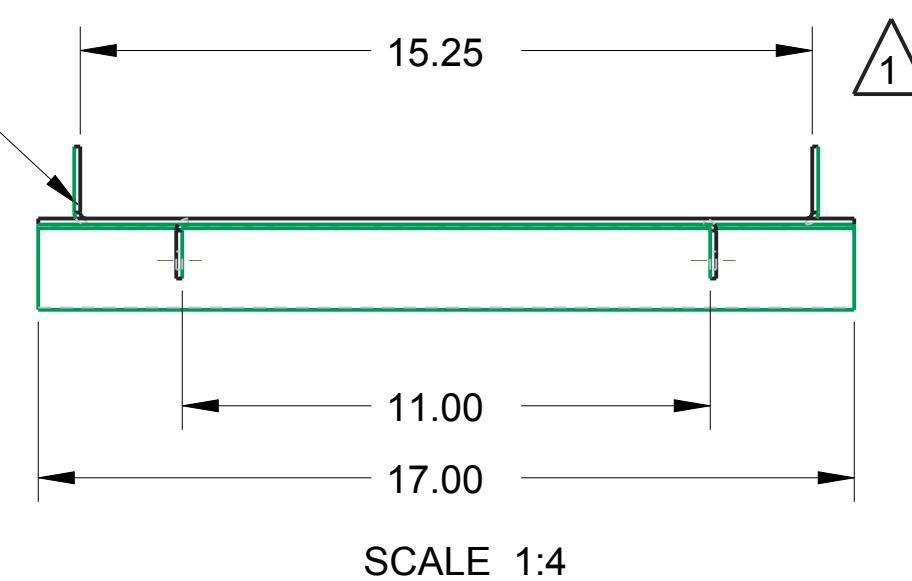
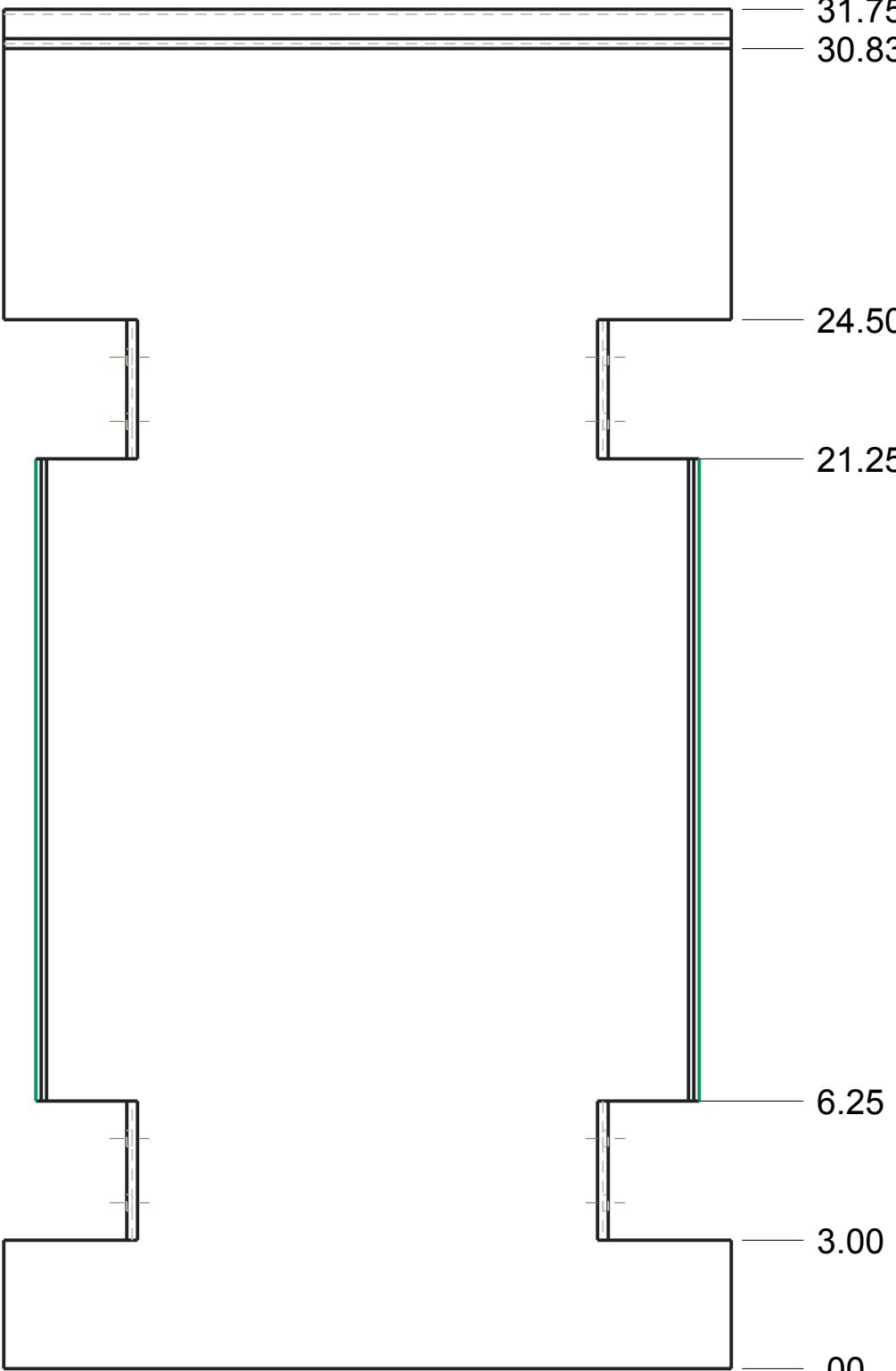
1

2

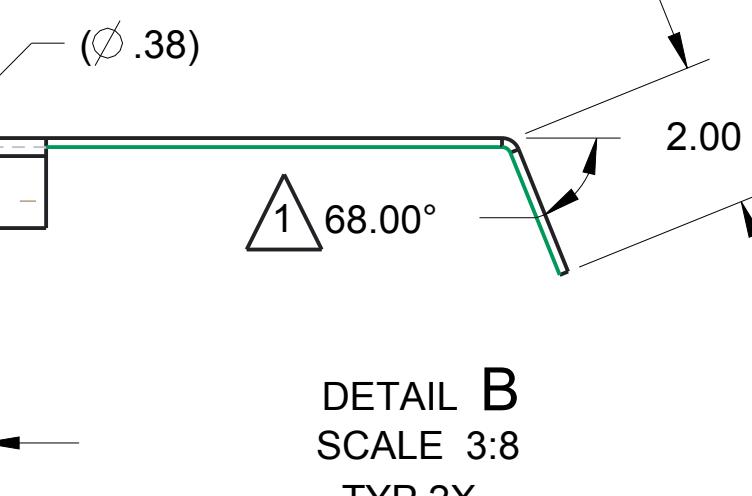
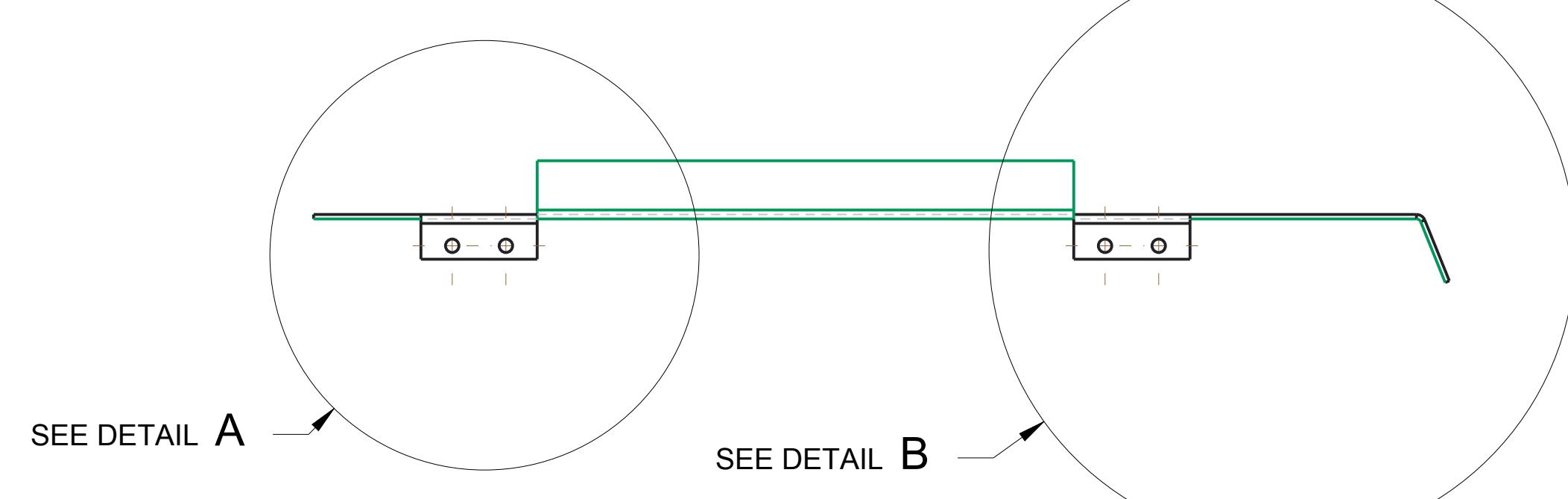
3

4

MODEL NAME GE-15008	TITLE Tote Slide
------------------------	---------------------



DETAIL A  
SCALE 3:8  
TYP 2X



DETAIL B  
SCALE 3:8  
TYP 2X

		DRAWN BY  CHECKED BY  APPROVED BY	DATE  DATE  DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- .01 XXX +/- .001 XXXX +/- .0001 ANG +/- 1			TITLE Tote Slide
DO NOT SCALE	PROJECT	MODEL NAME GE-15008	ISSUE

3

4

1

2

ASME STANDARD,INCH

3

4

D

C

B

A

MODEL NAME GE-15009	TITLE Tote Slide Cover
------------------------	---------------------------

## REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
A-2	1	Changed thickness to .125"	NJS	10/30/14
C-4	2	Added overall length dimension	NJS	12/3/14
A-4	2	Added dimensions for clarity	NJS	12/3/14

D

D

C

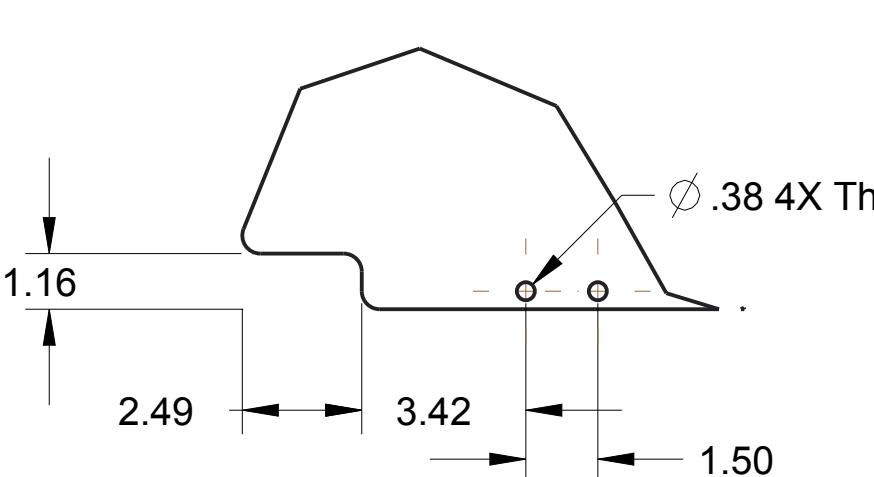
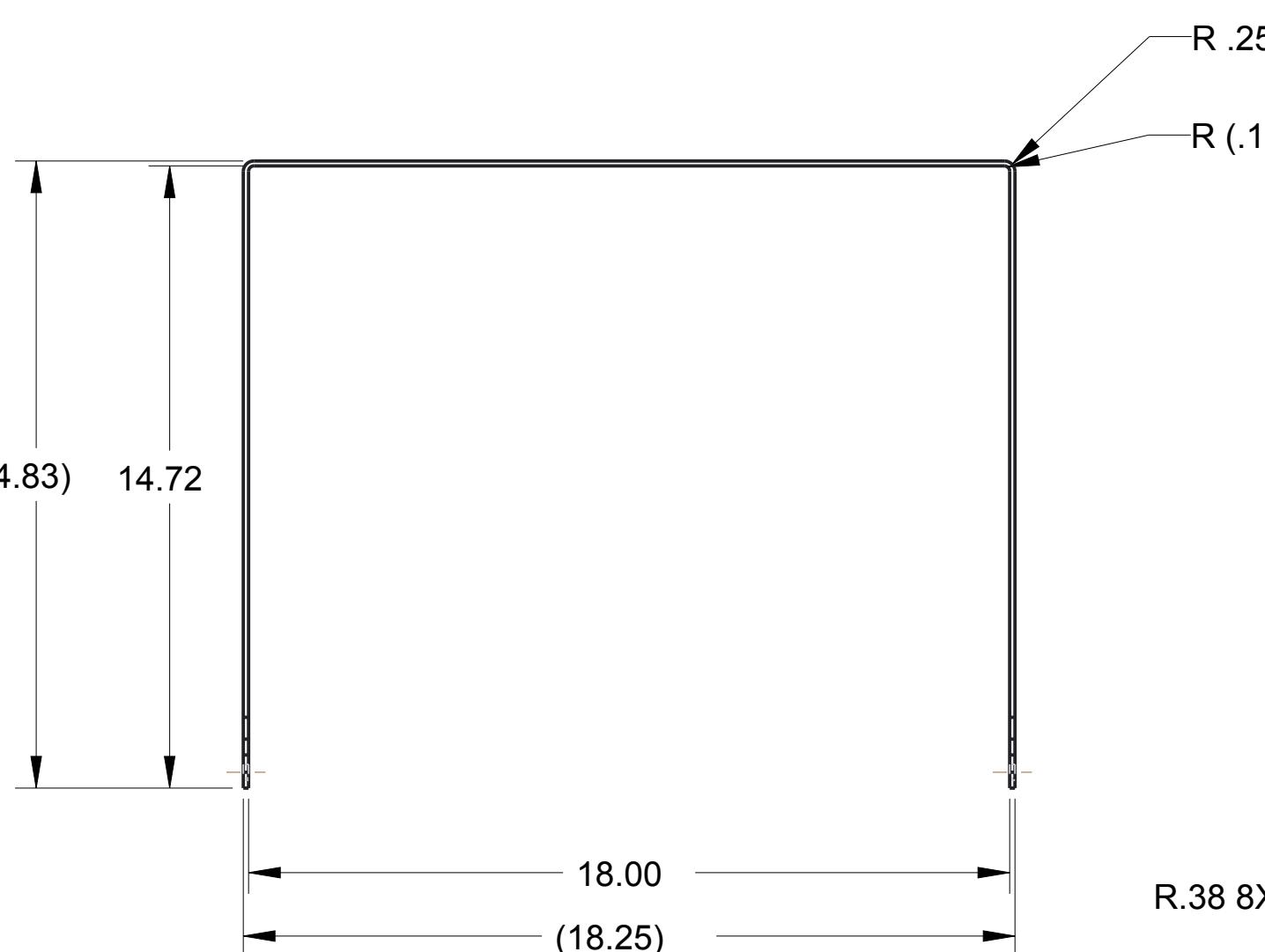
C

B

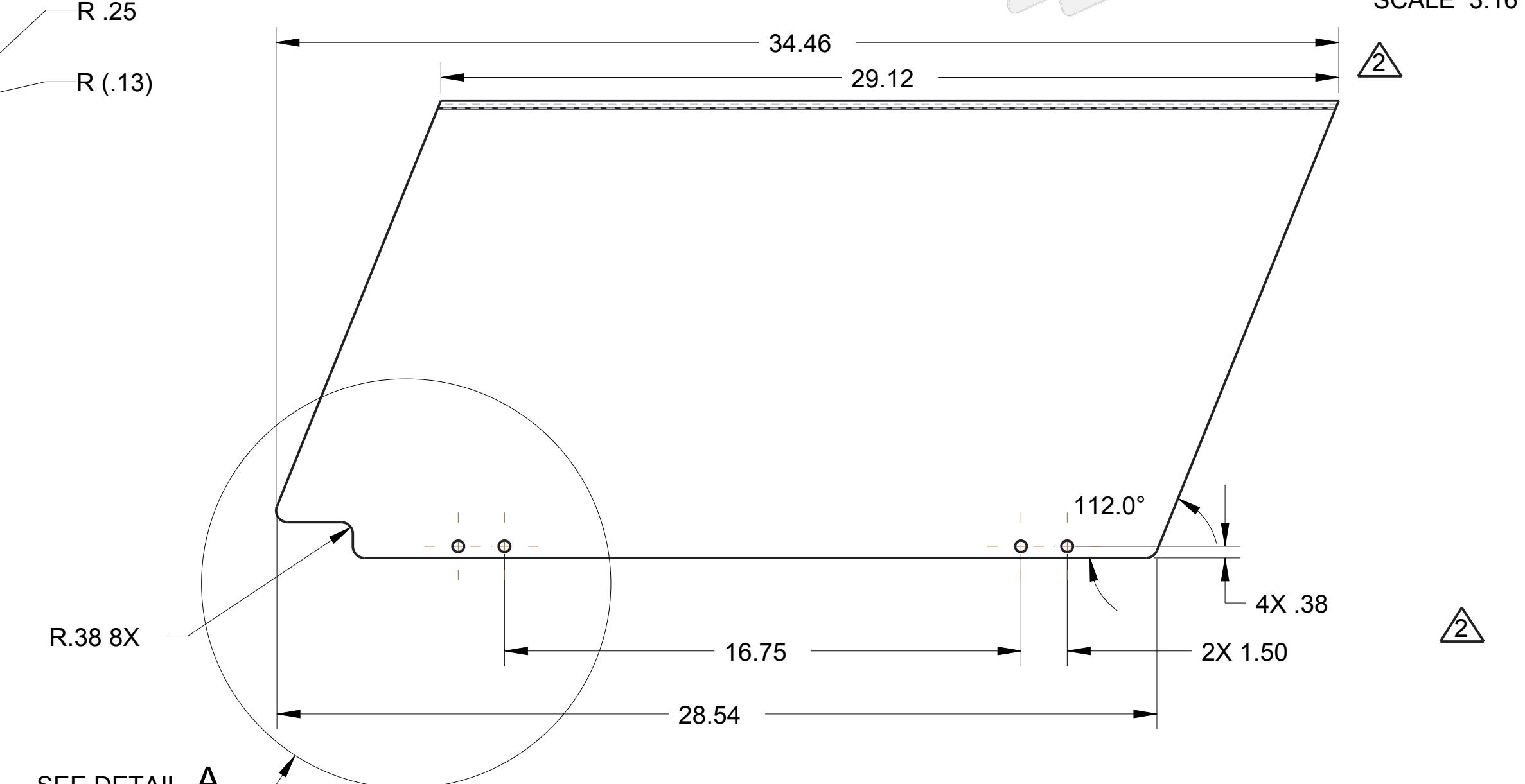
B

A

A



DETAIL A  
SCALE 1:4



1 Note

Material: Clear Polycarbonate, .125" Thick  
Qty: 1  
Scale: 1:4

		DRAWN BY _____ DATE _____
		CHECKED BY _____ DATE _____
		APPROVED BY _____ DATE _____
		SCALE 1:4
		SHEET 1 OF 1
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TITLE: Tote Slide Cover		
PROJECT		
MODEL NAME: GE-15009		
ISSUE		

DO NOT SCALE

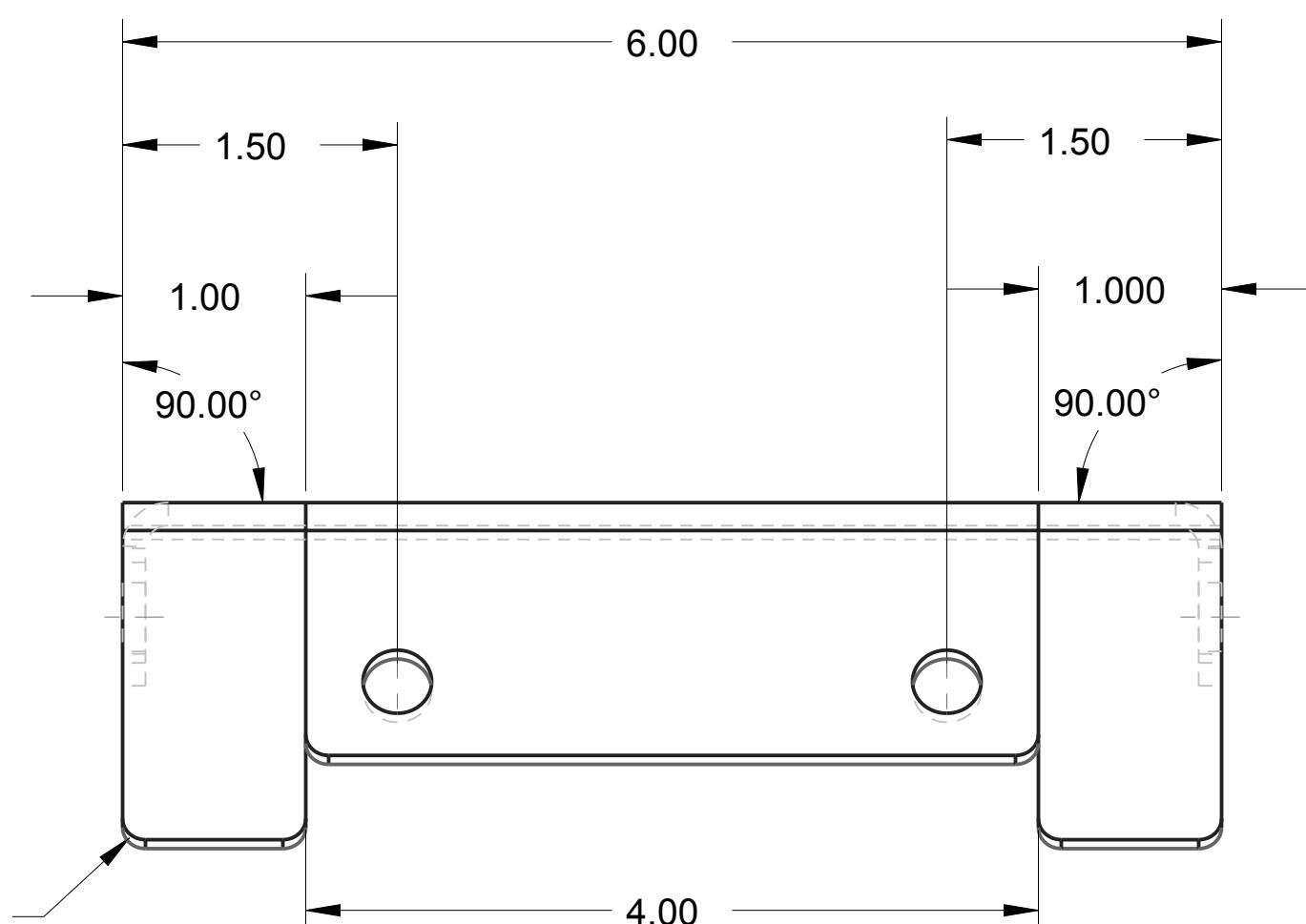
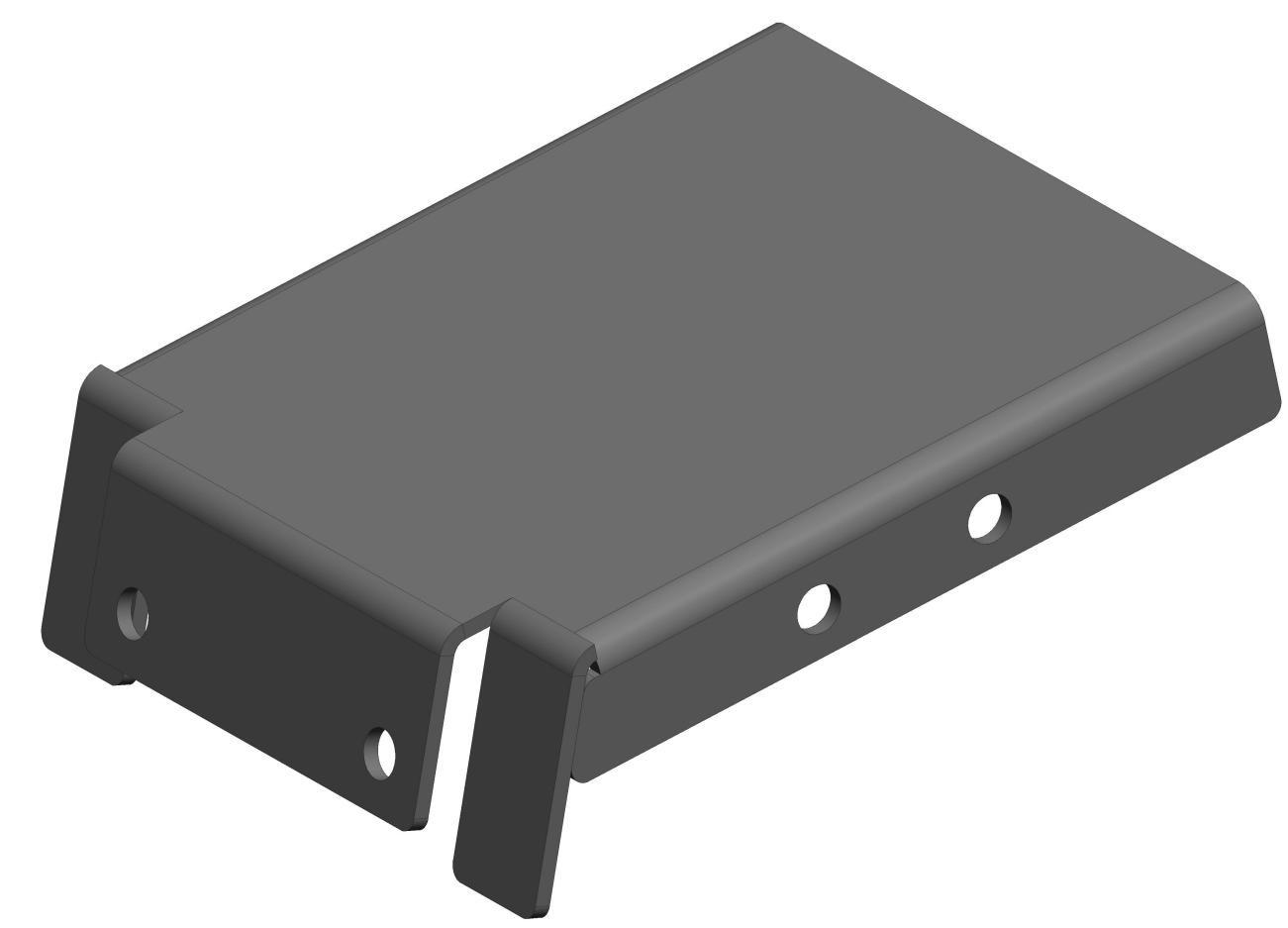
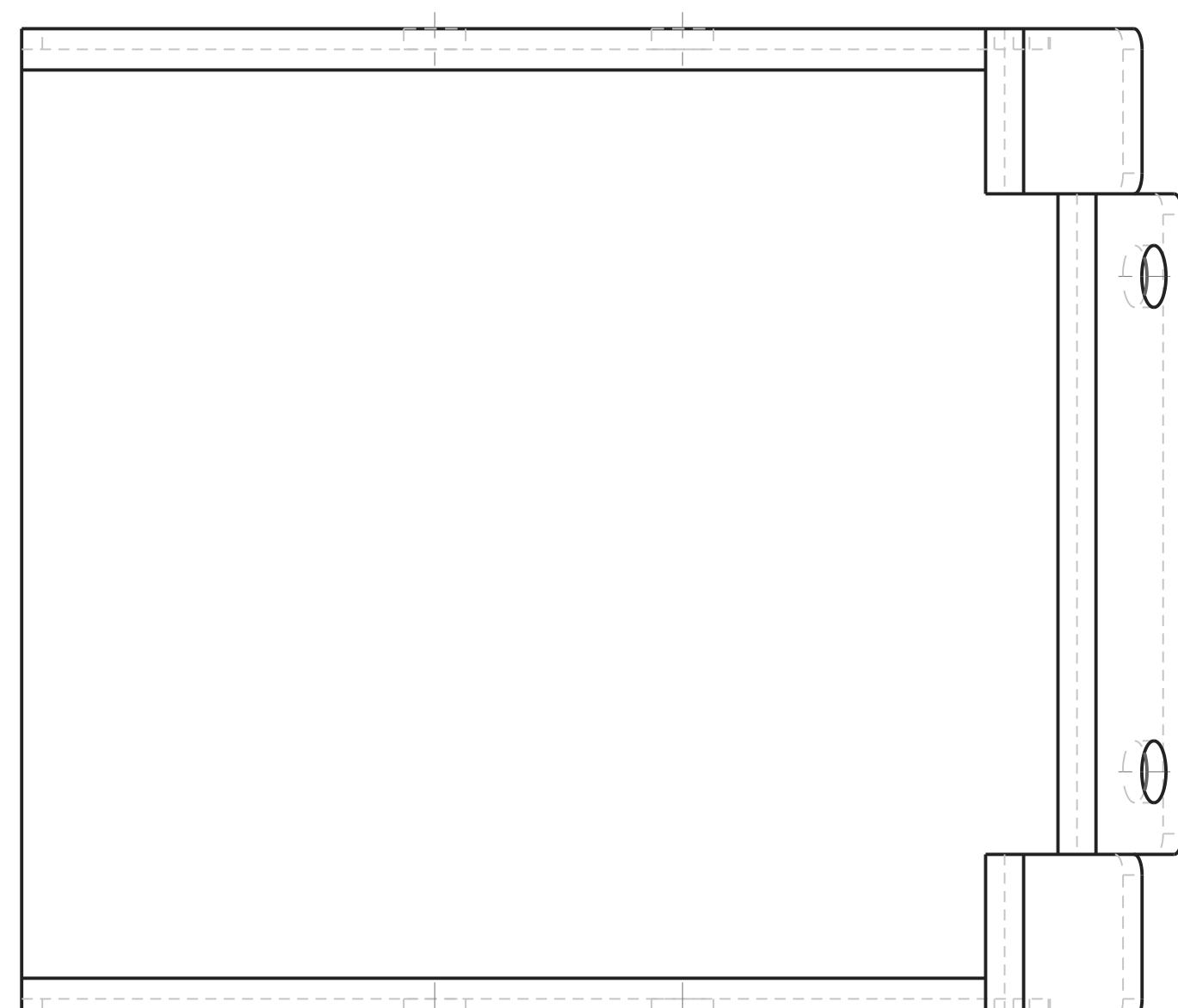
1

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4

MODEL NAME  
GE-15010

TITLE  
Litter Slide

SCALE 1:1

## Note:

Material: 5052 Aluminum Sheet, .125" Thick

Qty: 1

Scale: 1:1

Remove all burrs and sharp edges.

		DRAWN BY _____ CHECKED BY _____ APPROVED BY _____	DATE _____ DATE _____ DATE _____
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DO NOT SCALE	SCALE 1:1 SHEET 1 OF 1 TITLE Litter Slide PROJECT _____ MODEL NAME GE-15010 ISSUE _____		

1

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3

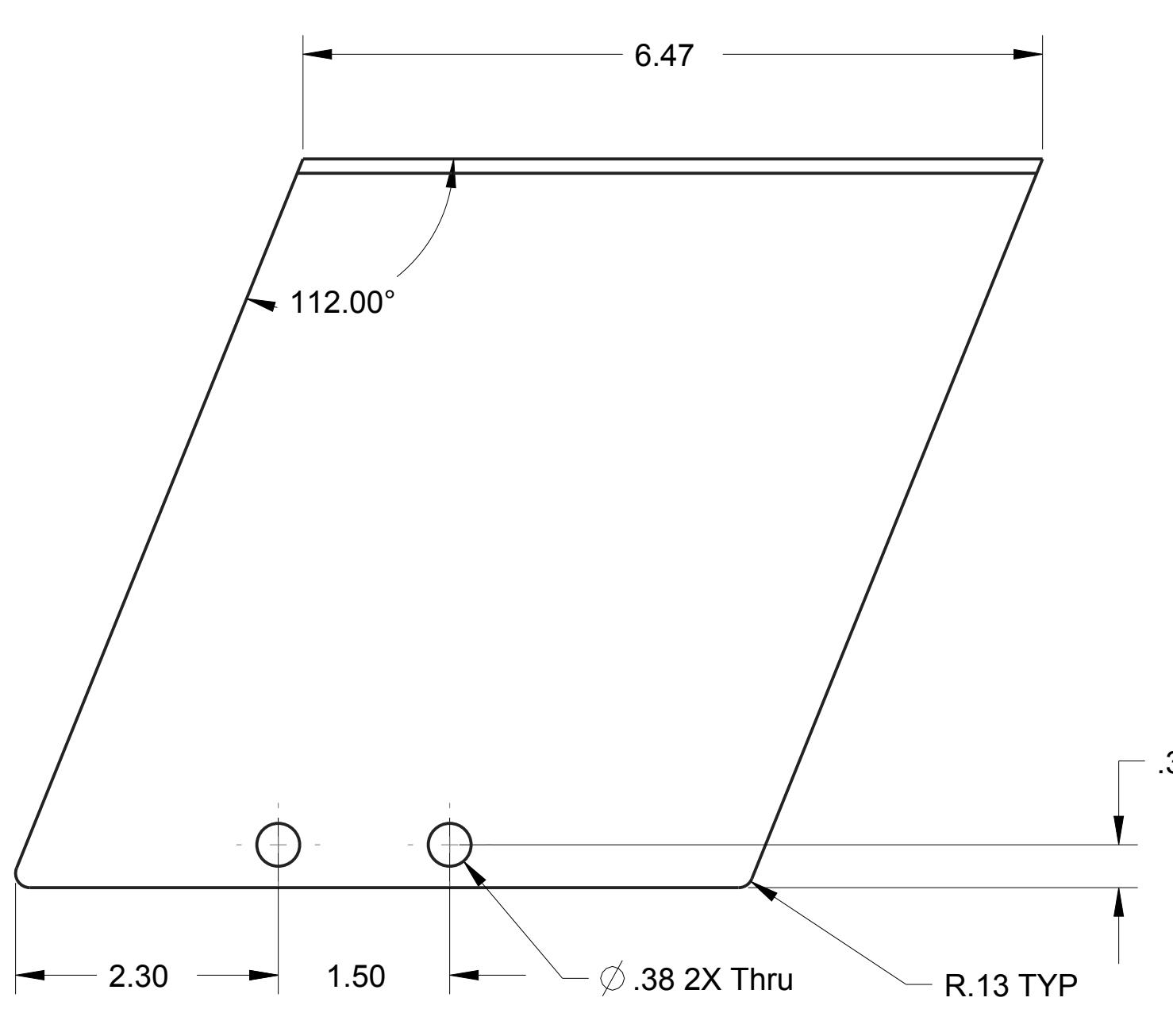
4

1

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4

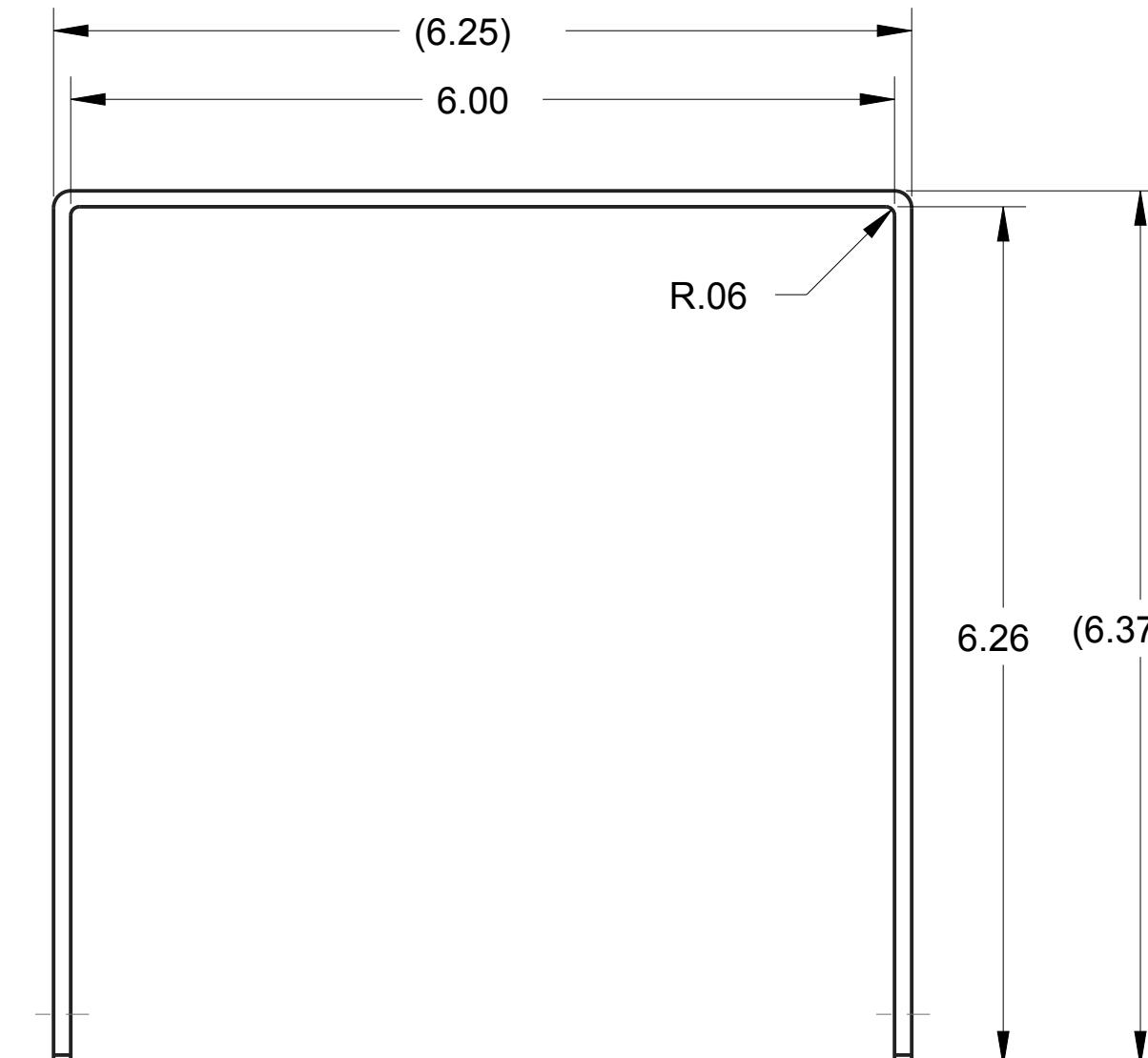
MODEL NAME  
GE-15011TITLE  
Litter Slide Cover

Note:

Material: Clear Polycarbonate, .125"

Qty:1

Scale: 3:4



		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1	SCALE 3:4 SHEET 1 OF 1		
DO NOT SCALE	TITLE Litter Slide Cover		
	PROJECT	MODEL NAME	ISSUE
		GE-15011	

1

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4

ASME STANDARD,INCH

MODEL NAME  
GE-15012

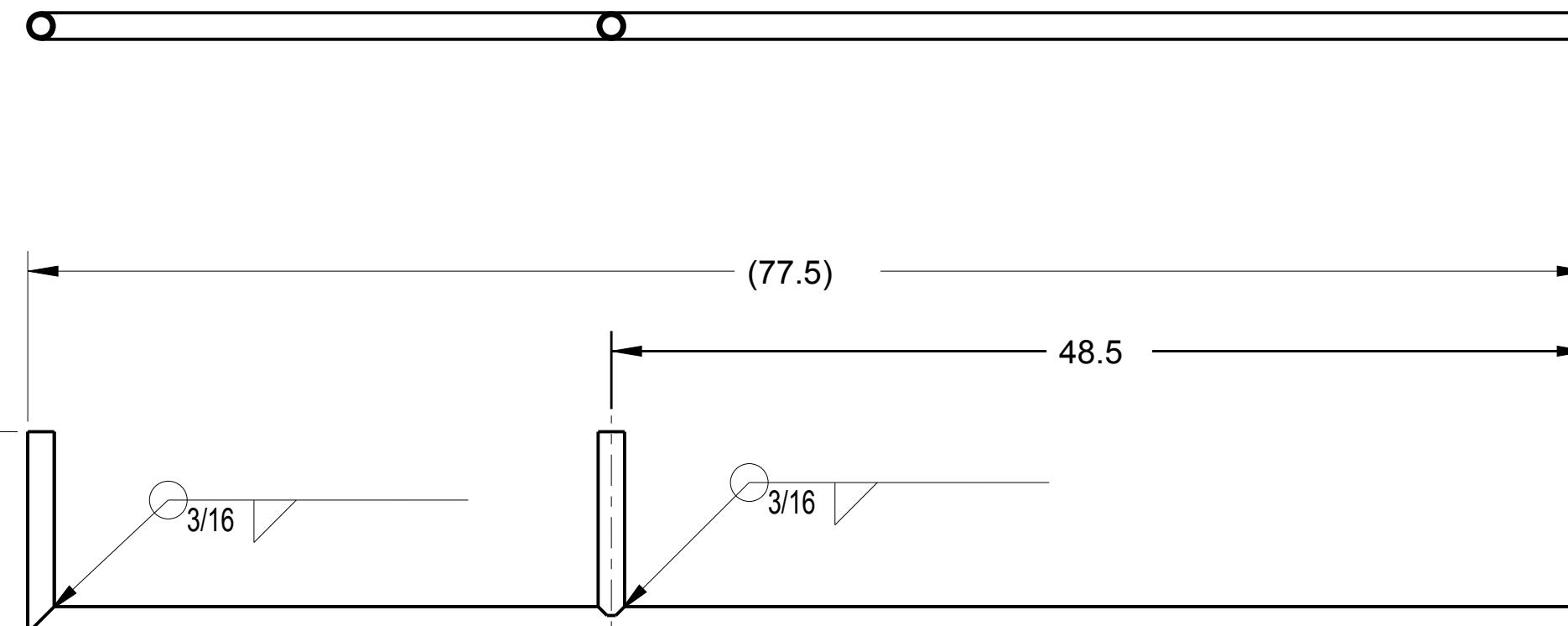
TITLE  
Vertical Support, Angle Wall

1

2

3

4



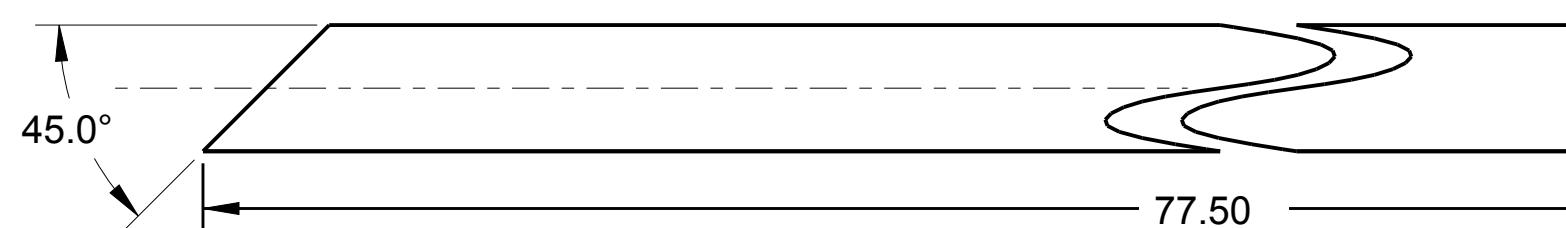
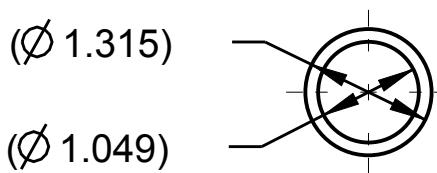
SCALE 1:12

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15012-01	1	Vertical Tube	
2	GE-15012-02	1	Top Tube	
3	GE-15012-03	1	Bottom Tube	

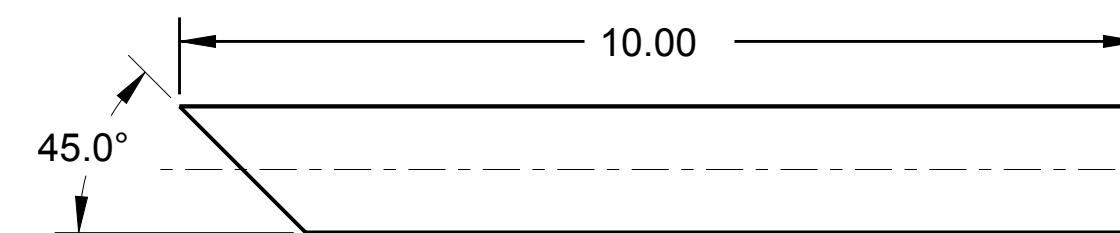
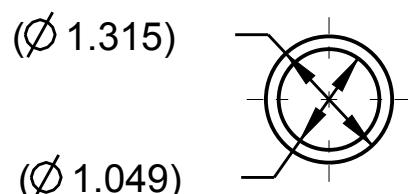
		DRAWN BY	DATE
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PROJECT	MODEL NAME	GE-15012	ISSUE

MODEL NAME  
GE-15012

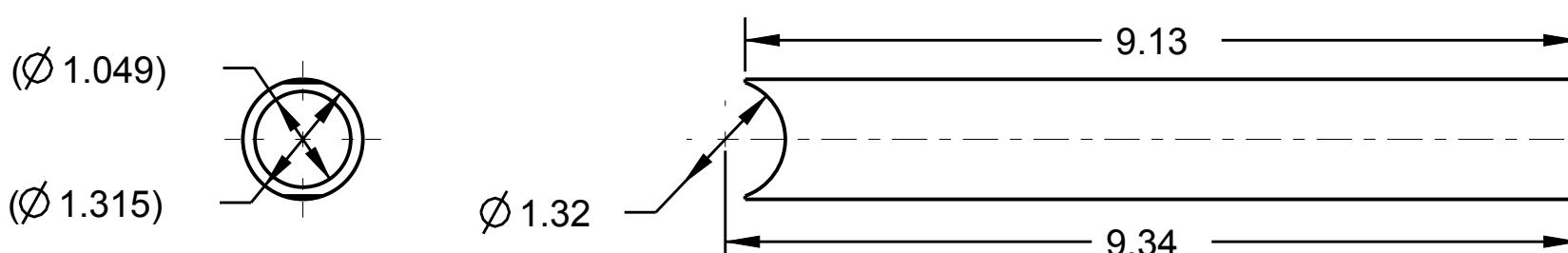
TITLE  
Vertical Support, Angle Wall



Item: GE-15012-01, Vertical Tube  
Qty: 1  
Material: 1" 6061-T6 Aluminum Schedule 40 Pipe  
Scale: 1:2



Item: GE-15012-02, Top Tube  
Qty: 1  
Material: 1" 6061-T6 Aluminum Schedule 40 Pipe  
Scale: 1:2



Item: GE-15012-03, Bottom Tube  
Qty: 1  
Material: 1" 6061-T6 Aluminum Schedule 40 Pipe  
Scale: 1:2

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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DO NOT SCALE	SHEET 2 OF 2		
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	TITLE Vertical Support, Angle Wall		
PROJECT	MODEL NAME	GE-15012	ISSUE

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4

MODEL NAME  
GE-15013TITLE  
Horizontal Brace, Angle Wall

D

D

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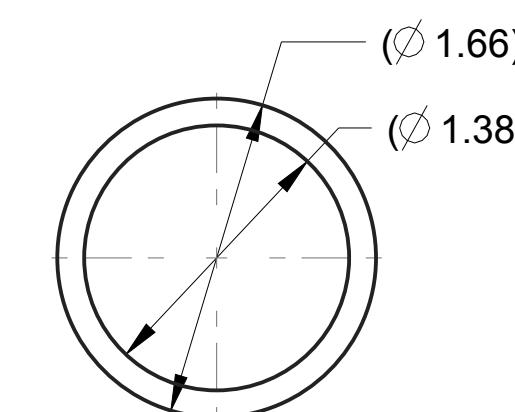
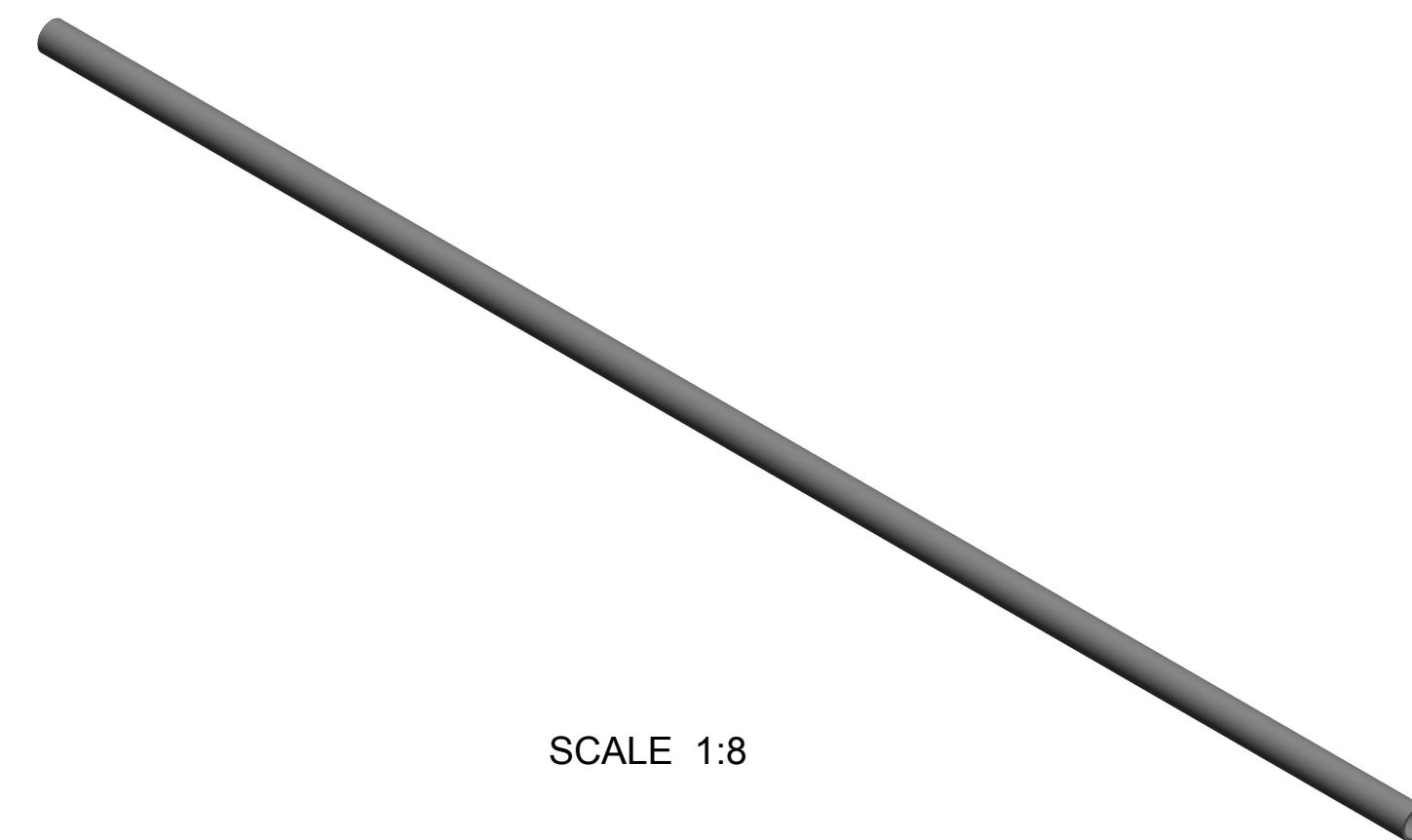
C

B

B

A

A



## Note:

Material: 1.25" Schedule 40 Aluminum Pipe  
Qty: 1  
Scale: 1:1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE	Horizontal Brace, Angle Wall	
DO NOT SCALE	PROJECT	MODEL NAME	ISSUE
		GE-15013	

1

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ASME STANDARD,INCH

MODEL NAME  
GE-15014

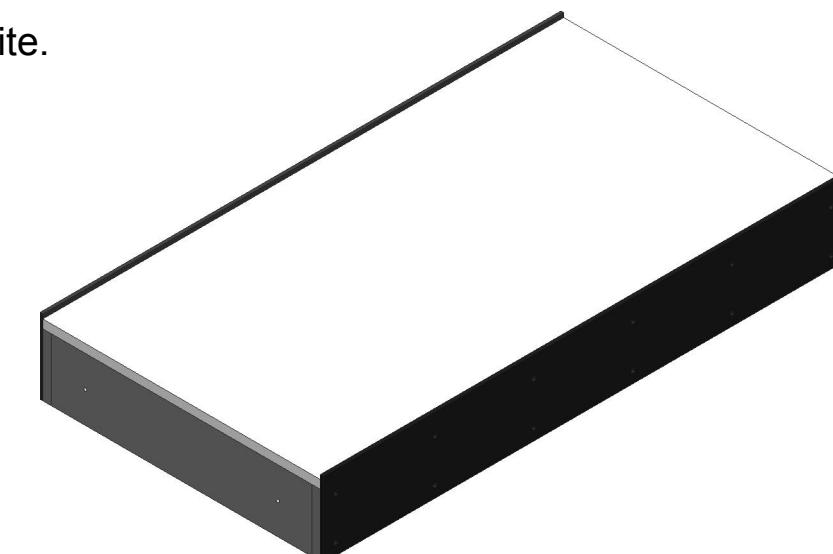
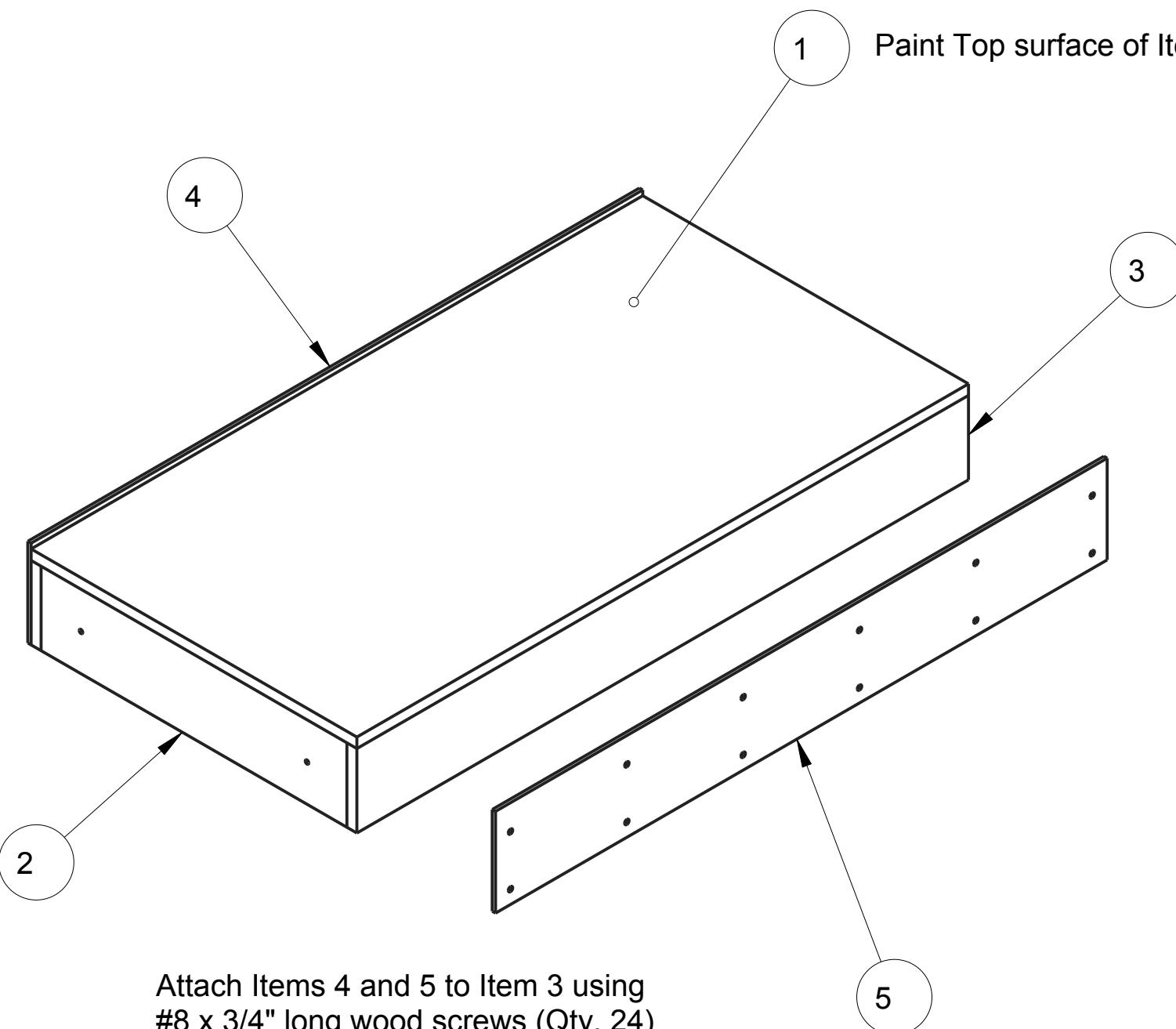
TITLE  
Step Assembly

1

2

3

4



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15014-01	1	Step Top	
2	GE-15014-02	4	Step Support	
3	GE-15014-05	2	Step Face	
4	GE-15015	1	Step Plastic, Red	
5	GE-15016	1	Step Plastic, Blue	

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8	SHEET 1 OF 3
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DO NOT SCALE		PROJECT	MODEL NAME GE-15014
		ISSUE	

1

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MODEL NAME  
GE-15014

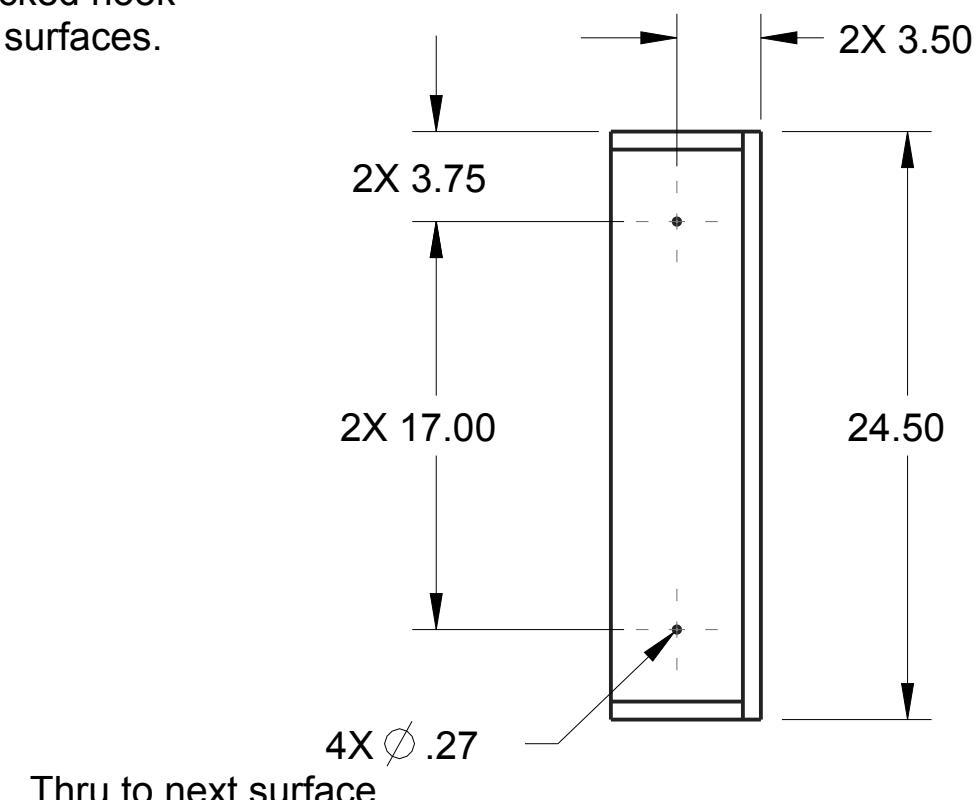
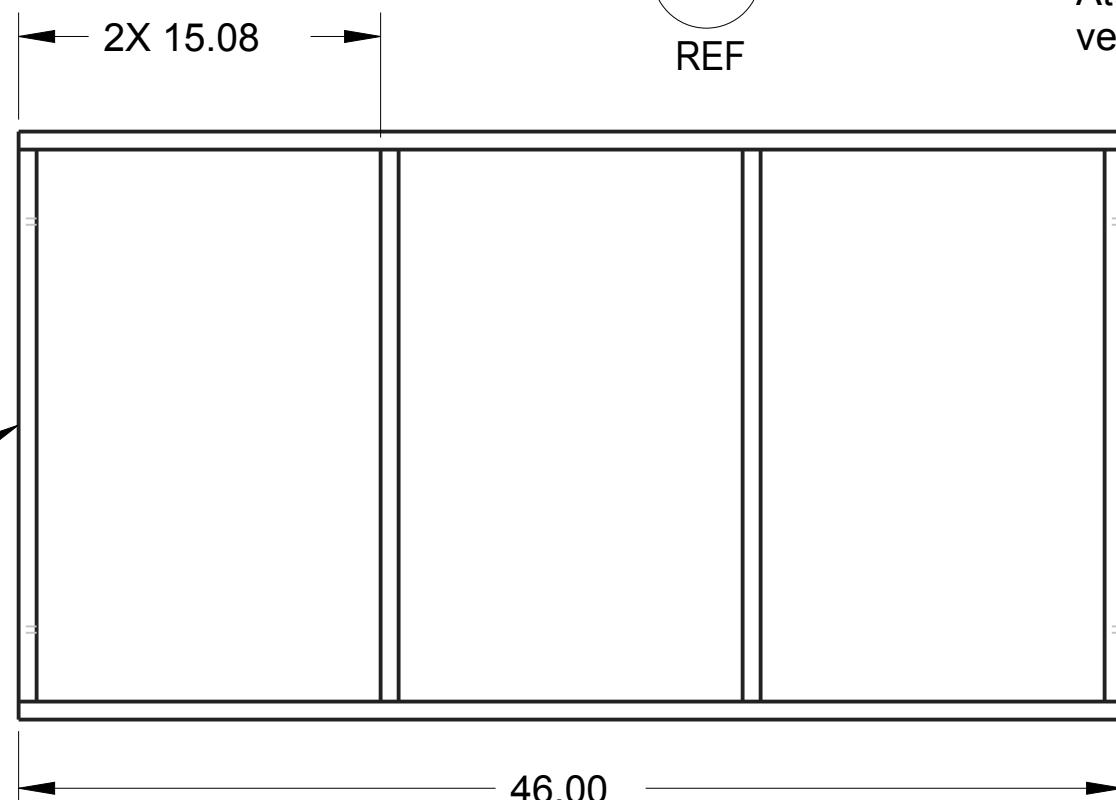
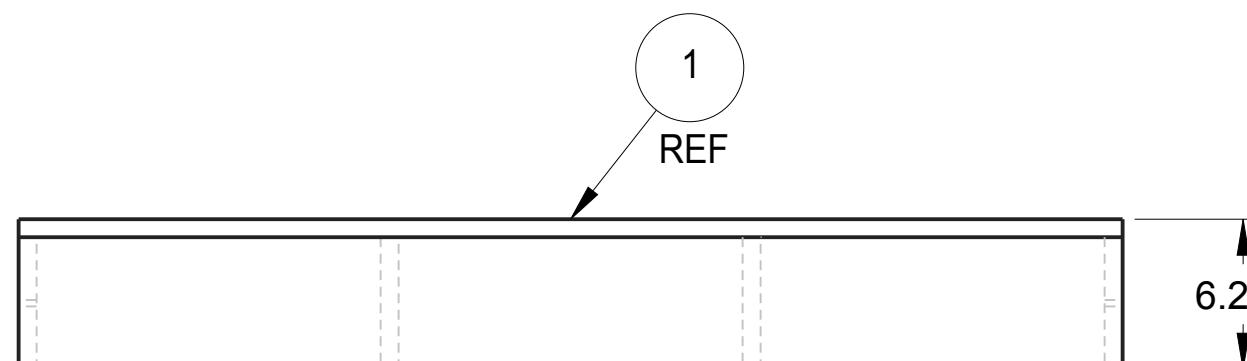
TITLE  
Step Assembly

1

2

3

4



Notes:

1. Items 4 and 5 have been hidden for clarity.
2. Glue and staple together as necessary.

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		CHECKED BY	DATE	
		APPROVED BY	DATE	
		SCALE 1:8	SHEET 2 OF 3	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1		TITLE Step Assembly		
PROJECT		MODEL NAME	GE-15014	
DO NOT SCALE		ISSUE		

MODEL NAME  
GE-15014

TITLE  
Step Assembly

1

2

3

4

24.50

46.00

(.75)

5.50

23.00

(.75)

46.00

5.50

(.75)

Item 1: Top Barrier  
Qty: 1  
Material 3/4" Plywood, Painted White

Item 2: Support, Barrier  
Qty: 4  
Material: 3/4" Plywood

Item 3: Step Face  
Qty: 2  
Material: 3/4" Plywood



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:8	SHEET 3 OF 3

DO NOT SCALE  
UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

TITLE  
Step Assembly

PROJECT

MODEL NAME  
GE-15014

ISSUE

1

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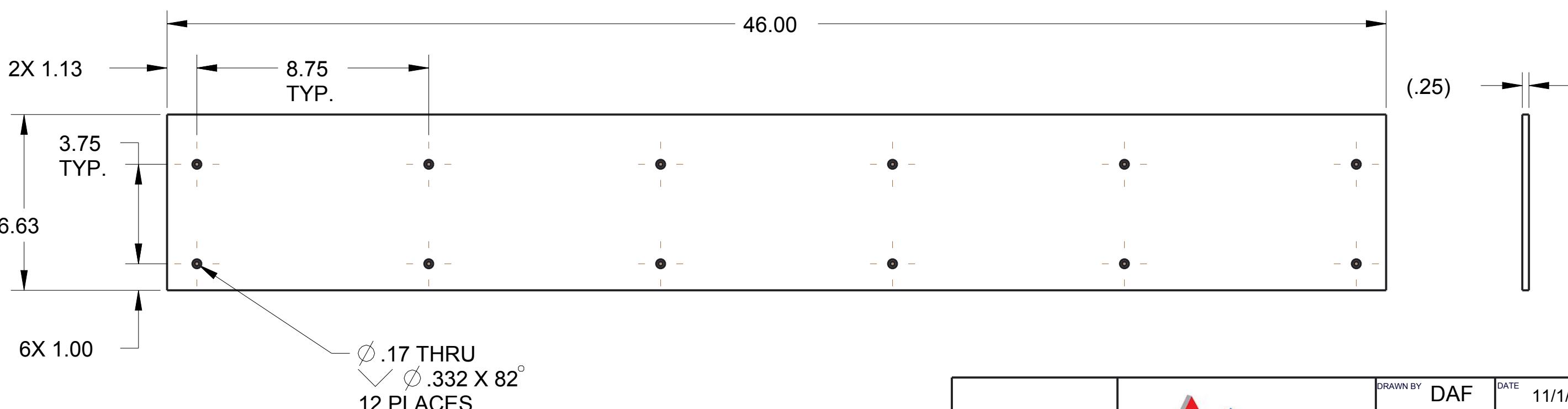
4

MODEL NAME  
GE-15015TITLE  
Step Plastic, Red

## REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

SCALE 1:12



## Notes:

1. Remove all burrs and sharp edges.
2. Material: 1/4" HDPE, Red, Orange Peel

 		DRAWN BY DAF DATE 11/1/14
		CHECKED BY NS DATE 11/4/14
		APPROVED BY DATE
SCALE 1:4		SHEET 1 OF 1
TITLE Step Plastic, Red		
PROJECT		MODEL NAME GE-15015
ISSUE		

DO NOT SCALE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

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1

2

3

4

1

2

3

4

MODEL NAME  
GE-15016TITLE  
Step Plastic, Blue

## REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

D

D

C

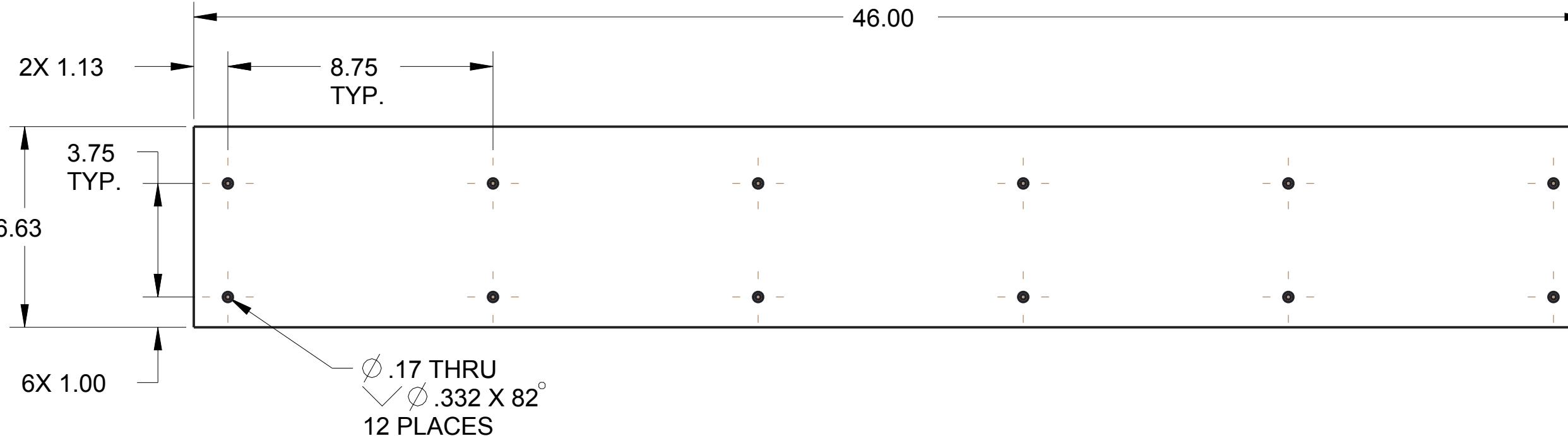
C

B

B

A

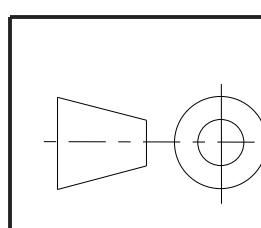
A



1

Notes:

1. Remove all burrs and sharp edges.
2. Material: 1/4" HDPE, Blue, Orange Peel



DRAWN BY	DAF	DATE	11/4/14
CHECKED BY	NS	DATE	11/4/14
APPROVED BY		DATE	

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SCALE 1:4 SHEET 1 OF 1

DO NOT SCALE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

TITLE  
Step Plastic, Blue

PROJECT

MODEL NAME  
GE-15016

ISSUE

1

2

3

4

MODEL NAME GE-15017	TITLE Chute Plastic, Red
------------------------	-----------------------------

## REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

D

D

C

C

B

B

A

A

30.50

14.00

SCALE 1:4

SCALE 3:8



Note  
Material: HDPE, .125" Thick, Red, Smooth  
Qty: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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DO NOT SCALE	TITLE Chute Plastic, Red		
	PROJECT	MODEL NAME	ISSUE
	GE-15017		

MODEL NAME GE-15018	TITLE Chute Plastic, Blue
------------------------	------------------------------

## REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

D

D

C

C

B

B

A

A

SCALE 3:8



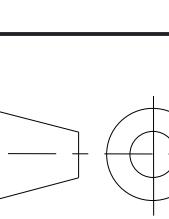
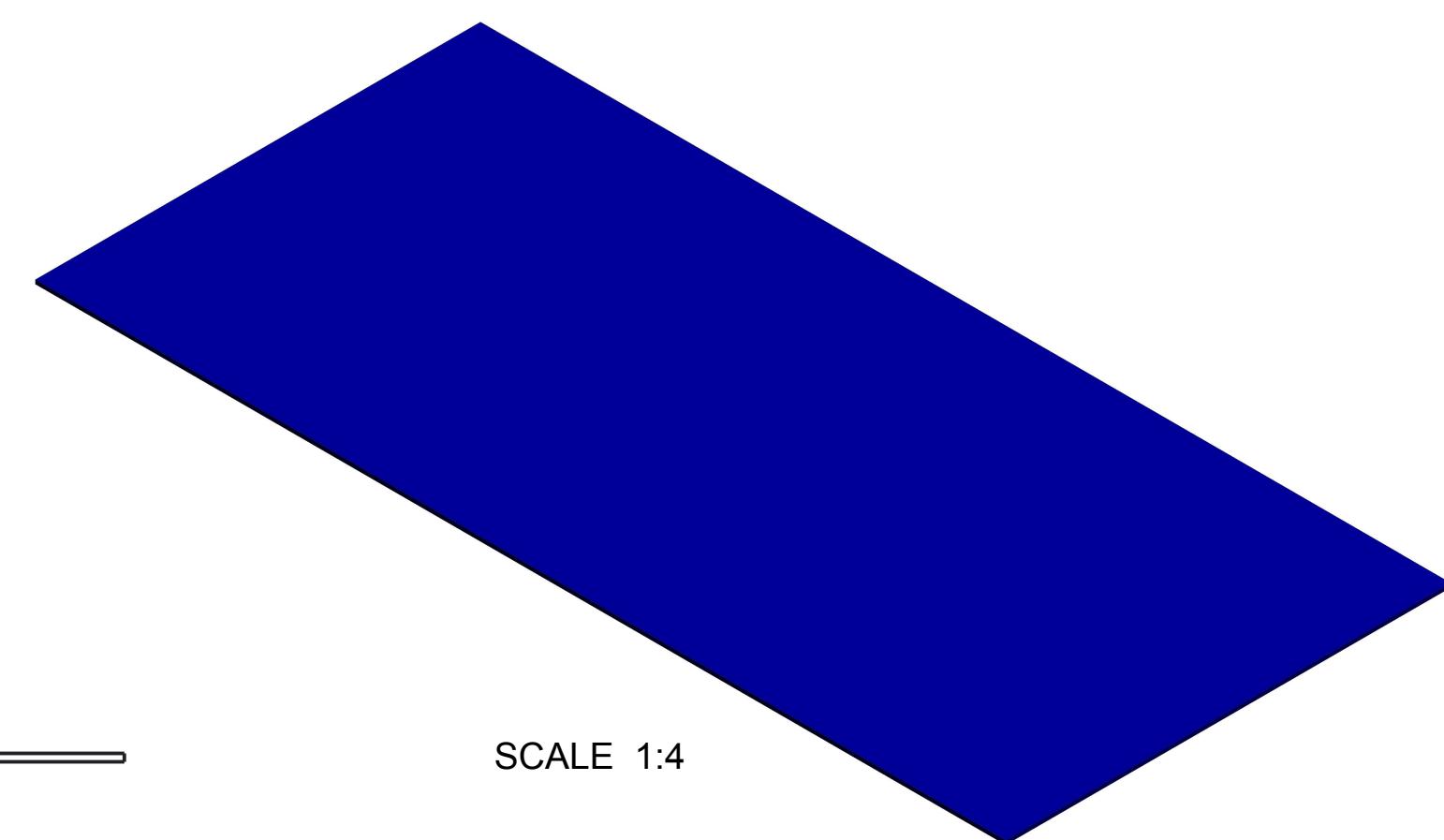
Note:

Material: HDPE, .125" Thick, Blue, Smooth  
Qty: 1

30.50

14.00

(.13)



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE

SCALE 3:8 SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XX +/- 0.01  
XXX +/- 0.001  
ANG +/- 1

TITLE Chute Plastic, Blue

PROJECT MODEL NAME GE-15018 ISSUE

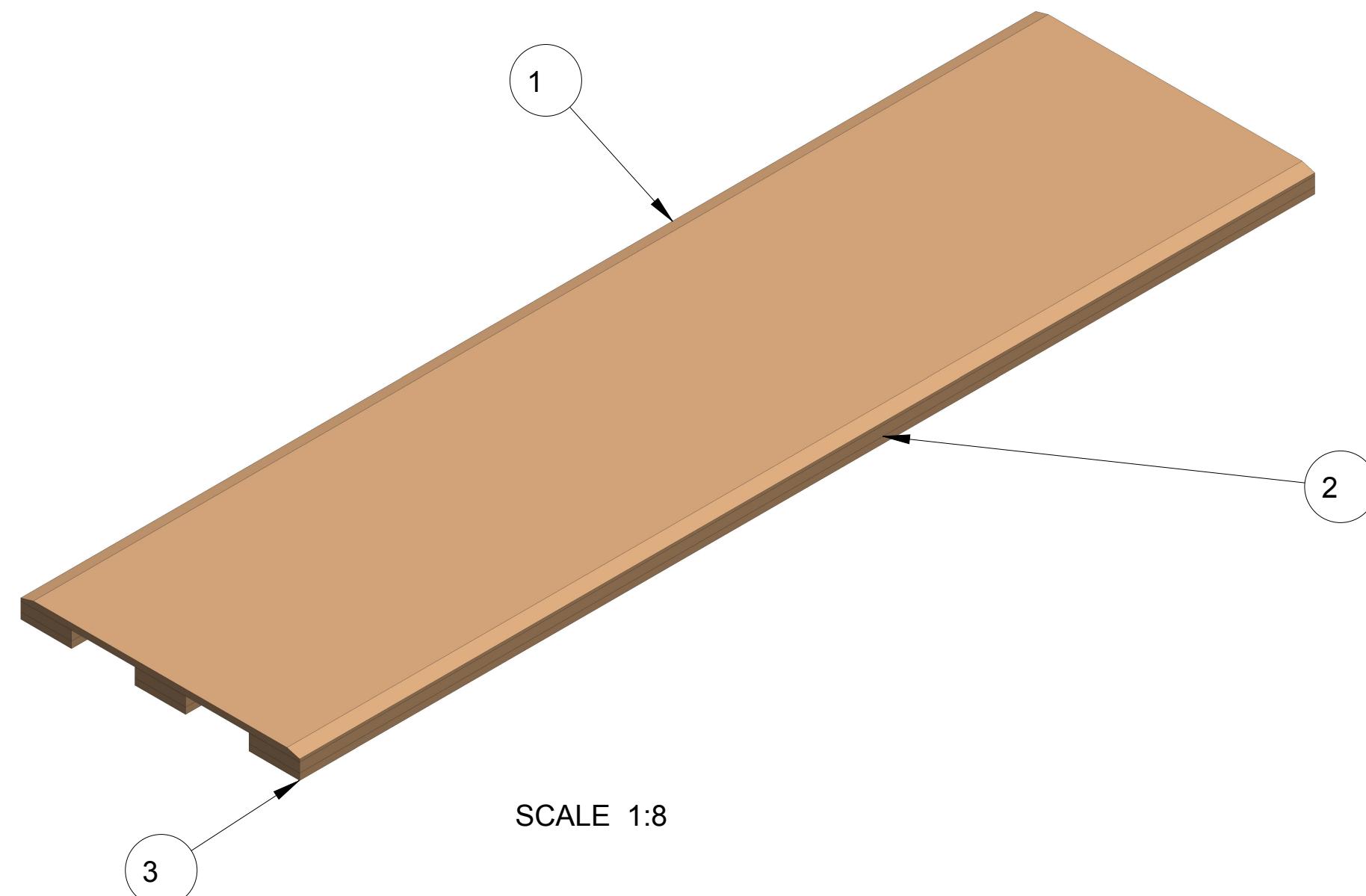
DO NOT SCALE

MODEL NAME  
GE-15019

1

TITLE  
Scoring Platform

2



SCALE 1:8

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15019-01	1	Scoring Platform 1	1/2" Plywood
2	GE-15019-02	3	Scoring Platform 2	3/4" Plywood
3	GE-15019-03	3	Scoring Platform 2	1/2" Plywood

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		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:8    SHEET 1 OF 4	
TITLE Scoring Platform		PROJECT    MODEL NAME GE-15019    ISSUE	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1			

1

2

3

4

MODEL NAME  
GE-15019TITLE  
Scoring Platform

D

D

C

(1.75)

C

B

5.00

B

A

A

(80.00)

SCALE 9:64

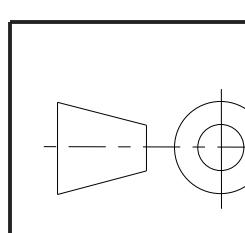
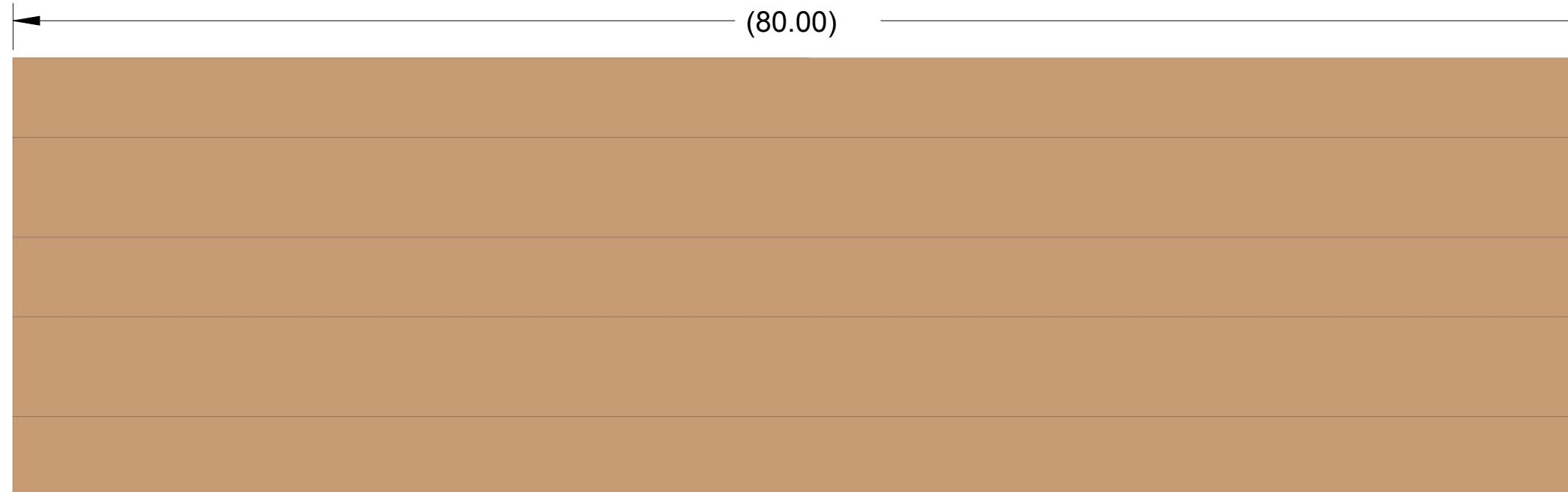
(22.00)

C

5.000

B

SCALE 3:64



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 9:64	SHEET 2 OF 4
DO NOT SCALE	

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

TITLE  
Scoring Platform

PROJECT

MODEL NAME  
GE-15019

ISSUE

1

2

3

4

1

2

3

4

MODEL NAME  
GE-15019TITLE  
Scoring Platform

D

D

C

C

B

B

A

A

80.00

(.50)

1.00

20.00

1.00

(22.00)

16.0°

16.0°

SCALE 1:8

## Note:

PN: GE-15019-01, Scoring Platform 1  
 Material, Plywood, .5" Thick  
 Qty: 1



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 1:2	SHEET 3 OF 4
DO NOT SCALE	

UNLESS OTHERWISE SPECIFIED ALL  
 DIMENSIONS ARE IN INCHES.  
 TOLERANCES ARE:  
 XX +/- 0.1  
 XXX +/- 0.01  
 XXXX +/- 0.001  
 ANG +/- 1

TITLE	Scoring Platform	
PROJECT	MODEL NAME	ISSUE
	GE-15019	

1

2

3

4

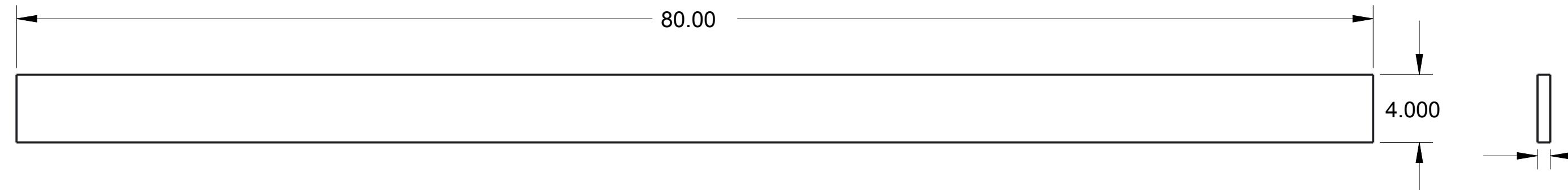
SCALE 1:16

1

2

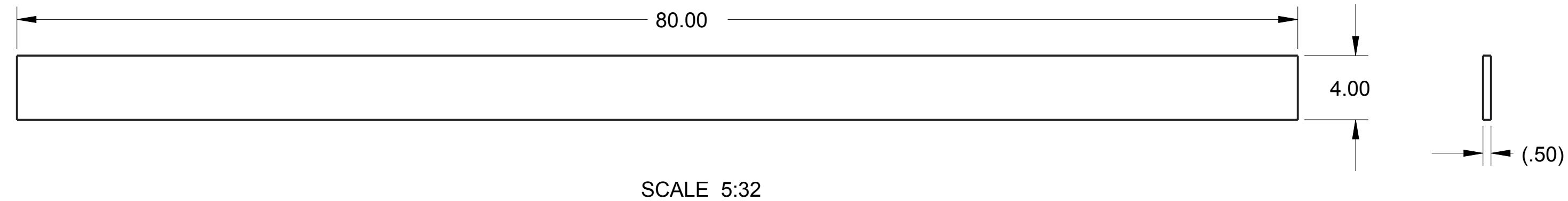
3

4

MODEL NAME  
GE-15019TITLE  
Scoring Platform

## Note:

PN: GE-15019-02, Scoring Platform 2  
 Material, Plywood, .75" Thick  
 Qty: 3



## Note:

PN: GE-15019-03, Scoring Platform 3  
 Material, Plywood, .5" Thick  
 Qty: 3

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:2	SHEET 4 OF 4
DO NOT SCALE	TITLE Scoring Platform	PROJECT MODEL NAME GE-15019 ISSUE
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1		

1

2

3

4

MODEL NAME  
GE-15020

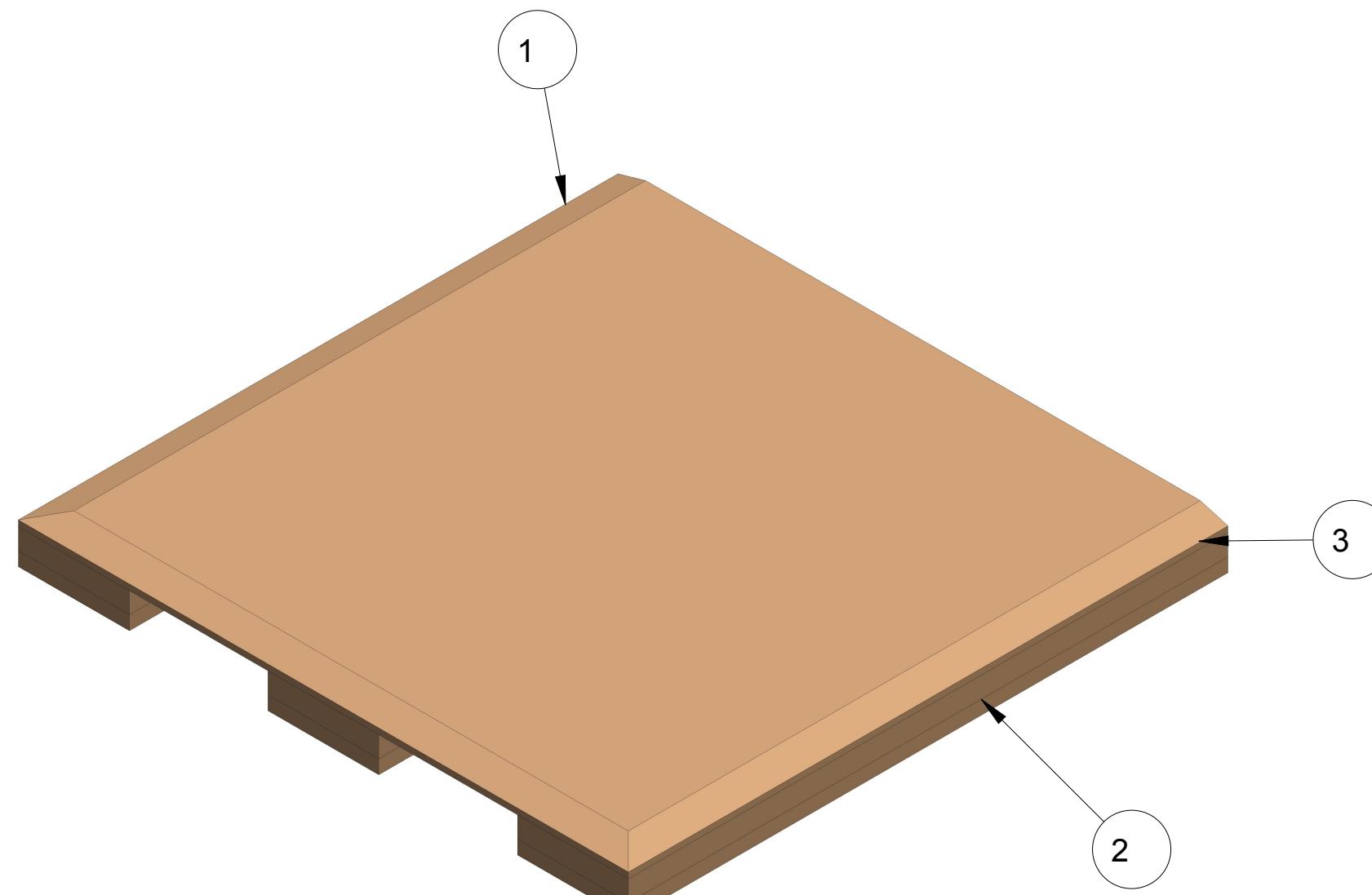
1

TITLE  
Small Scoring Platform

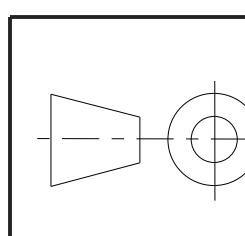
2

3

4



ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15020-01	1	Small Scroing Platform 1	1/2" Plywood
2	GE-15020-02	3	Small Scroing Platform 2	3/4" Plywood
3	GE-15020-03	3	Small Scroing Platform 3	1/2" Plywood



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE

DO NOT SCALE  
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

TITLE  
Small Scoring Platform  
PROJECT  
MODEL NAME  
GE-15020  
ISSUE

DO NOT SCALE	SCALE 1:4	SHEET 1 OF 4
--------------	-----------	--------------

MODEL NAME  
GE-15020

1

TITLE  
Small Scoring Platform

2

3

4

D

D

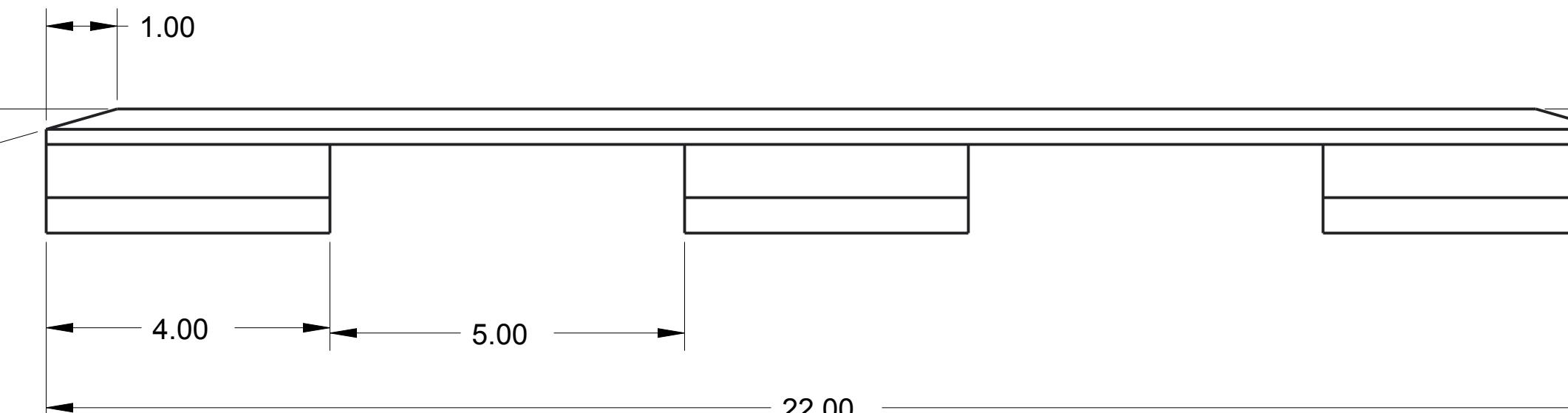
C

C

16.0° TYP

1.00

1.75



SCALE 1:2

A

A

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:2	SHEET 2 OF 4
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1		TITLE	Small Scoring Platform
DO NOT SCALE		PROJECT	MODEL NAME GE-15020
			ISSUE

1

2

3

4

1

2

3

4

MODEL NAME  
GE-15020TITLE  
Small Scoring Platform

22.00

D

21.63

C

B

1.00

SCALE 1:4

1.00

16.0°

16.0°

NOTE

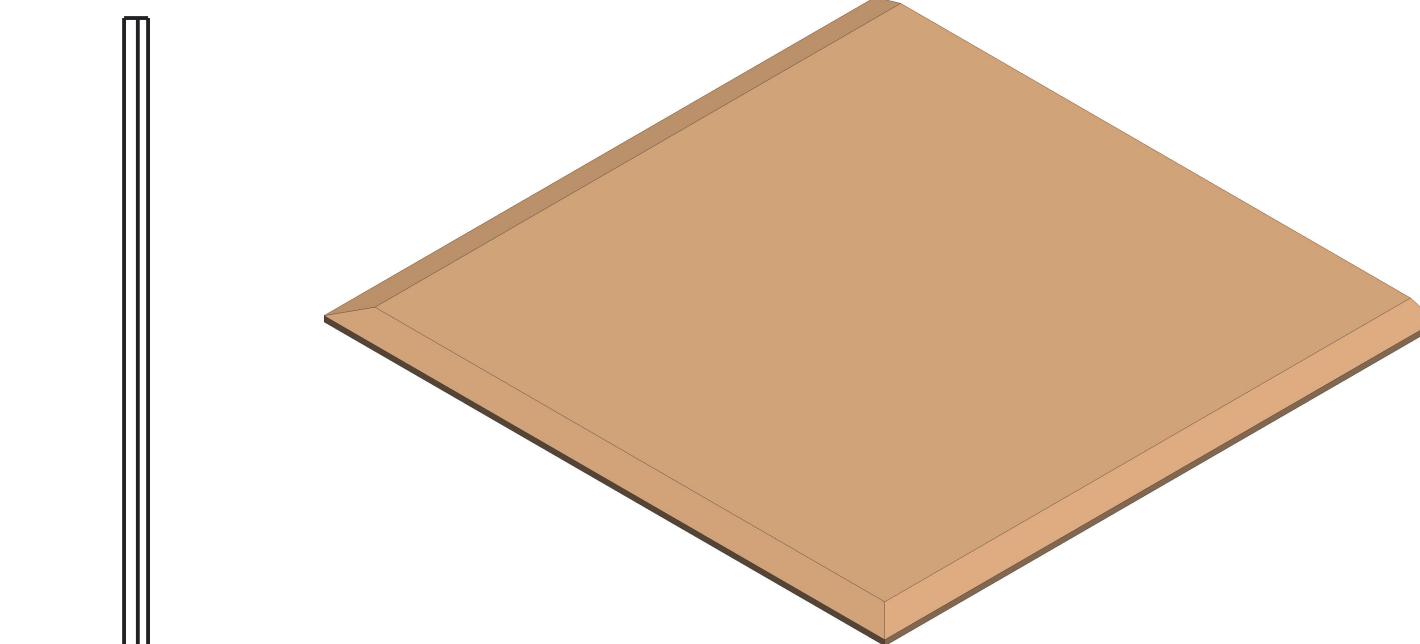
PN: GE-15020-01, Small Scoring Platform 1  
 Material: Plywood, .5" Thick  
 Qty: 1

1

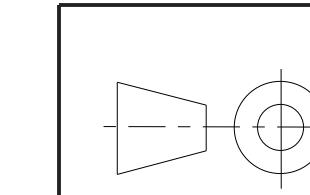
2

3

4



SCALE 3:16



DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
SCALE 3:64	SHEET 3 OF 4

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.  
 TOLERANCES ARE:  
 XX +/- 0.1  
 XXX +/- 0.01  
 XXXX +/- 0.001  
 ANG +/- 1

DO NOT SCALE

TITLE  
Small Scoring Platform

PROJECT

MODEL NAME  
GE-15020

ISSUE

MODEL NAME  
GE-15020

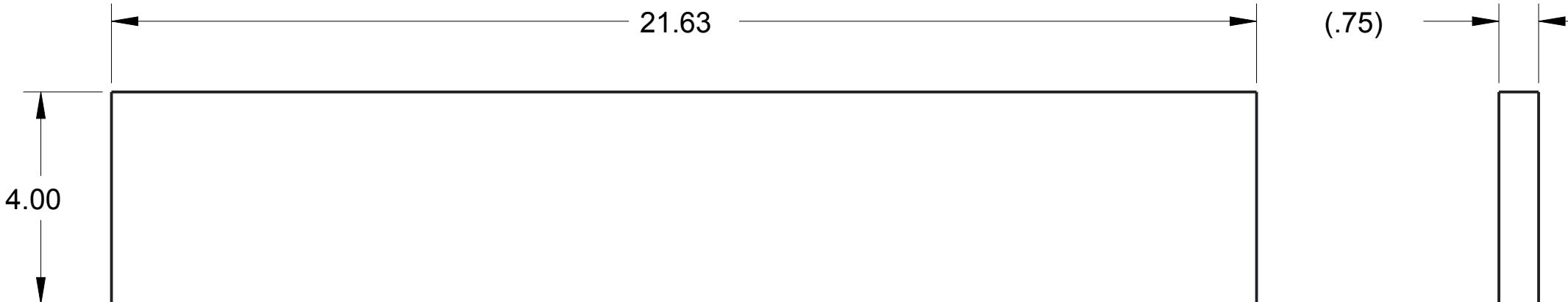
1

TITLE  
Small Scoring Platform

2

3

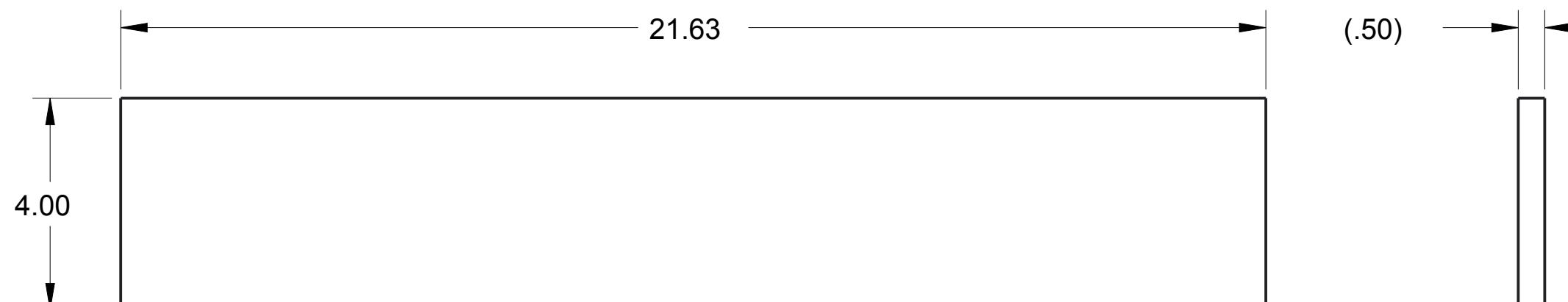
4



SCALE 3:8

NOTE

PN: GE-15020-01, Small Scoring Platform 2  
Material: Plywood, .75" Thick  
Qty: 3



SCALE 3:8

NOTE

PN: GE-15020-01, Small Scoring Platform 3  
Material: Plywood, .5" Thick  
Qty: 3

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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DO NOT SCALE	TITLE Small Scoring Platform		
PROJECT		MODEL NAME GE-15020	ISSUE

1

2

3

4

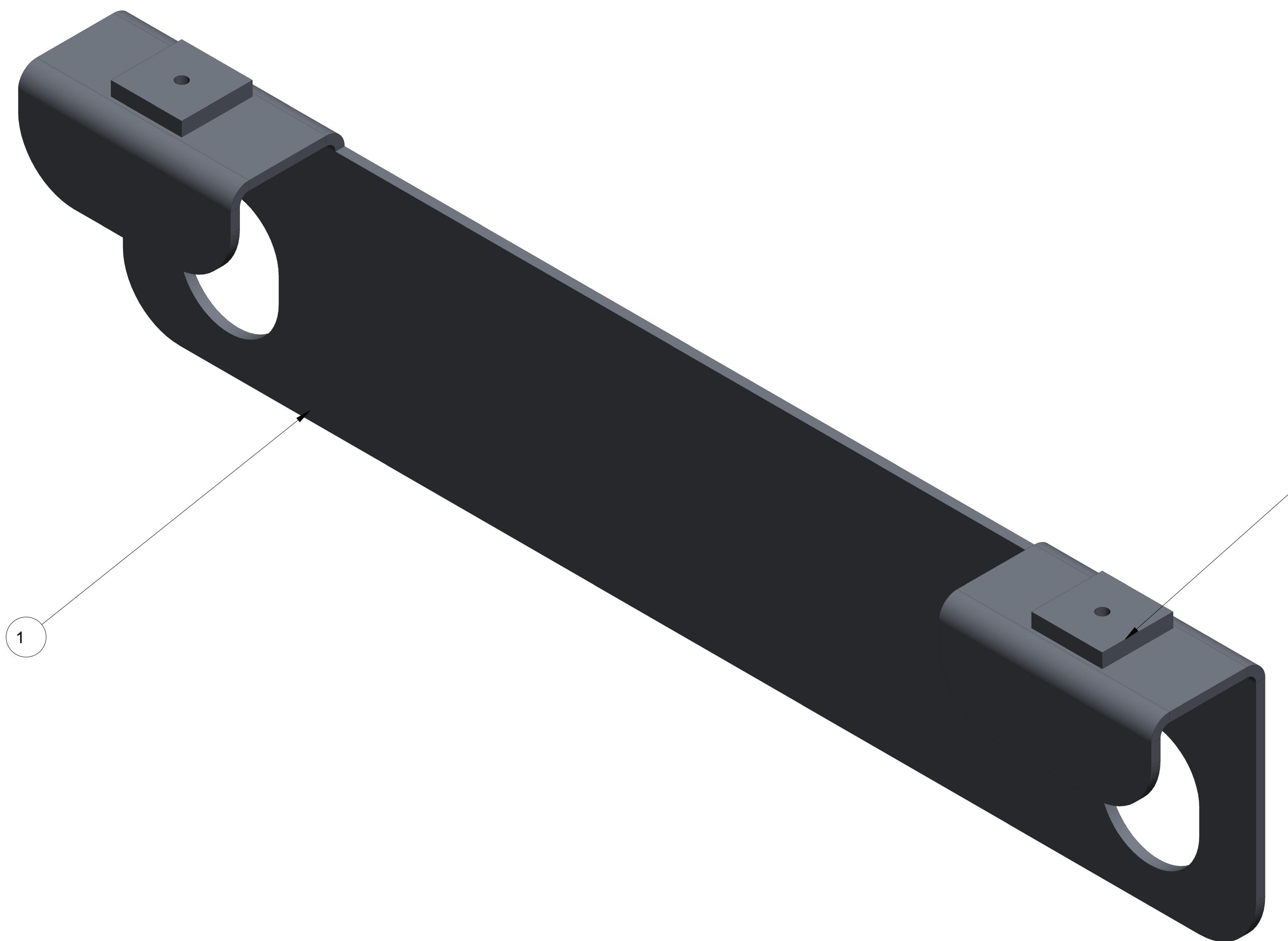
1

2

3

4

MODEL NAME GE-15021	TITLE Backstop Bracket
------------------------	---------------------------



SCALE 1:1

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15021-01	1	Backstop Bracket 1	5052 Aluminum Sheet, 6 Gage (.162")
2	GE-15021-02	2	Backstop Bracket 2	5052 Aluminum Sheet, .25"

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:1	SHEET 1 OF 4
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TITLE		Backstop Bracket	
PROJECT		MODEL NAME	GE-15021
DO NOT SCALE		ISSUE	

1

2

3

4

1

2

3

4

MODEL NAME  
GE-15021TITLE  
Backstop Bracket

D

D

C

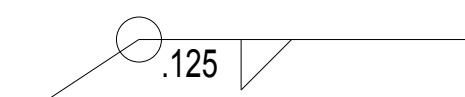
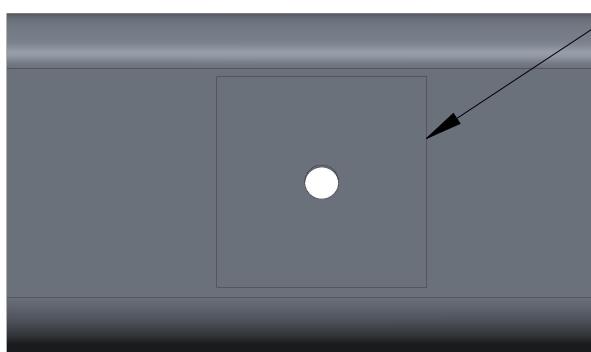
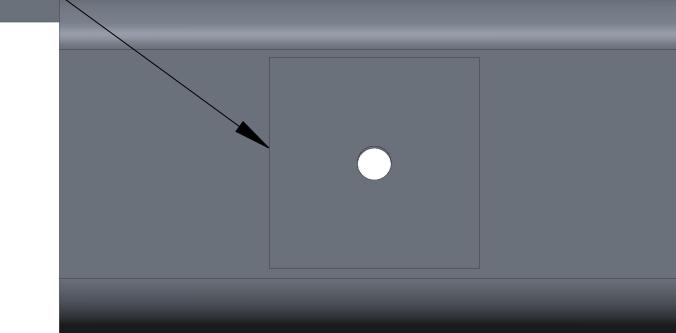
C

B

B

A

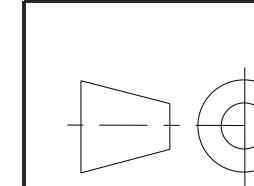
A

  
.125  
.125

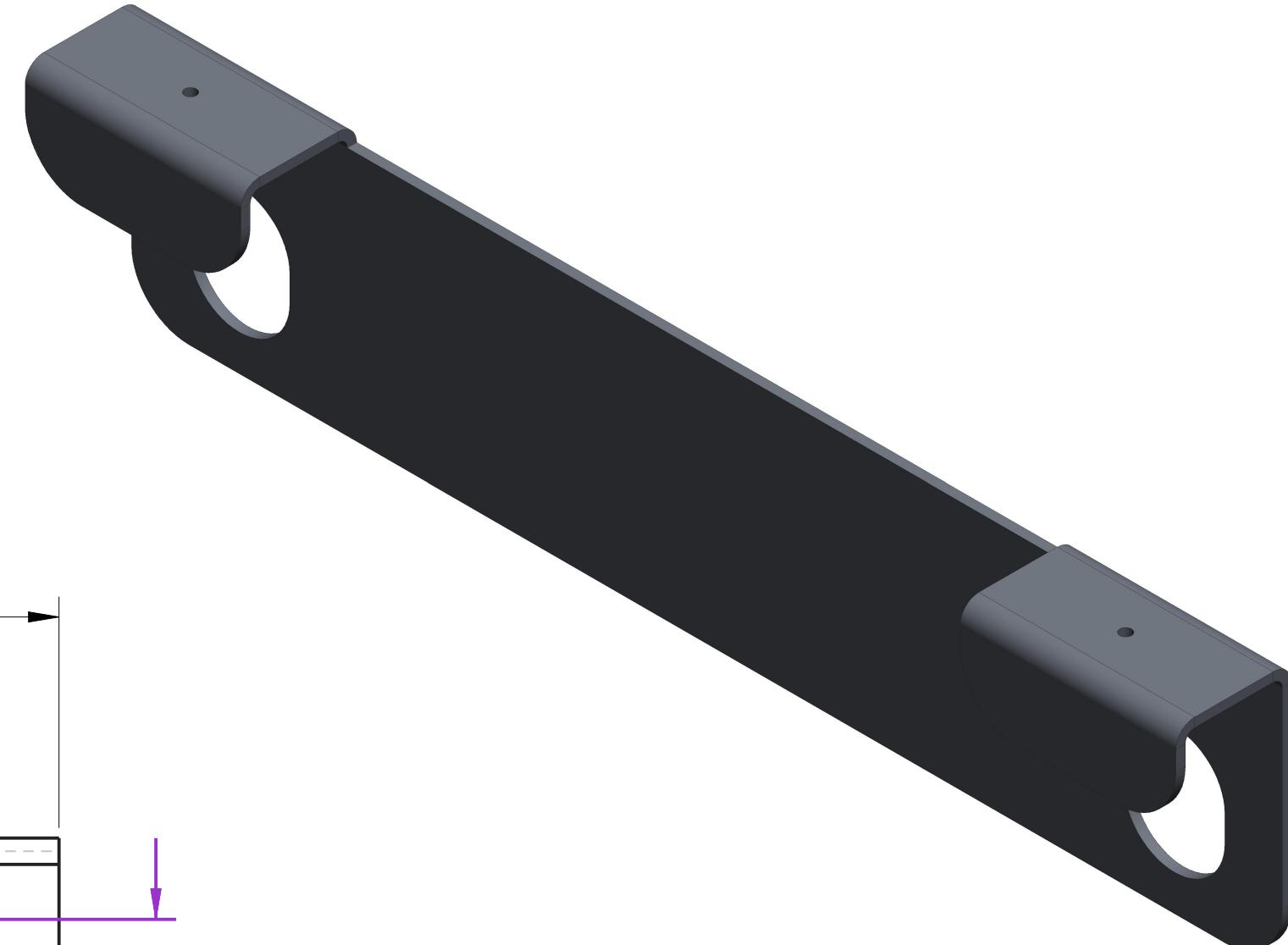
SCALE 7:8

## NOTE:

Scale: 7:8  
Tap Holes after Welding.

	 <b>FIRST</b>	DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:1	SHEET 2 OF 4
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE	Backstop Bracket	
DO NOT SCALE	PROJECT	MODEL NAME	ISSUE
		GE-15021	

MODEL NAME	TITLE
GE-15021	Backstop Bracket 1



SCALE 1:2

1/4-20 UNC - 2B TAP ↓ 0.482  
#7 DRILL ( 0.201 )            THRU -( 1 ) HO

1/4-20 UNC - 2B TAP  $\downarrow$  0.482  
#7 DRILL (0.201) THRU -(1) HOLE

This technical drawing illustrates a bridge deck's cross-section. The total width is 16.25, divided into two 8.125 sections by a central vertical line. Each section features a top flange of height 1.88, a bottom flange of height 4.34, and a central web of height 3.00. A green circle at the bottom left indicates a support point. The right side shows a transition with a radius of 1.00 and a height of 2X 1.50, leading to a vertical wall of height 2X 1.90. The bottom edge of the drawing is labeled with four holes of diameter 1.75 and six radii of 1.00.

SCALE 1:

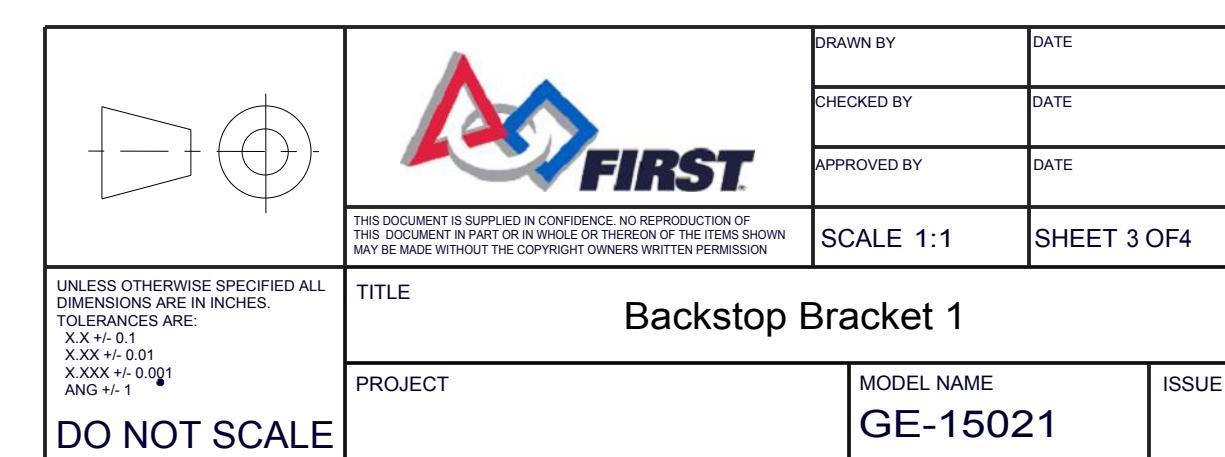
A technical drawing of a U-shaped metal bracket. The top horizontal leg has a width of 2.01. The vertical leg on the left has a height of 1.69. The bracket is made of a thick black line, and the corners are rounded with a green line. A dimension line labeled R.16 indicates the radius of the top corner.

A

### Note:

GE-15021-01, Backstop Bracket 1  
Material: 5052 Aluminum, 6 Gage (.162)  
Qty: 1  
Scale: 1:2

Remove all sharp edges and burrs.  
Tap holes after welding.



1

2

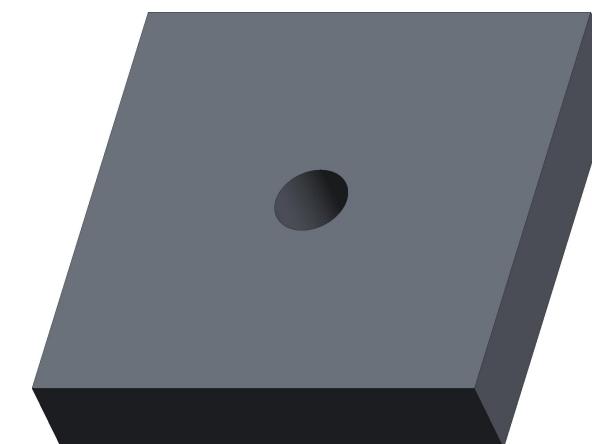
3

4

MODEL NAME GE-15021	TITLE Backstop Bracket 2
------------------------	-----------------------------

D

D

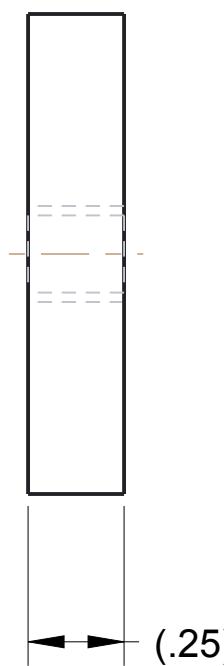
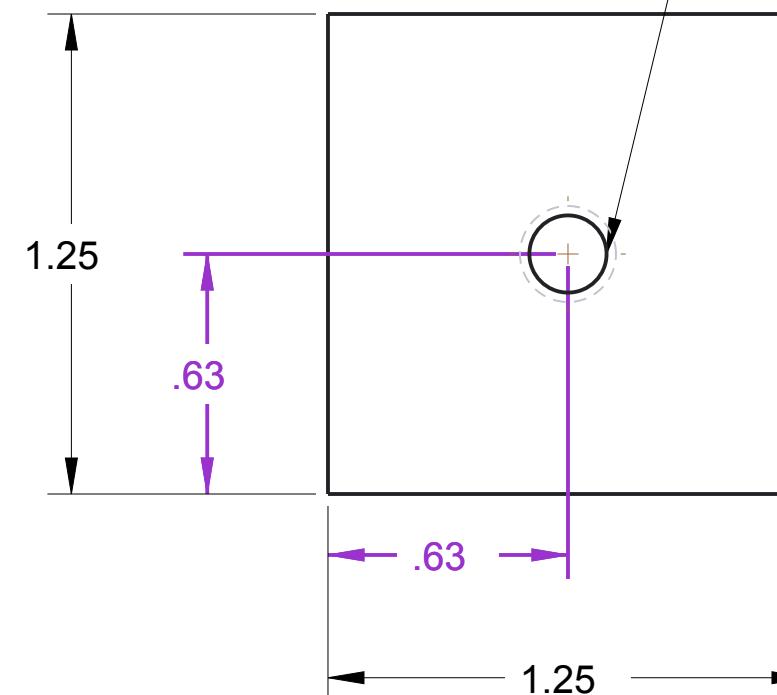


SCALE 2:1

C

C

1/4-20 UNC - 2B TAP  $\downarrow$  0.482  
#7 DRILL ( 0.201 )      THRU -( 1 ) HOLE



Note:

GE-15021-02, Backstop Bracket 2  
Material: 5052 Aluminum Sheet, .25" Thick  
Qty: 2  
Scale: 2:1

Remove all sharp edges and burrs.  
Tap holes after welding.

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE Backstop Bracket 2	PROJECT	MODEL NAME GE-15021
DO NOT SCALE	ISSUE		

1

2

3

4

1

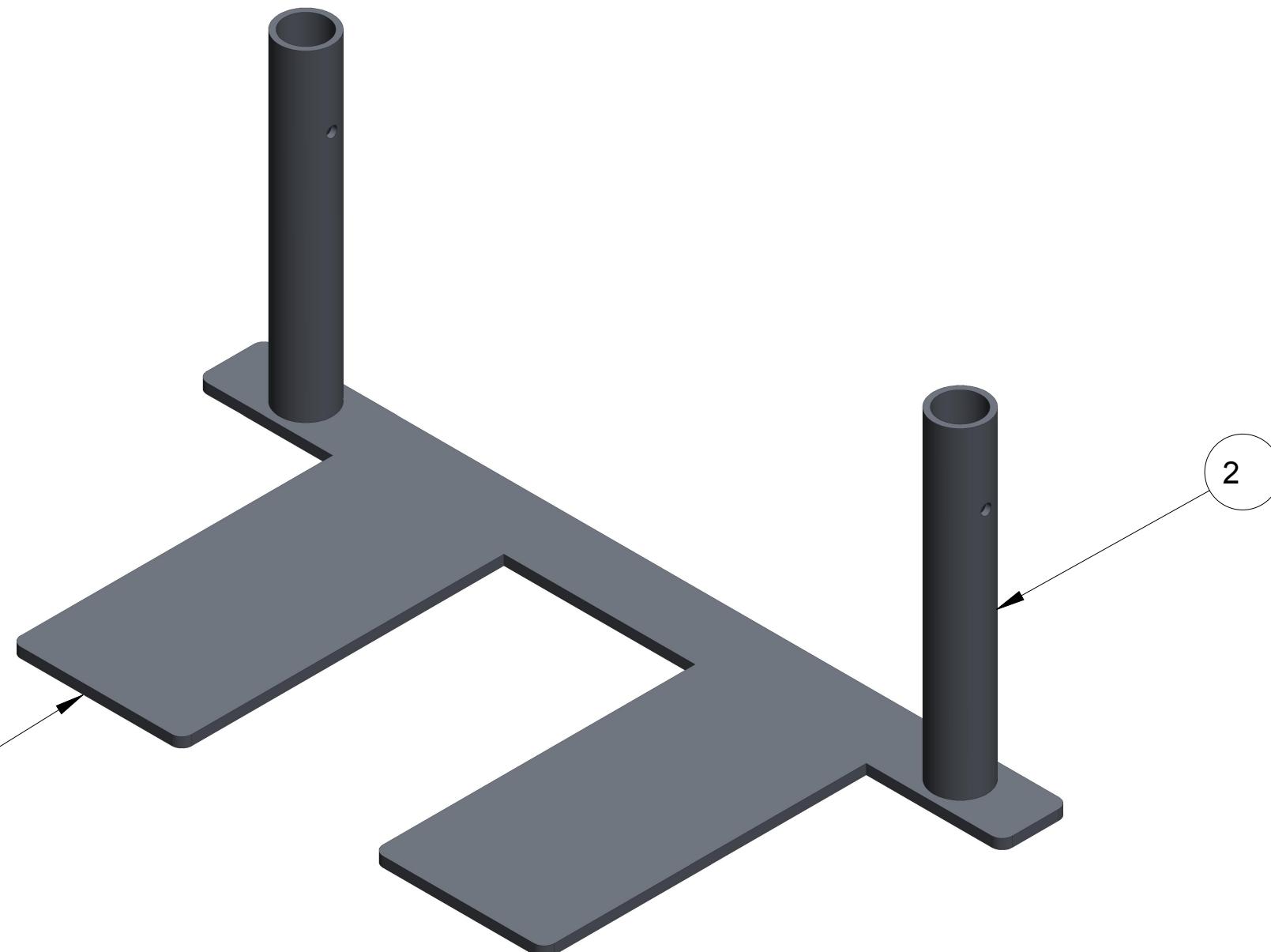
2

3

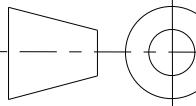
4

MODEL NAME  
GE-15022TITLE  
Backstop Base

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15022_01	1	Backstop Base 1	5052 Aluminum Sheet, .25"
2	GE-15022_02	2	Backstop Base 2	Schedule 40 Aluminum Pipe, 1"



SCALE 3:8

  <small>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</small>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:6	SHEET 1 OF 3
TITLE		Backstop Base
PROJECT		MODEL NAME GE-15022
		ISSUE

1

2

3

4

1

2

3

4

MODEL NAME  
GE-15022TITLE  
Backstop Base

1.88

16.25

(1.88)

2X .83

D

D

C

C

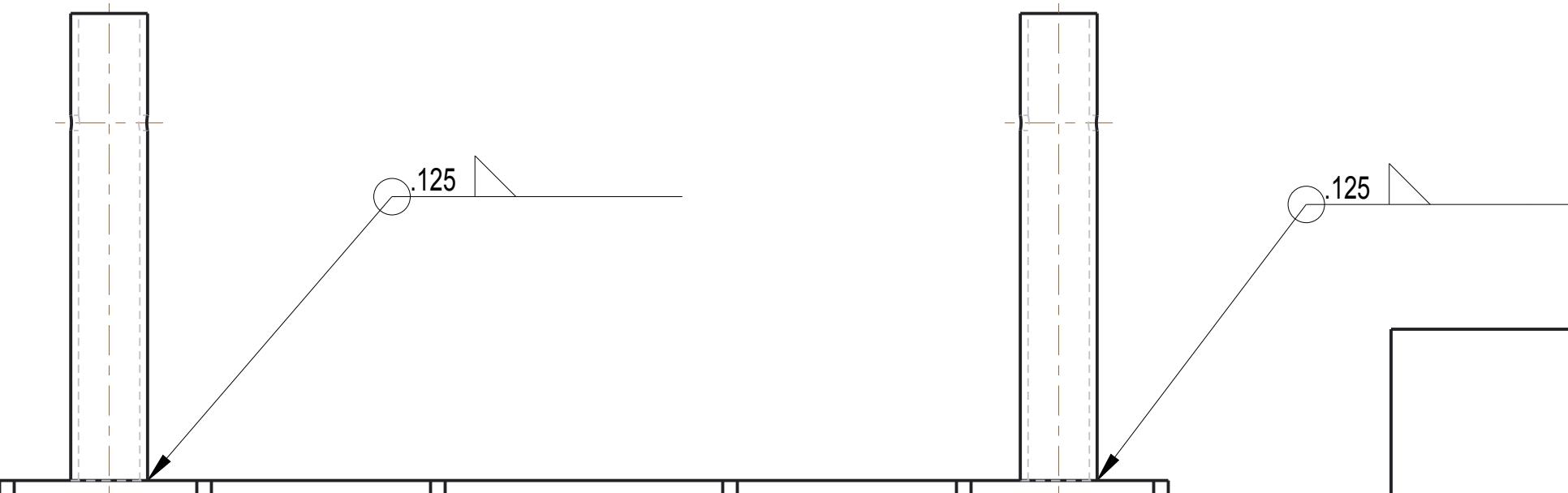
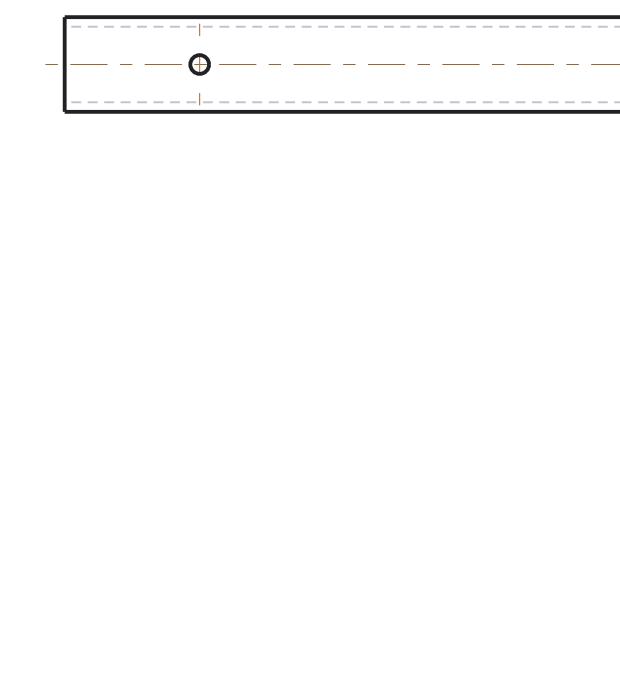
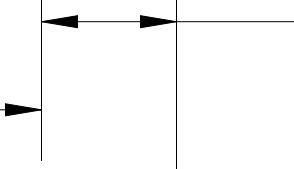
B

B

A

A

SCALE 3:8



<p>THIS DOCUMENT IS SUPPLIED IN CONFIDENCE. NO REPRODUCTION OF THIS DOCUMENT IN PART OR IN WHOLE OR THEREON OF THE ITEMS SHOWN MAY BE MADE WITHOUT THE COPYRIGHT OWNERS WRITTEN PERMISSION</p>	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:6	SHEET 2 OF 3
DO NOT SCALE	TITLE	Backstop Base
PROJECT	MODEL NAME	GE-15022
	ISSUE	

MODEL NAME  
GE-15022

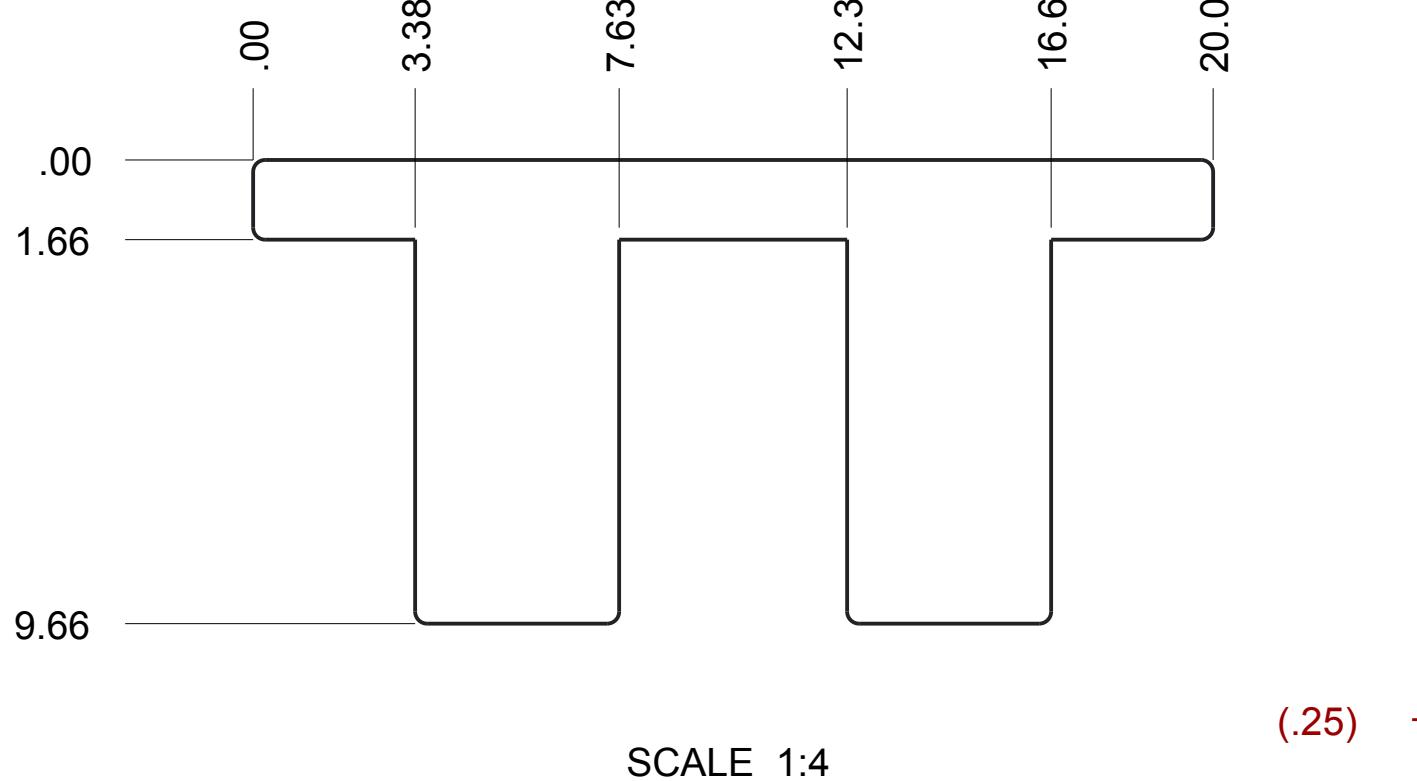
1

TITLE  
Backstop Base

2

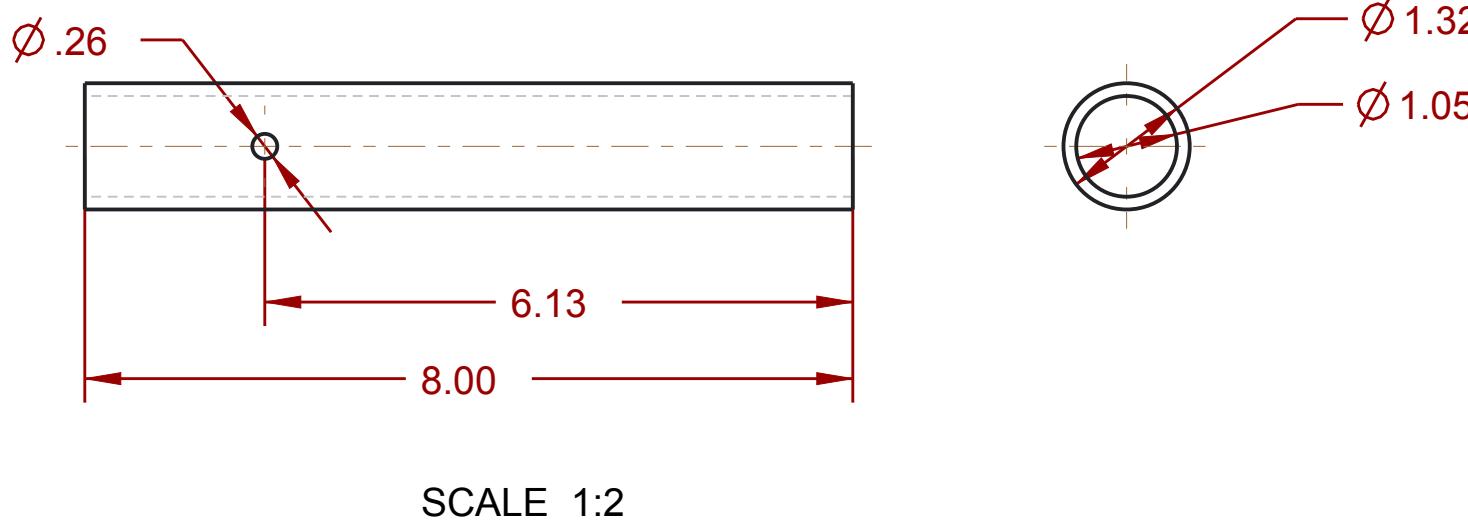
3

4



Note:

PN: GE-15022-01, Backstop Base 1  
Material: 5052 Aluminum Sheet, .25"  
Qty: 1

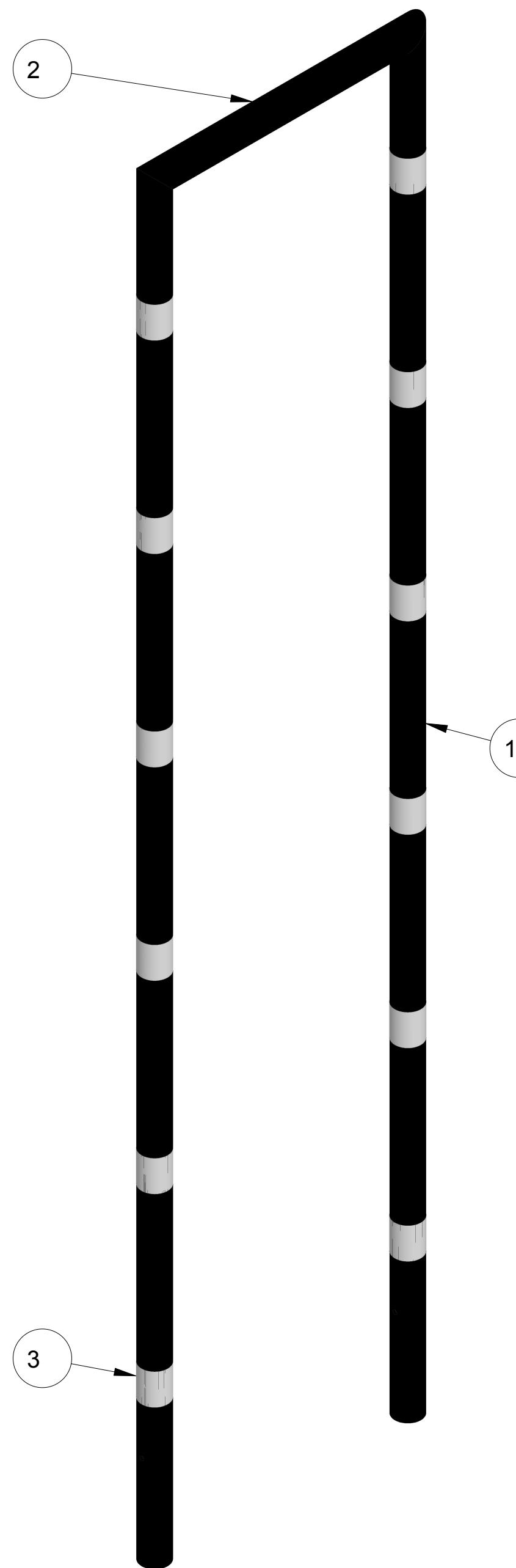


Note:

PN: GE-15022-02, Backstop Base 2  
Material: Schedule 40 Aluminum Pipe, 1"  
Qty: 2

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:6	SHEET 3 OF 3
DO NOT SCALE	TITLE	Backstop Base
PROJECT	MODEL NAME	GE-15022
	ISSUE	

UNLESS OTHERWISE SPECIFIED ALL  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
XX +/- 0.1  
XXX +/- 0.01  
XXXX +/- 0.001  
ANG +/- 1

MODEL NAME  
GE-15023TITLE  
Backstop

SCALE 3:16

## Note

Finish - Parts will be powercoated black and white. Dimensions for coloring are shown on page 2.

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15023-01	2	Backstop 1	Aluminum Schedule 40 Pipe, 1.25"
2	GE-15023-02	1	Backstop 2	Aluminum Schedule 40 Pipe, 1.25"
3	GE-15023-03	12	Backstop Tape	White Tape / Paint Line

	DRAWN BY	DATE
	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 3:16 SHEET 1 OF 3	
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DO NOT SCALE	TITLE Backstop	
PROJECT	MODEL NAME GE-15023	ISSUE

1

2

3

4

MODEL NAME  
GE-15023TITLE  
Backstop

D

D

C

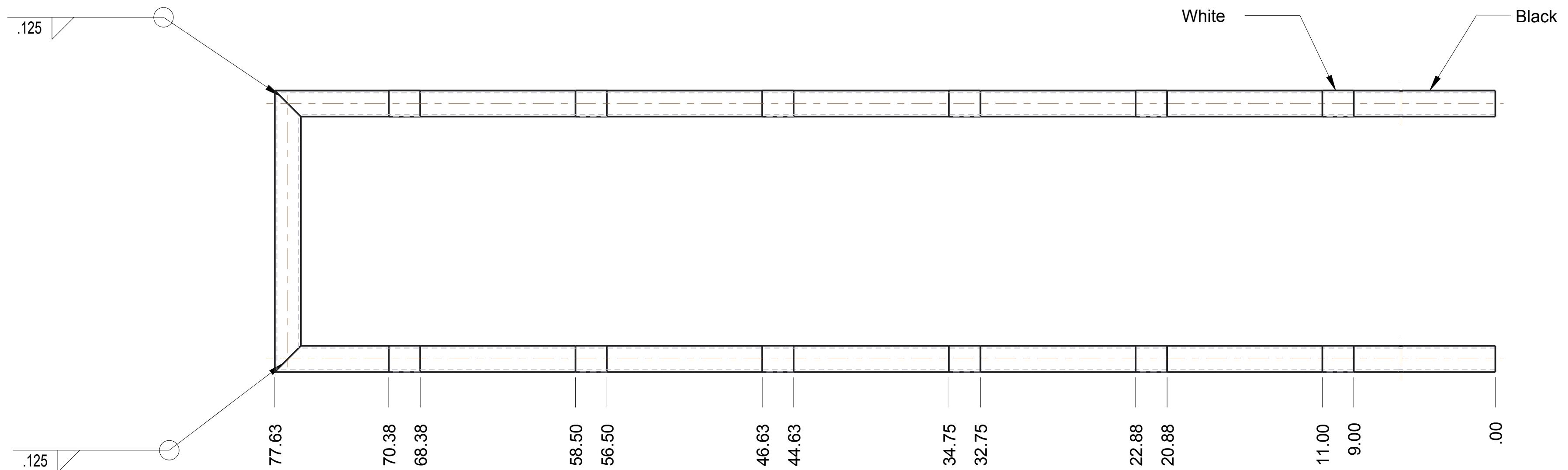
C

B

B

A

A



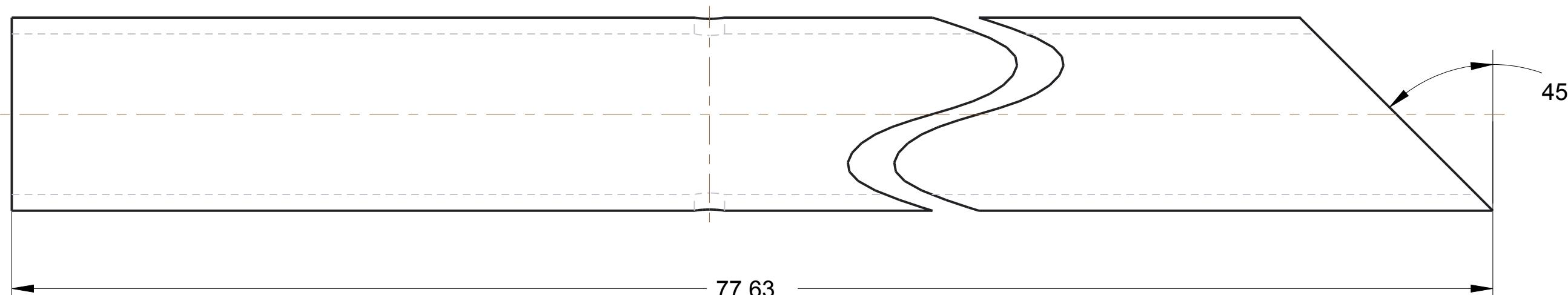
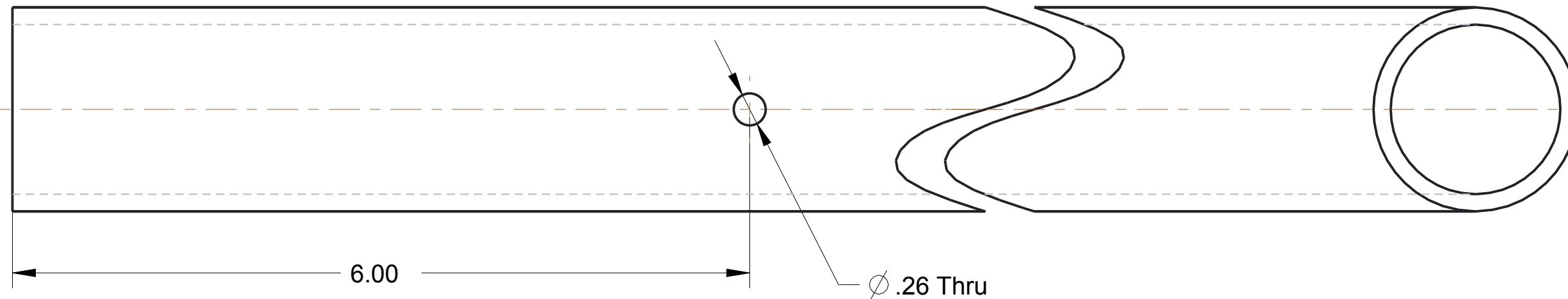
SCALE 3:16

## Note

All 2" sections called out by dimensions to be colored White.

All other sections to be colored Black.

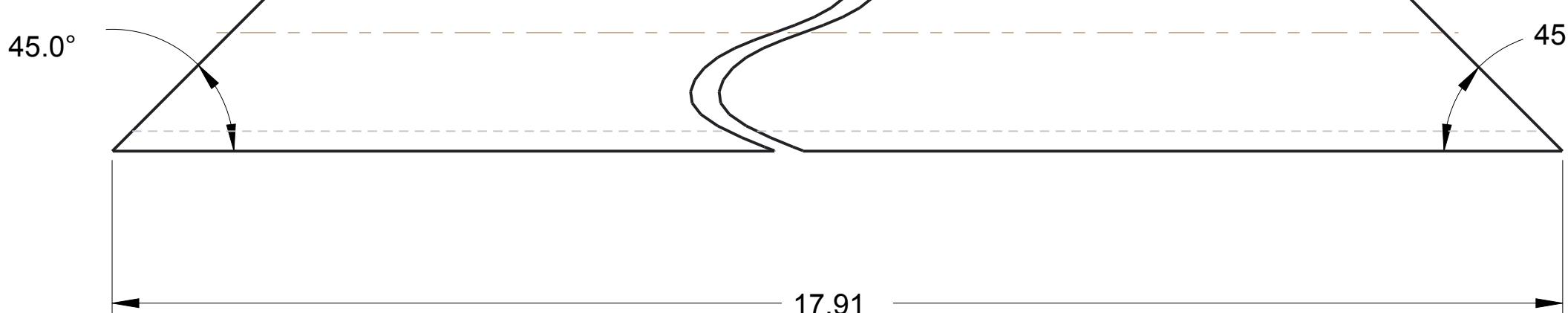
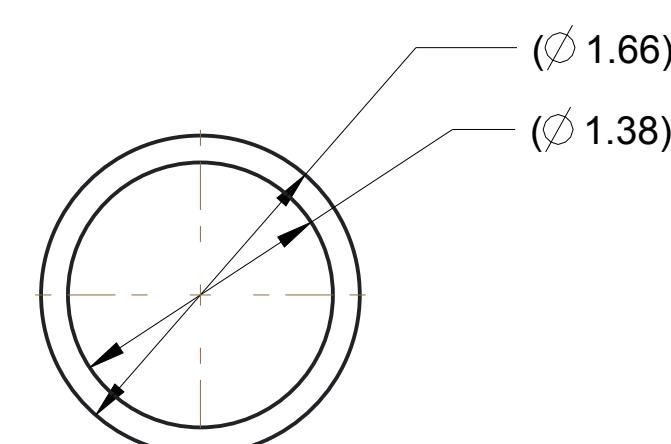
		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 3:16	SHEET 2 OF 3
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DO NOT SCALE		TITLE	
		Backstop	
PROJECT		MODEL NAME	ISSUE
		GE-15023	

MODEL NAME  
GE-15023TITLE  
Backstop

SCALE 1:1

## Note

GE-15023-01, Backstop 1  
Material: Aluminum Schedule 40 Pipe, 1.25"  
Scale: 1:1  
Qty: 2



SCALE 1:1

## Note

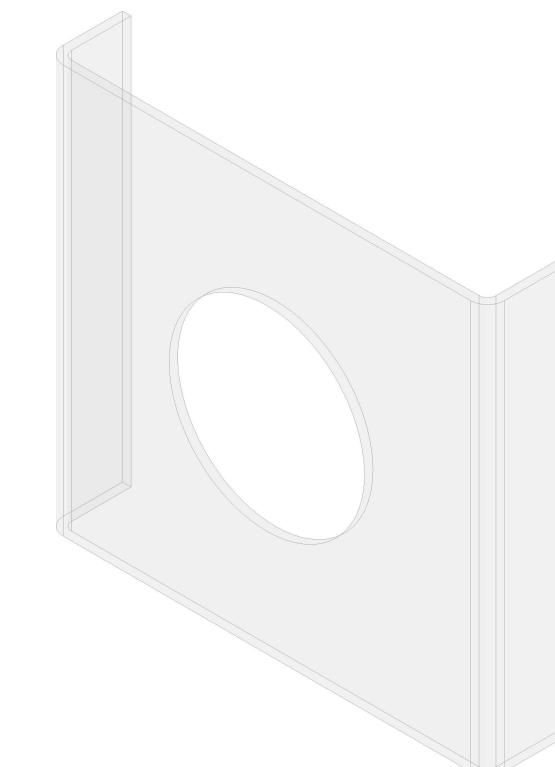
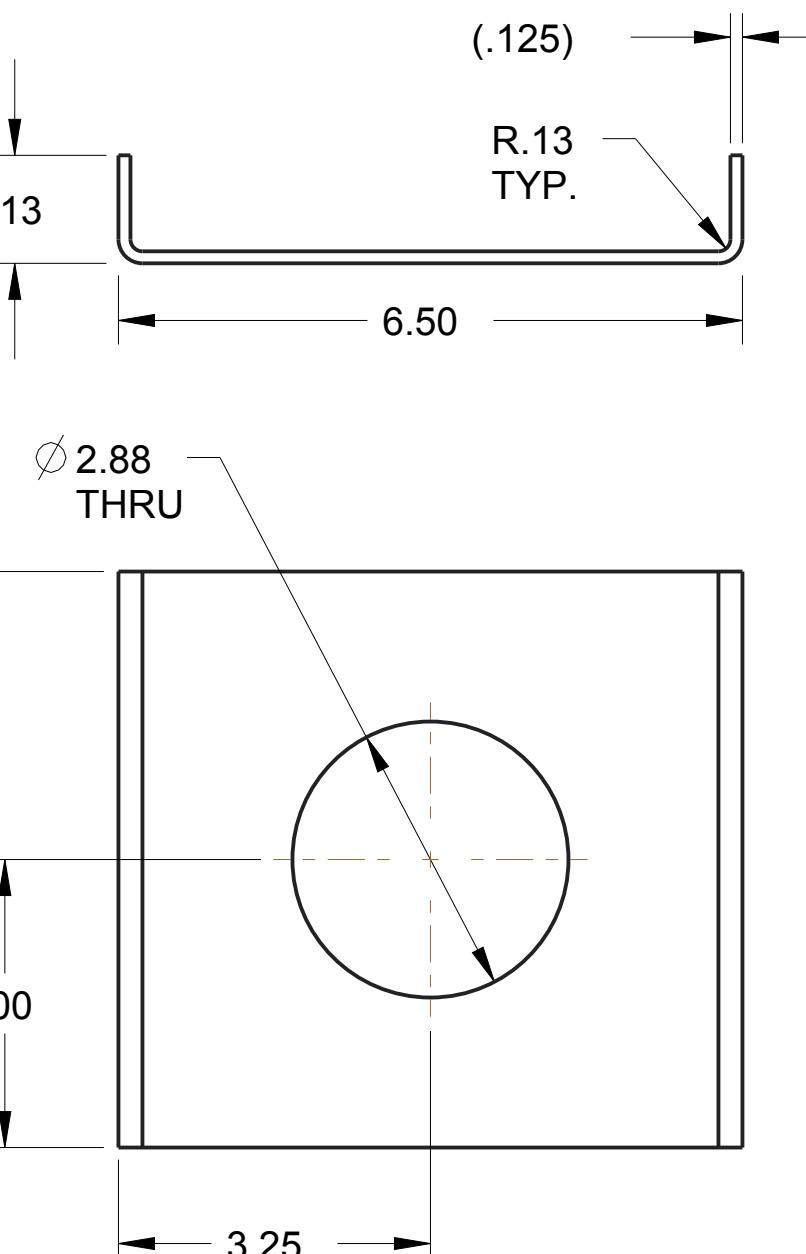
GE-15023-02, Backstop 2  
Material: Aluminum Schedule 40 Pipe, 1.25"  
Scale: 1:1  
Qty: 1

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
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DO NOT SCALE	TITLE	Backstop	
	PROJECT	MODEL NAME	GE-15023
		ISSUE	

MODEL NAME  
GE-15024

TITLE

Litter Guard



Notes:

1. Material: 1/8" thk clear polycarbonate.
2. Remove all burrs and sharp edges.

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XXX +/- 0.01 XXXX +/- 0.001 ANG +/- 1	SCALE 1:2 SHEET 1 OF 1		
DO NOT SCALE	TITLE Litter Guard		
PROJECT	MODEL NAME	GE-15024	ISSUE

MODEL NAME GE-15025	TITLE Scoring Platform Assembly
------------------------	------------------------------------

REVISION HISTORY		APPROVED	DATE
ZONE	REV	DESCRIPTION	
C-1	1	Changed order of HDPE	NJS 1/8/2015
PAGE 3	1	Added Tape Notes	NJS 1/8/2015

D

D

C

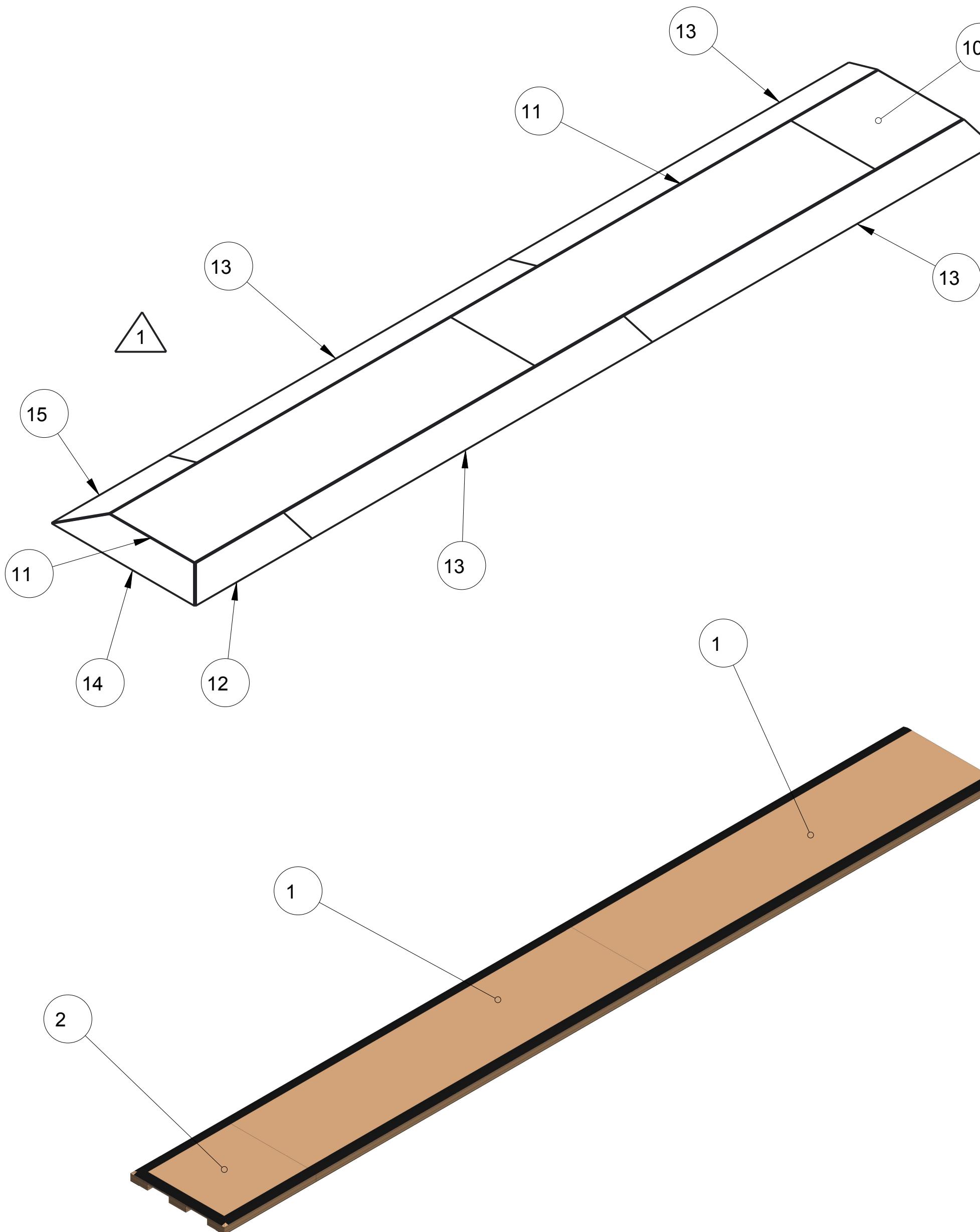
C

B

B

A

A



Note: Items 10-15 hidden for clarity.

ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15019	2	Scoring Platform	
2	GE-15020	1	Small Scoring Platform	
3	GE-15025-01	4	2" Velcro Loop, 80" Long	
4	GE-15025-02	3	2" Velcro Loop, 80" Long	
5	GE-15025-03	4	2" Hook Velcro, 80" Long	
6	GE-15025-04	2	2" Hook Velcro, 80" Long	
7	GE-15025-05	8	1" Hook Velcro, 80" Long	
8	GE-15025-06	4	1" Hook Velcro, 80" Long	
9	GE-15025-07	3	1" Hook Velcro, 80" Long	
10	GE-15026	1	Small Platform Top	
11	GE-15027	2	Platform Top	
12	GE-15028	1	Small Platform Ramp 1	
13	GE-15029	4	Platform Ramp	
14	GE-15030	1	Platform Side Ramp	
15	GE-15031	1	Small Platform Ramp 1	

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	CHECKED BY	DATE
	APPROVED BY	DATE
	SCALE 1:16	SHEET 1 OF 3
TITLE Scoring Platform Assembly		
PROJECT		MODEL NAME GE-15025
ISSUE		

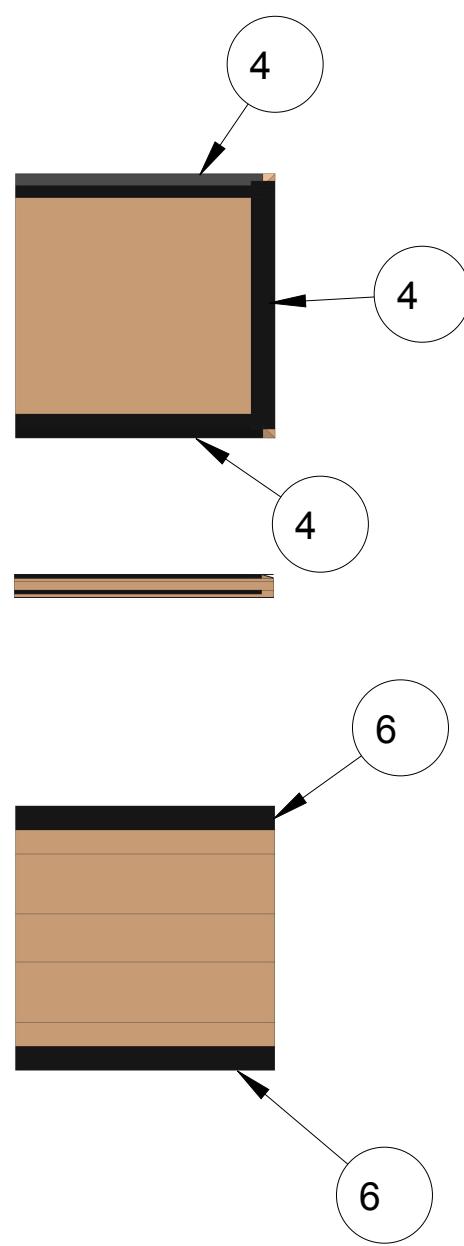
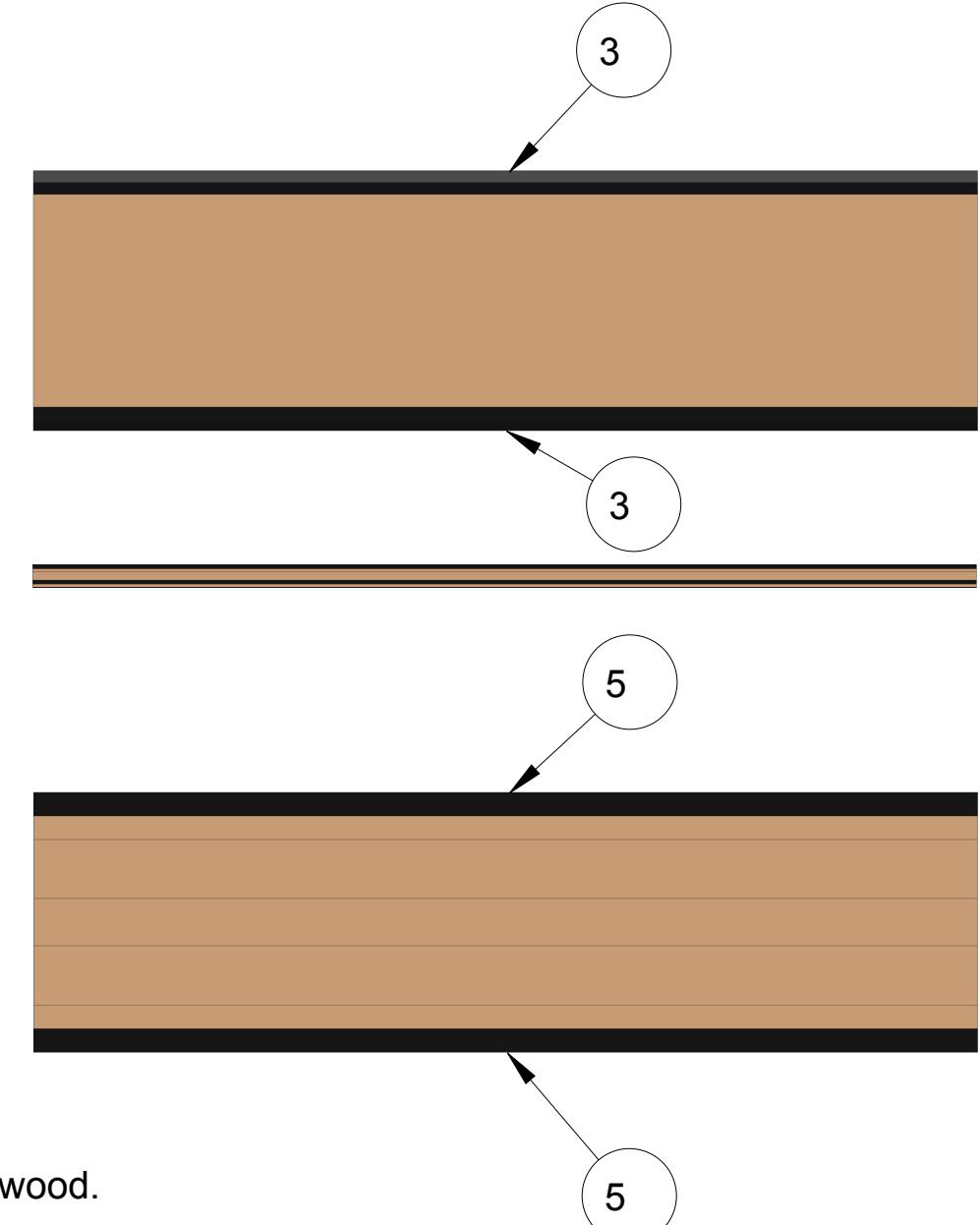
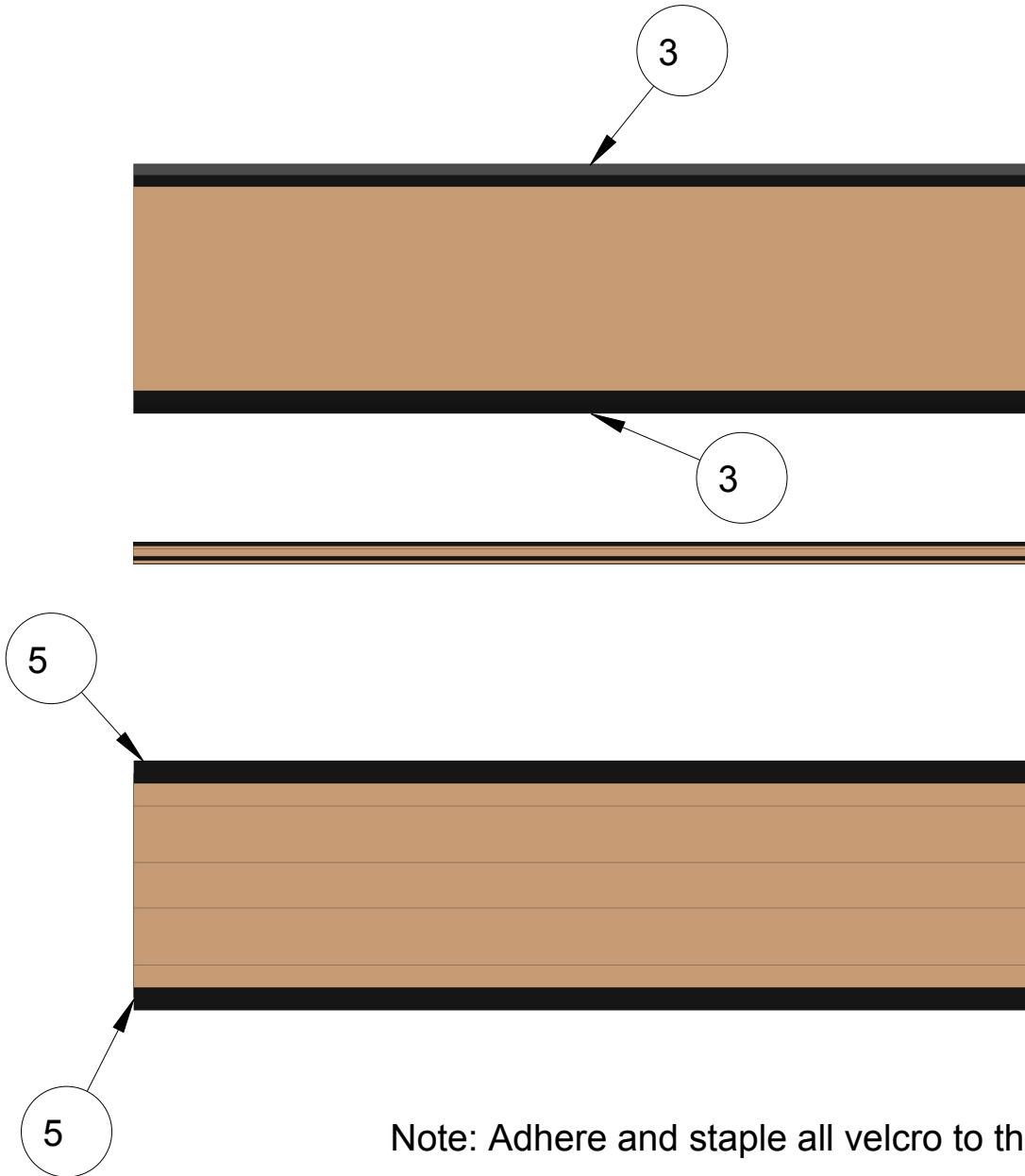
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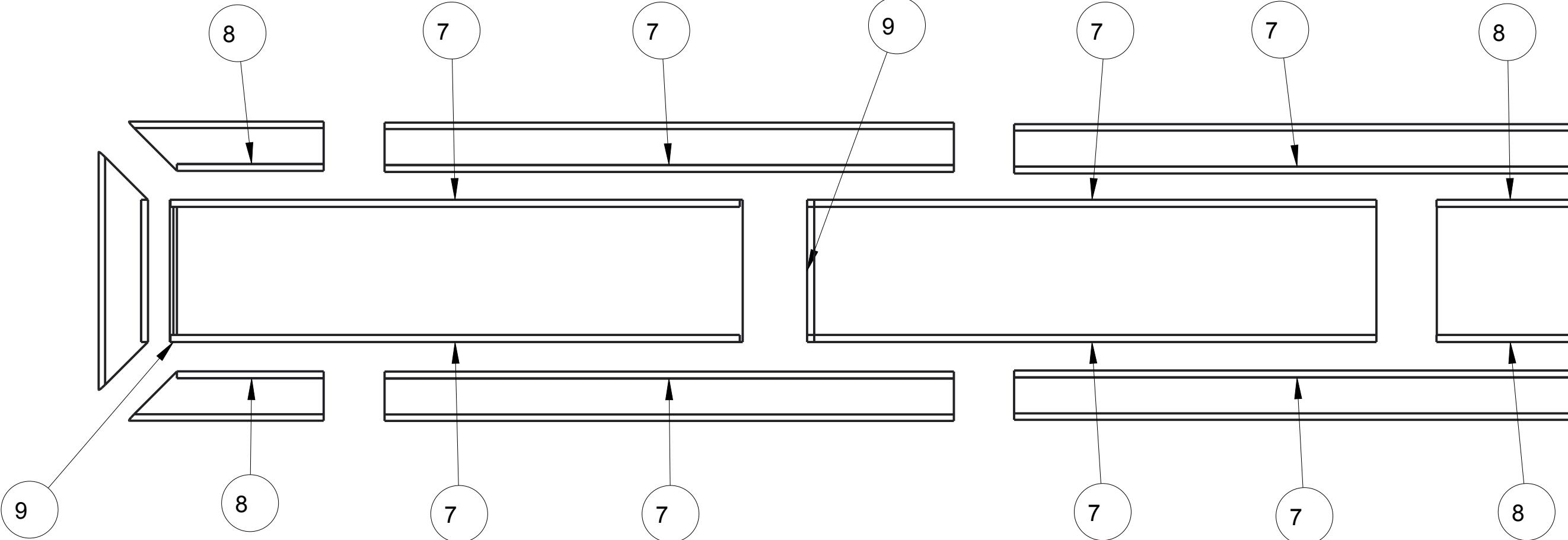
2

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MODEL NAME  
GE-15025TITLE  
Scoring Platform Assembly

Note: Adhere and staple all velcro to the plywood.



Note: Clean all plastic prior to applying velcro

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		APPROVED BY _____ DATE _____
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SCALE 1:16 SHEET 2 OF 3		
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TITLE Scoring Platform Assembly		
PROJECT		
MODEL NAME GE-15025		
ISSUE		

DO NOT SCALE

D

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2" White Gaffers tape, 1" on top of platform,  
1" on ramp, full length, around the entire  
platform

2" White Gaffers tape, 1" on  
both sides of the gaps called  
out.

2" White Gaffers tape, 1" on Carpet, 1"  
on Scoring Platform, full length, around  
the entire perimeter.

SCALE 1:8

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		CHECKED BY	DATE
		APPROVED BY	DATE
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DO NOT SCALE	SHEET 3 OF 3		
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1	TITLE Scoring Platform Assembly		
PROJECT	MODEL NAME	GE-15025	ISSUE

MODEL NAME GE-15026	TITLE Small Platform Top
------------------------	-----------------------------

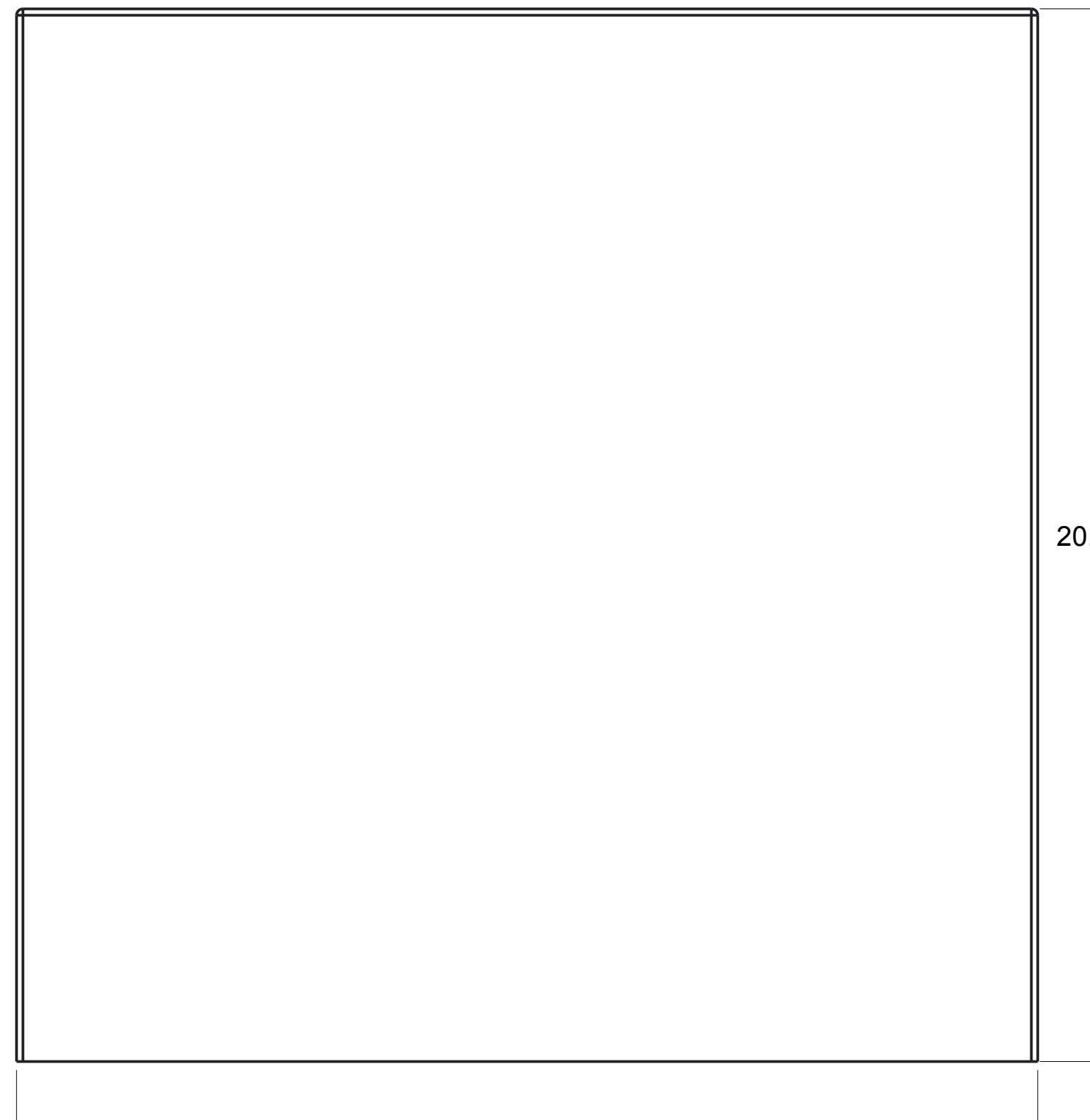
## REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
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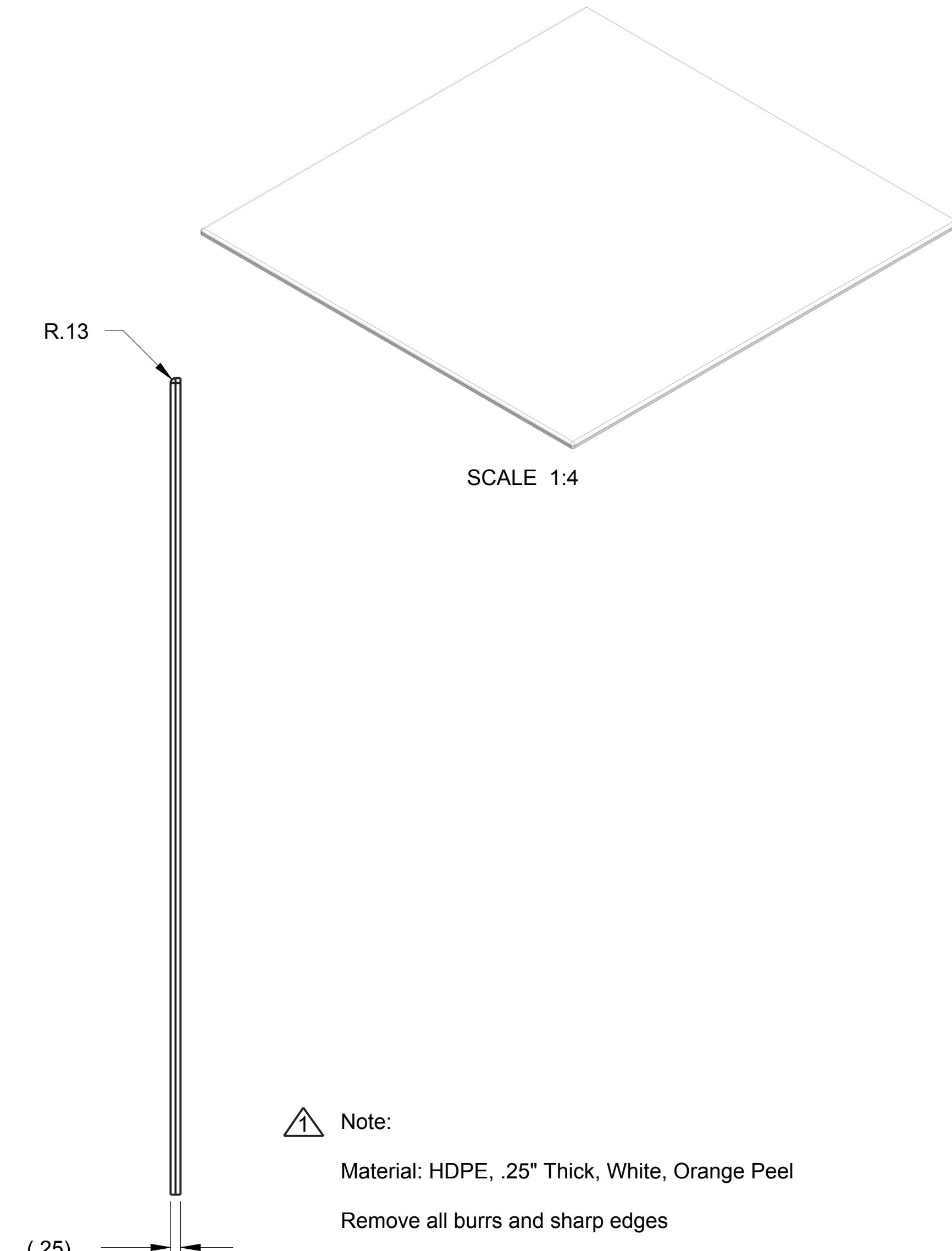
D

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R.13 R.13



SCALE 3:8



SCALE 1:4

Note:

Material: HDPE, .25" Thick, White, Orange Peel

Remove all burrs and sharp edges

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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1	TITLE <b>Small Platform Top</b>	PROJECT	MODEL NAME <b>GE-15026</b>
DO NOT SCALE	ISSUE		

MODEL NAME GE-15027	TITLE Platform Top
------------------------	-----------------------

## REVISION HISTORY

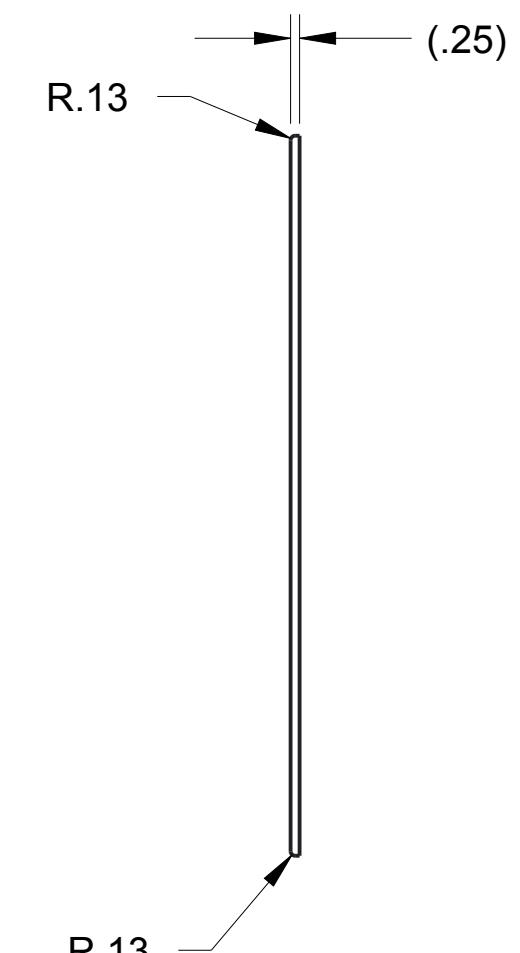
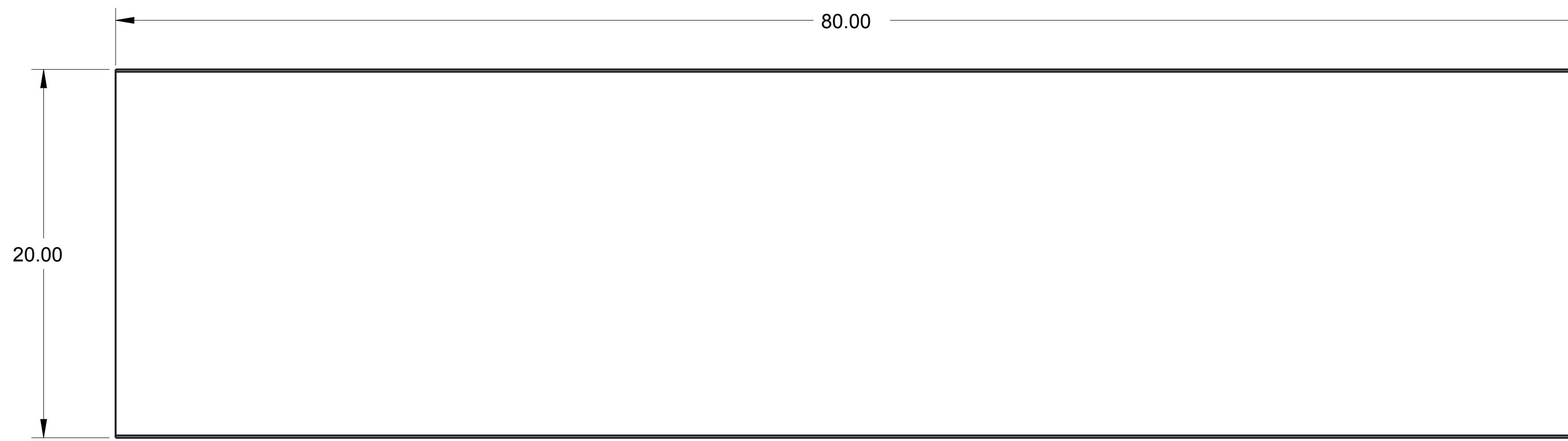
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

D

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C



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		CHECKED BY	DATE
		APPROVED BY	DATE
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SHEET 1 OF 1			
DO NOT SCALE	TITLE Platform Top		
PROJECT	MODEL NAME	GE-15027	ISSUE

MODEL NAME  
GE-15028

TITLE  
Small Platform Ramp 1

REVISION HISTORY				
ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

D

D

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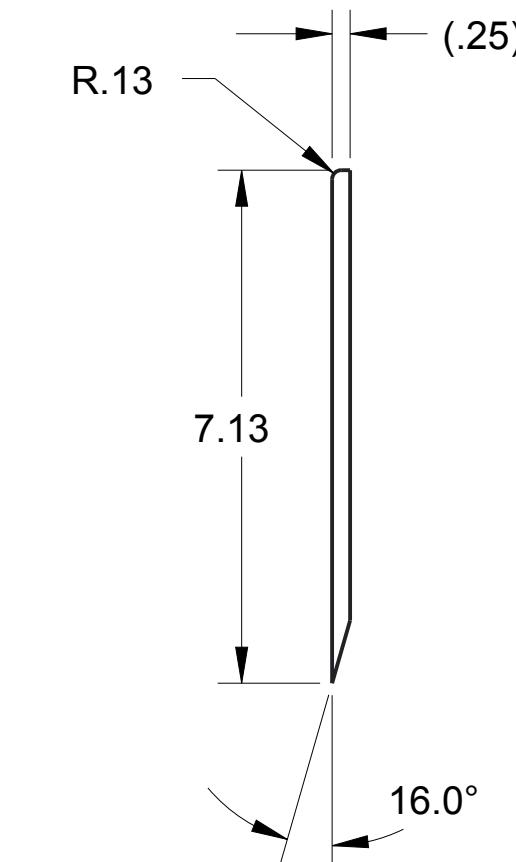
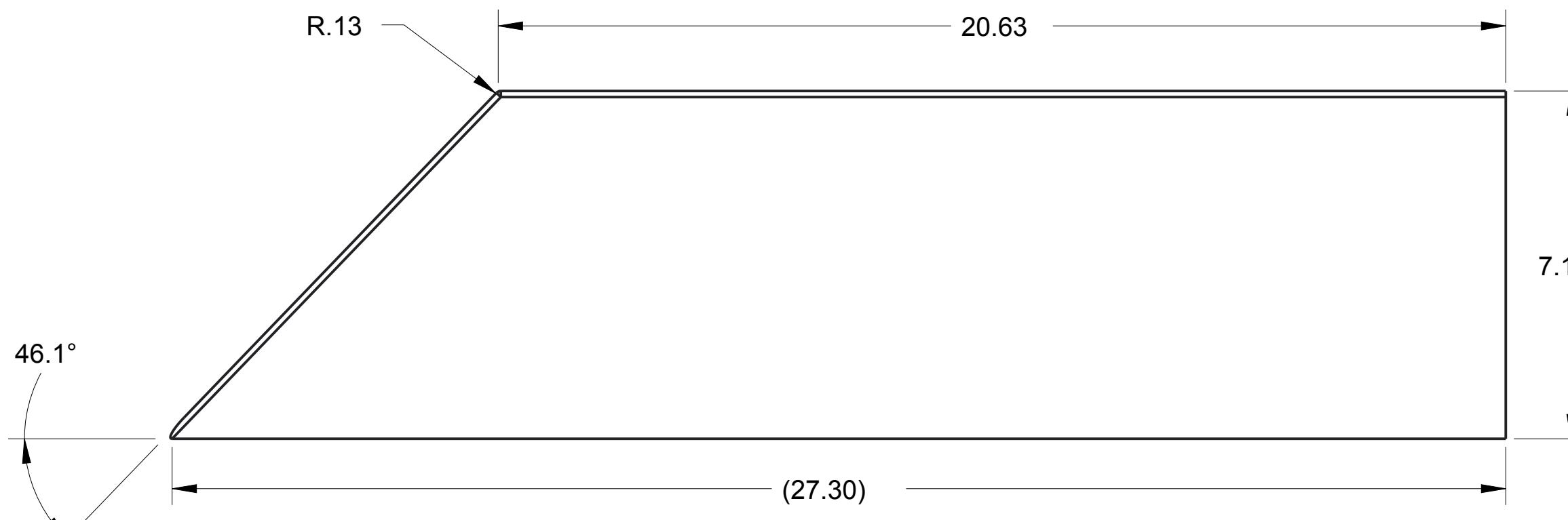
C

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A

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Note:

Material: HDPE, .25" Thick, White, Orange Peel

Remove all burrs and sharp edges

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		CHECKED BY	DATE
		APPROVED BY	DATE
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TITLE <b>Small Platform Ramp 1</b>			
PROJECT		MODEL NAME	GE-15028
DO NOT SCALE		ISSUE	

MODEL NAME  
GE-15029

TITLE  
Platform Ramp

### REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

D

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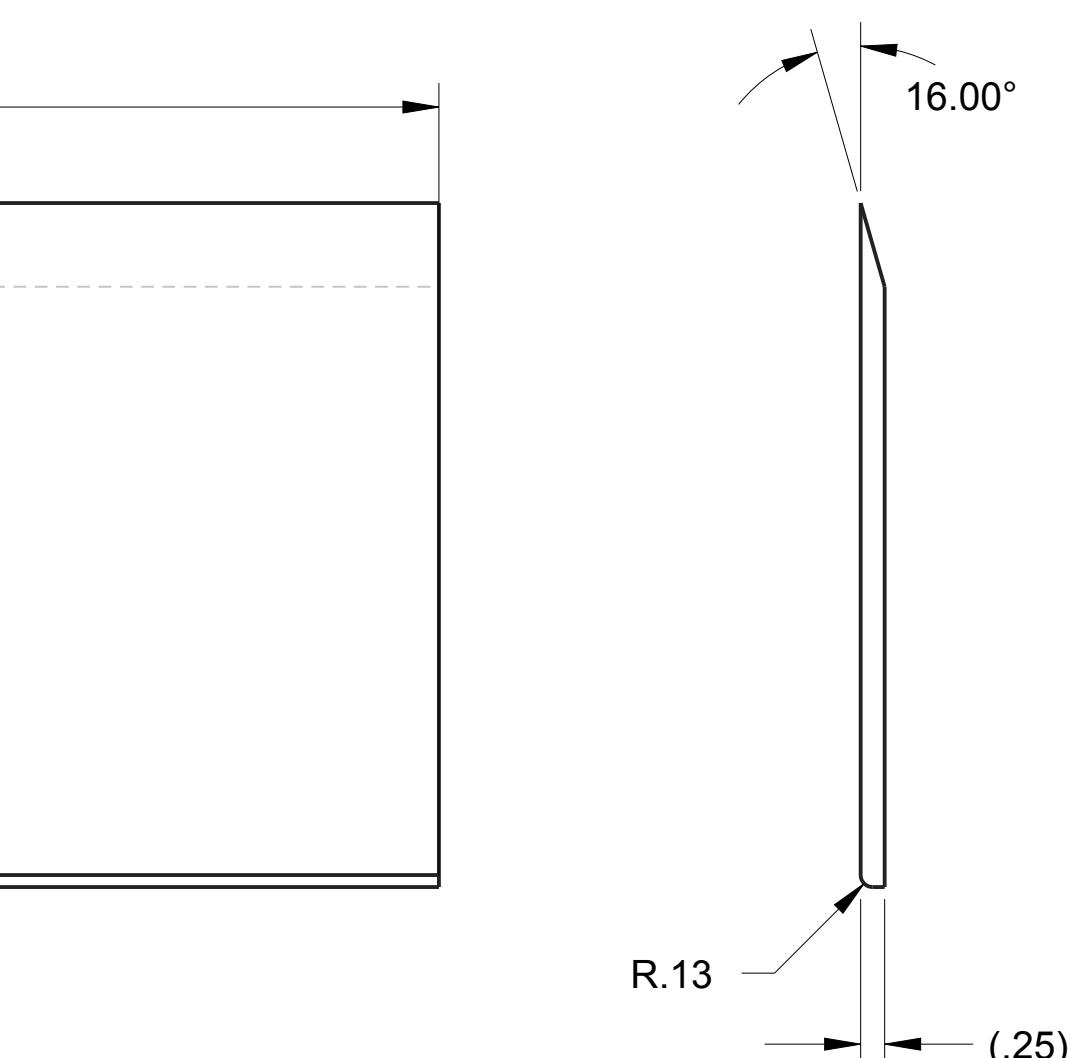
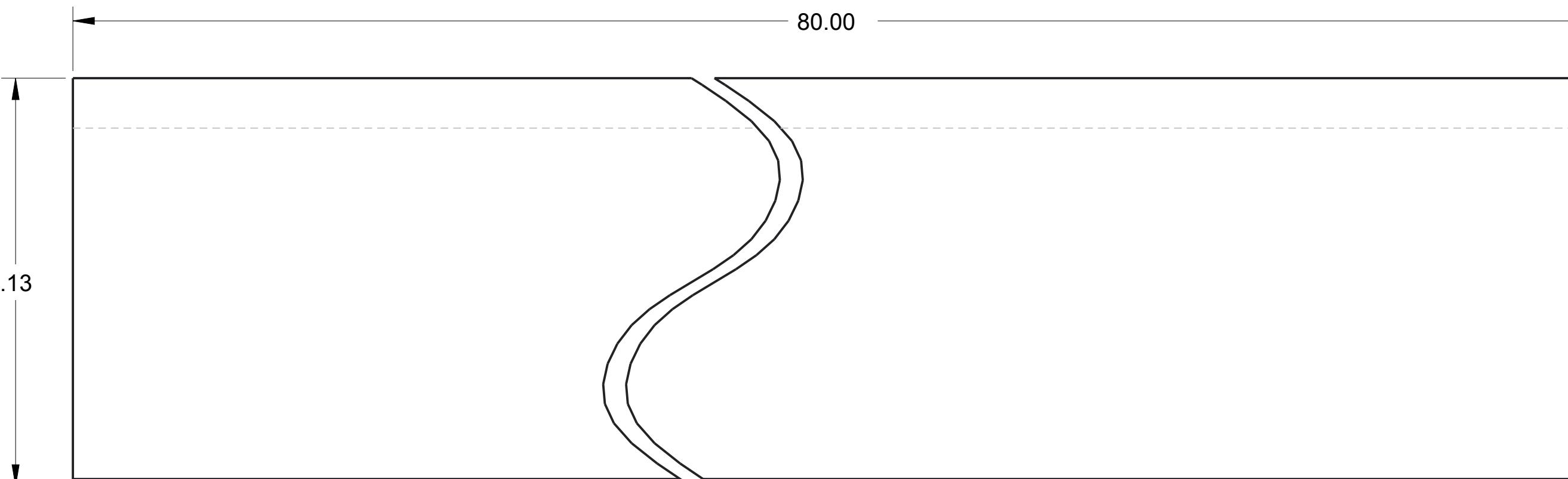
C

B

B

A

A



Note:

Material: HDPE, .25" Thick, White, Orange Peel

Remove all burrs and sharp edges

		DRAWN BY	DATE
		CHECKED BY	DATE
		APPROVED BY	DATE
		SCALE 1:2	SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX +/- 0.01 XXX +/- 0.001 ANG +/- 1	TITLE <b>Platform Ramp</b>		
DO NOT SCALE	PROJECT	MODEL NAME GE-15029	ISSUE

MODEL NAME  
GE-15030

TITLE  
Platform Side Ramp

### REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
A-1	1	Added Material Finish Notes	NJS	1/12/15

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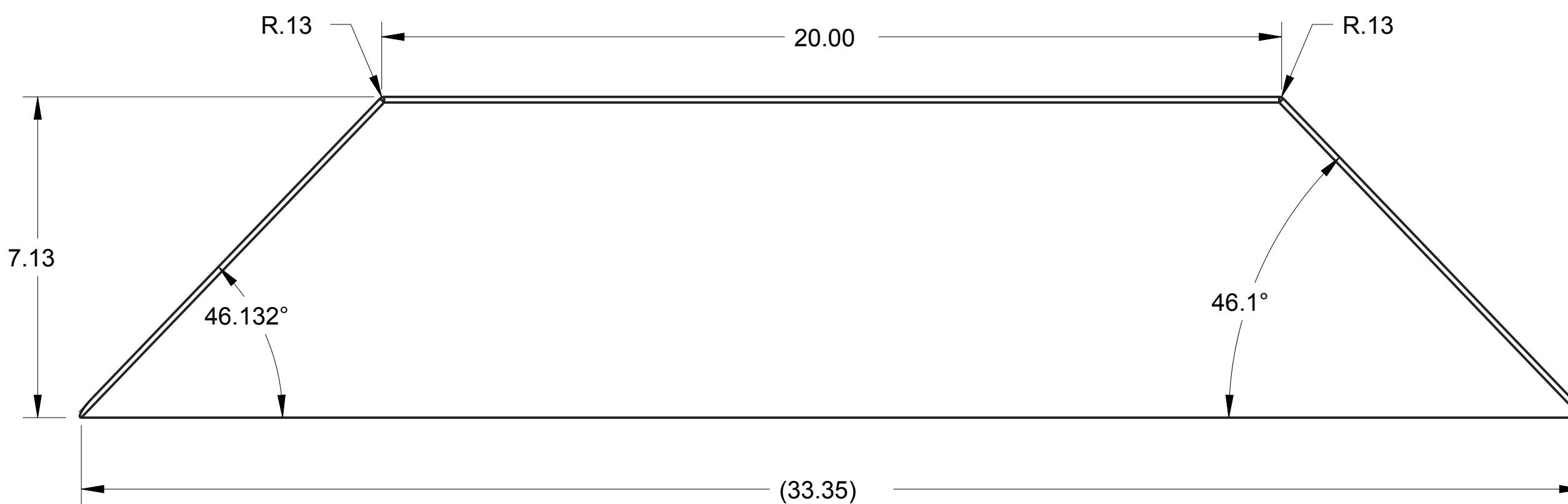
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SCALE 1:4



Note:

Material: HDPE, .25" Thick, White, Orange Peel  
Remove all burrs and sharp edges

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		APPROVED BY	DATE
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DO NOT SCALE		TITLE Platform Side Ramp	
PROJECT		MODEL NAME	ISSUE
		GE-15030	

MODEL NAME GE-15031	TITLE Small Platform Ramp 1
------------------------	--------------------------------

## REVISION HISTORY

ZONE	REV	DESCRIPTION	APPROVED	DATE
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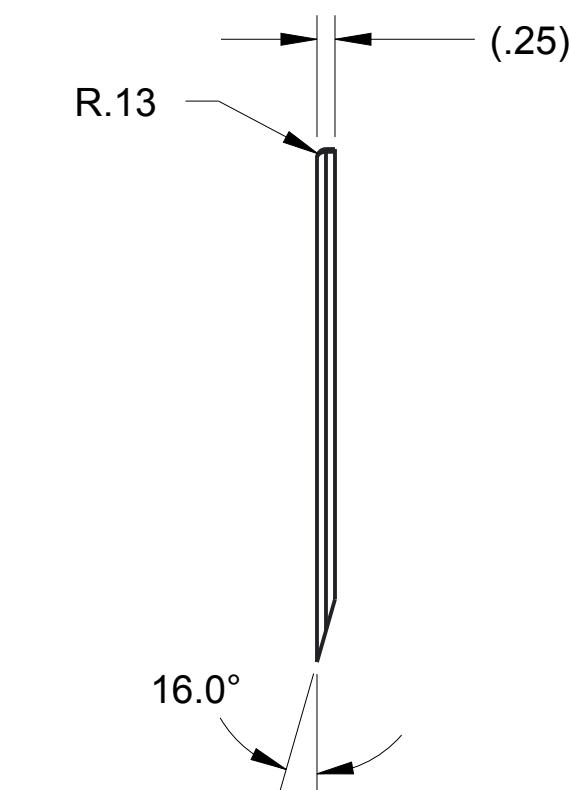
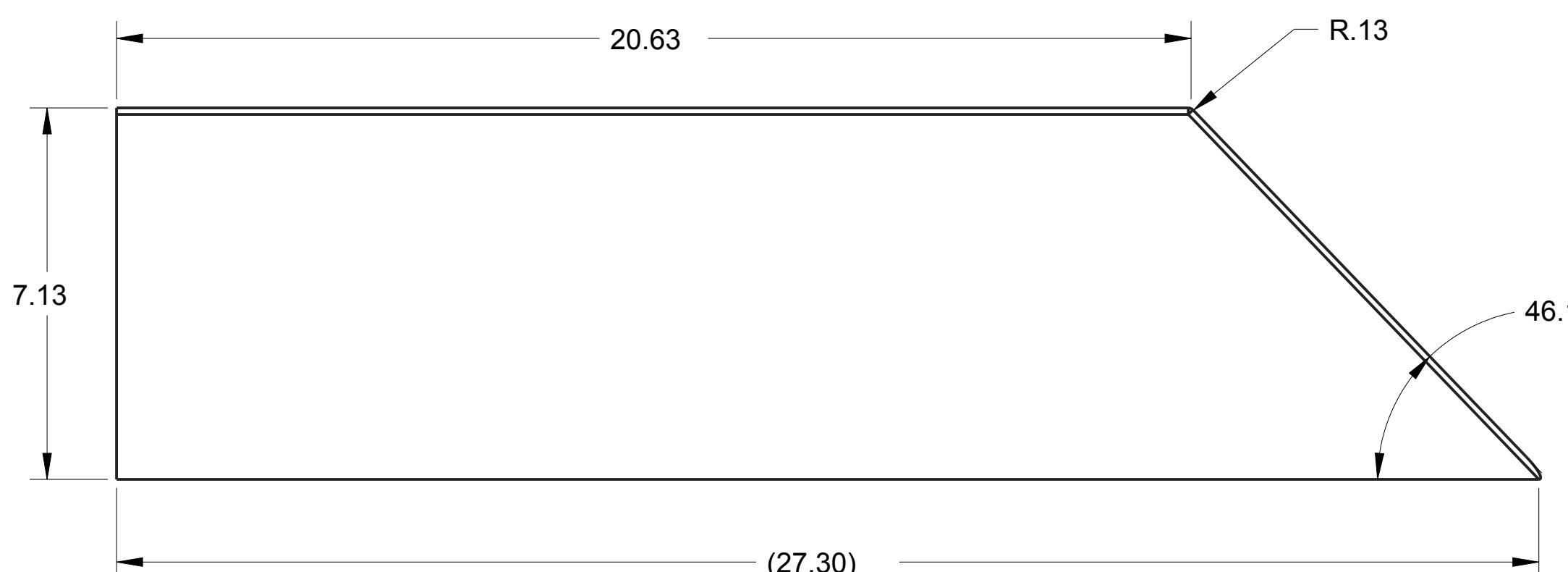
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.XX +/- 0.001 ANG +/- 1	TITLE <b>Small Platform Ramp 1</b>	SCALE 3:8	SHEET 1 OF 1
DO NOT SCALE	PROJECT	MODEL NAME <b>GE-15031</b>	ISSUE

MODEL NAME  
GE-15034

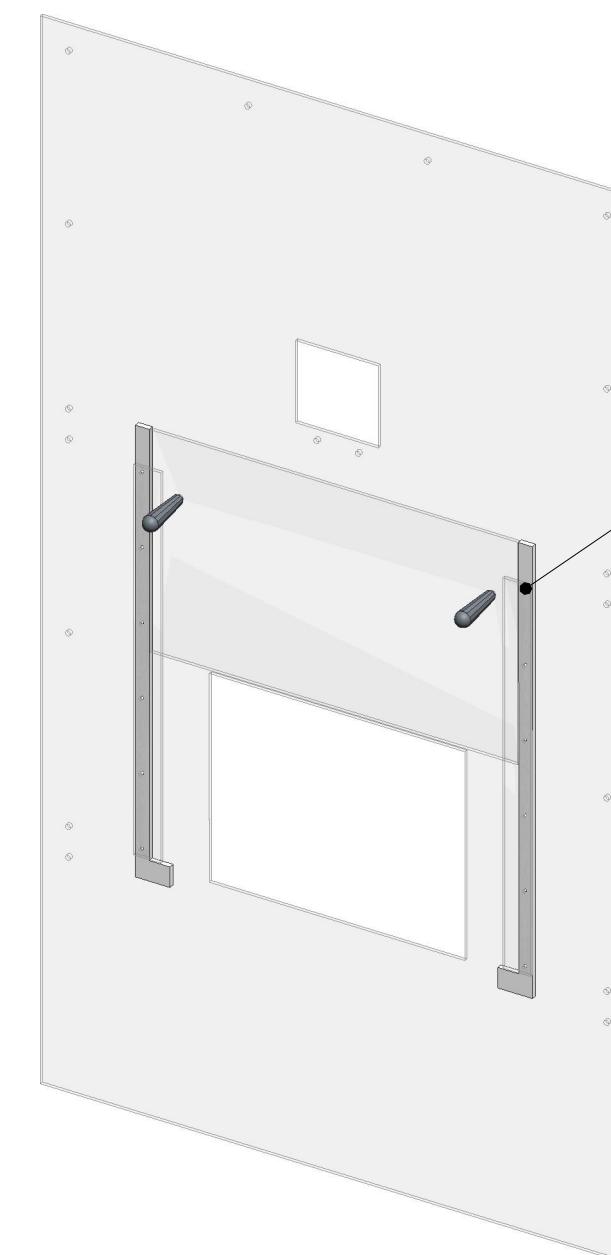
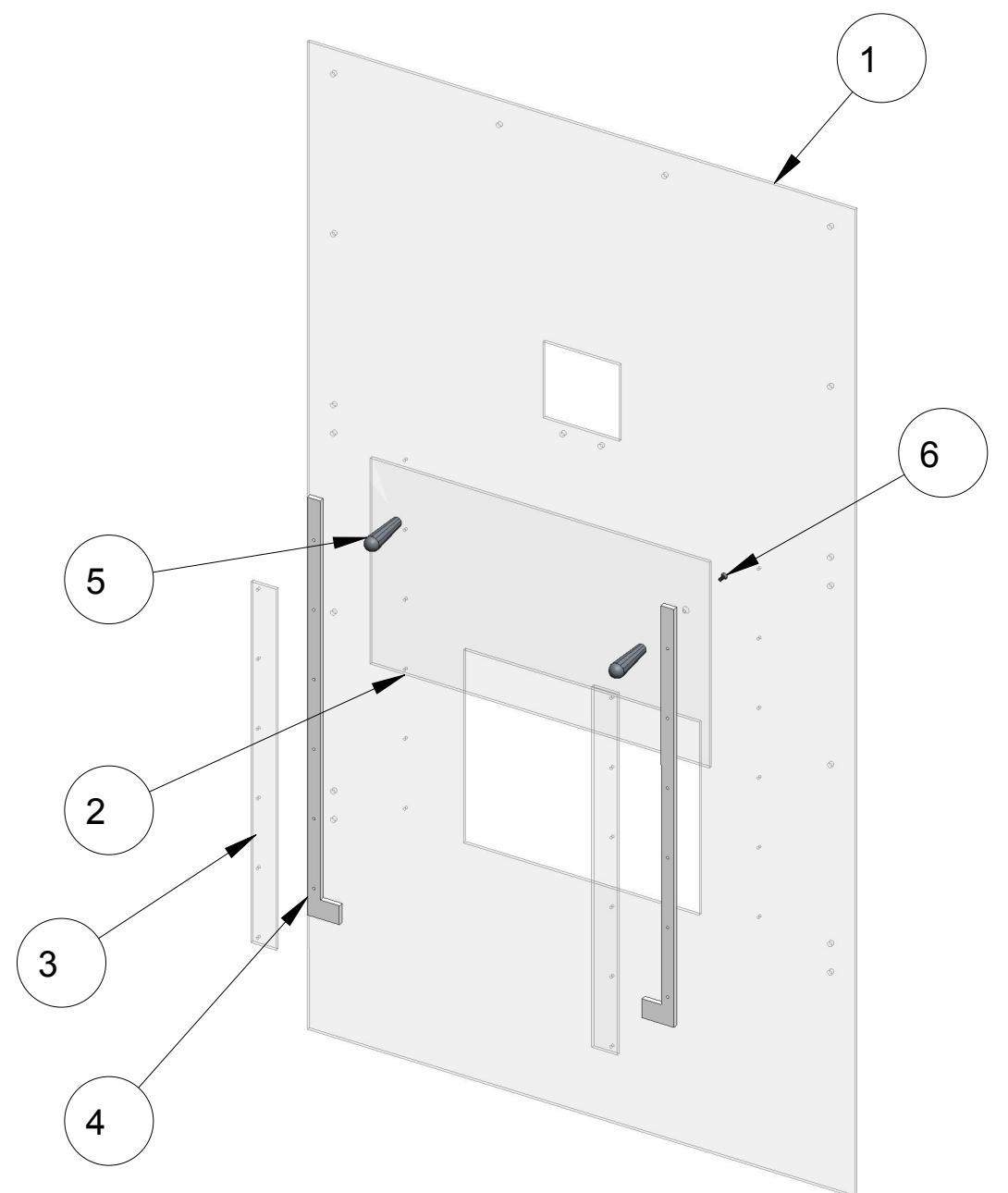
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TITLE  
Tote Chute Door Assembly

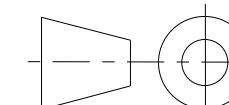
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ITEM NO	PART NUMBER	QTY	DESCRIPTION	NOTES
1	GE-15003	1	Angle Wall Plastic 2	
2	GE-15035	1	tote chute door	
3	GE-15036	2	tote chute door slide	
4	GE-15037	2	tote chute door spacer	
5	GE-15038	2	Handle, McMaster #: 57455K71	
6	HW-00082	2	FHCS 1/4-20 x .625"	

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		APPROVED BY	DATE
SCALE 1:12		SHEET 1 OF 1	
TITLE		Tote Chute Door Assembly	
PROJECT		MODEL NAME	ISSUE
DO NOT SCALE		GE-15034	

1

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1

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MODEL NAME  
GE-15035

TITLE  
Tote Chute Door

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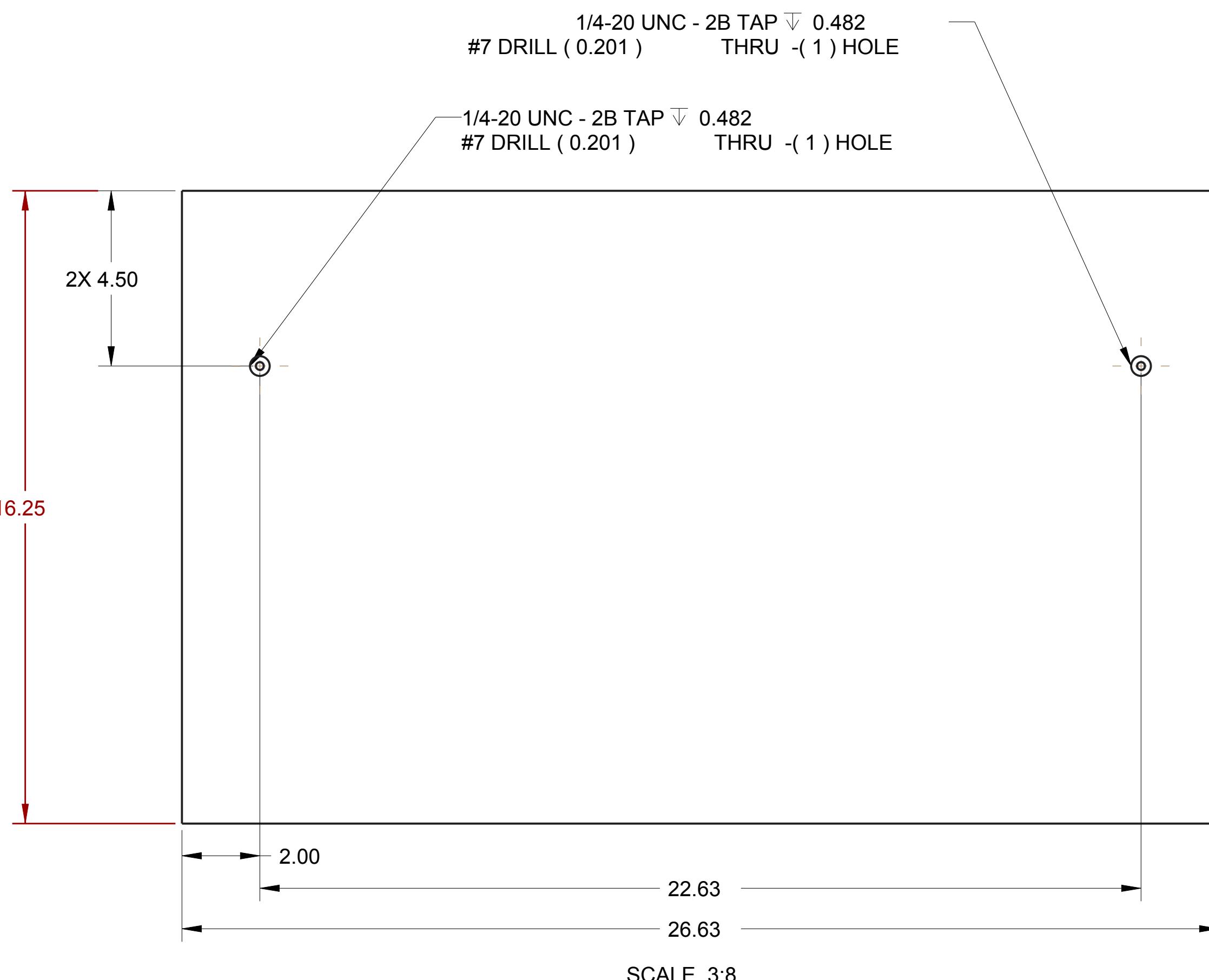
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1	SCALE 3:8 SHEET 1 OF 1		
DO NOT SCALE	TITLE	Tote Chute Door	
	PROJECT	MODEL NAME	ISSUE
		GE-15035	

1

2

3

4

ASME STANDARD,INCH

1

2

3

4

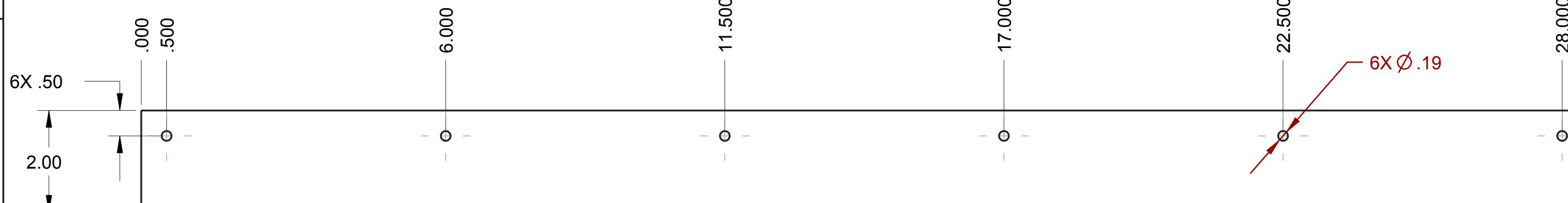
MODEL NAME GE-15036	TITLE Tote Chute Door Slide
------------------------	--------------------------------

D

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SCALE 1:4



SCALE 9:16

Note:

Material: Clear Polycarbonate Sheet, .25" Thick  
Quantity: 1

1

2

3

4

ASME STANDARD, INCH

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		APPROVED BY	DATE
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. TOLERANCES ARE: XX +/- 0.1 XX.X +/- 0.01 XXX.X +/- 0.001 ANG +/- 1			DO NOT SCALE
TITLE Tote Chute Door Slide			PROJECT
MODEL NAME GE-15036			ISSUE

1

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MODEL NAME  
GE-15037TITLE  
Tote Chute Door Spacer

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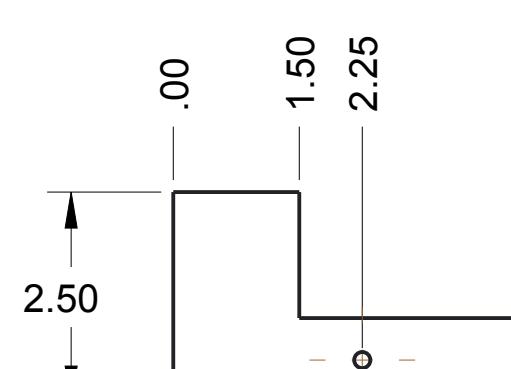
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6X Ø .19 Thru

13.25

18.75

24.25

29.75

33.00

6X .50

1.00

SCALE 7:16

## Note

Material: Delrin Acetal Resin Sheet, .375"  
Qty: 1

1

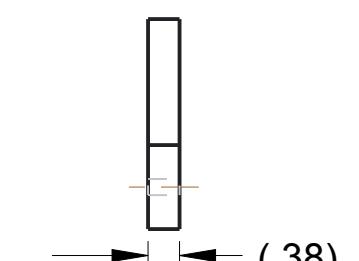
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ASME STANDARD, INCH

SCALE 1:4



(.38)

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DO NOT SCALE			TITLE Tote Chute Door Spacer
PROJECT			MODEL NAME GE-15037
ISSUE			