# **EXERCISE CLASS 4 - Additional Excercises**

# Additional exercise 1

In a shop floor, the head of the quality assurance department is interested in keeping under control the stability of a turning process. Every day, the cylindrical rings are produced in four temporally consecutive batches denoted as A (early morning), B (late morning), C (early afternoon), D (late afternoon). One cylindrical ring is collected and its outer diameter (cm) is measured every day in each batch. A dataset consisting of 25 consecutive sample collections is stored in 'ESE4\_add\_ex1.csv'. Identify a suitable model.

```
In []: # Import the necessary libraries
import numpy as np
import matplotlib.pyplot as plt
import pandas as pd
from scipy import stats
import seaborn as sns

# Import the dataset
data = pd.read_csv('ESE4_add_ex1.csv')

# Inspect the dataset
data.head()
```

```
Out[]: Diameter

0 2.92

1 2.90

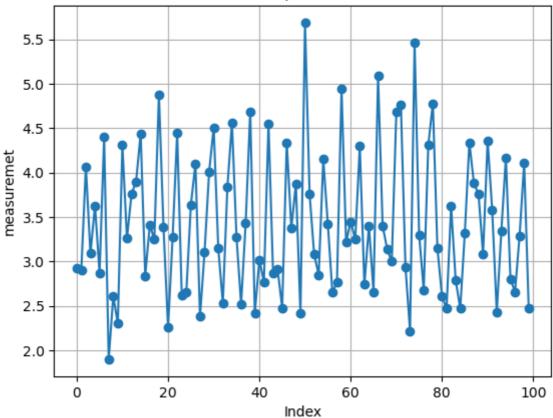
2 4.07

3 3.09

4 3.63
```

```
In [ ]: # Plot the data
    plt.plot(data['Diameter'], 'o-')
    plt.xlabel('Index')
    plt.ylabel('measuremet')
    plt.title('Time series plot of Diameter')
    plt.grid()
    plt.show()
```

## Time series plot of Diameter



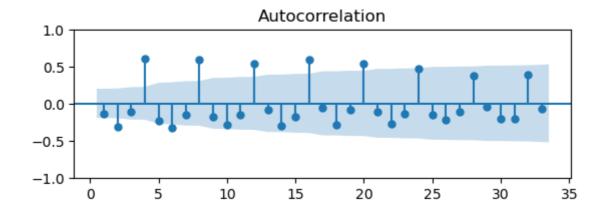
```
In []: # Import the necessary Libraries for the runs test
    from statsmodels.sandbox.stats.runs import runstest_1samp

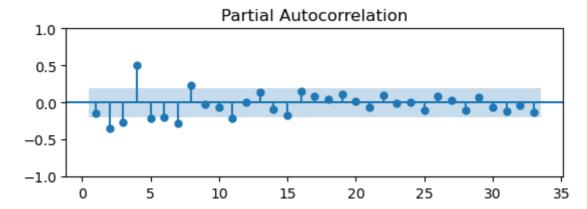
_, pval_runs = runstest_1samp(data['Diameter'], correction=False)
    print('Runs test p-value = {:.3f}'.format(pval_runs))

# Plot the acf and pacf using the statsmodels Library
    import statsmodels.graphics.tsaplots as sgt

fig, ax = plt.subplots(2, 1)
    sgt.plot_acf(data['Diameter'], lags = int(len(data)/3), zero=False, ax=ax[0])
    fig.subplots_adjust(hspace=0.5)
    sgt.plot_pacf(data['Diameter'], lags = int(len(data)/3), zero=False, ax=ax[1], metl
    plt.show()
```

Runs test p-value = 0.094





Runs test would lead to not reject the randmness assumption at 95% confidence, but the time series exhibits a clear pattern.

#### Batch effect?

Let's create DAY and BATCH variables

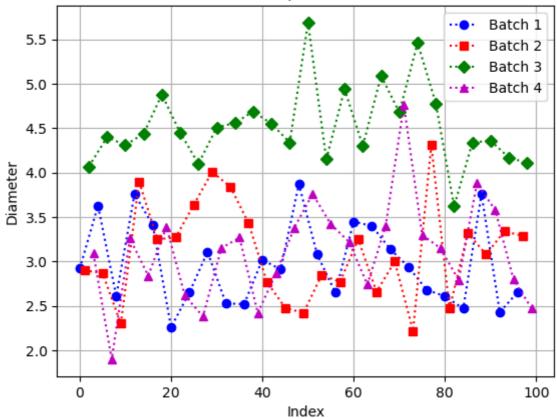
```
In []: # Create Batch variable
    data['Batch'] = np.tile(np.arange(1, 5), int(len(data)/4)) #tile the simple batchedata['Day'] = np.repeat(np.arange(1, len(data)/4+1), 4) #repeate the element of the

In []: # Plot the data as 4 separate batches
    #we need to extract the data for each batch; change the color, the line, and the mode

plt.plot(data['Diameter'][data['Batch'] == 1], 'o:b', label = 'Batch 1')
    plt.plot(data['Diameter'][data['Batch'] == 2], 's:r', label = 'Batch 2')
    plt.plot(data['Diameter'][data['Batch'] == 3], 'D:g', label = 'Batch 3')
    plt.plot(data['Diameter'][data['Batch'] == 4], '^:m', label = 'Batch 4')

plt.xlabel('Index')
    plt.ylabel('Diameter')
    plt.legend()
    plt.title('Time series plot of Diameter')
    plt.grid()
    plt.show()
```

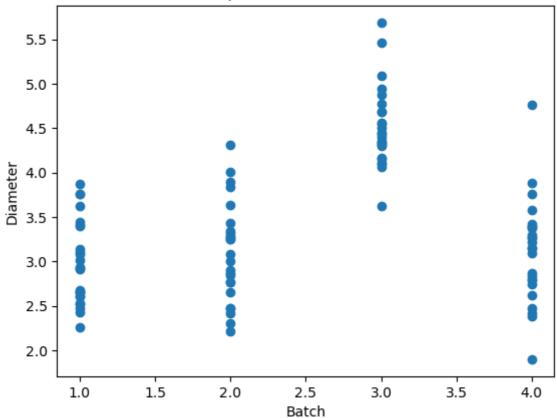
### Time series plot of Diameter



Batch 3 yields systematically a larger diameter than the other batches.

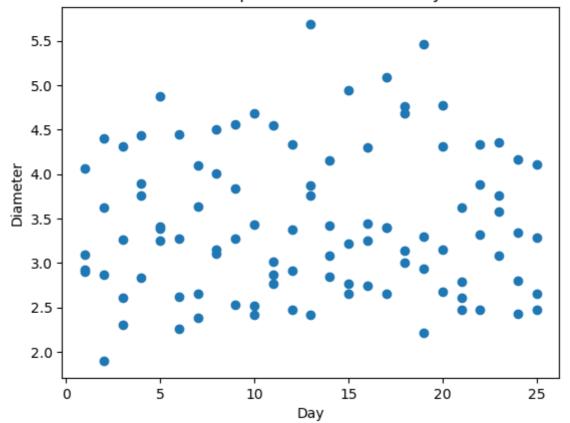
```
In []: #Other possible graphs: scatterplot of Diameter VS batch
   plt.scatter(data['Batch'], data['Diameter'])
   plt.xlabel('Batch')
   plt.ylabel('Diameter')
   plt.title('Scatterplot of Diameter VS Batch')
   plt.show()
```





```
In []: #Other possible graphs: scatterplot of Diameter VS day
   plt.scatter(data['Day'], data['Diameter'])
   plt.xlabel('Day')
   plt.ylabel('Diameter')
   plt.title('Scatterplot of Diameter VS Day')
   plt.show()
```





# Which type of model?

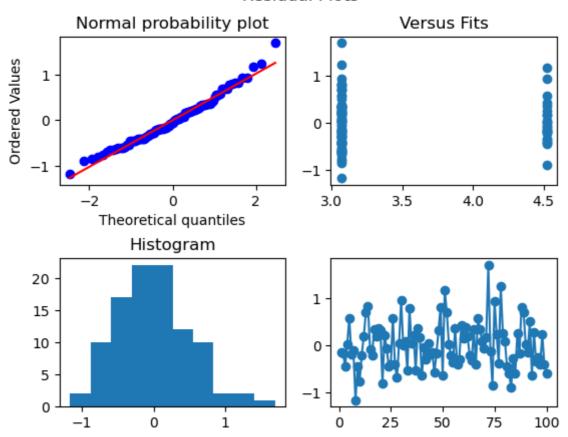
Dummy variable:

- =0 for batches A, B and D
- =1 for batch C

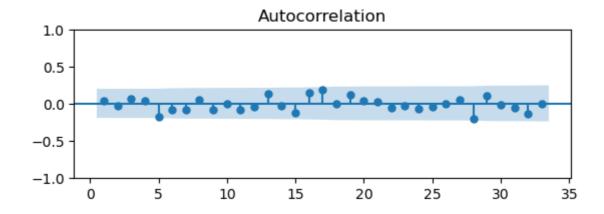
```
In [ ]: # create the dummy variable
        data['Dummy'] = np.tile(np.array([0, 0, 1, 0]), int(len(data)/4))
        #calculate a regression model with constant and dummy
In [ ]:
        import statsmodels.api as sm
        import qda
        x = data['Dummy']
        x = sm.add_constant(data['Dummy'])
        y = data['Diameter']
        model = sm.OLS(y, x).fit()
        qda.summary(model)
        REGRESSION EQUATION
        ______
        Diameter = + 3.066 \text{ const} + 1.454 \text{ Dummy}
        COEFFICIENTS
        Term Coef SE Coef T-Value P-Value
        const 3.0660 0.0591 51.8649 4.6112e-73
       Dummy 1.4536 0.1182 12.2947 1.4247e-21
       MODEL SUMMARY
        _____
          S R-sq R-sq(adj)
        0.512 0.6067 0.6027
        ANALYSIS OF VARIANCE
           Source DF Adj SS Adj MS F-Value P-Value
        Regression 1.0 39.6179 39.6179 151.1585 1.4247e-21
            const 1.0 705.0267 705.0267 2689.9677 4.6112e-73
            Dummy 1.0 39.6179 39.6179 151.1585 1.4247e-21
            Error 98.0 25.6853 0.2621 NaN
                                                         NaN
            Total 99.0 65.3032 NaN
                                             NaN
                                                         NaN
In [ ]: fig, axs = plt.subplots(2, 2)
        fig.suptitle('Residual Plots')
        stats.probplot(model.resid, dist="norm", plot=axs[0,0])
        axs[0,0].set_title('Normal probability plot')
        axs[0,1].scatter(model.fittedvalues, model.resid)
        axs[0,1].set_title('Versus Fits')
        fig.subplots_adjust(hspace=0.5)
        axs[1,0].hist(model.resid)
        axs[1,0].set_title('Histogram')
        axs[1,1].plot(np.arange(1, len(model.resid)+1), model.resid, 'o-')
        _, pval_SW_res = stats.shapiro(model.resid)
        print('Shapiro-Wilk test p-value on the residuals = %.3f' % pval_SW_res)
```

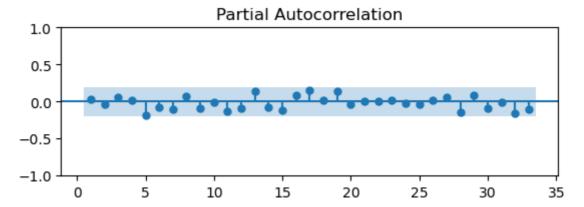
Shapiro-Wilk test p-value on the residuals = 0.149

#### Residual Plots



Runs test p-value on the residuals = 0.699





The model is adequate: Residuals and normal and independent.

What if we used a diffrent dummy variable definition? Let's try to use the Batch variable as a set of categorical dummy variables.

```
In []: #create a vectors for dummy variables associated to each batch
    data['Dummy_Batch1'] = np.where(data['Batch']==1, 1, 0)
    data['Dummy_Batch2'] = np.where(data['Batch']==2, 1, 0)
    data['Dummy_Batch3'] = np.where(data['Batch']==3, 1, 0)
    data['Dummy_Batch4'] = np.where(data['Batch']==4, 1, 0)

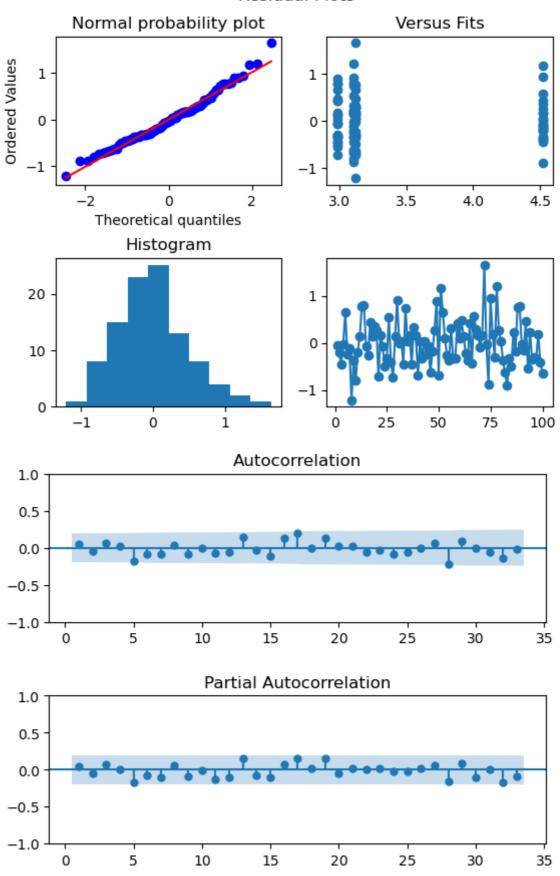
x = data[['Dummy_Batch1', 'Dummy_Batch2', 'Dummy_Batch3', 'Dummy_Batch4']]
x = sm.add_constant(x)
y = data['Diameter']
model = sm.OLS(y, x).fit()

qda.summary(model)
```

```
REGRESSION EQUATION
        Diameter = + 2.744 const + 0.235 Dummy_Batch1 + 0.362 Dummy_Batch2 + 1.776 Dummy_
        Batch3 + 0.370 Dummy_Batch4
        COEFFICIENTS
        _____
               Term Coef SE Coef T-Value P-Value
              Dummy_Batch1 0.2353 0.0897
                                   2.6234 1.0126e-02
        Dummy_Batch2 0.3621 0.0897 4.0373 1.0877e-04
        Dummy_Batch3 1.7761 0.0897 19.8039 1.1292e-35
       Dummy Batch4 0.3701 0.0897 4.1265 7.8447e-05
       MODEL SUMMARY
            S R-sq R-sq(adj)
        0.5171 0.6111 0.5989
        ANALYSIS OF VARIANCE
        _____
             Source DF Adj SS
                                    Adj MS F-Value
                                                        P-Value
         Regression 3.0 39.9038 13.3013 50.2738 1.2792e-19
              const 1.0 1176.0784 1176.0784 4445.1343 3.3063e-82
        Dummy_Batch1 1.0 1.8209 1.8209 6.8825 1.0126e-02
        Dummy_Batch2 1.0 4.3126 4.3126 16.2999 1.0877e-04
        Dummy_Batch3 1.0 103.7651 103.7651 392.1932 1.1292e-35
        Dummy_Batch4 1.0 4.5052 4.5052 17.0281 7.8447e-05
Error 96.0 25.3994 0.2646 NaN NaN
              Total 99.0 65.3032 NaN
                                                 NaN
                                                           NaN
In [ ]: fig, axs = plt.subplots(2, 2)
        fig.suptitle('Residual Plots')
        stats.probplot(model.resid, dist="norm", plot=axs[0,0])
        axs[0,0].set_title('Normal probability plot')
        axs[0,1].scatter(model.fittedvalues, model.resid)
        axs[0,1].set_title('Versus Fits')
        fig.subplots_adjust(hspace=0.5)
        axs[1,0].hist(model.resid)
        axs[1,0].set title('Histogram')
        axs[1,1].plot(np.arange(1, len(model.resid)+1), model.resid, 'o-')
        _, pval_SW_res = stats.shapiro(model.resid)
        print('Shapiro-Wilk test p-value on the residuals = %.3f' % pval SW res)
        _, pval_runs_res = runstest_1samp(model.resid, correction=False)
        print('Runs test p-value on the residuals = {:.3f}'.format(pval_runs_res))
        fig, ax = plt.subplots(2, 1)
        sgt.plot acf(model.resid, lags = int(len(data)/3), zero=False, ax=ax[0])
        fig.subplots adjust(hspace=0.5)
        sgt.plot_pacf(model.resid, lags = int(len(data)/3), zero=False, ax=ax[1],
                   method = 'ywm')
        plt.show()
```

Shapiro-Wilk test p-value on the residuals = 0.178 Runs test p-value on the residuals = 0.971

#### **Residual Plots**



The model is similar, with an R-squared adjusted of 0.599 (against the previous of 0.603).