

Job name:	WEDU	Program No. :	MP1-001_CAM1	Machining time
Date created:	5-011-2024	Comment:	OP1	7m:12s

SETUP		
STOCK	PART	
X: 160.00	X: 100.00	
Y: 160.00	Y: 100.00	
Z: 15.00	Z: 15.00	
(954	
SETUP NOTES		
All units are metric.		

TOOLS										
Type	T	H	DIA	NoF	Desc.	CMT	BL	Shaft	Vendor	ID
flat end mill	T1	H1	ø10	2	2F Dual Ply cutter	Plywood	47.8	ø10	Onsrud	60-155MC
flat end mill	T2	H2	ø5	1	1F Upward Spiral	N1.1 Hard Plastic	25	Ø6	LMT Belin	13050B