Default tag table [64]

OPCUA_DB_disconnect

General			
Name	OPCUA_DB_disconnect	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.disconnect	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	BOOL pro odpojení OPCUA
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANALL_angle1

General			
Name	OPCUA_DB_MANALL_angle1	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANALL_angle1	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		**Start value**	
Comment			
Comment		**Source comment**	pomocná proměnná pro synchronizaci (joint1)
Multiplexing			
Multiplexing	Disabled	**Index tag**	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

OPCUA_DB_MANALL_angle2

General			
Name	OPCUA_DB_MANALL_angle2	**Display name**	
Connection	HMI_Connection_1	**Data type**	Int
Array elements	0	**Length**	2
Address		**Access mode**	<symbolic access>
PLC tag	OPCUA_DB.MANALL_angle2	**Coding**	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	**Acquisition mode**	Cyclic in operation
Limits			
Upper 2	160	**Upper 1**	
Lower 1		**Lower 2**	-160
Linear scaling			
Linear scaling	Disabled	**PLC value range end value**	10
PLC value range start value	0	**HMI device value range end value**	100
HMI device value range start value	0		
Values			
ID tag		**Start value**	
Comment			
Comment		**Source comment**	pomocná proměnná pro synchronizaci (joint2)
Multiplexing			
Multiplexing	Disabled	**Index tag**	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

OPCUA_DB_MANALL_angle3

General			
Name	OPCUA_DB_MANALL_angle3	**Display name**	
Connection	HMI_Connection_1	**Data type**	Int
Array elements	0	**Length**	2
Address		**Access mode**	<symbolic access>
PLC tag	OPCUA_DB.MANALL_angle3	**Coding**	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	**Acquisition mode**	Cyclic in operation
Limits			
Upper 2	160	**Upper 1**	

Lower 1		Lower 2	-160
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	pomocná proměnná pro synchronizaci (joint3)
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANALL_angle4

General			
Name	OPCUA_DB_MANALL_angle4	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANALL_angle4	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	pomocná proměnná pro synchronizaci (joint4)
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANALL_angle5

General			
Name	OPCUA_DB_MANALL_angle5	Display name	
Connection	HMI_Connection_1	Data type	Int

Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANALL_angle5	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	pomocná proměnná pro synchronizaci (joint5)

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANALL_angle6

General			
Name	OPCUA_DB_MANALL_angle6	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANALL_angle6	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	pomocná proměnná pro synchronizaci (joint6)

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MAN_axis1

General			
Name	OPCUA_DB_MAN_axis1	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MAN_axis1	Coding	IEEE754
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MAN: Hodnota jointu 1
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MAN_axis2

General			
Name	OPCUA_DB_MAN_axis2	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MAN_axis2	Coding	IEEE754
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	

Comment			
Comment		Source comment	MAN: Hodnota jointu 2
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MAN_axis3

General			
Name	OPCUA_DB_MAN_axis3	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MAN_axis3	Coding	IEEE754
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MAN: Hodnota jointu 3
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MAN_axis4

General			
Name	OPCUA_DB_MAN_axis4	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MAN_axis4	Coding	IEEE754
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	

Comment

Comment		Source comment	MAN: Hodnota jointu 4

Multiplexing

Multiplexing	Disabled	Index tag	

Logging

Data log			

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MAN_axis5

General

Name	OPCUA_DB_MAN_axis5	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MAN_axis5	Coding	IEEE754
PLC name	PLC		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits

Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	

Comment

Comment		Source comment	MAN: Hodnota jointu 5

Multiplexing

Multiplexing	Disabled	Index tag	

Logging

Data log			

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MAN_axis6

General

Name	OPCUA_DB_MAN_axis6	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MAN_axis6	Coding	IEEE754

PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MAN: Hodnota jointu 6
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_Angle

General			
Name	OPCUA_DB_MANRT_Angle	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_Angle	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: INT Aktuálně pohybovaného jointu
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_mode

General			
Name	OPCUA_DB_mode	**Display name**	
Connection	HMI_Connection_1	**Data type**	Int
Array elements	0	**Length**	2
Address		**Access mode**	<symbolic access>
PLC tag	OPCUA_DB.mode	**Coding**	Binary
PLC name	PLC		

Settings			
Acquisition cycle	1 s	**Acquisition mode**	Cyclic in operation

Limits			
Upper 2		**Upper 1**	
Lower 1		**Lower 2**	

Linear scaling			
Linear scaling	Disabled	**PLC value range end value**	10
PLC value range start value	0	**HMI device value range end value**	100
HMI device value range start value	0		

Values			
ID tag		**Start value**	

Comment			
Comment		**Source comment**	INT Režim - 0: AU-TO,1:MAN,2:RT_MAN,3:JOG_Mode,10:Settings

Multiplexing			
Multiplexing	Disabled	**Index tag**	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

Minus

General			
Name	Minus	**Display name**	
Connection	HMI_Connection_1	**Data type**	Bool
Array elements	0	**Length**	1
Address		**Access mode**	<symbolic access>
Coding	Binary	**PLC name**	PLC

Settings			
Acquisition cycle	100 ms	**Acquisition mode**	Cyclic in operation

Limits			
Upper 2		**Upper 1**	
Lower 1		**Lower 2**	

Linear scaling			
Linear scaling	Disabled	**PLC value range end value**	10
PLC value range start value	0	**HMI device value range end value**	100
HMI device value range start value	0		

Values			
ID tag		**Start value**	

Comment			
Comment		**Source comment**	Marker pro tlačítko minus RTMAN

Multiplexing

Multiplexing	Disabled	Index tag	

Logging

Data log			

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

Minus

Plus

General

Name	Plus	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
Coding	Binary	PLC name	PLC

Settings

Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits

Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	

Comment

Comment		Source comment	Marker pro tlačítko plus RTMAN

Multiplexing

Multiplexing	Disabled	Index tag	

Logging

Data log			

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

Plus

OPCUA_DB_speed

General

Name	OPCUA_DB_speed	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.speed	Coding	Binary
PLC name	PLC		

Settings

Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits

Upper 2	100	Upper 1	
Lower 1		Lower 2	10

Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	50

Comment

Comment		Source comment	INT rychlost pohybu robota 0-100

Multiplexing

Multiplexing	Disabled	Index tag	

Logging

Data log			

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

PlusSpeed

General

Name	PlusSpeed	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
Coding	Binary	PLC name	PLC

Settings

Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits

Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	

Comment

Comment		Source comment	Marker pro tlačítko zvýšení rychlosti robota

Multiplexing

Multiplexing	Disabled	Index tag	

Logging

Data log			

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

PlusSpeed

MinusSpeed

General

Name	MinusSpeed	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1

Address		Access mode	<symbolic access>
Coding	Binary	PLC name	PLC
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Marker pro tlačítko snížení rychlosti robota
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

MinusSpeed

OPCUA_DB_opcua_status

General			
Name	OPCUA_DB_opcua_status	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.opcua_status	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	BOOL zda je OPCUA aktivní
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MAN_Move

General			
Name	OPCUA_DB_MAN_Move	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MAN_Move	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MAN: BOOL pro provedení pohybu a transformace
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_Value

General			
Name	OPCUA_DB_MANRT_Value	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_Value	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota úhlu aktálního jointu
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_angle1

General			
Name	OPCUA_DB_MANRT_angle1	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_angle1	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 1
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_angle2

General			
Name	OPCUA_DB_MANRT_angle2	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_angle2	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 2
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_angle3

General			
Name	OPCUA_DB_MANRT_angle3	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_angle3	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 3
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_angle4

General			
Name	OPCUA_DB_MANRT_angle4	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_angle4	Coding	Binary

PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 4
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_angle5

General			
Name	OPCUA_DB_MANRT_angle5	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_angle5	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 5
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_angle6

General

Name	OPCUA_DB_MANRT_angle6	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_angle6	Coding	Binary
PLC name	PLC		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits

Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	

Comment

Comment		Source comment	MANRT: Hodnota jointu 6

Multiplexing

Multiplexing	Disabled	Index tag	

Logging

Data log			

GMP (Good Manufacturing Practice)

Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_MANRT_Change

General

Name	OPCUA_DB_MANRT_Change	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.MANRT_Change	Coding	Binary
PLC name	PLC		

Settings

Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits

Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling

Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values

ID tag		Start value	

Comment

Comment		Source comment	MANRT: BOOL pro změnu hýbaného jointu

Totally Integrated Automation Portal			

Multiplexing			
Multiplexing	Disabled	**Index tag**	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_Angle

General			
Name	OPCUA_DB_JOG_Angle	**Display name**	
Connection	HMI_Connection_1	**Data type**	Int
Array elements	0	**Length**	2
Address		**Access mode**	<symbolic access>
PLC tag	OPCUA_DB.JOG_Angle	**Coding**	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	**Acquisition mode**	Cyclic in operation
Limits			
Upper 2		**Upper 1**	
Lower 1		**Lower 2**	
Linear scaling			
Linear scaling	Disabled	**PLC value range end value**	10
PLC value range start value	0	**HMI device value range end value**	100
HMI device value range start value	0		
Values			
ID tag		**Start value**	
Comment			
Comment		**Source comment**	JOG: INT Jointu se kterým uživatel hýbe
Multiplexing			
Multiplexing	Disabled	**Index tag**	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_minus

General			
Name	OPCUA_DB_JOG_minus	**Display name**	
Connection	HMI_Connection_1	**Data type**	Bool
Array elements	0	**Length**	1
Address		**Access mode**	<symbolic access>
PLC tag	OPCUA_DB.JOG_minus	**Coding**	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	**Acquisition mode**	Cyclic in operation
Limits			
Upper 2		**Upper 1**	
Lower 1		**Lower 2**	
Linear scaling			
Linear scaling	Disabled	**PLC value range end value**	10

PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	JOG: Pohyb záporným směrem

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_plus

General			
Name	OPCUA_DB_JOG_plus	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.JOG_plus	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	JOG: Pohyb kladným směrem

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_angle1

General			
Name	OPCUA_DB_JOG_angle1	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.JOG_angle1	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: Hodnota jointu 1
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_angle2

General			
Name	OPCUA_DB_JOG_angle2	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.JOG_angle2	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: Hodnota jointu 2
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_angle3

General			
Name	OPCUA_DB_JOG_angle3	Display name	
Connection	HMI_Connection_1	Data type	Int

Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.JOG_angle3	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	JOG: Hodnota jointu 3

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_angle4

General			
Name	OPCUA_DB_JOG_angle4	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.JOG_angle4	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	JOG: Hodnota jointu 4

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled

Comment required	Disabled

OPCUA_DB_JOG_angle5

General			
Name	OPCUA_DB_JOG_angle5	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.JOG_angle5	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: Hodnota jointu 5
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_JOG_angle6

General			
Name	OPCUA_DB_JOG_angle6	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.JOG_angle6	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: Hodnota jointu 6

Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

MAN_AngleSynch_DB_MAN_Change1

General			
Name	MAN_AngleSynch_DB_MAN_Change1	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	HMI_AngleSynch_DB.MAN_Change1	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Změna menu z MAN režimu
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

MAN_AngleSynch_DB_MAN_Change2

General			
Name	MAN_AngleSynch_DB_MAN_Change2	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	HMI_AngleSynch_DB.MAN_Change2	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100

HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Změna menu z RTMAN režimu
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

MAN_AngleSynch_DB_MAN_Change3

General			
Name	MAN_AngleSynch_DB_MAN_Change3	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	HMI_AngleSynch_DB.MAN_Change3	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Změna menu z JOG režimu
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

MAN_AngleSynch_DB_MAN_Change10

General			
Name	MAN_Angle-Synch_DB_MAN_Change10	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	HMI_AngleSynch_DB.MAN_Change10	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Změna menu z nastavení
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_angle1

General			
Name	OPCUA_DB_Set_angle1	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_angle1	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	SET: Aktuální úhel jointu 1
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_angle3

General			
Name	OPCUA_DB_Set_angle3	Display name	
Connection	HMI_Connection_1	Data type	Int

Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_angle3	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	SET: Aktuální úhel jointu 3

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_angle5

General			
Name	OPCUA_DB_Set_angle5	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_angle5	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	SET: Aktuální úhel jointu 5

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled

Comment required	Disabled		

OPCUA_DB_Set_angle6

General			
Name	OPCUA_DB_Set_angle6	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_angle6	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	SET: Aktuální úhel jointu 6
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_angle4

General			
Name	OPCUA_DB_Set_angle4	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_angle4	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	SET: Aktuální úhel jointu 4

Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_angle2

General			
Name	OPCUA_DB_Set_angle2	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_angle2	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	SET: Aktuální úhel jointu 2
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_ReleaseServos

General			
Name	OPCUA_DB_Set_ReleaseServos	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_ReleaseServos	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100

HMI device value range start value	0		
Values			
ID tag		**Start value**	
Comment			
Comment		**Source comment**	SET: BOOL tlačítka pro release serv
Multiplexing			
Multiplexing	Disabled	**Index tag**	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

OPCUA_DB_Set_SetServos

General			
Name	OPCUA_DB_Set_SetServos	**Display name**	
Connection	HMI_Connection_1	**Data type**	Bool
Array elements	0	**Length**	1
Address		**Access mode**	<symbolic access>
PLC tag	OPCUA_DB.Set_SetServos	**Coding**	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	**Acquisition mode**	Cyclic in operation
Limits			
Upper 2		**Upper 1**	
Lower 1		**Lower 2**	
Linear scaling			
Linear scaling	Disabled	**PLC value range end value**	10
PLC value range start value	0	**HMI device value range end value**	100
HMI device value range start value	0		
Values			
ID tag		**Start value**	
Comment			
Comment		**Source comment**	SET: BOOL pro set serv
Multiplexing			
Multiplexing	Disabled	**Index tag**	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

OPCUA_DB_AUTO_Start

General			
Name	OPCUA_DB_AUTO_Start	**Display name**	
Connection	HMI_Connection_1	**Data type**	Bool
Array elements	0	**Length**	1
Address		**Access mode**	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Start	**Coding**	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	**Acquisition mode**	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	AUTO: BOOL tlačítka start
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_AUTO_Konec

General			
Name	OPCUA_DB_AUTO_Konec	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Konec	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	AUTO: BOOL tlačítka konec
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_AUTO_Kostka1

General			
Name	OPCUA_DB_AUTO_Kostka1	Display name	
Connection	HMI_Connection_1	Data type	Int

Array elements	0	Length	2
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Kostka1	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	AUTO: INT pozice kostky

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_AUTO_Running

General			
Name	OPCUA_DB_AUTO_Running	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Running	Coding	Binary
PLC name	PLC		

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation

Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Values			
ID tag		Start value	

Comment			
Comment		Source comment	AUTO: BOOL statusu běžícího auto režimu

Multiplexing			
Multiplexing	Disabled	Index tag	

Logging			
Data log			

GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_AUTO_Pause

General			
Name	OPCUA_DB_AUTO_Pause	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Pause	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	AUTO: BOOL tlačítka pause
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_AUTO_Resume

General			
Name	OPCUA_DB_AUTO_Resume	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Resume	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	

Comment			
Comment		Source comment	AUTO: BOOL tlačítka resume
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_AUTO_Paused

General			
Name	OPCUA_DB_AUTO_Paused	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Paused	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	AUTO: BOOL indikuje stav zda je robot v pauze
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_Calibration

General			
Name	OPCUA_DB_Set_Calibration	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_Calibration	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	

Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	SET: BOOL tlačítka kalibrace
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

OPCUA_DB_Set_CalibrationEnable

General			
Name	OPCUA_DB_Set_CalibrationEnable	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.Set_CalibrationEnable	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	SET: BOOL pro umožnění kalibrace
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

VakuumBool

General			
Name	VakuumBool	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
Coding	Binary	PLC name	PLC

Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Digitální output pro sepnutí ventilu
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

VakuumBool

OPCUA_DB_AUTO_Vakuum

General			
Name	OPCUA_DB_AUTO_Vakuum	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access>
PLC tag	OPCUA_DB.AUTO_Vakuum	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	AUTO: BOOL určující vakuum přísavku
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		

Reset

General			
Name	Reset	**Display name**	
Connection	HMI_Connection_1	**Data type**	Bool
Array elements	0	**Length**	1
Address		**Access mode**	<symbolic access>
Coding	Binary	**PLC name**	PLC
Settings			
Acquisition cycle	1 s	**Acquisition mode**	Cyclic in operation
Limits			
Upper 2		**Upper 1**	
Lower 1		**Lower 2**	
Linear scaling			
Linear scaling	Disabled	**PLC value range end value**	10
PLC value range start value	0	**HMI device value range end value**	100
HMI device value range start value	0		
Values			
ID tag		**Start value**	
Comment			
Comment		**Source comment**	Marker pro reset tlačítko
Multiplexing			
Multiplexing	Disabled	**Index tag**	
Logging			
Data log			
GMP (Good Manufacturing Practice)			
Confirmation type	None	**GMP relevant**	Disabled
Comment required	Disabled		

Reset