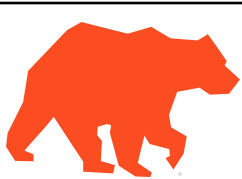
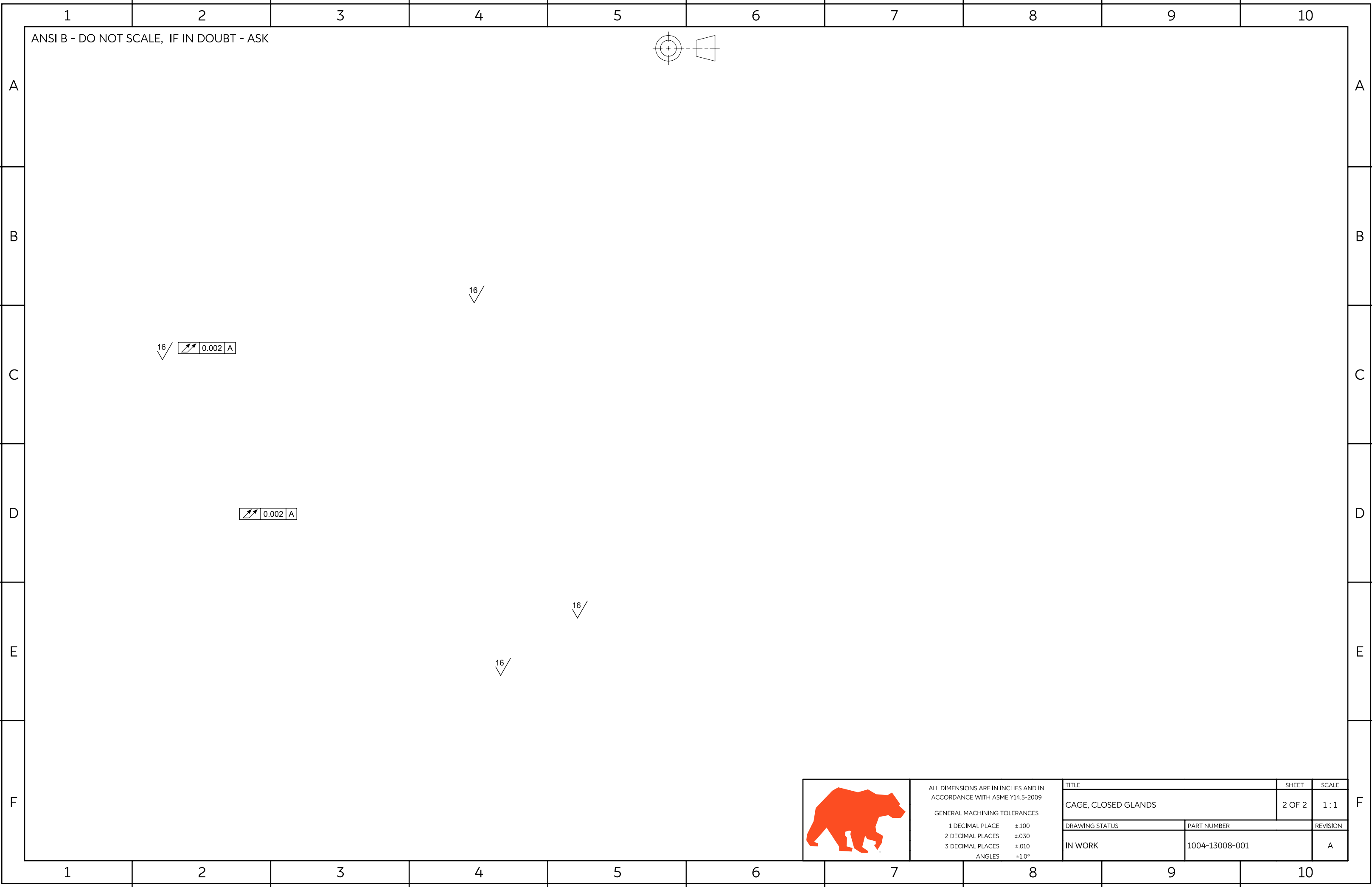


	1	2	3	4	5	6	7	8	9	10		
A	1 THIS IS A MINIMALLY DIMENSIONED DRAWING. THE CAD MODEL SUPPLIED BY URSA MAJOR TECHNOLOGIES IS THE MASTER FOR ALL BASIC PART GEOMETRY. UNLESS OTHERWISE STATED							RELEASED	REV A	DESCRIPTION INITIAL RELEASE	DATE 9/7/22	APPROVAL ECN-001095
	.020 A B APPLIES FOR ALL MACHINED SURFACES.											
B	2 MATERIAL: TI-6AL-4V PER AMS 4928											
	3 CLEAN PER UMT004 LEVEL 1 PRECISION CLEANING STANDARD											
C	4 MARK WITH PART NUMBER AND REVISION APPROXIMATELY WHERE SHOWN PER AS478, METHOD 15B, (LASER ETCH)											
	5 LEAVE SHARP											
D	6 FINISH: AMS2488 TYPE 2, MAXIMUM SURFACE GROWTH .0005, WEAR TESTING NOT REQUIRED ELECTRICAL CONTACT POINTS SHALL BE C↔D EXTERNAL SURFACE ONLY DIMENSIONS SHALL APPLY BEFORE THE APPLICATION OF COATING.						ISOMETRIC VIEW FOR REFERENCE ONLY					
	7 CORNER RADII .007 MAX UNLESS OTHERWISE SPECIFIED											
E	8 UNLESS OTHERWISE SPECIFIED, ALL SURFACES ARE 63 MICROINCH Ra OR BETTER											
F												
	1	2	3	4	5	6	7	8	9	10		



ALL DIMENSIONS ARE IN INCHES AND IN ACCORDANCE WITH ASME Y14.5-2009		TITLE		SHEET	SCALE
		CAGE, CLOSED GLANDS		2 OF 2	1 : 1
GENERAL MACHINING TOLERANCES		DRAWING STATUS		PART NUMBER	
1 DECIMAL PLACE		±.100		REVISION	
2 DECIMAL PLACES		±.030		IN WORK	
3 DECIMAL PLACES		±.010		1004-13008-001	
ANGLES		±1.0°		A	