

# US Miniature Optical Kit Encoder Page 1 of 7





### **Description**

The E4 miniature encoder is designed to provide digital quadrature encoder feedback for applications with limited space constraints. The E4 utilizes a traditional set-screw codewheel which accommodates shaft sizes from 1.5mm to 4mm in diameter.

For high quantity OEM applications US Digital offers a cost saving OEM packaging option. When a set-screw is not required, the E4P is the ideal choice for high quantity OEM applications (see the E4P page).

The E4 base provides mounting holes for two #3-48, length 1/4" or two M2.5x.45mm, length 6mm screws on a .586" bolt circle. When mounting holes are not available, a pre-applied transfer adhesive (with peel-off backing) is available for "stick-on" mounting.

The internal components consist of a precision machined aluminum hub and a encoder circuit board module.

The encoder cover is easily snapped onto the base and is embossed with the connector pin-out.

The E4 series encoder can be connected by using a (high retention 4-conductor snap-in polarized 1.25mm pitch) connector. Mating cables and connectors (see the Cables / Connectors page) are not included and are available separately.



#### **Features**

- ▶ Minimum shaft length of .285"
- Fits shaft diameters of .059" to .157" (1.5mm
- High retention snap-in polarized connector
- ▶ Accepts .020" (.5mm) axial shaft play
- Off-axis mounting tolerance of .010"
- Tracks from 0 to 60,000 cycles/sec
- ▶ 100 to 360 cycles per revolution (CPR)
- → 400 to 1440 pulses per revolution (PPR)
- ▶ 2 channel quadrature TTL squarewave outputs

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→ -20 to +100 C operating temperature



#### Related Products & Accessories

- CA-FC5-SH-MIC4 5-Pin Latching / 4-Pin Micro Shielded Cable (Base price \$15.18)
- CA-MD6-SS-MIC4 6-Pin Modular / 4-Pin Micro Silver Satin Cable (Base price \$11.53)
- ▶ CA-MIC4-SH-NC 4-Pin Micro / Unterminated Shielded Cable (Base price \$7.30)
- CA-MIC4-W4-NC 4-Pin Micro / Unterminated 4-Wire Discrete Cable (Base price \$6.80)
- CON-MIC4 4-Pin Micro Connector (Base price \$3.15)
- ► HEXD-050 Hex Driver .050" (Base price \$5.25)
- ► HEXW Hex Wrench (Base price \$0.53)
- MCTOOL Centering Tool for E4, E4P, and E8P (Base price \$5.25)
- SPACER Spacer Tool (Base price \$0.95)

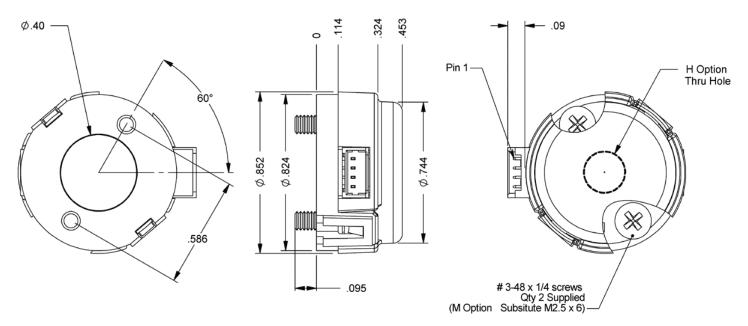


### Mechanical Drawing



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Parameter	Dimension	Units	
Moment of Inertia	7.4E^-6	oz-in-s²	
Hub Set Screw Size	#3-48 or #4-48	in.	
Hex Wrench Size	.050	in.	
Mounting Screw Size	#3-48 x 1/4"	-	
M-option Screw Size	M2.5x.45mm, length 6mm	-	
Screw Bolt Circle Diameter	.586 ± .002	in.	
Required Shaft Length*	.285 to .395	in.	

<sup>\*</sup> Includes axial play.

## Absolute Maximum Ratings

Parameter	Min.	Max.	Units
Vibration (5 to 2kHz)	-	20	g
Shaft Axial Play	-	.020	in.
Off-axis Mounting Tolerance	-	.010	in.
Acceleration	-	250,000	rad/sec²
Maximum RPM		minimum value of	rpm
e.x. CPR = 360, max. rpm = 10000		(3600000/CPR)	
e.x. CPR = 100, max. rpm = 36000		and (60000)	
Relative Humidity	-	90	%



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Parameter	Min.	Max.	Units
Storage Temperature	-40	100	С
Operating Temperature	-20	100	С

Note: 60000 rpm is the maximum rpm due to mechanical considerations. The maximum rpm due to the module's 60kHz maximum count frequency is (3600000/CPR).

# Phase Relationship

A leads B for clockwise shaft rotation, B leads A for counter clockwise shaft rotation viewed from the shaft/bushing side of the encoder ( see the AEDRpage).

## Electrical

For complete details see the AEDR page.

## Torque

Parameter	Torque
Hub Set Screw to Shaft	1.5-2.0 inlbs.
Base to Mounting Surface	2-3 inlbs.

# Options

#### H-option (Hole in Cover)

The **H**-option adds a hole in the cover for the shaft to pass through:

- ▶ For shaft diameters of 1.5mm to 2.5mm, a 0.143" hole is supplied.
- ▶ For shaft diameters of 3mm and 1/8", a 0.170" hole is supplied.
- For shaft diameters of 5/32" and 4mm, a 0.242" hole is supplied.

#### L-option (Low Power Strobe)

L-option To reduce the average power requirements, the L-option version of the **E4P** power can be strobed on just long enough to sample outputs A and B. This option is the same as our standard **E4P**, except the internal power bypass capacitor is not installed. The outputs settling time is typically 200 to 400 nano seconds after power up. The minimum sample frequency must be less than the maximum RPM X the CPR / 10.

#### M-option (Metric Mounting Screws)

Provides alternate metric M2.5x.45mm, length 6mm screws. When M-option is NOT specified the default is #3-48 x 1/4" screws.

#### **T-option (Transfer Adhesive)**

When mounting holes are not available, a pre-applied transfer adhesive (with peel-off backing) is available for "stick-on" mounting. Use



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the centering tool (above) to position the base. T-option specifies transfer adhesive.



#### **Centering Tools**

Part #: MCTOOL - (Shaft Diameter\*)

Description: This reusable tool provides a simple method for accurately centering the E4 base onto the shaft.

Material: Aluminum.

Please note: A centering tool is highly recommended when using the T-option transfer adhesive.

\* See Ordering Information below for available Shaft Diameters.

#### **Spacer Tool**

Part #: SPACER-4216

**Description:** This reusable tool is used to properly space the codewheel from the encoder base. Nylon. Round. Provides air gap of 0.07" to 0.03".

**Hex Tools** 

Part #: HEXD-050

Description: Hex driver, .050" flat-to-flat for 3-48 or 4-48 set screws.

Part #: HEXW-050

Description: Hex wrench, .050" flat-to-flat for 3-48 or 4-48 set screws.



Pin	Description	
1	+5VDC power	
2	A channel	
3	Ground	
4	B channel	



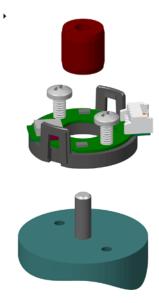


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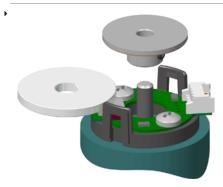




#### 1. Base Mounting

Place base onto shaft. Secure base to mounting surface using two screws.

**Transfer Adhesive:**Peel off paper backing, place centering tool into center hole of base, slip entering tool onto shaft and slide base and centering tool down onto mounting surface as one piece. Press to form a good bond, then slip centering tool off shaft and continue with standard mounting instructions.



#### 2. Spacer Installation

Place spacer tool on optic module as shown below.



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#### 3. Codewheel Installation

Slip codewheel onto shaft until it bottoms out against spacer tool. Spacer tool provides an air gap of 0.07" 0.03". Tighten set screw with either the hex wrench / hex driver while pressing down on codewheel.



#### 4. Cover Installation

Place housing (cover) on. With thumb and finger, squeeze ears together to insure that cover fully latches.



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### **Ordering Information**

CPR	Bore	Power	Cover	Base	Packaging					
100	059 =	D =Default	D =	D =Default	B = Encoder components packaged in					
108	1.5mm	L = Low	Default	Hole M2.5x.45mm,length 6mm	bulk. One spacer tool and one hex driver					
120	079 =	Power	H =Hole		per 100 encoders					
125	2mm	Strobe	T = Transfer Adhesive One spa 100 end 2 = Each with one per end		1 = Each encoder packaged individually.					
128	091 =			One spacer tool and one hex driver per						
200	2.3mm									
250	098 =				2 = Each encoder packaged individually with one spacer tool and one hex wrenc					
256	2.5mm									per encoder.
300	118 =									
360	3mm				with one spacer tool, one hex wrench,					
	125 = <i>1/</i> 8"				and one centering tool per encoder.					
	156 =				4 = Encoder cover, base, pcb, and screw					
	5/32"				are all packaged separately in bulk.					
	157 =				PCB's come in scored panels that need					
	4mm			•	be broken out by the customer. Addition assembly is required.					

#### **Notes**

- Cables and connectors are not included and must be ordered separately.
- For ordering information please see the Compatible Cables / Connectors section above.
- US Digital warrants its products against defects in materials and workmanship for two years. See complete warranty for details.

### **Base Pricing**

Quantity	Price
1	\$30.45
10	\$27.09
50	\$23.10
100	\$20.48

- ▶ Add 15% per unit for **Base** of Transfer Adhesive
- Add \$3.00 per unit for Packaging of Each encoder packaged individually. One spacer tool and one hex driver per 100 encoders.
- Add \$4.00 per unit for Packaging of Each encoder packaged individually with one spacer tool and one hex wrench per encoder.
- Add \$7.00 per unit for Packaging of Each encoder packaged individually with one spacer tool, one hex wrench, and one centering tool per encoder.
- Add \$0.50 per unit for **Packaging** of Encoder cover, base, pcb, and screws are all packaged separately in bulk. PCB's come in scored panels that need to be broken out by the customer. Additional assembly is required.



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