

## **Lubricated Screw-Commissioning Report**

| Compressor - Type & Serial No.                  | Serial Numbers           |                 |   |   |   |  |       |    |             |
|---|--------------------------|-----------------|---|---|---|--|-------|----|-------------|
| Type:TAS-100PMC                                 | Air End: A               | A2D45           | 5996498   | Starter Panel:<br>S/N:  |   |  |       |    |             |
| Serial No: 22120781                             | S/N: 22067<br>Maker: ZHI | '18069<br>EJIAN | K-225S-75-30<br>)<br>G JINLONG<br>ACHINERY STOCK  | Dryer Model : TAC-150<br>S/N : 20230102064<br>Pressure: 1 MPA                               |   |  |       |    |             |
| MAM6080M-W Code                                 |                          |                 | Inverter (if<br>Model: T94  |   |   | Commissioned By and Date                                     |       |    |             |
| N/A   | S/N: 22120               |                 |   | Name: MD.MAHBUB, MD. ASI  | HIQ   |  |       |    |             |
| Number: N/A                                     |                          |                 | MAM6080M-W Controllar :<br>Model: CK1111M011-1<br>Box ID: 0011110145<br>S/N : 2208110516<br>MAM6080M-W Software Version:<br>N/A |   |   | Training Passport Number: N/A  Date (dd/mm/yyyy): 12.04.2023 |       |    |             |
| Options Fitted                                  |                          |                 |   |   |   |  |       |    |             |
| Base Load Select:                               | Yes                      | <b>V</b>        | No  |   | Heat Recovery:                              |  | Yes ☑ | No |             |
| Air Filter Differential Pressure Switch:        | Yes                      |                 | No  | <b>V</b>  | Canopy Heater:                              |  | Yes 🗆 | No | <b>V</b>    |
| Oil Filter Differential Pressure Switch:        | Yes                      |                 | No  | <b>V</b>  | Oil Drip Pan:                               |  | Yes 🗆 | No | V           |
| Separator Differential Switch:                  | Yes                      |                 | No  | >   | Water Separator:                            |  | Yes 🗆 | No | <b>&gt;</b> |
| Aftercooler Discharge Temp. Probe:              | Yes                      |                 | No  | v   |   |  |       |    |             |
| Site Details                                    |                          |                 |   |   | Sales Co. / Distrib                         | outor Details  |       |    |             |
| Company: ALIB Composite Ltd.                    |                          |                 |   |   | Sales Co. Distribut                         | or: TRIDENT AGENCY LTD.                                      |       |    |             |
| Address: VANARA, MOUCHAK, GAZIPU                | GLAD                     | DESH            |   | Address: AWAL CENTRE (9TH FLOOR), 34 KEMAL ATATURK AVENUE, BANANI<br>C/A DHAKA, BANGLADESH. |   |  |       |    |             |
| PostCode: 1                                     |                          |                 |   | Postcode: 1213.   |   |  |       |    |             |
| Contact: MD. ARIF                               |                          |                 |   | Contact: MUHAMMAD ALI   |   |  |       |    |             |
| Telephone: 01999485730                          |                          |                 |   | Telephone: +8802 9821377-80.  |   |  |       |    |             |
| Email: mdarifkhan1258@gmail.com                 |                          |                 |   | Email: info@triden  | tbd.com                                     |  |       |    |             |
| Industry Sector                                 |                          |                 |   |   | Commissioning Engineer:MD.MAHBUB, MD. ASHIQ |  |       |    |             |
| Industry Sector Code Number*                    |                          |                 |   |   | 1   |  |       |    |             |
| *For Relevant Code Number please see list on pa |                          |                 |   | Commissioning Da  | ite: 12.04.2023                             |  |       |    |             |

| Compressor Application  |           |                     |         |        |          |  |                                       |           |                |  |
|---|-----------|---------------------|---------|--------|----------|--|---------------------------------------|-----------|----------------|--|
| FOR GARMENTS  |           |                     |         |        |          |  |                                       |           |                |  |
|   |           |                     |         |        |          |  |                                       |           |                |  |
| Oil Details   |           |                     |         |        |          |  |                                       |           |                |  |
| Type: AEONS 6000  |           |                     |         |        |          |  |                                       |           |                |  |
| Grade:  |           |                     |         |        |          |  |                                       |           |                |  |
| Site/Environmental Conditions   |           |                     |         |        |          | Installation Details:  |                                       |           |                |  |
| Clean Site Conditions ?   | Yes       | <b>V</b>            |         | No*    |          | Cable Size:  | 7:                                    | 5 RM mn   | n <sup>2</sup> |  |
| Installation Satisfactory ?   | Yes       | <b>V</b>            |         | No*    |          | Fuse Size:   | BRAKER 160                            | am        | nps            |  |
| Oil/Water# Leaks ?  | Yes*      | · 🗆                 |         | No     | <b>V</b> | Water Quality Satisfactory ?#  | Yes 🗆                                 | l No      | )* <b></b>     |  |
|   |           |                     |         |        |          | Pipework Connections as per guidelines?                                    | Yes ☑                                 | l No      | )* 🗆           |  |
| *Please give full details in "Further Comments"                               | overleaf. |                     |         |        |          | *Please give full details in "Further Comments" ove                        |                                       |           |                |  |
| * Water-cooled models only  |           |                     |         |        |          | # Water-cooled models only   |                                       |           |                |  |
| Actual Values   |           |                     |         |        |          |  |                                       |           |                |  |
| Internal Sump Pressure (B2):  | bar       | <b>V</b>            | 9.0     | Мра    |          | Volts On Load:   | L1: 403 L2: 404 , L3                  | 3: 405 Vo | lts            |  |
| Line/Network Pressure (B1):   | bar       | ✓                   | 8.0     | Мра    |          | Voltage Differential Acceptable ?  | Yes 🗆                                 |           |                |  |
| Oil Temperature (R2):   | °C        | V                   | 91      | °F     |          | Full Load Amps:  | L1:87, L2:89, L3                      |           |                |  |
| Ambient Temperature:  | °C        | <b>V</b>            | 38      | °F     |          | No Load Amps:  | L1:34 , L2:31 , L3                    | 3:32 am   | nps            |  |
| Fan Ran Temperature:  | °C        | <u> </u>            | 88      | °F     |          | Factory Load Condition : Full  Half  Stop Delay Time Sec                   | Light                                 |           |                |  |
| Fan Stop Temperature:   | °C<br>Sec | <u> </u>            | 12      | °F     |          | 0  | ☑ 10<br>☑ 6                           |           |                |  |
| Motor Start Delay : Fan Start Delay :   | Sec       | <ul><li>✓</li></ul> | 8.0     |        |          | Restart Delay : Sec  Drain Open Time : Sec                                 | <ul><li></li></ul>                    |           |                |  |
| Start Delay Time :  | Sec       | <u> </u>            | 10      |        |          | Drain Close Time : Min   | <ul><li>✓ 2.0</li><li>✓ 1.0</li></ul> |           |                |  |
| Load Delay Time :   | Sec       | <u> </u>            | 10.0    |        |          | Soft Start Delay : Sec   |                                       |           |                |  |
| Standby Delay :   | Sec       | <u> </u>            | 500.0   | )      |          | Motor Unload Frequency: Hz   |                                       |           |                |  |
| Motor Minimum Frequency:  | Hz        |                     |         |        |          | Hours  |                                       |           |                |  |
| Relative Humidity:  |           | 68                  | 3       |        | %        | Total Running Hours:   | :                                     | 2.00 hrs  | 5              |  |
| Volts:  |           |                     |         | V      | olts     | Total Loaded Hours:  |                                       | 1.30 hrs  | 3              |  |
| Control Details   |           |                     |         |        |          |  |                                       |           |                |  |
| Cut-out Point:  | bar       | <b>V</b>            | 8.0     | Mpa    | П        | Timer Control Enabled:   | Yes* □                                | ] No      | ) <b>V</b>     |  |
| Cut-in Point/Target Pressure:   | bar       | <u></u>             | 9.0     | Мра    |          | <sup>2</sup> Timer Control Enabled:  | Yes*                                  |           |                |  |
| <sup>2</sup> Cut-out Point:   | bar       |                     | 3.0     | Мра    |          | Optional Inputs Enabled:   | Yes*                                  |           |                |  |
| <sup>2</sup> Cut-in Point/Target Pressure:                                    | bar       |                     |         | psi    | _        | Optional Inputs Enabled:   | Yes*                                  |           |                |  |
| Operation:  |           |                     | ☑ cont  |        |          | Base Load Select Enabled:  | Yes* 🗹                                |           |                |  |
| Unloaded Pressure:  | bar       |                     |         | ) psi  |          | Auto-Restart Enabled:  | Yes*                                  |           |                |  |
| Time Unloaded:  | Dai       |                     | 9.0     |        |          | Sequencer Controlled:  | Yes* ☑                                |           |                |  |
|   | Yes       | _                   |         |        | onds)    | •  |                                       |           |                |  |
| Remote Control Enabled:   | Yes       |                     |         | No     | ✓        | Operator Training Completed:  * Please give full details in "Further Comme | Yes  ents" overleaf.                  | l No      | ) <u> </u>     |  |
| Downstream Equipment Details  |           |                     |         |        |          | •  |                                       |           |                |  |
| Filter/s: Type/s and Grade/s: TAF-200C, TAF-200T, TAF-200A                    |           |                     |         |        |          |  |                                       |           |                |  |
| Dryer: Manufacturer/type/serial No: TRIDENT AGENCY LTD., TAC-150, 20230102064 |           |                     |         |        |          |  |                                       |           |                |  |
|   | DEINI AG  | LINC                | ,, LID. | ., IAC | 100,     | 10200102007  |                                       |           |                |  |
| Receiver Size (litres):1000L  |           |                     |         |        |          |  |                                       |           |                |  |

| Dryer Application                            |              |             |                      |                                |               |           |
|--|--------------|-------------|----------------------|--------------------------------|---------------|-----------|
| FOR GARMENTS                                 |              |             |                      |                                |               |           |
|  |              |             |                      |                                |               |           |
|  |              |             |                      |                                |               |           |
|  |              |             |                      |                                |               |           |
| Options Fitted / Installed                   |              |             |                      |                                |               |           |
| Receiver:                                    | Yes ☑        | No          |                      | Condensate Drain Valve:        | Yes 🗆         | No 🗆      |
| Receiver Size (Litres):                      | 1000L        |             |                      | By-pass Installed:             | Yes 🗸         | No 🗆      |
| Receiver Drain Valve:                        | Yes ☑        | No          |                      | Local / Remote Control:        | Yes 🗆         | No 🗆      |
| Water Separator:                             | Yes 🔽        | No          |                      | Flow Control Device:           | Yes 🗆         | No 🗸      |
| Pre-filter                                   | Yes ☑        | No          |                      | Compressor Details:            |               |           |
| Pre-filter Type: TAF-200T                    |              |             |                      | Oil Free Compressor/s:         | Yes           | No ☑      |
| Pre-filter Sizes: 20.0 m3/min                |              |             |                      | Max Flow Rate 11.2 m           | 3/hr □ m3/min | n □ CFM □ |
| After Filter:                                | Yes ☑        | No          |                      | Voltage: 408, 407, 405         |               |           |
| After Filter Type: TAF-200A                  |              |             |                      | Amperage: 87, 89, 89           |               |           |
| Site / Environmental Conditions              |              |             | Installation Details |                                |               |           |
| Clean Site Conditions: Yes ☑                 | No* □        |             |                      | Cable Size: 4RM                | mm2           |           |
| Installation Satisfactory: Yes ☑             | No* □        |             |                      | Fuse Size: 10 an               | nps           |           |
|  |              |             |                      | Pipework Connections as per    | guideline Yes | ☑ No □    |
| If answered "No" ( * ), please give full do  | etails in "F | urther Comi | ments" on page       | 3.                             |               | L         |
| Operational Values                           |              |             |                      |                                |               |           |
| Ambient Air Temperature: °C I                | ☑ 38         |             |                      | Dewpoint Switching:            | Yes □         | No⊍       |
| Inlet Air Temperature: °C I                  | ☑ 49         | °F□         |                      | Auto Fault Re-set:             | Yes □         | No⊍       |
| Inlet Pressure: bar I                        | ☑ 8.9        |             |                      | Auto Restart:                  | Yes □         | No☑       |
| Outlet Pressure: bar I                       | ☑ 8.8        | psi□        |                      | Alarm / Trip Dewpoint:         | °C □ N/A      | °F 🗆      |
| Dewpoint: °C I                               |              | °F 🗆        |                      | Alarm / Trip Pressure:         | bar 🗖 N/A     | psi□      |
| Purge Setting: bar1                          | □N/A         | psi□        |                      | Alarm / Trip Temperature:      | °C 🗆 N/A      | °F 🗆      |
| Hydrometer Installed: Yes                    |              | No⊍         |                      | Service Due:                   | Yes □         | No₪       |
| Signatures                                   |              | Print       |                      | Sign                           | Doto (dd      | /mm/yyyy) |
| Operator:                                    |              | 111111      | •                    | Sign                           | Date (uu      | /ши/уууу) |
| operator.                                    |              |             |                      |                                |               |           |
| Training Completed: □                        |              |             |                      |                                |               |           |
| Commissioning Engineer: MD.MAHBUB, MD. ASHIO |              |             |                      | MD MALIBUR MD ACHIO 12.04.2022 |               |           |
| Engineer:                                    | MD.MA        | анвов, М    | vid. ASHIQ           | MD.MAHBUB, MD. ASHIQ           | 12.0          | 4.2023    |
| Customer / End User: MD.ARIF                 |              |             | MD.ARIF              | 12.04.2023                     |               |           |
| ı  | •            |             |                      |                                |               |           |