

Note:  
#8 Wood Screws x 1.5" long approximately 1 lb  
#8 Wood Screws X 2.5" Long - Approximately 1/4 lbs  
1/4-20 x 2.5" Long Hex Head Bolts - 56 pieces  
1/4-20 Wing Nuts - 56 Pieces  
1/4" flat Washer - 56 pieces

ITEM NO.	PART NUMBER	DESCRIPTION	
1	TE-22417	Chute Assembly, Terminal	2
2	TE-22415	Base Frame, PF Terminal	1
3	TE-22416	Support Frame Long, PF Terminal	1
4	TE-22414	Support Frame, PF Terminal	1
5	TE-22406	Divider, PF Terminal	2
6	TE-22407	Short Leg, PF Terminal	2
7	TE-22408	Long Leg, PF Terminal	2
8	TE-22409	Gusset 1, PF Terminal	4
9	TE-22410	Gusset 2, PF Terminal	2
10	TE-22411	Gusset 3, PF Terminal	2
11	TE-22412	Ramp, PF Terminal	2
12	TE-22413	Pipe, PF Terminal	4

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM	NAME	DATE
DRAWN	MS	1/3/2022

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COMMENTS:  
REMOVE ALL BURRS AND SHARP EDGES.



TITLE:  
Terminal Complex Assembly

SIZE	DWG. NO.	REV
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C	TE-22401	
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SCALE: 1:16	SHEET 1 OF 3
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4

3

2

1

D

D

C

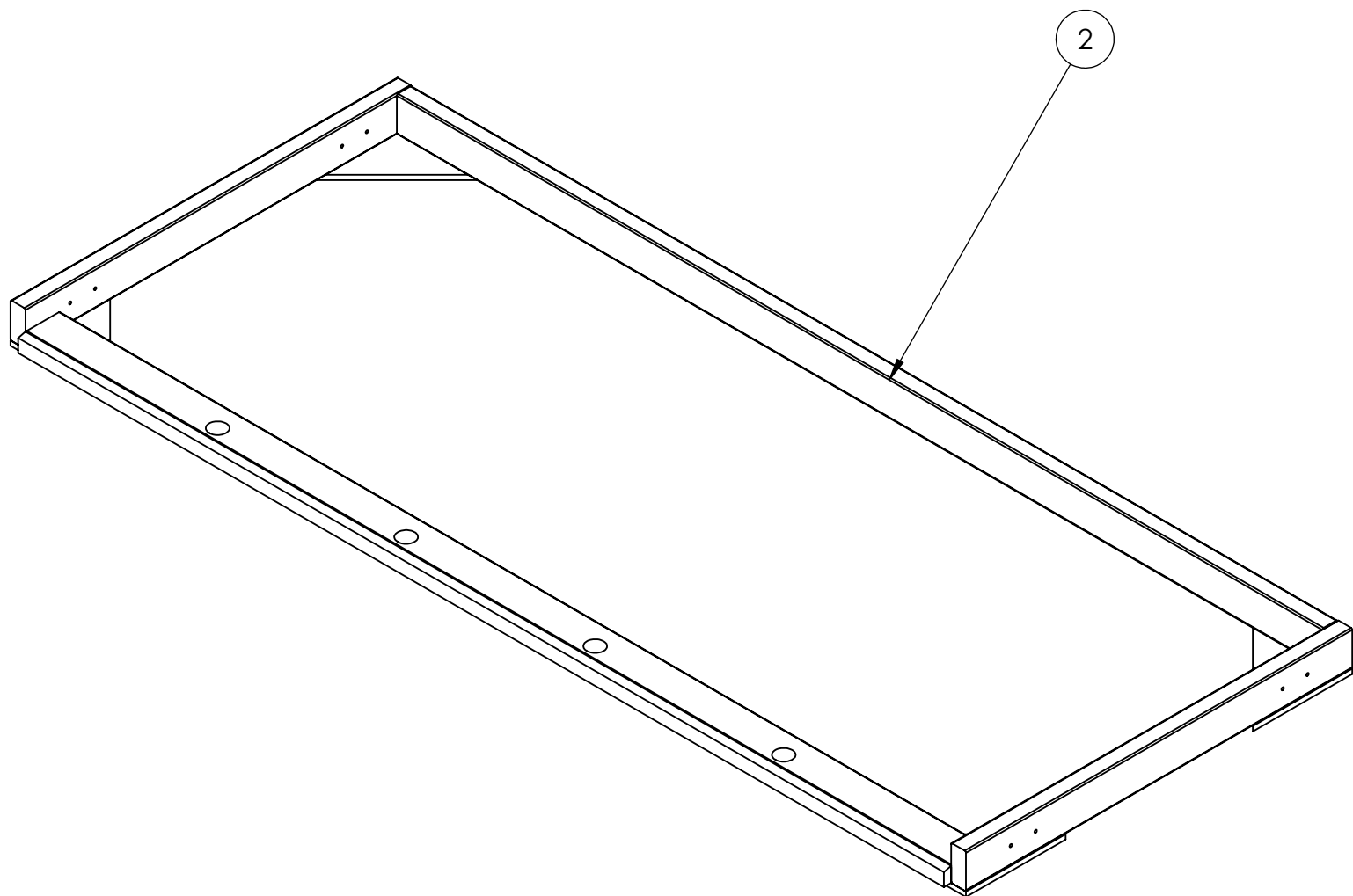
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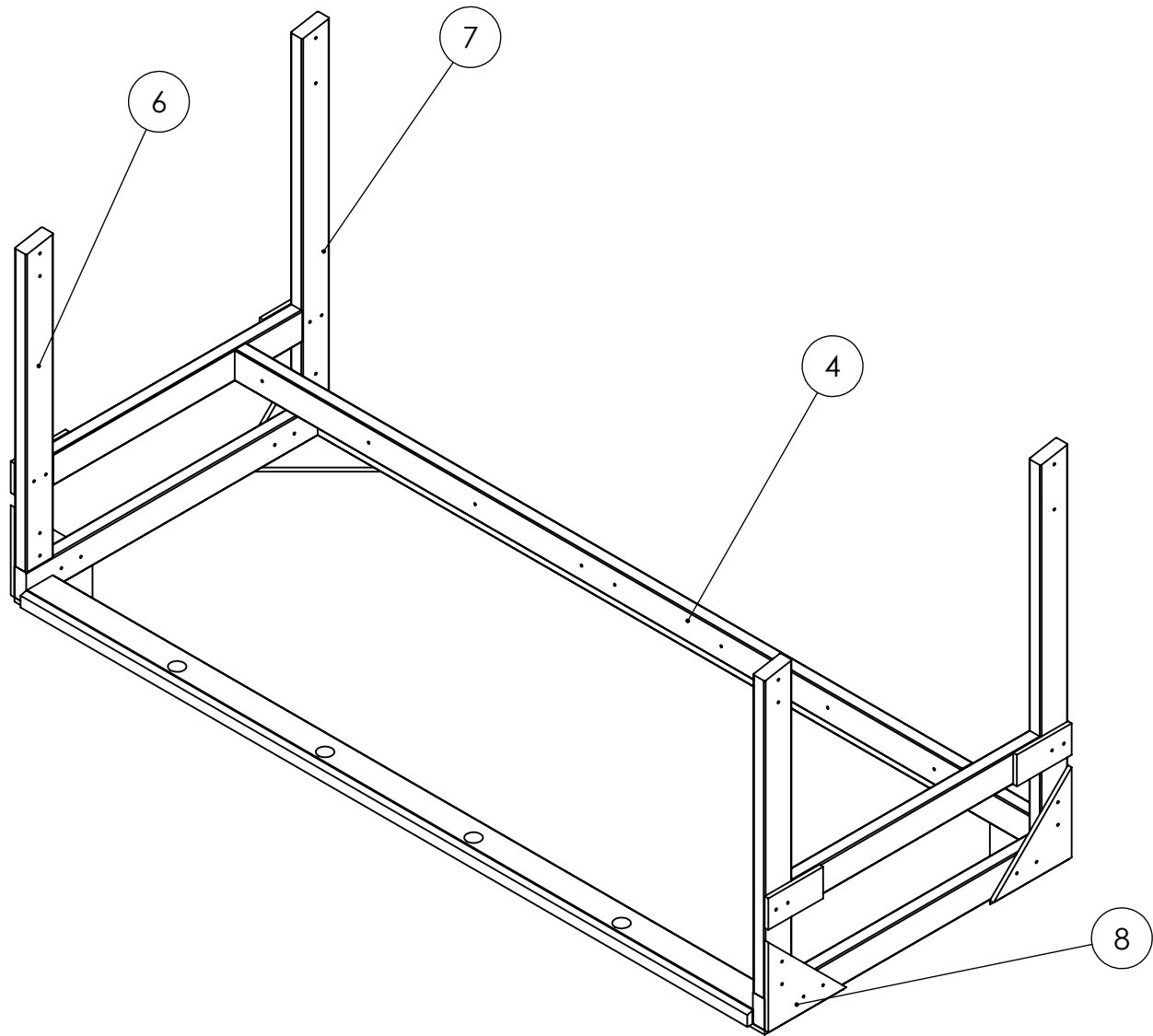
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A

A



Place Item 2



Attach all items using bolts or screws

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

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MS

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TITLE:

Terminal  
Complex  
Assembly

SIZE

**C**

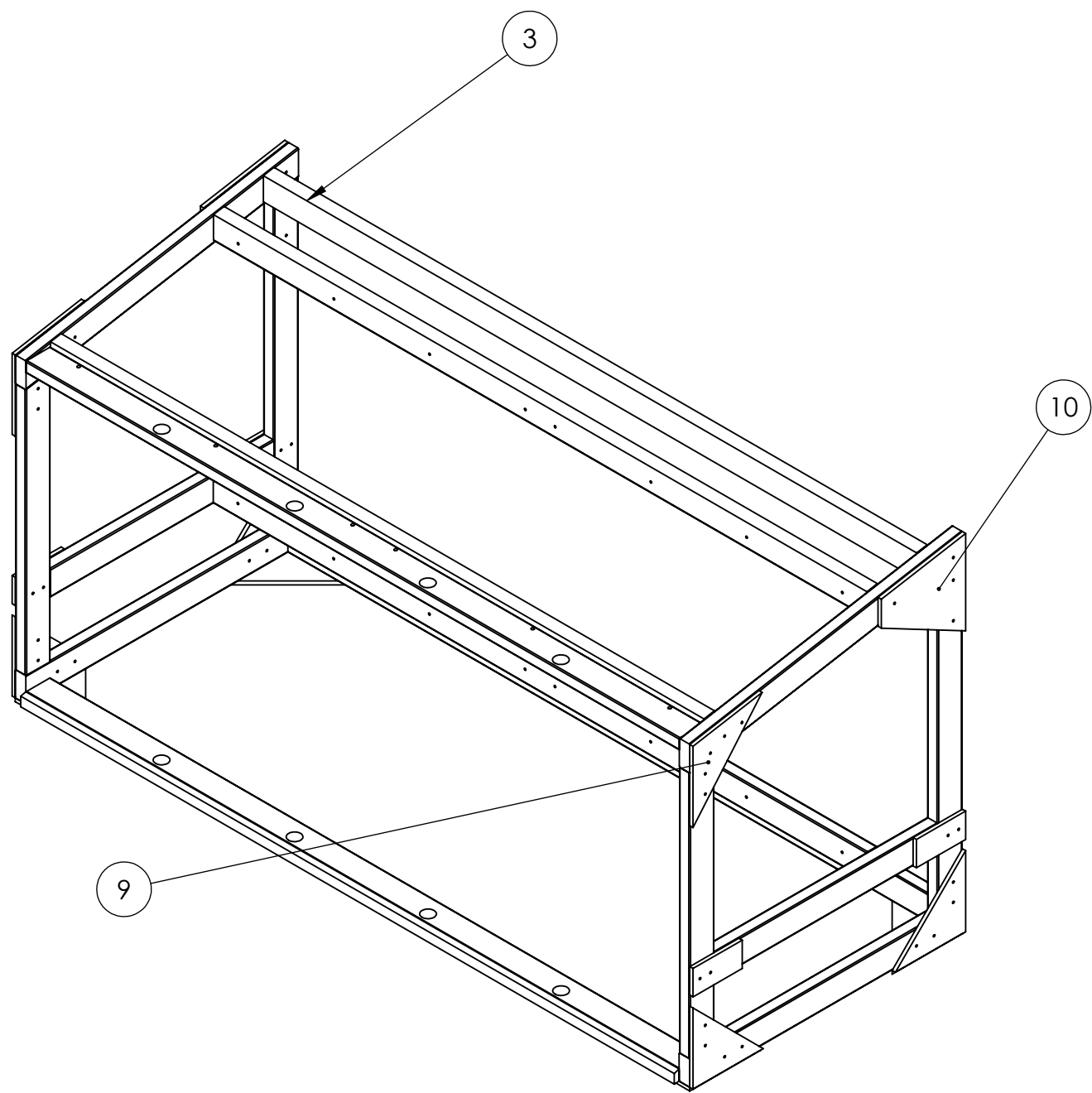
DWG. NO.

TE-22401

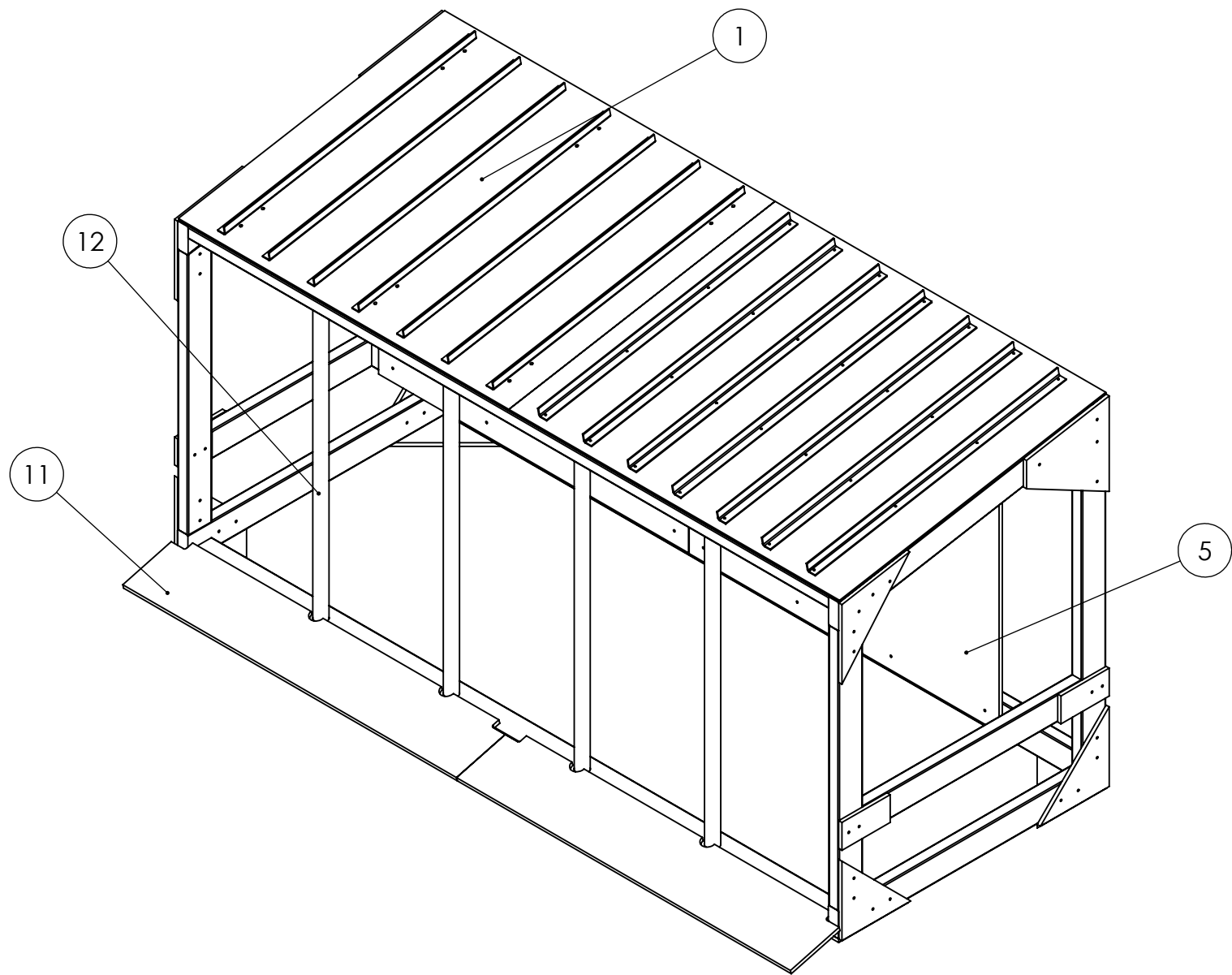
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SCALE: 1:16

SHEET 2 OF 3



Attach all items using bolts or screws



- Notes:
- 1. place item 12 in the holes.
  - 2. Attach Item 5 using bolts.
  - 3. Place Items 1 and 11 using screws or cable ties.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

**MATERIAL/FINISH:**

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DATE

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TITLE:

Terminal  
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**C**

DWG. NO.

TE-22401

REV

SCALE: 1:16

SHEET 3 OF 3