

OpenModelica

PRODUCTION OF FORMALDEHYDE FROM METHANOL

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Background:

Formaldehyde is prepared by the synthesis of **Methanol**(**CH3OH**)**vap**. Methanol is converted into formaldehyde by catalytic vapor phase oxidation over a metal oxide catalyst. In one variation of the process methanol is vaporized, mixed with air, and then passed over the catalyst at 300–600 °C. The formaldehyde produced is absorbed in water and then fed to a fractionating column. Formaldehyde is compound that is ubiquitous in the environment. It is a gaseous contaminant of emissions from power plants, manufacturing sites, and automobiles.

 $CH_3OH \rightarrow CH_2O + H_2 \Delta H = 84 \text{ kJ/mol}$

Description of the Flowsheet:

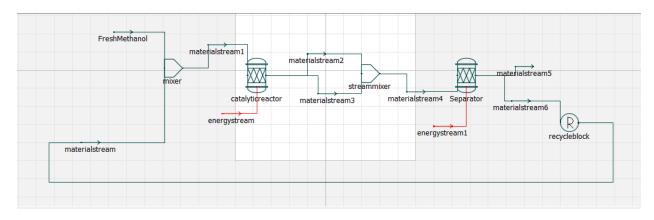
Methanol is entering to the conversion reactor with the temperature of 250C and the mass flow is **1600 kg/h** with pressure of **1 bar**. The conversion reactor gives two output the **MSTR-06** gives Formaldehyde and hydrogen in high amount compare to methanol but **MSTR-07** gives more than **90%** is methanol and the both MSTR-06 and **MSTR-07** are comes from catalytic reactor

The two outputs are connected to the Steam mixer and the with the property package of **Roult's Law**, and the output is **MSTR-08** which has **37%** of both Formaldehyde and Hydrogen. The methnol has **24%** of value the overall value of the methanol reactant and passes with the same mass flow with different molar flow.

The MSTR-08 is connected to the compound sepeator and it seperates the Formaldehyde and Hydrogen. The another output is Methanol Recovered from the reaction happend it can be reused by the Recycle Block and that is connected to the MSTR-11 it has going through the mixer and the another line is connected from the Specification Block It is comes from the Formaldehyde and hydrogen outlet in that the samll amount of methanol is present and the mixer is goes to the Methanol Entering Block with this the methanol is recovered.

Flowsheet:

Production Of Formaldehyde Flowsheet By Using Methanol



Conclusion:

Thus, OpenModelica is used to simulate the Production of Formaldehyde from Methanol.