

Notes:  
Hardware Required  
Staples and/or Glue

Optional: #10 bolts (~3/4" long, depending on thickness of material used for (2) ) and nuts, QTY 28.

If teams do not want to use bolts to secure (2) to (1) , a number of holes in these parts may be omitted.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TE-22418	Bed, Chute Assembly	1
2	TE-22419	Angle, Chute Assembly	7

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/16$   
ANGULAR: MACH  $\pm 1^\circ$  BEND  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .13$   
THREE PLACE DECIMAL  $\pm .125$

MATERIAL/FINISH:

DO NOT SCALE DRAWING

TEAM	NAME	DATE
DRAWN	MS	1/4/2022

PROPRIETARY AND CONFIDENTIAL

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COMMENTS:  
REMOVE ALL BURRS AND SHARP EDGES.

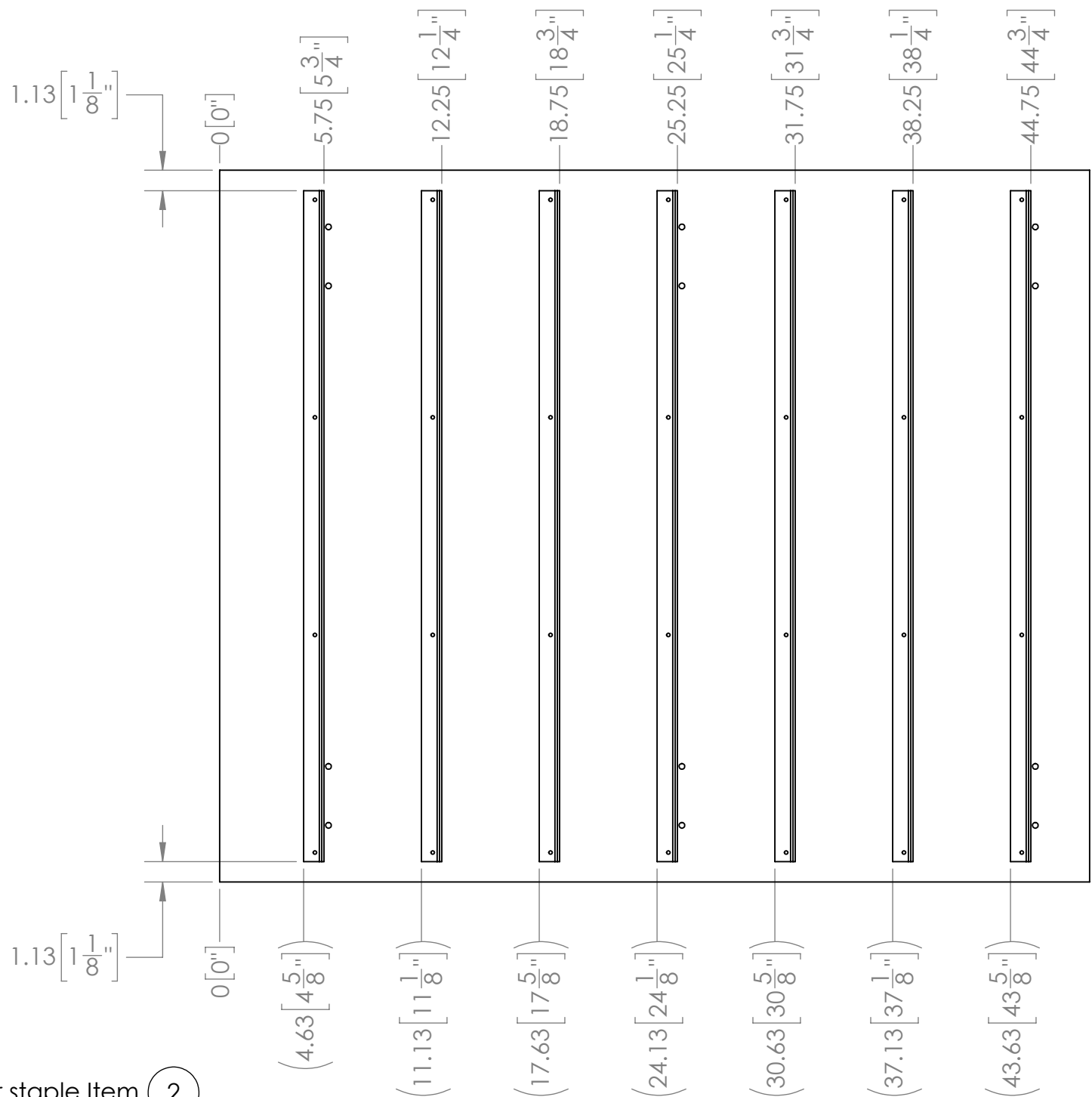
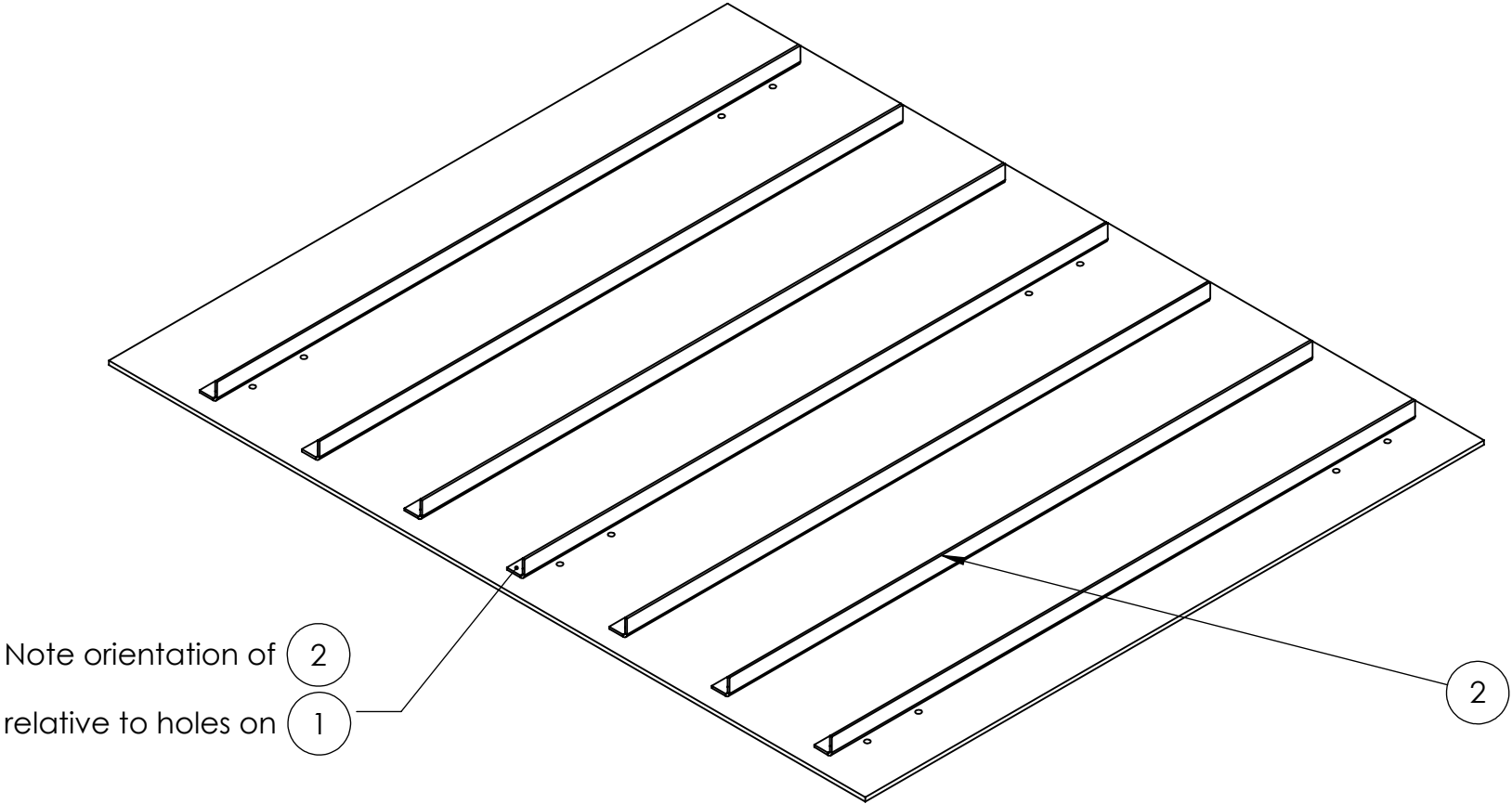
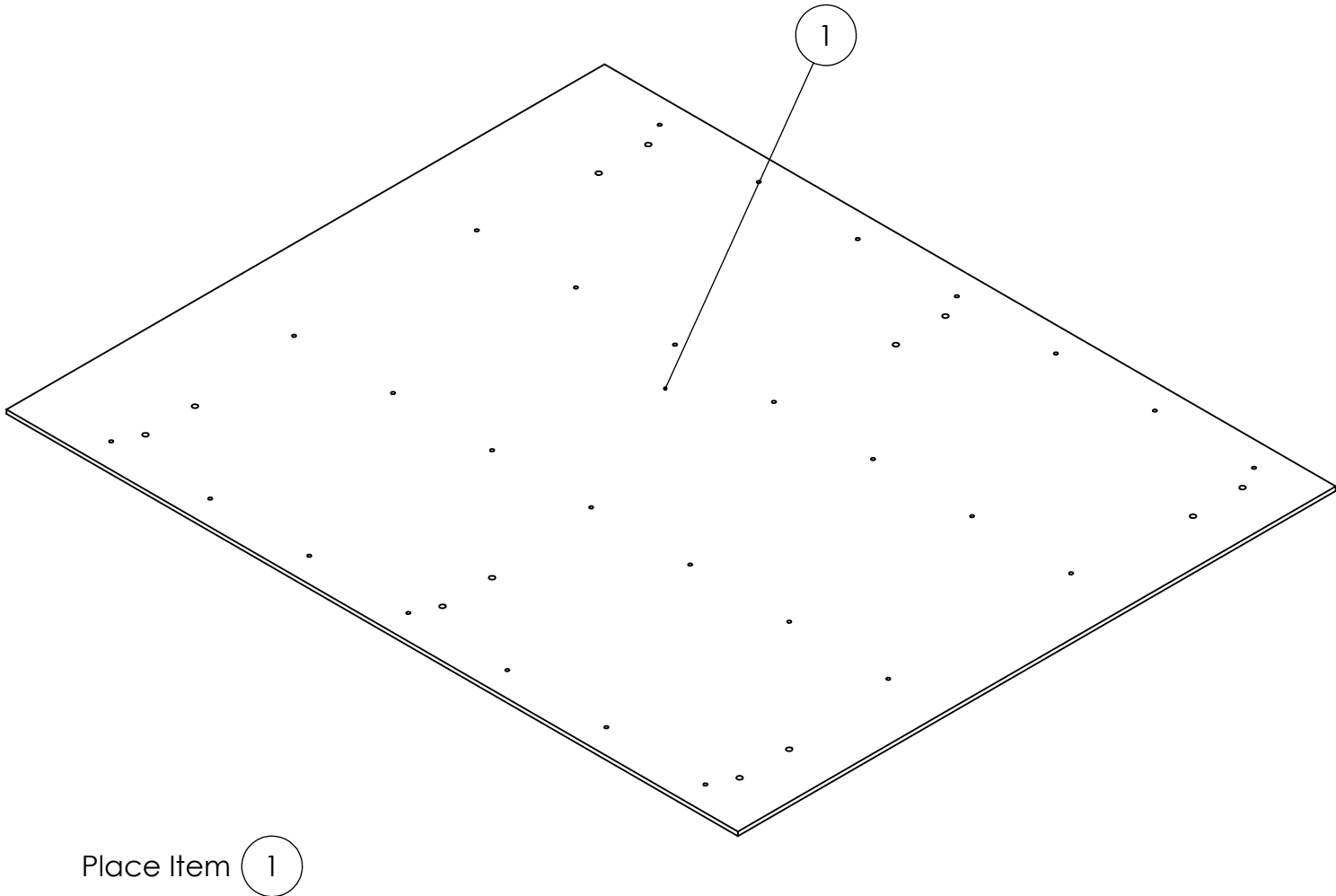


TITLE:  
Chute Assembly,  
Terminal



SIZE	DWG. NO.	REV
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C TE-22417

SCALE: 1:5 SHEET 1 OF 2



Glue and/or staple Item 2  
Optional: attach using nuts and bolts

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° BEND ±1° TWO PLACE DECIMAL ±.13 THREE PLACE DECIMAL ±.125  <b>MATERIAL/FINISH:</b>          <b>DO NOT SCALE DRAWING</b>	TEAM	NAME	DATE	<div><div></div><div>TITLE: Chute Assembly, Terminal</div></div>		
	DRAWN	MS	1/4/2022			
	<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <b>FIRST®</b> . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <b>FIRST®</b> IS PROHIBITED.  <b>COMMENTS:</b> REMOVE ALL BURRS AND SHARP EDGES.				SIZE	DWG. NO.
				C	TE-22417	
				SCALE: 1:8		SHEET 2 OF 2