Default tag table [64]

OPCUA_DB_disconnect

OPCUA_DB_disconnect	Display name	
HMI_Connection_1	Data type	Bool
0	Length	1
	Access mode	<symbolic access=""></symbolic>
OPCUA_DB.disconnect	Coding	Binary
PLC		
1 s	Acquisition mode	Cyclic in operation
	Upper 1	
	Lower 2	
Disabled	PLC value range end value	10
0	HMI device value range end value	100
0		
	Start value	
	Source comment	BOOL pro odpojení OPCUA
Disabled	Index tag	
uring Practice)		
None	GMP relevant	Disabled
Disabled		
	HMI_Connection_1 0 OPCUA_DB.disconnect PLC 1 s Disabled 0 0 Disabled None	HMI_Connection_1 Data type Length Access mode Coding PLC 1 s Acquisition mode Upper 1 Lower 2 Disabled PLC value range end value HMI device value range end value Start value Source comment Disabled Index tag

OPCUA_DB_MANALL_angle1

General			
Name	OPCUA_DB_MANALL_angle1	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MANALL_angle1	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		

Totally Integrated Automation Portal			
Automation Fortal			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	pomocná proměnná pro synchronizac (joint1)
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufact	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		2.545.54
OPCUA_DB_MANA			
General			
Name	OPCUA_DB_MANALL_angle2	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address	-	Access mode	<symbolic access=""></symbolic>
	ODCIIA DD MANALL angle2		-
PLC tag	OPCUA_DB.MANALL_angle2	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle Limits	1 s	Acquisition mode	Cyclic in operation
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
Linear scanng	Disabled	value	
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value Values			
ID tag		Start value	
Comment		Jtait Taide	
Comment		Source comment	pomocná proměnná pro synchronizac (joint2)
Multiplexing			· · · · · · · · · · · · · · · · · · ·
Multiplexing	Disabled	Index tag	
Logging	DISANICA	muex tay	
Data log	ouin a Dua ati a - N		
GMP (Good Manufact		CLAD	ls: 11 1
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_MANA	ALL_angle3		
General		- • •	
Name	OPCUA_DB_MANALL_angle3	Display name	
	HMI_Connection_1	Data type	Int
		II.	2
Connection	0	Length	
Connection Array elements		Length Access mode	<symbolic access=""></symbolic>
Connection Array elements Address	0	Access mode	<symbolic access=""></symbolic>
Connection Array elements Address PLC tag	OPCUA_DB.MANALL_angle3		
Connection Array elements Address PLC tag PLC name	0	Access mode	<symbolic access=""></symbolic>
Connection Array elements Address PLC tag PLC name Settings	OPCUA_DB.MANALL_angle3 PLC	Access mode Coding	<symbolic access=""> Binary</symbolic>
Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	OPCUA_DB.MANALL_angle3	Access mode	<symbolic access=""></symbolic>
Connection Array elements Address PLC tag PLC name Settings	OPCUA_DB.MANALL_angle3 PLC	Access mode Coding	<symbolic access=""> Binary</symbolic>

PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	PLC value range end value HMI device value range end value Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding Acquisition mode	pomocná p (joint3) Disabled Int 2 <symbolic a="" binary<="" th=""><th>roměnná pro synchronizac</th></symbolic>	roměnná pro synchronizac
Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Linear scaling PLC value range start O	abled g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1	PLC value range end value HMI device value range end value Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	pomocná p (joint3) Disabled Int 2 <symbolic a<="" th=""><th></th></symbolic>	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start O Disa OPC DISA OPC	abled g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1	PLC value range end value HMI device value range end value Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	pomocná p (joint3) Disabled Int 2 <symbolic a<="" th=""><th></th></symbolic>	
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start O Disa OPC DISA OPC	abled g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1	PLC value range end value HMI device value range end value Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	pomocná p (joint3) Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start O Disa OPC DIN DISA OPC DISA OPC DISA OPC DISA OPC DISA OPC DISA O	abled g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1	value HMI device value range end value Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	pomocná p (joint3) Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Linear scaling PLC value range start O	abled g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1	value HMI device value range end value Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	pomocná p (joint3) Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Disa PLC value range start O PLC value range start O PART (A) PLC value range start O PLC value range start O PART (A) PLC value range start O	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	HMI device value range end value Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	pomocná p (joint3) Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
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HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Disa PLC value range start O OOD OOD OOD OOD OOD OOD OOD OOD OOD	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Start value Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start O	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
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Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Disa PLC value range start O Multiplexing Disa Disa Disa Disa PLC value range start Disa	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Source comment Index tag GMP relevant Display name Data type Length Access mode Coding	Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Disa PLC value range start O Multiplexing Disa Disa Disa Disa PLC value range start Disa	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Index tag GMP relevant Display name Data type Length Access mode Coding	Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Nor Comment required Disa OPCUA_DB_MANALL_ General Name OPC Connection HM Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Limear scaling Linear scaling Disa PLC value range start 0	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Index tag GMP relevant Display name Data type Length Access mode Coding	Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Nor Comment required Disa OPCUA_DB_MANALL_ General Name OPC Connection HM Array elements O Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Linear scaling Linear scaling Disa PLC value range start 0	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Display name Data type Length Access mode Coding	Disabled Int 2 <symbolic a<="" td=""><td></td></symbolic>	
Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Nor Comment required Disa OPCUA_DB_MANALL_ General Name OPC Connection HM Array elements O Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Linear scaling Linear scaling Disa PLC value range start 0	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Display name Data type Length Access mode Coding	Int 2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Disa PLC value range start O	g Practice) ne abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Display name Data type Length Access mode Coding	Int 2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Data log GMP (Good Manufacturing Confirmation type Nor Comment required Disa OPCUA_DB_MANALL_ General Name OPC Connection HM Array elements O Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Limear scaling Linear scaling Disa PLC value range start 0	angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Display name Data type Length Access mode Coding	Int 2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
GMP (Good Manufacturing Confirmation type Nor Comment required Disa OPCUA_DB_MANALL_ General Name OPC Connection HM Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Limear scaling Linear scaling Disa PLC value range start 0	angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Display name Data type Length Access mode Coding	Int 2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Confirmation type Comment required Disa OPCUA_DB_MANALL_ General Name Connection Array elements Address PLC tag PLC name PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Disa PLC value range start Disa	angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Display name Data type Length Access mode Coding	Int 2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Comment required Disa OPCUA_DB_MANALL_ General Name OPC Connection HM Array elements O Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Limear scaling Linear scaling Disa PLC value range start 0	abled angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Display name Data type Length Access mode Coding	Int 2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
OPCUA_DB_MANALL_ General Name Connection Array elements OAddress PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling Disa PLC value range start O	angle4 CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Data type Length Access mode Coding	2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
General Name OPC Connection HM Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0	CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Data type Length Access mode Coding	2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
General Name OPC Connection HM Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0	CUA_DB_MANALL_angle4 I_Connection_1 CUA_DB.MANALL_angle4	Data type Length Access mode Coding	2 <symbolic a<="" th=""><th>access></th></symbolic>	access>
Name OPC Connection HM Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0	I_Connection_1 CUA_DB.MANALL_angle4	Data type Length Access mode Coding	2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Name OPC Connection HM Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0	I_Connection_1 CUA_DB.MANALL_angle4	Data type Length Access mode Coding	2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Connection HM Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Linear scaling Linear scaling Disa PLC value range start 0	I_Connection_1 CUA_DB.MANALL_angle4	Data type Length Access mode Coding	2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Array elements 0 Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0	CUA_DB.MANALL_angle4	Length Access mode Coding	2 <symbolic a<="" td=""><td>access></td></symbolic>	access>
Address PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling PLC value range start 0	-	Access mode Coding	<symbolic a<="" td=""><td>access></td></symbolic>	access>
PLC tag OPC PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling PLC value range start 0	-	Coding	-	100035
PLC name PLC Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling PLC value range start 0	-		Billary	
Settings Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0		Acquisition mode		
Acquisition cycle 1 s Limits Upper 2 160 Lower 1 Linear scaling Linear scaling PLC value range start 0		Acquisition mode		
Limits Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0			Cyclic in op	eration
Upper 2 160 Lower 1 Linear scaling Linear scaling Disa PLC value range start 0		·	cyclic iii op	crution
Linear scaling Linear scaling Disa PLC value range start 0		Upper 1		
Linear scaling Linear scaling Disa PLC value range start 0		Lower 2	-160	
Linear scaling Disa PLC value range start 0				
PLC value range start 0	abled	PLC value range end	10	
		value		
		HMI device value	100	
value		range end value		
HMI device value 0			•	
range start value				
Values				
ID tag		Start value		
Comment				
Comment		Source comment		roměnná pro synchronizac
			(joint4)	
Multiplexing				
	abled	Index tag		
Logging				
Data log	D :: \			
GMP (Good Manufacturing			.	
Confirmation type Nor		GMP relevant	Disabled	
Comment required Disa	abled			
OPCUA_DB_MANALL_	angle5			
JECUA_DD_IVIAINALL_	angles			
General				
	CUA_DB_MANALL_angle5	Display name		
	CUA_DB_MANALL_angle5 I_Connection_1	Display name Data type	Int	
	CUA_DB_MANALL_angle5 I_Connection_1	Display name Data type	Int	

			1
Automation Portal			
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MANALL_angle5	Coding	Binary
PLC tag PLC name	PLC	Coung	ынату
	PLC		
Settings	-		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2	160	Upper 1	
Lower 1		Lower 2	-160
Linear scaling	_		
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0	range ena value	
range start value			
Values			
ID tag		Start value	
Comment		Juit value	
Comment		Source comment	pomocná proměnná pro synchroniz
		Source comment	(joint5)
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
CNAD (Consul NASSINGS of	uring Practical		
GMP (Good Manufacti	uring rractice)		
	None	GMP relevant	Disabled
Confirmation type Comment required OPCUA_DB_MANA	None Disabled	GMP relevant	Disabled
Confirmation type Comment required OPCUA_DB_MANA	None Disabled LL_angle6		Disabled
Confirmation type Comment required OPCUA_DB_MANA General Name	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6	Display name	
Confirmation type Comment required OPCUA_DB_MANA General Name Connection	None Disabled LL_angle6	Display name Data type	Int
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6	Display name Data type Length	Int 2
Confirmation type Comment required OPCUA_DB_MANA General Name Connection	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1	Display name Data type	Int
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1	Display name Data type Length	Int 2
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 O OPCUA_DB.MANALL_angle6	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings	None Disabled ALL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 O OPCUA_DB.MANALL_angle6 PLC	Display name Data type Length Access mode Coding	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 O OPCUA_DB.MANALL_angle6	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	None Disabled ALL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 O OPCUA_DB.MANALL_angle6 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2	Int 2 <symbolic access=""> Binary Cyclic in operation -160</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	None Disabled ALL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	None Disabled ALL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation -160</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start	None Disabled ALL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation -160</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation -160</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation -160</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation -160</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation -160 10 100 pomocná proměnná pro synchroniz</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	Int 2 <symbolic access=""> Binary Cyclic in operation -160 10 100</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Int 2 <symbolic access=""> Binary Cyclic in operation -160 10 100 pomocná proměnná pro synchroniz</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Multiplexing	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	Int 2 <symbolic access=""> Binary Cyclic in operation -160 10 100 pomocná proměnná pro synchroniz</symbolic>
Confirmation type Comment required OPCUA_DB_MANA General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	None Disabled LL_angle6 OPCUA_DB_MANALL_angle6 HMI_Connection_1 0 OPCUA_DB.MANALL_angle6 PLC 1 s 160 Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Int 2 <symbolic access=""> Binary Cyclic in operation -160 10 100 pomocná proměnná pro synchroniz</symbolic>

Totally Integrated			
Automation Portal			
CMB (Cood Manufactu	uring Practice)		
GMP (Good Manufactu Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	Givir Televalit	Disabled
•			
OPCUA_DB_MAN_a	axis1		
General			
Name	OPCUA_DB_MAN_axis1	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MAN_axis1	Coding	IEEE754
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			<u></u>
Linear scaling	Disabled	PLC value range end	10
Linear scannig	Disabled	value	
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment		Start value	
Comment		Source comment	MAN: Hodnota jointu 1
Multiplexing		Source comment	MAN. Hodhota jointu 1
Multiplexing	Disabled	lind av tag	
	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu			le:
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_MAN_a	axis2		
General			
Name	OPCUA_DB_MAN_axis2	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address	O	Access mode	<symbolic access=""></symbolic>
	ODCIIA DD MANI:-2		-
PLC tag	OPCUA_DB.MAN_axis2	Coding	IEEE754
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
		Upper 1	
Upper 2		Lower 2	
Upper 2 Lower 1			
Upper 2 Lower 1 Linear scaling Linear scaling	Disabled	Lower 2 PLC value range end	10
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start		PLC value range end value HMI device value	100
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value	0	PLC value range end value	
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value		PLC value range end value HMI device value	
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	0	PLC value range end value HMI device value	
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	0	PLC value range end value HMI device value range end value	
Upper 2 Lower 1 Linear scaling	0	PLC value range end value HMI device value	

Comment			
Comment		Source comment	MAN: Hodnota jointu 2
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufact	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	(
OPCUA_DB_MAN_	axis3		
General			
Name	OPCUA_DB_MAN_axis3	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MAN_axis3	Coding	IEEE754
PLC name	PLC	5	
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			<u></u>
Linear scaling	Disabled	PLC value range end	10
· 		value	
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MAN: Hodnota jointu 3
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacto			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_MAN_	axis4		
General			
Name	OPCUA_DB_MAN_axis4	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MAN_axis4	Coding	IEEE754
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
		Upper 1	
Upper 2			
Upper 2 Lower 1		Lower 2	

Totally Integrated			
Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MAN: Hodnota jointu 4
Multiplexing			, , .
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		1
	2.542.74		
OPCUA_DB_MAN_a	axis5		
General			
Name	OPCUA_DB_MAN_axis5	Display name	
Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MAN_axis5	Coding	IEEE754
PLC name	PLC	9	
Settings	, ==		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	. 5	, q	System in operation
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MAN: Hodnota jointu 5
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ıring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
· OPCUA_DB_MAN_a			
-			
General	OPCUA_DB_MAN_axis6	Display name	
General Name	IO! CO! I DD IN!\ (!A ay 190	Data type	Real
Name			inedi
Name Connection	HMI_Connection_1		1
Name Connection Array elements		Length	4
Name Connection	HMI_Connection_1		4 <symbolic access=""> IEEE754</symbolic>

PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANRT_A General Name	abled abled g Practice) ne abled	Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag GMP relevant	Cyclic in operation 10 100 MAN: Hodnota jointu 6
Acquisition cycle 1 s Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values D tag Comment Comment Multiplexing Multiplexing Multiplexing Data log Confirmation type Confirmation type Comment required Disa DPCUA_DB_MANRT_A General Name Connection HMI	abled abled g Practice) ne abled	Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	10 100
Acquisition cycle Limits Jpper 2 Lower 1 Linear scaling PLC value range start value HMI device value range start value values D tag Comment Multiplexing Multiplexing Multiplexing Jogging Joata log GMP (Good Manufacturing Confirmation type Comment required Disa DPCUA_DB_MANRT_A General Name OPC Connection HMI	abled g Practice) ne abled	Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	10 100
Limits Upper 2 Lower 1 Linear scaling Linear scaling Linear scaling PLC value range start value HMI device value range start value Values D tag Comment Multiplexing Multiplexing Data log GMP (Good Manufacturing Confirmation type Comment required Disa DPCUA_DB_MANRT_A General Name OPC Connection HMI	abled g Practice) ne abled	Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	10 100
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa DPCUA_DB_MANRT_A General Name OPC Connection HMI	abled g Practice) ne abled	PLC value range end value HMI device value range end value Start value Source comment Index tag	100
Linear scaling Linear scaling Linear scaling PLC value range start value HMI device value range start value Values D tag Comment Multiplexing Multiplexing Data log GMP (Good Manufacturing Confirmation type Comment required DPCUA_DB_MANRT_A General Name OPC Connection HMI	abled g Practice) ne abled	PLC value range end value HMI device value range end value Start value Source comment Index tag	100
Linear scaling Linear scaling PLC value range start value HMI device value range start value Values D tag Comment Multiplexing Multiplexing Data log Confirmation type Comment required DPCUA_DB_MANRT_A General Name OPC Connection Disa	abled g Practice) ne abled	PLC value range end value HMI device value range end value Start value Source comment Index tag	100
Linear scaling PLC value range start value HMI device value range start value Values D tag Comment Multiplexing Multiplexing Data log GMP (Good Manufacturing Confirmation type Comment required Disa DPCUA_DB_MANRT_A General Name OPC Connection Disa	abled g Practice) ne abled	value HMI device value range end value Start value Source comment Index tag	100
PLC value range start value HMI device value range start value Values D tag Comment Comment Multiplexing Multiplexing Data log GMP (Good Manufacturing Confirmation type Comment required Disa DPCUA_DB_MANRT_A General Name OPC Connection HMI	abled g Practice) ne abled	value HMI device value range end value Start value Source comment Index tag	100
value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Data log GMP (Good Manufacturing Confirmation type Comment required Disa DPCUA_DB_MANRT_A General Name Connection HMI	g Practice) ne abled	Start value Source comment Index tag	
range start value Values ID tag Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	g Practice) ne abled	Source comment	MAN: Hodnota jointu 6
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	g Practice) ne abled	Source comment	MAN: Hodnota jointu 6
Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANRT_A General Name OPC	g Practice) ne abled	Source comment Index tag	MAN: Hodnota jointu 6
Comment Comment Multiplexing Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	g Practice) ne abled	Source comment Index tag	MAN: Hodnota jointu 6
Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	g Practice) ne abled	Index tag	MAN: Hodnota jointu 6
Multiplexing Multiplexing Logging Data log GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	g Practice) ne abled	Index tag	
Multiplexing Disa Logging Data log GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	g Practice) ne abled		
Logging Data log GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	g Practice) ne abled		
Data log GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	ne abled	GMP relevant	
GMP (Good Manufacturing Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	ne abled	GMP relevant	
Confirmation type Non Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	ne abled	GMP relevant	
Comment required Disa OPCUA_DB_MANRT_A General Name OPC Connection HMI	abled	GIVIE TEIEVALLE	Disabled
OPCUA_DB_MANRT_A General Name OPC Connection HMI			Disabled
General Name OPC Connection HMI	anglo.		
Connection HMI	iligic .		
Connection HMI	CUA_DB_MANRT_Angle	Display name	
	I_Connection_1	Data type	Int
		Length	2
Address		Access mode	<symbolic access=""></symbolic>
	CUA_DB.MANRT_Angle	Coding	Binary
PLC name PLC			
Settings			
) ms	Acquisition mode	Cyclic in operation
Limits	7 1113	Acquisition mode	cyclic iii operation
Upper 2		Upper 1	
• •			
Lower 1		Lower 2	
Linear scaling		DIG I	40
	abled	PLC value range end value	100
PLC value range start 0 value HMI device value 0		HMI device value range end value	100
range start value Values			
		Start value	
ID tag		Start value	
Comment		Causa	MANIDT, INIT Alat \$1 \$2 1 1 \$1
Comment		Source comment	MANRT: INT Aktuálně pohybovanéh jointu
Multiplexing		-	
	abled	Index tag	
Logging			
Data log			
GMP (Good Manufacturing			
Confirmation type Non		GMP relevant	Disabled
Comment required Disa	abled		

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Automation Portal			
OPCUA_DB_mode			l
General			
	ODCIIA DD mada	Dienlay name	
Name	OPCUA_DB_mode	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.mode	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment		"	
Comment		Source comment	INT Režim - 0: AU- TO,1:MAN,2:RT_MAN,3:JOG_Mode,
Multiplexing			:Settings
Multiplexing	Disabled	Index tag	
Logging	Disabled	illuex tag	
Data log			
GMP (Good Manufacti	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	GIVIF Televalit	Disabled
Minus	Disabled		
General			
Name	Minus	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
Coding	Binary	PLC name	PLC
Settings	22.9		, ==
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits)F -/
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		1
range start value			
Values		Start value	
Values ID tag		Start value	
range start value Values ID tag Comment Comment		Start value Source comment	Marker pro tlačítko minus RTMAN

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Automation Portal			
/ tatomation / ortar			
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	Givii Televalit	Disabled
·	Disabled		
Minus			
Plus			
General			
Name	Plus	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
	Pinany	PLC name	PLC
Coding	Binary	rtc name	FLC
Settings	100		C. II. i
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0	[g	
range start value			
Values			
ID tag		Start value	
Comment		Start value	
		Source comment	Marker pro tle Xitke plus DTMAN
Comment		Source comment	Marker pro tlačítko plus RTMAN
Multiplexing		• • ·	
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
Plus			
OPCUA_DB_speed			
General			
Name	OPCUA_DB_speed	Display name	
		Display name	Int
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.speed	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2	100	Upper 1	
Lower 1	100	Lower 2	10
Lower I		Lower 2	IU

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Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0	[g	
range start value Values			
ID tag		Start value	50
Comment			
Comment		Source comment	INT rychlost pohybu robota 0-100
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
-			
PlusSpeed General			
General Name	PlusSpeed	Dienlay name	
Name Connection	•	Display name	David
	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address	D'	Access mode	<symbolic access=""></symbolic>
Coding	Binary	PLC name	PLC
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits	<u>, </u>		
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			1
Linear scaling	Disabled	PLC value range end	10
DI C l		value HMI device value	100
PLC value range start value	U	range end value	100
HMI device value	0		
range start value			
Values		lle	
ID tag		Start value	
Comment			M. J I VOI VOI VOI VOI VOI VOI VOI VOI VOI V
Comment		Source comment	Marker pro tlačítko zvýšení rychlosti robota
Multiplexing	D: 11 1		
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu			D: 11 1
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
PlusSpeed			
Minus Speed			
General		IID:I	
Name	MinusSpeed	Display name	
	MinusSpeed HMI_Connection_1 0	Display name Data type Length	Bool

Automation Portal			
Address		Access mode	<symbolic access=""></symbolic>
Coding	Binary	PLC name	PLC
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling		<u> </u>	
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		'
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Marker pro tlačítko snížení rychlosti r bota
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacti	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	- Torovano	Disabled
MinusSpeed OPCUA_DB_opcua			
Minus Speed OPCUA_DB_opcua General	_status	Pinton and	
MinusSpeed OPCUA_DB_opcua General Name	_status OPCUA_DB_opcua_status	Display name	
MinusSpeed OPCUA_DB_opcua General Name Connection	OPCUA_DB_opcua_status HMI_Connection_1	Data type	Bool
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements	_status OPCUA_DB_opcua_status	Data type Length	1
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address	OPCUA_DB_opcua_status HMI_Connection_1	Data type Length Access mode	1 <symbolic access=""></symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status	Data type Length	1
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name	OPCUA_DB_opcua_status HMI_Connection_1	Data type Length Access mode	1 <symbolic access=""></symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC	Data type Length Access mode Coding	1 <symbolic access=""> Binary</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status	Data type Length Access mode	1 <symbolic access=""></symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC	Data type Length Access mode Coding Acquisition mode	1 <symbolic access=""> Binary</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC	Data type Length Access mode Coding Acquisition mode Upper 1	1 <symbolic access=""> Binary</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC	Data type Length Access mode Coding Acquisition mode	1 <symbolic access=""> Binary</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	OPCUA_DB_opcua_status HMI_Connection_1 O OPCUA_DB.opcua_status PLC	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
MinusSpeed OPCUA_DB_opcua General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging	OPCUA_DB_opcua_status HMI_Connection_1 0 OPCUA_DB.opcua_status PLC 1 s Disabled 0	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>

GMP (Good Manufact			
Confirmation type	None Disabled	GMP relevant	Disabled
Comment required	Disabled		
DPCUA_DB_MAN_	_Move		
General		II.	
Name	OPCUA_DB_MAN_Move	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MAN_Move	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
_imits		11. 4	
Jpper 2		Upper 1	
ower 1		Lower 2	
inear scaling	B: 11 1	DI C. I	40
inear scaling	Disabled	PLC value range end	10
N.C		value	100
PLC value range start value	. 0	HMI device value	100
HMI device value	0	range end value	
ange start value	O		
/alues			
D tag		Start value	
Comment		Start value	
Comment		Source comment	MAN: BOOL pro provedení pohybu a
		Source comment	transformace
Multiplexing	D: 11 1	• • •	
Multiplexing	Disabled	Index tag	
_ogging			
Data log			
GMP (Good Manufact		CMD valous at	Disabled
Confirmation type Comment required	None Disabled	GMP relevant	Disabled
DPCUA_DB_MANI			
General			
Name	OPCUA_DB_MANRT_Value	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MANRT_Value	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
_imits			
Jpper 2	160	Upper 1	
_ower 1		Lower 2	-160
inear scaling			
inear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
	0	J	
HMI device value	0		

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Automation Portal			
Values			
ID tag		Start value	
Comment		Julius	
Comment		Source comment	MANRT: Hodnota úhlu aktálního joii
		Source comment	MANKT. Houriota uniu aktainino jon
Multiplexing		lle e	
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ıring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
]		
OPCUA_DB_MANR	T angle1		
General			
Name	OPCUA_DB_MANRT_angle1	Display name	
Connection	HMI Connection 1	Data type	Int
Array elements	0	Length	2
Address		Access mode	
			<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MANRT_angle1	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		" '	
Upper 2		Upper 1	
Lower 1		Lower 2	
		Lower 2	
Linear scaling		U ·	1
Linear scaling	Disabled	PLC value range end	10
		value	
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 1
Multiplexing		Source comment	Will Will Frodrick Joined 1
	Diaghlad	lie describe o	
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_MANR	T angle2		
General			
Name	OPCUA_DB_MANRT_angle2	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
	O	Access mode	
Addross	ODCILA DD LINIST		<symbolic access=""></symbolic>
	OPCUA_DB.MANRT_angle2	Coding	Binary
PLC tag			
PLC tag PLC name	PLC		
PLC tag PLC name	PLC		
PLC tag PLC name Settings	PLC 1 s	Acquisition mode	Cyclic in operation
PLC tag PLC name Settings Acquisition cycle		Acquisition mode	Cyclic in operation
PLC tag PLC name Settings Acquisition cycle Limits			Cyclic in operation
PLC tag PLC name Settings Acquisition cycle Limits Upper 2		Upper 1	Cyclic in operation
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1			Cyclic in operation

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Automation Portal			
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 2
Multiplexing		Jource comment	With the tribunitary of the 2
Multiplexing	Disabled	Index tag	
Logging	Disabled	illuex tag	
Data log			
GMP (Good Manufactı	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
	None Disabled	Givir relevant	กเวสมเลด
Comment required	Disabled		
OPCUA_DB_MANR	T angle3		
01	1_ungles		
General			
Name	OPCUA_DB_MANRT_angle3	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MANRT_angle3	Coding	Binary
PLC tag	PLC	Coung	ыпату
Settings	I LC		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1.5	Acquisition mode	Cyclic in operation
		Han au 1	
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			4.0
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			have the second
Comment		Source comment	MANRT: Hodnota jointu 3
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
	win a Dun ation		
GMP (Good Manufactu			
GMP (Good Manufactu Confirmation type	None	GMP relevant	Disabled
GMP (Good Manufactu Confirmation type		GMP relevant	Disabled
GMP (Good Manufactu Confirmation type Comment required	None Disabled	GMP relevant	Disabled
GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_MANR	None Disabled	GMP relevant	Disabled
GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_MANR General	None Disabled T_angle4		Disabled
GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_MANR General Name	None Disabled T_angle4 OPCUA_DB_MANRT_angle4	Display name	
GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_MANR General Name Connection	None Disabled T_angle4 OPCUA_DB_MANRT_angle4 HMI_Connection_1	Display name Data type	Int
GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_MANR General Name Connection Array elements	None Disabled T_angle4 OPCUA_DB_MANRT_angle4	Display name Data type Length	Int 2
GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_MANR General Name Connection	None Disabled T_angle4 OPCUA_DB_MANRT_angle4 HMI_Connection_1	Display name Data type	Int

Automation Portal			
PLC name	PLC		
Settings	PLC		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1 3	Acquisition mode	cyclic iii operation
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling		LOTTO: L	
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value range end value	100
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			<u></u>
Comment		Source comment	MANRT: Hodnota jointu 4
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging Data log	<u>'</u>		
GMP (Good Manufactı	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_MANR	T_angle5		
General			
Name -	OPCUA_DB_MANRT_angle5	Display name	
Connection	HMI_Connection_1	Data type	Int
	0	Length	2
Array elements			
Address		Access mode	<symbolic access=""></symbolic>
Address PLC tag	OPCUA_DB.MANRT_angle5		
Address PLC tag PLC name		Access mode	<symbolic access=""></symbolic>
Address PLC tag PLC name Settings	OPCUA_DB.MANRT_angle5 PLC	Access mode Coding	<symbolic access=""> Binary</symbolic>
Address PLC tag PLC name Settings Acquisition cycle	OPCUA_DB.MANRT_angle5	Access mode	<symbolic access=""></symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits	OPCUA_DB.MANRT_angle5 PLC	Access mode Coding Acquisition mode	<symbolic access=""> Binary</symbolic>
Address PLC tag PLC name Settings Acquisition cycle	OPCUA_DB.MANRT_angle5 PLC	Access mode Coding	<symbolic access=""> Binary</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	OPCUA_DB.MANRT_angle5 PLC	Access mode Coding Acquisition mode Upper 1	<symbolic access=""> Binary</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	OPCUA_DB.MANRT_angle5 PLC	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	<symbolic access=""> Binary</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end	<symbolic access=""> Binary Cyclic in operation</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	<symbolic access=""> Binary Cyclic in operation</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	<symbolic access=""> Binary Cyclic in operation</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	<symbolic access=""> Binary Cyclic in operation</symbolic>
Address PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	<symbolic access=""> Binary Cyclic in operation</symbolic>
Address PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	<symbolic access=""> Binary Cyclic in operation</symbolic>
Address PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	<symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
Address PLC tag PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	<symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	<symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0 Disabled	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	<symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0 Disabled Disabled	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment Index tag	<symbolic access=""> Binary Cyclic in operation 10 100 MANRT: Hodnota jointu 5</symbolic>
Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log	OPCUA_DB.MANRT_angle5 PLC 1 s Disabled 0 Disabled	Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	<symbolic access=""> Binary Cyclic in operation 10 100</symbolic>

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Automation Portal			
OPCUA_DB_MANR	T_angle6		
General			
Name	OPCUA_DB_MANRT_angle6	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MANRT_angle6	Coding	Binary
PLC name	PLC	, or aming	
Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits	1 3	/tequisition mode	cyclic in operation
Upper 2		Upper 1	
Lower 1		Lower 2	
		Lower 2	
Linear scaling	Disabled	DI C	10
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	MANRT: Hodnota jointu 6
Multiplexing		<u> </u>	
Multiplexing	Disabled	Index tag	
Logging			<u></u>
Data log			
GMP (Good Manufact	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required			
OPCUA_DB_MANR			
General	cnange		
Name	OPCUA_DB_MANRT_Change	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address	U	Access mode	•
	ODCIJA DD MANDT CI		<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.MANRT_Change	Coding	Binary
PLC name	PLC		
Settings			la una
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
		Upper 1	
Upper 2			
Upper 2 Lower 1		Lower 2	
Upper 2 Lower 1		Lower 2	
Upper 2 Lower 1 Linear scaling	Disabled	PLC value range end value	10
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start		PLC value range end value HMI device value	10 100
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value		PLC value range end value	
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	0	PLC value range end value HMI device value	
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	0	PLC value range end value HMI device value range end value	
Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	0	PLC value range end value HMI device value	
Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	0	PLC value range end value HMI device value range end value	

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Multiplexing			
<u> </u>	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu			
	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_JOG_A	ngle		
General			
	OPCUA_DB_JOG_Angle	Display name	
	HMI_Connection_1	Data type	Int
	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
	OPCUA_DB.JOG_Angle	Coding	Binary
	PLC	County	J
Settings			
	1 s	Acquisition mode	Cyclic in operation
Acquisition cycle Limits	I J	Acquisition mode	Cyclic III Operation
		Upper 1	
Upper 2 Lower 1		Upper 1 Lower 2	
		Lower 2	
Linear scaling	Disabled	DI C!	10
	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: INT Jointu se kterým uživatel hýbe
Multiplexing		"	
	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ring Practice)		
	None	GMP relevant	Disabled
	Disabled	Own Televalit	Disabica
OPCUA_DB_JOG_m			
	a		
General		la.	
	OPCUA_DB_JOG_minus	Display name	
	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
	OPCUA_DB.JOG_minus	Coding	Binary
	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
			<u></u>
Linear scaling			

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Totally Integrated Automation Portal			
Automation Portal			
PLC value range start	<u> </u>	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: Pohyb záporným směrem
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_JOG_p	lus		
oi co/(_bb_3oo_p	143		
General			
Name	OPCUA_DB_JOG_plus	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.JOG_plus	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits		"	
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value Values			
		Start value	
ID tag Comment		Start value	
Comment		Source comment	JOG: Pohyb kladným směrem
Multiplexing		Source comment	JOG. FOLLY BRIGHT STHELETH
Multiplexing	Disabled	Index tag	
Logging	Disabled	index tag	
Data log			
GMP (Good Manufacti	ring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	Givii Televalit	Disabled
OPCUA_DB_JOG_a			
General	ODCHA DD 105	Di. I	
Name	OPCUA_DB_JOG_angle1	Display name	link
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address	ODCHA DRIOC 1	Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.JOG_angle1	Coding	Binary
PLC name	PLC		
Settings	100 ms	A consisting on a de	Cyclic in operation
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation

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Automation Portal			
/ tatomation i ortal			
Limits			·
Upper 2		Upper 1	
Lower 1		Lower 2	
		LOWEI Z	
Linear scaling	S: 11 1		4.0
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
	0	range ena value	
range start value			
Values			
ID tag		Start value	
Comment		Start value	
-		C	106 11-1-1-1-1-1
Comment		Source comment	JOG: Hodnota jointu 1
Multiplexing			
1 3	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ring Practice)		
	None	GMP relevant	Disabled
<u> </u>	Disabled		
OPCUA_DB_JOG_ar	ngle2		
General			
	OPCUA_DB_JOG_angle2	Display name	
	HMI_Connection_1		Int
		Data type	Int
,	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
•	OPCUA_DB.JOG_angle2	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling		Lowe. L	
	Disabled	DI C value renge and	10
Linear scaling	Disabled	PLC value range end value	
PLC value range start	0	HMI device value	100
value		range end value	
	0	9- 5	1
range start value	Ī		
_			
Values			
		Start value	
ID tag		Start value	
ID tag Comment			IOC. Hodgets init 2
ID tag Comment Comment		Start value Source comment	JOG: Hodnota jointu 2
ID tag Comment Comment Multiplexing		Source comment	JOG: Hodnota jointu 2
ID tag Comment Comment Multiplexing Multiplexing	Disabled		JOG: Hodnota jointu 2
ID tag Comment Comment Multiplexing Multiplexing Logging	Disabled	Source comment	JOG: Hodnota jointu 2
ID tag Comment Comment Multiplexing Multiplexing Logging Data log		Source comment	JOG: Hodnota jointu 2
ID tag Comment Comment Multiplexing Multiplexing Logging Data log		Source comment	JOG: Hodnota jointu 2
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu		Source comment	JOG: Hodnota jointu 2 Disabled
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type	ring Practice) None	Source comment Index tag	
Logging Data log GMP (Good Manufactu Confirmation type Comment required	ring Practice) None Disabled	Source comment Index tag	
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required	ring Practice) None Disabled	Source comment Index tag	
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type	ring Practice) None Disabled	Source comment Index tag	
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_JOG_ar	ring Practice) None Disabled ngle3	Source comment Index tag GMP relevant	
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_JOG_ar General Name	ring Practice) None Disabled	Source comment Index tag	

Automation Portal			
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.JOG_angle3	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: Hodnota jointu 3
Multiplexing		<u></u>	
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacti	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
		Givir relevant	Disabled
OPCUA_DB_JOG_a	Disabled	GIVIF TELEVATIL	Disabled
Comment required OPCUA_DB_JOG_a General	Disabled ngle4		Disabled
OPCUA_DB_JOG_a General Name	Disabled Ingle4 OPCUA_DB_JOG_angle4	Display name	
OPCUA_DB_JOG_a General Name Connection	Disabled Ingle4 OPCUA_DB_JOG_angle4 HMI_Connection_1	Display name Data type	Int
OPCUA_DB_JOG_a General Name Connection Array elements	Disabled Ingle4 OPCUA_DB_JOG_angle4	Display name Data type Length	Int 2
OPCUA_DB_JOG_a General Name Connection Array elements Address	Disabled Ingle4 OPCUA_DB_JOG_angle4 HMI_Connection_1 0	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag	OPCUA_DB_JOG_angle4 HMI_Connection_1 O OPCUA_DB.JOG_angle4	Display name Data type Length	Int 2
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name	Disabled Ingle4 OPCUA_DB_JOG_angle4 HMI_Connection_1 0	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings	OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC	Display name Data type Length Access mode Coding	Int 2 <symbolic access=""> Binary</symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	OPCUA_DB_JOG_angle4 HMI_Connection_1 O OPCUA_DB.JOG_angle4	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits	OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 O OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 O OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 O OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	Int 2 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 O OPCUA_DB.JOG_angle4 PLC 100 ms Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Int 2 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	Int 2 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 O OPCUA_DB.JOG_angle4 PLC 100 ms Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Int 2 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled O Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Int 2 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging	Disabled OPCUA_DB_JOG_angle4 HMI_Connection_1 0 OPCUA_DB.JOG_angle4 PLC 100 ms Disabled O Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Int 2 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>

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Automation Portal			
Comment required	Disabled		
OPCUA_DB_JOG_a	ngle5		
General			
Name	OPCUA_DB_JOG_angle5	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.JOG_angle5	Coding	Binary
PLC name	PLC		
Settings	1.00	-	
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits		11 4	
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling	Disabled	DI C l	10
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value range start value	0		
Values			
ID tag		Start value	
Comment			
Comment		Source comment	JOG: Hodnota jointu 5
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
	union at Dun ations		
Confirmation type	None	GMP relevant	Disabled
GMP (Good Manufacti Confirmation type Comment required		GMP relevant	Disabled
Confirmation type	None Disabled	GMP relevant	Disabled
Confirmation type Comment required	None Disabled	GMP relevant	Disabled
Confirmation type Comment required OPCUA_DB_JOG_a General Name	None Disabled ngle6 OPCUA_DB_JOG_angle6	GMP relevant Display name	Disabled
Confirmation type Comment required OPCUA_DB_JOG_a General	None Disabled ngle6		Disabled
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection	None Disabled ngle6 OPCUA_DB_JOG_angle6	Display name	
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1	Display name Data type	Int
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1	Display name Data type Length	Int 2
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag	None Disabled ngle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 O OPCUA_DB.JOG_angle6	Display name Data type Length Access mode Coding	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 O OPCUA_DB.JOG_angle6	Display name Data type Length Access mode	Int 2 <symbolic access=""></symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits	None Disabled OPCUA_DB_JOG_angle6 HMI_Connection_1 OPCUA_DB.JOG_angle6 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	None Disabled OPCUA_DB_JOG_angle6 HMI_Connection_1 OPCUA_DB.JOG_angle6 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	None Disabled OPCUA_DB_JOG_angle6 HMI_Connection_1 OPCUA_DB.JOG_angle6 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0 OPCUA_DB.JOG_angle6 PLC 100 ms	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	None Disabled OPCUA_DB_JOG_angle6 HMI_Connection_1 OPCUA_DB.JOG_angle6 PLC	Display name Data type Length Access mode Coding Acquisition mode	Int 2 <symbolic access=""> Binary</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0 OPCUA_DB.JOG_angle6 PLC 100 ms	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0 OPCUA_DB.JOG_angle6 PLC 100 ms	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0 OPCUA_DB.JOG_angle6 PLC 100 ms Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0 OPCUA_DB.JOG_angle6 PLC 100 ms Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0 OPCUA_DB.JOG_angle6 PLC 100 ms Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>
Confirmation type Comment required OPCUA_DB_JOG_a General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value	None Disabled Ingle6 OPCUA_DB_JOG_angle6 HMI_Connection_1 0 OPCUA_DB.JOG_angle6 PLC 100 ms Disabled 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Int 2 <symbolic access=""> Binary Cyclic in operation</symbolic>

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Multiplexing			
	Disabled	Index tag	
Logging	Disabled	illuex tag	
Data log			
	win a Dun stine)		
GMP (Good Manufactu	, -	CAAD I	D: 11 1
	None	GMP relevant	Disabled
<u> </u>	Disabled		
MAN_AngleSynch_	_DB_MAN_Change1		
General			
	MAN_AngleSynch_DB_MAN_Change1	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	HMI_AngleSynch_DB.MAN_Change1	Coding	Binary
	PLC		
	I LC		
Settings	1 -	A = m ! . ! !	Continue and the
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
	Disabled	PLC value range end	10
PLC value range start value	0	HMI device value	100
HMI device value	0	range end value	
	0		
range start value			
Values		- -	
ID tag		Start value	
Comment			
Comment		Source comment	Změna menu z MAN režimu
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu	ring Practice)		
	None	GMP relevant	Disabled
	1.12.11	GMP relevant	Disabled
•	Disabled		
MAN_AngleSynch_	_DB_MAN_Change2		
General			
	MAN_AngleSynch_DB_MAN_Change2	Display name	
Name			Bool
Name Connection	HMI_Connection_1	Data type	Bool
Name Connection Array elements		Data type Length	1
Name Connection Array elements Address	HMI_Connection_1 0	Data type Length Access mode	1 <symbolic access=""></symbolic>
Name Connection Array elements Address PLC tag	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2	Data type Length	1
Name Connection Array elements Address PLC tag PLC name	HMI_Connection_1 0	Data type Length Access mode	1 <symbolic access=""></symbolic>
Name Connection Array elements Address PLC tag PLC name Settings	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC	Data type Length Access mode Coding	1 <symbolic access=""> Binary</symbolic>
Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2	Data type Length Access mode	1 <symbolic access=""></symbolic>
Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC	Data type Length Access mode Coding	1 <symbolic access=""> Binary</symbolic>
Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC	Data type Length Access mode Coding Acquisition mode	1 <symbolic access=""> Binary</symbolic>
Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC	Data type Length Access mode Coding Acquisition mode Upper 1	1 <symbolic access=""> Binary</symbolic>
Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC	Data type Length Access mode Coding Acquisition mode	1 <symbolic access=""> Binary</symbolic>
Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC 1 s	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end	1 <symbolic access=""> Binary</symbolic>
Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	HMI_Connection_1 0 HMI_AngleSynch_DB.MAN_Change2 PLC 1 s Disabled	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2	1 <symbolic access=""> Binary Cyclic in operation</symbolic>

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HMI device value ange start value	0		
/alues			
ID tag		Start value	
Comment		"	
Comment		Source comment	Změna menu z RTMAN režimu
Multiplexing		"	
Multiplexing	Disabled	Index tag	
Logging		ı	
Data log			
GMP (Good Manufacti		11	
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
MAN_AngleSynch	_DB_MAN_Change3		
General			
Name	MAN_AngleSynch_DB_MAN_Change3	Display name	2 1
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address	100 1 52 1 52 1 52	Access mode	<symbolic access=""></symbolic>
PLC tag	HMI_AngleSynch_DB.MAN_Change3	Coding	Binary
PLC name	PLC		
Settings	 -		I
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits		••	
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling	D:- 1-1 -1	DI Caralana manana ana d	10
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value	0		
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Změna menu z JOG režimu
Multiplexing		"	
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufacti	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
MAN_AngleSynch	_DB_MAN_Change10		
General			
Name	MAN_Angle-	Display name	
	Synch_DB_MAN_Change10		
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	HMI_AngleSynch_DB.MAN_Change10	Coding	Binary
PLC name	PLC		
i LC Hairic			
Settings			

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Automation Fortal			
Limits			·
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value range start value	0	range ena value	
Values			
ID tag		Start value	
Comment		Start value	
Comment		Course comment	Změna menu z nastavení
_		Source comment	Zmena menu z nastaveni
Multiplexing	B: 11 1	• • •	
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactu			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_Set_an	igle1		
General			
Name	OPCUA_DB_Set_angle1	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.Set_angle1	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value		range end value	
HMI device value range start value	0		
Values			
ID tag		Start value	
ID tag Comment			
ID tag Comment Comment		Start value Source comment	SET: Aktuální úhel jointu 1
ID tag Comment Comment Multiplexing		Source comment	SET: Aktuální úhel jointu 1
ID tag Comment Comment Multiplexing Multiplexing	Disabled		SET: Aktuální úhel jointu 1
ID tag Comment Comment Multiplexing Multiplexing Logging	Disabled	Source comment	SET: Aktuální úhel jointu 1
ID tag Comment Comment Multiplexing Multiplexing Logging Data log		Source comment	SET: Aktuální úhel jointu 1
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu	uring Practice)	Source comment Index tag	
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type	uring Practice) None	Source comment	SET: Aktuální úhel jointu 1 Disabled
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu	uring Practice)	Source comment Index tag	
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required	uring Practice) None Disabled	Source comment Index tag	
ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_Set_an	uring Practice) None Disabled	Source comment Index tag	
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Automation Portai			
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.Set_angle3	Coding	Binary
PLC name	PLC		-
Settings			
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Limits		, q	
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Lower 1		Lower 2	
Linear scaling		LOWEI Z	
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Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
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GMP (Good Manufactı	uring Practice)		
GMP (Good Manufactı Confirmation type	, -	GMP relevant	Disabled
GMP (Good Manufacti Confirmation type Comment required	None Disabled	GMP relevant	Disabled
Confirmation type	None Disabled	GMP relevant	Disabled
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Automation Portal			
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Multiplexing	Disabled	Index tag	
Logging			
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GMP (Good Manufactu			
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled		
OPCUA_DB_Set_an	igle2		
General			
Name	OPCUA_DB_Set_angle2	Display name	
Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.Set_angle2	Coding	Binary
PLC name	PLC		
Settings			
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
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		Unnor 1	
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Linear scaling			l. a
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General			
Name	OPCUA_DB_Set_ReleaseServos	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
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Array elements 0 Length 1 Address Access mode <symbolic access=""> PLC tag OPCUA_DB.AUTO_Start Coding Binary PLC name PLC Settings</symbolic>				Bool
Address Access mode Symbolic access> PLC tag OPCUA_DB.AUTO_Start Coding Binary PLC name PLC Settings				
PLC tag OPCUA_DB.AUTO_Start Coding Binary PLC name PLC Settings				•
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Settings				··-··y
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Limits			·
Upper 2		Upper 1	
Lower 1		Lower 2	
		Lower z	
Linear scaling	0. 11 1		4.0
Linear scaling	Disabled	PLC value range end value	10
PLC value range start	0	HMI device value	100
value	O	range end value	100
HMI device value	0	range end value	
range start value	O		
Values			
		Charter las	
ID tag		Start value	
Comment			
Comment		Source comment	AUTO: BOOL tlačítka start
Multiplexing			
Multiplexing	Disabled	Index tag	
Logging			
Data log			
GMP (Good Manufactı	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	Givii Televant	Disabled
Comment required	Disabled		
OPCUA_DB_AUTO_	Konec		
General			
Name	OPCUA_DB_AUTO_Konec	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address	-	Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.AUTO_Konec	Coding	Binary
PLC tag	PLC	Coung	Billary
. ==	PLC		
Settings	 -		a u ·
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end	10
.		value	100
PLC value range start	0	HMI device value	100
value		range end value	
	0		
	0		
range start value	0		
range start value Values	0		
range start value Values ID tag		Start value	
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range start value Values ID tag Comment Comment			AUTO: BOOL tlačítka konec
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range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu	Disabled uring Practice) None	Source comment	AUTO: BOOL tlačítka konec Disabled
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range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required	Disabled uring Practice) None Disabled	Source comment	
HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_AUTO_	Disabled uring Practice) None Disabled	Source comment	
range start value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufactu Confirmation type Comment required OPCUA_DB_AUTO_	Disabled uring Practice) None Disabled Kostka1	Source comment Index tag GMP relevant	
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Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.AUTO_Kostka1	Coding	Binary
PLC name	PLC	Couning	- Jimany
Settings	T EC		
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation
Limits	100 1113	Acquisition mode	cyclic in operation
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling		Lower 2	
Linear scaling	Disabled	PLC value range end	10
Linear scannig	Disabled	value	10
PLC value range start	0	HMI device value	100
value	o de la companya de l	range end value	100
HMI device value	0	nange ena value	
range start value			
Values			
ID tag		Start value	
Comment			
Comment		Source comment	AUTO: INT pozice kostky
Multiplexing		Source comment	7.010. HVI pozice Rostky
Multiplexing	Disabled	Index tag	
Logging	Disabled	muex tag	
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GMP (Good Manufacti	uning Drastics)		
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Comment required OPCUA_DB_AUTO	None Disabled	GMP relevant	Disabled
Confirmation type Comment required OPCUA_DB_AUTO General	None Disabled _Running		Disabled
Comment required OPCUA_DB_AUTO General Name	None Disabled _Running OPCUA_DB_AUTO_Running	Display name	
Comment required OPCUA_DB_AUTO General Name Connection	None Disabled Running OPCUA_DB_AUTO_Running HMI_Connection_1	Display name Data type	Bool
Comment required OPCUA_DB_AUTO General Name Connection Array elements	None Disabled _Running OPCUA_DB_AUTO_Running	Display name Data type Length	Bool 1
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0	Display name Data type Length Access mode	Bool 1 <symbolic access=""></symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running	Display name Data type Length	Bool 1
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0	Display name Data type Length Access mode	Bool 1 <symbolic access=""></symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC	Display name Data type Length Access mode Coding	Bool 1 <symbolic access=""> Binary</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running	Display name Data type Length Access mode	Bool 1 <symbolic access=""></symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC	Display name Data type Length Access mode Coding Acquisition mode	Bool 1 <symbolic access=""> Binary</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC	Display name Data type Length Access mode Coding Acquisition mode	Bool 1 <symbolic access=""> Binary</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC	Display name Data type Length Access mode Coding Acquisition mode	Bool 1 <symbolic access=""> Binary</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC 1 s	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2	Bool 1 <symbolic access=""> Binary Cyclic in operation</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end	Bool 1 <symbolic access=""> Binary</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC 1 s Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	Bool 1 <symbolic access=""> Binary Cyclic in operation</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 O OPCUA_DB.AUTO_Running PLC 1 s Disabled	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Bool 1 <symbolic access=""> Binary Cyclic in operation</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	Bool 1 <symbolic access=""> Binary Cyclic in operation</symbolic>
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Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Bool 1 <symbolic access=""> Binary Cyclic in operation</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	Bool 1 <symbolic access=""> Binary Cyclic in operation</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	Bool 1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value	Bool 1 <symbolic access=""> Binary Cyclic in operation 10 100 AUTO: BOOL statusu běžícího auto</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	Bool 1 <symbolic access=""> Binary Cyclic in operation 10 100</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled 0 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Bool 1 <symbolic access=""> Binary Cyclic in operation 10 100 AUTO: BOOL statusu běžícího auto</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment Multiplexing Multiplexing Multiplexing	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled O	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value	Bool 1 <symbolic access=""> Binary Cyclic in operation 10 100 AUTO: BOOL statusu běžícího auto</symbolic>
Comment required OPCUA_DB_AUTO General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value Values ID tag Comment Comment	None Disabled _Running OPCUA_DB_AUTO_Running HMI_Connection_1 0 OPCUA_DB.AUTO_Running PLC 1 s Disabled 0 0	Display name Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value range end value Start value Source comment	Bool 1 <symbolic access=""> Binary Cyclic in operation 10 100 AUTO: BOOL statusu běžícího auto</symbolic>

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Confirmation type	None	GMP relevant	Disabled
Comment required	Disabled	Givii Totoru	District
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OPCUA_DB_AUTO_	_Pause 		
General			
Name	OPCUA_DB_AUTO_Pause	Display name	
Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>
PLC tag	OPCUA_DB.AUTO_Pause	Coding	Binary
PLC name	PLC		J. I.
Settings	TEC		
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Acquisition cycle	1.2	Acquisition mode	Cyclic in operation
Limits			
Upper 2		Upper 1	
Lower 1		Lower 2	
Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
PLC value range start value	0	HMI device value range end value	100
HMI device value	0	3	
range start value	o de la companya de l		
Values			
		Start value	
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Comment		Source comment	AUTO: BOOL tlačítka pause
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Multiplexing	Disabled	Index tag	
Logging			
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GMP (Good Manufacti	uring Practice)		
Confirmation type	None	GMP relevant	Disabled
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OPCUA_DB_AUTO	_Resume		
General			
General	OPCUA_DB_AUTO_Resume	Display name	
General Name	OPCUA_DB_AUTO_Resume HMI Connection 1	Display name	Bool
General Name Connection	HMI_Connection_1	Data type	Bool
General Name Connection Array elements		Data type Length	1
General Name Connection Array elements Address	HMI_Connection_1 0	Data type Length Access mode	1 <symbolic access=""></symbolic>
General Name Connection Array elements Address PLC tag	HMI_Connection_1 0 OPCUA_DB.AUTO_Resume	Data type Length	1
General Name Connection Array elements Address PLC tag PLC name	HMI_Connection_1 0	Data type Length Access mode	1 <symbolic access=""></symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings	HMI_Connection_1 0 OPCUA_DB.AUTO_Resume PLC	Data type Length Access mode Coding	1 <symbolic access=""> Binary</symbolic>
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General Name Connection Array elements Address PLC tag PLC name	HMI_Connection_1 0 OPCUA_DB.AUTO_Resume PLC	Data type Length Access mode Coding	1 <symbolic access=""> Binary</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits	HMI_Connection_1 0 OPCUA_DB.AUTO_Resume PLC	Data type Length Access mode Coding Acquisition mode	1 <symbolic access=""> Binary</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2	HMI_Connection_1 0 OPCUA_DB.AUTO_Resume PLC	Data type Length Access mode Coding Acquisition mode Upper 1	1 <symbolic access=""> Binary</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1	HMI_Connection_1 0 OPCUA_DB.AUTO_Resume PLC	Data type Length Access mode Coding Acquisition mode	1 <symbolic access=""> Binary</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle	HMI_Connection_1 0 OPCUA_DB.AUTO_Resume PLC	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end	1 <symbolic access=""> Binary</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	HMI_Connection_1 O OPCUA_DB.AUTO_Resume PLC 1 s Disabled	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value	HMI_Connection_1 O OPCUA_DB.AUTO_Resume PLC 1 s Disabled	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling PLC value range start value HMI device value range start value	HMI_Connection_1 O OPCUA_DB.AUTO_Resume PLC 1 s Disabled O	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>
General Name Connection Array elements Address PLC tag PLC name Settings Acquisition cycle Limits Upper 2 Lower 1 Linear scaling Linear scaling	HMI_Connection_1 O OPCUA_DB.AUTO_Resume PLC 1 s Disabled O	Data type Length Access mode Coding Acquisition mode Upper 1 Lower 2 PLC value range end value HMI device value	1 <symbolic access=""> Binary Cyclic in operation</symbolic>

Array elements 0 Length 1 Access mode <symbolic access=""> PLC tag OPCUA_DB.AUTO_Paused Coding Binary PLC name PLC Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Upper 1 Lower 1 Lower 2 Linear scaling Linear scali</symbolic>	Automation Portal			
Multiplexing Disabled Index tag Logging Data log Confirmation type None GMP relevant Disabled OPCUA_DB_AUTO_Paused General Name OPCUA_DB_AUTO_Paused Connection HML_Connection_1 Data type Bool Acray elements OPCUA_DB_AUTO_Paused Coding Binary PLC tag OPCUA_DB_AUTO_Paused Coding Binary PLC value range tag OPCUA_DB_AUTO_Paused Coding Binary PLC value range and value value range end value PLC value range end value				AUTO POOL IL YO
Multiplexing Disabled Index tag			Source comment	AUTO: BOOL tlacitka resume
Logging Data log GMP (Good Manufacturing Practice) Confirmation type None Sement Comment required Disabled OPCUA_DB_AUTO_Paused General Name OPCUA_DB_AUTO_Paused Connection HML_Connection_1 Data type Bool Array elements O Length 1 Address Acquisition mode Cyclic in operation Upper 2 Upper 1 Lower 1 Lower 2 Limear scaling Uinear scal		C:- 1-1	Landon Anna	
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GMP (Good Manufacturing Practice) Confirmation type None Comment required Disabled OPCUA_DB_AUTO_Paused General Name OPCUA_DB_AUTO_Paused General Name OPCUA_DB_AUTO_Paused Connection HMI_Connection_1 Data type Bool Array elements 0 Access mode symbolic access> PLC tag OPCUA_DB_AUTO_Paused Coding Binary PLC value range and 10 value range end value PLC value range start 0 Upper 1 Lower 2 Upper 1 Lower 2 Upper 1 Lower 3 Upper 1 Lower 4 Upper 4 Upper 1 Lower 5 Upper 5 Upper 1 Lower 6 Upper 7 Upper 1 Lower 7 Upper 8 Upper 9 Upper 1 Lower 9 Upper 9 Upper 1 Lower 9 Upper 1				
Confirmation type Comment required Disabled OPCUA_DB_AUTO_Paused General Name OPCUA_DB_AUTO_Paused Name OPCUA_DB_AUTO_Paused Name OPCUA_DB_AUTO_Paused Name OPCUA_DB_AUTO_Paused Display name Data type D		uring Practica)		
OPCUA_DB_AUTO_Paused General Name OPCUA_DB_AUTO_Paused Display name Connection HM_Connection_1 Data type Bool Array elements OPCUA_DB_AUTO_Paused Coding Binary PLC tag OPCUA_DB_AUTO_Paused Coding Binary PLC value rame PLC Limits Upper 2 Upper 1 Lower 2 Lower 1 Lower 2 Limear scaling Disabled PLC value range end value PLC value range start value Value PLC value range end value PLC value range start value Value Start value OPCUA_DB_SET_CALIBRED BISED START VALUE DI tag OFCUA_DB_SET_CALIBRED BISED			GMP relevant	Disabled
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Connection HML_Connection_1 Data type Bool Array elements 0 Length 1 Access mode	General			
Connection HML_Connection_1 Data type Bool Array elements	Name	OPCUA_DB_AUTO_Paused	Display name	
Array elements 0 Access mode	Connection			Bool
Address Access mode Access	Array elements			1
PLC tag				<symbolic access=""></symbolic>
PLC name PLC Settings Acquisition cycle 1 s		OPCUA_DB.AUTO_Paused		-
Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Upper 1 Lower 2 Lower 2 Linear scaling Linear scaling Linear scaling PLC value range end value PLC value range start Value PLC value range start Upper 1 Value PLC value range start Upper 1 Value PLC value range end value Value Value Values Value Values Value Valu				-
Acquisition cycle 1 s				
Upper 2 Lower 1 Lower 2 Linear scaling Linear scaling Linear scaling Disabled PLC value range end value PLC value range start value PLC value range start value PLC value range end value PLC value range value PLC value range end value PLC value range	Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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PLC value range start value value range start value value range start value va		Disabled	PLC value range end	10
value	9			
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Automation Portal			
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Linear scaling			
Linear scaling	Disabled	PLC value range end value	10
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General			
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Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1
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Settings			
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation
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Upper 2		Upper 1	
Lower 1		Lower 2	
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		value	100
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Values			
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Multiplexing Multiplexing	Disabled	Index tag	
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General Name		Display name Data type	Bool
General Name Connection	OPCUA_DB_AUTO_Vakuum		Bool 1
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General Name Connection Array elements Address PLC tag	OPCUA_DB_AUTO_Vakuum HMI_Connection_1 0	Data type Length Access mode	1 <symbolic access=""></symbolic>
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