

Reactores não isotérmicos

Balanço de energia

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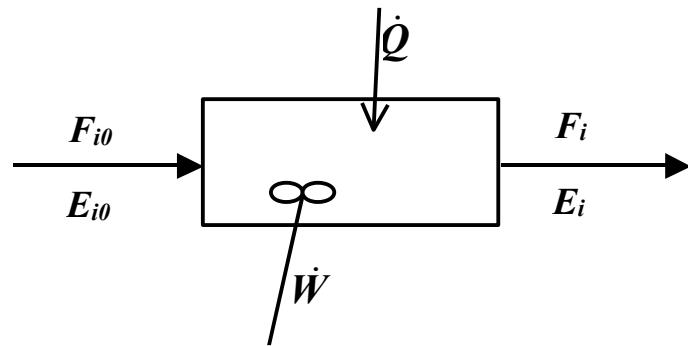
Balanço de energia

$$\boxed{\text{Calor fornecido}} - \boxed{\text{Trabalho realizado}} + \boxed{\text{Energia que entra}} - \boxed{\text{Energia que sai}} = \boxed{\text{Energia acumulada}}$$

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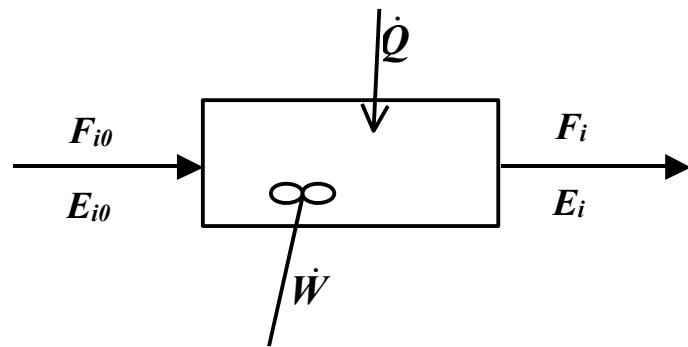
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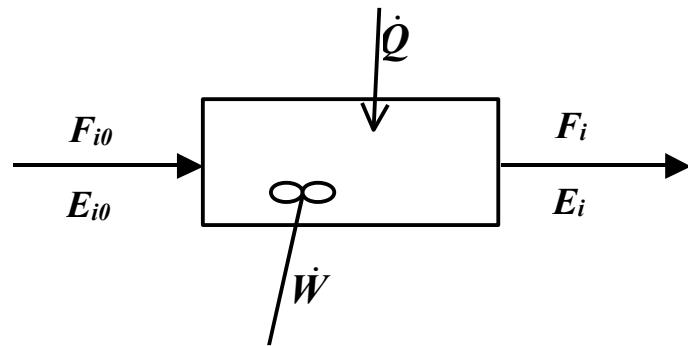


$$\therefore \dot{Q} - \dot{W} + \sum_i F_{i0} E_{i0} - \sum_i F_i E_i = \frac{dE}{dt}$$

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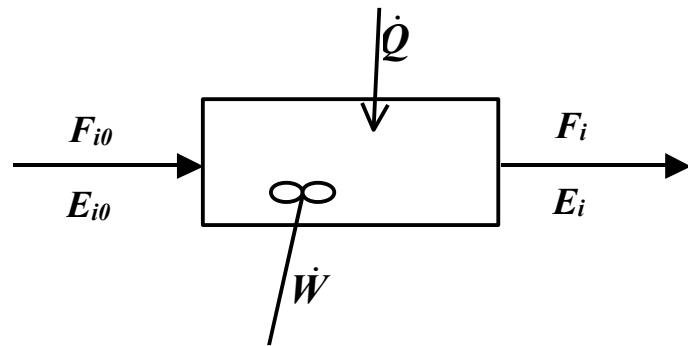
$$\therefore \dot{Q} - \dot{W} + \sum_i F_{i0} E_{i0} - \sum_i F_i E_i = \frac{dE}{dt}$$

$$\dot{W} = \dot{W}_{term} + \dot{W}_{mec}$$

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$$\boxed{\text{Calor fornecido}} - \boxed{\text{Trabalho realizado}} + \boxed{\text{Energia que entra}} - \boxed{\text{Energia que sai}} = \boxed{\text{Energia acumulada}}$$



$$\therefore \dot{Q} - \dot{W} + \sum_i F_{i0} E_{i0} - \sum_i F_i E_i = \frac{dE}{dt} \quad \dot{W} = \dot{W}_{term} + \dot{W}_{mec}$$

$$\therefore \dot{W} = - \sum_i F_{i0} PV_{i0} + \sum_i F_i PV_i + \dot{W}_{mec}$$

$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} (E_{i0} + PV_{i0}) - \sum_i F_i (E_i + PV_i) = \frac{dE}{dt}$$

$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} (E_{i0} + PV_{i0}) - \sum_i F_i (E_i + PV_i) = \frac{dE}{dt}$$

$$E_i = \underbrace{U_i}_{\text{E. int.}} + \underbrace{\frac{u_i^2}{2}}_{\text{E. cin.}} + \underbrace{g z_i}_{\text{E. pot.}} + \text{outras}$$

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$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = \frac{dE}{dt}$$

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$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = \frac{dE}{dt}$

$$\mathbf{A} + \frac{b}{a} \mathbf{B} \quad \quad \quad \frac{c}{a} \mathbf{C} + \frac{d}{a} \mathbf{D}$$

$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} (E_{i0} + PV_{i0}) - \sum_i F_i (E_i + PV_i) = \frac{dE}{dt}$$

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$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = \frac{dE}{dt}$

$$\mathbf{A} + \frac{b}{a} \mathbf{B} \quad \quad \quad \frac{c}{a} \mathbf{C} + \frac{d}{a} \mathbf{D}$$

$$F_A = F_{A0} (1 - X)$$

$$F_B = F_{A0} \left(\theta_B - \frac{b}{a} X \right)$$

$$F_C = F_{A0} \left(\theta_C + \frac{c}{a} X \right)$$

$$F_D = F_{A0} \left(\theta_D + \frac{d}{a} X \right)$$

$$F_I = F_{A0} \theta_I$$

$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} (E_{i0} + PV_{i0}) - \sum_i F_i (E_i + PV_i) = \frac{dE}{dt}$$

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$$\mathbf{A} + \frac{b}{a} \mathbf{B} \quad \quad \quad \frac{c}{a} \mathbf{C} + \frac{d}{a} \mathbf{D}$$

$$F_A = F_{A0}(1-X) \quad \quad \sum_i F_{i0} H_{i0} = F_{A0} H_{A0} + F_{B0} H_{B0} + F_{C0} H_{C0} + F_{D0} H_{D0} + F_{I0} H_{I0}$$

$$F_B = F_{A0} \left(\theta_B - \frac{b}{a} X \right)$$

$$F_C = F_{A0} \left(\theta_C + \frac{c}{a} X \right)$$

$$F_D = F_{A0} \left(\theta_D + \frac{d}{a} X \right)$$

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$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} (E_{i0} + PV_{i0}) - \sum_i F_i (E_i + PV_i) = \frac{dE}{dt}$$

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$$\mathbf{A} + \frac{b}{a} \mathbf{B} \quad \quad \quad \frac{c}{a} \mathbf{C} + \frac{d}{a} \mathbf{D}$$

$$F_A = F_{A0}(1-X) \quad \quad \sum_i F_{i0} H_{i0} = F_{A0} H_A + F_{B0} H_B + F_{C0} H_C + F_{D0} H_D + F_{I0} H_I$$

$$F_B = F_{A0} \left(\theta_B - \frac{b}{a} X \right) \quad \sum_i F_i H_i = F_A H_A + F_B H_B + F_C H_C + F_D H_D + F_I H_I$$

$$F_C = F_{A0} \left(\theta_C + \frac{c}{a} X \right)$$

$$F_D = F_{A0} \left(\theta_D + \frac{d}{a} X \right)$$

$$F_I = F_{A0} \theta_I$$

$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0}(E_{i0} + PV_{i0}) - \sum_i F_i(E_i + PV_i) = \frac{dE}{dt}$$

$$E_i = \underbrace{U_i}_{\text{E. int.}} + \underbrace{\frac{u_i^2}{2}}_{\text{E. cin.}} + \underbrace{g z_i}_{\text{E. pot.}} + \text{outras} \quad E_i = U_i \quad H_i = U_i + P V_i$$

$$\Rightarrow \dot{Q} - \dot{W}_{mec} + \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = \frac{dE}{dt}$$

$$\mathbf{A} + \frac{b}{a}\mathbf{B} \qquad \qquad \frac{c}{a}\mathbf{C} + \frac{d}{a}\mathbf{D}$$

$$F_A = F_{A0}(1-X) \quad \sum_i F_{i0} H_{i0} = F_{A0} H_{A0} + F_{B0} H_{B0} + F_{C0} H_{C0} + F_{D0} H_{D0} + F_{I0} H_{I0}$$

$$F_B = F_{A0} \left(\theta_B - \frac{b}{a} X \right) \quad \sum_i F_i H_i = F_A H_A + F_B H_B + F_C H_C + F_D H_D + F_I H_I$$

$$F_C = F_{A0} \left(\theta_C + \frac{c}{a} X \right)$$

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$$\therefore \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = F_{A0} \left[(H_{A0} - H_A) + (H_{B0} - H_B)\theta_B + \right. \\ \left. + (H_{C0} - H_C)\theta_C + (H_{D0} - H_D)\theta_D + \right. \\ \left. + (H_{I0} - H_I)\theta_I \right] -$$

$$-\underbrace{\left(-H_A - \frac{b}{a}H_B + \frac{c}{a}H_C + \frac{d}{a}H_D\right)}_{\Delta H_R} F_{A0} X$$

$$\Rightarrow \sum_i F_{i0}\,H_{i0} - \sum_i F_i\,H_i = F_{A0}\sum_i (H_{i0}-H_i)\theta_i - \Delta H_R\,F_{A0}\,X$$

$$\Rightarrow \sum_i F_{i0}\,H_{i0} - \sum_i F_i\,H_i = F_{A0}\sum_i (H_{i0}-H_i)\theta_i - \Delta H_R\,F_{A0}\,X$$

$$\dot{Q}-\dot{W}_{mec}+\sum_i F_{i0}\,H_{i0} - \sum_i F_i\,H_i=\frac{dE}{dt}$$

$$\Rightarrow \sum_i F_{i0}\,H_{i0} - \sum_i F_i\,H_i = F_{A0}\sum_i (H_{i0}-H_i)\theta_i - \Delta H_R\,F_{A0}\,X$$

$$\dot{Q}-\dot{W}_{mec}+F_{A0}\sum_i(H_{i0}-H_i)\theta_i-F_{A0}\,\Delta H_R\,X=\frac{dE}{dt}$$

$$\Rightarrow \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = F_{A0} \sum_i (H_{i0} - H_i) \theta_i - \Delta H_R F_{A0} X$$

estado estacionário: $\dot{Q} - \dot{W}_{mec} + F_{A0} \sum_i (H_{i0} - H_i) \theta_i - F_{A0} \Delta H_R X = 0$

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$$H_i = H_i^o(T_R) + \int_{T_R}^T C_{pi} dT$$

$$\Rightarrow \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = F_{A0} \sum_i (H_{i0} - H_i) \theta_i - \Delta H_R F_{A0} X$$

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$$H_i = H_i^o(T_R) + \int_{T_R}^T C_{pi} dT$$

$$H_i - H_{i0} = \left[H_i^o(T_R) + \int_{T_R}^T C_{pi} dT \right] - \left[H_i^o(T_R) + \int_{T_R}^{T_0} C_{pi} dT \right] =$$

$$= \int_{T_R}^T C_{pi} dT - \int_{T_R}^{T_0} C_{pi} dT = \int_{T_0}^{T_R} C_{pi} dT + \int_{T_R}^T C_{pi} dT = \int_{T_0}^T C_{pi} dT$$

$$\Rightarrow \sum_i F_{i0} H_{i0} - \sum_i F_i H_i = F_{A0} \sum_i (H_{i0} - H_i) \theta_i - \Delta H_R F_{A0} X$$

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$$H_i = H_i^o(T_R) + \int_{T_R}^T C_{pi} dT$$

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$$= \int_{T_R}^T C_{pi} dT - \int_{T_R}^{T_0} C_{pi} dT = \int_{T_0}^{T_R} C_{pi} dT + \int_{T_R}^T C_{pi} dT = \int_{T_0}^T C_{pi} dT$$

$$\therefore \dot{Q} - \dot{W}_{mec} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \Delta H_R X = 0$$

$$\frac{d\,\Delta H_R}{dT}=\sum_i v_i\,C_{pi}$$

$$\frac{d\,\Delta H_R}{dT}=\sum_i \nu_i\,C_{pi}$$

$$\Delta H_R(T) \!=\! \Delta H_R^o(T_R) + \sum_i \nu_i \int\limits_{T_R}^T C_{pi}\;dT$$

$$\frac{d\,\Delta H_R}{dT}=\sum_i \nu_i\,C_{pi}\qquad\qquad \Delta H_R(T)=\Delta H_R^o(T_R)+\sum_i \nu_i\int\limits_{T_R}^TC_{pi}\,dT$$

$$\therefore \quad \dot{Q}-\dot{W}_{mec}-F_{A0}\sum_i\theta_i\int\limits_{T_0}^TC_{pi}\,dT-F_{A0}\left[\Delta H_R^o(T_R)+\sum_i\nu_i\int\limits_{T_R}^TC_{pi}\,dT\right]X=0$$

$$\frac{d \Delta H_R}{dT} = \sum_i v_i C_{pi} \quad \Delta H_R(T) = \Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT$$

$$\therefore \dot{Q} - \dot{W}_{mec} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Trabalho mecânico desprezável

$$\frac{d \Delta H_R}{dT} = \sum_i \nu_i C_{pi} \quad \Delta H_R(T) = \Delta H_R^o(T_R) + \sum_i \nu_i \int_{T_R}^T C_{pi} dT$$

$$\therefore \dot{Q} - \dot{W}_{mec} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i \nu_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Trabalho mecânico desprezável

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i \nu_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

$$\frac{d \Delta H_R}{dT} = \sum_i v_i C_{pi} \quad \Delta H_R(T) = \Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT$$

$$\therefore \dot{Q} - \dot{W}_{mec} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Trabalho mecânico desprezável

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Uso de calores específicos médios

$$\frac{d \Delta H_R}{dT} = \sum_i v_i C_{pi} \quad \Delta H_R(T) = \Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT$$

$$\therefore \dot{Q} - \dot{W}_{mec} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Trabalho mecânico desprezável

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Uso de calores específicos médios

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T \bar{C}_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T \bar{C}_{pi} dT \right] X = 0$$

$$\frac{d \Delta H_R}{dT} = \sum_i v_i C_{pi} \quad \Delta H_R(T) = \Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT$$

$$\therefore \dot{Q} - \dot{W}_{mec} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Trabalho mecânico desprezável

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Uso de calores específicos médios

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T \bar{C}_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T \bar{C}_{pi} dT \right] X = 0$$

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \bar{C}_{pi} \int_{T_0}^T dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} \int_{T_R}^T dT \right] X = 0$$

$$\frac{d \Delta H_R}{dT} = \sum_i v_i C_{pi} \quad \Delta H_R(T) = \Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT$$

$$\therefore \dot{Q} - \dot{W}_{mec} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Trabalho mecânico desprezável

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T C_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T C_{pi} dT \right] X = 0$$

Uso de calores específicos médios

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \int_{T_0}^T \bar{C}_{pi} dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \int_{T_R}^T \bar{C}_{pi} dT \right] X = 0$$

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \bar{C}_{pi} \int_{T_0}^T dT - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} \int_{T_R}^T dT \right] X = 0$$

$$\therefore \dot{Q} - F_{A0} \sum_i \theta_i \bar{C}_{pi} (T - T_0) - F_{A0} \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

Operação adiabática

Operação adiabática

$$Q = 0$$

Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi}(T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi}(T - T_0) \right] X = 0$$

Operação adiabática

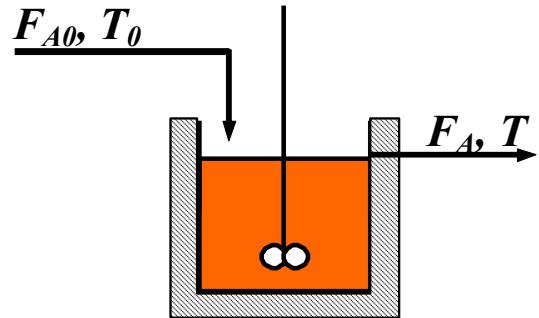
$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi}(T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i \nu_i \bar{C}_{pi}(T - T_0) \right] X = 0$$

CSTR

Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

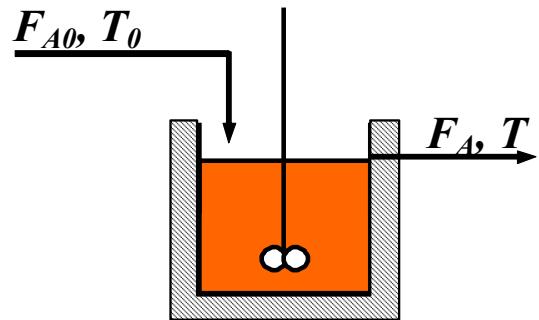
CSTR



Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i \nu_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

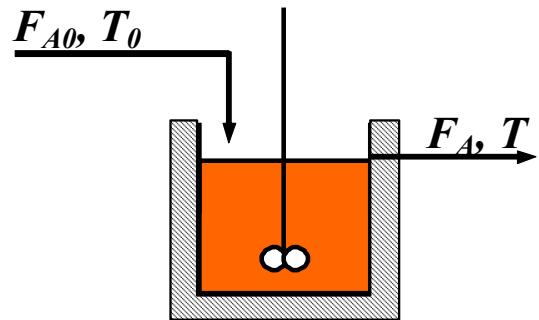
CSTR A → B



Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i \nu_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

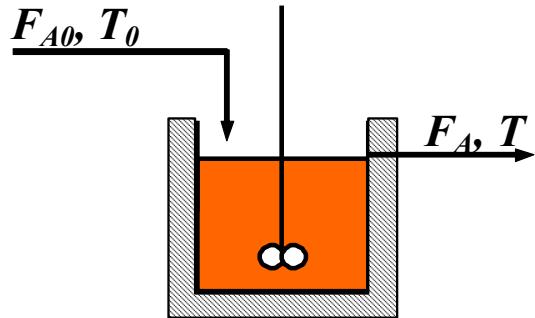
CSTR A → B Cinética: 1^a Ordem



Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

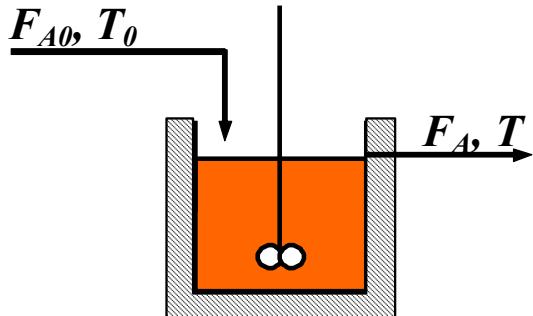
CSTR A → B Cinética: 1^a Ordem $-r_A = k C_A = k C_{A0} (1 - X)$



Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i \nu_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR A → B Cinética: 1^a Ordem $-r_A = k C_A = k C_{A0} (1 - X)$



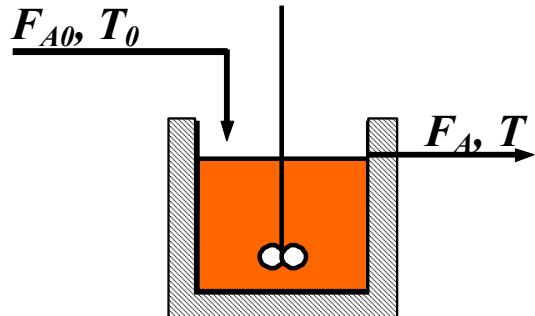
Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR A → B Cinética: 1^a Ordem $-r_A = k C_A = k C_{A0} (1 - X)$



Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

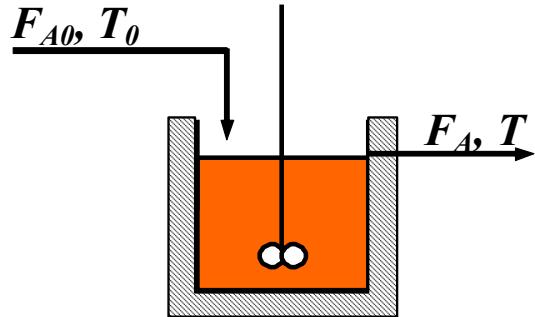
Lei de Arrhenius:

$$k = k_0 e^{-E/RT}$$

Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i \nu_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

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Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

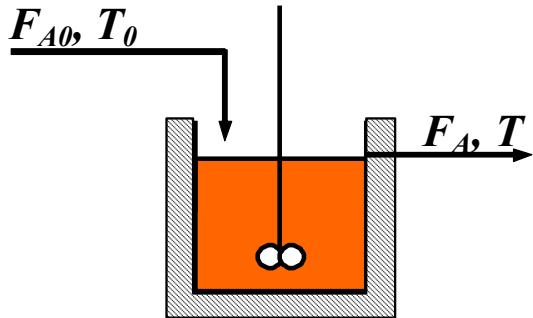
Lei de Arrhenius: $k = k_0 e^{-E/RT}$

$$\therefore X = \frac{\tau k_0 e^{-E/RT}}{1 + \tau k_0 e^{-E/RT}}$$

Operação adiabática

$$Q = 0 \quad \therefore -\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i \nu_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR A → B Cinética: 1^a Ordem $-r_A = k C_A = k C_{A0} (1 - X)$



Balanço de energia:

Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

Lei de Arrhenius: $k = k_0 e^{-E/RT}$

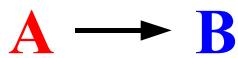
$$\therefore X = \frac{\tau k_0 e^{-E/RT}}{1 + \tau k_0 e^{-E/RT}}$$

Operação adiabática

$$Q = 0$$

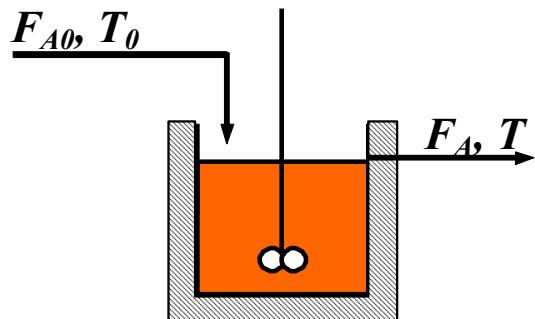
$$\therefore - \sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço de energia:

$$X = \frac{\sum_i \theta_i \bar{C}_{pi} (T - T_0)}{- \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right]}$$

Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

Lei de Arrhenius:

$$k = k_0 e^{-E/RT}$$

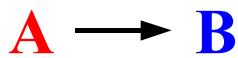
$$\therefore X = \frac{\tau k_0 e^{-E/RT}}{1 + \tau k_0 e^{-E/RT}}$$

Operação adiabática

$$Q = 0$$

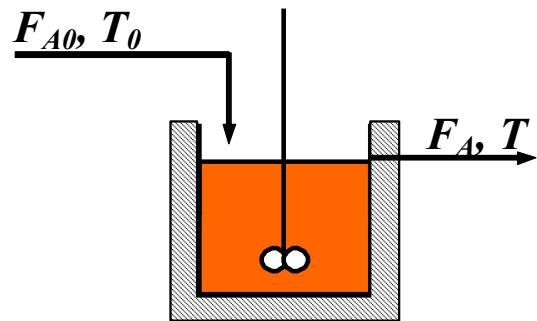
$$\therefore - \sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

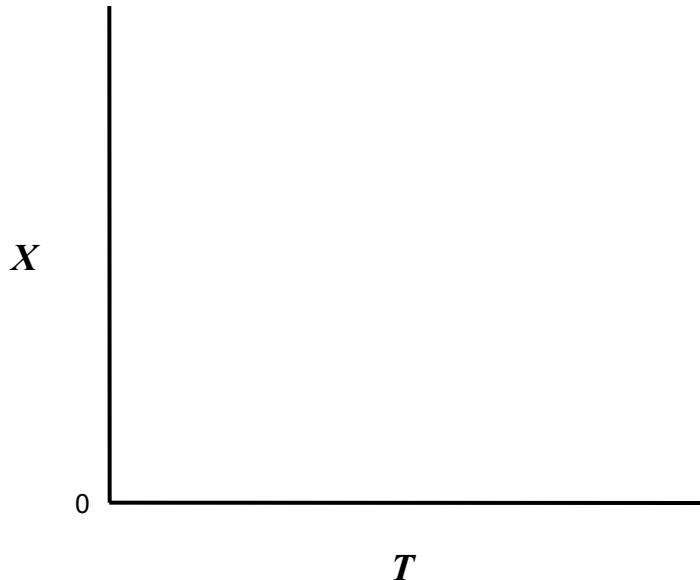
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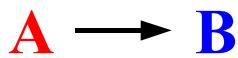


Operação adiabática

$$Q = 0$$

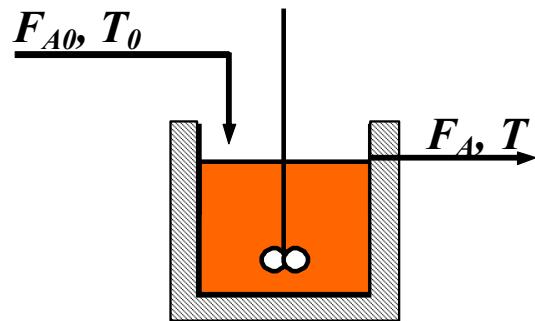
$$\therefore - \sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço de energia:

$$X = \frac{\sum_i \theta_i \bar{C}_{pi} (T - T_0)}{- \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right]}$$

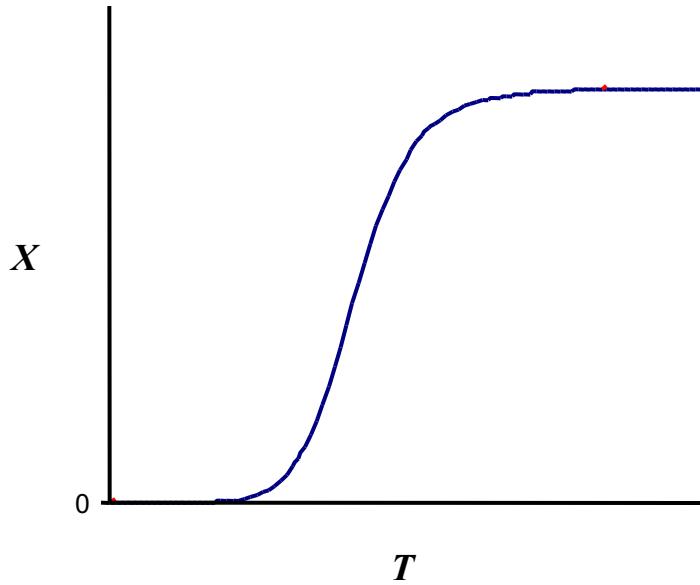
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$$k = k_0 e^{-E/RT}$$

$$\therefore X = \frac{\tau k_0 e^{-E/RT}}{1 + \tau k_0 e^{-E/RT}}$$

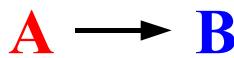


Operação adiabática

$$Q = 0$$

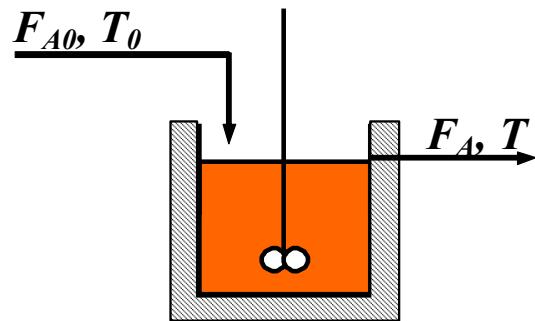
$$\therefore - \sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço molar:

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Lei de Arrhenius:

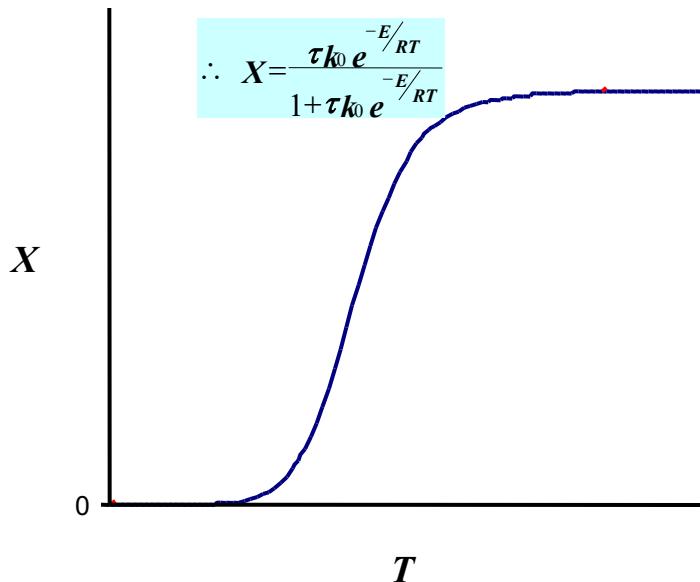
$$k = k_0 e^{-E/RT}$$

$$\therefore X = \frac{\tau k_0 e^{-E/RT}}{1 + \tau k_0 e^{-E/RT}}$$

Balanço de energia:

$$X = \frac{\sum_i \theta_i \bar{C}_{pi} (T - T_0)}{- \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right]}$$

$$\therefore X = \frac{\tau k_0 e^{-E/RT}}{1 + \tau k_0 e^{-E/RT}}$$



Operação adiabática

$$Q = 0$$

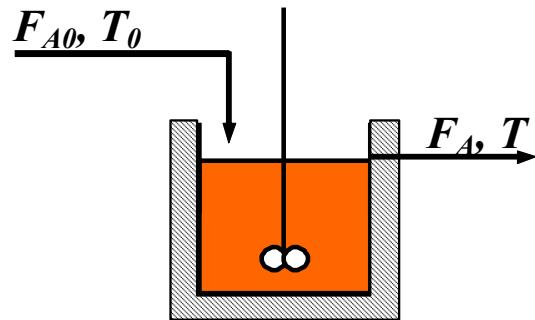
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CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

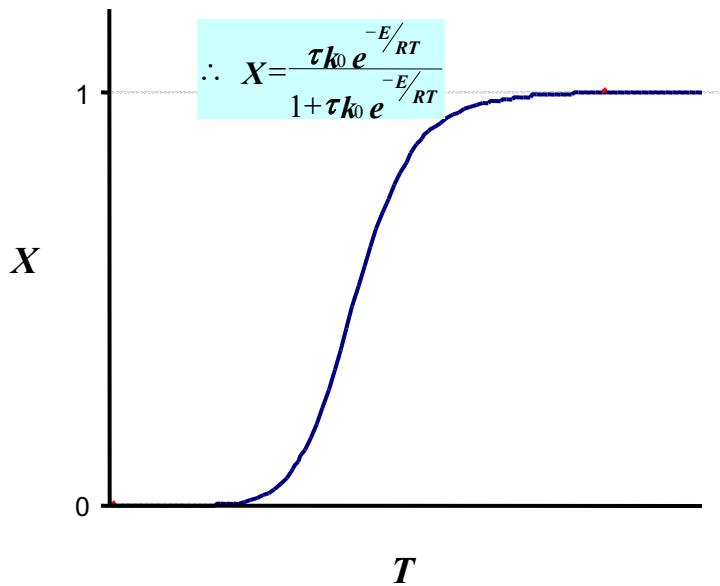
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Operação adiabática

$$Q = 0$$

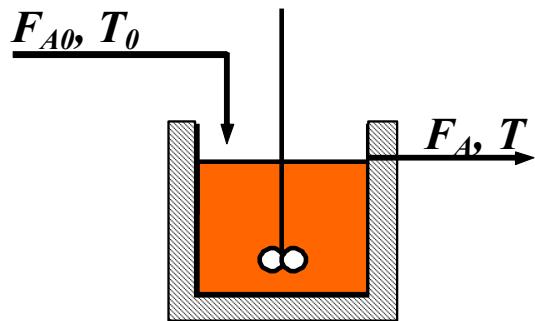
$$\therefore - \sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



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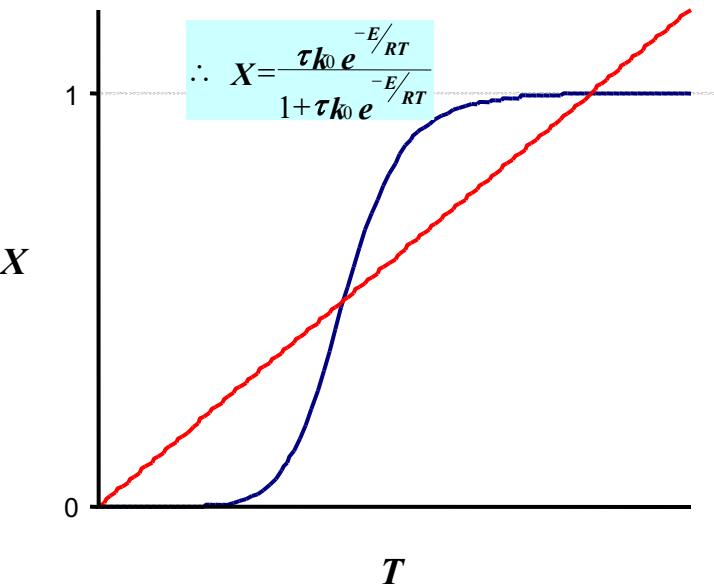
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Balanço de energia:

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Operação adiabática

$$Q = 0$$

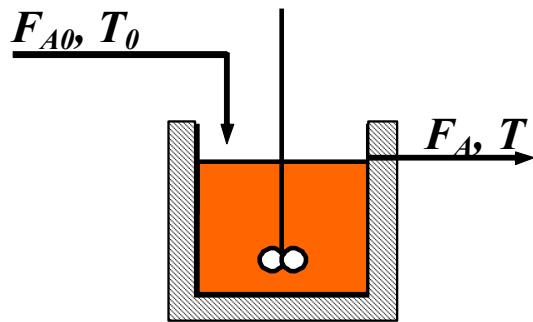
$$\therefore - \sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço molar:

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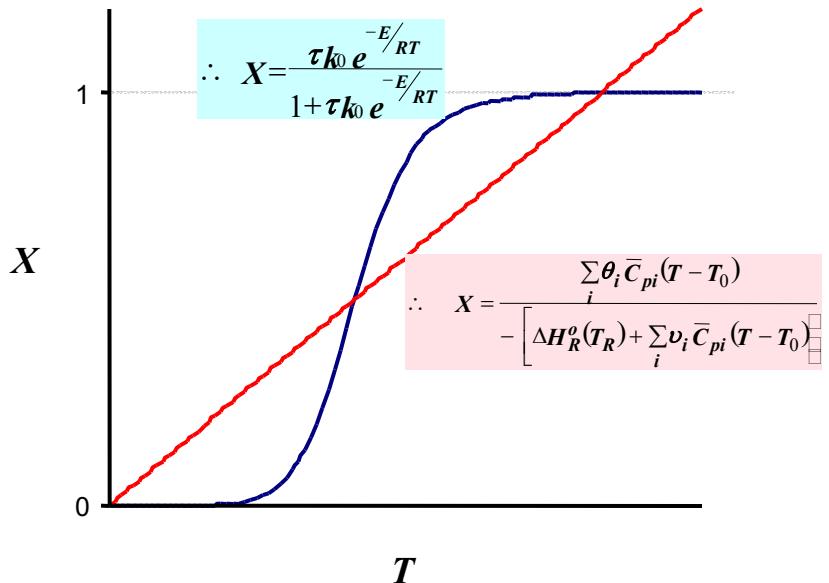
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Balanço de energia:

$$X = \frac{\sum_i \theta_i \bar{C}_{pi} (T - T_0)}{- \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right]}$$



Operação adiabática

$$Q = 0$$

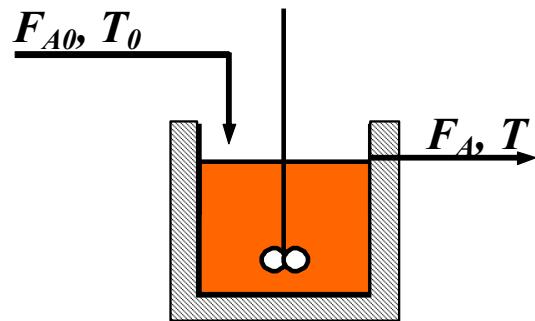
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CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

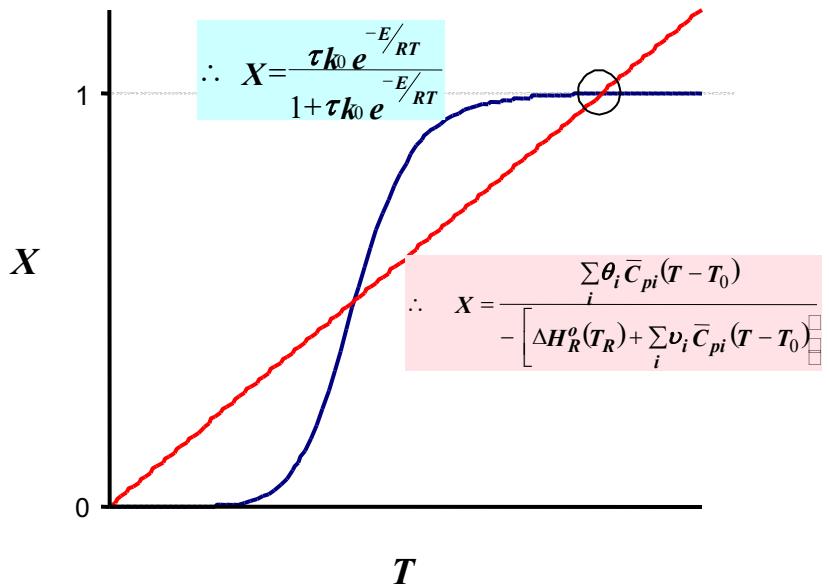
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Balanço de energia:

$$X = \frac{\sum_i \theta_i \bar{C}_{pi} (T - T_0)}{- \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right]}$$

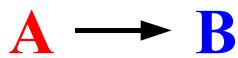


Operação adiabática

$$Q = 0$$

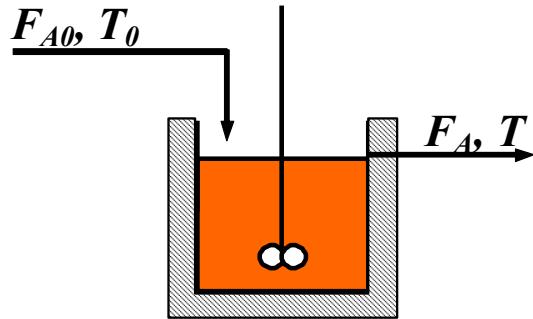
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CSTR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$



Balanço molar:

$$X = \frac{\tau k}{1 + \tau k}$$

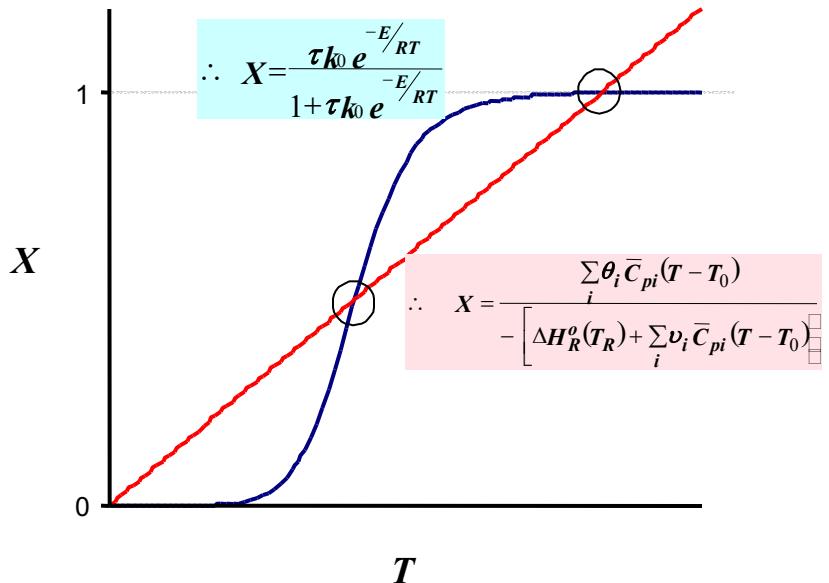
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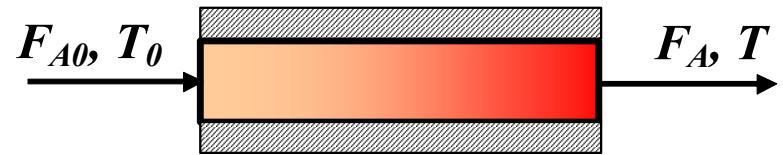
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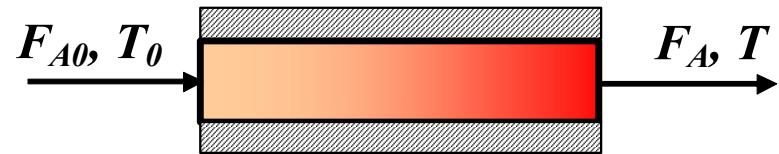
PFR

PFR

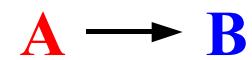
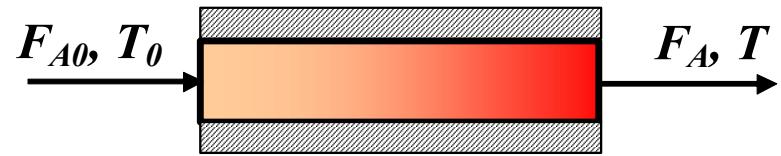


PFR

A → B



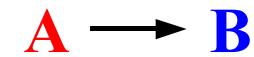
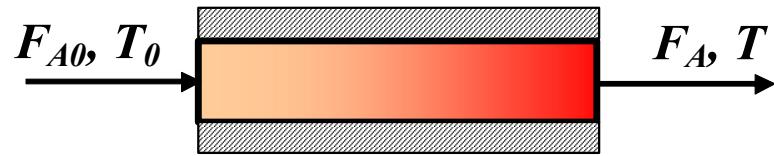
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Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

PFR



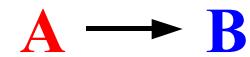
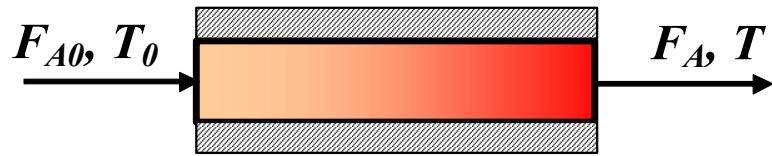
Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

Balanço molar:

$$V = v_0 \int_0^X \frac{dX}{k(1-X)}$$

PFR



Cinética: 1^a Ordem

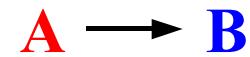
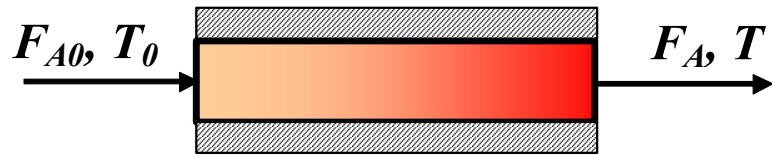
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Balanço molar:

$$V = v_0 \int_0^X \frac{dX}{k(1-X)}$$

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PFR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

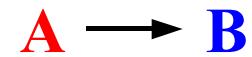
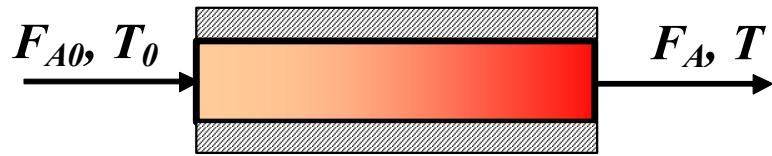
Balanço molar:

$$V = v_0 \int_0^X \frac{dX}{k(1-X)}$$

Balanço de energia:

$$V = v_0 \int_0^X \frac{dX}{k_0 e^{\frac{-E}{RT}} (1-X)}$$

PFR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

Balanço molar:

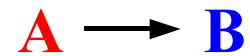
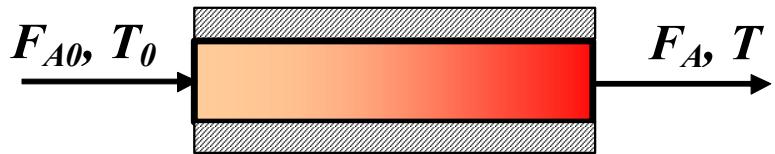
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Balanço de energia:

$$-\sum_i \theta_i \bar{C}_{pi}(T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi}(T - T_0) \right] X = 0$$

$$V = v_0 \int_0^X \frac{dX}{k_0 e^{\frac{-E}{RT}} (1-X)}$$

PFR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

Balanço molar:

$$V = v_0 \int_0^X \frac{dX}{k(1-X)}$$

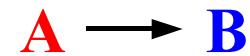
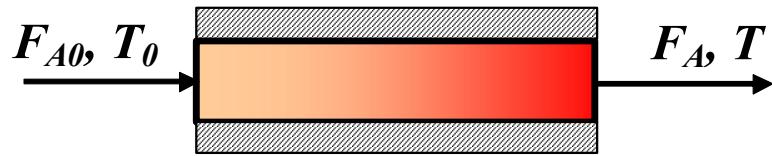
$$-\sum_i \theta_i \bar{C}_{pi} (T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi} (T - T_0) \right] X = 0$$

$$\therefore -\Delta H_R^o(T_0)X - T \sum_i v_i \bar{C}_{pi} X + T_0 \sum_i v_i \bar{C}_{pi} X = T \sum_i \theta_i \bar{C}_{pi} - T_0 \sum_i \theta_i \bar{C}_{pi}$$

Balanço de energia:

$$V = v_0 \int_0^X \frac{dX}{k_0 e^{\frac{-E}{RT}} (1-X)}$$

PFR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

Balanço molar:

$$V = v_0 \int_0^X \frac{dX}{k(1-X)}$$

$$-\sum_i \theta_i \bar{C}_{pi}(T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi}(T - T_0) \right] X = 0$$

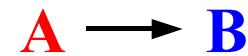
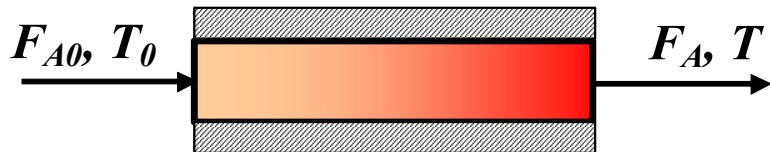
$$\therefore -\Delta H_R^o(T_0)X - T \sum_i v_i \bar{C}_{pi} X + T_0 \sum_i v_i \bar{C}_{pi} X = T \sum_i \theta_i \bar{C}_{pi} - T_0 \sum_i \theta_i \bar{C}_{pi}$$

$$\therefore T \left(\sum_i v_i \bar{C}_{pi} X + \sum_i \theta_i \bar{C}_{pi} \right) = T_0 \left(\sum_i \theta_i \bar{C}_{pi} + \sum_i v_i \bar{C}_{pi} X \right) - \Delta H_R^o(T_0)X$$

$$V = v_0 \int_0^X \frac{dX}{k_0 e^{\frac{-E}{RT}} (1-X)}$$

Balanço de energia:

PFR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

Balanço molar:

$$V = v_0 \int_0^X \frac{dX}{k(1-X)}$$

$$-\sum_i \theta_i \bar{C}_{pi}(T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi}(T - T_0) \right] X = 0$$

$$\therefore -\Delta H_R^o(T_0)X - T \sum_i v_i \bar{C}_{pi} X + T_0 \sum_i v_i \bar{C}_{pi} X = T \sum_i \theta_i \bar{C}_{pi} - T_0 \sum_i \theta_i \bar{C}_{pi}$$

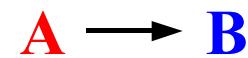
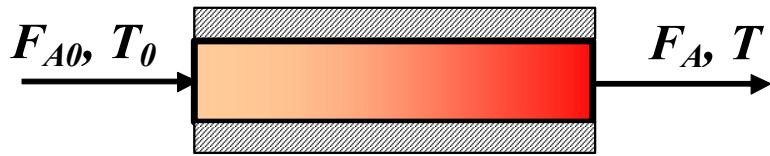
$$V = v_0 \int_0^X \frac{dX}{\frac{-E}{k_0 e^{RT}} (1-X)}$$

$$\therefore T \left(\sum_i v_i \bar{C}_{pi} X + \sum_i \theta_i \bar{C}_{pi} \right) = T_0 \left(\sum_i \theta_i \bar{C}_{pi} + \sum_i v_i \bar{C}_{pi} X \right) - \Delta H_R^o(T_0)X$$

$$T = \frac{T_0 \left(\sum_i \theta_i \bar{C}_{pi} + \sum_i v_i \bar{C}_{pi} X \right) - \Delta H_R^o(T_0)X}{\left(\sum_i v_i \bar{C}_{pi} X + \sum_i \theta_i \bar{C}_{pi} \right)}$$

Balanço de energia:

PFR



Cinética: 1^a Ordem

$$-r_A = k C_A = k C_{A0} (1 - X)$$

Balanço molar:

$$V = v_0 \int_0^X \frac{dX}{k(1-X)}$$

$$-\sum_i \theta_i \bar{C}_{pi}(T - T_0) - \left[\Delta H_R^o(T_R) + \sum_i v_i \bar{C}_{pi}(T - T_0) \right] X = 0$$

$$\therefore -\Delta H_R^o(T_0)X - T \sum_i v_i \bar{C}_{pi} X + T_0 \sum_i v_i \bar{C}_{pi} X = T \sum_i \theta_i \bar{C}_{pi} - T_0 \sum_i \theta_i \bar{C}_{pi}$$

$$\left\{ \begin{array}{l} V = v_0 \int_0^X \frac{dX}{k_0 e^{\frac{-E}{RT}} (1-X)} \\ \therefore T \left(\sum_i v_i \bar{C}_{pi} X + \sum_i \theta_i \bar{C}_{pi} \right) = T_0 \left(\sum_i \theta_i \bar{C}_{pi} + \sum_i v_i \bar{C}_{pi} X \right) - \Delta H_R^o(T_0)X \\ T = \frac{T_0 \left(\sum_i \theta_i \bar{C}_{pi} + \sum_i v_i \bar{C}_{pi} X \right) - \Delta H_R^o(T_0)X}{\left(\sum_i v_i \bar{C}_{pi} X + \sum_i \theta_i \bar{C}_{pi} \right)} \end{array} \right.$$

Balanço de energia:

Reacções reversíveis

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

Fase líquida:

$$K_e = K_C = \frac{C_{Be}}{C_{Ae}}$$

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

Fase líquida: $K_e = K_C = \frac{C_{Be}}{C_{Ae}}$

Fase gasosa: $K_e = K_p = \frac{P_{Be}}{P_{Ae}} = \frac{C_{Be} RT}{C_{Ae} RT} = \frac{C_{Be}}{C_{Ae}} = K_C$

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

Fase líquida:

$$K_e = K_C = \frac{C_{Be}}{C_{Ae}}$$

$$\therefore K_e = \frac{C_{Be}}{C_{Ae}} = \frac{C_{A0} X_e}{C_{A0} (1 - X_e)} = \frac{X_e}{1 - X_e}$$

Fase gasosa:

$$K_e = K_p = \frac{P_{Be}}{P_{Ae}} = \frac{C_{Be} RT}{C_{Ae} RT} = \frac{C_{Be}}{C_{Ae}} = K_C$$

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

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Fase gasosa:

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$$\therefore K_e = \frac{C_{Be}}{C_{Ae}} = \frac{C_{A0} X_e}{C_{A0} (1 - X_e)} = \frac{X_e}{1 - X_e}$$

$$\therefore X_e = \frac{K_e}{1 + K_e}$$

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

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Fase gasosa:

$$K_e = K_p = \frac{P_{Be}}{P_{Ae}} = \frac{C_{Be} RT}{C_{Ae} RT} = \frac{C_{Be}}{C_{Ae}} = K_C$$

$$\therefore X_e = \frac{K_e}{1 + K_e}$$

Lei de van't Hoff:

$$\frac{d \ln K_e}{dT} = \frac{\Delta H_R^\circ}{RT^2}$$

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

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$$K_e = K_C = \frac{C_{Be}}{C_{Ae}}$$

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$$\therefore K_e = \frac{C_{Be}}{C_{Ae}} = \frac{C_{A0} X_e}{C_{A0} (1 - X_e)} = \frac{X_e}{1 - X_e}$$

$$\therefore X_e = \frac{K_e}{1 + K_e}$$

Lei de van't Hoff:

$$\frac{d \ln K_e}{dT} = \frac{\Delta H_R^o}{RT^2} \quad \left(\sum_i v_i \bar{C}_{pi} = 0 \right)$$

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

Fase líquida:

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$$\therefore K_e = \frac{C_{Be}}{C_{Ae}} = \frac{C_{A0} X_e}{C_{A0} (1 - X_e)} = \frac{X_e}{1 - X_e}$$

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Lei de van't Hoff:

$$\frac{d \ln K_e}{dT} = \frac{\Delta H_R^o}{RT^2} \quad \left(\sum_i v_i \bar{C}_{pi} = 0 \right)$$

$$K_e(T) = K_e(T_R) e^{-\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}$$

Reacções reversíveis

Conversão de equilíbrio e temperatura de equilíbrio adiabáticas

Exemplo 1: A ⇌ B

Fase líquida:

$$K_e = K_C = \frac{C_{Be}}{C_{Ae}}$$

Fase gasosa:

$$K_e = K_p = \frac{P_{Be}}{P_{Ae}} = \frac{C_{Be} RT}{C_{Ae} RT} = \frac{C_{Be}}{C_{Ae}} = K_C$$

$$\therefore K_e = \frac{C_{Be}}{C_{Ae}} = \frac{C_{A0} X_e}{C_{A0} (1 - X_e)} = \frac{X_e}{1 - X_e}$$

$$\therefore X_e = \frac{K_e}{1 + K_e}$$

Lei de van't Hoff:

$$\frac{d \ln K_e}{dT} = \frac{\Delta H_R^o}{RT^2} \quad \left(\sum_i v_i \bar{C}_{pi} = 0 \right)$$

$$K_e(T) = K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}$$

$$X_e = \frac{K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}{1 + K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}$$

$$X_e = \frac{K_e(T_R)e^{\frac{\Delta H_R^o}{R}\left(\frac{1}{T_R} - \frac{1}{T}\right)}}{1 + K_e(T_R)e^{-\frac{\Delta H_R^o}{R}\left(\frac{1}{T_R} - \frac{1}{T}\right)}}$$

$$X_{BE} = \frac{\sum_i \theta_i \bar{C}_{pi}(T - T_0)}{-\Delta H_R^o(T_R)}$$

Equação de recta

$$X_e = \frac{K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}{1 + K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}$$

Reacção exotérmica: $\Delta H_R^o < 0$

$$X_{BE} = \frac{\sum_i \theta_i \bar{C}_{pi}(T - T_0)}{-\Delta H_R^o(T_R)}$$

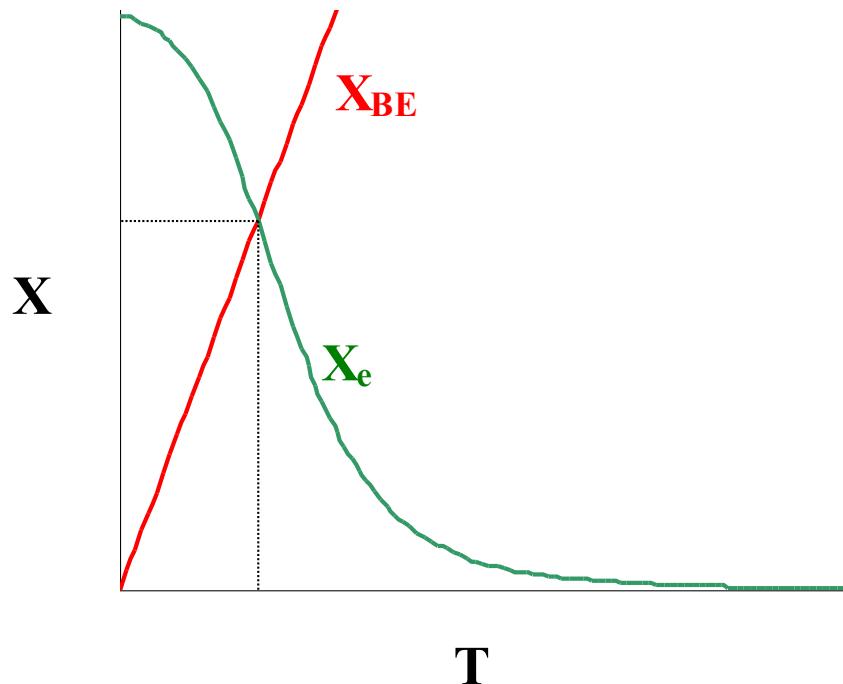
Equação de recta

$$X_e = \frac{K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}{1 + K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}$$

$$X_{BE} = \frac{\sum_i \theta_i \bar{C}_{pi}(T - T_0)}{-\Delta H_R^o(T_R)}$$

Equação de recta

Reacção exotérmica: $\Delta H_R^o < 0$



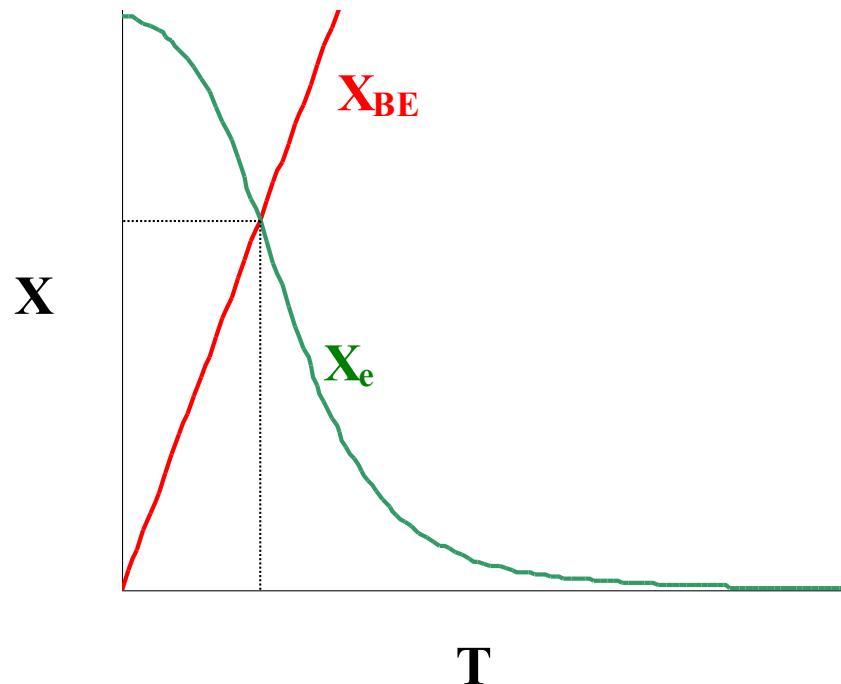
$$X_e = \frac{K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}{1 + K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}$$

Reacção exotérmica: $\Delta H_R^o < 0$

$$X_{BE} = \frac{\sum_i \theta_i \bar{C}_{pi}(T - T_0)}{-\Delta H_R^o(T_R)}$$

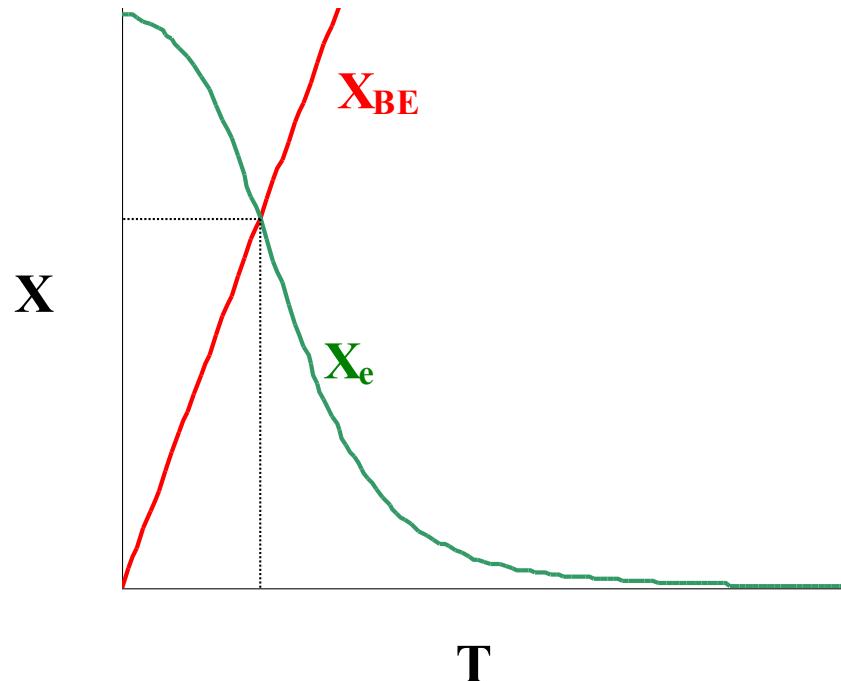
Equação de recta

Reacção endotérmica: $\Delta H_R^o > 0$



$$X_e = \frac{K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}{1 + K_e(T_R) e^{\frac{\Delta H_R^o}{R} \left(\frac{1}{T_R} - \frac{1}{T} \right)}}$$

Reacção exotérmica: $\Delta H_R^o < 0$



$$X_{BE} = \frac{\sum_i \theta_i \bar{C}_{pi}(T - T_0)}{-\Delta H_R^o(T_R)}$$

Equação de recta

Reacção endotérmica: $\Delta H_R^o > 0$

