



Introduction to Robotics

Felipe P. Vista IV



Chonbuk National University

- 1 -

Global Frontier College



Grading

➤ Attendance

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Name (Original Name)	User Email	Join Time	Leave Time	Duration (Minutes)
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Bad ZOOM User Name (Absent)

- Iphone → Not your name
- SiAko 202100001 → Wrong order
- SiAko → Name only
- 202100001 → ID Num only

ZOOM User Name (Present)

- University ID Num_Name
- 202100001 SiAko → GOOD (Present)

Name (Original Name)	User Email	Total Duration (Minutes)
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Student Responsibilities

- Download/Install **ZOOM** app for online lecture
 - Zoom profile must be your **OASIS ID+name** similar to OASIS
 - Ex.: **202061234 YourName**
 - *If you are asked, but no reply, then you'll be out of zoom & mark **absent***
- Regularly login, check **OLD IEILMS** for updates, notifications
 - <https://ieilmsold.jbnu.ac.kr>
 - Presentations & lecture videos will be uploaded after class
- Regularly check **Kakao Group Chat** for class
 - Everybody must have a Kakao talk account
 - Search & add account "**botjok**", introduce yourself and name of class ("**Robotics**"), then you will be added to the group chat





Intro To Robotics

CONTROL



- Control Models
- On-Off Control ✓
- Proportional (P) Controller ✓
- Proportional-Integral (PI) Controller ✓
- Proportional-Integral-Derivative (PID) Controller ✓



Intro

- **Decisions**

- What robotic algorithms has to *make*
- Task given → take action (depend on data from sensors)
- Ex: robot on tracks in a warehouse ()
 - Sensors (navigate back & forth, detect & grasp object)

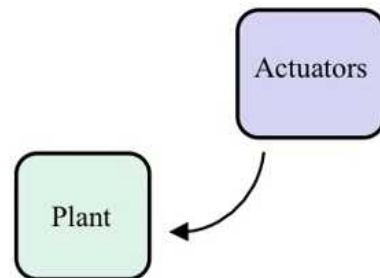


- Only extremely well-defined env tasks carried out w/o sensors
 - Parts precisely placed in assembly line
 - But there would be obstacles in most environments, hence need for sensors
- Control algorithms
 - Adapt to small variations in environment
 - Sophisticated mathematical theory of control fundamental in robotics

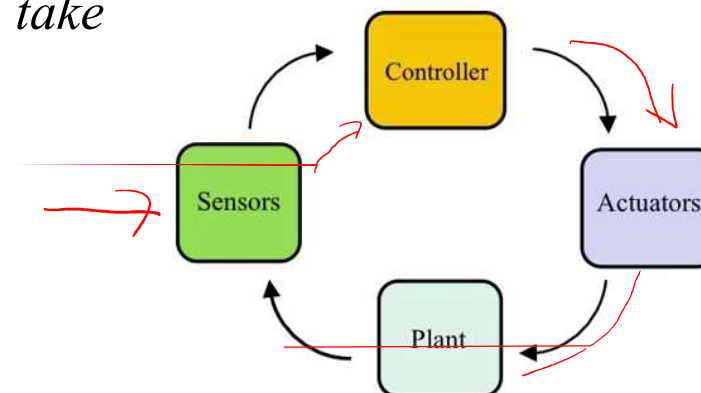


Control Models

- Two ways control algorithm can **decide** upon an action
- **Open loop** system
 - Parameters of control algorithm are *set*
 - Parameters *do not change* while system is running
- **Closed loop** system
 - Sensors measure error *between* desired & actual states
 - Error used in *deciding* what action to take



Open-loop system



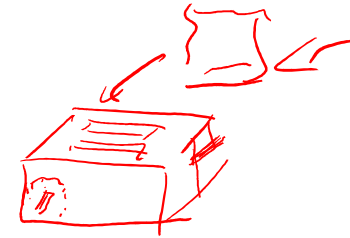
Closed-loop system



Open Loop Control

- **Ex. : Toaster (a semi autonomous machine)**

- Put bread → set timer → push lever down to start
 - Result **not guaranteed**
- Timer **too short**: must toast **again**
- Timer **too long**: **burnt** smell all around



- Result **uncertain** because it is an open loop system

- Doesn't check if desired result is achieved
- Open loop systems very familiar

- **Ex. 2: Washing machine:**

- Set amt of water (& temp) + set duration of cycle + set amt detergent
- But machine **don't measure** 'cleanliness' (???) & modify to obtain it





Open Loop Control

- Mobile robot navigating through odometry alone
 - Also an *open loop* control

- **Recall** how distance was computed?

- Track motor power \cong ✓
- How *long* it was running

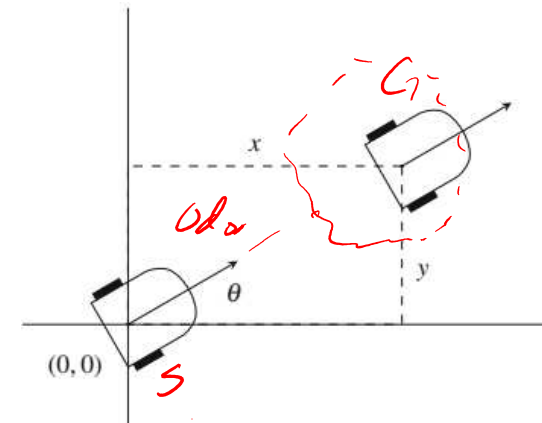
- **Uncertainty** in final calculated position

- Variations in *speed* of wheels
- *Surface* where robot moves

- How then to deal with this?

In **most applications**: —

- **Odometry**: First for navigating to *vicinity* of goal position, then
- **Sensors**: move robot to *precise* goal position





Closed Loop Control

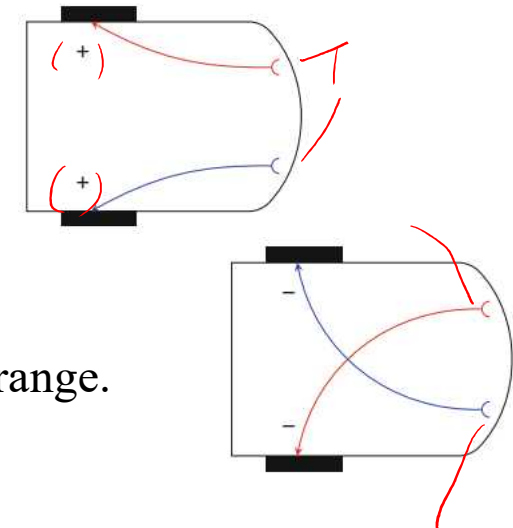
- Closed loop control systems
 - Used by robots to achieve autonomous behaviour

- **Ex.: Braitenberg vehicles**

Specification(**Attractive & Repulsive**):

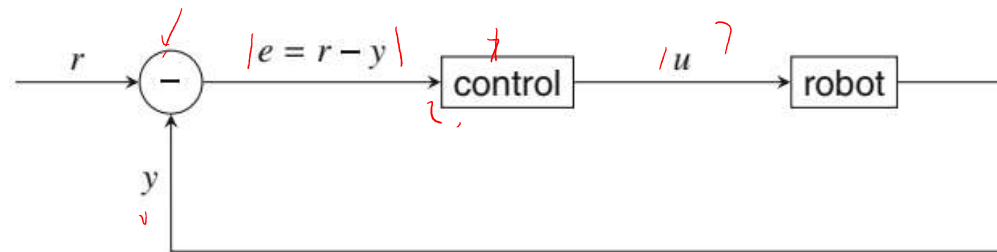
Object approach robot from behind → run away until out of range.

- Robot must measure distance from object
 - Stop when distance is large enough
- Motor power depends on measured distance
 - But robot speed depends on motor power...
 - w/c changes distance to object → modify power setting →
- This **circular** behaviour is cause of the term “closed loop”





Closed Loop Control



Closed loop control system

r : reference value

- Spec of robot task; Can't be directly used by robot, must be converted to **u**
- **Ex.:** Warehouse (robot pos relative to shelf, gripper arm distance from object to pick)

u : control value

- **Ex.:** (motor power, time motor running)

y : output

- Actual state of robot
- **Ex.:** (distance to the object)

e : error

$-e = r - y$

Also called feedback control system, where **y** is fed back to control algo

- To compute control value **u**
- Compared with **r** to compute error
- Error used to generate **u** that is input to the robot





Period of a Control Algorithm

```
integer period           // Duration of timer period
integer timer            // Timer variable

1: period ← ...           // Timer variable
2: timer ← period        // Initialize timer
3: loop
4:   when timer-expired-event-occurs
5:     control algorithm    // Run algorithm
6:     timer ← period    // Reset timer

// Operating System
7:   when hw-clock-interrupt-occurs
8:     timer ← timer - 1 // Decrement the timer
9:     if timer = 0       // Timer expires
10:      raise timer-expired-event // raise an event
```

Handwritten red annotations: A bracket on the left groups lines 1-6. A bracket on the left groups lines 7-10. A red arrow points from the 'timer-expired-event-occurs' event in line 4 to the 'hw-clock-interrupt-occurs' event in line 7. Another red arrow points from the 'timer-expired-event' in line 10 back to the 'timer-expired-event-occurs' in line 4.

Algorithm 6.1 : Control Algorithm Outline

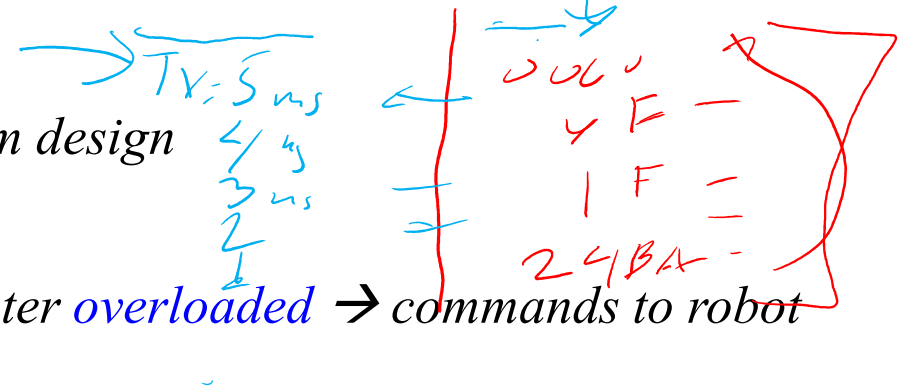


Period of a Control Algorithm

- Control algorithms run **periodically**
- A timer variable is initialized (Ex. Every 20 ms)
 - Embedded computer's hardware clock 'tick' at fixed intervals → interrupt
 - Interrupt handled by OS, decrement timer variable value → zero
 - Timer expired (zero) → event raised in sw (OS) → run control algo
- Period of algorithm
 - Important parameter of control system design
- Period **too short**
 - Waste computing resources → computer overloaded → commands to robot arrive too late
- Period **too long**
 - Robot not able to respond in time to correct errors in its motion

1 - 9, A - F
10 15

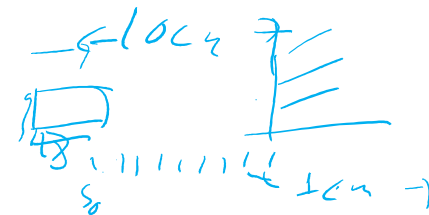
1 F
1 4 8 4 2 1
1 1 1 1 1





Period of a Control Algorithm

- **Ex. :** Robot approach an object 10cm away at 2cm/s
- Control period of 1ms (waste computing resources)
 - Move at only 0.002cm (0.02mm) per each 1ms cycle of algo
 - Changes in power over small distances *not affect* robot ability to fulfill task
- On the other hand, 2ms (much worse)
 - Robot move 4cm per each cycle \rightarrow crash into object
- Then approx. 0.25s (seems reasonable)
 - Move 0.5cm, meaningful distance in approaching object
- To find optimum period
 - Experiment with various periods around this values
 - Achieve *satisfactory* behaviour that reduce computational cost



$$\frac{2 \text{ cm}}{s} \times 2s = 4 \text{ cm}$$

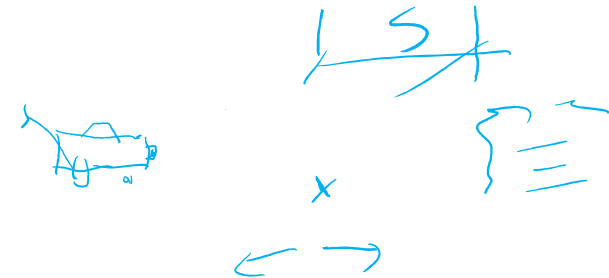
$$p = 0.5s \Rightarrow ?$$

$$s = 1 \text{ cm/s}$$



Period of a Control Algorithm

- We now study **sequence** of **four algorithms**
 - Each one *building* on the previous one
 - Providing *more accurate* control
 - But at *more computational cost* ↙
- In **practice**
 - System designer chooses *simplest* algorithm
 - One that allows robot to *fulfill* its task
- The algorithm **specs** for the robot
 - Must *approach* object and *stop* at *s* distance in front of it
 - Distance *measured* by a *proximity sensor*
 - Robot speed *controlled* by setting motor power ↗





- Control Models
- On-Off Control ✓
- Proportional (P) Controller ✓
- Proportional-Integral (PI) Controller ✓
- Proportional-Integral-Derivative (PID) Controller ✓



Ex. 1: On-Off Control

- Also called **bang-bang** algorithm

```
integer reference // Reference Dist
integer measured // Measured Dist
integer error // Dist error

1: error ← reference – measured
2: if error < 0
3:   left-motor-power ← 50 // Fwd
4:   right-motor-power ← 50
5: if error = 0
6:   left-motor-power ← 0 // Stop
7:   right-motor-power ← 0
8: if error > 0
9:   left-motor-power ← -50 // Bwd
10:  right-motor-power ← -50
```

Algorithm 6.2 : On-Off Controller

- constant **reference**
 - Distance from object to **stop***
- var **measured**
 - Distance **measured** by sensor*
- error** (Difference between the two)
 - (-) : robot **too far** away*
 - (+) : robot **too close***

Ex.: error

- reference = 10cm, measured = 20cm*
- 10 – 20 → -10*
- Robot must move forward*



Ex. 1: On-Off Control

- Also called **bang-bang** algorithm

```
integer reference // Reference Dist
integer measured // Measured Dist
integer error // Dist error

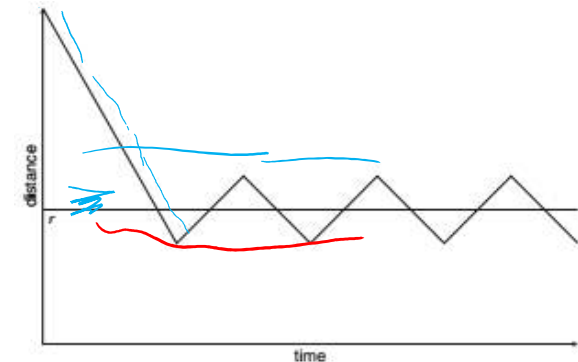
1: error ← reference – measured
2: if error < 0
3:   left-motor-power ← 50 // Fwd
4:   right-motor-power ← 50
5: if error = 0
6:   left-motor-power ← 0 // Stop
7:   right-motor-power ← 0
8: if error > 0
9:   left-motor-power ← -50 // Bwd
10:  right-motor-power ← -50
```

Algorithm 6.2 : On-Off Controller

Ex.: Robot approach at full speed

- *Take time sensor read/send data*
- *then error computed*
- If measured = reference (unlikely)
 - *Can't stop **immediately** → **overrun***
 - *Robot **backup** full speed → **overrun too***
- When *timer* → run control algo *again*
 - *Same result, **oscillate** (a)*
- ***Unlikely** robot **stops** at/near reference distance*

(a) On-Off Behaviour





Ex. 1: On-Off Control

- Also called **bang-bang** algorithm

```
integer reference // Reference Dist
integer measured // Measured Dist
integer error // Dist error

1: error ← reference – measured
2: if error < 0
3:   left-motor-power ← 50 // Fwd
4:   right-motor-power ← 50
5: if error = 0
6:   left-motor-power ← 0 // Stop
7:   right-motor-power ← 0
8: if error > 0
9:   left-motor-power ← -50 // Bwd
10:  right-motor-power ← -50
```

Further **disadvantages**:

- Frequent & abrupt **reversal** of direction
 - Result to high acceleration
 - If controlling gripper arm
 - Object carried may be **damaged**
- Cause high level wear & tear
 - On motors
 - Other mechanical moving parts

Algorithm 6.2 : On-Off Controller





- Control Models
- On-Off Control ✓
- **Proportional (P) Controller** ✓
- Proportional-Integral (PI) Controller ✓
- Proportional-Integral-Derivative (PID) Controller ✓



Ex. 2: Proportional (P) Controller

- Inspired by **riding a bicycle** to develop better algorithm

```
integer reference // Reference Dist
integer measured // Measured Dist
integer error // Error
float gain // Proportional Gain
integer power // Motor Power
```

```
1: error ← reference – measured
    // Distances
2: power ← gain * error
    // Control value
3: left-motor-power ← power
4: right-motor-power ← power
```

Algorithm 6.3 : Proportional Controller

Traffic light turn **red** while riding a bike

- Don't **wait** last moment → brake **hard**
 - Fly off the bike!*
- Better thing is slow down **gradually**
 - Stop pedaling (slow down) → brake gently (slow down more) → @ stop line going slowly : squeeze harder to stop fully*
- Algorithm can be expressed as:
“Reduce your speed more as you get closer to the reference distance.”





Ex. 2: Proportional (P) Controller

- Inspired by **riding a bicycle** to develop better algorithm

```
integer reference // Reference Dist
integer measured // Measured Dist
integer error // Error
float gain // Proportional Gain
integer power // Motor Power
```

```
1: error ← reference - measured // Distances
2: power ← gain * error // Control value
3: left-motor-power ← power
4: right-motor-power ← power
```

Algorithm 6.3 : Proportional (P) Controller

Decrease in speed *inversely proportional* to
distance to traffic light

$$\text{decrease in speed} \propto \frac{1}{\text{dist traffic light}}$$

- The closer to light, the more we slow down
- Factor of proportionality called gain



Ex. 2: Proportional (P) Controller

- Inspired by riding a bicycle to develop better algorithm

```
integer reference // Reference Dist
integer measured // Measured Dist
integer error // Error
float gain // Proportional Gain
integer power // Motor Power
```

```
1: error ← reference - measured // Distances
2: power ← gain * error // Control value
3: left-motor-power ← power
4: right-motor-power ← power
```

Algorithm 6.3 : Proportional (P) Controller

Ex.:

- reference** = 100cm, **gain** = -0.8
- If robot 150cm away
 - error** = 100 - 150 = -50
 - power** = -0.8 * -50 = 40
- If robot overrun **reference** & **measured** = 60
 - power** = -32 (backwards)

Distance	Error	Power
150	-50	40
125	-25	20
60	40	-32

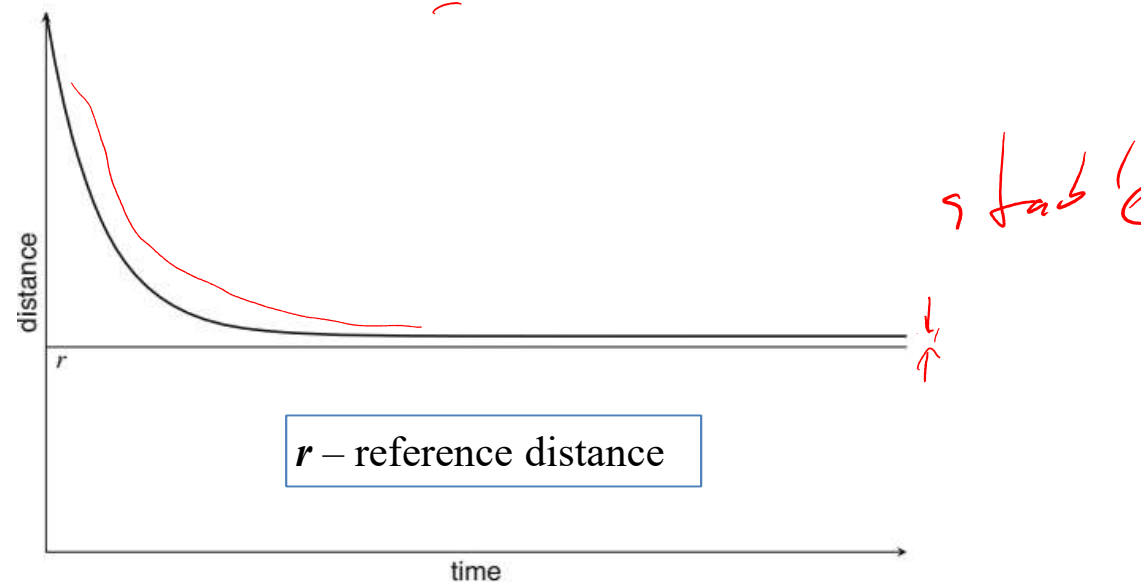
Proportional controller (gain= -0.8)





Ex. 2: Proportional (P) Controller

- (a) shows **change** in motor power is **smooth**
 - No **rapid** acceleration/deceleration
 - Response somewhat **slow, still approach** target distance
- But, robot **don't** actually reach reference distance, why?

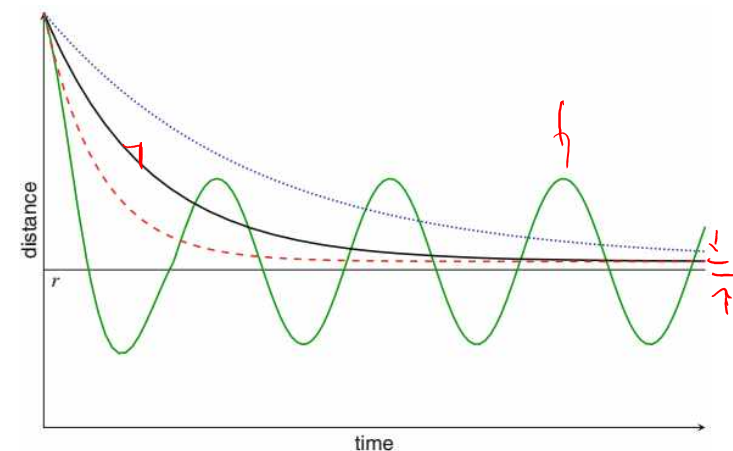


(a) Behaviour of P-controller



Ex. 2: Proportional (P) Controller

- But, robot **don't** actually reach reference distance, why?
 - Consider robot *very near* reference distance
 - *Theoretically*: low power setting \rightarrow slow movement \rightarrow reach reference distance
 - *Practical*: very low power setting \rightarrow cannot overcome internal friction (motors & connection to wheels) \rightarrow robot stops moving
- **Increasing gain**
 - Can *overcome* the problem
 - Serious *disadvantage* with high gain

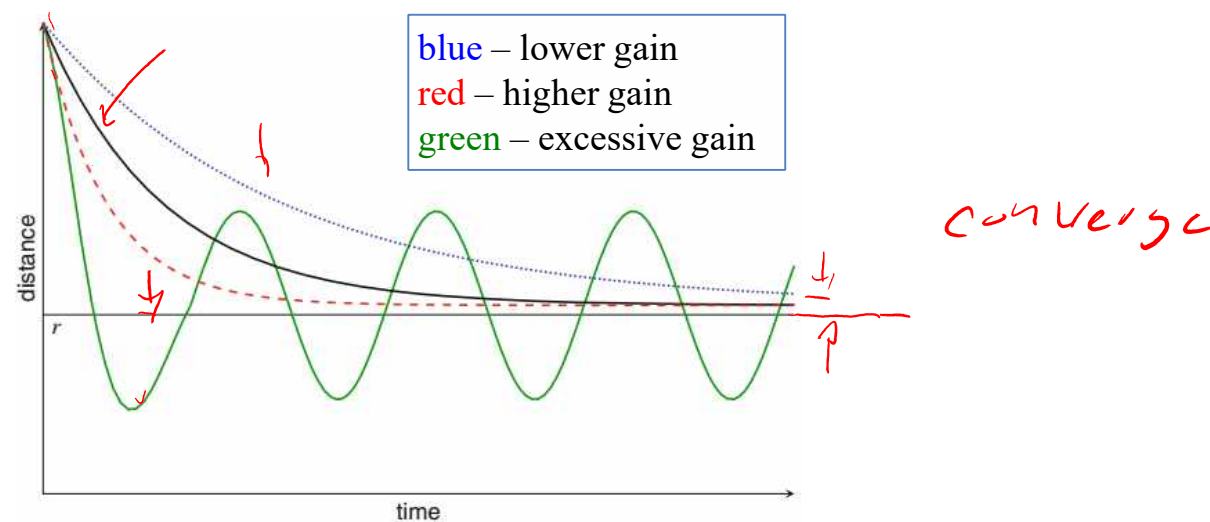


(b) Effect of gain on P-controller



Ex. 2: Proportional (P) Controller

- Increasing gain can overcome the problem
 - Higher gain : approach reference distance faster
 - Lower gain : approach reference distance slower
 - Excessive (too high) gain : P-controller act like on-off oscillating response
 - Then controller is unstable



(b) Effect of gain on P-controller



Ex. 2: Proportional (P) Controller

- Sometimes, reference can't be reached
 - Even in an *ideal* system
- Assume **object** moving *away* from our robot at *constant speed*
 - *max power (catch-up) \rightarrow @measured is small: very low power (slower than object, hence will never catch up), OR*
 - *max power (catch-up) \rightarrow @measured = reference : zero power (stop, but object is still moving) \rightarrow robot will start again*
- This Start-and-Stop motion
 - *not intended* goal in maintaining reference distance





Ex. 2: Proportional (P) Controller

- Sometimes, reference can't be reached even in an ideal system
- Assume **object** moving **away** from our robot at **constant speed**

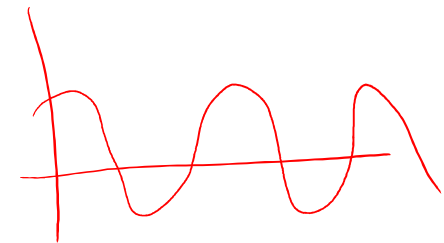
Ex.: Object moves = 20cm/s

- **reference** = 100cm, **gain** = -0.8
- If robot 150cm away, **power** = 40 (**catch up**)
- If robot 125cm away, **power** = 20 (**maintain**)
- If robot 115cm away, **power** = 8 (**back away**)

Distance	Error	Power
150	-50	40
125	-25	20
110	-10	8

Proportional controller moving object
(gain= -0.8)

- Generally, robot stabilizes fixed dist from reference dist
- Reduce this error by increasing gain
 - But reference distance will *never be reached*
 - Cause controller to be unstable





- Control Models
- On-Off Control ✓
- Proportional (P) Controller ✓
- **Proportional-Integral (PI) Controller** ✓
- Proportional-Integral-Derivative (PID) Controller ✓



Ex. 3: Proportional-Integral (PI) Controller

- PI-controller can achieve reference distance
 - Even with *friction* or *moving* object
 - by taking into account accumulated error over time
- While P-controller only take into account **current** error:
$$u(t) = k_p e(t) \quad \rightarrow \text{P}$$
- PI adds integral of error from **start** to **current time** of running algo
$$u(t) = \underbrace{k_p e(t)}_{\text{P}} + \underbrace{k_i \int_0^t e(\tau) d\tau}_{\text{I}} \rightarrow \text{PI}$$
- Separate** gain factors for proportional & integral terms
 - To allow flexibility in design of the controller



Ex. 3: Proportional-Integral (PI) Controller

- **Discrete approximation** to continuous integral performed
 - When *implementing* PI controller



```

integer reference // Reference Dist
integer measured // Measured Dist
integer error // Error
integer error-sum ← 0 //Cumulative Error
float gain-p ← ... // Proportional Gain
float gain-i ← ... // Integral Gain
integer power ← ... // Motor power

```

```

1: error ← reference - measured // Distances
2: error-sum ← error-sum + error // Integral Term
3: power ← { gain-p * error } + { gain-i * error-sum } // Control value
4: left-motor-power ← power
5: right-motor-power ← power

```

Algorithm 6.4 : PI Controller

With friction or moving object:

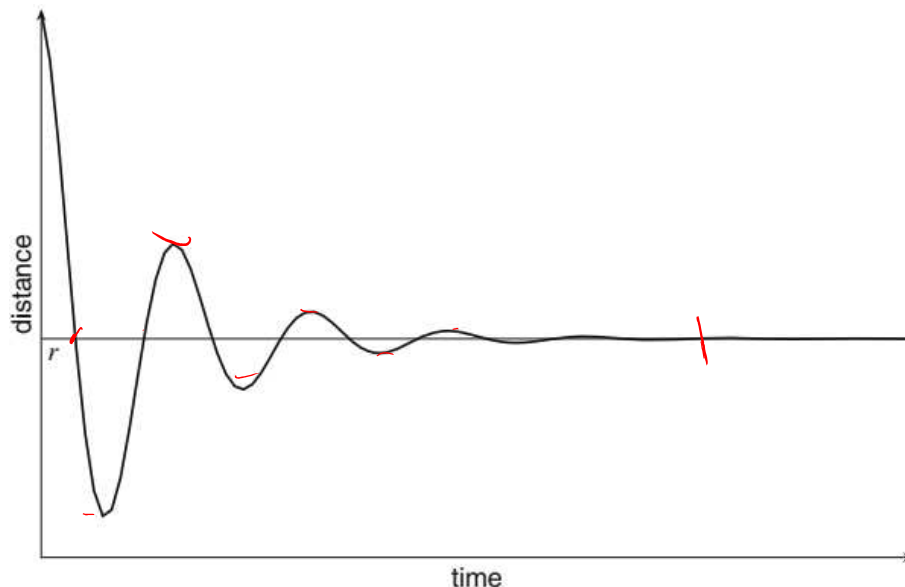
- Error will be integrated
 - Cause higher motor power → converge to reference distance
- Problem is
 - Error integration start from initial state (robot far from object)
 - Integral term already large value (when approaching reference)
 - Must move past reference → errors of opposite sign (to reduce error value)
 - Can cause oscillations





Ex. 3: Proportional-Integral (PI) Controller

- Discrete approximation to continuous integral performed
 - When implementing PI controller



Behaviour of PI controller

With friction or moving object:

- Error will be integrated
 - Cause higher motor power \rightarrow converge to reference distance
- Problem is
 - Error integration start from initial state (robot far from object)
 - Integral term already large value (when approaching reference)
 - Must move past reference \rightarrow errors of opposite sign (to reduce error value)
 - Can cause oscillations

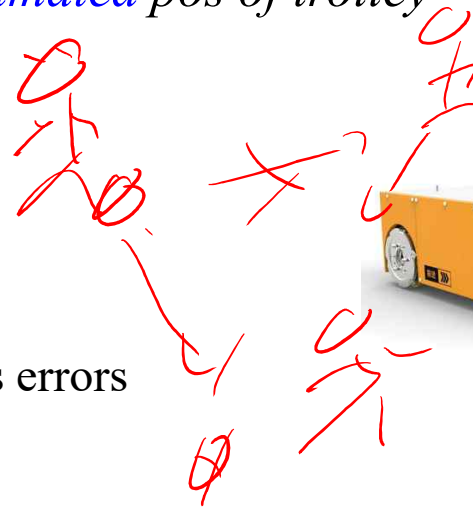


- Control Models
- On-Off Control ✓
- Proportional (P) Controller ✓
- Proportional-Integral (PI) Controller ✓
- Proportional-Integral-Derivative (PID) Controller ✓



Ex. 4: Proportional-Integral-Derivative (PID) Controller

- When **throwing/kicking** a ball to moving player
 - Do not throw to player's **current** position
 - When ball arrives at pos you threw it, player already gone
 - Instead, **estimate** where new position will be & throw/kick ball there
- Similarly, robot **carrying parcel** to moving trolley
 - Put down parcel exact time at **estimated** pos of trolley
- Control algorithm
 - **Can't** be On-Off, P-Controller
 - Consider only current error
 - **Same** with PI-Controller
 - Consider only current + previous errors
 - We have to consider **future** error





Ex. 4: Proportional-Integral-Derivative (PID) Controller

- To estimate **future** error
 - Rate of change of error can be taken into account
 - If **small** rate of change: put parcel **just before** trolley approaches
 - If **large** rate of change: put parcel **much earlier**
- **Mathematically**
 - Rate of change expressed as a **derivative**
 - PID controller **adds** an additional term to **P** and **I** terms

$$\frac{d}{dt}$$

$$u(t) = k_p e(t) + k_i \int_{\tau=0}^t e(\tau) d\tau + k_d \frac{de(t)}{dt}$$

- Differential approximated by **difference** bet previous & current errors
 - In the **implementation** of a PID controller





Ex. 4: Proportional-Integral-Derivative (PID) Controller

- Differential approximated by **difference** bet previous & current errors
 - In the **implementation** of a PID controller*

```

integer reference // Reference Dist
integer measured // Measured Dist
integer error // Error
integer error-sum ← 0 // Cumulative Error
integer prev-error ← 0 // Prev Error
integer error-diff ← 0 // Error Difference
- float gain-p ← ... // Proportional Gain
- float gain-i ← ... // Integral Gain
- float gain-d ← ... // Derivative Gain
integer power ← ... // Motor power

```

```

1: error ← reference - measured // Distances
2: error-sum ← error-sum + error // Integral Term
3: error-diff ← error - prev-error // Differential Term
4: prev-error ← error // Save curr error
5: power ← gain-p * error + gain-i * error-sum + gain-d * error-diff // Control value
6: left-motor-power ← power
7: right-motor-power ← power

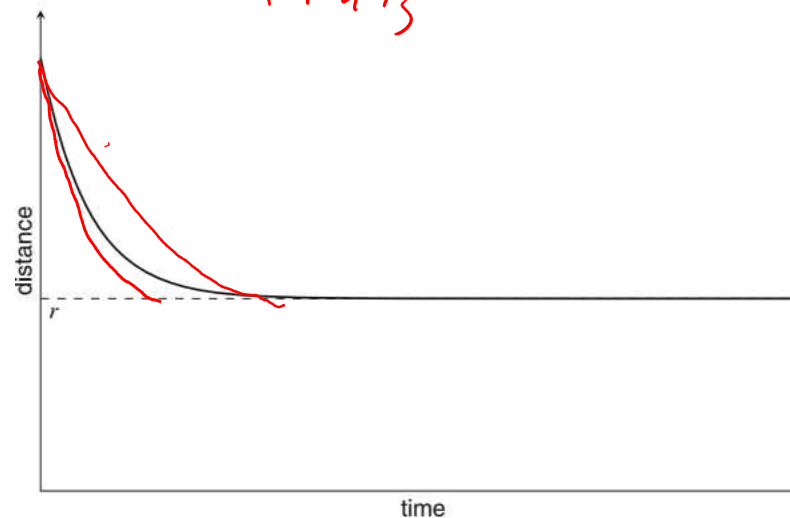
```

Algorithm 6.5 : PID Controller



Ex. 4: Proportional-Integral-Derivative (PID) Controller

- Plot shows **smooth & rapid** convergence to reference
- Gains of PID controller must be **balanced**
 - If gains for P & I **too high** : **oscillations** can occur
 - If gain for D is **too low** : controller **reacts** to short bursts of **noise**



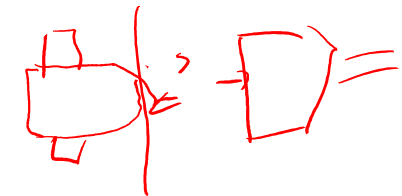
PID Controller Behaviour

$$k_p = ?$$

$$k_I = ?$$

$$k_D = ?$$

$$\begin{bmatrix} 0.8 & 0.3 & 0.4 \\ 0.9 & 1.2 & 0.4 \end{bmatrix}$$





Summary



➤ Good control algorithm

- ❖ Converge rapidly to desired result while avoiding abrupt motion
- ❖ Computationally efficient & don't need constant tuning
- ❖ Adapt to specific requirements of system & task , $x = c$; $15V$
- ❖ Correctly function in varying environmental conditions

➤ Discussed four algorithms

- ❖ From the impractical On-Off algorithms → algorithms that combine proportional, integral & derivative terms

❖ Functions of the terms

- ❖ Proportional terms : ensure large errors → rapid convergence to reference
- ❖ Integral terms : ensure reference can actually be attained
- ❖ Derivative terms : algorithm becomes more responsive





Thank you.