

Totally Integrated
Automation Porta

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Totally Integrated Automation Portal		
HMI [TP700 Comfo	ort]	
HMI General		
Name	НМІ	

Totally Integrated Automation Portal		
HMI TP700 Cor	ofort]	

HMI [TP700 Comfort]

Runtime settings

General

Start screen	Auto	Load name informa- tion	Enabled
Default template		Default style of the project	Enabled
Style of the HMI de- vice	WinCC Dark V 1.0.1	Adapt font size to style	Enabled
Screen resolution	800, 480	Color depth	32 bit
Lock task switching	Disabled	Project ID	0
Logging language	Startup language		

Services

Sm@rtAccess or serv- ice: start Sm@rtServ- er	Disabled	Operate as OPC server	Disabled
Sm@rtAccess: SIMAT-IC HMI HTTP server	Disabled	Sm@rtAccess: Web service (SOAP)	Disabled
Sm@rtService: HTML pages	Disabled	Name of SMTP server	
Port	25	Name of the SMTP sender	
SMTP authentication		SMTP login	
Secure connection for SMTP	Disabled		

Screens

Bit selection for appearance analysis	Off	Bit selection for text and graphic lists	Off
Display limit values as	Enabled	Show script com-	Disabled
a tooltip		ments	
Scrolling mode	Scroll bar		

Keyboard

Use screen keyboard	Enabled	Release button on ex-	Disabled
		it	

Good Manufacturing Practice

Configuration conforms to GMP	Disabled
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Alarms

Controller alarms

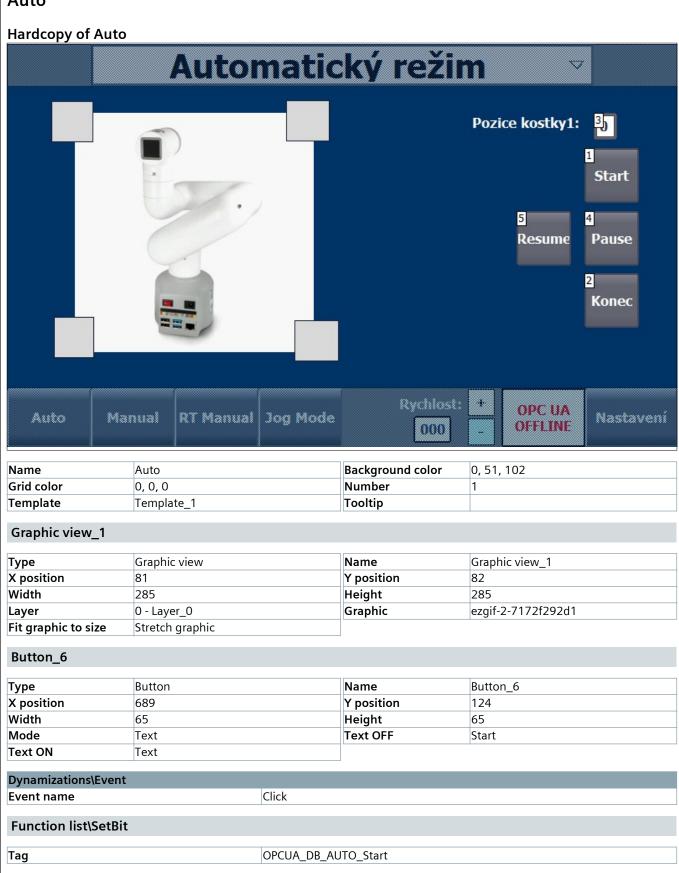
Buffer overflow	10 %	Acknowledgment group text	QGR
Reporting	Enabled	Use alarm class color	Disabled
Use help texts for system diagnostics	Enabled	System event dura- tion	2 Seconds
S7 diagnostic alarms with numbers only	Disabled	S7 diagnostic alarms with numbers and texts	Disabled
SIMOTION diagnostic alarms	Disabled	PersistentAlarmBuffer	Enabled

Automation Portal					
Connection	HMI_Connection_1	Displa	ıy classes	0-16	
User administratio	n				
Change initial pass- word	Disabled	Chang	ge logoff time	Enabled	
Enable limit for logon attempts	Enabled	Invali tempt	d logon at- ts	3	
Logon with password	Disabled		<u> </u>	Disabled	
Password aging	Disabled		- 7	90	
Warning period	7		ord generations		
At least one special character	Disabled		st one number	Disabled	
Minimum password length	3	SIMA	FIC Logon	Disabled	
Apply user adminis- tration from	WinDomain	Serve	r name		
Port number	16389	Windo	ows domain		
Encrypted SIMATIC Logon	Enabled				
Language & font					
Preset runtime langua	ge	English (United States	s)		
English (United Stat	tes)				
	1	Fire d	font 1	Tahoma	
Runtime language	Enabled	Fixea	TOTIL I		
Runtime language Fixed font 2	Enabled Courier New		It font	Tahoma, 13 Pixel	
Fixed font 2 Configured font 1		Defau		Tahoma, 13 Pixel	
Fixed font 2 Configured font 1 OPC settings OPC UA server port		Defau Confi	ilt font gured font 2	Tahoma, 13 Pixel opc.tcp://[HostName]:4870	
Fixed font 2 Configured font 1 OPC settings OPC UA server port number	Courier New	Defau Config OPC U	Ilt font gured font 2 IA server URL PC UA server se-		
Fixed font 2 Configured font 1 OPC settings OPC UA server port number No OPC UA server se-	Courier New 4870	OPC U No OF curity OPC U 128-b graph out sig	Ilt font gured font 2 IA server URL PC UA server se- IA server with it RSA crypto- ic system with- gnature	opc.tcp://[HostName]:4870	
Fixed font 2 Configured font 1 OPC settings OPC UA server port number No OPC UA server security OPC UA server with 128-bit RSA cryptographic system OPC UA server with 128-bit RSA cryptographic system	Courier New 4870 Enabled	OPC U No OF curity OPC U 128-b graph out sig OPC U 128-b syster	It font gured font 2 JA server URL PC UA server se- JA server with it RSA crypto- ic system with-	opc.tcp://[HostName]:4870 Enabled	
Fixed font 2 Configured font 1 OPC settings OPC UA server port number No OPC UA server security OPC UA server with 128-bit RSA cryptographic system OPC UA server with 128-bit RSA cryptographic system	4870 Enabled Enabled	OPC U No OF curity OPC U 128-b graph out sig OPC U 128-b syster	Ilt font gured font 2 IA server URL IC UA server se- IA server with it RSA crypto- ic system with- gnature IA server with it cryptographic n for signatures	opc.tcp://[HostName]:4870 Enabled Disabled	
Fixed font 2 Configured font 1 OPC settings OPC UA server port number No OPC UA server security OPC UA server with 128-bit RSA cryptographic system OPC UA server with 128-bit RSA cryptographic system for signatures Tag settings Replace the separators on each sub-level of the path of the PLC	Courier New 4870 Enabled Disabled Enabled	OPC U No OF curity OPC U 128-b graph out sig OPC U 128-b syster and e	Ilt font gured font 2 IA server URL IC UA server se- IA server with it RSA crypto- ic system with- gnature IA server with it cryptographic in for signatures incryption	opc.tcp://[HostName]:4870 Enabled Disabled	
Fixed font 2 Configured font 1 OPC settings OPC UA server port number No OPC UA server security OPC UA server with 128-bit RSA cryptographic system OPC UA server with 128-bit RSA cryptographic system for signatures Tag settings Replace the separators on each sub-level of the path of the PLC tag: Replace the '.' character if the name of the HMI tag is created from the PLC tag name	Courier New 4870 Enabled Enabled Disabled Enabled Enabled	OPC U No OF curity OPC U 128-b graph out si OPC U 128-b syster and e Comp Set '_' PLC ta level o Use '_ ment	It font gured font 2 IA server URL IC UA server se- IA server with it RSA crypto- ic system with- gnature IA server with it cryptographic in for signatures incryption atibility mode: between the igs and the first- element. ' as the replace- character	opc.tcp://[HostName]:4870 Enabled Disabled Enabled Disabled Enabled	
Fixed font 2 Configured font 1 OPC settings OPC UA server port number No OPC UA server security OPC UA server with 128-bit RSA cryptographic system OPC UA server with 128-bit RSA cryptographic system for signatures Tag settings Replace the separators on each sub-level of the path of the PLC tag: Replace the '.' character if the name of the HMI tag is created from the PLC tag name	Courier New 4870 Enabled Enabled Disabled	OPC U No OF curity OPC U 128-b graph out sig OPC U 128-b syster and e Comp Set '_' PLC ta level o Use '_ ment Replae ters '[name is crea	It font gured font 2 IA server URL IC UA server se- IA server with it RSA crypto- ic system with- gnature IA server with it cryptographic in for signatures incryption atibility mode: between the igs and the first- element. ' as the replace- character	opc.tcp://[HostName]:4870 Enabled Disabled Enabled Disabled	

Totally Integrated Automation Portal				
Settings for the prefix	'PLC' in the HMI tag name			
Connection HM	II_Connection_1	PLC name as prefix in the HMI tag name	Disabled	
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Automation Portal	

Auto



Totally Integrated Automation Porta			
Automation Forta	<u> </u>		
Dynamizations\Conti			
Tag - Cycle	OPCUA_DB_AUTO_Running -	Data type	Range
Start range	1	End range	1
PLC status	Disabled		
Dynamizations\Appe			
Tag - Cycle	OPCUA_DB_AUTO_Running -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Button_2			
Туре	Button	Name	Button_2
rype X position	689	Y position	273
x position Width	65	Height	65
Wiath Mode	Text	Text OFF	Konec
Text ON	Text	I EXT OFF	KOHEC
I EXT OIA	TEAL		
Dynamizations\Even			
Event name	Click		
Function list\SetBi	t		
Tag	OPCUA_DE	B_AUTO_Konec	
Dynamizations\Appe	arance		
Tag - Cycle	OPCUA_DB_AUTO_Running -	Data type	Range
Range	00	Foreground color	128, 128, 128
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Dynamizations\Conti	rol enable		
Tag - Cycle		Data type	Range
Start range	1	End range	1
PLC status	Enabled		
I/O field_2			
T	WO E. 11	N	U0 f. 14 2
Type	I/O field	Name	I/O field_2
X position	700 28	Y position	82
Midth		Uoiah+	່ວາ
		Height	32
Layer	0 - Layer_0	Height Mode	32 Input/output
Layer Font	0 - Layer_0 Tahoma, 16px, style=Bold		
Layer Font Dynamizations\Tag c	0 - Layer_0 Tahoma, 16px, style=Bold connection	Mode	Input/output
Layer Font Dynamizations\Tag c Property name	0 - Layer_0 Tahoma, 16px, style=Bold		
Layer Font Dynamizations\Tag c Property name	0 - Layer_0 Tahoma, 16px, style=Bold connection	Mode	Input/output
Layer Font Dynamizations\Tag c Property name Text field_1 Type	0 - Layer_0 Tahoma, 16px, style=Bold connection	Mode Tag Name	Input/output
Layer Font Dynamizations\Tag c Property name Text field_1 Type X position	0 - Layer_0 Tahoma, 16px, style=Bold connection Process value	Mode Tag Name Y position	Input/output OPCUA_DB_AUTO_Kostka1
Layer Font Dynamizations\Tag c Property name Text field_1 Type X position	0 - Layer_0 Tahoma, 16px, style=Bold connection Process value Text field	Mode Tag Name	Input/output OPCUA_DB_AUTO_Kostka1 Text field_1
Layer Font Dynamizations\Tag c Property name Text field_1 Type X position Width	0 - Layer_0 Tahoma, 16px, style=Bold connection Process value Text field 552	Mode Tag Name Y position	Input/output OPCUA_DB_AUTO_Kostka1 Text field_1 82
Layer Font Dynamizations\Tag c Property name Text field_1 Type X position Width Layer	0 - Layer_0 Tahoma, 16px, style=Bold connection Process value Text field 552 148	Mode Tag Name Y position Height	Input/output OPCUA_DB_AUTO_Kostka1 Text field_1 82 23
Layer Font Dynamizations\Tag o Property name Text field_1 Type X position Width Layer Text	0 - Layer_0 Tahoma, 16px, style=Bold connection Process value Text field 552 148 0 - Layer_0	Mode Tag Name Y position Height	Input/output OPCUA_DB_AUTO_Kostka1 Text field_1 82 23
Type X position Width Layer Text Rectangle_1	0 - Layer_0 Tahoma, 16px, style=Bold connection Process value Text field 552 148 0 - Layer_0 Pozice kostky1:	Name Y position Height Font	Input/output OPCUA_DB_AUTO_Kostka1 Text field_1 82 23 Tahoma, 16px, style=Bold
Layer Font Dynamizations\Tag o Property name Text field_1 Type X position Width Layer Text	0 - Layer_0 Tahoma, 16px, style=Bold connection Process value Text field 552 148 0 - Layer_0	Mode Tag Name Y position Height	Input/output OPCUA_DB_AUTO_Kostka1 Text field_1 82 23

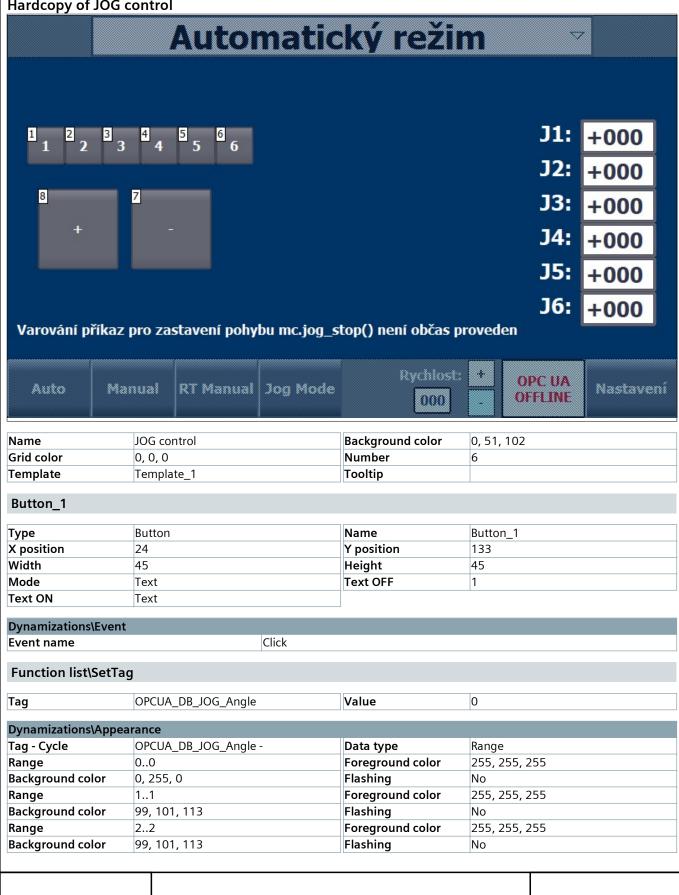
Layer	0 - Layer_0	Background color	217, 217, 217
Border color	24, 28, 49		•
Dynamizations\App	earance		
Tag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	11	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No
Range	24	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Range	00	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Rectangle_2			
Гуре	Rectangle	Name	Rectangle_2
X position	56	Y position	325
Nidth	47	Height	48
widtii ₋ayer	0 - Layer_0	Background color	217, 217, 217
ayer Border color	24, 28, 49	Dackground Color	211,211,211
Oynamizations\App			
ag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	22	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No
Range	01	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Range	34	Foreground color	24, 28, 49
ackground color	217, 217, 217	Flashing	No
ackground color	217, 217, 217	i iasiiiig	INO
Rectangle_3			
Гуре	Rectangle	Name	Rectangle_3
(position	333	Y position	67
Vidth	51	Height	48
ayer	0 - Layer_0	Background color	217, 217, 217
Border color	24, 28, 49		
) Dynamizations\App	earance		
ag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	44	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No
Range	13	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Rectangle_4			
Гуре	Rectangle	Name	Rectangle_4
ype (position	343	Y position	329
Vidth	52	Height	48
ayer	0 - Layer_0	Background color	217, 217, 217
order color	24, 28, 49	Dackground Color	<u>-11, -11, -11</u>
Oynamizations\App			
ag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	33	Foreground color	24, 28, 49
	0, 255, 0	Flashing	No
SACKOROLINA COLOR	02	Foreground color	24, 28, 49
	V.,,_	Flashing	No
Range	217 217 217		
Range Background color	217, 217, 217		
Background color Range Background color Range Background color	217, 217, 217 44 217, 217, 217	Foreground color Flashing	24, 28, 49 No

Type	Button	Name	Button_1
X position	689	Y position	199
Width	65	Height	65
Mode	Text	Text OFF	Pause
Text ON	Text	I GAR OT I	, daye
Dynamizations\Eve	•		
Event name	Click		
Function list\SetE	iit		
Tag	OPCUA_D	B_AUTO_Pause	
Dynamizations\App	earance		
Tag - Cycle	OPCUA_DB_AUTO_Paused -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Dynamizations\Con	trol enable		
Tag - Cycle	OPCUA_DB_AUTO_Running -	Data type	Range
Start range	1	End range	1
PLC status	Enabled		
Button_3			
Туре	Button	Name	Button_3
X position	608	Y position	199
Width	65	Height	65
Mode	Text	Text OFF	Resume
Text ON	Text		
Dynamizations\Eve			
Event name	Click		
	lit		
Function list\SetE	,,,		
Function list\SetE		B_AUTO_Resume	
Tag Dynamizations\App	OPCUA_D		
Tag Dynamizations\App Tag - Cycle	OPCUA_D earance OPCUA_DB_AUTO_Paused -	Data type	Range
Tag Dynamizations\App Tag - Cycle Range	OPCUA_D earance OPCUA_DB_AUTO_Paused - 00	Data type Foreground color	128, 128, 128
Tag Dynamizations\App Tag - Cycle Range Background color	OPCUA_D earance OPCUA_DB_AUTO_Paused - 00 99, 101, 113	Data type Foreground color Flashing	128, 128, 128 No
Tag Dynamizations\App Tag - Cycle Range Background color Range	OPCUA_D earance OPCUA_DB_AUTO_Paused - 00 99, 101, 113 11	Data type Foreground color Flashing Foreground color	128, 128, 128 No 255, 255, 255
Tag Dynamizations\App Tag - Cycle Range Background color Range Background color	OPCUA_D earance OPCUA_DB_AUTO_Paused - 00 99, 101, 113 11 99, 101, 113	Data type Foreground color Flashing	128, 128, 128 No
Tag Dynamizations\App Tag - Cycle Range Background color Range Background color Dynamizations\Con	OPCUA_D earance OPCUA_DB_AUTO_Paused - 00 99, 101, 113 11 99, 101, 113 trol enable	Data type Foreground color Flashing Foreground color Flashing	128, 128, 128 No 255, 255, 255 No
Tag Dynamizations\App Tag - Cycle Range Background color Range Background color	OPCUA_D earance OPCUA_DB_AUTO_Paused - 00 99, 101, 113 11 99, 101, 113	Data type Foreground color Flashing Foreground color	128, 128, 128 No 255, 255, 255

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JOG control

Hardcopy of JOG control



Range	33	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	55	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Button_3			
Гуре	Button	Name	Button_3
K position	69	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	2
Γext ON	Text		
Oynamizations\App	earance		
ag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	33	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	55	Foreground color	255, 255, 255
Range Background color			
Range Background color Dynamizations\Ever	55 99, 101, 113	Foreground color	255, 255, 255
Range	55 99, 101, 113	Foreground color	255, 255, 255
Range Background color Dynamizations\Ever Event name	55 99, 101, 113 nt Click	Foreground color	255, 255, 255
Range Background color Dynamizations\Ever	55 99, 101, 113 nt Click	Foreground color	255, 255, 255
Range Background color Dynamizations\Ever Event name Function list\SetT	55 99, 101, 113 nt Click	Foreground color Flashing	255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Tag Button_4	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle	Foreground color Flashing Value	255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Tag Button_4	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button	Foreground color Flashing Value	255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type X position	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114	Foreground color Flashing Value Name Y position	255, 255, 255 No 1 Button_4 133
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type X position Width	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45	Foreground color Flashing Value Name Y position Height	255, 255, 255 No 1 Button_4 133 45
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type K position Width Mode	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text	Foreground color Flashing Value Name Y position	255, 255, 255 No 1 Button_4 133
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type K position Width Mode Fext ON	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text	Foreground color Flashing Value Name Y position Height	255, 255, 255 No 1 Button_4 133 45
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type K position Width Mode Fext ON Dynamizations\Apple	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance	Foreground color Flashing Value Name Y position Height Text OFF	255, 255, 255 No 1 Button_4 133 45 3
Range Background color Dynamizations\Ever Event name Function list\SetT Tag Button_4 Type X position Width Mode Text ON Dynamizations\Approx	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text Text earance OPCUA_DB_JOG_Angle -	Foreground color Flashing Value Name Y position Height Text OFF	255, 255, 255 No 1 Button_4 133 45 3
Range Background color Dynamizations\Ever Event name Function list\SetT Tag Button_4 Type X position Width Mode Text ON Dynamizations\Applite Tag - Cycle Range	55 99, 101, 113 It Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text Pearance OPCUA_DB_JOG_Angle - 00	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color	255, 255, 255 No 1 Button_4 133 45 3 Range 255, 255, 255
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type X position Width Mode Fext ON Dynamizations\Approx Fag - Cycle Range Background color	55 99, 101, 113 It Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text Text Pearance OPCUA_DB_JOG_Angle - 00 99, 101, 113	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing	255, 255, 255 No 1 Button_4 133 45 3 Range 255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type X position Width Mode Fext ON Dynamizations\Appr Fag - Cycle Range Background color Range	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	255, 255, 255 No 1 Button_4 133 45 3 Range 255, 255, 255 No 255, 255, 255
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Fype K position Width Mode Fext ON Dynamizations\Apper Fag - Cycle Range Background color Range Background color	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No 255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Fype K position Width Mode Fext ON Dynamizations\Approx Fag - Cycle Range Background color Range Background color Range	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text Pearance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type K position Width Mode Fext ON Dynamizations\Apper Fag - Cycle Range Background color Range Background color Range Background color	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Type K position Width Mode Fext ON Dynamizations\Appl Fag - Cycle Range Background color Range Background color Range Background color Range Background color Range	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0 33	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Fype K position Width Mode Fext ON Dynamizations\Appr Fag - Cycle Range Background color	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0 33 99, 101, 113	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Fype K position Width Mode Fext ON Dynamizations\Appr Fag - Cycle Range Background color Range	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0 33 99, 101, 113 44	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No 255, 255, 255
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Fype X position Width Mode Fext ON Dynamizations\Apper Fag - Cycle Range Background color	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0 33 99, 101, 113 44 99, 101, 113	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Fype K position Width Mode Fext ON Dynamizations\Apper Fag - Cycle Range Background color Range	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0 33 99, 101, 113 44 99, 101, 113 55	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No 255, 255, 255
Range Background color Dynamizations\Ever Event name Function list\SetT Fag Button_4 Fype K position Width Mode Fext ON Dynamizations\Appr Fag - Cycle Range Background color Range	55 99, 101, 113 nt Click ag OPCUA_DB_JOG_Angle Button 114 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0 33 99, 101, 113 44 99, 101, 113	Foreground color Flashing Value Name Y position Height Text OFF Data type Foreground color Flashing	255, 255, 255 No Button_4 133 45 3 Range 255, 255, 255 No

Function list\SetT	ag		
Tag	OPCUA_DB_JOG_Angle	Value	2
Button_5			
Typo	Button	Name	Button_5
Type X position	159	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	4
Text ON	Text	TEXT OIT	
Dynamizations\App			
Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	33	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	55	Foreground color	255, 255, 255
	99, 101, 113	Flashing	No
Dynamizations\Ever	Click		
Background color Dynamizations\Ever Event name Function list\SetT Tag	Click	Value	3
Dynamizations\Ever Event name Function list\SetT	Click		3
Dynamizations\Ever Event name Function list\SetT Tag Button_6	Click		
Dynamizations\Ever Event name Function list\SetT Tag	Click Gag OPCUA_DB_JOG_Angle	Value	Button_6 133
Dynamizations\Ever Event name Function list\SetT Tag Button_6	Click OPCUA_DB_JOG_Angle Button	Value	Button_6
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position	Click OPCUA_DB_JOG_Angle Button 204	Value Name Y position	Button_6 133
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width	Click Cag OPCUA_DB_JOG_Angle Button 204 45	Value Name Y position Height	Button_6 133 45
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode	Click Pag OPCUA_DB_JOG_Angle Button 204 45 Text Text	Value Name Y position Height	Button_6 133 45
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Appo	Click Pag OPCUA_DB_JOG_Angle Button 204 45 Text Text	Name Y position Height Text OFF	Button_6 133 45
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apple Tag - Cycle Range	Declick OPCUA_DB_JOG_Angle Button 204 45 Text Text Text OPCUA_DB_JOG_Angle - 0.00	Value Name Y position Height Text OFF	Button_6 133 45 5
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color	OPCUA_DB_JOG_Angle Button 204 45 Text Text Text OPCUA_DB_JOG_Angle -	Value Name Y position Height Text OFF Data type Foreground color Flashing	Button_6 133 45 5
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color Range	Declick OPCUA_DB_JOG_Angle Button 204 45 Text Text Text OPCUA_DB_JOG_Angle - 0.00	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color Range Background color	Decide Click Tag OPCUA_DB_JOG_Angle Button 204 45 Text Text Text earance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255 No
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color Range Background color Range	Click Tag OPCUA_DB_JOG_Angle Button 204 45 Text Text Pearance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range Background color Range Background color Range Background color	Decide Click Tag OPCUA_DB_JOG_Angle Button 204 45 Text Text Text OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 99, 101, 113	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range	Click Cag OPCUA_DB_JOG_Angle Button 204 45 Text Text Pearance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 99, 101, 113 33	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color	Click Angle Button 204 45 Text Text Text Pearance OPCUA_DB_JOG_Angle - 00 99, 101, 113 11 99, 101, 113 22 99, 101, 113 33 99, 101, 113	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color Range	Click Angle OPCUA_DB_JOG_Angle Assume OPCUA_DB_JOG_Angle - O0 99, 101, 113 11 99, 101, 113 22 99, 101, 113 33 99, 101, 113 44	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color	Click Angle OPCUA_DB_JOG_Angle OPCUA_DB_JOG_Angle - O.O 99, 101, 113 11 99, 101, 113 22 99, 101, 113 33 99, 101, 113 44 O, 255, 0	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apple Tag - Cycle Range Background color Range	Click Angle OPCUA_DB_JOG_Angle OPCUA_DB_JOG_Angle - O0 99, 101, 113 11 99, 101, 113 22 99, 101, 113 33 99, 101, 113 44 O, 255, 0 55	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color	Click Angle OPCUA_DB_JOG_Angle OPCUA_DB_JOG_Angle - O.O 99, 101, 113 11 99, 101, 113 22 99, 101, 113 33 99, 101, 113 44 O, 255, 0	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255
Dynamizations\Ever Event name Function list\SetT Tag Button_6 Type X position Width Mode Text ON Dynamizations\Apple Tag - Cycle Range Background color Range	Click Angle OPCUA_DB_JOG_Angle OPCUA_DB_JOG_Angle - O0 99, 101, 113 11 99, 101, 113 22 99, 101, 113 33 99, 101, 113 44 O, 255, 0 55 99, 101, 113	Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	Button_6 133 45 5 Range 255, 255, 255 No 255, 255, 255

Automation Porta			
Function list\SetT	ag		
ag	OPCUA_DB_JOG_Angle	Value	4
Button_7			
_	Button	Name	Dutton 7
Type Y position	249		Button_7 133
X position Width	45	Y position	
		Height	45
Mode	Text	Text OFF	6
Text ON	Text		
Dynamizations\Appe		Data taura	D
Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	33	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	55	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
DVnamizations\EVen			
Dynamizations\Even	ιτ		
Event name	Click		
-	Click		
Event name	Click	Value	5
Event name Function list\SetTa	Click	Value	5
Event name Function list\SetTa Tag I/O field_1	Click ag OPCUA_DB_JOG_Angle	1	
Event name Function list\SetTag I/O field_1 Type	Click ag OPCUA_DB_JOG_Angle I/O field	Name	I/O field_1
Event name Function list\SetTo Tag I/O field_1 Type X position	OPCUA_DB_JOG_Angle I/O field 684	Name Y position	I/O field_1 124
Event name Function list\SetTa Tag I/O field_1 Type X position Width	OPCUA_DB_JOG_Angle I/O field 684 91	Name Y position Height	I/O field_1 124 42
Event name Function list\SetTa Tag I/O field_1 Type X position Width Layer	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0	Name Y position	I/O field_1 124
Event name Function list\SetTa Tag I/O field_1 Type X position Width Layer Font	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height	I/O field_1 124 42
Event name Function list\SetTag I/O field_1 Type X position Width Layer Font Dynamizations\Tag	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection	Name Y position Height Mode	I/O field_1 124 42 Output
Event name Function list\SetTag I/O field_1 Type X position Width Layer Font Dynamizations\Tag	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height	I/O field_1 124 42
Event name Function list\SetTag I/O field_1 Type X position Width Layer Font Dynamizations\Tag	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection	Name Y position Height Mode	I/O field_1 124 42 Output
Event name Function list\SetTo Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1
Event name Function list\SetTa Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3
Event name Function list\SetTa Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684	Name Y position Height Mode Tag Name Y position	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165
Event name Function list\SetTa Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91	Name Y position Height Mode Tag Name Y position Height	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42
Event name Function list\SetTo Function list\SetTo Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_0	Name Y position Height Mode Tag Name Y position	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165
Event name Function list\SetTo Function list\SetTo Function list\SetTo I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Font Font Font	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height Mode Tag Name Y position Height	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42
Event name Function list\SetTag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Offield_3 Type X position Width Layer Font Dynamizations\Tag	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Connection Process value	Name Y position Height Mode Tag Name Y position Height Mode	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42 Output
Event name Function list\SetTa Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Ofield_3 Type X position Width Layer Font Font	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height Mode Tag Name Y position Height	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42
Function list\SetTa Function list\SetTa I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_4	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_O Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42 Output OPCUA_DB_JOG_angle2
Event name Function list\SetTa Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag I/O field_4 Type	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_D Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42 Output OPCUA_DB_JOG_angle2
Function list\SetTag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Under I/O field_3 Type I/O field_4 Type X position I/O field_4 Type X position	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag Name Y position Height Mode	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42 Output OPCUA_DB_JOG_angle2
Function list\SetTag I/O field_1 Type X position Width Layer Font Dynamizations\Tag I/O field_3 Type X position Width Layer Font Dynamizations\Tag I/O field_4 Type X position Width Layer Font Dynamizations\Tag Property name	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag Name Y position Height Height	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42 Output OPCUA_DB_JOG_angle2 I/O field_4 206 42
Function list\SetTa Function list\SetTa I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag I/O field_4 Type X position	OPCUA_DB_JOG_Angle I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 684 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag Name Y position Height Mode	I/O field_1 124 42 Output OPCUA_DB_JOG_angle1 I/O field_3 165 42 Output OPCUA_DB_JOG_angle2

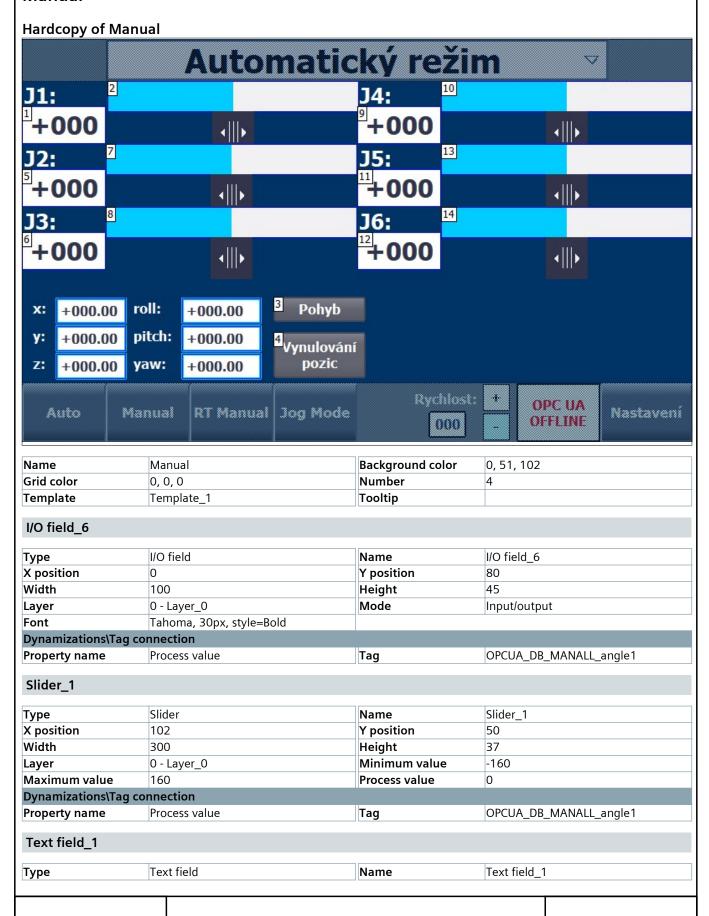
D			
Dynamizations\Tag Property name	Process value	Tag	OPCUA_DB_JOG_angle3
· •	1 Toccss value	lug	or co/(_bb_30 d_angle3
I/O field_5			
Туре	I/O field	Name	I/O field_5
X position	684	Y position	247
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		<u>'</u>
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_JOG_angle4
I/O field_6			
T	110 E-14	Nama	VO Field C
Type	I/O field	Name	I/O field_6
X position	684	Y position	288
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag	Process value	Tax	OPCIIA DR IOC analat
Property name	rrocess value	Tag	OPCUA_DB_JOG_angle5
I/O field_7			
Туре	I/O field	Name	I/O field_7
X position	684	Y position	329
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		-
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_JOG_angle6
Text field_1			
	ht. 1011	1.	T 15 11 4
Туре	Text field	Name	Text field_1
Type X position	633	Y position	124
Type X position Width	633 46	Y position Height	124 34
Type X position Width Layer	633 46 0 - Layer_0	Y position	124
Туре	633 46	Y position Height	124 34
Type X position Width Layer	633 46 0 - Layer_0	Y position Height	124 34
Type X position Width Layer Text Text field_2	633 46 0 - Layer_0 J1:	Y position Height Font	124 34 Tahoma, 25px, style=Bold
Type X position Width Layer Text Text Text field_2	633 46 0 - Layer_0 J1:	Y position Height Font	124 34 Tahoma, 25px, style=Bold Text field_2
Type X position Width Layer Text Text Type X position	633 46 0 - Layer_0 J1: Text field 633	Y position Height Font Name Y position	124 34 Tahoma, 25px, style=Bold Text field_2 165
Type X position Width Layer Text Text Type X position Width	633 46 0 - Layer_0 J1: Text field 633 46	Y position Height Font Name Y position Height	124 34 Tahoma, 25px, style=Bold Text field_2 165 34
Type X position Width Layer Text Text field_2 Type X position Width Layer	633 46 0 - Layer_0 J1: Text field 633	Y position Height Font Name Y position	124 34 Tahoma, 25px, style=Bold Text field_2 165
Type X position Width Layer Text Text field_2 Type X position Width Layer Text	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0	Y position Height Font Name Y position Height	124 34 Tahoma, 25px, style=Bold Text field_2 165 34
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text Text Text Text Text	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2:	Y position Height Font Name Y position Height Font	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text Text Text Text Text Type	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2: Text field	Y position Height Font Name Y position Height Font Name	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold Text field_3
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text Text Type X position Type X position Type X position	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2: Text field 633	Y position Height Font Name Y position Height Font Name Y position	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold Text field_3 206
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text Type X position Type X position Width Layer Text Text Text field_3	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2: Text field 633 46	Name Y position Height Font Name Y position Height Font Name Y position Height	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold Text field_3 206 34
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2: Text field 633 46 0 - Layer_0 0 J2:	Y position Height Font Name Y position Height Font Name Y position	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold Text field_3 206
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2: Text field 633 46	Name Y position Height Font Name Y position Height Font Name Y position Height	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold Text field_3 206 34
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text Type X position Type X position Width Layer Text Text Text field_3	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2: Text field 633 46 0 - Layer_0 0 J2:	Name Y position Height Font Name Y position Height Font Name Y position Height	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold Text field_3 206 34
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3	633 46 0 - Layer_0 J1: Text field 633 46 0 - Layer_0 J2: Text field 633 46 0 - Layer_0 0 J2:	Name Y position Height Font Name Y position Height Font Name Y position Height	124 34 Tahoma, 25px, style=Bold Text field_2 165 34 Tahoma, 25px, style=Bold Text field_3 206 34

	<u> </u>			-
Width	46		Height	34
Layer	0 - Layer_0		Font	Tahoma, 25px, style=Bold
Text	J4:			
Text field_5				
Гуре	Text field		Name	Text field_5
X position	633		Y position	288
Width	46		Height	34
Layer	0 - Layer_0		Font	Tahoma, 25px, style=Bold
Text	J5:			
Text field_6				
Туре	Text field		Name	Text field_6
X position	633		Y position	329
Width	46		Height	34
Layer	0 - Layer_0		Font	Tahoma, 25px, style=Bold
Text	J6:			
Button_2				
Туре	Button		Name	Button_2
X position	148		Y position	207
v pozition	140			
	06		∐aiah+	0.6
Width	96 Toyt		Height	96
Width Mode Text ON Dynamizations\E Event name	Text Text Event	Press	Height Text OFF	96
Width Mode Text ON Dynamizations\E Event name Function list\S	Text Text Event		Text OFF	96
Width Mode Text ON Dynamizations\E Event name Function list\S	Text Text vent etBit			96
Width Mode Text ON Dynamizations\E Event name Function list\S Tag Dynamizations\E	Text Text vent etBit	OPCUA_DE	Text OFF	96
Width Mode Text ON Dynamizations\E Event name Function list\S Tag Dynamizations\E Event name	Text Text etBit		Text OFF	96
Width Mode Text ON Dynamizations\E Event name Function list\S Tag Dynamizations\E Event name	Text Text etBit	OPCUA_DE Release	Text OFF 3_JOG_plus	96
Width Mode Text ON Dynamizations\E Event name Function list\S Tag Dynamizations\E Event name Function list\R	Text Text Text etBit etBit esetBit	OPCUA_DE Release	Text OFF	96
Width Mode Text ON Dynamizations\EEvent name Function list\S Tag Dynamizations\EEvent name Function list\R Tag Dynamizations\EEvent name	Text Text Text Text Appearance	OPCUA_DE	Text OFF B_JOG_plus B_JOG_plus	
Width Mode Text ON Dynamizations\EEvent name Function list\S Tag Dynamizations\EEvent name Function list\R Tag Dynamizations\AE Tag Dynamizations\AE	Text Text Text Text Vent etBit esetBit Appearance OPCUA_DB_JOG_	OPCUA_DE	Text OFF B_JOG_plus B_JOG_plus Data type	Range
Width Mode Text ON Dynamizations\EEvent name Function list\S Tag Dynamizations\EEvent name Function list\R Tag Dynamizations\AE Tag Dynamizations\AE Tag Dynamizations\AE Tag Cycle Range	Text Text Text Text Vent etBit vent esetBit Appearance OPCUA_DB_JOG_ 00	OPCUA_DE	Text OFF B_JOG_plus B_JOG_plus Data type Foreground color	Range 255, 255, 255
Width Mode Text ON Dynamizations\EEvent name Function list\S Tag Dynamizations\EEvent name Function list\R Tag Dynamizations\AE Tag Dynamizations\AE Tag Dynamizations\AE Tag Background colo	Text Text Text Text Text Appearance OPCUA_DB_JOG_ 00 99, 101, 113	OPCUA_DE	Text OFF B_JOG_plus B_JOG_plus Data type Foreground color Flashing	Range 255, 255, 255 No
Width Mode Text ON Dynamizations\EEvent name Function list\S Tag Dynamizations\EEvent name Function list\R Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\AEVent name Author Service Fag - Cycle Range Background color Range	Text Text Text Text Svent Event Event OPCUA_DB_JOG_ 00 Or 99, 101, 113 11	OPCUA_DE	Text OFF B_JOG_plus B_JOG_plus Data type Foreground color	Range 255, 255, 255
Width Mode Text ON Dynamizations\EEVent name Function list\S Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\AEVent name Author of the color	Text Text Text Text Svent Event Event OPCUA_DB_JOG_ 00 Or 99, 101, 113 11	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color	Range 255, 255, 255 No 255, 255, 255
Width Mode Text ON Dynamizations\EEVent name Function list\S Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Background colors Range Background colors Button_8	Text Text Text Text Svent Event Event OPCUA_DB_JOG_ 00 Or 99, 101, 113 11	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color	Range 255, 255, 255 No 255, 255, 255
Width Mode Text ON Dynamizations\EEVent name Function list\S Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Background colors Range Background colors Button_8 Type	Text Text Text Text Event Event Event Appearance OPCUA_DB_JOG_ 00 Or 99, 101, 113 11 Or 0, 255, 0	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color Flashing	Range 255, 255, 255 No 255, 255, 255 No
Width Mode Text ON Dynamizations\EEVent name Function list\S Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\AE Tag Dynamizations\AE Tag Dynamizations\AE Tag Background colo Range Background colo Button_8 Type X position	Text Text Text Text Svent etBit Appearance OPCUA_DB_JOG_ 00 Or 99, 101, 113 11 Or 0, 255, 0 Button	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color Flashing V position Height	Range 255, 255, 255 No 255, 255, 255 No
Width Mode Text ON Dynamizations\EEvent name Function list\S Tag Dynamizations\EEvent name Function list\R Tag Dynamizations\AE Tag Dynamizations\AE Tag Dynamizations\AE Tag Background colo Range Background colo Range Background colo Range Button_8 Type X position Width	Text Text Text Text Text Event Event Event Appearance OPCUA_DB_JOG_ 00 Or 99, 101, 113 11 Or 0, 255, 0 Button 37	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color Flashing Vame Y position	Range 255, 255, 255 No 255, 255, 255 No Button_8 207
Width Mode Text ON Dynamizations\EEVent name Function list\S Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Buckground colors Range Background colors Button_8 Type X position Width Mode	Text Text Text Text Text Event Event Event Appearance OPCUA_DB_JOG_ 00 Or 99, 101, 113 11 Or 0, 255, 0 Button 37 96	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color Flashing V position Height	Range 255, 255, 255 No 255, 255, 255 No Button_8 207 96
Width Mode Text ON Dynamizations\EEVent name Function list\S Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\EEVent name Buckground colors Range Background colors Background colors Range	Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color Flashing V position Height	Range 255, 255, 255 No 255, 255, 255 No Button_8 207 96
Width Mode Text ON Dynamizations\EEvent name Function list\S Tag Dynamizations\EEvent name Function list\R Tag Dynamizations\EEVent name Function list\R Tag Dynamizations\AEVent name Authorizations\AEVent name Background colors Range Background colors Background colors	Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text Text	OPCUA_DE	Text OFF B_JOG_plus Data type Foreground color Flashing Foreground color Flashing V position Height	Range 255, 255, 255 No 255, 255, 255 No Button_8 207 96

Function list\SetB	it		
Гад	OPCUA_DB	OG_minus	
Dynamizations\Ever			
Event name	Release		
Function list\Rese	etBit		
Гад	OPCUA_DB	OG minus	
_	'		
Dynamizations\Арро Гаg - Cycle	OPCUA_DB_JOG_minus -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Text field_7			
	T . ('))		T . C . L . =
Гуре	Text field	Name	Text field_7
K position	9	Y position	363
Width	672	Height Font	Tahoma 16ny stylo-Pold
_ayer Γext	0 - Layer_0 Varování příkaz pro zastavení pohybu		Tahoma, 16px, style=Bold
i ext	mc.jog_stop() není občas proveden		

Totally Integrated Automation Portal	
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Manual



Automation Por	lai i		
X position	0	Y position	50
Width	100	Height	30
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J1:		. , , , , , , , , , , , , , , , , , , ,
I/O field_7			
Туре	I/O field	Name	I/O field_7
X position	40	Y position	308
Width	85	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_MAN_axis1
I/O field_8			
	WO E-14	N	NO E-14 O
Туре	I/O field	Name	I/O field_8
X position	40	Y position	341
Width	85	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag	_		
Property name	Process value	Tag	OPCUA_DB_MAN_axis2
I/O field_9			
Гуре	I/O field	Name	I/O field_9
X position	40	Y position	374
Width	85	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold	IVIOUC	Output
Dynamizations\Tag	· · · ·		
Property name	Process value	Tag	OPCUA_DB_MAN_axis3
I/O field_10			
		1/	
Туре	I/O field	Name	I/O field_10
X position	190	Y position	308
Width	96	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_MAN_axis4
I/O field_11			
Туре	I/O field	Name	I/O field_11
X position	190	Y position	341
Width	96	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold	IVIOUC	Output
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_MAN_axis5
• •	·		
I/O field 12			
	W= 61.11		
I/O field_12	I/O field	Name	I/O field_12
	I/O field 190 96	Name Y position Height	I/O field_12 374 32

Totally Integra Automation P			
Automation r	Ortal		
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\1			
Property name	Process value	Tag	OPCUA_DB_MAN_axis6
Text field_7			
Туре	Text field	Name	Text field_7
X position	10	Y position	309
	23	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	x:		
Text field_8			
Туре	Text field	Name	Text field_8
X position	10	Y position	342
Width	22	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	y:		
Text field_9			
Туре	Text field	Name	Text field_9
X position	10	Y position	375
Width	22	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	z:	Tone	runoma, ropx, style=bola
Text field_10 Type	Text field	Name	Text field_10
X position	130	Y position	309
Width	43	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	roll:		
Text field_11			
Turne	Text field	Name	Tout field 11
Type		Name	Text field_11
X position Width	130	Y position	342
	57	Height	23
Layer Text	0 - Layer_0 pitch:	Font	Tahoma, 16px, style=Bold
	presiri		
Text field_12			
Text field_12	Text field	Name	Text field_12
Text field_12 Type X position	130	Y position	375
Text field_12 Type X position Width	130 48	Y position Height	375 23
Text field_12 Type X position Width Layer	130	Y position	375
Text field_12 Type X position Width Layer	130 48	Y position Height	375 23
Text field_12 Type X position Width Layer	130 48 0 - Layer_0	Y position Height	375 23
Text field_12 Type X position Width Layer Text Button_2	130 48 0 - Layer_0 yaw:	Y position Height	375 23 Tahoma, 16px, style=Bold
Text field_12 Type X position Width Layer Text Button_2 Type	130 48 0 - Layer_0 yaw:	Y position Height Font Name	375 23
Text field_12 Type X position Width Layer Text Button_2 Type X position	130 48 0 - Layer_0 yaw: Button 300	Y position Height Font Name Y position	375 23 Tahoma, 16px, style=Bold Button_2 307
Text field_12 Type X position Width Layer Text	130 48 0 - Layer_0 yaw:	Y position Height Font Name	375 23 Tahoma, 16px, style=Bold Button_2

	ent		
Dynamizations\Evo Event name	Click		
Function list\Set	Bit		
Гад	OPCUA_D	B_MAN_Move	
Button_4			
Гуре	Button	Name	Button_4
X position	300	Y position	349
Width	110	Height	55
Mode		Text OFF	
viode	Text	Text OFF	Vynulování pozic
Text ON	Text		,,
Oynamizations\Ev	ent		
Event name	Click		
Function list\Set	Tag		
Гад	OPCUA_DB_MANALL_angle1	Value	0
Function list\Set	Tag		
Tag	OPCUA_DB_MANALL_angle2	Value	0
Function list\Set	-	Taide	
LUNCTION LICELS OF	lad		
	OPCUA_DB_MANALL_angle3	Value	0
Тад	OPCUA_DB_MANALL_angle3	Value	0
Tag Function list\Set Tag	OPCUA_DB_MANALL_angle3	Value Value	0
Tag Function list\Set	OPCUA_DB_MANALL_angle3 Tag OPCUA_DB_MANALL_angle4		
Tag Function list\Set Tag Function list\Set	OPCUA_DB_MANALL_angle3 Tag OPCUA_DB_MANALL_angle4		
Tag Function list\Set Tag Function list\Set Tag	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5	Value	0
Tag Function list\Set Tag Function list\Set Tag Tag Function list\Set	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag	Value	0
Tag Function list\Set Tag Function list\Set Tag Function list\Set	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5	Value	0
Tag Function list\Set Tag Function list\Set Tag	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag	Value	0
Tag Function list\Set Tag Function list\Set Tag Function list\Set Tag Tag Tag Tag	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle5	Value Value Value	0
Tag Function list\Set Tag Function list\Set Tag Function list\Set Tag Tag Text field_2 Type	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6	Value Value Value	0 0 O Text field_2
Tag Function list\Set Tag Function list\Set Tag Function list\Set Tag Text field_2 Type X position	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0	Value Value Value Name Y position	0 0 Text field_2 125
Function list\Set Function list\Set Function list\Set Fag Function list\Set Fag Text field_2 Type K position Width	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100	Value Value Value Name Y position Height	0 0 Text field_2 125 30
Tag Function list\Set Tag Function list\Set Tag Function list\Set Tag Text field_2 Type X position Width Layer	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0	Value Value Value Name Y position	0 0 Text field_2 125
Tag Function list\Set Tag Function list\Set Tag Function list\Set	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100 0 - Layer_0	Value Value Value Name Y position Height	0 0 Text field_2 125 30
Tag Function list\Set Tag Function list\Set Tag Function list\Set Tag Text field_2 Type X position Width Layer Text I/O field_1	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100 0 - Layer_0 J2:	Value Value Value Name Y position Height Font	0 Text field_2 125 30 Tahoma, 25px, style=Bold
Function list\Set Function lis	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100 0 - Layer_0 J2:	Value Value Value Name Y position Height Font Name	0 Text field_2 125 30 Tahoma, 25px, style=Bold
Function list\Set Function list\Set Function list\Set Function list\Set Tag Function list\Set Tag Text field_2 Type X position Width Layer Fext I/O field_1 Type X position	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100 0 - Layer_0 J2:	Value Value Value Name Y position Height Font Name Y position	0 Text field_2 125 30 Tahoma, 25px, style=Bold
Tag Function list\Set Tag Function list\Set Tag Function list\Set Tag Text field_2 Type X position Width Layer Text I/O field_1 Type X position Width	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100 0 - Layer_0 J2: I/O field 0 100	Value Value Value Name Y position Height Font Name Y position Height	0 Text field_2 125 30 Tahoma, 25px, style=Bold //O field_1 155 45
Tag Function list\Set Tag Function list\Set Tag Function list\Set Tag Text field_2 Type X position Width Layer Text I/O field_1 Type X position Width Layer A position Width Layer Text I/O field_1	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100 0 - Layer_0 J2: I/O field 0 100 0 - Layer_0 0 - Layer_0	Value Value Value Name Y position Height Font Name Y position	0 Text field_2 125 30 Tahoma, 25px, style=Bold
Function list\Set Function lis	OPCUA_DB_MANALL_angle3 OPCUA_DB_MANALL_angle4 Tag OPCUA_DB_MANALL_angle5 Tag OPCUA_DB_MANALL_angle6 Text field 0 100 0 - Layer_0 J2: I/O field 0 100 0 - Layer_0 Tahoma, 30px, style=Bold	Value Value Value Name Y position Height Font Name Y position Height	0 Text field_2 125 30 Tahoma, 25px, style=Bold

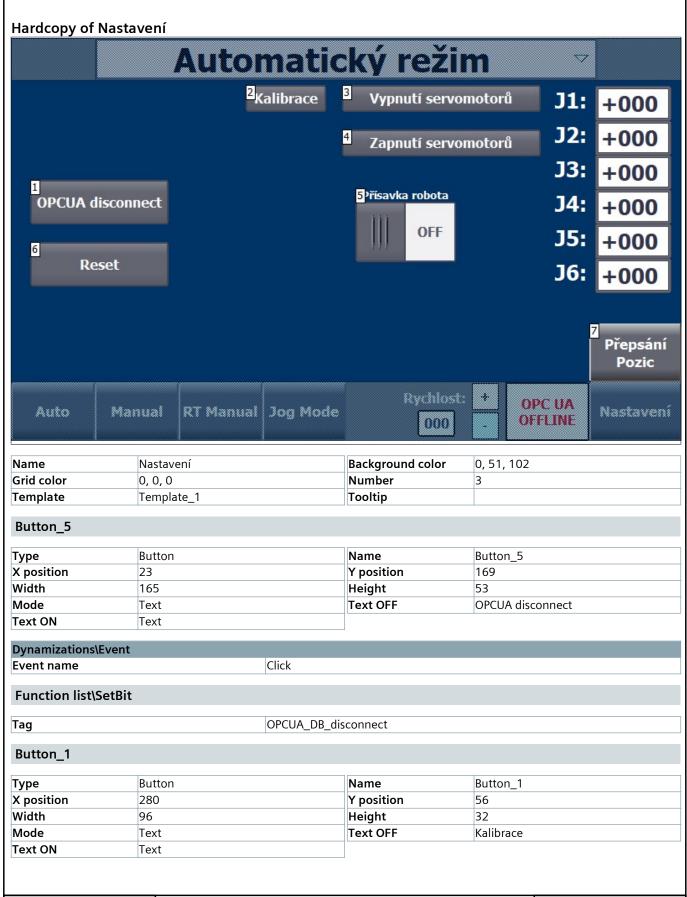
I/O field_2			
Туре	I/O field	Name	I/O field_2
X position	0	Y position	230
Width	100	Height	45
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 30px, style=Bold	1112 112	
Dynamizations\T			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle3
Text field_3			
Tymo	Text field	Name	Text field_3
Type			_
X position	0	Y position	200
Width	100	Height	30
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J3:		
Slider_2			
Туре	Slider	Name	Slider_2
X position	100	Y position	125
Width	300	Height	37
Layer	0 - Layer_0	Minimum value	-160
Maximum value	160	Process value	0
Dynamizations\T		Trocess value	
Property name	Process value	Tag	OPCUA_DB_MANALL_angle2
Slider_3	lar i	16.	
Гуре	Slider	Name	Slider_3
	100	Y position	200
		Height	37
Width	300		
Width Layer	0 - Layer_0	Minimum value	-160
 Width Layer Maximum value	0 - Layer_0 160		-160 0
 Width Layer Maximum value Dynamizations\T	0 - Layer_0 160 ag connection	Minimum value Process value	0
width Layer Maximum value Dynamizations\T Property name	0 - Layer_0 160	Minimum value	0
X position Width Layer Maximum value Dynamizations\T Property name I/O field_3	0 - Layer_0 160 ag connection Process value	Minimum value Process value	OPCUA_DB_MANALL_angle3
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type	0 - Layer_0 160 ag connection Process value	Minimum value Process value Tag Name	OPCUA_DB_MANALL_angle3
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position	0 - Layer_0 160 ag connection Process value	Minimum value Process value Tag Name Y position	OPCUA_DB_MANALL_angle3
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position	0 - Layer_0 160 ag connection Process value //O field 400 100	Minimum value Process value Tag Name Y position Height	OPCUA_DB_MANALL_angle3
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width	0 - Layer_0 160 ag connection Process value I/O field 400 100 0 - Layer_0	Minimum value Process value Tag Name Y position	OPCUA_DB_MANALL_angle3
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font	0 - Layer_0 160 ag connection Process value I/O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold	Minimum value Process value Tag Name Y position Height	OPCUA_DB_MANALL_angle3 I/O field_3 80 45
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font	0 - Layer_0 160 ag connection Process value I/O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold	Minimum value Process value Tag Name Y position Height Mode	OPCUA_DB_MANALL_angle3 I/O field_3 80 45
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font Dynamizations\T	0 - Layer_0 160 ag connection Process value I/O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold	Minimum value Process value Tag Name Y position Height	OPCUA_DB_MANALL_angle3 I/O field_3 80 45 Input/output
Width Layer Maximum value Dynamizations\T Property name	0 - Layer_0 160 ag connection Process value I/O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold ag connection	Minimum value Process value Tag Name Y position Height Mode	OPCUA_DB_MANALL_angle3 I/O field_3 80 45
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font Dynamizations\T Property name	0 - Layer_0 160 ag connection Process value I/O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold ag connection	Minimum value Process value Tag Name Y position Height Mode	OPCUA_DB_MANALL_angle3 I/O field_3 80 45 Input/output OPCUA_DB_MANALL_angle4
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font Dynamizations\T Property name Slider_4 Type	0 - Layer_0 160 ag connection Process value //O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold ag connection Process value	Minimum value Process value Tag Name Y position Height Mode Tag	OPCUA_DB_MANALL_angle3 I/O field_3 80 45 Input/output
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font Dynamizations\T Property name Slider_4 Type X position	0 - Layer_0 160 ag connection Process value //O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold ag connection Process value	Minimum value Process value Tag Name Y position Height Mode Tag Name Y position	OPCUA_DB_MANALL_angle3 I/O field_3 80 45 Input/output OPCUA_DB_MANALL_angle4 Slider_4
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font Dynamizations\T Property name Slider_4 Type X position Width	0 - Layer_0 160 ag connection Process value //O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold ag connection Process value Slider 500 300	Minimum value Process value Tag Name Y position Height Mode Tag	OPCUA_DB_MANALL_angle3 I/O field_3 80 45 Input/output OPCUA_DB_MANALL_angle4 Slider_4 50
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font Dynamizations\T Property name	0 - Layer_0 160 ag connection Process value I/O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold ag connection Process value Slider 500	Minimum value Process value Tag Name Y position Height Mode Tag Name Y position Height Minimum value	OPCUA_DB_MANALL_angle3 I/O field_3 80 45 Input/output OPCUA_DB_MANALL_angle4 Slider_4 50 37 -160
Width Layer Maximum value Dynamizations\T Property name I/O field_3 Type X position Width Layer Font Dynamizations\T Property name Slider_4 Type X position Width Layer	0 - Layer_0 160 ag connection Process value //O field 400 100 0 - Layer_0 Tahoma, 30px, style=Bold ag connection Process value Slider 500 300 0 - Layer_0 160	Minimum value Process value Tag Name Y position Height Mode Tag Name Y position Height	OPCUA_DB_MANALL_angle3 I/O field_3 80 45 Input/output OPCUA_DB_MANALL_angle4 Slider_4 50 37

Automation Po			
Text field_4			
ype	Text field	Name	Text field_4
(position	400	Y position	50
Vidth	100	Height	30
.ayer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
ext	J4:		ranoma, zopa, sejie zeia
	Ş		
Text field_5			
ype	Text field	Name	Text field_5
(position	400	Y position	125
Vidth	100	Height	30
ayer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
ext	J5:	. 5.11	. aa., 25pA, style=bold
	F 2 -		
I/O field_4			
уре	I/O field	Name	I/O field_4
(position	400	Y position	155
Vidth	100	Height	45
.ayer	0 - Layer_0	Mode	Input/output
ont	Tahoma, 30px, style=Bold		i se arena
) Oynamizations\T			
roperty name	Process value	Tag	OPCUA_DB_MANALL_angle5
•	'		,
/O field_5			
уре	I/O field	Name	I/O field_5
(position	400	Y position	230
Vidth	100	Height	45
ayer	0 - Layer_0	Mode	Input/output
ont	Tahoma, 30px, style=Bold		
) Dynamizations\T			
roperty name	Process value	Tag	OPCUA_DB_MANALL_angle6
Text field_6			
	T	1/2.	+ · c: 1.1 c
уре	Text field	Name	Text field_6
(position	400	Y position	200
Vidth	100	Height	30
.ayer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
ext	J6:		
Slider_5			
	cr. i	N.	Cl'.l . F
ype	Slider	Name	Slider_5
(position	500	Y position	125
Vidth	300	Height	37
ayer	0 - Layer_0	Minimum value	-160
Maximum value	160	Process value	0
)ynamizations\T		T	ODCHA DD MANALL
Property name	Process value	Tag	OPCUA_DB_MANALL_angle5
Slider_6			
уре	Slider	Name	Slider_6
(position	500	Y position	200
Vidth	300	Height	37
ayer	0 - Layer_0	Minimum value	-160

Totally Integrated Automation Portal				
Maximum value 160	0	Process value	0	
Dynamizations\Tag conne	ection	Т	ODCIIA DD	MANIALL analaC
Property name Pro	cess value	Tag	OPCUA_DB	_MANALL_angle6

Totally Integrated Automation Portal		
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Nastavení



Totally Integrate Automation Port			
Dynamizations\Eve			
Event name	Click		
Function list\SetE	Bit		
Гад	OPCUA_DB_	Set_Calibration	
Dynamizations\Con			
Гаg - Cycle	OPCUA_DB_Set_CalibrationEnable -	Data type	Range
Start range	1	End range	1
PLC status	Enabled		
Dynamizations\App			
Tag - Cycle	OPCUA_DB_Set_CalibrationEnable -	Data type	Range
Range	11	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	00	Foreground color	128, 128, 128
Background color	99, 101, 113	Flashing	No
Button_2			
Туре	Button	Name	Button_2
X position	395	Y position	56
Width	237	Height	32
	Text	Text OFF	Vypnutí servomotorů
Mode	1 6/11	I CAL OI I	typilati servernotora
Mode Text ON	Text		
Text ON	Text		
Text ON Dynamizations\Even Event name Function list\SetE	nt Click	Set ReleaseServos	
Text ON Dynamizations\Even Event name Function list\SetE	nt Click	Set_ReleaseServos	
Text ON Dynamizations\Even Event name Function list\SetE	nt Click	Set_ReleaseServos	
Text ON Dynamizations\Even Event name Function list\SetE	nt Click	Set_ReleaseServos	I/O field_1
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1	nt Click Bit OPCUA_DB_		I/O field_1 57
Text ON Dynamizations\Eve Event name Function list\SetE Tag I/O field_1	Click Bit OPCUA_DB_	Name	
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position	Click OPCUA_DB_ I/O field 697	Name Y position	57
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width	Click OPCUA_DB_ I/O field 697 91	Name Y position Height	57 42
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer	Click Bit OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height	57 42
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font	Click Bit OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height	57 42
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag	Click Click Bit OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection	Name Y position Height Mode	57 42 Output
Text ON Dynamizations\Every Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3	Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode	57 42 Output OPCUA_DB_Set_angle1
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type	Click Click Git OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag	57 42 Output OPCUA_DB_Set_angle1 I/O field_3
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position	Click Click Git OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697	Name Y position Height Mode Tag Name Y position	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Uype X position Width Uype X position Width	Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91	Name Y position Height Mode Tag Name Y position Height	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer	Click Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 0 - Layer_0	Name Y position Height Mode Tag Name Y position	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Unamizations\Tag Froperty name	Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height Mode Tag Name Y position Height	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag	Click Click Git OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Connection Connection Connection Connection Connection Connection Connection Connection	Name Y position Height Mode Tag Name Y position Height Mode	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42 Output
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Unamizations\Tag Froperty name	Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold	Name Y position Height Mode Tag Name Y position Height	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag	Click Click Git OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Connection Connection Connection Connection Connection Connection Connection Connection	Name Y position Height Mode Tag Name Y position Height Mode	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42 Output
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3	Click Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42 Output OPCUA_DB_Set_angle2
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3	Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42 Output OPCUA_DB_Set_angle2
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_4 Type X position	Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag Name Y position Height Mode	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42 Output OPCUA_DB_Set_angle2 I/O field_4 139
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_4 Type X position Width Layer Font Dynamizations\Tag Property name	Click Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag Name Y position Height Height Height	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42 Output OPCUA_DB_Set_angle2 I/O field_4 139 42
Text ON Dynamizations\Ever Event name Function list\SetE Tag I/O field_1 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_3 Type X position Width Layer Font Dynamizations\Tag Property name I/O field_4 Type X position	Click Click OPCUA_DB_ I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value I/O field 697 91 0 - Layer_0 Tahoma, 25px, style=Bold connection Process value	Name Y position Height Mode Tag Name Y position Height Mode Tag Name Y position Height Mode	57 42 Output OPCUA_DB_Set_angle1 I/O field_3 98 42 Output OPCUA_DB_Set_angle2 I/O field_4 139

Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_Set_angle3
I/O field_5			
Гуре	I/O field	Name	I/O field_5
X position	697	Y position	180
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold	Mode	очерис
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_Set_angle4
I/O field_6			
	uo e II		luo e III e
Гуре	I/O field	Name	I/O field_6
X position	697	Y position	221
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_Set_angle5
I/O field_7			
Гуре	I/O field	Name	I/O field_7
X position	697	Y position	262
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold	1112 22	
Dynamizations\Tag			
Property name	Process value	Tag	OPCUA_DB_Set_angle6
Text field_1			
rext neid_r			
	Text field	Name	Text field_1
X position	646	Y position	57
X position		Y position Height	
X position Width	646	Y position	57
X position Width Layer	646 46	Y position Height	57 34
X position Width Layer Text	646 46 0 - Layer_0	Y position Height	57 34
X position Width Layer Text Text field_2	646 46 0 - Layer_0 J1:	Y position Height Font	57 34 Tahoma, 25px, style=Bold
X position Width Layer Text Text field_2 Type	646 46 0 - Layer_0 J1:	Y position Height Font	57 34 Tahoma, 25px, style=Bold Text field_2
X position Width Layer Text Text field_2 Type X position	646 46 0 - Layer_0 J1: Text field 646	Y position Height Font Name Y position	57 34 Tahoma, 25px, style=Bold Text field_2 98
X position Width Layer Text Text field_2 Type X position Width	646 46 0 - Layer_0 J1: Text field 646 46	Y position Height Font Name Y position Height	57 34 Tahoma, 25px, style=Bold Text field_2 98 34
X position Width Layer Text Text field_2 Type X position Width Layer	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0	Y position Height Font Name Y position	57 34 Tahoma, 25px, style=Bold Text field_2 98
X position Width Layer Text Text field_2 Type X position Width Layer Text	646 46 0 - Layer_0 J1: Text field 646 46	Y position Height Font Name Y position Height	57 34 Tahoma, 25px, style=Bold Text field_2 98 34
X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text Text	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2:	Y position Height Font Name Y position Height Font	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold
X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text Text Text Text Text Tiple	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2: Text field	Y position Height Font Name Y position Height Font Name	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold Text field_3
X position Width Layer Text Text field_2 Type X position Width Layer Text Text field_3 Type X position	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2: Text field 646	Y position Height Font Name Y position Height Font Name Y position	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold Text field_3 139
X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text field_3 Type X position Width Usych field_3 Type X position Width Width Width	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2: Text field 646 46 646	Name Y position Height Font Name Y position Height Font Name Y position Height	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold Text field_3 139 34
X position Width Layer Text Text field_2 Type X position Width Layer Text Text Text field_3 Type X position Width Layer Text Text field_3 Type X position Width Layer	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2: Text field 646 46 0 - Layer_0	Y position Height Font Name Y position Height Font Name Y position	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold Text field_3 139
Type X position Width Layer Text Text field_2 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2: Text field 646 46 646	Name Y position Height Font Name Y position Height Font Name Y position Height	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold Text field_3 139 34
X position Width Layer Text Text field_2 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3 Type X position Width Layer X position Width Layer Text	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2: Text field 646 46 0 - Layer_0	Name Y position Height Font Name Y position Height Font Name Y position Height	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold Text field_3 139 34
X position Width Layer Text Text field_2 Type X position Width Layer Text Text field_3 Type X position Width Layer Text Text field_3 Type X position Width Layer	646 46 0 - Layer_0 J1: Text field 646 46 0 - Layer_0 J2: Text field 646 46 0 - Layer_0	Name Y position Height Font Name Y position Height Font Name Y position Height	57 34 Tahoma, 25px, style=Bold Text field_2 98 34 Tahoma, 25px, style=Bold Text field_3 139 34

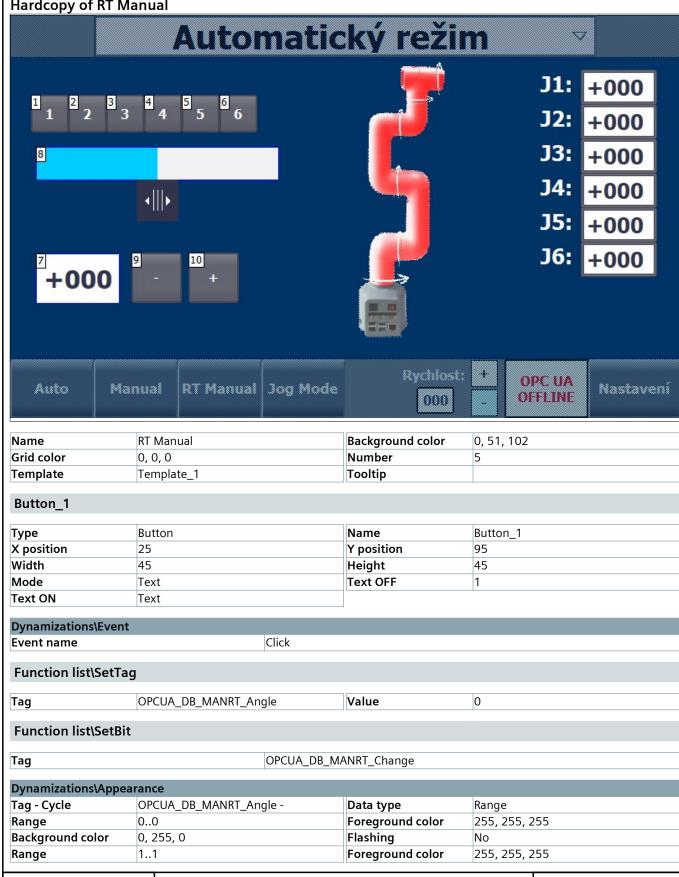
Totally Integra			
Automation P	ortal		
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J4:		
Text field_5			
Туре	Text field	Name	Text field_5
X position	646	Y position	221
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J5:		ransma, zopz, style zola
Text field_6	'		
Туре	Text field	Name	Text field_6
X position	646	Y position	262
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J6:		
Button_3			
Туре	Button	Name	Button_3
X position	395	Y position	109
Width	237	Height	32
Mode	Text	Text OFF	Zapnutí servomotorů
Text ON	Text	POX OF	Zupiluti sel volliotoru
Dynamizations\E Event name	vent	Click	
Function list\S	etBit		
Tag		OPCUA_DB_Set_SetServos	
Switch_1			
T	C. 't l	No	C it had
Туре	Switch	Name	Switch_1
X position	411	Y position	179
Width	120	Height	88
Layer	0 - Layer_0	Mode	Switch
Dynamizations\E	vent		
Event name		Switch ON	
Function list\R	esetBit		
Tag		OPCUA_DB_AUTO_Vakuum	
Dynamizations\E	vent		
Event name		Switch OFF	
Function list\S	etBit		
Tag		OPCUA_DB_AUTO_Vakuum	
Button_4			
Туре	Button	Name	Button_4
X position	23	Y position	243
Width	165	Height	53
Mode		Text OFF	Reset
	ILEXI		
	Text	rext or i	иезет

	rtal			
Text ON	Text			•
Dynamizations\Ev	ent			
Event name		Click		
Function list\Set	tBit			
Тад		Reset		
Template_Butto	on_12			
Гуре	Button		Name	Template_Button_12
X position	690		Y position	340
Width Mode	110 Toyt		Height Text OFF	70 Přepsání
wode	Text		Text OFF	Přepsání Pozic
ext ON	Text			
Oynamizations\Eve Event name	ent	Click		
Function list\Act	tivateScreen	CIICK		
			Ohiest mussels a	0
Screen name	Nastavení		Object number	0

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Automation Portal	

RT Manual

Hardcopy of RT Manual



Totally Integrate Automation Port			
Automation Fort	aı		
De alcaverred celes	00 101 112	Flacking	No
Background color Range	99, 101, 113 22	Flashing Foreground color	255, 255, 255
Range Background color		Flashing	No
	99, 101, 113		
Range	33	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	55	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Button_3			
_	la		D. 11. D.
Туре	Button	Name	Button_3
X position	70	Y position	95
Width	45	Height	45
Mode	Text	Text OFF	2
Text ON	Text		
Dynamizations\App	earance		
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	33	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	44	Foreground color	255, 255, 255
		Foreground color	233, 233, 233
			No
Background color	99, 101, 113	Flashing	No
Background color Range	99, 101, 113 55	Flashing Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	
Background color Range Background color	99, 101, 113 55 99, 101, 113	Flashing Foreground color	255, 255, 255
Background color Range	99, 101, 113 55 99, 101, 113	Flashing Foreground color	255, 255, 255
Background color Range Background color Dynamizations\Ever Event name	99, 101, 113 55 99, 101, 113	Flashing Foreground color	255, 255, 255
Background color Range Background color Dynamizations\Ever Event name Function list\SetT	99, 101, 113 55 99, 101, 113 nt Click	Flashing Foreground color Flashing	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT	99, 101, 113 55 99, 101, 113	Flashing Foreground color	255, 255, 255
Background color Range Background color Dynamizations\Ever Event name Function list\SetT	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle	Flashing Foreground color Flashing	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle	Flashing Foreground color Flashing	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle	Flashing Foreground color Flashing Value	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle Sit OPCUA_	Flashing Foreground color Flashing Value DB_MANRT_Change	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle	Flashing Foreground color Flashing Value DB_MANRT_Change	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle Sit OPCUA_	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle iit OPCUA_ Button	Flashing Foreground color Flashing Value DB_MANRT_Change	255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle iit OPCUA_ Button 115	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position	255, 255, 255 No 1 Button_4 95
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle orcus OPCUA_ Button 115 45	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height	255, 255, 255 No 1 Button_4 95 45
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle Sit OPCUA_ Button 115 45 Text Text	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height	255, 255, 255 No 1 Button_4 95 45
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle Sit OPCUA_ Button 115 45 Text Text	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height	255, 255, 255 No 1 Button_4 95 45
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle Sit OPCUA_ Button 115 45 Text Text Text earance	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type	255, 255, 255 No 1 Button_4 95 45 3
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle iit Button 115 45 Text Text Text earance OPCUA_DB_MANRT_Angle - 00	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type Foreground color	255, 255, 255 No 1 Button_4 95 45 3 Range 255, 255, 255
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle Sit OPCUA_ Button 115 45 Text Text Text Text earance OPCUA_DB_MANRT_Angle - 00 99, 101, 113	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type Foreground color Flashing	255, 255, 255 No 1 Button_4 95 45 3 Range 255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color Range	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle Sit OPCUA_ Button 115 45 Text Text Text earance OPCUA_DB_MANRT_Angle - 00 99, 101, 113 11	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type Foreground color Flashing Foreground color	255, 255, 255 No 1 Button_4 95 45 3 Range 255, 255, 255 No 255, 255, 255
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color Range Background color	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle iit OPCUA_ Button 115 45 Text Text Text earance OPCUA_DB_MANRT_Angle - 00 99, 101, 113 11 99, 101, 113	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing	255, 255, 255 No 1 Button_4 95 45 3 Range 255, 255, 255 No 255, 255, 255
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color Range Background color Range	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle iit OPCUA_ Button 115 45 Text Text Text earance OPCUA_DB_MANRT_Angle - 00 99, 101, 113 11 99, 101, 113 22	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color	255, 255, 255 No 1 Button_4 95 45 3 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color Range Background color Range Background color Range Background color	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle iit OPCUA_ Button 115 45 Text Text Text earance OPCUA_DB_MANRT_Angle - 00 99, 101, 113 11 99, 101, 113 22 0, 255, 0	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type Foreground color Flashing	255, 255, 255 No 1 Button_4 95 45 3 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No
Background color Range Background color Dynamizations\Ever Event name Function list\SetT Tag Function list\SetB Tag Button_4 Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color Range Background color Range	99, 101, 113 55 99, 101, 113 nt Click ag OPCUA_DB_MANRT_Angle iit OPCUA_ Button 115 45 Text Text Text earance OPCUA_DB_MANRT_Angle - 00 99, 101, 113 11 99, 101, 113 22	Flashing Foreground color Flashing Value DB_MANRT_Change Name Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color	255, 255, 255 No 1 Button_4 95 45 3 Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255

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Range	44	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	55	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Dynamizations\Event			
Event name	Click		
Function list\SetTa	g		
Tag	OPCUA_DB_MANRT_Angle	Value	2
Function list\SetBi			
T	ODCIIA D	D MANDT Cl	
Tag	OPCUA_D	B_MANRT_Change	
Button_5			
ב_ווטוו_ט			
Туре	Button	Name	Button_5
X position	160	Y position	95
Width			45
	45 Tout	Height	
Mode	Text	Text OFF	4
Text ON	Text		
Dynamizations\Appe		-	_
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	33	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color			No
	99, 101, 113 55	Flashing	
Range		Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Dynamizations\Event			
Event name	Click		
Everrenance	CHEK		
Function list\SetTa	α		
	5		
Tag	OPCUA_DB_MANRT_Angle	Value	3
	·		
Function list\SetBi	L		
Tag	OPCUA_D	B_MANRT_Change	
Button_6			
T	D ##	N	D 44
Type	Button	Name	Button_6
X position	205	Y position	95
Width	45	Height	45
Mode	Text	Text OFF	5
Text ON	Text		
Dynamizations\Appe			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255

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		î.	
Background color	99, 101, 113	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	33	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	55	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
-	<u>'</u>	3	
Dynamizations\Event			
Event name	Click		
F 1:- 1:- 1:- 1:- 1:- 1:- 1:- 1:- 1:- 1			
Function list\SetTa	g		
Tag	OPCUA_DB_MANRT_Angle	Value	4
	_ = = = 3		
Function list\SetBi	t		
Tag	OPCUA_[DB_MANRT_Change	
Dutton 7			
Button_7			
Туре	Button	Name	Button_7
X position	250	Y position	95
Width	45	Height	45
Mode	Text	Text OFF	6
Text ON	Text	TEXT OF I	U
Dynamizations\Appe			
		Data tuna	Dange
Tag - Cycle	OPCUA_DB_MANRT_Angle - 00	Data type	Range
Range		Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	33	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	44	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	55	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Dynamizations\Fyon			
Dynamizations\Event	Click		
Event name	Click		
Function list\SetTa	a		
Function list\SetTa	g		
Function list\SetTa	OPCUA_DB_MANRT_Angle	Value	5
Tag	OPCUA_DB_MANRT_Angle	Value	5
	OPCUA_DB_MANRT_Angle	Value	5
Tag Function list\SetBi	OPCUA_DB_MANRT_Angle	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	5
Tag	OPCUA_DB_MANRT_Angle	Value DB_MANRT_Change	5
Tag Function list\SetBi	OPCUA_DB_MANRT_Angle	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	5
Tag Function list\SetBi	OPCUA_DB_MANRT_Angle	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	5
Tag Function list\SetBi Tag I/O field_2	OPCUA_DB_MANRT_Angle t OPCUA_E	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
Tag Function list\SetBi Tag I/O field_2 Type	OPCUA_DB_MANRT_Angle t OPCUA_E	DB_MANRT_Change Name	I/O field_2
Tag Function list\SetBi Tag I/O field_2 Type X position	OPCUA_DB_MANRT_Angle t OPCUA_E I/O field 31	DB_MANRT_Change Name Y position	I/O field_2 284
Tag Function list\SetBi Tag I/O field_2 Type X position Width	OPCUA_DB_MANRT_Angle t OPCUA_E I/O field 31 100	Name Y position Height	I/O field_2 284 60
Tag Function list\SetBi Tag I/O field_2 Type X position	OPCUA_DB_MANRT_Angle t OPCUA_E I/O field 31	DB_MANRT_Change Name Y position	I/O field_2 284

Dynamizations\Ta Property name	g connection Process value		Tag	OPCUA_DB_MANRT_Value	
Property name	Process value		Tag	OPCOA_DB_MANKI_value	
Slider_3					
Туре	Slider		Name	Slider_3	
X position	31		Y position	157	
Width	290		Height	40	
Layer	0 - Layer_0		Minimum value	-160	
Maximum value	160		Process value	0	
Dynamizations\Ta					
Property name	Process value		Tag	OPCUA_DB_MANRT_Value	
Button_8					
Туре	Button		Name	Button_8	
X position	145		Y position	283	
Width	60		Height	60	
Mode	Text		Text OFF	-	
Text ON	Text			·	
Dynamizations\Ev	ent				
Event name		Press			
Function list\Set	tRit				
Function list(Se	LDIC				
		Minus			
Tag		Minus			
Tag Dynamizations\Ev					
Tag Dynamizations\Ev Event name		Minus Release			
Tag Dynamizations\Ev	ent				
Tag Dynamizations\Ev Event name Function list\Re	ent	Release			
Tag Dynamizations\Ev Event name	ent				
Tag Dynamizations\Ev Event name Function list\Re	ent	Release			
Tag Dynamizations\Ev Event name Function list\Res Tag Button_9	ent	Release	Name	Button 9	
Tag Dynamizations\Ev Event name Function list\Res Tag Button_9	ent setBit	Release		Button_9 283	
Tag Dynamizations\Ev Event name Function list\Res Tag Button_9 Type X position	ent setBit	Release	Y position	Button_9 283 60	
Tag Dynamizations\Ev Event name Function list\Res Tag Button_9 Type X position Width	ent setBit Button 213	Release		283	
Tag Dynamizations\Ev Event name Function list\Red Tag Button_9 Type X position Width Mode	Button 213 60	Release	Y position Height	283 60	
Tag Dynamizations\Ev Event name Function list\Red Tag Button_9 Type X position Width Mode Text ON	Button 213 60 Text Text	Release	Y position Height	283 60	
Tag Dynamizations\Ev Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Ev	Button 213 60 Text Text	Release	Y position Height	283 60	
Tag Dynamizations\Ev Event name Function list\Res	Button 213 60 Text Text	Release	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name	Button 213 60 Text Text	Release	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag	Button 213 60 Text Text ent	Release Minus Press	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag Dynamizations\Event Tag	Button 213 60 Text Text ent	Release Minus Press	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag Dynamizations\Event name	Button 213 60 Text Text ent tBit	Release Minus Press	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag Dynamizations\Event Tag	Button 213 60 Text Text ent tBit	Release Minus Press	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag Dynamizations\Event name	Button 213 60 Text Text ent tBit	Release Minus Press	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag Dynamizations\Event name Function list\Ses	Button 213 60 Text Text ent tBit	Release Minus Press Plus Release	Y position Height	283 60	
Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag Dynamizations\Event name Function list\Res Function list\Res Tag I/O field_1	Button 213 60 Text Text ent tBit	Release Minus Press Plus Release	Y position Height	283 60	
Tag Dynamizations\Event name Function list\Res Tag Button_9 Type X position Width Mode Text ON Dynamizations\Event name Function list\Ses Tag Dynamizations\Event name Function list\Ses	Button 213 60 Text Text ent tBit	Release Minus Press Plus Release	Y position Height Text OFF	283 60 +	

_ayer	0 - Layer_0	Mode	Output
ont	Tahoma, 25px, style=Bold		· ·
Dynamizations\Ta	g connection		
Property name	Process value	Tag	OPCUA_DB_MANRT_angle1
I/O field_3			
F	UO firald	Nama	UO #:-Id-2
Гуре	I/O field	Name	I/O field_3 106
X position Width	91	Y position Height	
	0 - Layer_0	Mode	42
Layer Font	Tahoma, 25px, style=Bold	lviode	Output
-ont Dynamizations\Ta			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle2
Toperty Hame	110cess value	lag	Of COA_DB_WANTINT_angle2
I/O field_4			
Гуре	I/O field	Name	I/O field_4
X position	681	Y position	147
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold	1	
Dynamizations\Ta			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle3
I/O field_5			
Гуре	I/O field	Name	I/O field_5
X position	681	Y position	188
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Ta	•		
Property name	Process value	Tag	OPCUA_DB_MANRT_angle4
I/O field_6			
F	I/O field	Name	I/O field_6
Гуре			229
X position Width	681	Y position	
	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font Dynamizations\Ta	Tahoma, 25px, style=Bold		
Property name	Process value	Tag	OPCUA_DB_MANRT_angle5
I/O field_7	·		
_	110 f. 1.1		UO.C. 1.1.7
Гуре	I/O field	Name	I/O field_7
X position	681	Y position	270
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Ta			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle6
Text field_1			
			T . C 11 4
	Text field	Name	lext field_1
Type X position	Text field 630	Name Y position	Text field_1 65

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Automation Por	ldi		
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J1:		
Text field_2			
Туре	Text field	Name	Text field_2
X position	630	Y position	106
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J2:		
Text field_3			
Туре	Text field	Name	Text field_3
X position	630	Y position	147
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J3:	i one	ranoma, zopa, style-bold
Text field_4	, ss.		
Text Held_4			
Туре	Text field	Name	Text field_4
X position	630	Y position	188
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J4:		
Text field_5			
Туре	Text field	Name	Text field_5
X position	630	Y position	229
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J5:		
Text field_6			
Туре	Text field	Name	Text field_6
X position	630	Y position	270
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J6:		, , , , , ,
Graphic view_1	<u>'</u>		
• –			
Type	Graphic view	Name	Graphic view_1
X position Width	402 141	Y position	47 342
	0 - Layer_0	Height Graphic	full robot_1
Layer Fit graphic to size	Stretch graphic	Старпіс	ruii robot_1
Graphic view_2	J 1		
. –			
Туре	Graphic view	Name	Graphic view_2
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_27_7959144727
Fit graphic to size	Stretch graphic		
Dynamizations\Vis		Det to	Danasa
Tam Couls			Rango
Tag - Cycle Start range	OPCUA_DB_MANRT_Angle -	Data type End range	Range 0

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/isibility	Visible		<u> </u>
Graphic view_3			
Туре	Graphic view	Name	Graphic view_3
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit 31 2327638412
Fit graphic to size	Stretch graphic	Стартис	imageedit_31_2327030412
Dynamizations\Vis			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	1	End range	1
Visibility	Visible	Ellu lalige	ļ!
•	visible		
Graphic view_4			
Гуре	Graphic view	Name	Graphic view_4
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_35_6325798980
Fit graphic to size	Stretch graphic		
Dynamizations\Vis	ibility		
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	2	End range	2
Visibility	Visible		,
Graphic view_5			
Tyrno	Graphic view	Name	Graphic view_5
Type	·	1	·
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_39_9642994598
Fit graphic to size	Stretch graphic		
Dynamizations\Vis			la
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	3	End range	3
Visibility	Visible		
Graphic view_6			
Туре	Graphic view	Name	Graphic view_6
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_43_1
Fit graphic to size	Stretch graphic	Стартис	imagecut_15_1
Dynamizations\Vis			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	4	End range	4
Visibility	Visible	Liid lange	
•	100000		
Graphic view_7			
Туре	Graphic view	Name	Graphic view_7
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_47_5378192283
Fit graphic to size	Stretch graphic		·
Dynamizations\Vis	'iwiney		
Dynamizations\Vis Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range

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Visibility	Visible		<u>'</u>
Graphic view_8			
Гуре	Graphic view	Name	Graphic view_8
K position	417	Y position	285
Vidth	63	Height	59
Layer	0 - Layer_0	Graphic	image
it graphic to size	-	-	3
Dynamizations\Vi			
Гаg - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	0	End range	0
Visibility	Visible		
Graphic view_9			
Гуре	Graphic view	Name	Graphic view_9
X position	470	Y position	83
Width	38	Height	34
Layer	0 - Layer_0	Graphic	image
Fit graphic to size		•	, J
Dynamizations\Vi			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	4	End range	4
Visibility	Visible		
Graphic view_1	0		
Гуре	Graphic view	Name	Graphic view_10
X position	444	Y position	254
Width	41	Height	47
Layer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Fit graphic to size	-	Grapine	anownat removes g preview (1)
Dynamizations\Vi			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	1	End range	1
Visibility	Visible		-
Graphic view_1	1		
Гуре	Graphic view	Name	Graphic view_11
X position	444	Y position	176
Width	39	Height	45
Layer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Fit graphic to size Dynamizations\Vi			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	2	End range	2
Visibility	Visible	Lilu lalige	Z
Graphic view_1			
Гуре	Graphic view	Name	Graphic view_12
X position	448	Y position	109
Width	37	Height	42
Layer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Fit graphic to size			
Dynamizations\Vi		- .	
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type End range	Range
Start range			3

X position 493 Y position 53 Width 38 Height 45 Layer 0 - Layer_0 Graphic arrownat-removebg-preview (1) Fit graphic to size Stretch graphic Dynamizations\Visibility Fag - Cycle OPCUA_DB_MANRT_Angle - Data type Range Start range 5 End range 5		he u i		L
ype Graphic view 493 Vidth 38 Ayer 0 - Layer_0 Graphic to size Stretch graphic bynamizations\Visibility ag - Cycle OPCUA_DB_MANRT_Angle - Layer_0 Tata type Range tart range 5 Name Graphic view_13 Y position 53 Y position 53 Applic arrownat-removebg-preview (1) Graphic arrownat-removebg-preview (1) Data type Range End range 5		'		
X position 493 Y position 53 Vidth 38 Height 45 ayer 0 - Layer_0 Graphic arrownat-removebg-preview (1) vit graphic to size Stretch graphic Dynamizations\Visibility Graphic Data type Range Stratt range End range 5	Graphic view_13	3		
Width 38 Height 45 Layer 0 - Layer_0 Graphic arrownat-removebg-preview (1) Fit graphic to size Stretch graphic Dynamizations\Visibility Fag - Cycle OPCUA_DB_MANRT_Angle - Data type Range Start range 5 End range 5	Гуре			
ayer 0 - Layer_0 Graphic arrownat-removebg-preview (1) it graphic to size Stretch graphic Dynamizations\Visibility ag - Cycle OPCUA_DB_MANRT_Angle - Data type Range Start range 5 End range 5				
Stretch graphic Stretch graphic Synamizations\Visibility Fig - Cycle OPCUA_DB_MANRT_Angle - Data type Range Start range 5 End range 5			Height	
Oynamizations\Visibility Tag - Cycle OPCUA_DB_MANRT_Angle - Data type Range Start range 5 End range 5	ayer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Tag - Cycle OPCUA_DB_MANRT_Angle - Data type Range Start range 5 End range 5	oraphic to size	Stretch graphic		
Start range 5 End range 5	ag - Cycle		Data type	Range
//sibility Visible	Start range			
	/isibility	Visible		

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НМІ [ТР700 C	comfort] / Screen mana	gement / Tem	plates	
Template_1				
· —				
Hardcopy of Temp				
9	Automatic	WY rožir	n ,	abla
	Automatic	Ky IEZII	11	
4	[6]		ارا	8
4 5 Ma	6 7	Rychlost:	UI C UN	8 Nastavení
The second secon	6 7 nual RT Manual Jog Mode	Rychlost:	OPC UA OFFLINE	Nactavoní
The second secon	The second secon		OPC UA	Nactavoní
The second secon	The second secon		OPC UA	Nactavoní
Auto Ma	nual RT Manual Jog Mode	Background color Tab sequence in fore-	0, 51, 102	Nactavoní
Auto Mai Name Grid color	Template_1 0, 0, 0	Background color	0, 51, 102	Nactavení
Auto Mai	nual RT Manual Jog Mode Template_1	Background color Tab sequence in fore-	0, 51, 102	Nactavoní
Auto Mai Name Grid color Active layer	Template_1 0, 0, 0	Background color Tab sequence in fore-	0, 51, 102	Nactavoní
Name Grid color Active layer Template_I/O field_	Template_1 0, 0, 0	Background color Tab sequence in fore- ground	0, 51, 102 Enabled	Nastavení
Name Grid color Active layer Template_I/O field_	Template_1 0, 0, 0 1 I/O field	Background color Tab sequence in fore- ground	0, 51, 102 Enabled Template_I/O field_	Nastavení
Name Grid color Active layer Template_I/O field_ Type X position	Template_1 0, 0, 0 0 1 I/O field 485	Background color Tab sequence in fore- ground Name Y position	0, 51, 102 Enabled Template_I/O field_443	Nastavení
Auto Mai Name Grid color Active layer Template_I/O field_ Type X position Width	Template_1 0, 0, 0 Illustrate Illustrate	Background color Tab sequence in fore- ground Name Y position Height	0, 51, 102 Enabled Template_I/O field_ 443 32	Nastavení
Auto Mai Name Grid color Active layer Template_I/O field_ Type X position Width Layer	Template_1 0, 0, 0 I/O field 485 45 0 - Layer_0	Background color Tab sequence in fore- ground Name Y position	0, 51, 102 Enabled Template_I/O field_443	Nastavení
Auto Mai Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font	Template_1 0, 0, 0 Il I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold	Background color Tab sequence in fore- ground Name Y position Height	0, 51, 102 Enabled Template_I/O field_ 443 32	Nastavení
Auto Mai Name Grid color Active layer Template_I/O field_ Type X position Width Layer	Template_1 0, 0, 0 Il I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold	Background color Tab sequence in fore- ground Name Y position Height	0, 51, 102 Enabled Template_I/O field_ 443 32	Nastavení
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name	Template_1 0, 0, 0 0 1 I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold onnection Process value	Background color Tab sequence in fore- ground Name Y position Height Mode	0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output	Nastavení
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name Template_Button_3	Template_1 0, 0, 0 I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold Innection Process value Browness Process value	Background color Tab sequence in fore- ground Name Y position Height Mode Tag	OFFLINE 0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output OPCUA_DB_speed	Nastavení 1
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name Template_Button_3 Type	Template_1 0, 0, 0 I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold Innection Process value Button	Background color Tab sequence in fore- ground Name Y position Height Mode Tag	OFFLINE 0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output OPCUA_DB_speed Template_Button_3	Nastavení 1
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name Template_Button_3 Type X position	Template_1 0, 0, 0 Il/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold Innection Process value Button 550	Background color Tab sequence in fore- ground Name Y position Height Mode Tag Name Y position	OFFLINE 0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output OPCUA_DB_speed Template_Button_3 411	Nastavení 1
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name Template_Button_3 Type X position Width	Template_1 0, 0, 0 1 I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold Innection Process value Button 550 32	Background color Tab sequence in fore- ground Name Y position Height Mode Tag Name Y position Height	OFFLINE 0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output OPCUA_DB_speed Template_Button_3 411 32	Nastavení 1
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name Template_Button_3 Type X position Width Mode	Template_1 0, 0, 0 0 1 I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold onnection Process value Button 550 32 Text	Background color Tab sequence in fore- ground Name Y position Height Mode Tag Name Y position	OFFLINE 0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output OPCUA_DB_speed Template_Button_3 411	Nastavení 1
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name Template_Button_3 Type X position Width Mode Text ON	Template_1 0, 0, 0 1 I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold Innection Process value Button 550 32	Background color Tab sequence in fore- ground Name Y position Height Mode Tag Name Y position Height	OFFLINE 0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output OPCUA_DB_speed Template_Button_3 411 32	Nastavení 1
Name Grid color Active layer Template_I/O field_ Type X position Width Layer Font Dynamizations\Tag co Property name Template_Button_3 Type X position Width Mode	Template_1 0, 0, 0 0 1 I/O field 485 45 0 - Layer_0 Tahoma, 16px, style=Bold onnection Process value Button 550 32 Text	Background color Tab sequence in fore- ground Name Y position Height Mode Tag Name Y position Height	OFFLINE 0, 51, 102 Enabled Template_I/O field_ 443 32 Input/output OPCUA_DB_speed Template_Button_3 411 32	Nastavení 1

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Function list\Se	tBit		
Tag	PlusSpe	ed	
Template_Text	field_1		
Туре	Text field	Name	Template_Text field_1
X position	465	Y position	417
Width	89	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	Rychlost:	TOTIC	ranoma, ropx, style=bold
Template_Butto	on_5		
Туре	Button	Name	Template_Button_5
X position	550	Y position	446
Width	32	Height	32
Mode	Text	Text OFF	-
Text ON	Text		
Dynamizations\E\			
Event name	Click		
Function list\Se	tBit		
Tag	MinusSp	peed	
Template_Text			
. –			
Туре	Text field	Name	Template_Text field_2
X position	590	Y position	410
Width	100	Height	70
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	OPC UA ONLINE		
Dynamizations\Vi			
Tag - Cycle	OPCUA_DB_opcua_status -	Data type	Range
Start range	1	End range	1
Visibility	Visible		
Template_Text	field_4		
Туре	Text field	Name	Template_Text field_4
X position	590	Y position	410
Width	100	Height	70
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
	OPC UA		
Text	OFFLINE		
	sibility		D
Dynamizations\Vi		Data type	Range
Dynamizations\Vi Tag - Cycle	OPCUA_DB_opcua_status -	Data type End range	Range 0
Dynamizations\Vi Tag - Cycle Start range	OPCUA_DB_opcua_status - 0	Data type End range	0
Dynamizations\Vi Tag - Cycle Start range Visibility	OPCUA_DB_opcua_status - 0 Visible		
Dynamizations\Vi Tag - Cycle Start range	OPCUA_DB_opcua_status - 0 Visible		
Dynamizations\Vi Tag - Cycle Start range Visibility	OPCUA_DB_opcua_status - 0 Visible		
Dynamizations\Vi Tag - Cycle Start range Visibility Template_Butto	OPCUA_DB_opcua_status - 0 Visible	End range Name Y position	0
Dynamizations\Vi Tag - Cycle Start range Visibility Template_Butto	OPCUA_DB_opcua_status - 0 Visible on_10 Button	End range	0 Template_Button_10
Dynamizations\Vi Tag - Cycle Start range Visibility Template_Butto Type X position	OPCUA_DB_opcua_status - 0 Visible on_10 Button 0	End range Name Y position	Template_Button_10
Dynamizations\Vi Tag - Cycle Start range Visibility Template_Butto Type X position Width	OPCUA_DB_opcua_status - 0 Visible on_10 Button 0 100	Name Y position Height	Template_Button_10 410 70

Totally Integrated			
Automation Porta	I		
Dynamizations\Appe	arance		
Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	110	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
background color	103, 103, 103		110
Dynamizations\Even Event name	t	ck	
Function list\Activ			
Screen name	Auto	Object number	0
Function list\SetTa	ng		
Tag	OPCUA_DB_mode	Value	0
Template_Rectang	gle_1		
Туре	Rectangle	Name	Template_Rectangle_1
X position	0	Y position	409
Width		Height	
	800		71
Layer	0 - Layer_0	Background color	128, 128, 128
Border color	24, 28, 49		
Template_Button_	_8		
Туре	Button	Name	Template_Button_8
X position	100	Y position	410
Width	100	Height	70
Mode	Text	Text OFF	Manual
Text ON	Text		
Dynamizations\Appe	arance		
Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	00	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Range	11	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	210	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Dynamizations\Even Event name	t	ale.	
		CK	
Function list\Activ			-
Screen name	Manual	Object number	0
Function list\SetBi			
Tag		AN_AngleSynch_DB_MAN_Change	1
Function list\SetTa	ag		
Tag	OPCUA_DB_mode	Value	1
Template_Button_	_9		
	Button	Name	Template_Button_9
Туре			·
	200	Y position	410
Type X position Width	200 100	Y position Height	410 70

Mode	Text	Text OFF	RT Manual
Text ON	Text	Text OFF	NI Wallual
Dynamizations\App			
Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	01	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Range	22	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	310	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Dynamizations\Ever	nt		
Event name		Click	
Function list\Activ	vateScreen		
Screen name	RT Manual	Object number	0
		o Sjeet Hamisei	, o
Function list\SetB	ıτ		
Tag		MAN_AngleSynch_DB_MAN_Change	e2
Function list\SetT	ag		
Tag	OPCUA_DB_mode	Value	2
Function list\SetB	it		
		OPCUA_DB_MANRT_Change	
Tag		OFCOA_DB_MAINT_CHange	
Template_Button	_11		
. –		Name	Template Button 11
Гуре	Button		Template_Button_11 410
Гуре К position	Button 300	Y position	410
Type X position Width	Button	Y position Height	410 70
Type X position Width Mode	Button 300 100 Text	Y position	410
Type X position Width Mode Text ON	Button 300 100 Text Text	Y position Height	410 70
Template_Button Type X position Width Mode Text ON Dynamizations\Approx	Button 300 100 Text Text earance	Y position Height Text OFF	410 70 Jog Mode
Type X position Width Mode Text ON Dynamizations\App	Button 300 100 Text Text earance OPCUA_DB_mode -	Y position Height Text OFF Data type	410 70 Jog Mode Range
Type X position Width Mode Text ON Dynamizations\App	Button 300 100 Text Text Pearance OPCUA_DB_mode - 02	Y position Height Text OFF Data type Foreground color	410 70 Jog Mode Range 255, 255, 255
Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range	Button 300 100 Text Text Pearance OPCUA_DB_mode - 02 105, 105, 105	Y position Height Text OFF Data type Foreground color Flashing	410 70 Jog Mode Range 255, 255, 255 No
Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color Range	Button 300 100 Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33	Y position Height Text OFF Data type Foreground color Flashing Foreground color	410 70 Jog Mode Range 255, 255, 255 No 255, 255, 255
Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range Background color	Button 300 100 Text Text Pearance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0	Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing	410 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No
Type X position Width Mode Text ON Dynamizations\Appl Tag - Cycle Range Background color Range Background color Range	Button 300 100 Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33	Y position Height Text OFF Data type Foreground color Flashing Foreground color	410 70 Jog Mode Range 255, 255, 255 No 255, 255, 255
Type X position Width Mode Text ON Dynamizations\App Tag - Cycle Range Background color Range Background color Range Background color	Button 300 100 Text Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Prosition Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color	A10 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Type X position Width Mode Text ON Dynamizations\Appl Tag - Cycle Range Background color Range Background color Range	Button 300 100 Text Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Prosition Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color	A10 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Type X position Width Mode Text ON Dynamizations\Apport Tag - Cycle Range Background color Range Background color Range Background color Color Range Background color Color Color Color Color	Button 300 100 Text Text Pearance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color Flashing	A10 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range Background color Range Background color Cycle Range Background color Range Background color Range Background color Function list\Activ	Button 300 100 Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Prosition Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color Flashing Click	410 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No
Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range Background color Range Background color Cynamizations\Ever Event name Function list\Activ	Button 300 100 Text Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color Flashing	A10 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255
Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range Background color Range Background color Cycle Range Background color Range Background color Range Background color Function list\Activ	Button 300 100 Text Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Prosition Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color Flashing Click	410 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No
Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range Background color Range Background color Cynamizations\Ever Event name Function list\Activ	Button 300 100 Text Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Prosition Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Foreground color Flashing Click	410 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 0
Type X position Width Mode Text ON Dynamizations\Approx Tag - Cycle Range Background color Range Background color Range Background color Color Range Background color Function list\Activ	Button 300 100 Text Text earance OPCUA_DB_mode - 02 105, 105, 105 33 0, 255, 0 410 105, 105, 105	Y position Height Text OFF Data type Foreground color Flashing Foreground color Flashing Foreground color Flashing Click Object number	410 70 Jog Mode Range 255, 255, 255 No 255, 255, 255 No 255, 255, 255 No 0

	_12		
Туре	Button	Name	Template_Button_12
X position	690	Y position	410
/idth	110	Height	70
/lode	Text	Text OFF	Nastavení
ext ON	Text		!
) ynamizations\App	earance		
Гаg - Cycle	OPCUA_DB_mode -	Data type	Range
Range	09	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Range	1010	Foreground color	255, 255, 255
ackground color	0, 255, 0	Flashing	No
ynamizations\Ever	nt .		
vent name	Click		
ventrianie	CHEK		
Function list\Activ	vateScreen		
creen name	Nastavení	Object number	0
Function list\SetB	i t		
Гад	MAN_Ar	igleSynch_DB_MAN_Change	10
Function list\SetT	ag		
 ag	OPCUA_DB_mode	Value	10
Template_Rectan	gle_2		
Type	Rectangle	Name	Template Rectangle 2
	Rectangle 0		Template_Rectangle_2
(position	-	Y position	Template_Rectangle_2 0 50
C position Vidth	0 800	Y position Height	0 50
C position Width .ayer	0	Y position	0
X position Width Layer Border color	0 800 0 - Layer_0 24, 28, 49	Y position Height	0 50
Type X position Width Layer Border color Symbolisches EA-	0 800 0 - Layer_0 24, 28, 49	Y position Height Background color	0 50 128, 128, 128
C position Width .ayer Border color Symbolisches EA- Type	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field	Y position Height Background color	0 50 128, 128, 128 Symbolisches EA-Feld_2
(position Vidth ayer Border color Symbolisches EA- Type (position	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100	Y position Height Background color Name Y position	0 50 128, 128, 128 Symbolisches EA-Feld_2 0
(position Vidth .ayer Border color Symbolisches EA- Type (position Vidth	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600	Y position Height Background color Name Y position Height	0 50 128, 128, 128 Symbolisches EA-Feld_2 0 50
(position Vidth ayer Forder color Symbolisches EA- ype (position Vidth ayer	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0	Y position Height Background color Name Y position Height Mode	0 50 128, 128, 128 Symbolisches EA-Feld_2 0 50 Input/output
Oposition Vidth ayer Forder color Symbolisches EA- Type Oposition Vidth ayer ont	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0 Tahoma, 40px, style=Bold	Y position Height Background color Name Y position Height	0 50 128, 128, 128 Symbolisches EA-Feld_2 0 50
Yidth ayer Forder color Symbolisches EA- ype Y position Vidth ayer ont Oynamizations\Tag	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0 Tahoma, 40px, style=Bold connection	Y position Height Background color Name Y position Height Mode Text list	Symbolisches EA-Feld_2 0 50 Input/output volbaObrazovky
(position Vidth ayer Border color Symbolisches EA- ype (position Vidth ayer ont Oynamizations\Tag	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0 Tahoma, 40px, style=Bold	Y position Height Background color Name Y position Height Mode	0 50 128, 128, 128 Symbolisches EA-Feld_2 0 50 Input/output
K position Width Layer Border color Symbolisches EA- Type K position Width Layer Font Dynamizations\Tag Property name	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0 Tahoma, 40px, style=Bold connection Process value	Y position Height Background color Name Y position Height Mode Text list	Symbolisches EA-Feld_2 0 50 Input/output volbaObrazovky
X position Width Layer Border color	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0 Tahoma, 40px, style=Bold connection Process value	Y position Height Background color Name Y position Height Mode Text list	Symbolisches EA-Feld_2 0 50 Input/output volbaObrazovky
K position Width Layer Border color Symbolisches EA- Type K position Width Layer Font Dynamizations\Tag Property name Dynamizations\Ever	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0 Tahoma, 40px, style=Bold connection Process value Change	Y position Height Background color Name Y position Height Mode Text list	Symbolisches EA-Feld_2 0 50 Input/output volbaObrazovky
K position Width Layer Border color Symbolisches EA- Type K position Width Layer Font Dynamizations\Tag Property name Dynamizations\Ever	0 800 0 - Layer_0 24, 28, 49 Feld_2 Symbolic I/O field 100 600 0 - Layer_0 Tahoma, 40px, style=Bold connection Process value	Y position Height Background color Name Y position Height Mode Text list	Symbolisches EA-Feld_2 0 50 Input/output volbaObrazovky

Totally Integrated Automation Portal		
HMI [TP700 Cor	nfort] / Screen management	
Pop-up screens		
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			anagement / Slid	le-in scre	eens	
Slide-in scree						
Hardcopy of Slic	de-in s	creen bottom				
Name	Slid	e-in screen bottom	Activate slide-in	Disabled		
Width	800)	screen Height	160		
Active layer	0			1.00		
	I					

Totally Integrated Automation Portal				
HMI [TP700 Co	omfort] / Screen mana eft	gement / Slide	e-in scr	eens
Hardcopy of Slide-i	n screen left			
Name 9	Slide-in screen left	Activate slide-in screen	Disabled	
	267		480	
Active layer ©	0			

Totally Integrated Automation Portal				
	omfort] / Screen mana	gement / Slide	e-in scr	eens
Slide-in screen r	ight			
Hardcopy of Slide-i	n screen right			
Name	Slide-in screen right	Activate slide-in screen	Disabled	
	267 O	Height	480	
Active layer	J]		

	i			
Totally Integrated Automation Portal				
HMI [TP700 Co	omfort] / Screen mana	gement / Slide	e-in scre	eens
Slide-in screen t	ор			
Hardcopy of Slide-i				
Name	Slide-in screen top	Activate slide-in screen	Disabled	
	800 0	Height	160	

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Totally Integrated Automation Portal			
	mfort] / Screen mana	gement	
Global screen			
Hardcopy of Global so	screen		
	obal screen 0, 0	Background color 1	82, 182, 182

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Totally Integrate	ed					
Automation Port	:al					
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HMI [TP700	Con	nfort] / Scree	en mana	gement		
Permanent ar	ea					
NI	ъ.			D1	102 102 1	103
Name Grid color		manent area		Background color	182, 182, 1 0	182
Active layer	0, 0), 0		Height	U	
Active layer	U					

Totally Integra Automation P			
HMI [TP70 Default tag OPCUA_DB_di			
Name	OPCUA_DB_disconnect	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_M	ANALL_angle1		
Name	OPCUA_DB_MANALL_angle1	Display name	
Address	link.	Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_M	ANALL_angle2		
Name	OPCUA_DB_MANALL_angle2	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_M	ANALL_angle3		
Name	OPCUA_DB_MANALL_angle3	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_M	ANALL_angle4		
Name	OPCUA_DB_MANALL_angle4	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_M	ANALL_angle5		
Name	OPCUA_DB_MANALL_angle5	Display name	
Address	o, co, <u>_</u> ag.co	Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_M	ANALL_angle6		
Name	OPCUA_DB_MANALL_angle6	Display name	
Address	OT COM_DB_INININALL_attigled	Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_M	AN axis1		
Name	OPCUA_DB_MAN_axis1	Display name	
Address	01 CO/ (_DD_ivi/ (i1_axi3 i	Connection	HMI_Connection_1
Data type	Real	Length	4
OPCUA_DB_M	AN_axis2		
Name	OPCUA_DB_MAN_axis2	Display name	
Address		Connection	HMI_Connection_1
Data type	Real	Length	4
OPCUA_DB_M	AN_axis3		
Name	OPCUA_DB_MAN_axis3	Display name	
Address	- · · · · · · · · · · · · · · ·	Connection	HMI_Connection_1

Data type OPCUA_DB_MA Name Address	Real N_axis4	Length	4
Name	N_axis4		
Address	OPCUA_DB_MAN_axis4	Display name	
/ taai coo		Connection	HMI_Connection_1
Data type	Real	Length	4
OPCUA_DB_MA	N_axis5		
Name	OPCUA_DB_MAN_axis5	Display name	
Address		Connection	HMI_Connection_1
Data type	Real	Length	4
OPCUA_DB_MA	N_axis6		
Name	OPCUA_DB_MAN_axis6	Display name	
Address	_ =	Connection	HMI_Connection_1
Data type	Real	Length	4
		Lengui	7
OPCUA_DB_MA			
Name	OPCUA_DB_MANRT_Angle	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_mo	de		
Name	OPCUA_DB_mode	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
Minus	'		,
Name	Minus	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
Minus	'		
Plus			
Nama	Plus	Display name	
Name Address	rius	Display name Connection	HMI Connection 1
	Rool		HMI_Connection_1
Data type	Bool	Length	I
Plus			
OPCUA_DB_spe	ed		
Name	OPCUA_DB_speed	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
PlusSpeed			
Name	PlusSpeed	Display name	
Address		Connection	HMI_Connection_1
	Bool	Length	1

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PlusSpeed			
MinusSpeed			
Name	MinusSpeed	Display name	
Address	winiusspeed	Connection	HMI_Connection_1
Data type	Bool	Length	1
MinusSpeed		,	
OPCUA_DB_ope	cua_status		
Name	OPCUA_DB_opcua_status	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_MA			
Name	OPCUA_DB_MAN_Move	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_MA		J(3	(*
Name	OPCUA_DB_MANRT_Value	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
00CUA DD 144	NIDT 14		
Name	ANRT_angle1 OPCUA_DB_MANRT_angle1	Display name	UMI Connection 1
Name Address		Display name Connection Length	HMI_Connection_1
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1	Connection	
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2	Connection Length	
Name Address Data type OPCUA_DB_MA Name Address	OPCUA_DB_MANRT_angle1 Int ANRT_angle2	Connection Length Display name	2
Name Address Data type OPCUA_DB_MA Name Address Data type	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int	Connection Length Display name Connection	2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int	Connection Length Display name Connection Length Display name	HMI_Connection_1
Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3	Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA Name Address	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3	Connection Length Display name Connection Length Display name	HMI_Connection_1
Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA Name Address Data type	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int	Connection Length Display name Connection Length Display name Connection	HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int	Connection Length Display name Connection Length Display name Connection	HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA Name Address Data type OPCUA_DB_MA Name Address Data type	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4	Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4	Connection Length Display name Connection Length Display name Connection Length Display name	HMI_Connection_1 2 HMI_Connection_1 2
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int ANRT_angle5	Connection Length Display name Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int	Connection Length Display name Connection Length Display name Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int ANRT_angle5 OPCUA_DB_MANRT_angle5	Connection Length Display name Connection Length Display name Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int ANRT_angle5	Connection Length Display name Connection Length Display name Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int ANRT_angle5 OPCUA_DB_MANRT_angle5 Int Int	Connection Length Display name Connection Length Display name Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int ANRT_angle5 OPCUA_DB_MANRT_angle5 Int Int	Connection Length Display name Connection Length Display name Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1
Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int ANRT_angle5 OPCUA_DB_MANRT_angle5 Int ANRT_angle6	Connection Length Display name Connection Length Display name Connection Length Display name Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1
OPCUA_DB_MA Name Address Data type OPCUA_DB_MA	OPCUA_DB_MANRT_angle1 Int ANRT_angle2 OPCUA_DB_MANRT_angle2 Int ANRT_angle3 OPCUA_DB_MANRT_angle3 Int ANRT_angle4 OPCUA_DB_MANRT_angle4 Int ANRT_angle5 OPCUA_DB_MANRT_angle5 Int ANRT_angle6	Connection Length Display name Connection Length	HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2 HMI_Connection_1 2

DPCUA_DB_M	ANRT_Change		<u> </u>
Name	OPCUA_DB_MANRT_Change	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_JC	G_Angle		
Name	OPCUA_DB_JOG_Angle	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_JC	G_minus		
Name	OPCUA_DB_JOG_minus	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_JC	G_plus		
Name	OPCUA_DB_JOG_plus	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_JC	G_angle1		
Name	OPCUA_DB_JOG_angle1	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_JC	G_angle2		
Name	OPCUA_DB_JOG_angle2	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_JC	G_angle3		
Name	OPCUA_DB_JOG_angle3	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_JC	G_angle4		
Name	OPCUA_DB_JOG_angle4	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_JC	G_angle5		
Name	OPCUA_DB_JOG_angle5	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_JC	G_angle6		
Name	OPCUA_DB_JOG_angle6	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
MAN_AngleSy	nch_DB_MAN_Change1		
Name	MAN_AngleSynch_DB_MAN_Ch	ange1 Display name	

Totally Integrat Automation Por			
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
MAN_AngleSyr	nch_DB_MAN_Change2		
Name	MAN_AngleSynch_DB_MAN_Chang	ge2 Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
MAN_AngleSyr	nch_DB_MAN_Change3		
Name	MAN_AngleSynch_DB_MAN_Chang	ge3 Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
MAN_AngleSyr	nch_DB_MAN_Change10		
Name	MAN_Angle- Synch_DB_MAN_Change10	Display name	
Address	Synch_55_ivi/itv_changero	Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_Set			
Name	OPCUA_DB_Set_angle1	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_Set	:_angle3		
Name	OPCUA_DB_Set_angle3	Display name	
Address	l	Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_Set			
Name	OPCUA_DB_Set_angle5	Display name Connection	LIMI Connection 1
Address Data type	Int	Length	HMI_Connection_1
OPCUA_DB_Set		Length	<u></u>
Name	OPCUA_DB_Set_angle6	Display name	UNII Cara dia 1
Address Data type	Int	Connection Length	HMI_Connection_1
-		Lengui	Z
OPCUA_DB_Set			
Name Address	OPCUA_DB_Set_angle4	Display name Connection	HMI Connection 1
Data type	Int	Length	HMI_Connection_1
		Lengui	<u> </u>
OFCUA IND YES	OPCUA_DB_Set_angle2	Display name	
			HMI_Connection_1
Name	or cor_bb_set_unglez	Connection	
Name Address	Int	Connection Length	2
Name Address Data type			
OPCUA_DB_Set Name Address Data type OPCUA_DB_Set Name	Int :_ReleaseServos	Length	
Name Address Data type OPCUA_DB_Set	Int		

OPCUA_DB_Se	et_SetServos		
Name	OPCUA_DB_Set_SetServos	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_A	JTO_Start		
Name	OPCUA_DB_AUTO_Start	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_A	JTO_Konec		
Name	OPCUA_DB_AUTO_Konec	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_A	JTO_Kostka1		
Name	OPCUA_DB_AUTO_Kostka1	Display name	
Address	5. 2555_, 15.15_, 105thu 1	Connection	HMI_Connection_1
Data type	Int	Length	2
OPCUA_DB_AU	JTO Running		
Name	OPCUA_DB_AUTO_Running	Display name	
Address	OFCOA_DB_AOTO_RUITIIIII	Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_A	JTO_Pause		
Name	OPCUA_DB_AUTO_Pause	Display name	
Address	Bool	Connection Length	HMI_Connection_1
Data type	ВООІ	Length	1
OPCUA_DB_A	JTO_Resume		
Name	OPCUA_DB_AUTO_Resume	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_A	JTO_Paused		
Name	OPCUA_DB_AUTO_Paused	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_Se	et_Calibration		
Name	OPCUA_DB_Set_Calibration	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
OPCUA_DB_Se	et_CalibrationEnable		
Name	OPCUA_DB_Set_CalibrationEnable	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
VakuumBool			
Name	VakuumBool	Display name	

Totally Integra Automation Po	ted ortal		
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
VakuumBool			
OPCUA_DB_AU	ITO Vakuum		
Name	OPCUA_DB_AUTO_Vakuum	Display name	, , , , , , , , , , , , , , , , , , ,
Address	Deal	Connection	HMI_Connection_1
Data type	Bool	Length	1
Reset			
Name	Reset	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1
Reset			

Totally Integra Automation P	ated ortal					
HMI [TP70	00 Con	nfort]				
Connection	S					
HMI_Connect	ion_1					
Name	HM	II_Connection_1	Communication driver	SIMATIC S7	1500	
Comment						

Totally Integrated Automation Portal					
HMI [TP700 Comfort] / HMI alarms					
Discrete alarms					
This folder is empty.					

Totally Integrated Automation Portal					
HMI [TP700 Comfort] / HMI alarms					
Analog alarms					
This folder is empty.					

Totally Integra Automation Po			
HMI [TP70 Alarm group		larms	
Subtype	Alarm group	Name	Alarm_group_1
ID	1		
Alarm_group_	10		
Subtype	Alarm group	Name	Alarm_group_10
ID	10		
Alarm_group_	11		
Subtype	Alarm group	Name	Alarm_group_11
ID	11		
Alarm_group_	12		
Subtype	Alarm group	Name	Alarm_group_12
ID	12		-3 - 1 -
Alarm_group_	13		
Subtype	Alarm group	Name	Alarm_group_13
ID	13		
Alarm_group_	14		
Subtype	Alarm group	Name	Alarm_group_14
ID	14		
Alarm_group_	15		
Subtype	Alarm group	Name	Alarm_group_15
ID	15		
Alarm_group_	16		
Subtype	Alarm group	Name	Alarm_group_16
ID	16		
Alarm_group_	2		
Subtype	Alarm group	Name	Alarm_group_2
ID	2		
Alarm_group_	3		
Subtype	Alarm group	Name	Alarm_group_3
ID	3		
Alarm_group_	4		
Subtype	Alarm group	Name	Alarm_group_4
ID A.I	4 -		
Alarm_group_	5		
Subtype	Alarm group	Name	Alarm_group_5

larm_group_7 ubtype Alarm group Name Alarm_group_7 larm_group_8 ubtype Alarm group Name Alarm_group_8 larm_group_9	Totally Integr Automation P	ated Portal			
Alarm group 6 Alarm group 6 Alarm_group_7 Alarm group Name Alarm_group_7 Alarm_group_8 Alarm group Name Alarm_group_8 Alarm group Alarm group Name Alarm_group_8 Alarm group Alarm group Alarm_group_8 Alarm_group_9 Alarm group Name Alarm_group_9					
larm_group_7 ubtype Alarm group Name Alarm_group_7 larm_group_8 ubtype Alarm group Name Alarm_group_8 ubtype Alarm group Name Alarm_group_8 larm_group_9 ubtype Alarm group Name Alarm_group_9			Name	Alarm group 6	
Alarm group 7 Iarm_group_8 Alarm group Name Alarm_group_7 Name Alarm_group_7 Alarm_group_8 Alarm group Name Alarm_group_8 Iarm_group_9 Alarm group Name Alarm_group_9	D	6			
larm_group_8 ubtype Alarm group Name Alarm_group_8 larm_group_9 ubtype Alarm group Name Alarm_group_9	Alarm_group	_7			
larm_group_8 ubtype Alarm group Name Alarm_group_8 larm_group_9 ubtype Alarm group Name Alarm_group_9	Subtype	Alarm group	Name	Alarm_group_7	
Alarm group Name Alarm_group_8 larm_group_9 Alarm group Name Alarm_group_9	Alarm group				
larm_group_9 Alarm group Name Alarm_group_9			Name	Alarm_group_8	
ubtype Alarm group Name Alarm_group_9	D	8		, ,	
	Alarm_group	_9			
	Subtype	Alarm group	Name	Alarm_group_9	

Diagnosis events Name Diagnosis events Display name S7 Alarm log <no log=""> Errors Name Errors Display name ! Alarm log <no log=""> No Acknowledgement No Acknowledgement Display name NA Alarm log <no log=""> No log> No Acknowledgement Display name NA Alarm log <no log=""> System Name System Display name NA Alarm log <no log=""> System Name System Display name System Display name \$ Alarm log <no log=""> Warnings Name Warnings Display name \$ Display name \$ Alarm log <no log=""></no></no></no></no></no></no></no>	, ideamation	rated Portal		
Name Acknowledgement Display name A			ms	
Diagnosis events	Acknowledg	ement		
Diagnosis events Name Diagnosis events Display name S7 Alarm log No log> Errors Name Errors Display name !	Name			
Name Diagnosis events Display name S7	ID	33	Alarm log	<no log=""></no>
Alarm log	Diagnosis ev	ents		
	Name	Diagnosis events	Display name	S7
Name Errors Display name ! Alarm log <no log=""> No Acknowledgement Name No Acknowledgement Display name NA Alarm log <no log=""> System Name System Display name \$ ID 3 Alarm log <no log=""> Warnings Name Warnings Display name \$ ID Display name System Display name</no></no></no>	ID			<no log=""></no>
No Acknowledgement Name No Acknowledgement Display name NA Alarm log <no log=""> System Name System Display name \$ ID 3 Display name \$ ID System System Display name \$ ID Display name \$ ID Display name \$ ID System System Spirate System Sys</no>	Errors			
No Acknowledgement Name No Acknowledgement Display name NA Alarm log <no log=""> System Name System Display name \$ ID 3 Display name \$ ID System System Display name \$ ID Display name \$ ID Display name \$ ID System System Spirate System Sys</no>	Name	Errors	Display name	ļ!
No Acknowledgement Name No Acknowledgement Display name NA Alarm log No log> System Name System Display name Alarm log No log> Warnings Name Warnings Display name Signature System Display name Alarm log No log> No log>	ID			
System Name System Display name \$ ID 3 Alarm log <no log=""> No log> Warnings Name Warnings Display name \$ Alarm log <no log=""> Display name Display name Display name Display name Display name Display name Display name </no></no>	No Acknowl	edgement		
System Name System Display name \$ ID 3 Alarm log <no log=""> No log> Warnings Name Warnings Display name \$ Alarm log <no log=""> Display name Display name Display name Display name Display name Display name Display name </no></no>	Name	No Acknowledgement	Display name	NA
System Name System Display name \$ ID 3 Alarm log <no log=""> Warnings Name Warnings Display name</no>	ID			
Marnings Warnings Display name	System			3
Warnings Name Warnings Display name	Name	System	Display name	\$
Name Warnings Display name	ID			<no log=""></no>
	Warnings			
ID 2 Alarm log <no log=""></no>	Name	Warnings	Display name	
	ID	2	Alarm log	<no log=""></no>

Totally Integrated Automation Portal						
HMI [TP700 Con	HMI [TP700 Comfort] / HMI alarms					
Controller alarms						
This folder is empty.						

Totally Integrated Automation Portal					
HMI [TP700 Comfort] / HMI alarms					
System events					
This folder is empty.					

Totally Integrated Automation Portal					
HMI [TP700 Comfort]					
Recipes					
This folder is empty.					

Totally Integrated Automation Portal				
HMI [TP700 Comfort] / Historical data				
Datalogs				
This folder is empty.				

Totally Integrated Automation Portal				
HMI [TP700 Comfort] / Historical data				
AlarmLogs				
This folder is empty.				

Totally Integrated Automation Portal					
HMI [TP700 Comfort] / Scripts					
VB scripts					
This folder is empty.					

Totally Integrated Automation Portal					
HMI [TP700 Comfort]					
Scheduled tasks					
This folder is empty.					

Totally Integra	ated			
Automation Po	ortal			
нии Гтр70	0 Comfort]			
	o connortj			
Cycles				
1 h				
Name	1 h	Cycle time	1	
Cycle unit	hours		:	
1 min				
Name	1 min	Cycle time	1	
Cycle unit	minutes			
1 s				
Name	1 s	Cycle time	1	
Cycle unit	seconds			
10 min				
Name	10 min	Cycle time	10	
Cycle unit	minutes			
10 s				
Name	10 s	Cycle time	10	
Cycle unit	seconds		'	
100 ms				
Name	100 ms	Cycle time	100	
Cycle unit	milliseconds			
2 s				
Name	2 s	Cycle time	2	
Cycle unit	seconds			
5 min				
Name	5 min	Cycle time	5	
Cycle unit	minutes			
5 s				
Name	5 s	Cycle time	5	
Cycle unit	seconds			
500 ms				
Name	500 ms	Cycle time	500	
Cycle unit	milliseconds			
	<u> </u>		<u> </u>	
	I		i i	

Totally Integrated Automation Portal				
HMI [TP700 Comfort]				
Reports				
This folder is empty.				

					
Totally Integrated Automation Portal					
HMI [TP700 Comfort] / Text and graphic lists Text lists					
volbaObrazovky					
Name	volbaObrazovky	List range	Value/Range		
Comment			5		
Value: 0					
Entry type	Single value	Text	Automatický režim		
Value: 1					
Entry type	Single value	Text	Manuální režim		
Value: 10					
Entry type	Single value	Text	Nastavení		
Value: 3					
Entry type	Single value	Text	Real-Time JOG mode		
Value: 2		,			
Entry type	Single value	Text	Real-Time Manuál		

Totally Integrated Automation Portal					
HMI [TP700 Comfort] / Text and graphic lists					
Graphic lists					
This folder is empty.					

Totally Integrated	.				
Automation Porta	i				
НМІ [ТР700 (HMI [TP700 Comfort] / User administration				
User					
Administrator					
Name	Administrator	Number	1		
Automatic logoff	Enabled	Logoff time	5		
Groups	Administrator group;				
			-		

Totally Integrated Automation Portal				
HMI [TP700 Comfort] / User administration				
Groups				
Administrator grou	ıp			
	Administrator group 1	Display name Authorizations	Administra	tor group iistration; Monitor; Operate;
Users	1	Authorizations	oser aumin	пѕпалоп, моппот, орегате,
	Users	Display name	Users	
Number	2	Authorizations	Operate;	

HMI [TP700 Comfort] / User administration Authorizations				
Monitor	Authorization	Monitor		
	Addionzacion	World		
-				
Operate	Authorization	Operate		
3				
n				
User administration	Authorization	User administration		
1				
	Monitor 2 Operate 3 n User administration	Monitor 2 Operate 3 n User administration Authorization Authorization Authorization		