



Control System Training

Module 11 – Position Control

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Position Control Examples

□ **Spin robot X degrees**

- Target angle = starting angle + amount to turn.
- Turn until Current Angle = Starting Angle
- Angle measured using Gyro

□ **Move robot forward X feet**

- Target position = starting position + amount to move.
- Move forward until Current Position = Target Position
- Position measured by drive system encoders

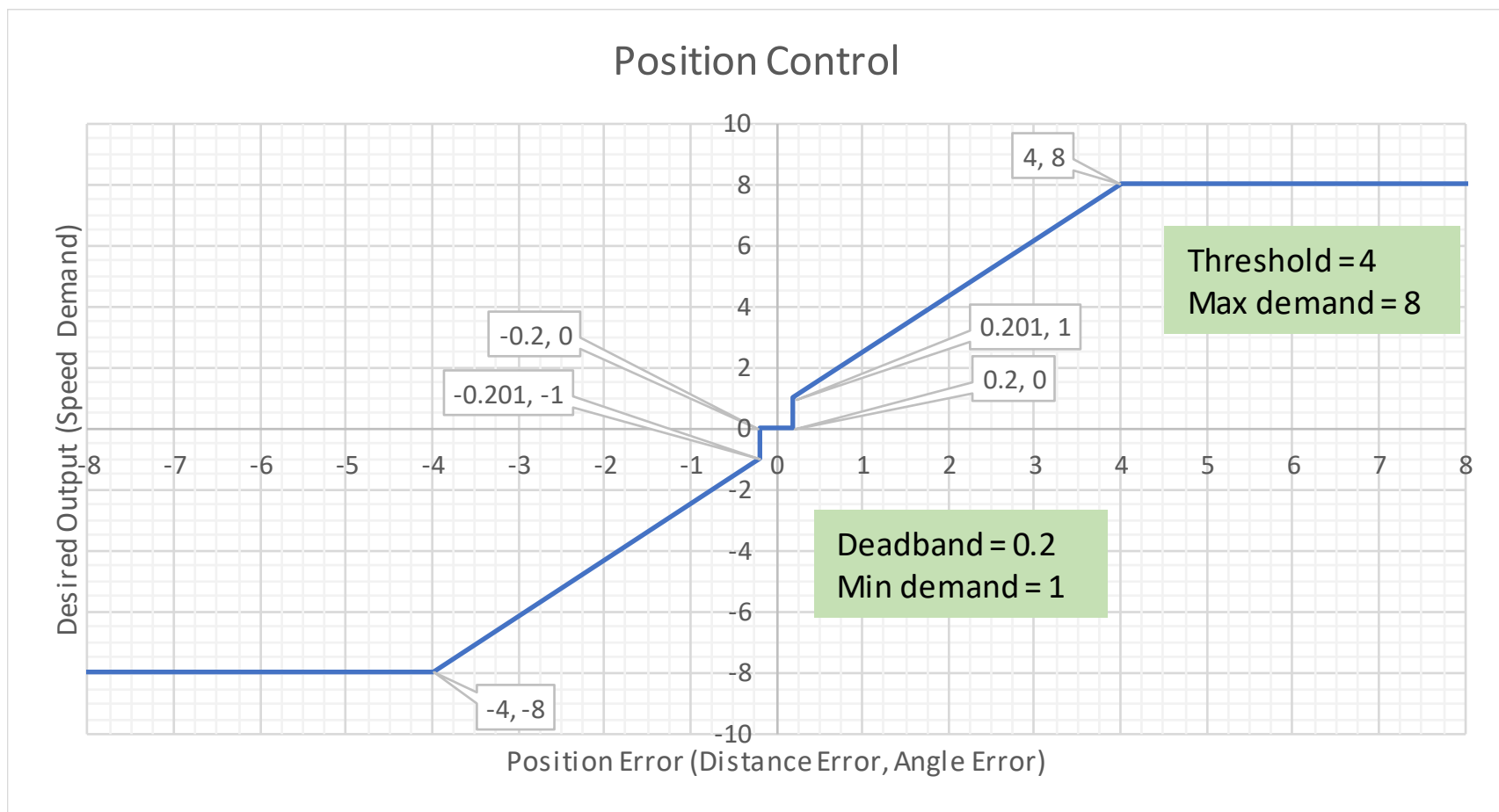
□ **These are the SAME problem. Consider:**

- Start at rest
- End at rest
- Slow down when getting closer to target

□ **YES, there are more sophisticated solutions...**

Position Control Algorithm

- Input – Error (angle error, distance error)
- Output – Wheel Speed Demand



Position Control Algorithm

□ Input variables

- Target position
- Current position
 - Error is calculated from these

□ Input parameters

- Largest output
- Smallest output
- Error threshold
 - Where largest output starts to ramp to smallest output
- Error deadband
 - How close is considered “on target”
 - Where output drops from smallest output to zero
- Consecutive times within deadband to be considered done
 - Accounts for sliding through target

Position Control - Tuning

□ **Max Speed**

- Don't make it faster than your robot can handle
- If this is too slow, it will take a long time to get to the target

□ **Min Speed**

- If this is too fast, the robot will overshoot the target and oscillate
- If this is too slow, the robot may stop, never reaching the target, if it can't control at the slow speed.

Position Control - Tuning

□ Threshold

- If this is too far away, the action will take longer than needed
- If this is too close, the robot's momentum will cause the speed to be greater than desired

□ Deadband

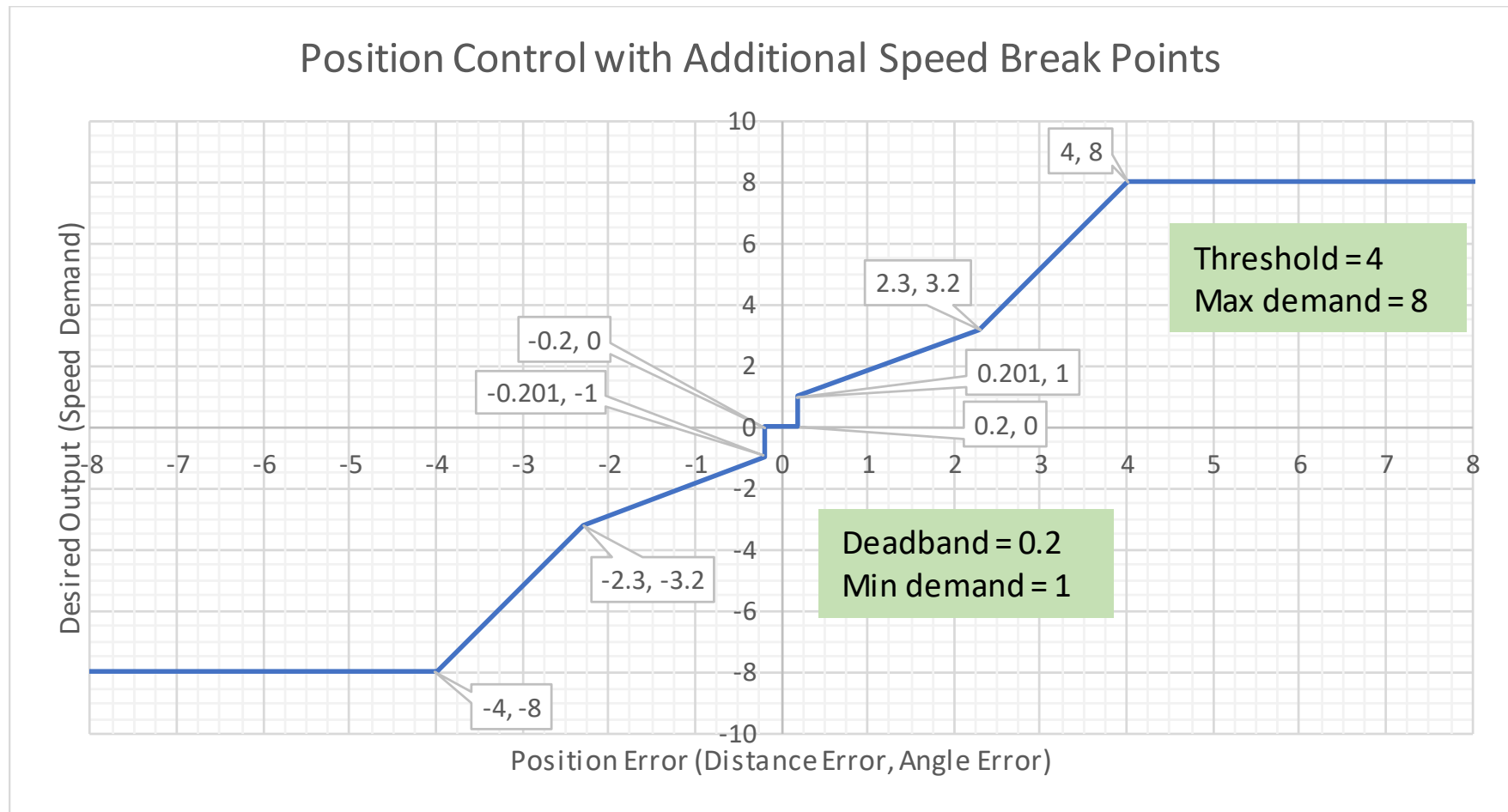
- Set this to get the accuracy you need
- If this is too large, accuracy will suffer
- If this is too small, robot may oscillate around target.

Position Control – Setting the Parameters

- **Set initial parameters based on how your robot performs**
- **Test and tune parameters to balance speed and accuracy.**
 - This will require time and a working robot!
- **The same tuning should work for all similar movements**
 - One set of tuning for moving forward / backwards
 - One set of tuning for spinning movements
- **For any autonomous action also include a timeout!!!**
 - If you measured the distance wrong and hit the wall, the robot needs to continue...

Alternate Position Control Algorithm

- ▣ **Alternate version with additional error, speed demand break point pairs**



Exercise 11.1

- **Write the algebraic expressions for the position control algorithm output when:**
 - Error \geq threshold
 - Error \leq -threshold
 - Absolute value of error $<$ deadband
 - Error \geq deadband and error $<$ threshold
 - Error \leq -deadband and error $>$ -threshold
- **The output should be a function of:**
 - Maximum speed
 - Minimum speed
 - Zero
- **Question: What controls the speed from 0 to the maximum speed when the position control is first started?**
- **Question: What analog algorithm could be used to implement this?**

Exercise 11.2

- **Write a generic state machine to spin the robot.**
- **The inputs are:**
 - Maximum speed (Ft/Sec)
 - Amount to spin (Degrees) (+ = clockwise, - = counterclockwise)
 - Timeout time (seconds)
 - Consecutive
- **Outputs (while in progress)**
 - Wheel speed demand (FT/SEC)
- **Outputs (when completed)**
 - On target digital (If not on target, then timeout occurred.)
- **Hint: This state machine only has 3 states.**