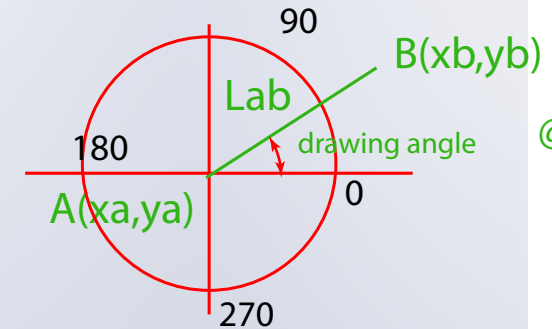
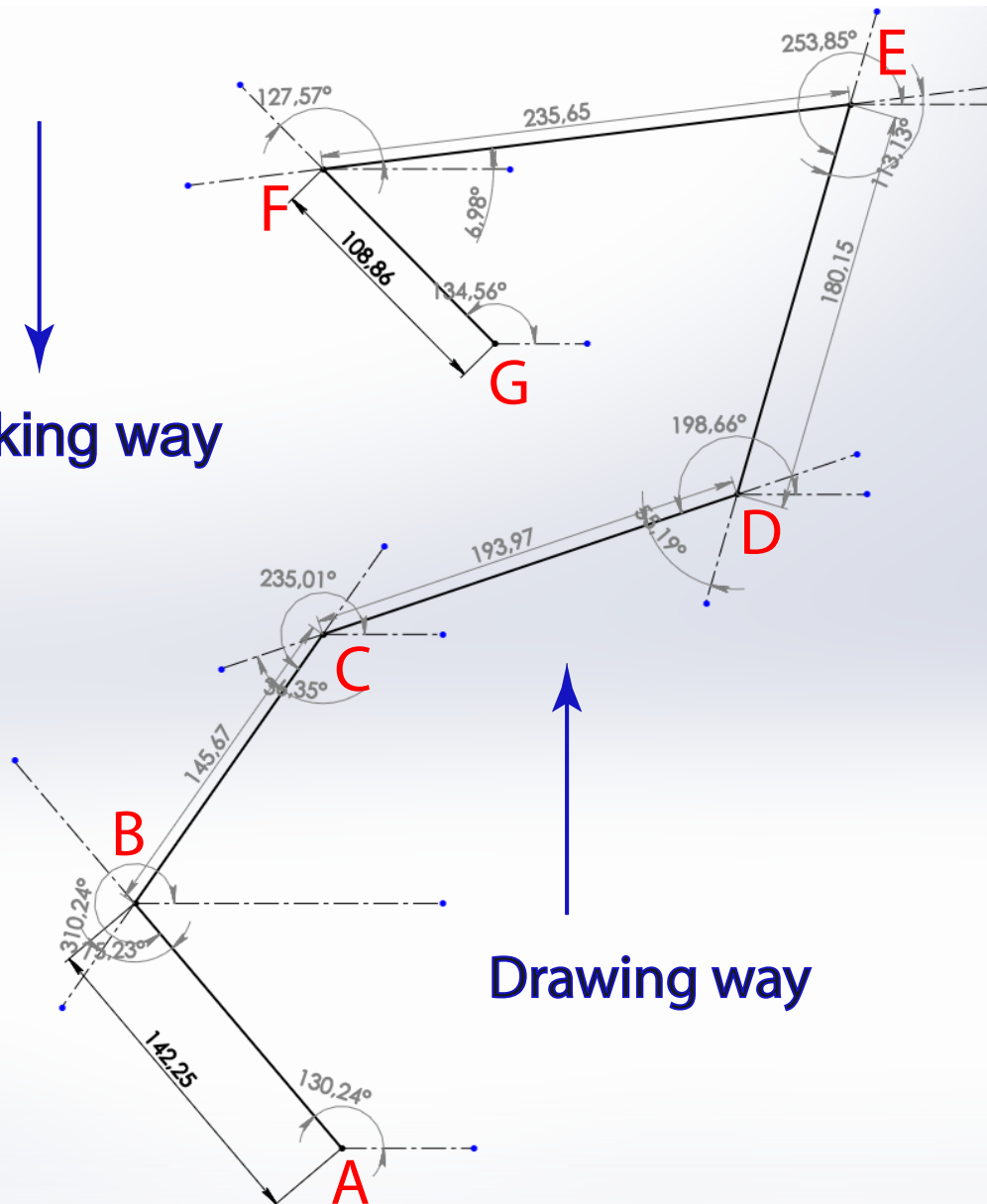
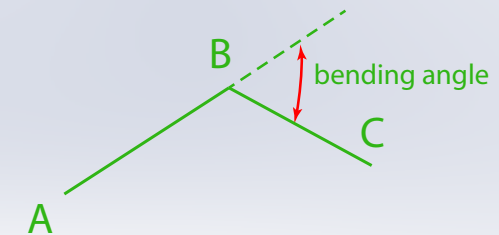


Making way



@Lab<alpha



|   | X       | Y      | L      | alpha  | dX      | dY     | <      | @              | full command       |   |              |
|---|---------|--------|--------|--------|---------|--------|--------|----------------|--------------------|---|--------------|
| 1 | -862,51 | -73,59 |        | 360    |         |        |        |                |                    |   |              |
| 2 | -954,39 | 35,00  | 142,25 | -49,76 | -91,89  | 108,59 | 130,24 | @142,25<130,24 |                    | → | feed(142,25) |
| 3 | -870,86 | 154,34 | 145,67 | 55,01  | 83,54   | 119,34 | 55,01  | @145,67<55,01  | bend(cw 75,23°)    | → | feed(145,67) |
| 4 | -687,08 | 216,39 | 193,97 | 18,66  | 183,78  | 62,05  | 18,66  | @193,97<18,66  | bend(cw 36,35°)    | → | feed(193,97) |
| 5 | -636,96 | 389,43 | 180,15 | 73,85  | 50,12   | 173,04 | 73,85  | @180,15<73,85  | bend(ccw -55,19°)  | → | feed(180,15) |
| 6 | -870,86 | 360,79 | 235,65 | 6,98   | -233,90 | -28,64 | 186,98 | @235,65<186,98 | bend(ccw -113,13°) | → | feed(235,65) |
| 7 | -794,48 | 283,22 | 108,86 | -45,44 | 76,38   | -77,57 | 314,56 | @108,86<314,56 | bend(ccw -127,58°) | → | feed(108,86) |