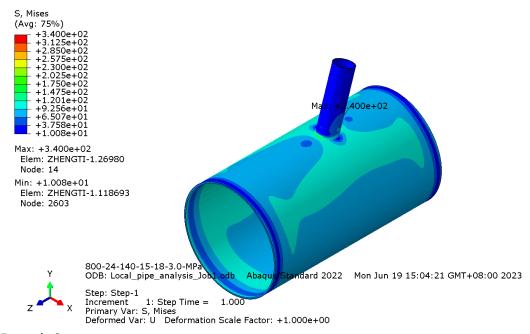
Appendix

Example 1:

Parameter: T: 24.0; t: 15.0; R: 800.0; r: 140.0; a: 18.0; P: 3.0;

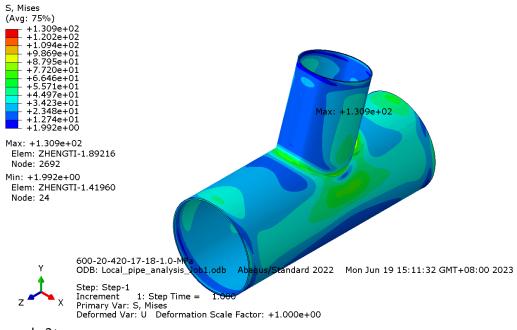
Predicted stress: 340.17; True stress: 340.0_{\circ}



Example 2:

Parameter: T: 20.0; t: 17.0; R: 600.0; r: 420.0; a: 18.0; P: 1.0;

Predicted stress: 131.20; True stress: 130.9°



Example 3:

Parameter: T: 27.0; t: 24.0; R: 600.0; r: 140.0; a: 0.0; P: 4.0;

Predicted stress: 256.79; True stress: 256.6_{\circ}

