BC_Kobot

Totally Integrated Automation Portal		

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Authorizations

HMI [TP700 Comfort]

HMI	
General	
Name	HMI

HMI [TP700 Comfort]

Runtime settings

General

Start screen	Auto	Load name information	Enabled
Default template		Default style of the project	Enabled
Style of the HMI device	WinCC Dark V 1.0.1	Adapt font size to style	Enabled
Screen resolution	800, 480	Color depth	32 bit
Lock task switching	Disabled	Project ID	0
Logging language	Startup language		

Services

Sm@rtAccess or service: start Sm@rtServer	Disabled	Operate as OPC server	Disabled
Sm@rtAccess: SIMATIC HMI HTTP server	Disabled	Sm@rtAccess: Web service (SOAP)	Disabled
Sm@rtService: HTML pages	Disabled	Name of SMTP server	
Port	25	Name of the SMTP sender	
SMTP authentication		SMTP login	
Secure connection for SMTP	Disabled		

Screens

Bit selection for appearance analysis	Off	Bit selection for text and graphic lists	Off
Display limit values as a tooltip	Enabled	Show script comments	Disabled
Scrolling mode	Scroll bar		

Keyboard

Use screen keyboard	Enabled	Release button on exit	Disabled

Good Manufacturing Practice

Configuration conforms to GMP	Disabled

Alarms

Controller alarms

Buffer overflow	10 %	Acknowledgment group text	QGR
Reporting	Enabled	Use alarm class color	Disabled
Use help texts for system diagnostics	Enabled	System event duration	2 Seconds
S7 diagnostic alarms with numbers only	Disabled	S7 diagnostic alarms with numbers and texts	Disabled
SIMOTION diagnostic alarms	Disabled	PersistentAlarmBuffer	Enabled

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Connection	HMI_Connection_1	Display classes	0-16

User administration

Change initial password	Disabled	Change logoff time	Enabled
Enable limit for logon attempts	Enabled	Invalid logon attempts	3
Logon with password	Disabled	Group-specific rights	Disabled
Password aging	Disabled	Validity period	90
Warning period	7	Password generations	3
At least one special character	Disabled	At least one number	Disabled
Minimum password length	3	SIMATIC Logon	Disabled
Apply user administration from	WinDomain	Server name	
Port number	16389	Windows domain	
Encrypted SIMATIC Logon	Enabled		

Language & font

Preset runtime language	English (United States)

English (United States)

Runtime language	Enabled	Fixed font 1	Tahoma
Fixed font 2	Courier New	Default font	Tahoma, 13 Pixel
Configured font 1		Configured font 2	

OPC settings

OPC UA server port number	4870	OPC UA server URL	opc.tcp://[HostName]:4870
No OPC UA server security	Enabled	No OPC UA server security	Enabled
OPC UA server with 128-bit RSA cryptographic system	Enabled	OPC UA server with 128-bit RSA cryptographic system without signature	Disabled
OPC UA server with 128-bit RSA cryptographic system for signatures	Disabled	OPC UA server with 128-bit cryptographic system for signatures and encryption	Enabled

Tag settings

Replace the separators on each sub-level of the path of the PLC tag:	Enabled	Compatibility mode: Set '_' between the PLC tags and the first-level element.	Disabled
Replace the '.' character if the name of the HMI tag is created from the PLC tag name	Enabled	Use '_' as the replacement character	Enabled
Use ';' as the replacement character	Disabled	Replace the characters '[' and ']' if the name of the HMI tag is created from the PLC tag name	Enabled
Use '{' and '}' as replacement characters	Enabled	Use '(' and ')' as replacement characters	Disabled

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Settings for the prefix 'PLC' in the HMI tag name

Connection	HMI_Connection_1	PLC name as prefix in the HMI tag name	Disabled

Connection	HMI_Connection_1	PLC name as prefix in the HMI tag name	Disabled

HMI [TP700 Comfort] / Screens

Auto

Hardcopy of Auto

Name	Auto	Background color	0, 51, 102
Grid color	0, 0, 0	Number	1
Template	Template_1	Tooltip	

Graphic view_1

Type	Graphic view	Name	Graphic view_1
X position	81	Y position	82
Width	285	Height	285
Layer	0 - Layer_0	Graphic	ezgif-2-7172f292d1
Fit graphic to size	Stretch graphic		

Button_6

Type	Button	Name	Button_6
X position	689	Y position	124
Width	65	Height	65
Mode	Text	Text OFF	Start
Text ON	Text		

Dynamizations\Event

Event name		Click

Function list\SetBit

Tag		OPCUA_DB_AUTO_Start

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Dynamizations\Control enable

Tag - Cycle	OPCUA_DB_AUTO_Running -	**Data type**	Range
Start range	1	**End range**	1
PLC status	Disabled		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Running -	**Data type**	Range
Range	0..0	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	1..1	**Foreground color**	255, 255, 255
Background color	0, 255, 0	**Flashing**	No

Button_2

Type	Button	**Name**	Button_2
X position	689	**Y position**	273
Width	65	**Height**	65
Mode	Text	**Text OFF**	Konec
Text ON	Text		

Dynamizations\Event

Event name	Click

Function list\SetBit

Tag	OPCUA_DB_AUTO_Konec

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Running -	**Data type**	Range
Range	0..0	**Foreground color**	128, 128, 128
Background color	99, 101, 113	**Flashing**	No
Range	1..1	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No

Dynamizations\Control enable

Tag - Cycle	OPCUA_DB_AUTO_Running -	**Data type**	Range
Start range	1	**End range**	1
PLC status	Enabled		

I/O field_2

Type	I/O field	**Name**	I/O field_2
X position	700	**Y position**	82
Width	28	**Height**	32
Layer	0 - Layer_0	**Mode**	Input/output
Font	Tahoma, 16px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	**Tag**	OPCUA_DB_AUTO_Kostka1

Text field_1

Type	Text field	**Name**	Text field_1
X position	552	**Y position**	82
Width	148	**Height**	23
Layer	0 - Layer_0	**Font**	Tahoma, 16px, style=Bold
Text	Pozice kostky1:		

Rectangle_1

Type	Rectangle	**Name**	Rectangle_1
X position	53	**Y position**	68
Width	49	**Height**	48

Layer	0 - Layer_0	Background color	217, 217, 217
Border color	24, 28, 49		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	1..1	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No
Range	2..4	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Range	0..0	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No

Rectangle_2

Type	Rectangle	Name	Rectangle_2
X position	56	Y position	325
Width	47	Height	48
Layer	0 - Layer_0	Background color	217, 217, 217
Border color	24, 28, 49		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	2..2	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No
Range	0..1	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Range	3..4	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No

Rectangle_3

Type	Rectangle	Name	Rectangle_3
X position	333	Y position	67
Width	51	Height	48
Layer	0 - Layer_0	Background color	217, 217, 217
Border color	24, 28, 49		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	4..4	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No
Range	1..3	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No

Rectangle_4

Type	Rectangle	Name	Rectangle_4
X position	343	Y position	329
Width	52	Height	48
Layer	0 - Layer_0	Background color	217, 217, 217
Border color	24, 28, 49		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Kostka1 -	Data type	Range
Range	3..3	Foreground color	24, 28, 49
Background color	0, 255, 0	Flashing	No
Range	0..2	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No
Range	4..4	Foreground color	24, 28, 49
Background color	217, 217, 217	Flashing	No

Button_1

Type	Button	Name	Button_1
X position	689	Y position	199
Width	65	Height	65
Mode	Text	Text OFF	Pause
Text ON	Text		

Dynamizations\Event

Event name		Click	

Function list\SetBit

Tag		OPCUA_DB_AUTO_Pause	

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Paused -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No

Dynamizations\Control enable

Tag - Cycle	OPCUA_DB_AUTO_Running -	Data type	Range
Start range	1	End range	1
PLC status	Enabled		

Button_3

Type	Button	Name	Button_3
X position	608	Y position	199
Width	65	Height	65
Mode	Text	Text OFF	Resume
Text ON	Text		

Dynamizations\Event

Event name		Click	

Function list\SetBit

Tag		OPCUA_DB_AUTO_Resume	

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_AUTO_Paused -	Data type	Range
Range	0..0	Foreground color	128, 128, 128
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Dynamizations\Control enable

Tag - Cycle	OPCUA_DB_AUTO_Paused -	Data type	Range
Start range	1	End range	1
PLC status	Enabled		

HMI [TP700 Comfort] / Screens

JOG control

Hardcopy of JOG control
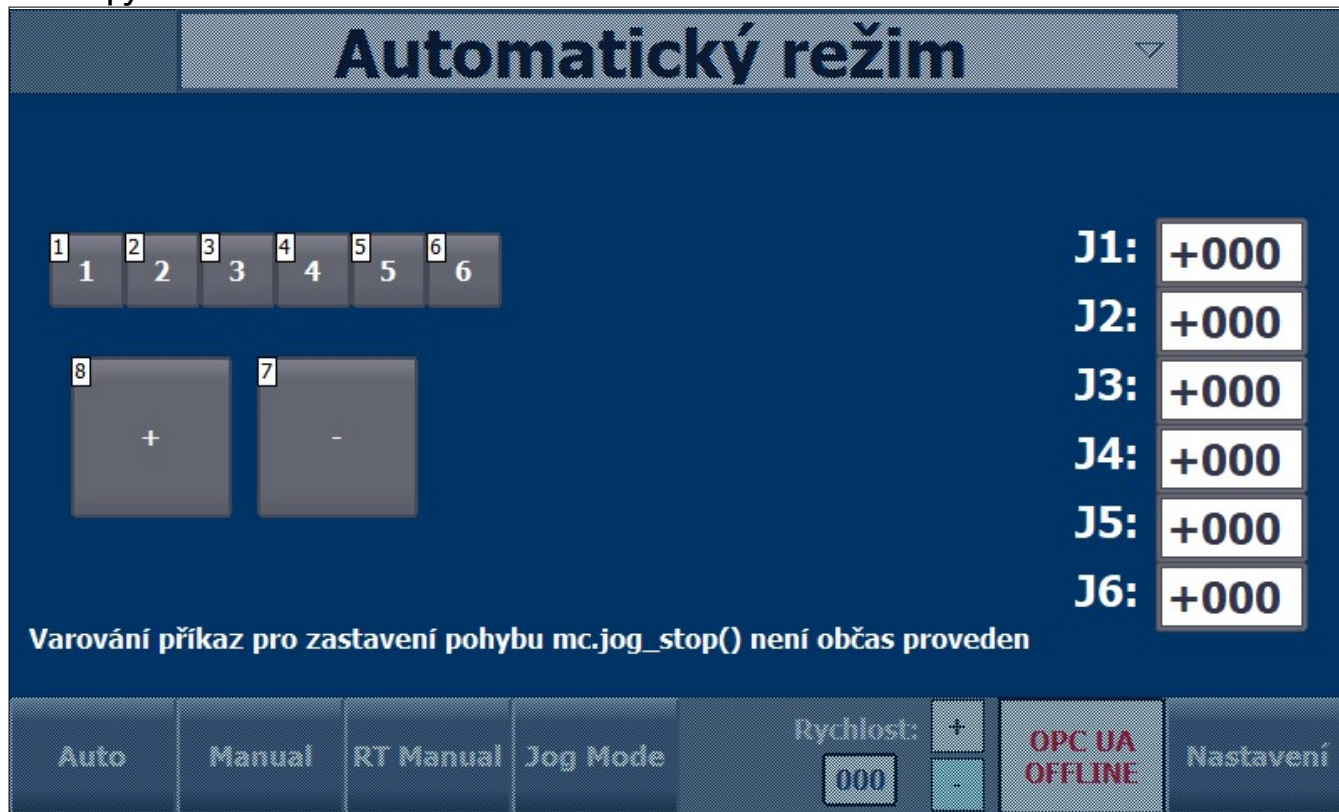
Name	JOG control	Background color	0, 51, 102
Grid color	0, 0, 0	Number	6
Template	Template_1	Tooltip	

Button_1

Type	Button	Name	Button_1
X position	24	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	1
Text ON	Text		

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_JOG_Angle	Value	0

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Button_3

Type	Button	Name	Button_3
X position	69	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	2
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_JOG_Angle	Value	1

Button_4

Type	Button	Name	Button_4
X position	114	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	3
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_JOG_Angle	Value	2

Button_5

Type	Button	Name	Button_5
X position	159	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	4
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_JOG_Angle	Value	3

Button_6

Type	Button	Name	Button_6
X position	204	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	5
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_JOG_Angle	Value	4

Button_7

Type	Button	Name	Button_7
X position	249	Y position	133
Width	45	Height	45
Mode	Text	Text OFF	6
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_JOG_Angle	Value	5

I/O field_1

Type	I/O field	Name	I/O field_1
X position	684	Y position	124
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_JOG_angle1

I/O field_3

Type	I/O field	Name	I/O field_3
X position	684	Y position	165
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_JOG_angle2

I/O field_4

Type	I/O field	Name	I/O field_4
X position	684	Y position	206
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Property name	Process value	Tag	OPCUA_DB_JOG_angle3

I/O field_5

Type	I/O field	Name	I/O field_5
X position	684	Y position	247
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_JOG_angle4

I/O field_6

Type	I/O field	Name	I/O field_6
X position	684	Y position	288
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_JOG_angle5

I/O field_7

Type	I/O field	Name	I/O field_7
X position	684	Y position	329
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_JOG_angle6

Text field_1

Type	Text field	Name	Text field_1
X position	633	Y position	124
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J1:		

Text field_2

Type	Text field	Name	Text field_2
X position	633	Y position	165
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J2:		

Text field_3

Type	Text field	Name	Text field_3
X position	633	Y position	206
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J3:		

Text field_4

Type	Text field	Name	Text field_4
X position	633	Y position	247

Width	46	**Height**	34
Layer	0 - Layer_0	**Font**	Tahoma, 25px, style=Bold
Text	J4:		

Text field_5

Type	Text field	**Name**	Text field_5
X position	633	**Y position**	288
Width	46	**Height**	34
Layer	0 - Layer_0	**Font**	Tahoma, 25px, style=Bold
Text	J5:		

Text field_6

Type	Text field	**Name**	Text field_6
X position	633	**Y position**	329
Width	46	**Height**	34
Layer	0 - Layer_0	**Font**	Tahoma, 25px, style=Bold
Text	J6:		

Button_2

Type	Button	**Name**	Button_2
X position	148	**Y position**	207
Width	96	**Height**	96
Mode	Text	**Text OFF**	-
Text ON	Text		

Dynamizations\Event

Event name	Press

Function list\SetBit

Tag	OPCUA_DB_JOG_plus

Dynamizations\Event

Event name	Release

Function list\ResetBit

Tag	OPCUA_DB_JOG_plus

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_plus -	**Data type**	Range
Range	0..0	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	1..1	**Foreground color**	255, 255, 255
Background color	0, 255, 0	**Flashing**	No

Button_8

Type	Button	**Name**	Button_8
X position	37	**Y position**	207
Width	96	**Height**	96
Mode	Text	**Text OFF**	+
Text ON	Text		

Dynamizations\Event

Event name	Press

Function list\SetBit

Tag	OPCUA_DB_JOG_minus

Dynamizations\Event

Event name	Release

Function list\ResetBit

Tag	OPCUA_DB_JOG_minus

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_JOG_minus -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No

Text field_7

Type	Text field	Name	Text field_7
X position	9	Y position	363
Width	672	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	Varování příkaz pro zastavení pohybu mc.jog_stop() není občas proveden		

HMI [TP700 Comfort] / Screens

Manual

Hardcopy of Manual

Name	Manual	Background color	0, 51, 102
Grid color	0, 0, 0	Number	4
Template	Template_1	Tooltip	

I/O field_6

Type	I/O field	Name	I/O field_6
X position	0	Y position	80
Width	100	Height	45
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 30px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle1

Slider_1

Type	Slider	Name	Slider_1
X position	102	Y position	50
Width	300	Height	37
Layer	0 - Layer_0	Minimum value	-160
Maximum value	160	Process value	0
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle1

Text field_1

Type	Text field	Name	Text field_1

X position	0	Y position	50
Width	100	Height	30
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J1:		

I/O field_7

Type	I/O field	Name	I/O field_7
X position	40	Y position	308
Width	85	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MAN_axis1

I/O field_8

Type	I/O field	Name	I/O field_8
X position	40	Y position	341
Width	85	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MAN_axis2

I/O field_9

Type	I/O field	Name	I/O field_9
X position	40	Y position	374
Width	85	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MAN_axis3

I/O field_10

Type	I/O field	Name	I/O field_10
X position	190	Y position	308
Width	96	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MAN_axis4

I/O field_11

Type	I/O field	Name	I/O field_11
X position	190	Y position	341
Width	96	Height	32
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MAN_axis5

I/O field_12

Type	I/O field	Name	I/O field_12
X position	190	Y position	374
Width	96	Height	32

Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 16px, style=Bold		

Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MAN_axis6

Text field_7

Type	Text field	Name	Text field_7
X position	10	Y position	309
Width	23	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	x:		

Text field_8

Type	Text field	Name	Text field_8
X position	10	Y position	342
Width	22	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	y:		

Text field_9

Type	Text field	Name	Text field_9
X position	10	Y position	375
Width	22	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	z:		

Text field_10

Type	Text field	Name	Text field_10
X position	130	Y position	309
Width	43	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	roll:		

Text field_11

Type	Text field	Name	Text field_11
X position	130	Y position	342
Width	57	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	pitch:		

Text field_12

Type	Text field	Name	Text field_12
X position	130	Y position	375
Width	48	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	yaw:		

Button_2

Type	Button	Name	Button_2
X position	300	Y position	307
Width	110	Height	30
Mode	Text	Text OFF	Pohyb
Text ON	Text		

Dynamizations\Event

Event name	Click

Function list\SetBit

Tag	OPCUA_DB_MAN_Move

Button_4

Type	Button	Name	Button_4
X position	300	Y position	349
Width	110	Height	55
Mode	Text	Text OFF	Vynulování pozic
Text ON	Text		

Dynamizations\Event

Event name	Click

Function list\SetTag

Tag	OPCUA_DB_MANALL_angle1	Value	0

Function list\SetTag

Tag	OPCUA_DB_MANALL_angle2	Value	0

Function list\SetTag

Tag	OPCUA_DB_MANALL_angle3	Value	0

Function list\SetTag

Tag	OPCUA_DB_MANALL_angle4	Value	0

Function list\SetTag

Tag	OPCUA_DB_MANALL_angle5	Value	0

Function list\SetTag

Tag	OPCUA_DB_MANALL_angle6	Value	0

Text field_2

Type	Text field	Name	Text field_2
X position	0	Y position	125
Width	100	Height	30
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J2:		

I/O field_1

Type	I/O field	Name	I/O field_1
X position	0	Y position	155
Width	100	Height	45
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 30px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_MANALL_angle2

I/O field_2

Type	I/O field	Name	I/O field_2
X position	0	Y position	230
Width	100	Height	45
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 30px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle3

Text field_3

Type	Text field	Name	Text field_3
X position	0	Y position	200
Width	100	Height	30
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J3:		

Slider_2

Type	Slider	Name	Slider_2
X position	100	Y position	125
Width	300	Height	37
Layer	0 - Layer_0	Minimum value	-160
Maximum value	160	Process value	0
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle2

Slider_3

Type	Slider	Name	Slider_3
X position	100	Y position	200
Width	300	Height	37
Layer	0 - Layer_0	Minimum value	-160
Maximum value	160	Process value	0
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle3

I/O field_3

Type	I/O field	Name	I/O field_3
X position	400	Y position	80
Width	100	Height	45
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 30px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle4

Slider_4

Type	Slider	Name	Slider_4
X position	500	Y position	50
Width	300	Height	37
Layer	0 - Layer_0	Minimum value	-160
Maximum value	160	Process value	0
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle4

Text field_4

Type	Text field	Name	Text field_4
X position	400	**Y position**	50
Width	100	**Height**	30
Layer	0 - Layer_0	**Font**	Tahoma, 25px, style=Bold
Text	J4:		

Text field_5

Type	Text field	Name	Text field_5
X position	400	**Y position**	125
Width	100	**Height**	30
Layer	0 - Layer_0	**Font**	Tahoma, 25px, style=Bold
Text	J5:		

I/O field_4

Type	I/O field	Name	I/O field_4
X position	400	**Y position**	155
Width	100	**Height**	45
Layer	0 - Layer_0	**Mode**	Input/output
Font	Tahoma, 30px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_MANALL_angle5

I/O field_5

Type	I/O field	Name	I/O field_5
X position	400	**Y position**	230
Width	100	**Height**	45
Layer	0 - Layer_0	**Mode**	Input/output
Font	Tahoma, 30px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_MANALL_angle6

Text field_6

Type	Text field	Name	Text field_6
X position	400	**Y position**	200
Width	100	**Height**	30
Layer	0 - Layer_0	**Font**	Tahoma, 25px, style=Bold
Text	J6:		

Slider_5

Type	Slider	Name	Slider_5
X position	500	**Y position**	125
Width	300	**Height**	37
Layer	0 - Layer_0	**Minimum value**	-160
Maximum value	160	**Process value**	0

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_MANALL_angle5

Slider_6

Type	Slider	Name	Slider_6
X position	500	**Y position**	200
Width	300	**Height**	37
Layer	0 - Layer_0	**Minimum value**	-160

Maximum value	160	Process value	0
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle6

Maximum value	160	Process value	0
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANALL_angle6

HMI [TP700 Comfort] / Screens

Nastavení

Hardcopy of Nastavení
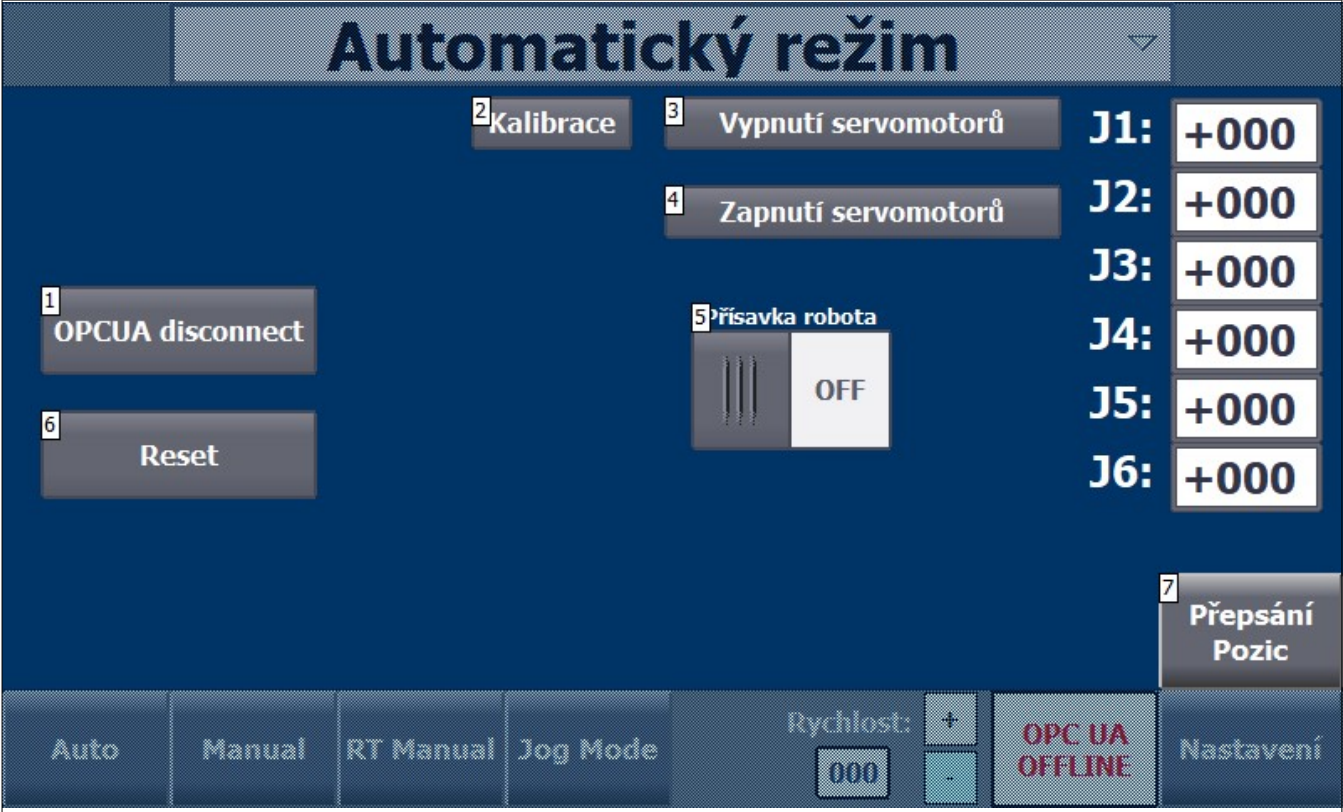
Name	Nastavení	Background color	0, 51, 102
Grid color	0, 0, 0	Number	3
Template	Template_1	Tooltip	

Button_5

Type	Button	Name	Button_5
X position	23	Y position	169
Width	165	Height	53
Mode	Text	Text OFF	OPCUA disconnect
Text ON	Text		

Dynamizations\Event

Event name		Click

Function list\SetBit

Tag		OPCUA_DB_disconnect

Button_1

Type	Button	Name	Button_1
X position	280	Y position	56
Width	96	Height	32
Mode	Text	Text OFF	Kalibrace
Text ON	Text		

Dynamizations\Event

Event name	Click

Function list\SetBit

Tag	OPCUA_DB_Set_Calibration

Dynamizations\Control enable

Tag - Cycle	OPCUA_DB_Set_CalibrationEnable -	Data type	Range
Start range	1	End range	1
PLC status	Enabled		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_Set_CalibrationEnable -	Data type	Range
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	0..0	Foreground color	128, 128, 128
Background color	99, 101, 113	Flashing	No

Button_2

Type	Button	Name	Button_2
X position	395	Y position	56
Width	237	Height	32
Mode	Text	Text OFF	Vypnutí servomotorů
Text ON	Text		

Dynamizations\Event

Event name	Click

Function list\SetBit

Tag	OPCUA_DB_Set_ReleaseServos

I/O field_1

Type	I/O field	Name	I/O field_1
X position	697	Y position	57
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_Set_angle1

I/O field_3

Type	I/O field	Name	I/O field_3
X position	697	Y position	98
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_Set_angle2

I/O field_4

Type	I/O field	Name	I/O field_4
X position	697	Y position	139
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_Set_angle3

I/O field_5

Type	I/O field	Name	I/O field_5
X position	697	Y position	180
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_Set_angle4

I/O field_6

Type	I/O field	Name	I/O field_6
X position	697	Y position	221
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_Set_angle5

I/O field_7

Type	I/O field	Name	I/O field_7
X position	697	Y position	262
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_Set_angle6

Text field_1

Type	Text field	Name	Text field_1
X position	646	Y position	57
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J1:		

Text field_2

Type	Text field	Name	Text field_2
X position	646	Y position	98
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J2:		

Text field_3

Type	Text field	Name	Text field_3
X position	646	Y position	139
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J3:		

Text field_4

Type	Text field	Name	Text field_4
X position	646	Y position	180

Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J4:		

Text field_5

Type	Text field	Name	Text field_5
X position	646	Y position	221
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J5:		

Text field_6

Type	Text field	Name	Text field_6
X position	646	Y position	262
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J6:		

Button_3

Type	Button	Name	Button_3
X position	395	Y position	109
Width	237	Height	32
Mode	Text	Text OFF	Zapnutí servomotorů
Text ON	Text		

Dynamizations\Event

Event name	Click

Function list\SetBit

Tag	OPCUA_DB_Set_SetServos

Switch_1

Type	Switch	Name	Switch_1
X position	411	Y position	179
Width	120	Height	88
Layer	0 - Layer_0	Mode	Switch

Dynamizations\Event

Event name	Switch ON

Function list\ResetBit

Tag	OPCUA_DB_AUTO_Vakuum

Dynamizations\Event

Event name	Switch OFF

Function list\SetBit

Tag	OPCUA_DB_AUTO_Vakuum

Button_4

Type	Button	Name	Button_4
X position	23	Y position	243
Width	165	Height	53
Mode	Text	Text OFF	Reset

Text ON	Text	

Dynamizations\Event

Event name	Click

Function list\SetBit

Tag	Reset

Template_Button_12

Type	Button	**Name**	Template_Button_12
X position	690	**Y position**	340
Width	110	**Height**	70
Mode	Text	**Text OFF**	Přepsání Pozic
Text ON	Text		

Dynamizations\Event

Event name	Click

Function list\ActivateScreen

Screen name	Nastavení	**Object number**	0

HMI [TP700 Comfort] / Screens

RT Manual

Hardcopy of RT Manual
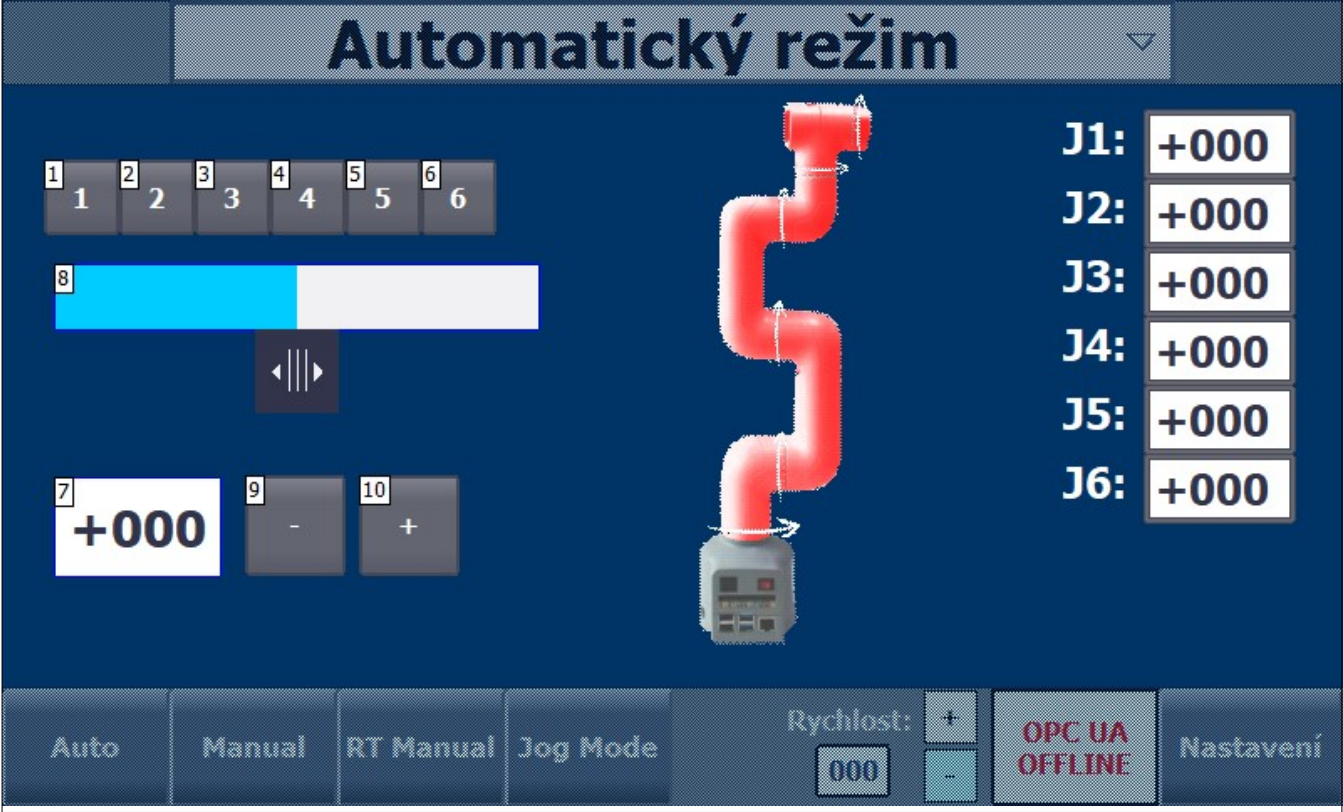
Name	RT Manual	Background color	0, 51, 102
Grid color	0, 0, 0	Number	5
Template	Template_1	Tooltip	

Button_1

Type	Button	Name	Button_1
X position	25	Y position	95
Width	45	Height	45
Mode	Text	Text OFF	1
Text ON	Text		

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_MANRT_Angle	Value	0

Function list\SetBit

Tag		OPCUA_DB_MANRT_Change	

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	1..1	Foreground color	255, 255, 255

Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Button_3

Type	Button	Name	Button_3
X position	70	Y position	95
Width	45	Height	45
Mode	Text	Text OFF	2
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_MANRT_Angle	Value	1

Function list\SetBit

Tag		OPCUA_DB_MANRT_Change	

Button_4

Type	Button	Name	Button_4
X position	115	Y position	95
Width	45	Height	45
Mode	Text	Text OFF	3
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Range	4..4	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	5..5	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No

Dynamizations\Event

Event name	Click

Function list\SetTag

Tag	OPCUA_DB_MANRT_Angle	**Value**	2

Function list\SetBit

Tag	OPCUA_DB_MANRT_Change

Button_5

Type	Button	**Name**	Button_5
X position	160	**Y position**	95
Width	45	**Height**	45
Mode	Text	**Text OFF**	4
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_MANRT_Angle -	**Data type**	Range
Range	0..0	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	1..1	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	2..2	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	3..3	**Foreground color**	255, 255, 255
Background color	0, 255, 0	**Flashing**	No
Range	4..4	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	5..5	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No

Dynamizations\Event

Event name	Click

Function list\SetTag

Tag	OPCUA_DB_MANRT_Angle	**Value**	3

Function list\SetBit

Tag	OPCUA_DB_MANRT_Change

Button_6

Type	Button	**Name**	Button_6
X position	205	**Y position**	95
Width	45	**Height**	45
Mode	Text	**Text OFF**	5
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_MANRT_Angle -	**Data type**	Range
Range	0..0	**Foreground color**	255, 255, 255
Background color	99, 101, 113	**Flashing**	No
Range	1..1	**Foreground color**	255, 255, 255

Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_MANRT_Angle	Value	4

Function list\SetBit

Tag		OPCUA_DB_MANRT_Change	

Button_7

Type	Button	Name	Button_7
X position	250	Y position	95
Width	45	Height	45
Mode	Text	Text OFF	6
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Range	0..0	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	1..1	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	4..4	Foreground color	255, 255, 255
Background color	99, 101, 113	Flashing	No
Range	5..5	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\SetTag

Tag	OPCUA_DB_MANRT_Angle	Value	5

Function list\SetBit

Tag		OPCUA_DB_MANRT_Change	

I/O field_2

Type	I/O field	Name	I/O field_2
X position	31	Y position	284
Width	100	Height	60
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 30px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_MANRT_Value

Slider_3

Type	Slider	Name	Slider_3
X position	31	Y position	157
Width	290	Height	40
Layer	0 - Layer_0	Minimum value	-160
Maximum value	160	Process value	0

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_MANRT_Value

Button_8

Type	Button	Name	Button_8
X position	145	Y position	283
Width	60	Height	60
Mode	Text	Text OFF	-
Text ON	Text		

Dynamizations\Event

Event name	Press

Function list\SetBit

Tag	Minus

Dynamizations\Event

Event name	Release

Function list\ResetBit

Tag	Minus

Button_9

Type	Button	Name	Button_9
X position	213	Y position	283
Width	60	Height	60
Mode	Text	Text OFF	+
Text ON	Text		

Dynamizations\Event

Event name	Press

Function list\SetBit

Tag	Plus

Dynamizations\Event

Event name	Release

Function list\ResetBit

Tag	Plus

I/O field_1

Type	I/O field	Name	I/O field_1
X position	681	Y position	65
Width	91	Height	42

Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle1

I/O field_3

Type	I/O field	Name	I/O field_3
X position	681	Y position	106
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle2

I/O field_4

Type	I/O field	Name	I/O field_4
X position	681	Y position	147
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle3

I/O field_5

Type	I/O field	Name	I/O field_5
X position	681	Y position	188
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle4

I/O field_6

Type	I/O field	Name	I/O field_6
X position	681	Y position	229
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle5

I/O field_7

Type	I/O field	Name	I/O field_7
X position	681	Y position	270
Width	91	Height	42
Layer	0 - Layer_0	Mode	Output
Font	Tahoma, 25px, style=Bold		
Dynamizations\Tag connection			
Property name	Process value	Tag	OPCUA_DB_MANRT_angle6

Text field_1

Type	Text field	Name	Text field_1
X position	630	Y position	65
Width	46	Height	34

Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J1:		

Text field_2

Type	Text field	Name	Text field_2
X position	630	Y position	106
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J2:		

Text field_3

Type	Text field	Name	Text field_3
X position	630	Y position	147
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J3:		

Text field_4

Type	Text field	Name	Text field_4
X position	630	Y position	188
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J4:		

Text field_5

Type	Text field	Name	Text field_5
X position	630	Y position	229
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J5:		

Text field_6

Type	Text field	Name	Text field_6
X position	630	Y position	270
Width	46	Height	34
Layer	0 - Layer_0	Font	Tahoma, 25px, style=Bold
Text	J6:		

Graphic view_1

Type	Graphic view	Name	Graphic view_1
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	full robot_1
Fit graphic to size	Stretch graphic		

Graphic view_2

Type	Graphic view	Name	Graphic view_2
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_27_7959144727
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	0	End range	0

Visibility	Visible		

Graphic view_3

Type	Graphic view	Name	Graphic view_3
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_31_2327638412
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	1	End range	1
Visibility	Visible		

Graphic view_4

Type	Graphic view	Name	Graphic view_4
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_35_6325798980
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	2	End range	2
Visibility	Visible		

Graphic view_5

Type	Graphic view	Name	Graphic view_5
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_39_9642994598
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	3	End range	3
Visibility	Visible		

Graphic view_6

Type	Graphic view	Name	Graphic view_6
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_43_1
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	4	End range	4
Visibility	Visible		

Graphic view_7

Type	Graphic view	Name	Graphic view_7
X position	402	Y position	47
Width	141	Height	342
Layer	0 - Layer_0	Graphic	imageedit_47_5378192283
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	5	End range	5

Visibility	Visible		

Graphic view_8

Type	Graphic view	Name	Graphic view_8
X position	417	Y position	285
Width	63	Height	59
Layer	0 - Layer_0	Graphic	image
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	0	End range	0
Visibility	Visible		

Graphic view_9

Type	Graphic view	Name	Graphic view_9
X position	470	Y position	83
Width	38	Height	34
Layer	0 - Layer_0	Graphic	image
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	4	End range	4
Visibility	Visible		

Graphic view_10

Type	Graphic view	Name	Graphic view_10
X position	444	Y position	254
Width	41	Height	47
Layer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	1	End range	1
Visibility	Visible		

Graphic view_11

Type	Graphic view	Name	Graphic view_11
X position	444	Y position	176
Width	39	Height	45
Layer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	2	End range	2
Visibility	Visible		

Graphic view_12

Type	Graphic view	Name	Graphic view_12
X position	448	Y position	109
Width	37	Height	42
Layer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	3	End range	3

Visibility	Visible

Graphic view_13

Type	Graphic view	Name	Graphic view_13
X position	493	Y position	53
Width	38	Height	45
Layer	0 - Layer_0	Graphic	arrownat-removebg-preview (1)
Fit graphic to size	Stretch graphic		
Dynamizations\Visibility			
Tag - Cycle	OPCUA_DB_MANRT_Angle -	Data type	Range
Start range	5	End range	5
Visibility	Visible		

HMI [TP700 Comfort] / Screen management / Templates

Template_1

Hardcopy of Template_1

Name	Template_1	Background color	0, 51, 102
Grid color	0, 0, 0	Tab sequence in foreground	Enabled
Active layer	0		

Template_I/O field_1

Type	I/O field	Name	Template_I/O field_1
X position	485	Y position	443
Width	45	Height	32
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 16px, style=Bold		

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_speed

Template_Button_3

Type	Button	Name	Template_Button_3
X position	550	Y position	411
Width	32	Height	32
Mode	Text	Text OFF	+
Text ON	Text		

Dynamizations\Event

Event name		Click	

Function list\SetBit

Tag		PlusSpeed

Template_Text field_1

Type	Text field	Name	Template_Text field_1
X position	465	Y position	417
Width	89	Height	23
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	Rychlost:		

Template_Button_5

Type	Button	Name	Template_Button_5
X position	550	Y position	446
Width	32	Height	32
Mode	Text	Text OFF	-
Text ON	Text		

Dynamizations\Event

Event name		Click

Function list\SetBit

Tag		MinusSpeed

Template_Text field_2

Type	Text field	Name	Template_Text field_2
X position	590	Y position	410
Width	100	Height	70
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	OPC UA ONLINE		

Dynamizations\Visibility

Tag - Cycle	OPCUA_DB_opcua_status -	Data type	Range
Start range	1	End range	1
Visibility	Visible		

Template_Text field_4

Type	Text field	Name	Template_Text field_4
X position	590	Y position	410
Width	100	Height	70
Layer	0 - Layer_0	Font	Tahoma, 16px, style=Bold
Text	OPC UA OFFLINE		

Dynamizations\Visibility

Tag - Cycle	OPCUA_DB_opcua_status -	Data type	Range
Start range	0	End range	0
Visibility	Visible		

Template_Button_10

Type	Button	Name	Template_Button_10
X position	0	Y position	410
Width	100	Height	70
Mode	Text	Text OFF	Auto
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	0..0	**Foreground color**	255, 255, 255
Background color	0, 255, 0	**Flashing**	No
Range	1..10	**Foreground color**	255, 255, 255
Background color	105, 105, 105	**Flashing**	No

Dynamizations\Event

Event name		Click	

Function list\ActivateScreen

Screen name	Auto	Object number	0

Function list\SetTag

Tag	OPCUA_DB_mode	Value	0

Template_Rectangle_1

Type	Rectangle	Name	Template_Rectangle_1
X position	0	**Y position**	409
Width	800	**Height**	71
Layer	0 - Layer_0	**Background color**	128, 128, 128
Border color	24, 28, 49		

Template_Button_8

Type	Button	Name	Template_Button_8
X position	100	**Y position**	410
Width	100	**Height**	70
Mode	Text	**Text OFF**	Manual
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	0..0	**Foreground color**	255, 255, 255
Background color	105, 105, 105	**Flashing**	No
Range	1..1	**Foreground color**	255, 255, 255
Background color	0, 255, 0	**Flashing**	No
Range	2..10	**Foreground color**	255, 255, 255
Background color	105, 105, 105	**Flashing**	No

Dynamizations\Event

Event name		Click	

Function list\ActivateScreen

Screen name	Manual	Object number	0

Function list\SetBit

Tag		MAN_AngleSynch_DB_MAN_Change1	

Function list\SetTag

Tag	OPCUA_DB_mode	Value	1

Template_Button_9

Type	Button	Name	Template_Button_9
X position	200	**Y position**	410
Width	100	**Height**	70

Mode	Text	Text OFF	RT Manual
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	0..1	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Range	2..2	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	3..10	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\ActivateScreen

Screen name	RT Manual	Object number	0

Function list\SetBit

Tag		MAN_AngleSynch_DB_MAN_Change2	

Function list\SetTag

Tag	OPCUA_DB_mode	Value	2

Function list\SetBit

Tag		OPCUA_DB_MANRT_Change	

Template_Button_11

Type	Button	Name	Template_Button_11
X position	300	Y position	410
Width	100	Height	70
Mode	Text	Text OFF	Jog Mode
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	0..2	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Range	3..3	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No
Range	4..10	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\ActivateScreen

Screen name	JOG control	Object number	0

Function list\SetBit

Tag		MAN_AngleSynch_DB_MAN_Change3	

Function list\SetTag

Tag	OPCUA_DB_mode	Value	3

Template_Button_12

Type	Button	Name	Template_Button_12
X position	690	Y position	410
Width	110	Height	70
Mode	Text	Text OFF	Nastavení
Text ON	Text		

Dynamizations\Appearance

Tag - Cycle	OPCUA_DB_mode -	Data type	Range
Range	0..9	Foreground color	255, 255, 255
Background color	105, 105, 105	Flashing	No
Range	10..10	Foreground color	255, 255, 255
Background color	0, 255, 0	Flashing	No

Dynamizations\Event

Event name		Click	

Function list\ActivateScreen

Screen name	Nastavení	Object number	0

Function list\SetBit

Tag		MAN_AngleSynch_DB_MAN_Change10	

Function list\SetTag

Tag	OPCUA_DB_mode	Value	10

Template_Rectangle_2

Type	Rectangle	Name	Template_Rectangle_2
X position	0	Y position	0
Width	800	Height	50
Layer	0 - Layer_0	Background color	128, 128, 128
Border color	24, 28, 49		

Symbolisches EA-Feld_2

Type	Symbolic I/O field	Name	Symbolisches EA-Feld_2
X position	100	Y position	0
Width	600	Height	50
Layer	0 - Layer_0	Mode	Input/output
Font	Tahoma, 40px, style=Bold	Text list	volbaObrazovky

Dynamizations\Tag connection

Property name	Process value	Tag	OPCUA_DB_mode

Dynamizations\Event

Event name		Change	

Function list\ActivateScreenByNumber

Screen number	OPCUA_DB_mode	Object number	0

HMI [TP700 Comfort] / Screen management

Pop-up screens

This folder is empty.

HMI [TP700 Comfort] / Screen management / Slide-in screens

Slide-in screen bottom

Hardcopy of Slide-in screen bottom

Name	Slide-in screen bottom	Activate slide-in screen	Disabled
Width	800	**Height**	160
Active layer	0		

HMI [TP700 Comfort] / Screen management / Slide-in screens

Slide-in screen left

Hardcopy of Slide-in screen left
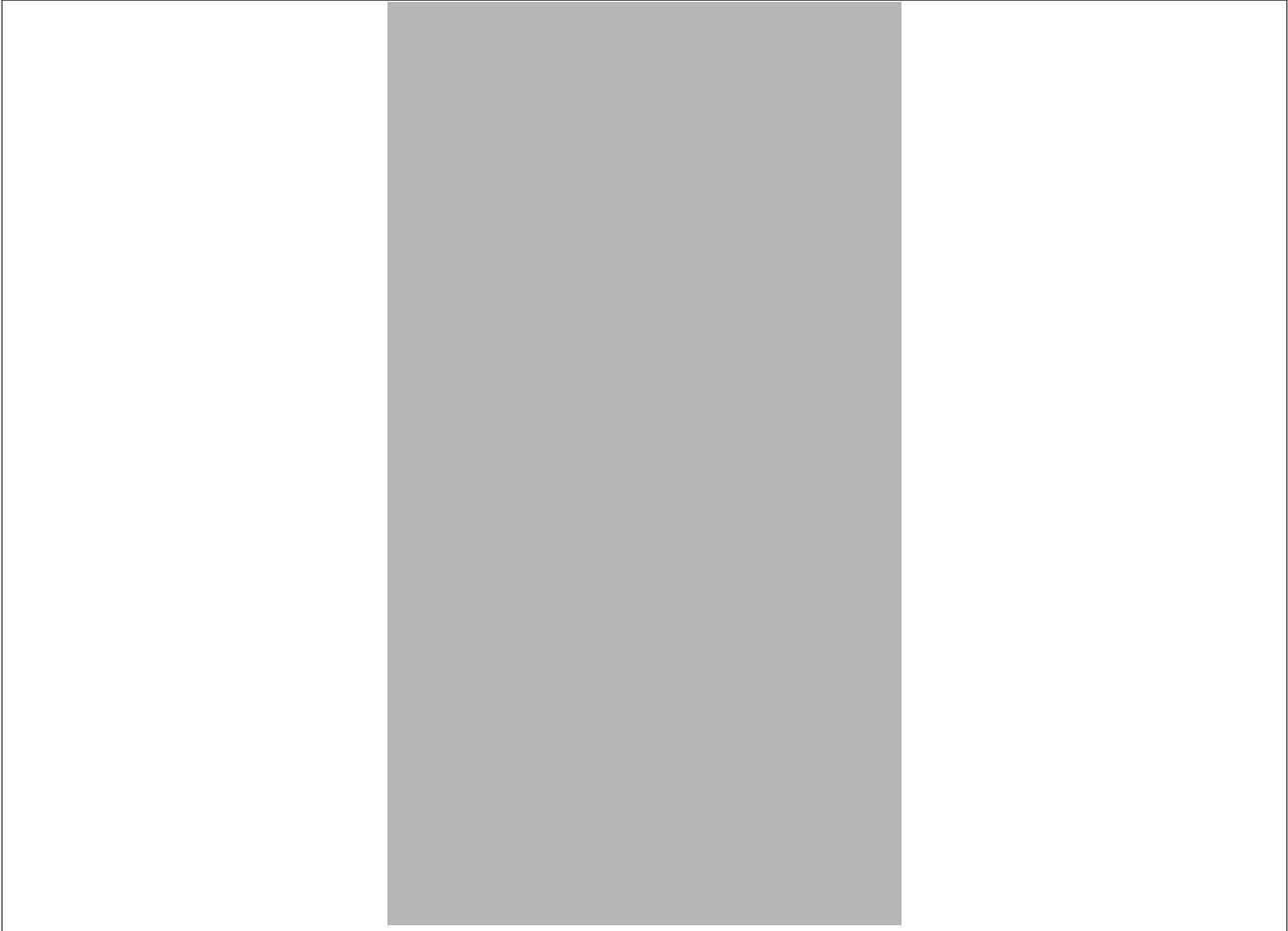
Name	Slide-in screen left	Activate slide-in screen	Disabled
Width	267	Height	480
Active layer	0		

HMI [TP700 Comfort] / Screen management / Slide-in screens

Slide-in screen right

Hardcopy of Slide-in screen right
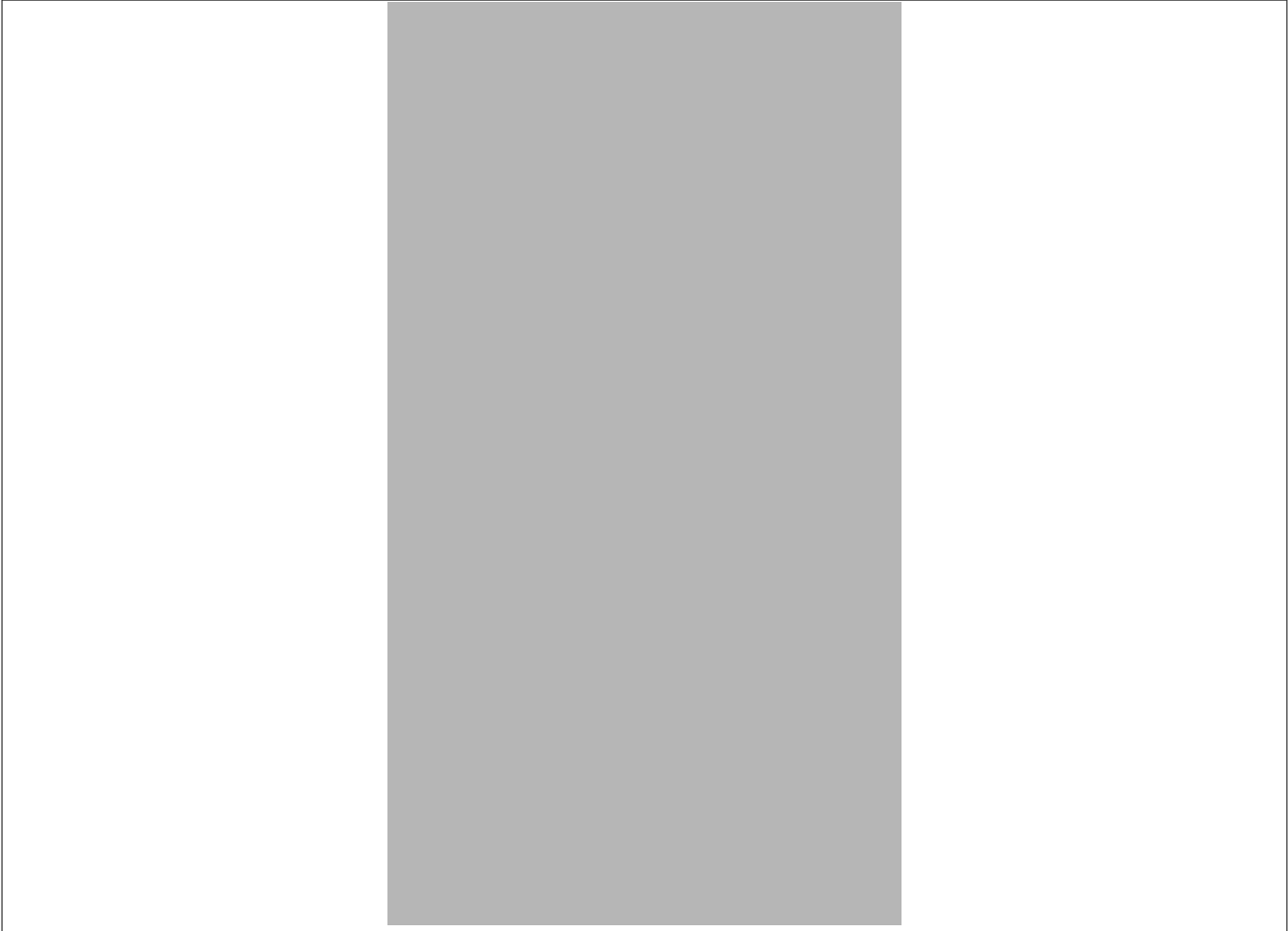
Name	Slide-in screen right	Activate slide-in screen	Disabled
Width	267	Height	480
Active layer	0		

HMI [TP700 Comfort] / Screen management / Slide-in screens

Slide-in screen top

Hardcopy of Slide-in screen top

Name	Slide-in screen top	Activate slide-in screen	Disabled
Width	800	**Height**	160
Active layer	0		

HMI [TP700 Comfort] / Screen management

Global screen

Hardcopy of Global screen

Name	Global screen	Background color	182, 182, 182
Grid color	0, 0, 0		

HMI [TP700 Comfort] / Screen management

Permanent area

Name	Permanent area	Background color	182, 182, 182
Grid color	0, 0, 0	Height	0
Active layer	0		

HMI [TP700 Comfort] / HMI tags

Default tag table [64]

OPCUA_DB_disconnect

Name	OPCUA_DB_disconnect	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_MANALL_angle1

Name	OPCUA_DB_MANALL_angle1	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANALL_angle2

Name	OPCUA_DB_MANALL_angle2	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANALL_angle3

Name	OPCUA_DB_MANALL_angle3	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANALL_angle4

Name	OPCUA_DB_MANALL_angle4	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANALL_angle5

Name	OPCUA_DB_MANALL_angle5	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANALL_angle6

Name	OPCUA_DB_MANALL_angle6	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MAN_axis1

Name	OPCUA_DB_MAN_axis1	Display name	
Address		Connection	HMI_Connection_1
Data type	Real	Length	4

OPCUA_DB_MAN_axis2

Name	OPCUA_DB_MAN_axis2	Display name	
Address		Connection	HMI_Connection_1
Data type	Real	Length	4

OPCUA_DB_MAN_axis3

Name	OPCUA_DB_MAN_axis3	Display name	
Address		Connection	HMI_Connection_1

Data type	Real	Length	4

OPCUA_DB_MAN_axis4

Name	OPCUA_DB_MAN_axis4	Display name	
Address		Connection	HMI_Connection_1
Data type	Real	Length	4

OPCUA_DB_MAN_axis5

Name	OPCUA_DB_MAN_axis5	Display name	
Address		Connection	HMI_Connection_1
Data type	Real	Length	4

OPCUA_DB_MAN_axis6

Name	OPCUA_DB_MAN_axis6	Display name	
Address		Connection	HMI_Connection_1
Data type	Real	Length	4

OPCUA_DB_MANRT_Angle

Name	OPCUA_DB_MANRT_Angle	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_mode

Name	OPCUA_DB_mode	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

Minus

Name	Minus	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

Minus

Plus

Name	Plus	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

Plus

OPCUA_DB_speed

Name	OPCUA_DB_speed	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

PlusSpeed

Name	PlusSpeed	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

PlusSpeed

MinusSpeed

Name	MinusSpeed	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

MinusSpeed

OPCUA_DB_opcua_status

Name	OPCUA_DB_opcua_status	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_MAN_Move

Name	OPCUA_DB_MAN_Move	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_MANRT_Value

Name	OPCUA_DB_MANRT_Value	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANRT_angle1

Name	OPCUA_DB_MANRT_angle1	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANRT_angle2

Name	OPCUA_DB_MANRT_angle2	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANRT_angle3

Name	OPCUA_DB_MANRT_angle3	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANRT_angle4

Name	OPCUA_DB_MANRT_angle4	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANRT_angle5

Name	OPCUA_DB_MANRT_angle5	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANRT_angle6

Name	OPCUA_DB_MANRT_angle6	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_MANRT_Change

Name	OPCUA_DB_MANRT_Change	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_JOG_Angle

Name	OPCUA_DB_JOG_Angle	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_JOG_minus

Name	OPCUA_DB_JOG_minus	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_JOG_plus

Name	OPCUA_DB_JOG_plus	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_JOG_angle1

Name	OPCUA_DB_JOG_angle1	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_JOG_angle2

Name	OPCUA_DB_JOG_angle2	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_JOG_angle3

Name	OPCUA_DB_JOG_angle3	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_JOG_angle4

Name	OPCUA_DB_JOG_angle4	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_JOG_angle5

Name	OPCUA_DB_JOG_angle5	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_JOG_angle6

Name	OPCUA_DB_JOG_angle6	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

MAN_AngleSynch_DB_MAN_Change1

Name	MAN_AngleSynch_DB_MAN_Change1	Display name	

Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

MAN_AngleSynch_DB_MAN_Change2

Name	MAN_AngleSynch_DB_MAN_Change2	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

MAN_AngleSynch_DB_MAN_Change3

Name	MAN_AngleSynch_DB_MAN_Change3	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

MAN_AngleSynch_DB_MAN_Change10

Name	MAN_Angle-Synch_DB_MAN_Change10	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_Set_angle1

Name	OPCUA_DB_Set_angle1	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_Set_angle3

Name	OPCUA_DB_Set_angle3	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_Set_angle5

Name	OPCUA_DB_Set_angle5	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_Set_angle6

Name	OPCUA_DB_Set_angle6	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_Set_angle4

Name	OPCUA_DB_Set_angle4	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_Set_angle2

Name	OPCUA_DB_Set_angle2	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_Set_ReleaseServos

Name	OPCUA_DB_Set_ReleaseServos	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_Set_SetServos

Name	OPCUA_DB_Set_SetServos	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_AUTO_Start

Name	OPCUA_DB_AUTO_Start	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_AUTO_Konec

Name	OPCUA_DB_AUTO_Konec	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_AUTO_Kostka1

Name	OPCUA_DB_AUTO_Kostka1	Display name	
Address		Connection	HMI_Connection_1
Data type	Int	Length	2

OPCUA_DB_AUTO_Running

Name	OPCUA_DB_AUTO_Running	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_AUTO_Pause

Name	OPCUA_DB_AUTO_Pause	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_AUTO_Resume

Name	OPCUA_DB_AUTO_Resume	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_AUTO_Paused

Name	OPCUA_DB_AUTO_Paused	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_Set_Calibration

Name	OPCUA_DB_Set_Calibration	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

OPCUA_DB_Set_CalibrationEnable

Name	OPCUA_DB_Set_CalibrationEnable	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

VakuumBool

Name	VakuumBool	Display name	

Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

VakuumBool

OPCUA_DB_AUTO_Vakuum

Name	OPCUA_DB_AUTO_Vakuum	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

Reset

Name	Reset	Display name	
Address		Connection	HMI_Connection_1
Data type	Bool	Length	1

Reset

HMI [TP700 Comfort]

Connections

HMI_Connection_1

Name	HMI_Connection_1	Communication driver	SIMATIC S7 1500
Comment			

HMI [TP700 Comfort] / HMI alarms

Discrete alarms

This folder is empty.

HMI [TP700 Comfort] / HMI alarms

Analog alarms

This folder is empty.

HMI [TP700 Comfort] / HMI alarms

Alarm groups

Alarm_group_1

Subtype	Alarm group	Name	Alarm_group_1
ID	1		

Alarm_group_10

Subtype	Alarm group	Name	Alarm_group_10
ID	10		

Alarm_group_11

Subtype	Alarm group	Name	Alarm_group_11
ID	11		

Alarm_group_12

Subtype	Alarm group	Name	Alarm_group_12
ID	12		

Alarm_group_13

Subtype	Alarm group	Name	Alarm_group_13
ID	13		

Alarm_group_14

Subtype	Alarm group	Name	Alarm_group_14
ID	14		

Alarm_group_15

Subtype	Alarm group	Name	Alarm_group_15
ID	15		

Alarm_group_16

Subtype	Alarm group	Name	Alarm_group_16
ID	16		

Alarm_group_2

Subtype	Alarm group	Name	Alarm_group_2
ID	2		

Alarm_group_3

Subtype	Alarm group	Name	Alarm_group_3
ID	3		

Alarm_group_4

Subtype	Alarm group	Name	Alarm_group_4
ID	4		

Alarm_group_5

Subtype	Alarm group	Name	Alarm_group_5
ID	5		

Alarm_group_6

Subtype	Alarm group	Name	Alarm_group_6
ID	6		

Alarm_group_7

Subtype	Alarm group	Name	Alarm_group_7
ID	7		

Alarm_group_8

Subtype	Alarm group	Name	Alarm_group_8
ID	8		

Alarm_group_9

Subtype	Alarm group	Name	Alarm_group_9
ID	9		

HMI [TP700 Comfort] / HMI alarms

Alarm classes

Acknowledgement

Name	Acknowledgement	Display name	A
ID	33	Alarm log	<No log>

Diagnosis events

Name	Diagnosis events	Display name	S7
ID	4	Alarm log	<No log>

Errors

Name	Errors	Display name	!
ID	1	Alarm log	<No log>

No Acknowledgement

Name	No Acknowledgement	Display name	NA
ID	34	Alarm log	<No log>

System

Name	System	Display name	$
ID	3	Alarm log	<No log>

Warnings

Name	Warnings	Display name	
ID	2	Alarm log	<No log>

HMI [TP700 Comfort] / HMI alarms

Controller alarms

This folder is empty.

HMI [TP700 Comfort] / HMI alarms

System events

This folder is empty.

HMI [TP700 Comfort]

Recipes

This folder is empty.

HMI [TP700 Comfort] / Historical data

Datalogs

This folder is empty.

HMI [TP700 Comfort] / Historical data

AlarmLogs

This folder is empty.

HMI [TP700 Comfort] / Scripts

VB scripts

This folder is empty.

HMI [TP700 Comfort]

Scheduled tasks

This folder is empty.

HMI [TP700 Comfort]

Cycles

1 h

Name	1 h	Cycle time	1
Cycle unit	hours		

1 min

Name	1 min	Cycle time	1
Cycle unit	minutes		

1 s

Name	1 s	Cycle time	1
Cycle unit	seconds		

10 min

Name	10 min	Cycle time	10
Cycle unit	minutes		

10 s

Name	10 s	Cycle time	10
Cycle unit	seconds		

100 ms

Name	100 ms	Cycle time	100
Cycle unit	milliseconds		

2 s

Name	2 s	Cycle time	2
Cycle unit	seconds		

5 min

Name	5 min	Cycle time	5
Cycle unit	minutes		

5 s

Name	5 s	Cycle time	5
Cycle unit	seconds		

500 ms

Name	500 ms	Cycle time	500
Cycle unit	milliseconds		

HMI [TP700 Comfort]

Reports

This folder is empty.

HMI [TP700 Comfort] / Text and graphic lists

Text lists

volbaObrazovky

Name	volbaObrazovky	List range	Value/Range
Comment			

Value: 0

Entry type	Single value	Text	Automatický režim

Value: 1

Entry type	Single value	Text	Manuální režim

Value: 10

Entry type	Single value	Text	Nastavení

Value: 3

Entry type	Single value	Text	Real-Time JOG mode

Value: 2

Entry type	Single value	Text	Real-Time Manuál

HMI [TP700 Comfort] / Text and graphic lists

Graphic lists

This folder is empty.

HMI [TP700 Comfort] / User administration

User

Administrator

Name	Administrator	Number	1
Automatic logoff	Enabled	Logoff time	5
Groups	Administrator group;		

HMI [TP700 Comfort] / User administration

Groups

Administrator group

Name	Administrator group	Display name	Administrator group
Number	1	Authorizations	User administration; Monitor; Operate;

Users

Name	Users	Display name	Users
Number	2	Authorizations	Operate;

HMI [TP700 Comfort] / User administration

Authorizations

Monitor

Name	Monitor	Authorization	Monitor
Authorization number	2		

Operate

Name	Operate	Authorization	Operate
Authorization number	3		

User administration

Name	User administration	Authorization	User administration
Authorization number	1		