Cluster Dendrogram

Height
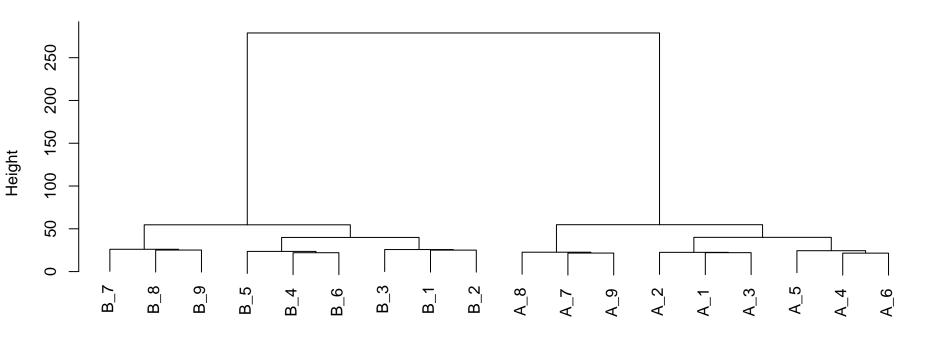
dist(t(expression_set))
hclust (*, "ward.D")