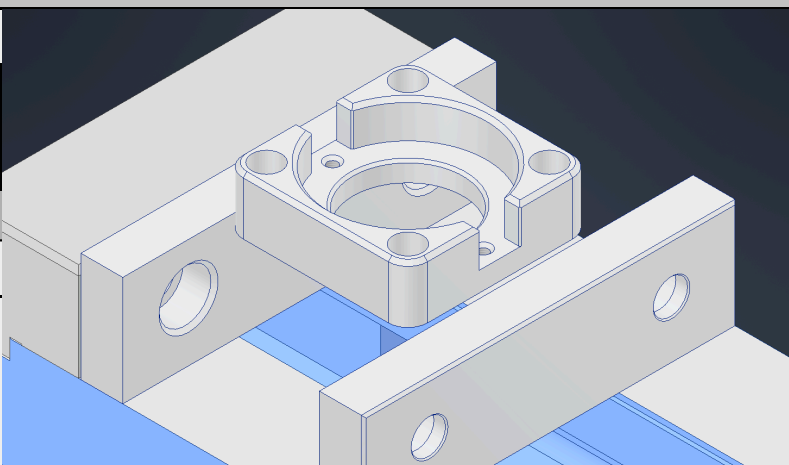




FABLAB WORKSHOP

Job name:	WEDU	Program No. :	TH1-001_SetupSheet	Machining time
Date created:	16-011-2024	Comment:	OP1 - TH1-001	12m:23s

SETUP - 3 TOTAL	
STOCK	PART
X: 80.00	X: 75.00
Y: 80.00	Y: 75.00
Z: 40.00	Z: 23.00
G54	
SETUP NOTES	
All units are metric.	



TOOLS										
Type	T	H	DIA	NoF	Desc.	CMT	BL	Shaft	Vendor	ID
face mill	T1	H11	ø63	4	4F Polished	N1.1	40	ø63	Dormer Pramet	63A04R-S45OE06Z-C
face mill	T2	H12	ø50	5	5F Polished	N1.1	40	ø45	Dormer Pramet	50A05R-S90AD16E-C
flat end mill	T4	H14	ø10	2	2F Short Polished	N1.1 Roughing	65	ø10	Dormer Pramet	S61110.0
flat end mill	T5	H28	ø10	3	3F Short Bright	N1.1	30	ø10	Dormer	S65010.0
chamfer mill	T6	H17	ø8	2	2F Coated	N1.1	30.5	ø8	Dormer Pramet	S7408.0
spot drill	T7	H19	ø8	2	2F Polished Short	N1.1	39	ø8	Dormer Pramet	R1238.0
drill	T8	H8	ø4.2	2	2F TiN Short	N1.1	30	ø4.2	Dormer Pramet	A0224.2
drill	T9	H9	ø6.5	2	2F TiN Jobber	N1.1	65	ø6.5	Dormer	A5106.5
right hand tap	T10	H10	ø5	3	3F Bright Sp.p B-type	N1.1	30	ø5	Dormer	E000M5