

Convecção – Análise Dimensional e Correlações

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Fenómenos de Transferência II

Coeficiente de transferência de massa

$$N_A = k_c (C_{As} - C_A)$$

Coeficiente de transferência de massa

Avaliação de K_c :

- ☐ Análise Dimensional
- ☐ Correlações experimentais
- ☐ Analogias entre transferência de massa, calor e quantidade de movimento
- ☐ Modelos
- ☐ Camada limite

Análise Dimensional

Variável	Símbolo	Dimensão
diâmetro	D	L
massa esp. fluido	ρ	$M L^{-3}$
viscosidade fluido	μ	$M L^{-1} T^{-1}$
velocidade fluido	v	$L T^{-1}$
coeficiente difusão	D_{AB}	$L^2 T^{-1}$
coef. transf. massa	K_c	$L T^{-1}$

Teorema Π de Buckingham

$$i = n - K$$

i → n.º grupos adimensionais
 n → n.º variáveis
 K → n.º grandezas fundamentais

Números
adimensionais: 3

Análise Dimensional

$$\pi_1 = D_{AB}^a \rho^b D^c k_c$$

$$\pi_1 = \frac{k_c D}{D_{AB}}$$

Nº Sherwood

Para o 1º Número adimensional

$$1 = \left(\frac{L^2}{t} \right)^a \left(\frac{M}{L^3} \right)^b (L)^c \left(\frac{L}{t} \right)$$

$$L : 0 = 2a - 3b + c + 1$$

$$t : 0 = -a - 1$$

$$M : 0 = b$$

$$a = -1, \quad b = 0 \quad c = 1$$

Razão entre a resistência à transferência de massa por convecção e por difusão

Análise Dimensional

Para os restantes números adimensionais

$$\pi_2 = D_{AB}^d \rho^e D^f \nu$$

$$\pi_2 = \frac{D \nu}{D_{AB}}$$

$$\frac{\pi_2}{\pi_3} = \left(\frac{D \nu}{D_{AB}} \right) / \left(\frac{\mu}{\rho D_{AB}} \right) = \frac{D \nu \rho}{\mu} = \text{Re}$$

Nº Reynolds

Razão entre as forças cinéticas e as
forças viscosas

$$\pi_3 = D_{AB}^g \rho^h D^i \mu$$

$$\pi_3 = \frac{\mu}{\rho D_{AB}} = \text{Sc}$$

Nº Schmidt

Razão entre a difusão molecular de
quantidade de movimento e de massa

Correlações experimentais

Transferência de massa:

$$Sh = \psi (Re, Sc)$$

Transferência de calor:

$$Nu = \psi (Re, Pr)$$

Correlações - condutas

Regime turbulento

Gilliland and Sherwood

$$Sh \frac{\rho_{B,lm}}{P} = 0.023 Re^{0.83} Sc^{0.44}$$

$$2000 < Re < 35000$$
$$0.6 < Sc < 2.5$$

Linton and Sherwood

$$Sh = 0.023 Re^{0.83} Sc^{1/3}$$

$$2000 < Re < 70000$$
$$1000 < Sc < 2260$$

Regime laminar

$$Sh = 1.86 \left(Re Sc \frac{d}{L} \right)^{1/3}$$

Correlações

Colunas com enchimento

a = área interfacial / vol. leito

$k_c a$ = coef. de capacidade

Sherwood e Holloway (absorção)

$$\frac{k_c a}{D_{AB}} = \alpha \left(\frac{v_L}{\mu} \right)^{1-n} \left(\frac{\mu}{\rho D_{AB}} \right)^{0.5}$$



		α	n
anéis Raschig	2"	80	0.22
Selas de Berl	1"	170	0.28
espiralóides	3"	110	0.28

Table 8.3-2 Selected mass transfer correlations for fluid-fluid interfaces^a

Physical situation	Basic equation ^b	Key variables	Remarks
Liquid in a packed tower	$k \left(\frac{1}{\nu g} \right)^{1/3} = 0.0051 \left(\frac{\nu^0}{a\nu} \right)^{0.67} \left(\frac{D}{\nu} \right)^{0.50} (ad)^{0.4}$	a = packing area per bed volume d = nominal packing size	Probably the best available correlation for liquids; tends to give lower values than other correlations.
	$\frac{kd}{D} = 25 \left(\frac{d\nu^0}{\nu} \right)^{0.45} \left(\frac{\nu}{D} \right)^{0.5}$	d = nominal packing size	The classical result, widely quoted; probably less successful than above.
	$\frac{k}{\nu^0} = \alpha \left(\frac{d\nu^0}{\nu} \right)^{-0.3} \left(\frac{D}{\nu} \right)^{0.5}$	d = nominal packing size	Based on older measurements of height of transfer units (HTU's); α is of order one.
Gas in a packed tower	$\frac{k}{aD} = 3.6 \left(\frac{\nu^0}{a\nu} \right)^{0.70} \left(\frac{\nu}{D} \right)^{1/3} (ad)^{-2.0}$	a = packing area per bed volume d = nominal packing size	Probably the best available correlation for gases.
	$\frac{kd}{D} = 1.2(1 - \epsilon)^{0.36} \left(\frac{d\nu^0}{\nu} \right)^{0.64} \left(\frac{\nu}{D} \right)^{1/3}$	d = nominal packing size ϵ = bed void fraction	Again, the most widely quoted classical result.
Pure gas bubbles in a stirred tank	$\frac{kd}{D} = 0.13 \left(\frac{(P/V)d^4}{\rho\nu^3} \right)^{1/4} \left(\frac{\nu}{D} \right)^{1/3}$	d = bubble diameter P/V = stirrer power per volume	Note that k does not depend on bubble size.
Pure gas bubbles in an unstirred liquid	$\frac{kd}{D} = 0.31 \left(\frac{d^3 g \Delta\rho / \rho}{\nu^2} \right)^{1/3} \left(\frac{\nu}{D} \right)^{1/3}$	d = bubble diameter $\Delta\rho$ = density difference between gas and liquid	For small swarms of bubbles rising in a liquid.
Large liquid drops rising in unstirred solution	$\frac{kd}{D} = 0.42 \left(\frac{d^3 \Delta\rho g}{\rho\nu^2} \right)^{1/3} \left(\frac{\nu}{D} \right)^{0.5}$	d = bubble diameter $\Delta\rho$ = density difference between bubbles and surrounding fluid	Drops 0.3-cm diameter or larger.
Small liquid drops rising in unstirred solution	$\frac{kd}{D} = 1.13 \left(\frac{d\nu^0}{D} \right)^{0.8}$	d = drop diameter ν^0 = drop velocity	These small drops behave like rigid spheres.
Falling films	$\frac{kz}{D} = 0.69 \left(\frac{z\nu^0}{D} \right)^{0.5}$	z = position along film ν^0 = average film velocity	Frequently embroidered and embellished.

Notes: ^aThe symbols used include the following: D is the diffusion coefficient; g is the acceleration due to gravity; k is the local mass transfer coefficient; ν^0 is the superficial fluid velocity; and ν is the kinematic viscosity.

^bDimensionless groups are as follows: $d\nu/\nu$ and $\nu/a\nu$ are Reynolds numbers; ν/D is the Schmidt number; $d^3 g(\Delta\rho/\rho)/\nu^2$ is the Grashoff number, kd/D is the Sherwood number; and $k/(\nu g)^{1/3}$ is an unusual form of Stanton number.

Table 8.3-3 Selected mass transfer correlations for fluid-solid interfaces^a

Physical situation	Basic equation ^b	Key variables	Remarks
Membrane	$\frac{kl}{D} = 1$	l = membrane thickness	Often applied even where membrane is hypothetical.
Laminar flow along flat plate ^c	$\frac{kL}{D} = 0.646 \left(\frac{Lv^0}{\nu} \right)^{1/2} \left(\frac{\nu}{D} \right)^{1/3}$	L = plate length v^0 = bulk velocity	Solid theoretical foundation, which is unusual.
Turbulent flow through horizontal slit	$\frac{kd}{D} = 0.026 \left(\frac{dv^0}{\nu} \right)^{0.8} \left(\frac{\nu}{D} \right)^{1/3}$	v^0 = average velocity in slit $d = [2/\pi]$ (slit width)	Mass transfer here is identical with that in a pipe of equal wetted perimeter.
Turbulent flow through circular tube	$\frac{kd}{D} = 0.026 \left(\frac{dv^0}{\nu} \right)^{0.8} \left(\frac{\nu}{D} \right)^{1/3}$	v^0 = average velocity in tube d = pipe diameter	Same as slit, because only wall regime is involved.
Laminar flow through circular tube	$\frac{kd}{D} = 1.62 \left(\frac{d^2 v^0}{LD} \right)^{1/3}$	d = pipe diameter L = pipe length v^0 = average velocity in tube	Very strong theory and experiment
Flow outside and parallel to a capillary bed	$\frac{kd}{D} = 1.25 \left(\frac{d_e^2 v^0}{\nu l} \right)^{0.93} \left(\frac{\nu}{D} \right)^{1/3}$	$d_e = 4$ area/wetted perimeter v^0 = superficial velocity	Not reliable because of channeling in bed.
Flow outside and perpendicular to a capillary bed	$\frac{kd}{D} = 0.80 \left(\frac{dv^0}{\nu} \right)^{0.47} \left(\frac{\nu}{D} \right)^{1/3}$	d = capillary diameter v^0 = velocity approaching bed	Reliable if capillaries evenly spaced.
Forced convection around a solid sphere	$\frac{kd}{D} = 2.0 + 0.6 \left(\frac{dv^0}{\nu} \right)^{1/2} \left(\frac{\nu}{D} \right)^{1/3}$	d = sphere diameter v^0 = velocity of sphere	Very difficult to reach $(kd/D) = 2$ experimentally; no sudden laminar-turbulent transition.
Free convection around a solid sphere	$\frac{kd}{D} = 2.0 + 0.6 \left(\frac{d^3 \Delta \rho g}{\rho \nu^2} \right)^{1/4} \left(\frac{\nu}{D} \right)^{1/3}$	d = sphere diameter g = gravitational acceleration	For a 1-cm sphere in water, free convection is important when $\Delta \rho = 10^{-9}$ g/cm ³ .
Packed beds	$\frac{k}{v^0} = 1.17 \left(\frac{dv^0}{\nu} \right)^{-0.42} \left(\frac{D}{\nu} \right)^{2/3}$	d = particle diameter v^0 = superficial velocity	The superficial velocity is that which would exist without packing.
Spinning disc	$\frac{kd}{D} = 0.62 \left(\frac{d^2 \omega}{\nu} \right)^{1/2} \left(\frac{\nu}{D} \right)^{1/3}$	d = disc diameter ω = disc rotation (radians/time)	Valid for Reynolds numbers between 100 and 20,000.

Note: ^aThe symbols used include the following: D is the diffusion coefficient of the material being transferred; k is the local mass transfer coefficient; ρ is the fluid density; ν is the kinematic viscosity. Other symbols are defined for the specific situation.

^bThe dimensionless groups are defined as follows: (dv^0/ν) and $(d^2\omega/\nu)$ are the Reynolds number; ν/D is the Schmidt number; $(d^3\Delta\rho g/\rho\nu^2)$ is the Grashöf number; kd/D is the Sherwood number; k/ν is the Stanton number.

^cThe mass transfer coefficient given here is the value averaged over the length L .

Correlações

Faz-se escoar ar a 10°C e à pressão de 1 atm ao longo de uma conduta feita em naftaleno com diâmetro interno igual a 2.5 cm e 183 cm de comprimento. Supondo que a variação de pressão ao longo do tubo é desprezável e que a superfície do naftaleno está a 10°C , determine o teor de naftaleno do ar que sai da conduta e a velocidade de sublimação, se a velocidade média do ar for:

a) 61 cm/s

b) 15.25 m/s

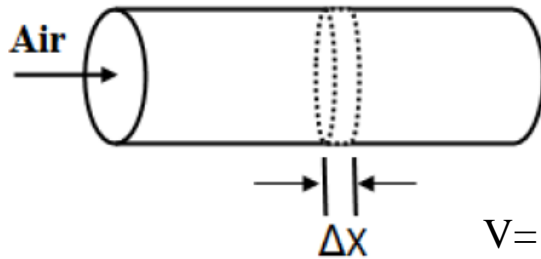
Propriedades do ar: $\nu = 1.5 \times 10^{-5} \text{ m}^2/\text{s}$

Propriedades do naftaleno: Pressão de vapor = 0.0209 mmHg

Coeficiente de difusão no ar = $5.16 \times 10^{-2} \text{ cm}^2/\text{s}$

Massa molecular = 128.2 g/mol

$$\text{Sh} = 1.86 \left(\text{Re} \text{ Sc} \frac{d}{L} \right)^{1/3} \quad \text{Regime laminar} \quad \text{Sh} = 0.023 \text{Re}^{0.83} \text{Sc}^{0.44} \quad \text{Regime turbulento}$$



$$c_A V \frac{\pi d^2}{4} \Big|_x + k_c (c_{A_s} - c_A) \pi d \Delta x = c_A V \frac{\pi d^2}{4} \Big|_{x+\Delta x}$$

$$\div \frac{\pi d^2}{4} \Delta x$$

$$\frac{c_A \Big|_{x+\Delta x} - c_A \Big|_x}{\Delta x} = \frac{4 k_c}{d V} (c_{A_s} - c_A)$$

Take the limits as Δx approaches zero

$$\frac{dc_A}{dx} = \frac{4 k_c}{d V} (c_{A_s} - c_A)$$

$$-\int_{c_{A_o}}^{c_{A_L}} \frac{-dc_A}{(c_{A_s} - c_A)} = \frac{4 k_c}{d V} \int_0^L dx$$

$$\ln \left(\frac{c_{A_s} - c_{A_o}}{c_{A_s} - c_{A_L}} \right) = \frac{4 k_c}{d V} L$$

$$W = V \frac{\pi d^2}{4} (C_{AL} - C_{A0})$$



a)

$$Re = 1017$$

$$Sc = 2.91$$

$$k_c = 1.32 \times 10^{-3} \text{ m/s}$$

$$C_{As} = C^* = P^*/RT = 1.17 \times 10^{-3} \text{ mol/m}^3$$

$$C_{AL} = 5.5 \times 10^{-4} \text{ mol/m}^3$$

$$W = 1.65 \times 10^{-7} \text{ mol/s}$$

b)

$$Re = 25417$$

$$Sc = 2.91$$

$$k_c = 3.44 \times 10^{-2} \text{ m/s}$$

$$C_{As} = C^* = P^*/RT = 1.17 \times 10^{-3} \text{ mol/m}^3$$

$$C_{AL} = 5.7 \times 10^{-4} \text{ mol/m}^3$$

$$W = 4.21 \times 10^{-6} \text{ mol/s}$$


Correlações

Uma esfera de glucose com 0.5 cm de diâmetro é dissolvida numa corrente de água, que se desloca a uma velocidade de 15 cm/s, à temperatura de 25°C. Calcule o coeficiente de transferência de massa e o tempo necessário para que o volume da esfera se reduza a metade.

Dados: $D_{\text{glucose-água}} = 6.0 \times 10^{-6} \text{ cm}^2/\text{s}$
 $C^*_{\text{glucose-água}} = 3 \text{ mol/L}$
 $\rho_{\text{glucose}} = 1.4 \times 10^3 \text{ kg/m}^3$
 $M(\text{glucose}) = 180.16 \text{ g/mol}$

$\rho_{\text{água}} = 1 \times 10^3 \text{ kg/m}^3$
 $\mu_{\text{água}} = 1 \times 10^{-3} \text{ Ns/m}^2$

$$\text{Sh} = 2 + 0.6 \text{Re}^{1/2} \text{Sc}^{1/3}$$


$$Re = 750$$

$$Sc = 1667$$

$$k_c = 2.36 \times 10^{-5} \text{ m/s}$$

Esfera glucose

$$\text{Massa dissolvida} = \frac{1}{2} \text{ Volume} \cdot \rho / M = 2.54 \times 10^{-4} \text{ mol}$$

$$W = K_c A C_{As} = 5.56 \times 10^{-6} \text{ mol/s}$$

$$t = 45.7 \text{ s}$$