# **ROBERT SMITH**

## **Senior Business Unit Manager**

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#### **SUMMARY**

Senior Business Unit Manager, combines astute strategic, organizational and interpersonal skills with dynamic results-driven leadership capabilities to deliver revenue growth, decreased expenses, streamlined processes, and a positive impact on culture and productivity.

#### SKILLS

Machining And Forming Operations. Bower Plant. NC Machining. Auto Screw Machining. Cold heading And Press Operations

#### WORK EXPERIENCE

### **Senior Business Unit Manager**

ABC Corporation - January 2012 - March 2014

- Manager for all machining and forming operations for the Bower Plant.
- Including NC Machining, Auto Screw Machining, Coldheading, and Press operations.
- Managed 82 Hourly and 4 Salary over 3 shifts.
- Successfully implemented the Kaizen process in the area focusing on change over reductions, product flow, and inventory reductions.
- Launched the 2nd Shift EHS team for the plant focusing on weekly walks identifying and correcting Safety concerns throughout the plant.
- Reduced Overtime to zero with productivity improvements and machine flexibility on the NCs.
- Reporting to the Regional Operations Manager with responsibility for cost-effective manufacturing at the business unit.

#### **Business Unit Manager**

ABC Corporation - 2007 - 2012

- Responsible for 10 direct reports (including engineers) and 125 indirect reports.
- Coordinates all Production, Maintenance, and Engineering initiatives in the Wire Mill, Plastic Mix and Coax supercells.
- Produced approximately \$1.9 Million worth of coaxial cable per month.
- All areas of responsibility currently have in excess of 18 months without an OSHA Recordable.
- Improved Wire Mill and Coax productivity by 10-15% in 2014.
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#### SCHOLASTICS

■ BA in B	Susiness - 2005 (Western Michigan University)
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