



Notes  
Hardware Required:  
#8 Wood Screws x 1.5" long approximately 1 lb  
#8 Wood Screws X 2.5" Long - Approximately 1/4 lbs  
1/4-20 x 2.5" Long Hex Head Bolts - 56 pieces  
1/4-20 Wing Nuts - 56 Pieces  
1/4" flat Washer - 56 pieces

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22415-01	2x4 Pine Lumber	2
2	TE-22415-03	1/2" Plywood	4
3	TE-22415-04	2x4 Pine Lumber	1
4	TE-22415-05	2x4 Pine Lumber	1
5	TE-22415-06	3/4" Plywood	1

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$  <b>MATERIAL/FINISH:</b>    DO NOT SCALE DRAWING	TEAM	NAME	DATE
	DRAWN	MS	1/3/2022
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.		
	<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.		



TITLE:  
Base Frame, PF Terminal

SIZE

DWG. NO.

REV

C

TE-22415

SCALE: 1:12

SHEET 1 OF 4

4

3

2

1

D

D

C

C

B

B

A

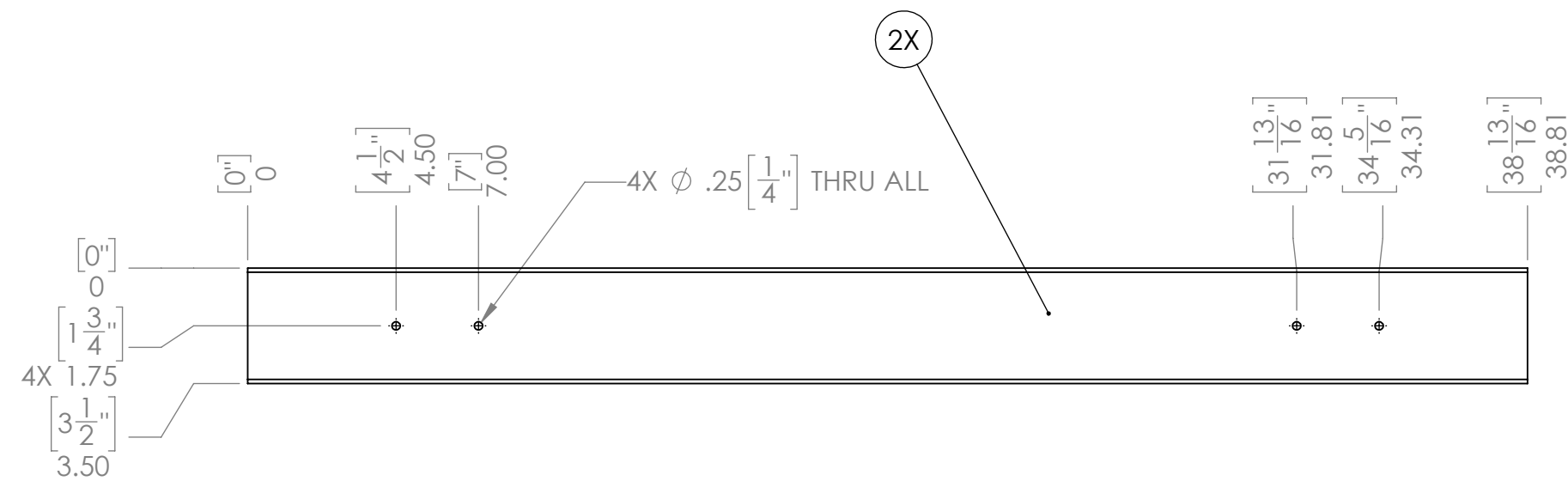
A

4

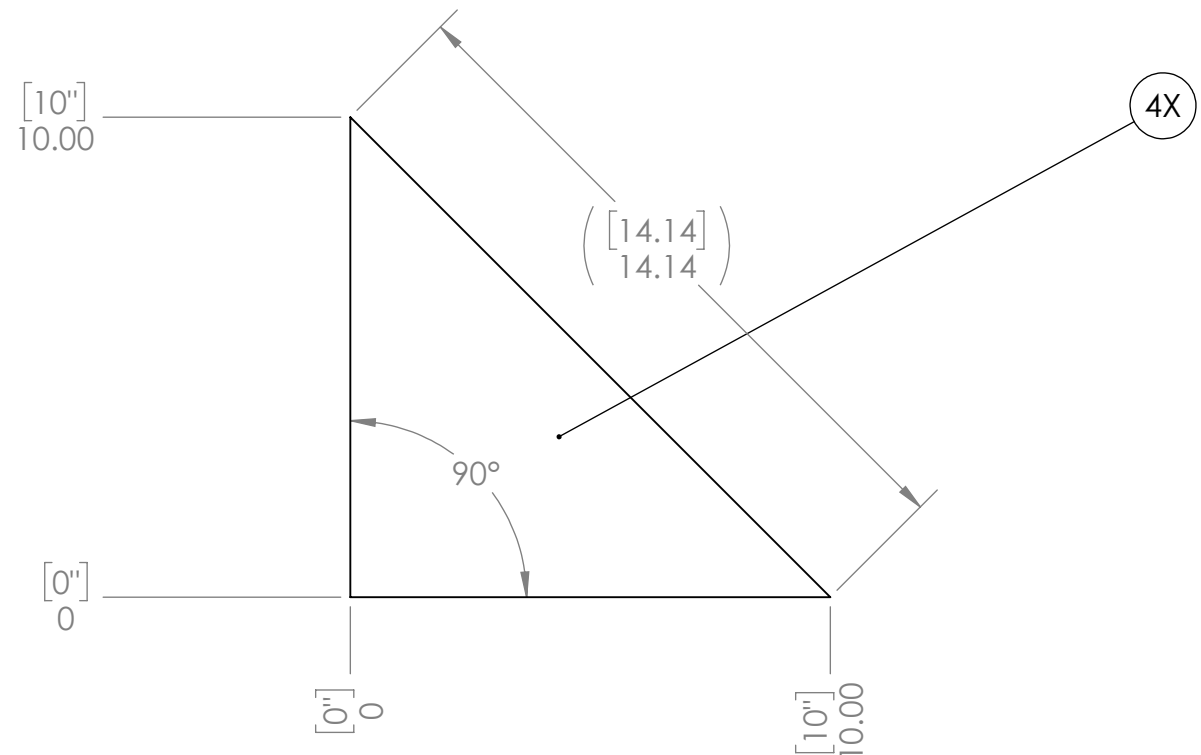
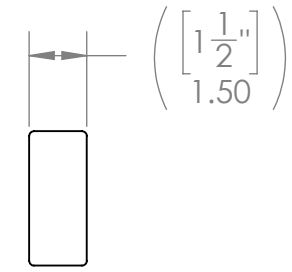
3

2

1

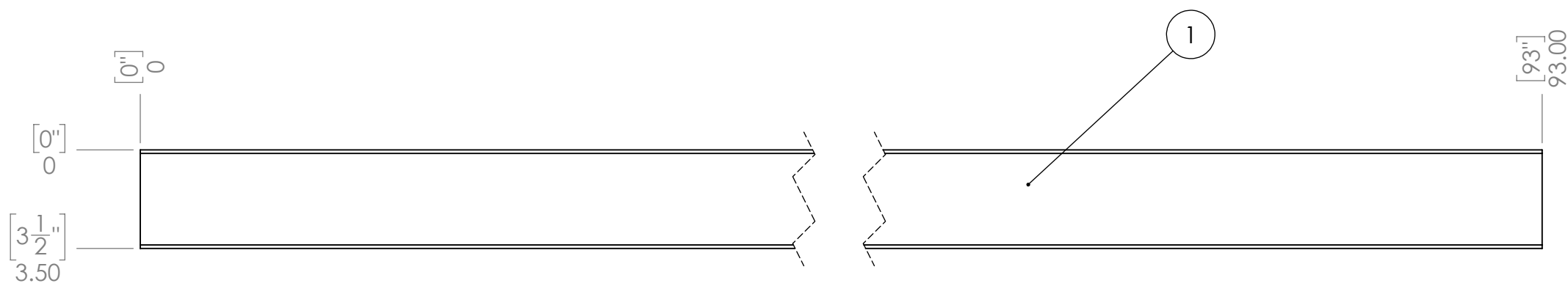
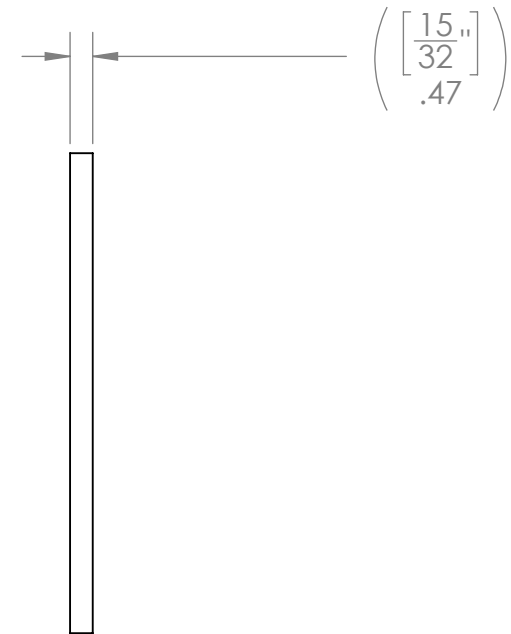


Note:  
2x4 Pine Lumber



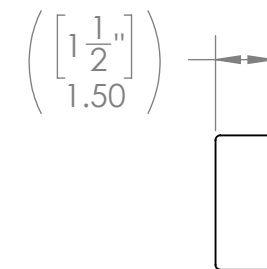
TE-22415-03

Note:  
1/2" Plywood

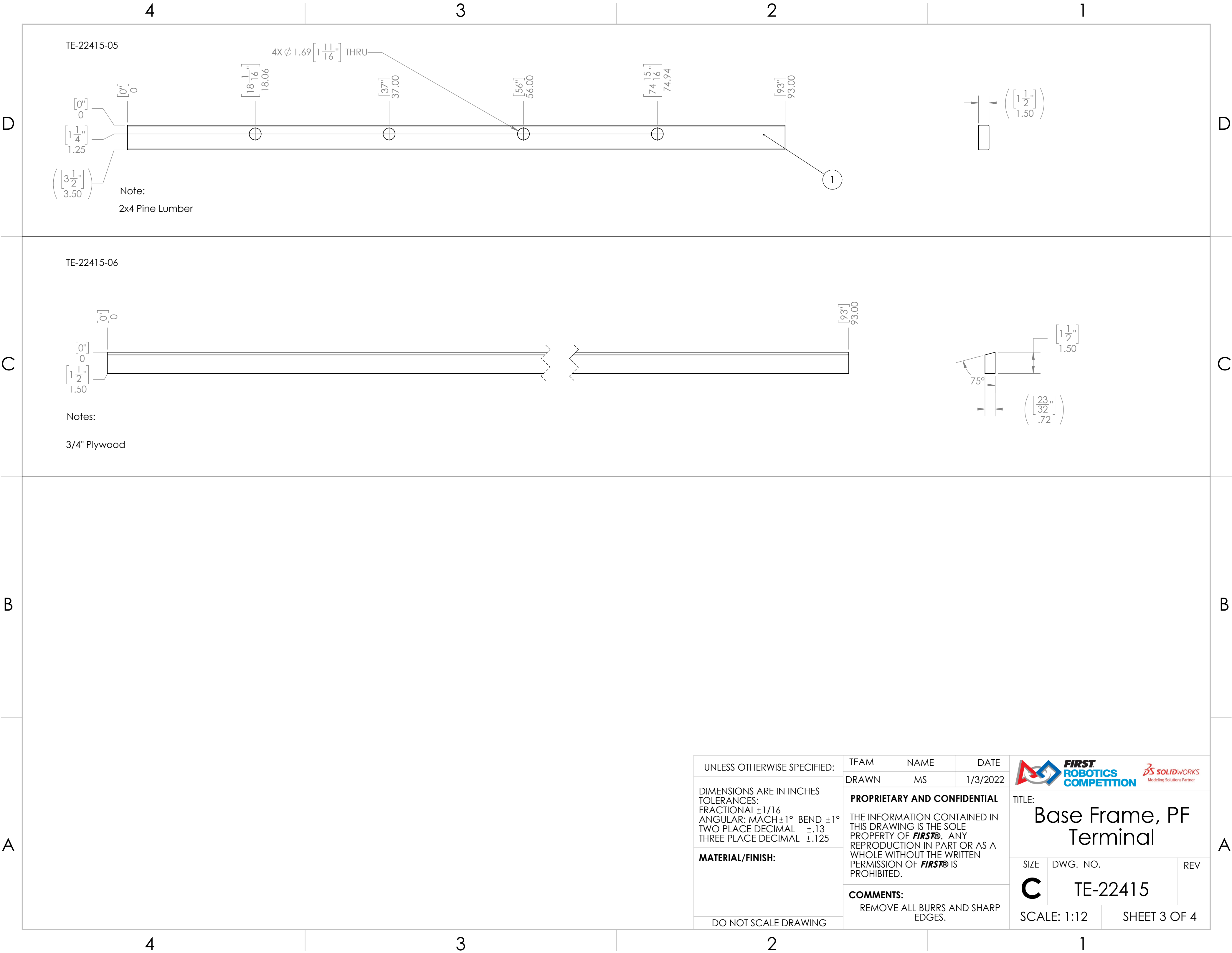


Note:

2x4 Pine Lumber

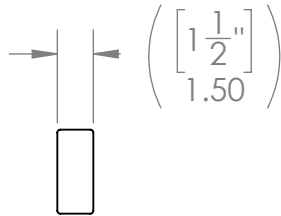
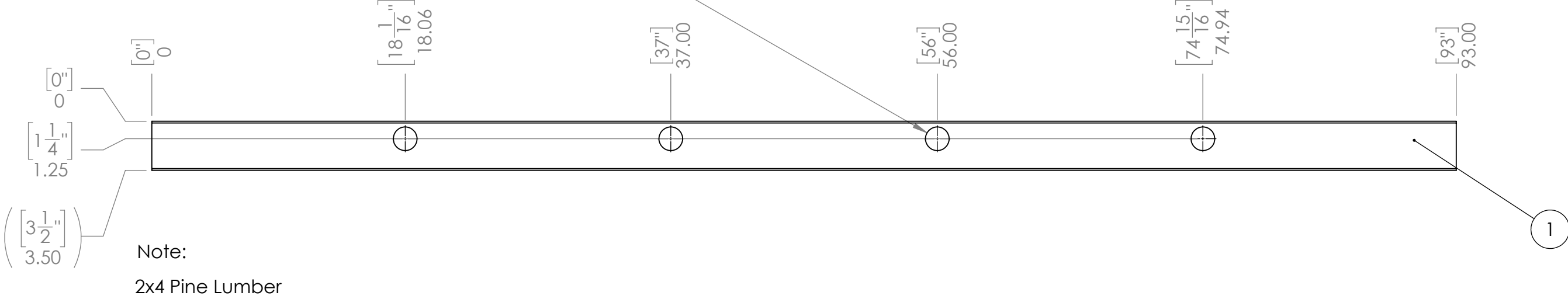


UNLESS OTHERWISE SPECIFIED:		TEAM		NAME		DATE	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH ± 1° BEND ± 1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125		DRAWN		MS		1/3/2022	
		PROPRIETARY AND CONFIDENTIAL					
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.					
MATERIAL/FINISH:		COMMENTS:					
DO NOT SCALE DRAWING		REMOVE ALL BURRS AND SHARP EDGES.					
		TITLE:					
		Base Frame, PF Terminal					
		SIZE		DWG. NO.			REV
		C		TE-22415			
		SCALE: 1:5			SHEET 2 OF 4		

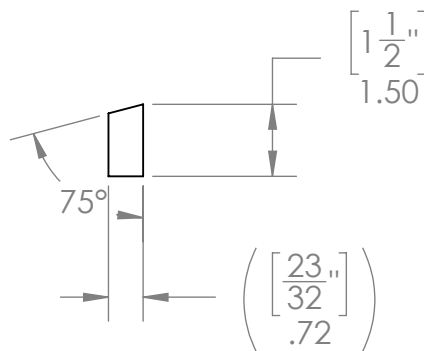




TE-22415-05

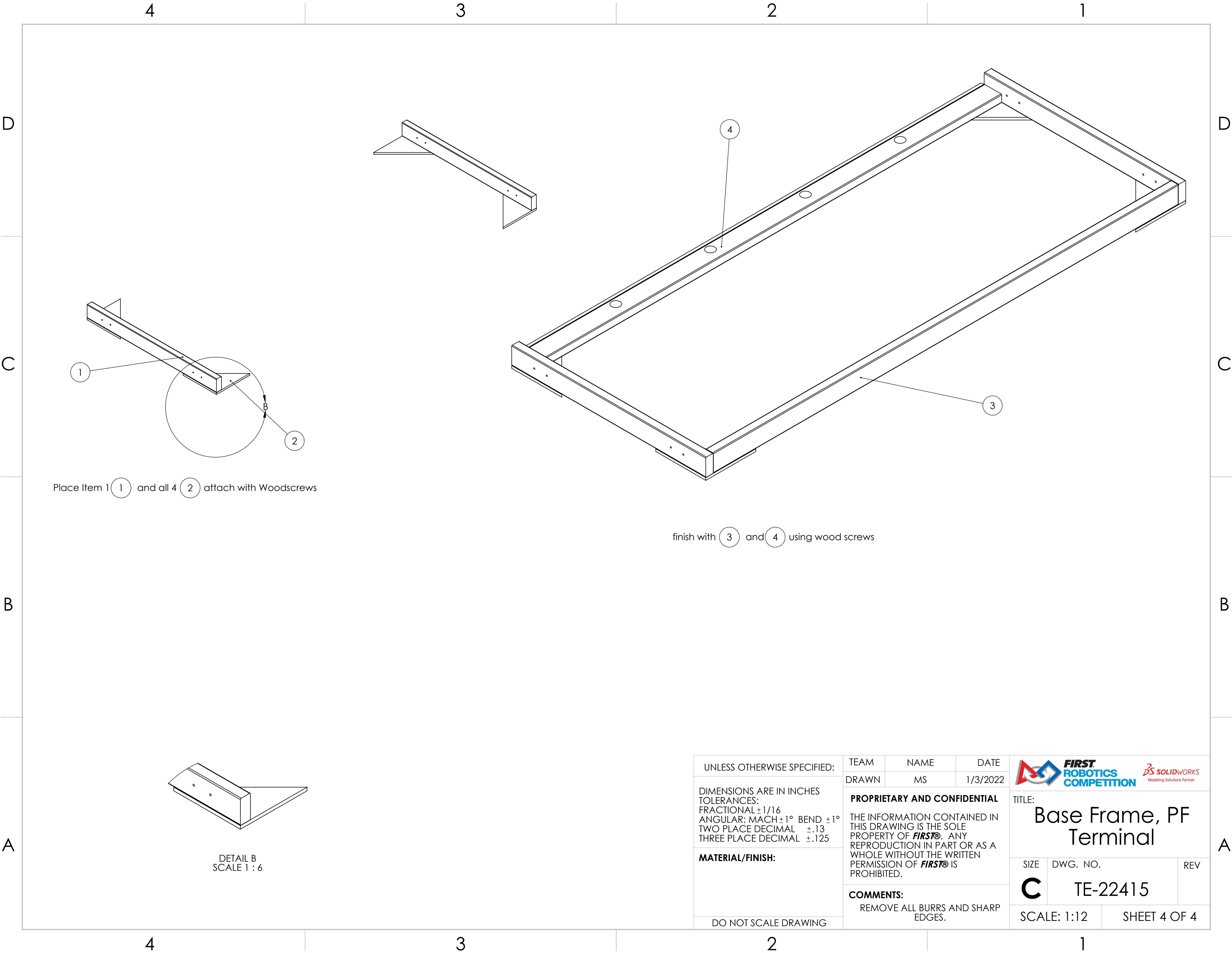
4X  $\varnothing 1.69 \left[ 1 \frac{11}{16} \right]$  THRU



TE-22415-06

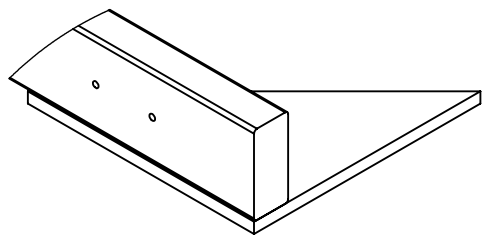


UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .13$ THREE PLACE DECIMAL $\pm .125$  <b>MATERIAL/FINISH:</b>     DO NOT SCALE DRAWING	TEAM	NAME	DATE	 		
	DRAWN	MS	1/3/2022			
	<b>PROPRIETARY AND CONFIDENTIAL</b>			TITLE:		
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.			Base Frame, PF Terminal		
		SIZE	DWG. NO.		REV	
		<b>C</b>	TE-22415			
		SCALE: 1:12		SHEET 3 OF 4		
		COMMENTS:				
		REMOVE ALL BURRS AND SHARP EDGES.				





Place Item 1 (1) and all 4 (2) attach with Woodscrews

finish with (3) and (4) using wood screws



DETAIL B  
SCALE 1 : 6

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125  <b>MATERIAL/FINISH:</b>     DO NOT SCALE DRAWING	TEAM	NAME	DATE	 	
	DRAWN	MS	1/3/2022		
	<b>PROPRIETARY AND CONFIDENTIAL</b>			TITLE:  Base Frame, PF Terminal	
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.				
<b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.			SIZE	DWG. NO.	REV
			C	TE-22415	
			SCALE: 1:12		SHEET 4 OF 4