Scilab Textbook Companion for Callister's Materials Science and Engineering (adopted By R. Balasubramaniam) by W. D. Callister¹

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Book Description

Title: Callister's Materials Science and Engineering (adopted By R. Bala-

subramaniam)

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Scilab numbering policy used in this document and the relation to the above book.

Exa Example (Solved example)

Eqn Equation (Particular equation of the above book)

AP Appendix to Example(Scilab Code that is an Appednix to a particular Example of the above book)

For example, Exa 3.51 means solved example 3.51 of this book. Sec 2.3 means a scilab code whose theory is explained in Section 2.3 of the book.

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Fundamentals of structure of crystalline solids

Scilab code Exa 3.1 Location of point having specified coordinates

```
1 clc
2 // Given
3 a = 0.48// let side of a unit cell
4 b = 0.46 // let side of a unit cell
5 c = 0.40 // let side of a unit cell
6 p_x = 1/4
7 p_{y} = 1
8 p_z = 1/2
9 printf("Example 3.1")
10 qa = a*p_x // distance of point along x axis from
      origin in nm
11 rb = b*p_y // distance of point along y axis from
      origin in nm
12 sc = c*p_z // distance of point along z axis from
      origin
13 printf("\n Point P (\%.2f, \%.2f, \%.2f) corresponds to",
      p_x,p_y,p_z)
14 printf (" \%.2 \text{ fnm}, \%.2 \text{ fnm}, \%.2 \text{ fnm} ", qa, rb, sc)
```

Scilab code Exa 3.2 Specification of point coordinates

```
1
2 clc
3 //given that
4 // unit cell is BCC
5 printf ("Example 3.2")
6 printf("\n\nPoint \t Fractional Length\t Point \n")
7 printf("Number \t x \ axix \t y \ axix \t z \ axix \t
      Coordinate \n")
8 n = 1 // serial number
10 \text{ for } x = 0:1
       for y = 0:1
11
12
            for z = 0:1
13
                 printf("%d\t %d
                                                     %d \ t %d
14
                                            \%d
                     %d %d \n",n,x,y,z,x,y,z)
15
               n = n+1
16
            end
17
       end
18 \text{ end}
19 x = 0.5// x coordinate for center point
20 y = 0.5//y coordinate for center point
21 z = 0.5// y coordinate for center point
22 printf("%d\t %.1 f
                                       %.1 f
                                               %.1 f %.1 f %.1
                             \%0.1 \text{ f}
      f \setminus n, n, x, y, z, x, y, z
23 // sequence of point number is changed to make
      problem programable
```

Scilab code Exa 3.3 Specification of support Post Diameter

```
1
2 clc
3 // Given
4 a = 1 // let side of a unit cell
5 b = 1 // let side of a unit cell
6 c = 1 // let side of a unit cell
7 \text{ x_proj} = 0.5*a // x \text{ coordinate of point}
8 \text{ y_proj} = 1*b // \text{ y coordinate of point}
9 z_{proj} = 0*c // z coordinate of point
10
11 printf(" Example 3.3 \ n")
12 k = 1/x_proj
13 x_reduction = x_proj*k // reduction in x direction
14 y_reduction = y_proj*k // reduction in x direction
15 z_reduction = z_proj*k // reduction in x direction
16
17 printf("\n Indices of direction are as [%d %d %d]\n"
      ,x_reduction,y_reduction,z_reduction)
```

Scilab code Exa 3.4 Construction of specified crystallographic direction

```
1 clc
2 printf(" Example 3.4\n")
3 printf("\n It is a diagram based theoretically solved example\n")
```

Scilab code Exa 3.5 Determination of directional indices for a hexagonal unit cell

```
1
2
3 clc
4 // Given
5 \text{ u1} = 1 \text{ // Unit cell parameter}
6 v1 = 1 // Unit cell parameter
  w1 = 1 // Unit cell parameter
9 printf(" Example 3.5 \n")
10 \ u_1 = 1/3*(2*u1-v1)
11 v_1 = 1/3*(2*v1-u1)
12 t_1 = -(u_1+v_1)
13 \quad w_1 = w1
14 k = 1/u_1
15 u = u_1*k
16 v = v_1*k
17 w = w_1*k
18 t = t_1*k
19 printf("\n Indices of direction are as [%d %d %d %d
      ] \setminus n", u, v, t, w)
20 // while in notation negative value is indicated by
      a bar over it
```

Scilab code Exa 3.6 Specification of support Post Diameter

```
1
2
3 clc
4 // Given
5 a = 1// let side of a unit cell
6 b = 1 // let side of a unit cell
7 c = 1 // let side of a unit cell
9 printf(" Example 3.6 \n")
10 x_proj = 0 // x coordinate of point
11 y_proj = -1*b // y coordinate of point
12 z_proj = 0.5*c // z coordinate of point
13 x_reduction = x_proj*a // reduction in x direction
14 y_reduction = 1/y_proj// reduction in x direction
15 z_reduction = 1/z_proj // reduction in x direction
16
17 printf("\n Indices of direction are as [%d %d %d]\n"
     ,x_reduction,y_reduction,z_reduction)
18 // while in notation negative value is indicated by
     a bar over it
```

Scilab code Exa 3.7 Construction of specified crystallographic plane

```
1
2 clc
3 printf(" Example 3.7 \n")
4 printf("\n It is a diagram based theoretically solved example\n")
```

Scilab code Exa 3.8 Determination of directional indices for a hexagonal unit cell

```
1
2
3 clc
4 // Given
5 \text{ u1} = 1 \text{ // Unit cell parameter}
6 \text{ v1} = -1 \text{ // Unit cell parameter}
7 w1 = 1 // Unit cell parameter
9 printf(" Example 3.8\n")
10 \ u_1 = 1/3*(2*u1-v1)
11 v_1 = 1/3*(2*v1-u1)
12 t_1 = -(u_1+v_1)
13 \quad w_1 = w1
14 k = 1/u_1
15 u = u_1*k
16 \quad v = v_1 * k
17 w = w_1 * k
18 t = t_1*k
19 printf("\n Indices of direction are as [%d %d %d %d
      ] \setminus n", u, v, t, w)
20 // while in notation negative value is indicated by
      a bar over it
```

Structure of crystalline solids

Scilab code Exa 4.1 Determination of FCC Unit Cell Volume

```
1
2
3 clc
4 //given that
5 R = 1 // let radius of an atom is unity
6 printf("Example 4.1\n")
7 //For FCC a=2*R*sqrt(2)
8
9 a=2*R*sqrt(2) //Edge Length
10 V=a^3 //Volume determination
11 printf("\n Volume of an FCC unit cell is %fR^3 \n\n",V)
```

Scilab code Exa 4.2 Computation of the Atomic Packing Factor for FCC

1 2

```
3 clc
4 //given that
5 R = 1 // let radius of an atom to be unity
6 n=4 // no. of atoms for FCC are 4
7 printf("Example 4.2\n");
8 a=2*R*sqrt(2) // edge length for FCC
9 Vc=a^3 //Volume of cube
10 Vs=n*4*%pi*R^3/3 //Volume of sphere
11 APF=Vs/Vc //Atomic packing Fraction
12
13 printf("\n Atomic packing factor is %.2f",APF)
```

Scilab code Exa 4.3 Theoretical Density Computation for Copper

```
1
2
3 clc
4 // given that
5 R=1.28D-08//Atomic radius in cm
6 A_Cu=63.5 //Atomic wt of copper
7 n=4 //For FCC
8 Na=6.023D23 //Avogadro no.
9 printf("Example 4.3\n")
10
11 a=2*R*sqrt(2)
12 Vc=a^3
13 rho=n*A_Cu/(Vc*Na)
14 printf("\n Density of copper is %.2 f g/cm^3.\n",rho)
```

Scilab code Exa 4.4 Computation of minimum cation to anion radius ratio for a coordination number of 3

Scilab code Exa 4.5 Ceramic crystal structure prediction

Scilab code Exa 4.6 Theoretical density calculation for Sodium chloride

```
1
2
3 clc
4 //given that
5 n = 4 // number of crystals per unit cell
6 \text{ A\_c} = 22.99 \text{ // molar mass of cation i.e. sodium}
7 A_a = 35.45 // molar mass of cation i.e. chlorine
8 \text{ r_c} = 1.02\text{e-8} // \text{ radius of sodium atom in cm}
9 r_a = 1.81e-8 // radius of sodium atom in cm
10 N_a = 6.023e23 // Avogadro constant
11
12 printf ("Example 4.6 \ n")
13 a = 2*(r_c+r_a)// edge length of Nacl molecule
14 V_c = a^3 // Volume of unit cell
15 rho = (n*(A_c+A_a))/(V_c*N_a)
16 printf("\n Theoretical density of crystal is %0.2 f g
      /\text{cm}^3 .", rho)
17 printf("\n\n This result compares very favourable
      with \n experimental value of 2.16 g/cm<sup>3</sup>.")
```

Scilab code Exa 4.7 Computation of density and percentage crystallinity of polyethylene

```
1
2
3 clc
```

```
4 // given that
5 n = 2 // number of repeated units within unit cell
6 \text{ A\_c} = 12.01 \text{ // molar mass of carbon}
7 \text{ A_h} = 1.008 // \text{ molar mass of hydrogen}
8 a = 0.741 // edge length in x axis in nm
9 b = 0.494 // edge length in y axis in nm
10 c = 0.255 // edge length in z axis in nm
11 N_a = 6.023e23 // Avogadro constant
12 rho_s = 0.925 // density of branched polyethylene in
       g/cm^3
13 rho_a = 0.870 // density of totally amorphous
      polyethylene in g/cm<sup>3</sup>
14 printf ("Example 4.7 \ n")
15 printf(" \n Part A:")
16 A = 2*A_c+4*A_h // Molar mass of polyethylene
17 V_c = a*b*c*(1e-7)^3 // Volume of unit cell
18 \text{ rho\_c} = (n*A)/(V\_c*N\_a)
19
20 printf("\n Density of totally crystalline
      polyethylene is \%0.3 \,\mathrm{f}\,\mathrm{g/cm^3} .", rho_c)
21 printf(" \n Part B:")
22 \text{ per_cry} = (\text{rho_c*(rho_s-rho_a)})*100/(\text{rho_s*(rho_c-rho_a)})
      rho_a))
23 printf("\n Percentage crystallinity is \%0.1f\%\%",
      per_cry)
```

Scilab code Exa 4.8 Inter planer angle and Diffraction Angle Computations

```
1
2
3 clc
4 //given that
```

```
5 \ a = 0.2866 \ // \ lattice parameter in nm
6 h = 2 // component of set of plane
7 \ k = 2//  component of set of plane
8 l = 0// component of set of plane
9 n = 1 // \text{ order of detraction}
10 lambda = 0.1790 // wavelength of light in nm
11
12 printf ("Example 4.8 \ n")
13 d_hkl=a/(sqrt(h^2+k^2+l^2))
14 theta=asind(n*lambda/(2*d_hkl))
15 printf("\n Answer A:")
16 printf("\n Interplanar spacing is %.4f nm.",d_hkl)
17 printf("\n Answer B:")
18 printf("\n Diffraction angle is \%0.2 \, \text{f degree.} \ \text{n}",2*
      theta);
19 // Answer in book is 124.26 degree. It is so because
       of consideration of different number of
      significant figures in calculation.
```

Imperfection in solids

Scilab code Exa 5.1 Number of Vacancies Computation at a Specified temperature

```
1
2
3 clc
4 // given that
5 Na=6.023*10^23 //Avogadro No.
6 rho=8.4e6 //Density of Copper in g/m^3
7 A=63.5 //Atomic weight of Copper
8 Qv=0.9 //Activation energy in eV
9 k=8.62*10^-5 //Boltzmann Constant in eV/K
10 T=1000+273//Temperature in K
11 printf("Example 5.1\n");
12 N=Na*rho/A //No. of atomic site per cubic meter
13 Nv=N*exp(-Qv/(k*T))
14 printf("\n Equilibrium number of vacancies/m^3 is %
.1e for 1273K",Nv)
```

Scilab code Exa 5.2 Derivation of composition conversion equation

```
1
2 clc
3 printf(" Example 5.2 \n")
4 printf("\n It is a derivational problem \n")
```

Scilab code Exa 5.3 Composition Conversion From weight percent to Atom percent

Scilab code Exa 5.4 Computation of Number of Scotty Defect in KCl

1 2

```
3
4 clc
5 // given that
6 Na=6.023*10^23 //Avogadro No.
7 rho=1.955 //Density of KCl in g/cm<sup>3</sup>
8 A_k= 39.10 //Atomic weight of potassium in g/mol
9 A_cl= 35.45 //Atomic weight of Chlorine in g/mol
10 Qs=2.6 //Activation energy in eV
11 k=8.62*10^-5 //Boltzmann Constant in eV/K
12 T=500+273 //Temperature in K
13
14 printf("Example 5.4\n")
15 A = A_k+A_cl // Molar mass of KCl in gram
16 N=Na*rho*1e6/A //No. of atomic site per cubic meter
17 Ns = N * exp(-Qs/(2*k*T))
18 printf("\n Number of Schottky defects are %.2e
      defects/m^3.", Ns)
```

Scilab code Exa 5.5 Determination of possible point defect types in Nacl due to presence of Ca ions

```
1
2 clc
3 printf(" Example 5.5\n")
4 printf("\n It is a theoretically solved example\n")
```

Scilab code Exa 5.6 Computations of ASTM Grain Size Number of Grains per Unit Area

```
1
2
3 clc
4 // given that
5 N=45 //Number of grains per square inch
6 M=85 // magnification
7
8 printf("Example 5.6\n");
9 printf("\n Part A");
10 n = (\log(N)/\log(2)) + 1 / (calculation for grain size no.
        N=2^{(n-1)}
11 printf("\n Grain size number is \%.1 f\n",n)
12 printf("\n Part B")
13 Nm = (100/M)^2 * 2(n-1)
14 printf("\n At magnification of 85x\n")
15 printf(" Number of grains per inch square are \%.2 \, f \setminus n
      ", Nm)
16 // answer in book is 62.6. It is because of rounding
       off at intermediate stages
```

Diffusion

Scilab code Exa 6.1 Diffusion Flux Computation

```
1
2
3 clc
4 Ca=1.2 //Concentration at A in kg/m^3
5 Cb=0.8 //Concentration at B in kg/m^3
6 xa=5*10^-3//Position 1 in m
7 xb=10*10^-3//Position 2 in m
8 D=3*10^-11//Diffusion coefficient in m^2/s
9 printf("\Example 6.1\n")
10 J=-D*(Ca-Cb)/(xa-xb)
11 printf("\n Diffusion flux is %.1e kg/m^2-s", J)
```

Scilab code Exa 6.2 Nonsteady State Diffusion Time Computation I

```
1
2
3 clc
```

```
4 // given that
5 x = 5 * 10^{-4}
                 //Position in m
6 D=1.6*10^-11
                 // Diffusion coefficient
                                           in m^2/s
7 Co=0.25//Initial Concentration in wt%
8 Cs=1.2 //Surface concentration in wt%
9 Cx=0.8 //Concentration at any x in wt%
10 z1 = 0.35 // tabular data
11 z2 = 0.4 // tabular data
12 \text{ erf}_z1 = 0.3794 // \text{ tabular data}
13 erf_z2 = 0.4284 // tabular data
14 printf ("Example 6.2 \ n")
15 C=1-((Cx-Co)/(Cs-Co))
16 z = (C-erf_z1)/(erf_z2-erf_z1) * (z2-z1) + z1 //
      Calculation by interpolation
17 t= ((x/(2*sqrt(D)))/z)^2 // calculation of time
18 printf("\n Time required is %d s or \%.2 f h n",t,t
      /3600);
19 // Answer in book is 25400 sec or 7.1 h. It is
      because of considering different number of
      significant figure
```

Scilab code Exa 6.3 Nonsteady State Diffusion Time Computation II

```
1
2
3
4 clc
5 // Given that
6 D_500=4.8*10^-14 // Diffusion coefficient at 500 C
7 D_600=5.3*10^-13 // Diffusion coefficient at 600 C
8 t_600=10 // Time in hours to diffuse
9 printf("Example 6.3\n")
10 t_500=D_600*t_600/D_500
```

```
11 printf("\n Time to diffuse at 500 degree Celsius is \%.1 f h\n",t_500)
```

Scilab code Exa 6.4 Diffusion Coefficient Determination

Scilab code Exa 6.5 Diffusion Coefficient Activation Energy and Preexponential Calculations

```
1 2 3 clc 4 //From graph log D ad 1/T are deducted 5 inv_T1=0.8*10^-3//Reciprocal of temp. in K^-1 6 inv_T2=1.1*10^-3 //Reciprocal of temp. in K^-1
```

```
7 logD1=-12.4
8 logD2=-15.45
9
10 R=8.31 //Gas law Constant in J/mol-K
11
12 printf("Example 6.5\n")
13 Q_d=-2.3*R*(logD1-logD2)/(inv_T1-inv_T2)
14 printf("\n Activation energy is %d kJ/mol",Q_d/1000)
15 D_0=10^(logD2+(Q_d*inv_T2/(2.3*R)))//For calculating Preexponential factor
16 printf("\n Preexponential factor D_0 is %.1e m^2/s\n",D_0)
17 // Answer in book is 5.2e-5 m^2/s. It is because of consideration of different number of significant figures
```

Scilab code Exa 6.6 Computation of Diffusion Flux of carbon dioxide through a plastic beverage shelf life

Phase diagram

Scilab code Exa 7.1 Derive Lever rule

```
1 clc
2 printf(" Example 7.1 \n")
3 printf("\n It is a derivational problem \n")
```

Scilab code Exa 7.2 Relative phase amount determination mass and volume fraction

```
1
2 clc
3 printf(" Example 7.2\n")
4 printf("\n It is a diagram based theoretically solved example\n")
```

Scilab code Exa 7.3 Determination of phase present and computation of phase composition

```
1
2 clc
3 // given that
          // Overall alloy composition
4 C1=40
5 Cb=98
6 Ca = 10
7 rho_Sn=7.24 // density in g/cm<sup>3</sup> density of tin
8 rho_Pb=11.23 // density in g/cm<sup>3</sup> density of lead
9 \quad Ca_Sn=10
10 Ca_Pb=90
11 Cb_Sn=98
12 \quad Cb_Pb=2
13 printf ("Example 7.3 \ n")
14
15 printf("\n Part A:")
16
17 Wa=(Cb-C1)/(Cb-Ca)
18 Wb = (C1 - Ca)/(Cb - Ca)
19
20 printf("\n Mass fraction for alpha and beta phases
      is \%.2f and \%.2f respectively \n", Wa, Wb);
21 printf("\n Part B:");
22
23 rho_a=100/((Ca_Sn/rho_Sn)+(Ca_Pb/rho_Pb));
24 rho_b=100/((Cb_Sn/rho_Sn)+(Cb_Pb/rho_Pb));
25
26 printf("\n Density of alpha phase is : \%.2 \,\mathrm{f} g/cm<sup>3</sup>",
      rho_a);
27 printf("\n Density of beta phase is : \%.2 \,\mathrm{f}\,\mathrm{g/cm}^3",
      rho_b);
28
29 Va=Wa/(rho_a*((Wa/rho_a)+(Wb/rho_b)));
30 Vb=Wb/(rho_b*((Wa/rho_a)+(Wb/rho_b)));
31 printf("\n Volume fraction of alpha phase : \%.2 \, \mathrm{f}", Va
      );
```

```
32 printf("\n Volume fraction of beta phase : \%.2 f", Vb);
```

Scilab code Exa 7.4 Determining ferrite and cementite phase

```
1
2
3 clc
4 // given that
5 C0=0.35 // given composition
6 C_a=0.022 // given composition
7 C_Fe3C=6.7 // given composition
8 C_p = 0.76
9 printf ("Example 7.4 \ n")
10
11 printf("\n Part A: ")
12 W_a = (C_Fe3C-C0)/(C_Fe3C-C_a)
13 W_Fe3C = (CO - C_a)/(C_Fe3C - C_a)
14
15 printf("\n Mass fraction of total ferrite phase
      \%.2 f", W_a)
16 printf("\n Mass fraction of cementide phase is \%.2 f\
      n", W_Fe3C)
17
18 printf("\n Part B:")
19 Wp = (CO - C_a) / (C_p - C_a)
20 W_a1 = (C_p - C0) / (C_p - C_a)
21
22 printf("\n Mass fraction of Pearlite is \%.2 \, \mathrm{f}", Wp)
23 printf("\n Mass fraction of proeutectoid ferrite is
      \%.2 \text{ f} \n", W_a1)
24
25 printf("\n Part C:")
```

```
26
27 Wae=W_a-W_a1
28 printf("\n Mass fraction of eutectoid ferrite : %.3f
     \n", Wae)
29 // Answer in book is 0.39. It is due to considering
     different number of significant figure at
     intermediate steps
```

Phase transformation

Scilab code Exa 8.1 Computation of Critical Nuclear Radius and Activation energy

```
1
2
3 clc
4 // Given that
5 Hf = -1.16*10^9 // Latent heat of fusion in J/m^3
6 Y=0.132 // Surface energy in J/m<sup>2</sup>
7 Tm=1064+273 // Melting point of gold in K
8 T=1064+273-230 // 230 is supercoiling value in K
9 a=0.413*10^-9 // Unit Cell edge length in m
10 n = 4 // Number of atoms in a FCC unit cell
11 printf ("Example 8.1 \ n");
12
13 printf("\n Part A");
14
15 r = -2 * Y * Tm / (Hf * (Tm - T));
16
17 printf("\n Critical Radius is : %.2 f nm\n",r/10^-9);
18
19 G=16*\%pi*Y^3*Tm^2/(3*Hf^2*(Tm-T)^2);
20
```

Scilab code Exa 8.2 Microstructure determination for three isothermal heat transfer

```
1 clc
2 printf(" Example 8.2 \n")
3 printf("\n It is a diagram based theoretically solved example\n")
```

Mechanical properties of metals

Scilab code Exa 9.1 Elongation or Elastic Computation

```
1
2
3 clc
4 // given that
5 E=110*10^3 //Young's modulus of Copper in MPa
6 sigma=276 //Applied stress in MPa
7 l_o=305 //Original length in mm
8 printf("Example 9.1\n")
9
10 del_l=sigma*l_o/E //Deformation
11
12 printf("\n Elongation obtained is %.2 f mm \n",del_l)
```

Scilab code Exa 9.2 Computation of Load to Produce Specified Diameter Change

```
1
2 clc
3 // given that
4 del_d=-2.5*10^-3 //Deformation in diameter in mm
5 d_0=10 //Initial diameter in mm
6 v=0.34 //Poisson ratio for brass
7 E=97*10^3 //Modulus of elasticity in MPa
8 printf ("Example 9.2 \ n")
10 e_x=del_d/d_0 // Strain in x-direction
11 printf("\n Strain in x-direction is \%.1e", e_x)
12
13 e_z=-e_x/v
14 printf("\n Strain in z-direction is \%.2e", e_z)
15
16 sigma=e_z*E // Stress produced
17 F=sigma*%pi*(d_0^2)/4
18
19 printf("\n Applied force is %d N",F)
20 // Answer in book is 5600N. It is due to rounding
     off at intermediate steps
```

Scilab code Exa 9.3 Mechanical property determination from stress stain curve

```
1
2 clc
3 // given that
4
5 sigma_2=150 // Stress at a point in MPa
6 sigma_1=0 // Stress at a point in MPa
7 epsilon_2=0.0016 // Strain at a point in MPa
8 epsilon_1=0 // Strain at a point in MPa
```

```
9 d_0=12.8*10^-3 //Initial Diameter in m
10 \text{ sigma} = 450 * 10^6
                      //tensile strength in MPa
11 10=250;
                //Initial length in mm
12 e=0.06;
                //strain
13 printf ("Example 9.3 \ n")
14
15 printf("\n Part A")
16 E=(sigma_2-sigma_1)/(epsilon_2-epsilon_1) //Young's
      Modulus = stress/strain
17 printf("\n Modulus of elasticity is %.1f GPa \n
      which is very close to its true value 97 GPa", E
      /10^3)
18
19 printf("\n Part C")
20 A_0 = \pi * d_0^2/4
21
22 F = sigma * A_0
23 printf("\n Maximum load sustained is %d <math>N\n", floor(F
      /10) *10)
24 printf("\n Part D")
25 d1 = e * 10
26 printf("\n Change in length is %d mm",dl);
```

Scilab code Exa 9.4 Ductile and true stress at fracture composition

```
1 clc
2 // given that
3
4 di=12.8 //Initial diameter in mm
5 df=10.7 //Final diameter in mm
6 sigma=460*10^6 //Tensile strength
7 printf("Example 9.4\n")
```

Scilab code Exa 9.5 Calculation of Strain Hardening Exponent

```
1
2
3 clc
4 //Given that
5
6 sigma_t=415 //True stress in MPa
7 et=0.1 //True strain
8 K=1035 // Bulk modulus in MPa
9
10 printf(" Example 9.5\n")
11
12 n=log(sigma_t/K)/log(et)
13
14 printf("\n Strain hardening coefficient is %.2f",n);
```

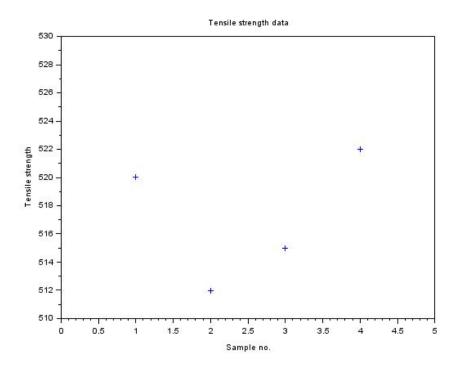


Figure 9.1: Average Computations

Scilab code Exa 9.6 Average Computations

```
1
2
3 clc
4 // given that
5 n=[0 1 2 3 4 5]
6 T_S=[510 520 512 515 522 530]
```

```
8 printf(" Example 9.6 \n")
10 // First and Last points are arbitrary to plot the
      required points
11
12 printf("\n Part A:")
13 plot(n,T_S,'+')
14 xtitle ('Tensile strength data', 'Sample no.', 'Tensile
       strength');
15
16 //Mean Tensile strength
17 i=2;
18 TS_mean=0;
19
20 \text{ for } i=2:5
       TS_mean = TS_mean + (T_S(i)/4);
21
22 \text{ end}
23 printf("\n Average tensile strength is %d MPa.\n",
      TS_mean);
24 //Standard Deviation
25 printf("\n\ Part B:")
26 j = 0
27 \text{ std=0}
28
29 \text{ for } i=2:5
30
       std=std+((T_S(i)-TS_mean)^2/(4-1))
31 end
32
33 printf("\n Standard deviation is %.1f MPa\n", sqrt(
      std))
```

Scilab code Exa 9.7 Specification of support Post Diameter

```
1
2
3 // Page no 334
4 clc
5 // Given
6 f = 220000 // Maximum load in N
7 sigma_y = 310 // Minimum field strength in MPa
8 sigma_t = 565 // Tensile strength strength in MPa
9 N= 5 // Factor of safety
10 printf("Design Example 9.1\n")
11 sigma_w = sigma_y*1e6/N
12 d = 2*sqrt (f/(2*%pi*sigma_w))// Calculation of diameter
13 printf("\n Diameter of each of two rods should be % .1 f mm\n", d*1e3)
```

Dislocation and strengthening mechanism

Scilab code Exa 10.1 Resolved shear stress and stress to initiate yielding computations

```
1
2
3
4 clc
5 \text{ u1} = 0 \text{ // Bravais index}
6 \text{ v1} = 1// \text{Bravais index}
7 \text{ w1} = 0// \text{ Bravais index}
8 u2 = 1// Bravais index
9 \text{ v2} = 1// \text{Bravais index}
10 \text{ w2} = 0// \text{Bravais index}
11 u3 = -1// Bravais index
12 \text{ v3} = 1// \text{Bravais index}
13 w3 = 1// Bravais index
14 tau_r1 = 30 // Critical resolved shear stress
15 sigma = 52// Tensile strength in MPa
16 printf("Example 10.1\n")
17 printf("\n Part A:")
18 phi = acos((u1*u2+v1*v2+w1*w2)/sqrt((u1^2+v1^2+w1^2))
```

```
*(u2^2+v2^2+w2^2)))
19 lambda = acos((u3*u1+v3*v1+w3*w1)/sqrt((u1^2+v1^2+w1^2)*(u3^2+v3^2+w3^2)))
20 tau_r = sigma*cos(phi)*cos(lambda)
21 printf("\n Resolved shear stress is %.1 f MPa",tau_r)
22 // Answer in book is 21.3 MPa which is due to
        approximation
23 printf("\n\n Part B:")
24 sigma1 = tau_r1/(cos(phi)*cos(lambda))
25 printf("\n Applied tensile force to initiate
        yielding is %.1 f MPa",sigma1)
26 // Answer in book is 73.4 MPa which is due to
        approximation
```

Scilab code Exa 10.2 Tensile strength and ductility Determination for cold worked copper

Scilab code Exa 10.3 Tensile strength and ductility Determination for cold worked copper

```
1
3 //page no 371
4 clc
5 // Given that
6 d1 = 6.4 // Initial diameter in mm for first drawing
7 sigma = 345 // tensile strength in MPa
8 el = 20 // ductility in percent
9 d2 = 5.1 // Final diameter in mm
10 per_cw = 21.5 // deformation
11 printf ("Design Example 10.1 \ n")
12 \text{ per_CW} = (d1^2 - d2^2)*100/d1^2
13 d0 = sqrt((d2^2*100)/(100-e1))
14 printf("\n Theoretical %% Cold Work is %.1f",per_CW)
15 printf("\n Original Diameter for second drawing is %
      .1 f mm", d0)
16 // Answer in book is 5.8 mm which is due to
     approximation at intermediate steps
```

Failure of metals

Scilab code Exa 11.1 Maximum Flaw Length Computation

```
1
2
3
4 clc
5 // given that
6
7 sigma=40*10^6 // in Pa Tensile stress
8 E=69*10^9 // Modulus of elasticity in pa
9 Ys=0.3 // Specific surface energy in N/m^2
10 printf(" Example 11.1\n");
11
12 a=2*E*Ys/(%pi*sigma^2) // Maximum length of surface flaw
13
14 printf("\n Maximum length of surface flaw without fracture is %.1f micro meter \n",a*1e6);
```

Scilab code Exa 11.2 Materials specification for a pressurized steel tank

Scilab code Exa 11.3 Rupture Lifetime Prediction

```
1
2 //page no 421
3 clc
4 // Given that
5 T=800+273; // Ambient temperature in K
6 //stress is 140 MPa
7 L_M=24*10^3 // Larson - miller parameter
8 //From Graph of Fig. 8.32 Larson-Miller Parameter is deduced
9 printf("\n Design Example 11.2\n")
10 t=10^((L_M/T)-20)
11 printf("\n Time to rupture for a component is %d hours(%.1 f days)\n",t,t/(24))
12 // Answer in book is 233 hours. it is because of approximation at intermediate stage
```

Structure of polymers

Scilab code Exa 13.1 Computation of Average molecular weights and degree of polymerization

```
1
2
3 clc
4 // Given that
5 m1 = 7500 // Mean molecular weight in g/mol
6 m2 = 12500 // Mean molecular weight in g/mol
7 m3 = 17500 // Mean molecular weight in g/mol
8 m4 = 22500 // Mean molecular weight in g/mol
9 m5 = 27500 // Mean molecular weight in g/mol
10 m6 = 32500 // Mean molecular weight in g/mol
11 m7 = 37500 // Mean molecular weight in g/mol
12 \times 1 = 0.05 // Mole fraction
13 \times 2 = 0.16 // Mole fraction
14 \times 3 = 0.22 // Mole fraction
15 x4 = 0.27 // Mole fraction
16 \times 5 = 0.20 // Mole fraction
17 \times 6 = 0.08 // Mole fraction
18 \times 7 = 0.02 // Mole fraction
19 w1 = 0.02 // weight fraction
20 \text{ w2} = 0.10// \text{ weight fraction}
```

```
21 \text{ w3} = 0.18// \text{ weight fraction}
22 \text{ w4} = 0.29// \text{ weight fraction}
23 \text{ w5} = 0.26// \text{ weight fraction}
24 \text{ w6} = 0.13// \text{ weight fraction}
25 \text{ w7 = } 0.02//\text{ weight fraction}
26 m_c = 12.01 // molar mass of carbon in gram/mole
27 m_h = 1.01 // molar mass of hydrogen in gram/mole
28 m_cl = 35.45 // molar mass of chlorine in gram/mole
29
30 printf("\n Problem 13.1")
31 printf("\n Part A:")
32 \text{ M_n} = \text{m1} \times \text{x1} + \text{m2} \times \text{x2} + \text{m3} \times \text{x3} + \text{m4} \times \text{x4} + \text{m5} \times \text{x5} + \text{m6} \times \text{x6} + \text{m7} \times \text{x7}
33 printf("\n The number average molecular weight is %d
          gram/mol", M_n)
34 printf("\n\Part B:")
35 m = 2*m_c+3*m_h+1*m_cl // Mass of repeating unit
36 \text{ DP} = M_n/m
37 printf("\n The degree of polimarization is %d",DP)
38 printf("\n\n Part C:")
39 \text{ M}_{w} = \text{m1}*\text{w1}+\text{m2}*\text{w2}+\text{m3}*\text{w3}+\text{m4}*\text{w4}+\text{m5}*\text{w5}+\text{m6}*\text{w6}+\text{m7}*\text{w7}
40 printf("\n The weight average molecular weight is %d
         gram/mol", M_w)
```

Composite materials

Scilab code Exa 15.1 Property Determination for a glass fiber reinforced composite longitudinal direction

```
1
2
3 clc
4 // given that
5 \text{ v_f} = 40 \text{ // volume percent of fibre in composite}
6 E_f= 69 // Modulus of elasticity of fibre in GPa
7 \text{ v_m} = 60 // volume percent of matrix in composite
8 E_m = 3.4// Modulus of elasticity of matrix in GPa
9 a = 250 // cross sectional area in mm<sup>2</sup>
10 sigma = 50 // Tensile stress in MPa
11 Fm = 1 // let
12 \text{ Ff} = 13.5 * \text{Fm}
13 printf("\n Example 15.1")
14 printf("\n Part A:")
15 E_cl = (v_f*E_f+v_m*E_m)/100
16 printf("\n Modulus of elasticity of composite is %0
      .0 f GPa", E_cl)
17 printf("\n\n Part B:")
18 \text{ Fc} = a*sigma
19 Fm = Fc/(Fm+Ff)
```

```
20 \text{ Ff} = \text{Fc} - \text{Fm}
21 printf("\n Force supported by m is %d N \n Force
      supported by fibre is %d N", Fm, Ff)
22 // Answer in book is as Fm = 860 N and Ff = 11640.
      It is due to approximation.
23 printf("\n\ Part C")
24 \ a_m = v_m*a/100
25 a_f = v_f*a/100
26 \text{ sigma_m} = \text{Fm/a_m}
27 \text{ sigma_f} = \text{Ff/a_f}
28 epsilon_m = sigma_m/(E_m*1000)
29 epsilon_f = sigma_f/(E_f*1000)
30 printf("\n Strain for matrix phase is \%0.2e\n",
      epsilon_m)
31 printf(" Strain for fibre phase is %.2e.\n Both are
      identical",epsilon_f)
```

Scilab code Exa 15.2 Elastic Modulus Determination for a Glass Fiber Reinforced Composite Transverse Direction

```
13 printf("\n In transverse direction, modulus of elasticity is %.1 f GPa.\n", ceil(E_ct*10)/10)
```

Scilab code Exa 15.3 Design a tubular composite shaft

```
1 //page no 563
2 clc
3 // Given
4 F = 1000 // Force in N
5 L = 1 // length in m
6 \text{ del_y} = 0.35 // \text{ extension in mm}
7 d_o = 70 // Outer diameter in mm
8 d_i = 50 // Innrer diameter in mm
9 V_f_max = 0.6 // Maximum allowable fiber Volume in
          fraction
      cm
10 Vf_glass = 0.945 // V_f for glass
11 Vf_C_standard = 0.293// V_f for carbon standard
      modulus
12 Vf_c_intermediate = 0.237//V_f for carbon
      intermediate modulus
13 Vf_c_high = 0.168 // V_f for carbon high modulus
14 d_epoxy = 1.14 // density of epoxy resin in g/cm^3
15 d_C_{sm} = 1.8 // density of carbon fiber (Standard
      modulus) in g/cm<sup>3</sup>
16 d_C_{im} = 1.8 // density of carbon fiber (
      intermediate modulus) in g/cm<sup>3</sup>
17 d_C_{hm} = 1.8 // density of carbon fiber (high
      modulus) in g/cm<sup>3</sup>
18 C_{im}_{cost} = 70.00 // cost of carbon fiber (
      intermediate modulus) in USD/kg
19 C_{sm\_cost} = 35.00 // cost of carbon fiber (Standard
      modulus) in USD/kg
20 \text{ C_hm_cost} = 175.00 // \text{ cost of carbon fiber (high)}
```

```
modulus) in USD/kg
21 d_epoxy = 1.14 // density of epoxy resin in g/cm<sup>3</sup>
22 epoxy_cost = 9.00 // cost of epoxy resin in USD/kg
23
24 printf ("Design Example 15.1 \n")
25 I = \%pi/64* (1e-12*(d_o*1e-3)^4-(d_i*1e-3)^4)
26 E = 4*F*L^3/(3*\%pi*del_y*1e-3*((d_o*1e-3)^4-(d_i*1e)^2)
     -3)^4)) // Required modulus of elasticity
27 printf("\n Part A:\n")
28 if Vf_glass < V_f_max then
     printf("\n Glass, when embedded in epoxy matrix,
        meet the stipulated criteria. \n")
30 \text{ end}
31 if Vf_C_standard < V_f_max then
     printf("\n Carbon (standard modulus), when
        embedded in epoxy matrix, meet the stipulated
        criteria. \n")
33 end
34 if Vf_c_intermediate < V_f_max then
    printf("\n Carbon (intermediate modulus), when
        embedded in epoxy matrix, meet the stipulated
        criteria.\n ")
36 end
37 if Vf_c_high < V_f_max then
     printf("\n Carbon (high modulus), when embedded in
         epoxy matrix, meet the stipulated criteria.\n"
        )
39 end
40 printf("\n Part B:\n")
41 Vc = \%pi*L*1e-6*(d_o^2 - d_i^2)/4
42 F_v_C_sm = Vc*Vf_C_standard*1e6 // Fiber Volume in
     cm<sup>3</sup> for carbon (Standard modulus)
43
44 F_m_C_sm = F_v_C_sm * d_C_sm/1000 // Fiber mass for
      carbon (Standard modulus) in kg
45
46 F_c_sm = F_m_c_sm * C_sm_cost // Fiber cost for
      carbon (Standard modulus) in USD
```

```
48 m_v_C_sm = Vc*(1-Vf_C_standard)*1e6 // Matrix Volume
       in cm<sup>3</sup> for carbon (Standard modulus)
49
50 \text{ m_m_C_sm} = \text{m_v_C_sm} * \text{d_epoxy/1000} // \text{Matrix mass}
      for carbon (Standard modulus) in kg
51
52 \text{ m\_c\_C\_sm} = \text{m\_m\_C\_sm} * \text{epoxy\_cost} // \text{Matrix cost for}
      carbon (Standard modulus) in USD
53
54 \text{ Total\_c\_C\_sm} = \text{m\_c\_C\_sm} + \text{F\_c\_C\_sm} // \text{Total cost for}
       carbon (Standard modulus) in USD
55
56 F_v_C_im = Vc*Vf_c_intermediate*1e6 // Fiber Volume
      in cm<sup>3</sup> for carbon (intermediate modulus)
57
58 F_m_C_{im} = F_v_C_{im} * d_C_{im}/1000 // Fiber mass for
      carbon (intermediate modulus) in kg
59
60 F_c_C_{im} = F_m_C_{im} * C_{im}_{cost} // Fiber_{cost} for
      carbon (intermediate modulus) in USD
61
62 m_v_C_im = Vc*(1-Vf_c_intermediate)*1e6 // Matrix
      Volume in cm<sup>3</sup> for carbon (intermediate modulus)
63
64 \text{ m_m_C_im} = \text{m_v_C_im} * \text{d_epoxy/1000} // \text{Matrix mass}
      for carbon (intermediate modulus) in kg
65
66 m_c_C_im = m_m_C_im * epoxy_cost // Matrix cost for
      carbon (intermediate modulus) in USD
67
68 Total_c_C_im = m_c_C_im + F_c_C_im / Total cost for
       carbon (intermediate modulus) in USD
69
70 F_v_C_hm = Vc*Vf_c_high*1e6 // Fiber Volume in cm^3
       for carbon (high modulus)
71
72 F_m_C_hm = F_v_C_hm * d_C_hm/1000 // Fiber mass for
```

47

```
carbon (high modulus) in kg
73
74 F_c_m = F_m_c_h * C_hm_cost // Fiber cost for
      carbon (high modulus) in USD
75
76 m_v_C_hm = Vc*(1-Vf_c_high)*1e6 // Matrix Volume in
     cm<sup>3</sup> for carbon (high modulus)
77
78 m_m_C_hm = m_v_C_hm * d_epoxy/1000 // Matrix mass
     for carbon (high modulus) in kg
79
80 m_c_C_hm = m_m_C_hm * epoxy_cost // Matrix cost for
     carbon (high modulus) in USD
81 Total_c_C_hm = m_c_C_hm + F_c_C_hm // Total cost for
      carbon (high modulus) in USD
82 printf(" Cost of Carbon (standard modulus) composite
      is:%.2f ",Total_c_C_sm) // whereas Value in
      table is 48.50 USD
83
84 printf("\n Cost of Carbon (intermediate modulus)
     composite is: \%.2 f ", Total_c_C_im)// whereas Value
      in table is 71.10 USD
85 printf(" \n Cost of Carbon (high modulus) composite
     is:%.2f ",Total_c_C_hm) // whereas Value in table
      is 115.00 USD
86
87 printf("\n The material of choice (i.e. least
      expensive) \n is standard modulus carbon fiber
     composite; the relatively low cost per unit mass
     of this fiber offsets its relatively low modulus
      of elasticity and \n required high Volume
      fraction.")
```

Corrosion and degradation

Scilab code Exa 16.1 Determination of Electrochemical Cell Characteristics

```
1
2
3 clc
4 // Given that
6 V_Cd=-0.403 //Half Cell Potential of Cd++|Cd in
      volt
7 V_Ni=-0.250 //Half Cell Potential of Ni++|Ni volt
8 C_Ni = 10^-3
9 C_Cd=0.5
10 n=2 //Net electron exchange in Redox reaction
11 printf(" Example 16.1\n")
12 printf("\n Part A:")
13 dV=V_Ni-V_Cd // Potential difference in volts
14 printf("\n Standard Cell potential is : %.3f V\n", dV
15 printf("\n Part B:")
16
17 V=-dV-(0.0592*log10(C_Ni/C_Cd)/n)
18 printf("\n Net EMF is : \%.3 \, f \, V \setminus n", V)
```

```
19 printf("\n That is,")
20
21 if V<0 then
22  printf("\t Cd is oxidised & Ni is reduced \n")
23 else
24  printf("\t Cd is reduced & Ni is oxidised\n")
25 end</pre>
```

Scilab code Exa 16.2 Rate of Oxidation Computation

```
1
2 clc
3 // given that
4 VH_H2=0 // half cell voltage
5 VZn_Zn2=-0.763 // half cell voltage
6 iZn=10^-7 // current density in A/cm^2
7 iH2=10^-10 // current density in A/cm^2
8 \text{ beta}_Zn=0.09
9 \text{ beta_H2} = -0.08
10 n=2 //Exchange of 2 electrons
11 F=96500//Faradays constant
12
13 printf (" Example 16.2 \ n")
14 printf("\n Part A")
15 i_c=10^{(VH_H2-VZn_Zn2-(beta_H2*log10(iH2))+(beta_Zn)}
      *log10(iZn)))/(beta_Zn-beta_H2)]
16 printf ("\n Rate of oxidation with zinc is \%.2 e A/cm
      ^2",i_c)
17 r=i_c/(n*F)
18 printf("\n Rate of oxidation is \%.2e \text{ mol/cm}^2-s \text{ n}",
      floor(r*1e12)/1e12)
19 printf("\n Part B")
20 Vc=VH_H2+(beta_H2*log10(i_c/iH2))
```

 $\mbox{\tt printf}\mbox{\tt ("}\mbox{\tt \n Corrosion potential is }\%.3\,\mbox{\tt f V}\mbox{\tt n"}\mbox{\tt ,Vc)}$

Electrical properties of materials

Scilab code Exa 17.1 Computation of the Room Temperature Intrinsic Carrier Concentration for Gallium Arsenide

Scilab code Exa 17.2 Electrical Conductivity Determination for Intrinsic Silicon at 150 degree C

```
1
2 clc
3 // Given that
                //Charge on electron in Coulomb
4 e=1.6*10^-19
5 ni=4*10^19 // number of electron per unit volume
     for Si at 423 K
                       (m^{-3})
6 // Values of m_e and m_h are deduced from graphs at
     page No.689
7 m_e=0.06 //Mobility of electron in m^2/V-s
8 m_h=0.022 // Mobility of holes in m^2/V-s
9 printf (" Example 17.2 \ n")
10 sigma=ni*e*(m_e+m_h) // electrical conductivity
11
12 printf("\n Electrical Conductivity is %.2 f (Ohm-m)
     -1\n", sigma)
```

Scilab code Exa 17.3 Room Temperature for Extrinsic Silicon

```
1
2 clc
3 // given that
4 n=10^23 // Carrier Concentration in m^-3
5 e=1.6*10^-19 //Charge on electron in Coulomb
6 //From graph 18.18 m_e is calculated corresponding
to n=10^23
```

```
7 m_e=0.07 // Mobility of electron in m^2/V-s
8 m_e2=0.04 // Mobility of electron m^2/V-s
9 printf(" Example 17.3\n")
10 printf("\n Part A:\n ")
11 printf("\n Material is n-type \n")
12 printf("\n Part B\n")
13 sigma=n*e*m_e // electrical conductivity calculation
      for extrinsic n-type
14 printf("\n Conductivity is just %d (Ohm-m)^-1\n",
     sigma)
15 printf("\n Part C \setminus n");
16 //From graph 18.19a m_e2 is calculated corresponding
      to 373 K
17 \text{ sigma2=n*e*m_e2}
18 printf("\n Conductivity at T=373 K becomes %d (Ohm-m
     )^-1n", sigma2);
```

Scilab code Exa 17.4 Hall Voltage Computation

Scilab code Exa 17.5 Computation of Capacitor properties

```
1
2 clc
3 // given that
4 A = 6.45e-4 // Area of plat in m<sup>2</sup>
5 1 = 2e-3 // separation between plates in m
6 epsilon_r = 6 //dielectric constant of material
7 epsilon_0 = 8.85e-12 // universal constant
8 V = 10 // Applied voltage in Volt
9 printf("\n Example 17.5")
10 printf("\n Part A:")
11 C = epsilon_0*epsilon_r*A/l // Capacitance of a
      parallel plat capacitor
12 printf("\n Capacitance of capacitor is \%.2e F",C)
13 printf("\n\n Part B:")
14 Q = C*V // Stored charge calculation
15 printf("\n Stored charge in capacitor is %.2e C",Q)
16 printf("\n\n Part C:")
17 D = epsilon_0*epsilon_r*V/l // Dielectric
     displacement
18 printf("\n Dielectric displacement in capacitor is %
     .2 e C/m^2, ceil(D*1e9)/1e9)
19 printf("\n Part D:")
20 P = D - epsilon_0*V/1 // Polarisation
21 printf("\n Polarization is \%.2e C/m<sup>2</sup>", ceil(P*1e9)
     /1e9)
```

Scilab code Exa 17.6 Acceptor impurity doping in Silicon

```
1
2
4 //page no 649
5 clc
6 // given that
7 p1 = 1e22 // Number of electrons per unit volume
8 = 1.6e-19 // Charge on electron in coulomb
9 mu_h1 = 0.04 // concentration of holes mobility in m
10 sigma_d = 50 // Desired conductivity in (ohm-m)^-1
11 p2 = 1e21// Number of electrons per unit volume
12 mu_h2 = 0.045// concentration of holes mobility in m
      ^{^{\prime}}/\mathrm{Vs}
13 p3 = 8e21// Number of electrons per unit volume
14 mu_h3 = mu_h1// concentration of holes mobility in m
      ^{^{\prime}}/\mathrm{Vs}
15 N_a = 6.023e23 // Avogadros constant
16 rho_si = 2.33e6 // density of silicon in g/m<sup>3</sup>
17 A_si = 28.09 // molecular weight in g/mol
18 printf ("\n Design Example 17.1 \ n")
19 \text{ sigma1} = p1*e*mu_h1
20 \text{ sigma2} = p2*e*mu_h2
21 \text{ sigma3} = p3*e*mu_h3
22 N_Si = N_a*rho_si/A_si
23 \text{ Ca} = p3*100/(p3+N_Si)
24 printf("\n Silicon material of p-type of
      conductivity %d (ohm-m)^-1 \n must have %.2e%%
      doping material", sigma_d, Ca)
```

Magnetic Properties

Scilab code Exa 18.1 Calculation of saturation magnetization and flux density for Nickel

```
1
2 clc
3 // Given that
4 b_m=9.27*10^-24 // Bohr Magneton in ampere*m^2
5 Na=6.023*10^23 //Avogadro's Number
6 d=8.9*10^6
              // density in g/m<sup>3</sup>
7 uo=4*%pi*10^-7 // Permittivity of free space
8 A=58.71 // Atomic weight of Nickel g/mol
9 printf ("Example 18.1 \ n")
10 N=d*Na/A //No. of atoms per cubic meter
11 M=0.6*b_m*N //0.6= Bohr Magneton/atom
12 printf("\n Part A:")
13 printf("\n Saturation Magnetization is %.1e Ampere/m
14 M=0.6*b_m*N //0.6= Bohr Magneton/atom
15 printf("\n Part B:")
16 B=uo*M
17 printf("\n Saturation Flux Density is %.2f Tesla\n",
     B);
```

Scilab code Exa 18.2 Calculation of saturation magnetization of Fe3O4

Scilab code Exa 18.3 Designing a cubic mixed ferrite magnetic material