

Unnamed Project

Replications:1

Time Units:Minutes

Key Performance Indicators

System	Average
Number Out	35

Unnamed Project

Replications: 1 Time Units: Minutes

Entity**Time**

VA Time	Average	Half Width	Minimum Value	Maximum Value
pipa	24.0855	(Insufficient)	20.3164	27.5249
NVA Time	Average	Half Width	Minimum Value	Maximum Value
pipa	0.00	(Insufficient)	0.00	0.00
Wait Time	Average	Half Width	Minimum Value	Maximum Value
pipa	22.5171	(Insufficient)	0.00	55.9317
Transfer Time	Average	Half Width	Minimum Value	Maximum Value
pipa	0.00	(Insufficient)	0.00	0.00
Other Time	Average	Half Width	Minimum Value	Maximum Value
pipa	0.00	(Insufficient)	0.00	0.00
Total Time	Average	Half Width	Minimum Value	Maximum Value
pipa	46.6026	(Insufficient)	23.2807	80.2268

Other

Number In	Value			
pipa	36.0000			
Number Out	Value			
pipa	35.0000			
WIP	Average	Half Width	Minimum Value	Maximum Value
pipa	3.4146	(Insufficient)	0.00	7.0000

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Replications:1Time Units:Minutes

Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Processo de Colagem.Queue	21.2659	(Insufficient)	0.00	50.9414
Processo de Corte.Queue	1.2164	(Insufficient)	0.00	15.1663

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Processo de Colagem.Queue	1.5506	(Insufficient)	0.00	5.0000
Processo de Corte.Queue	0.0912	(Insufficient)	0.00	3.0000

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Resource

Usage

Instantaneous Utilization

	Average	Half Width	Minimum Value	Maximum Value
Trabalhador da Colagem	0.8744	(Insufficient)	0.00	1.0000
Trabalhador do Corte	0.4491	(Insufficient)	0.00	1.0000

Number Busy

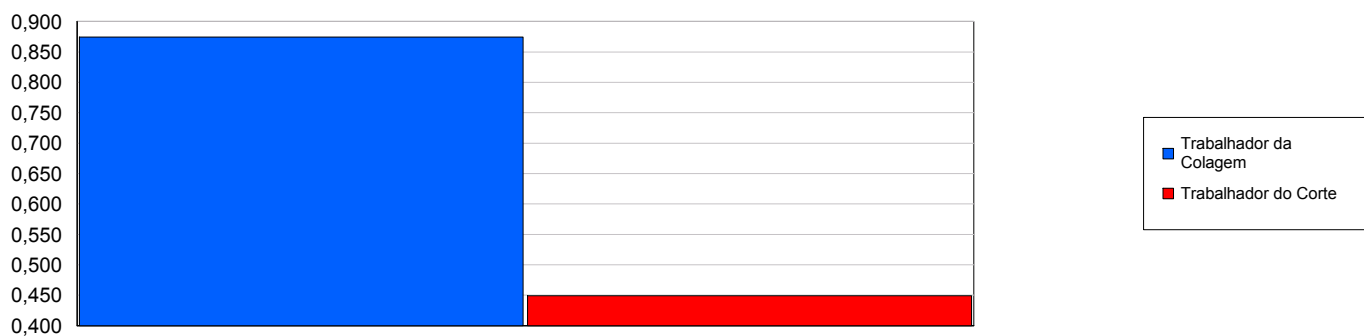
	Average	Half Width	Minimum Value	Maximum Value
Trabalhador da Colagem	0.8744	(Insufficient)	0.00	1.0000
Trabalhador do Corte	0.8983	(Insufficient)	0.00	2.0000

Number Scheduled

	Average	Half Width	Minimum Value	Maximum Value
Trabalhador da Colagem	1.0000	(Insufficient)	1.0000	1.0000
Trabalhador do Corte	2.0000	(Insufficient)	2.0000	2.0000

Scheduled Utilization

	Value
Trabalhador da Colagem	0.8744
Trabalhador do Corte	0.4491



Total Number Seized

	Value
Trabalhador da Colagem	35.0000
Trabalhador do Corte	36.0000

