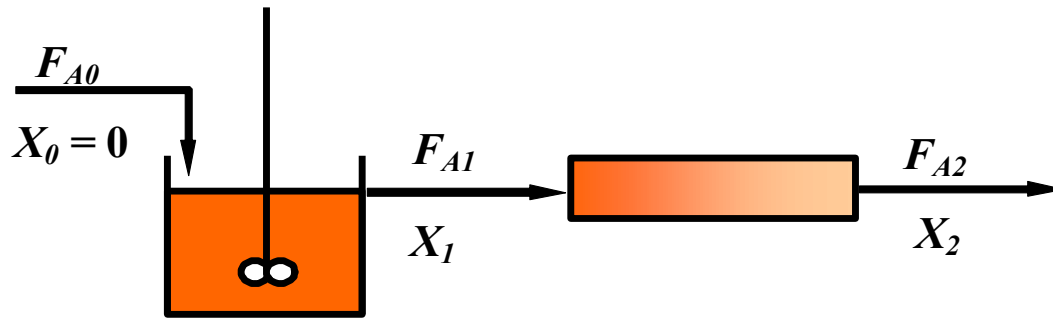


Dimensionamento gráfico de reactores contínuos

Associação em série CSTR-PFR



Balço ao CSTR

$$F_A = F_{A0} \cdot (1 - X)$$

$$F_{A0} - F_{A1} + r_{A1} \cdot V_1 = 0$$

$$\Rightarrow dF_A = -F_{A0} dX$$

$$\therefore F_{A0} - F_{A0}(1 - X_1) + r_{A1} \cdot V_1 = 0$$

$$\therefore \frac{V_1}{F_{A0}} = X_1 \cdot \frac{1}{(-r_{A1})}$$

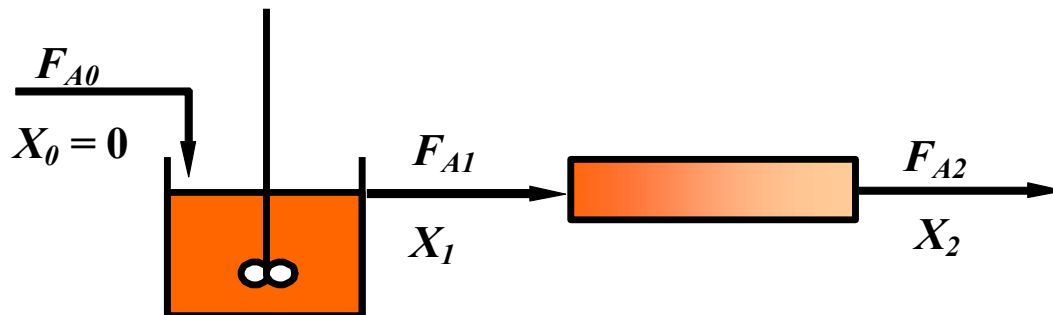
Balço ao PFR

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

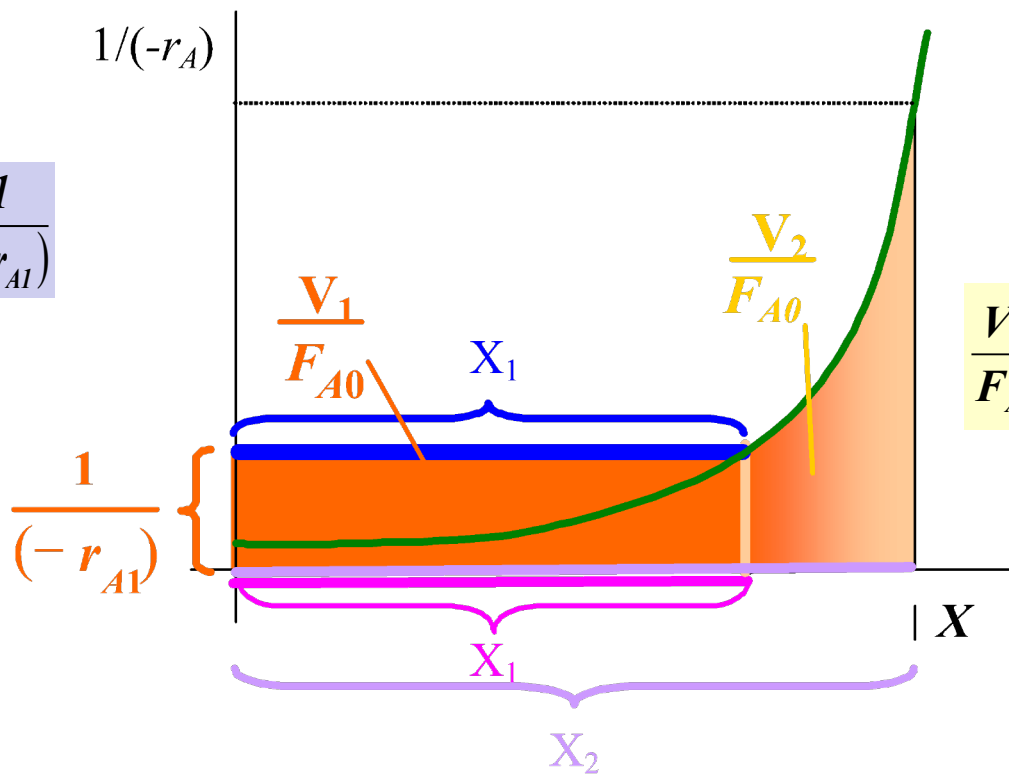
$$\therefore -dF_A + r_A \cdot dV = 0$$

$$\therefore F_{A0} dX = (-r_A) \cdot dV \quad \therefore \frac{dV}{F_{A0}} = \frac{dX}{(-r_A)}$$

$$\frac{V_2}{F_{A0}} = \int_0^{V_2} \frac{dV}{F_{A0}} = \int_{X_1}^{X_2} \frac{dX}{(-r_A)}$$

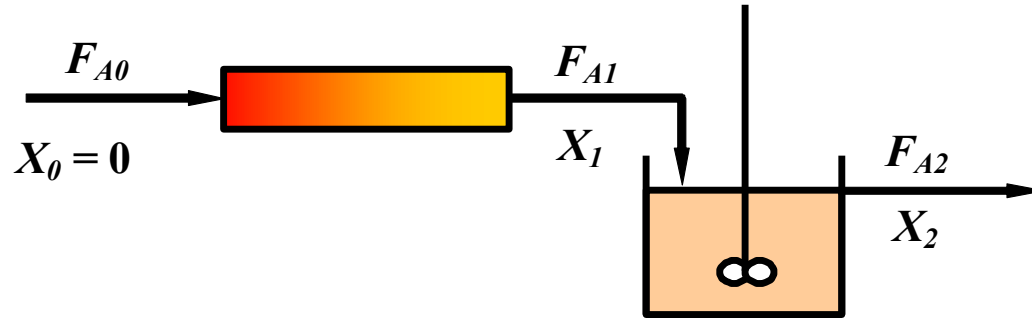


$$\frac{V_1}{F_{A0}} = X_1 \cdot \frac{1}{(-r_{A1})}$$



$$\frac{V_2}{F_{A0}} = \int_{X_1}^{X_2} \frac{dX}{(-r_A)}$$

Associação em série PFR-CSTR



Balanço ao PFR

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

$$\therefore -dF_A + r_A \cdot dV = 0$$

$$\therefore F_{A0} dX = (-r_A) \cdot dV$$

$$\therefore \frac{dV}{F_{A0}} = \frac{dX}{(-r_A)}$$

$$\frac{V_1}{F_{A0}} = \int_0^{V_1} \frac{dV}{F_{A0}} = \int_0^{X_1} \frac{dX}{(-r_A)}$$

$$F_A = F_{A0} \cdot (1 - X)$$

$$\Rightarrow dF_A = -F_{A0} dX$$

$$F_{A1} = F_{A0} (1 - X_1)$$

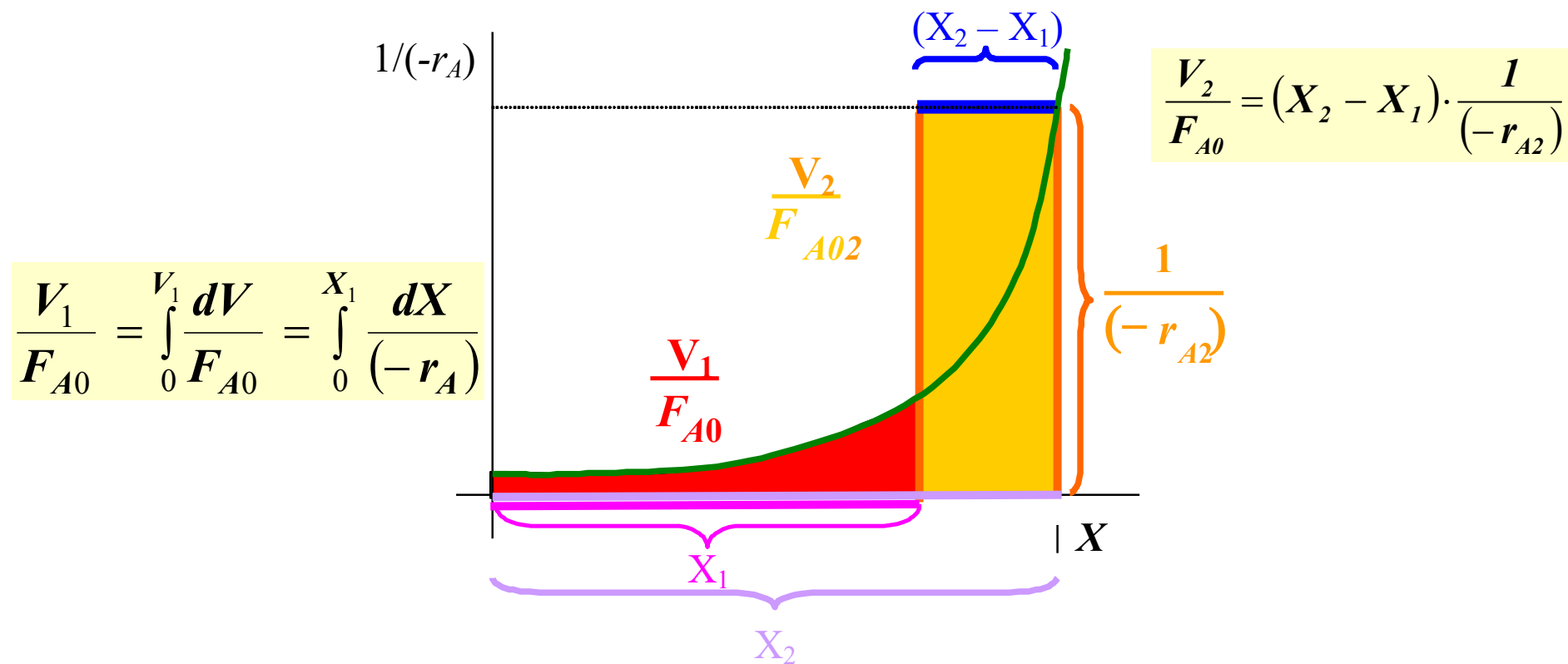
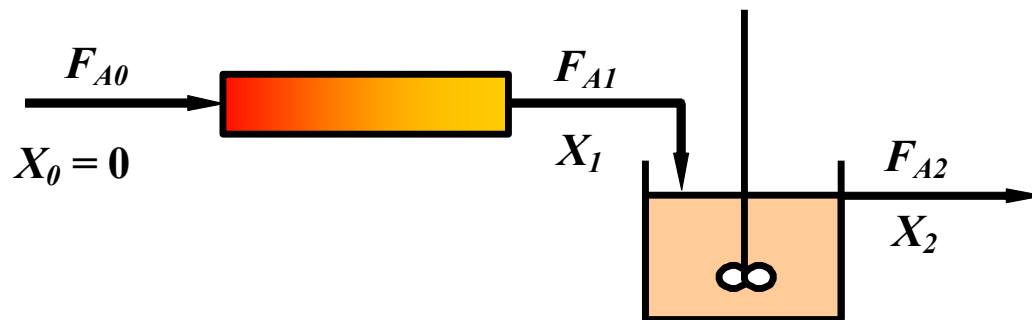
$$F_{A2} = F_{A0} (1 - X_2)$$

$$\therefore F_{A0} (1 - X_1) - F_{A0} (1 - X_2) + r_{A2} \cdot V_2 = 0$$

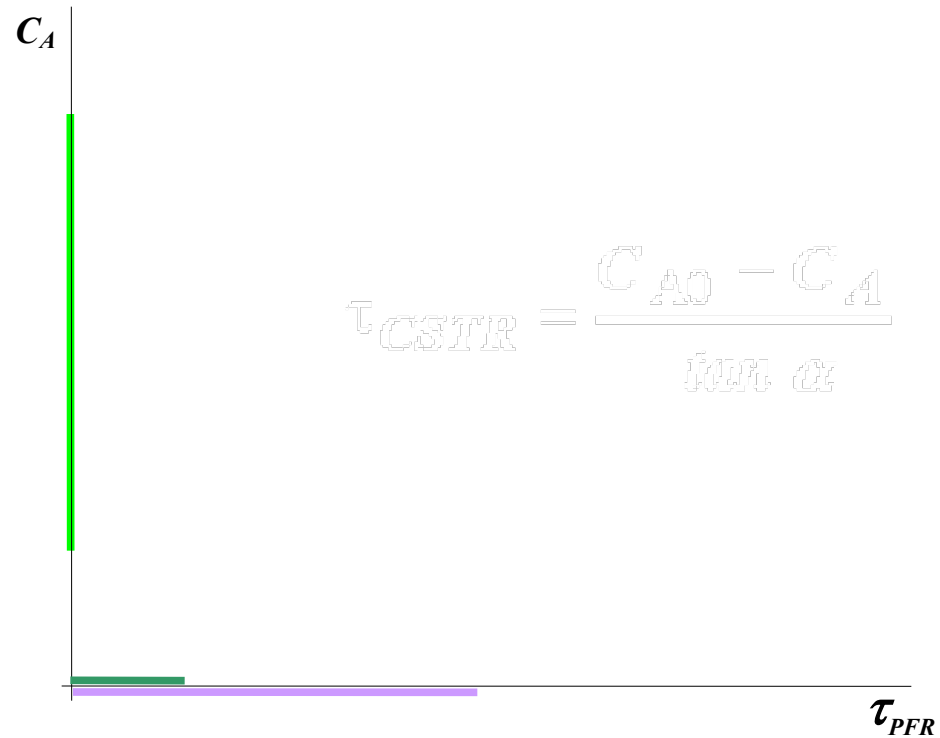
Balanço ao CSTR

$$F_{A1} - F_{A2} + r_{A2} \cdot V_2 = 0$$

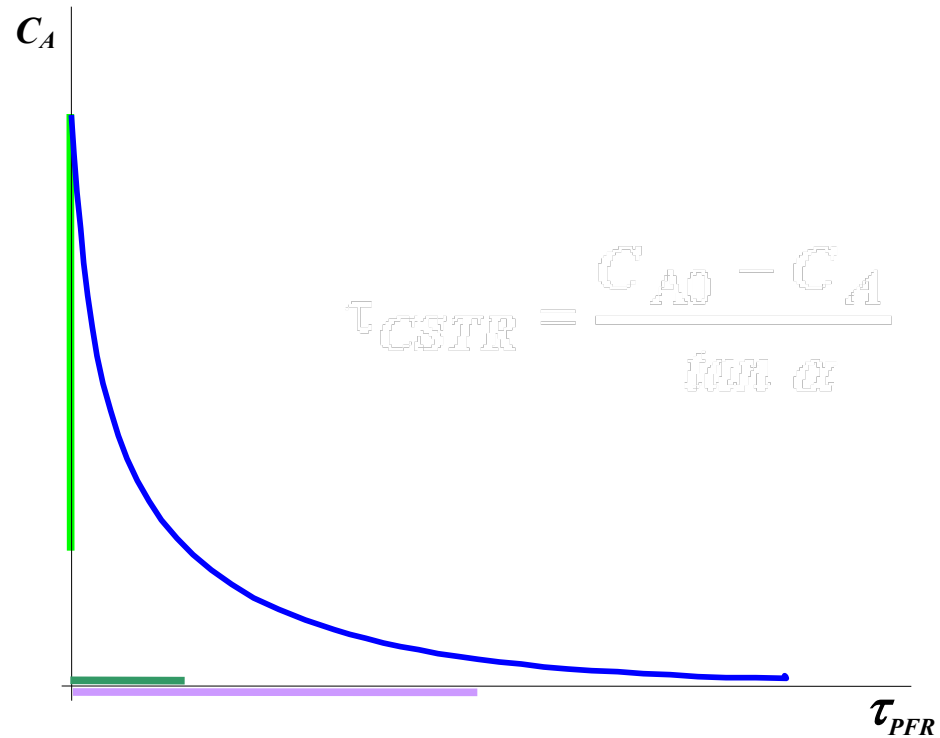
$$\therefore \frac{V_2}{F_{A0}} = (X_2 - X_1) \cdot \frac{1}{(-r_{A2})}$$



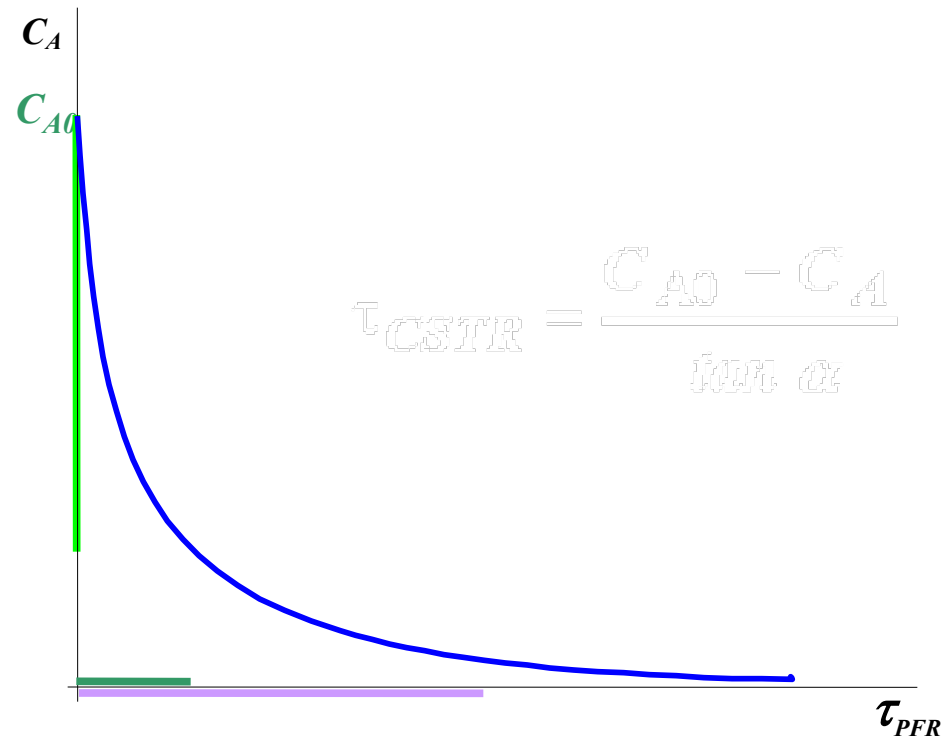
Dimensionamento gráfico a partir da curva C vs t



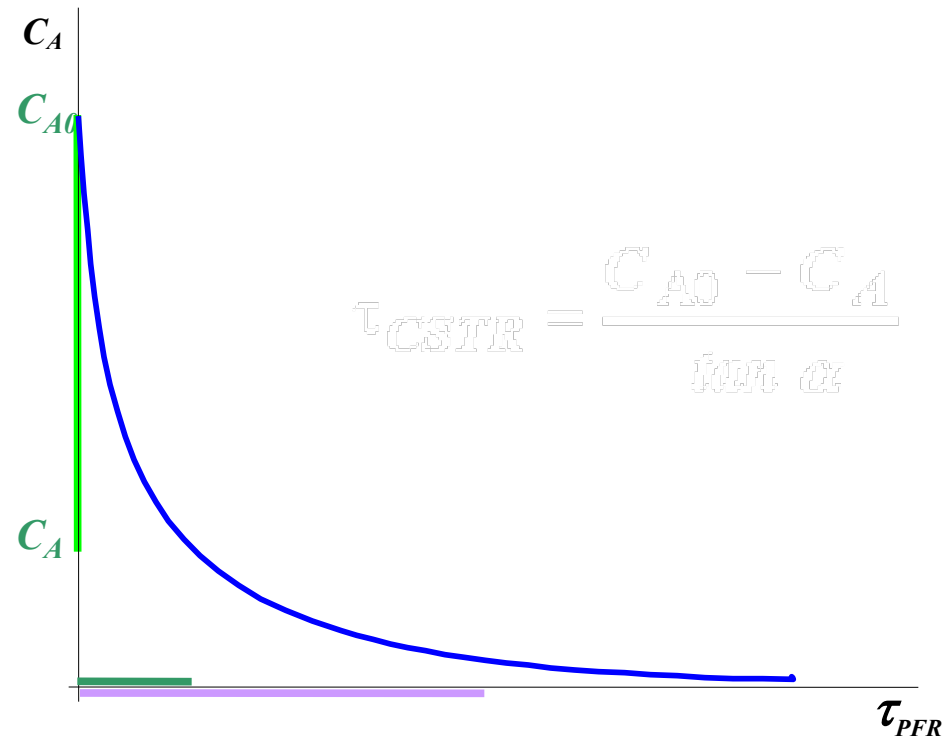
Dimensionamento gráfico a partir da curva C vs t



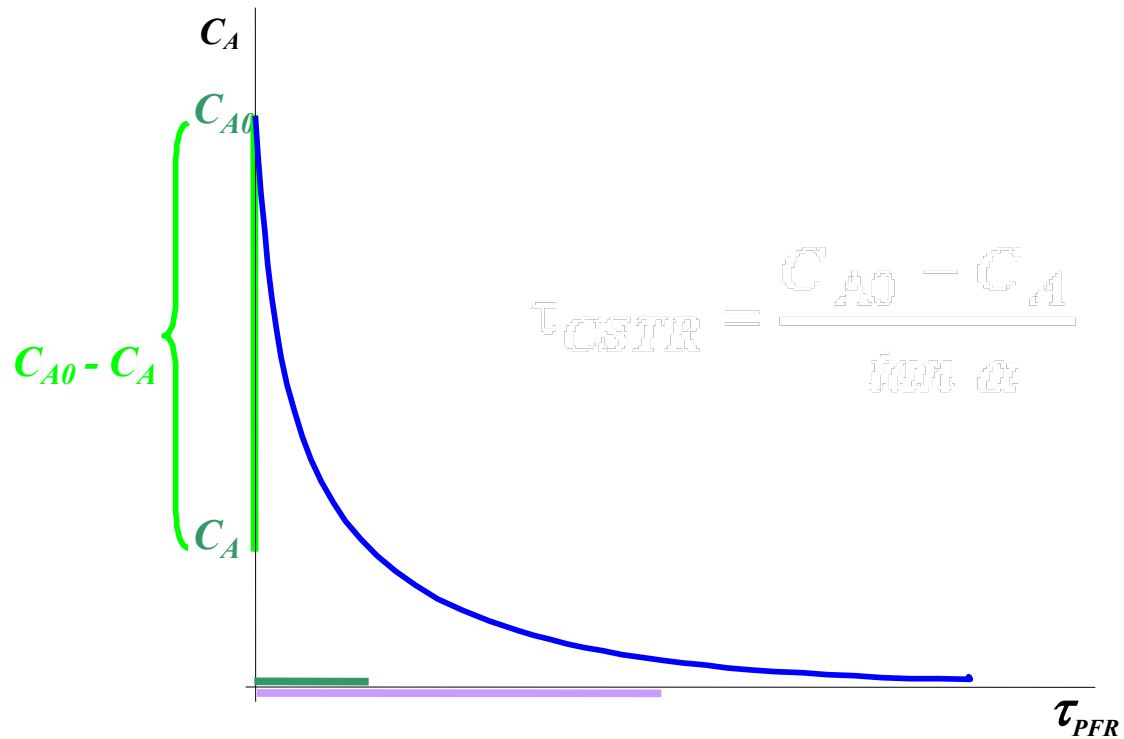
Dimensionamento gráfico a partir da curva C vs t



Dimensionamento gráfico a partir da curva C vs t

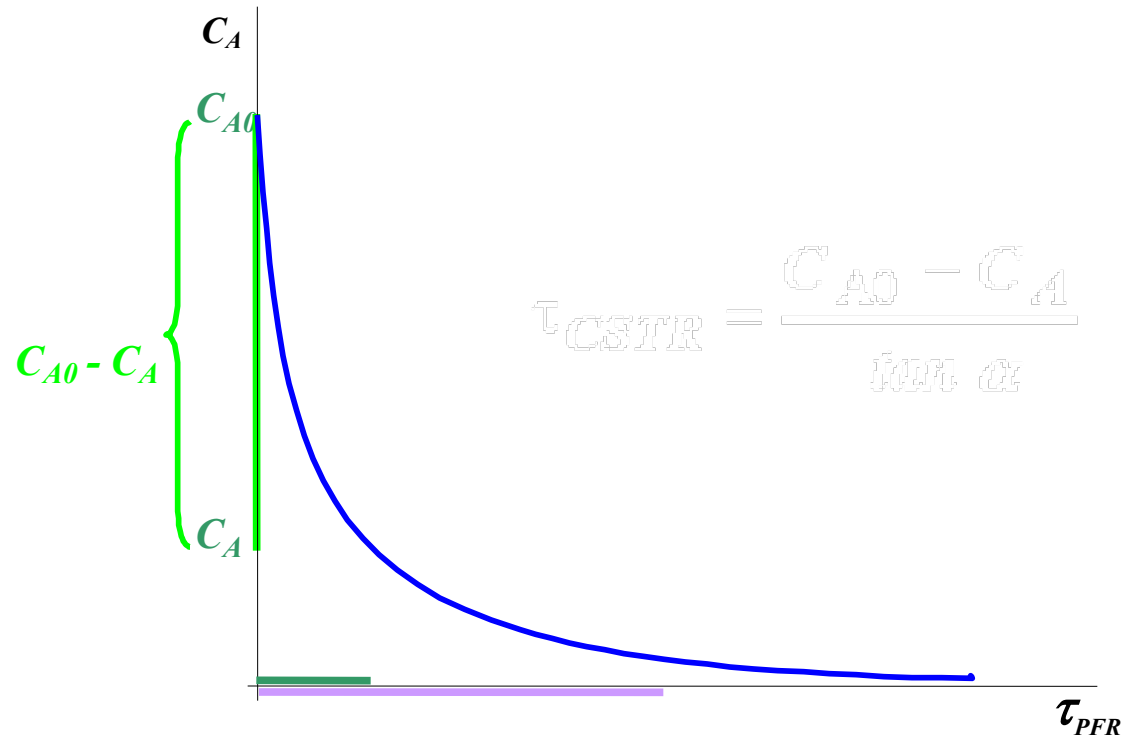


Dimensionamento gráfico a partir da curva C vs t



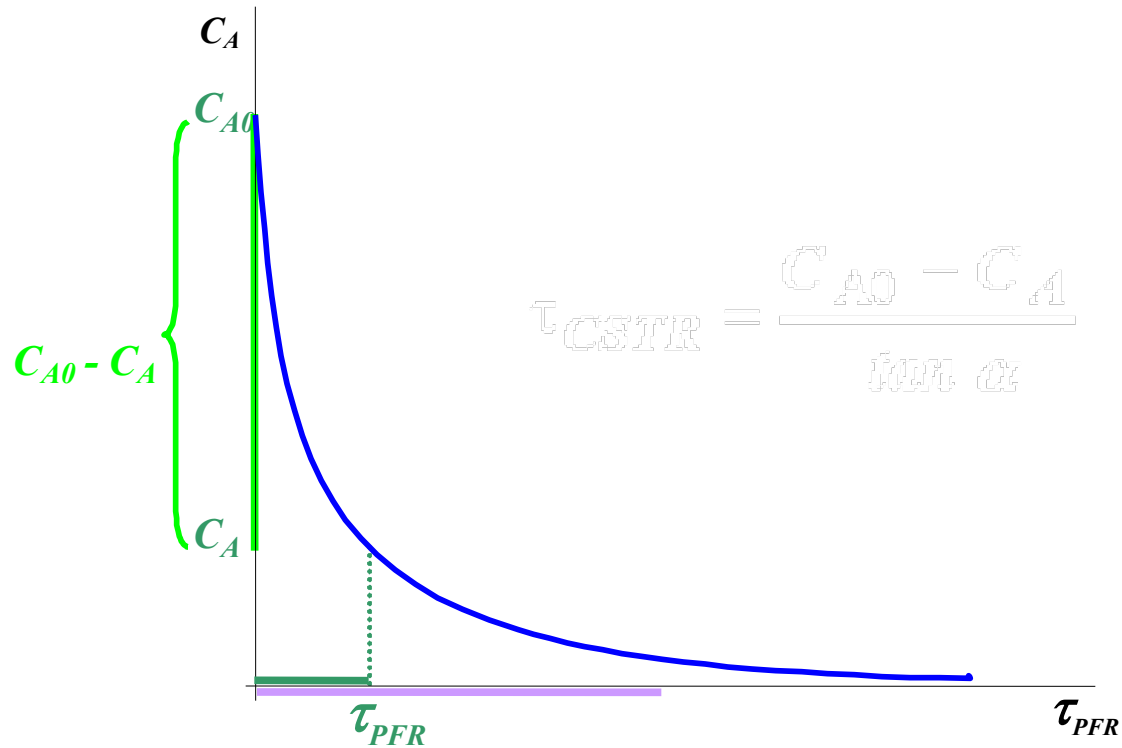
Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa



Dimensionamento gráfico a partir da curva C vs t

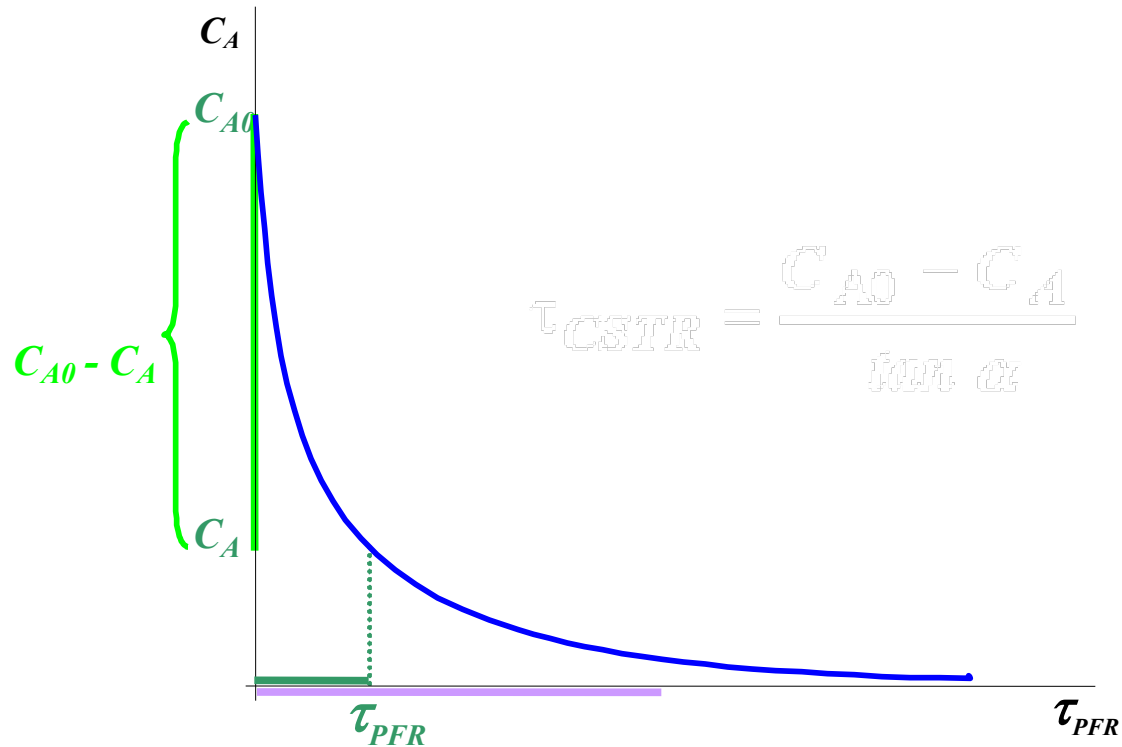
PFR: Leitura directa



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

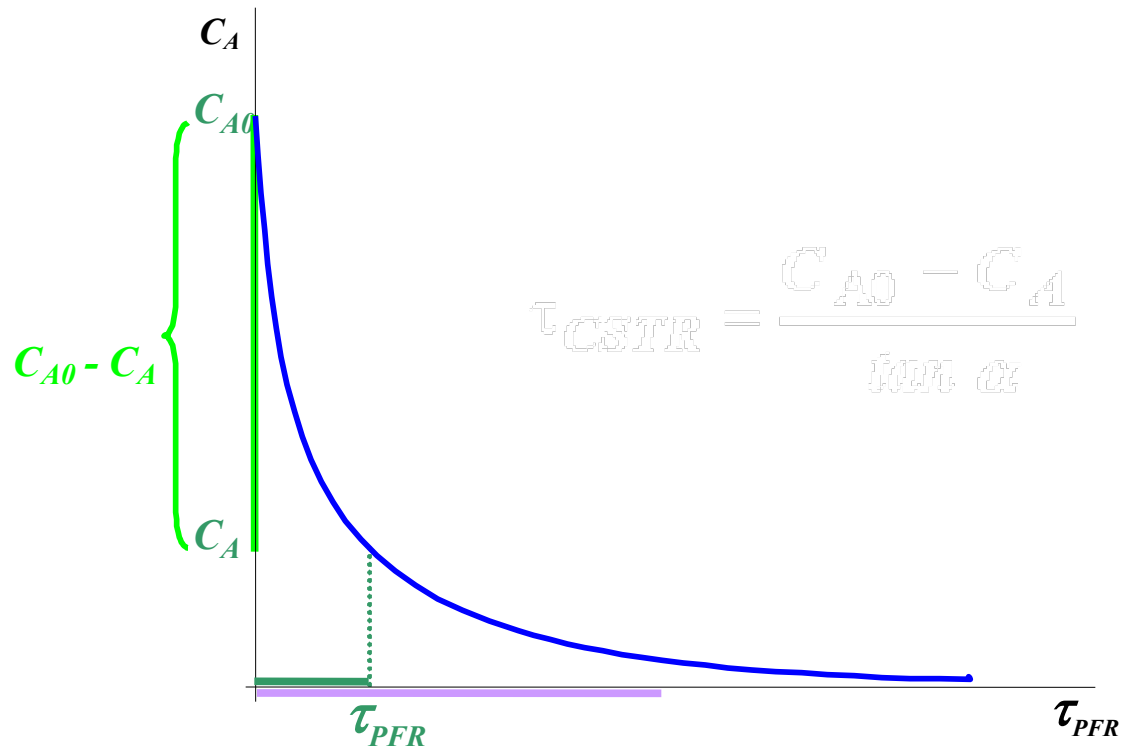


Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

Do balanço ao PFR:



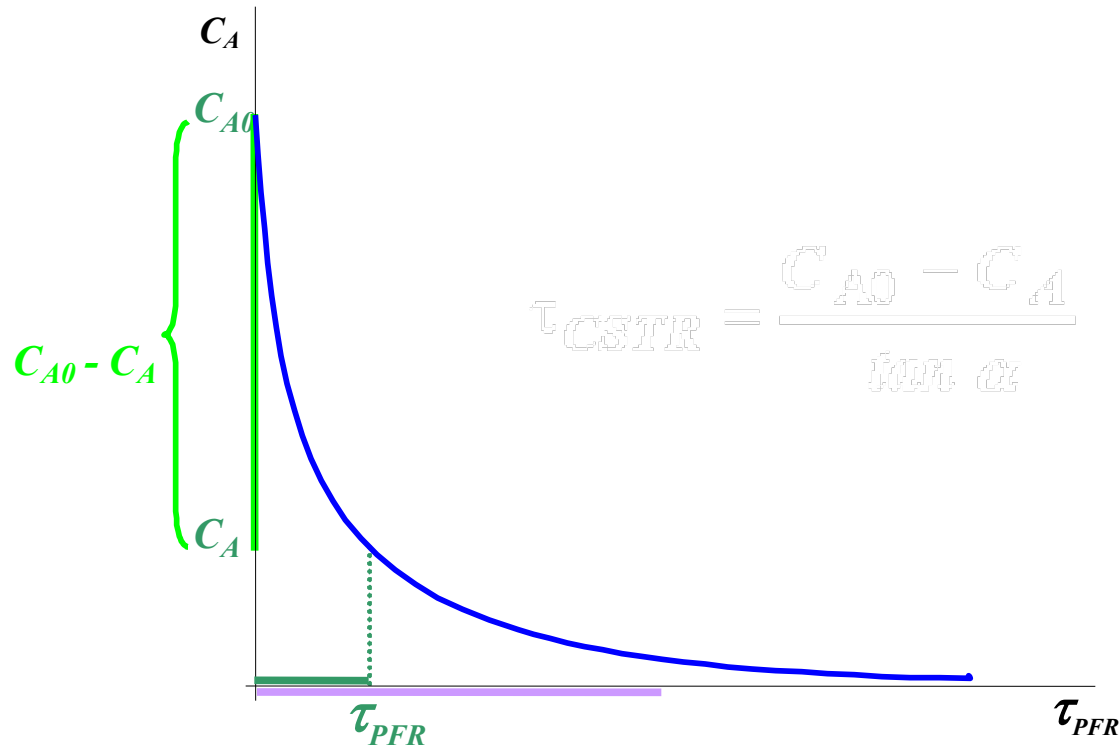
Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:



Dimensionamento gráfico a partir da curva C vs t

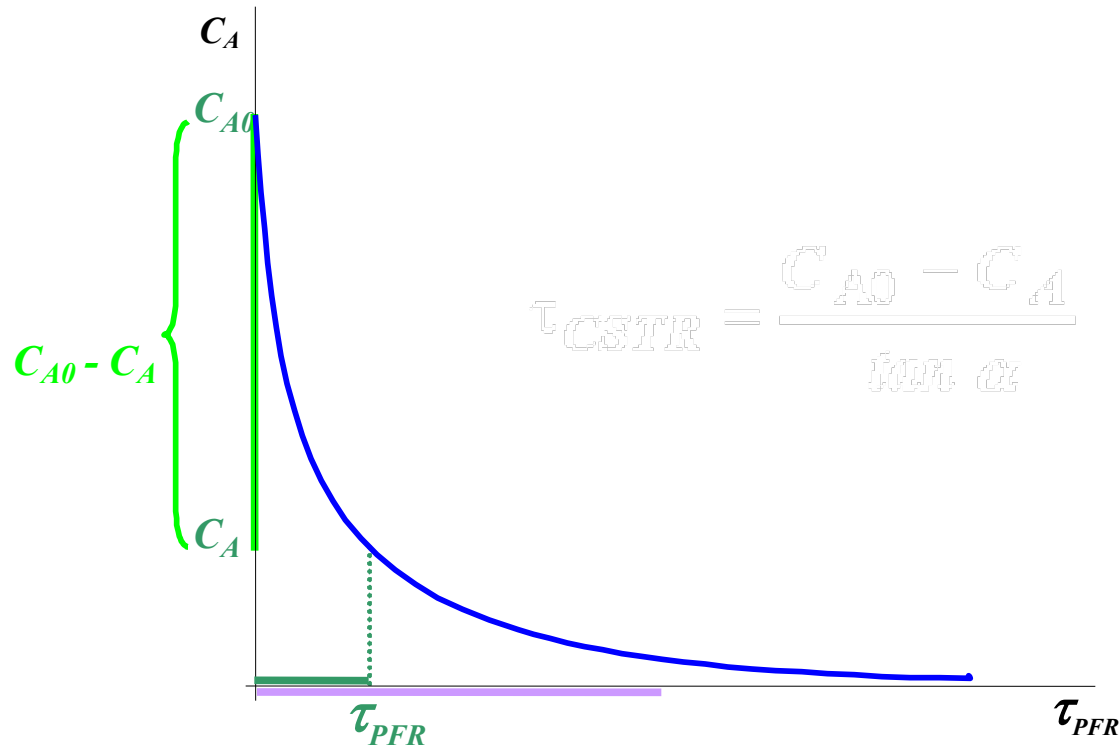
PFR: Leitura directa

CSTR:

Do balanço ao PFR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

$$\therefore -dF_A + r_A \cdot dV = 0$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

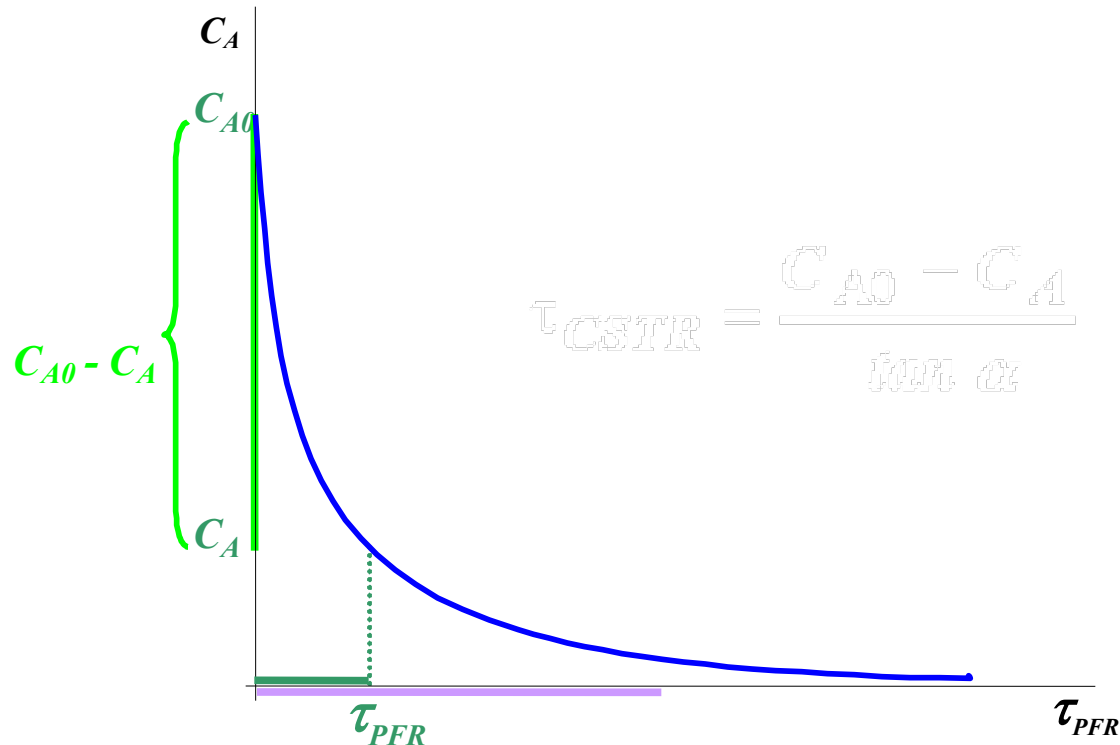
CSTR:

Do balanço ao PFR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

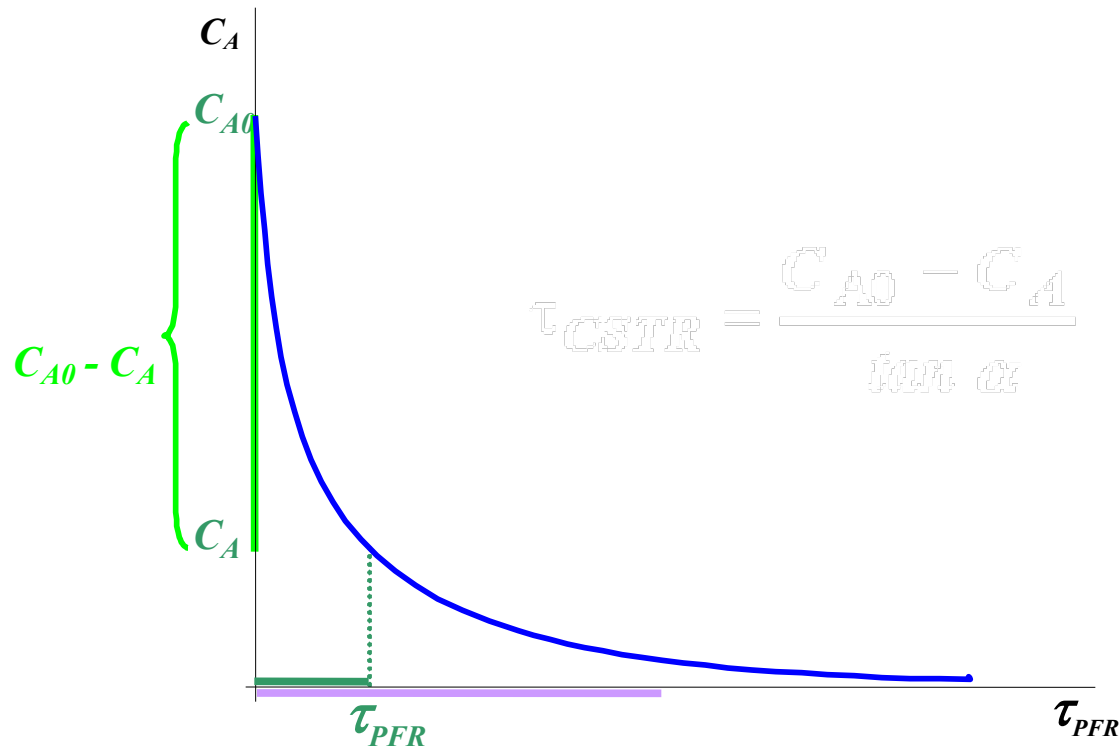
CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

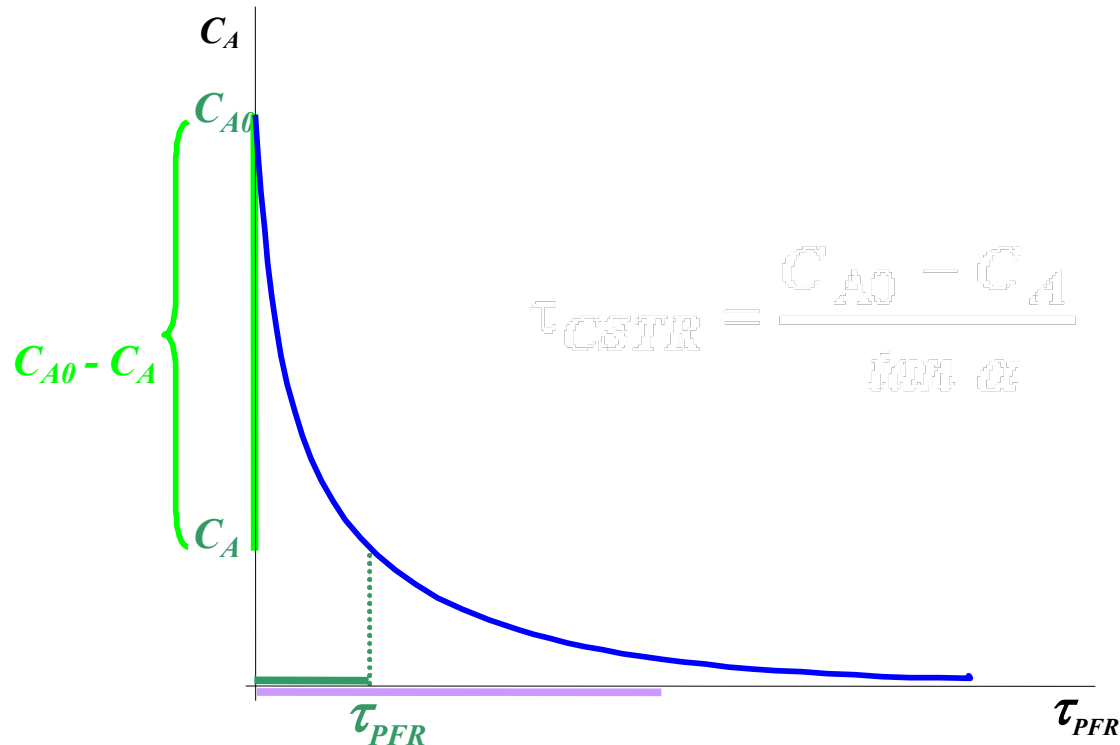
CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore \quad -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore \quad -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

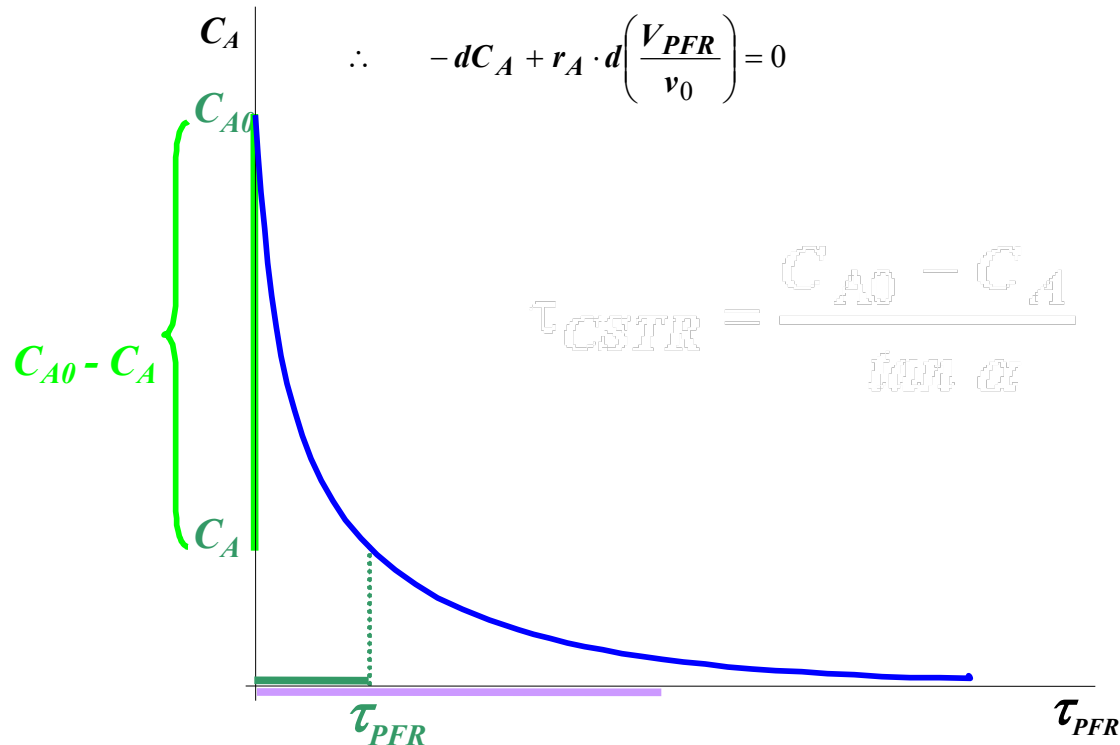
$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore \quad -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore \quad -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

$$\therefore -dC_A + r_A \cdot d\left(\frac{V_{PFR}}{v_0}\right) = 0$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

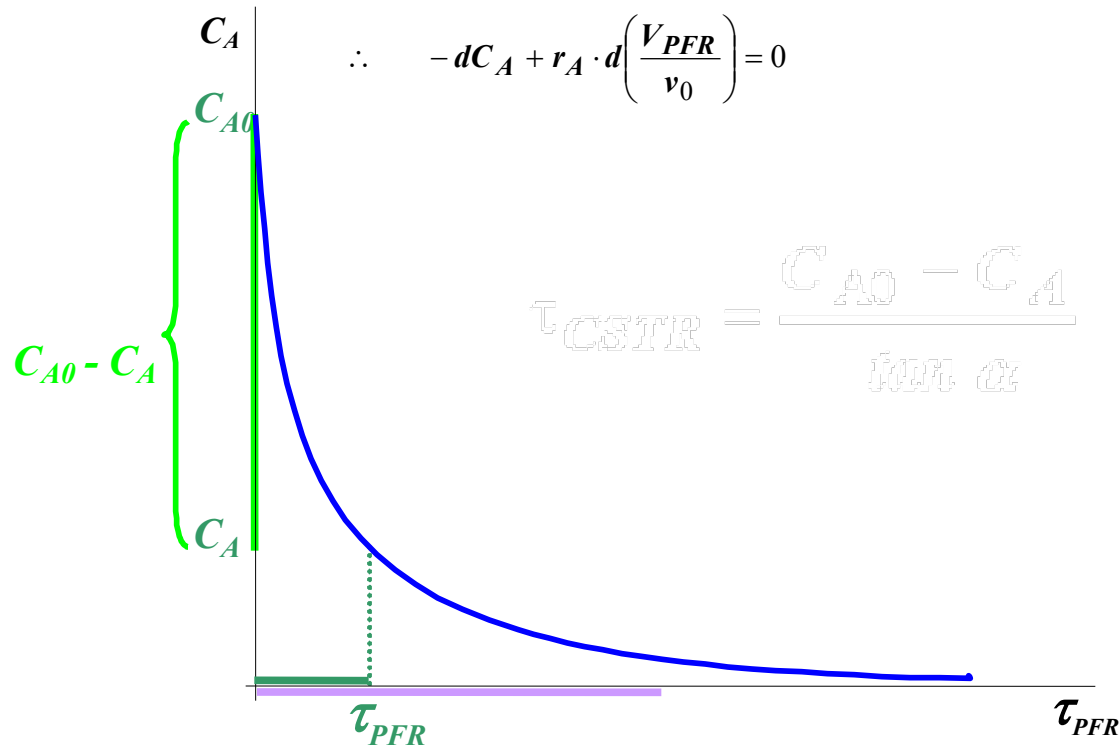
$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

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$$dF_A = v_0 \cdot dC_A \quad \therefore \quad -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore \quad -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

$$\therefore -dC_A + r_A \cdot d\left(\frac{V_{PFR}}{v_0}\right) = 0$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

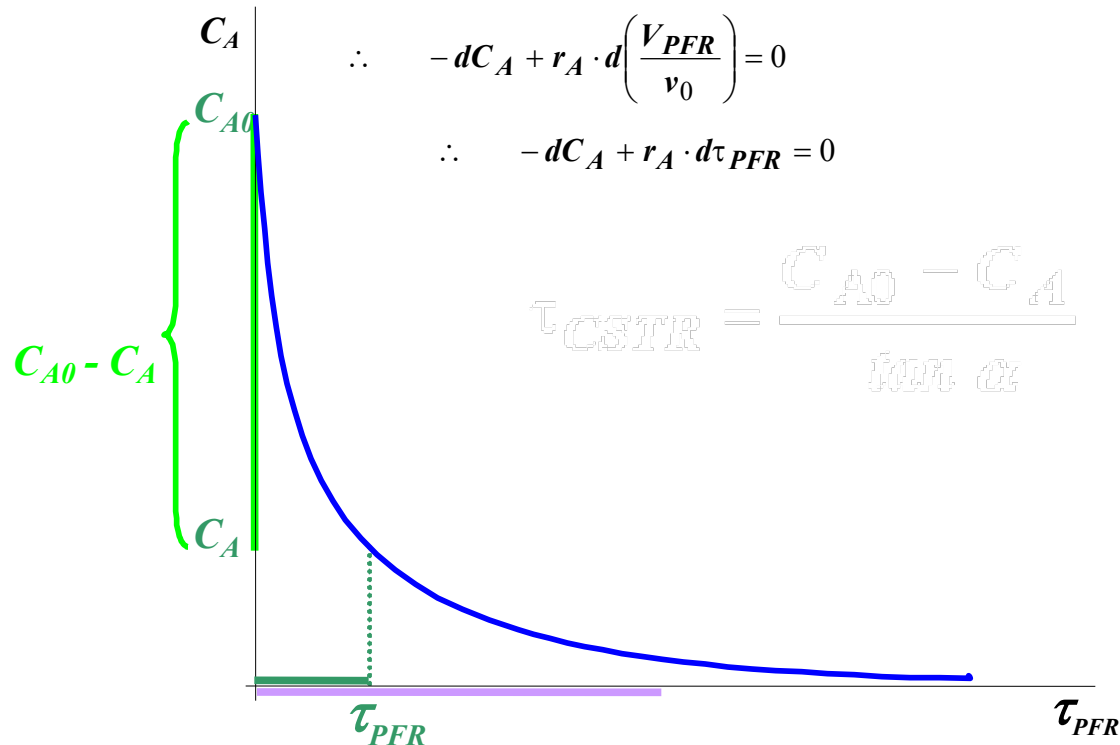
Do balanço ao PFR:

$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

$$\therefore -dC_A + r_A \cdot d\left(\frac{V_{PFR}}{v_0}\right) = 0$$

$$\therefore -dC_A + r_A \cdot d\tau_{PFR} = 0$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

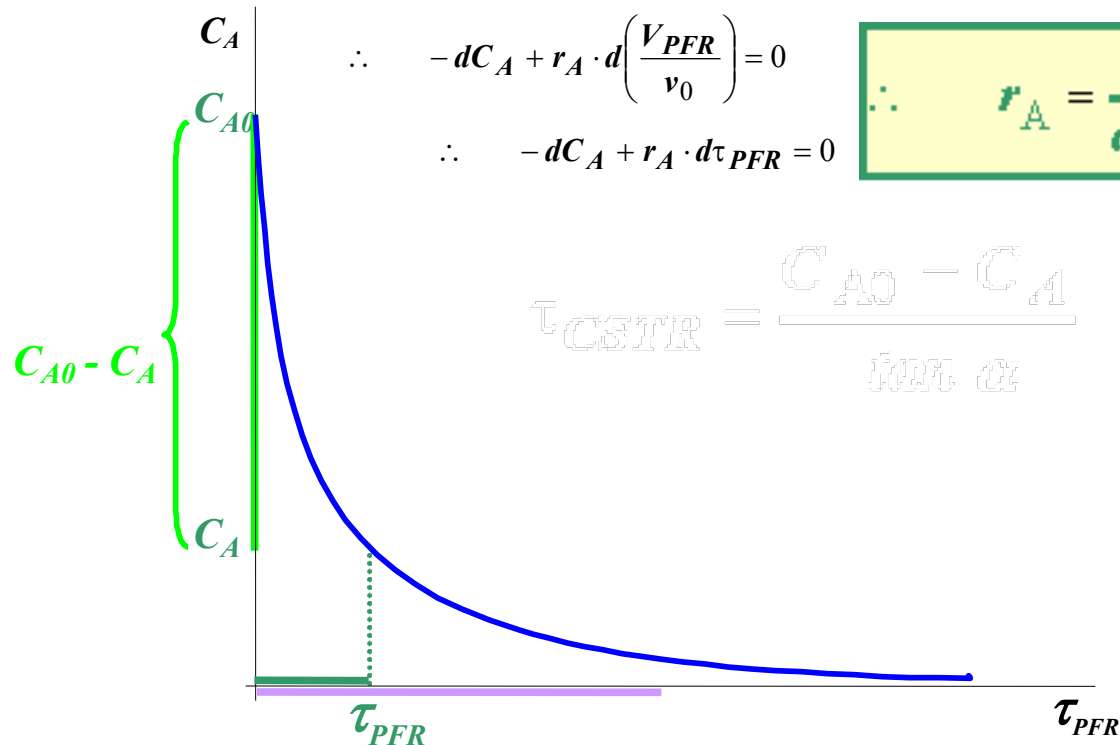
$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

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$$\therefore -dC_A + r_A \cdot d\tau_{PFR} = 0$$

$$\therefore r_A = \frac{dC_A}{d\tau_{PFR}}$$



Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

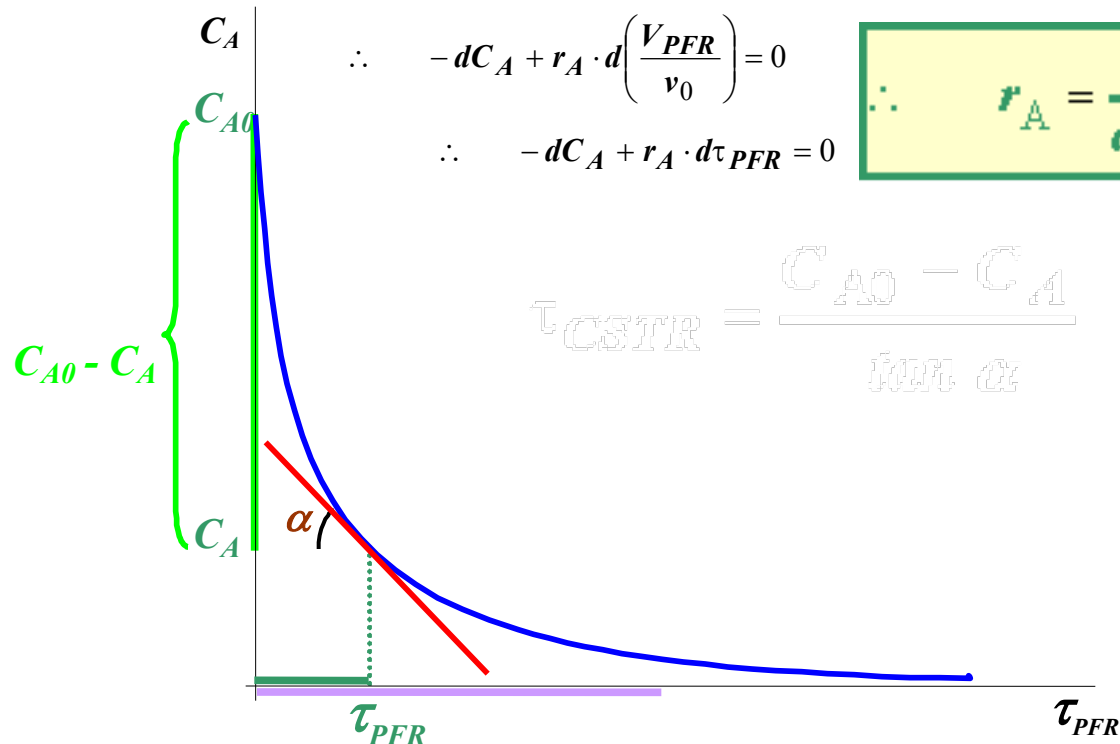
$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

$$\therefore -dC_A + r_A \cdot d\left(\frac{V_{PFR}}{v_0}\right) = 0$$

$$\therefore -dC_A + r_A \cdot d\tau_{PFR} = 0$$

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Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

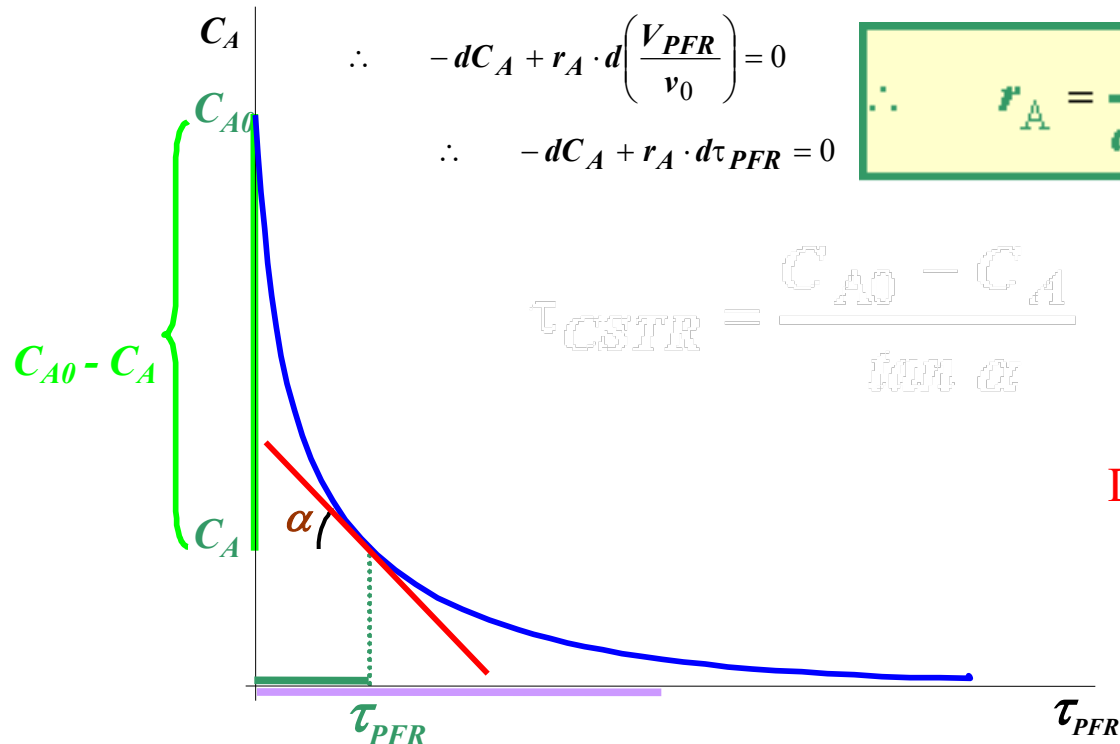
$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

$$\therefore -dC_A + r_A \cdot d\left(\frac{V_{PFR}}{v_0}\right) = 0$$

$$\therefore -dC_A + r_A \cdot d\tau_{PFR} = 0$$

$$\therefore r_A = \frac{dC_A}{d\tau_{PFR}}$$



$$\tau_{CSTR} = \frac{C_{A0} - C_A}{\alpha}$$

Do balanço ao CSTR:

Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

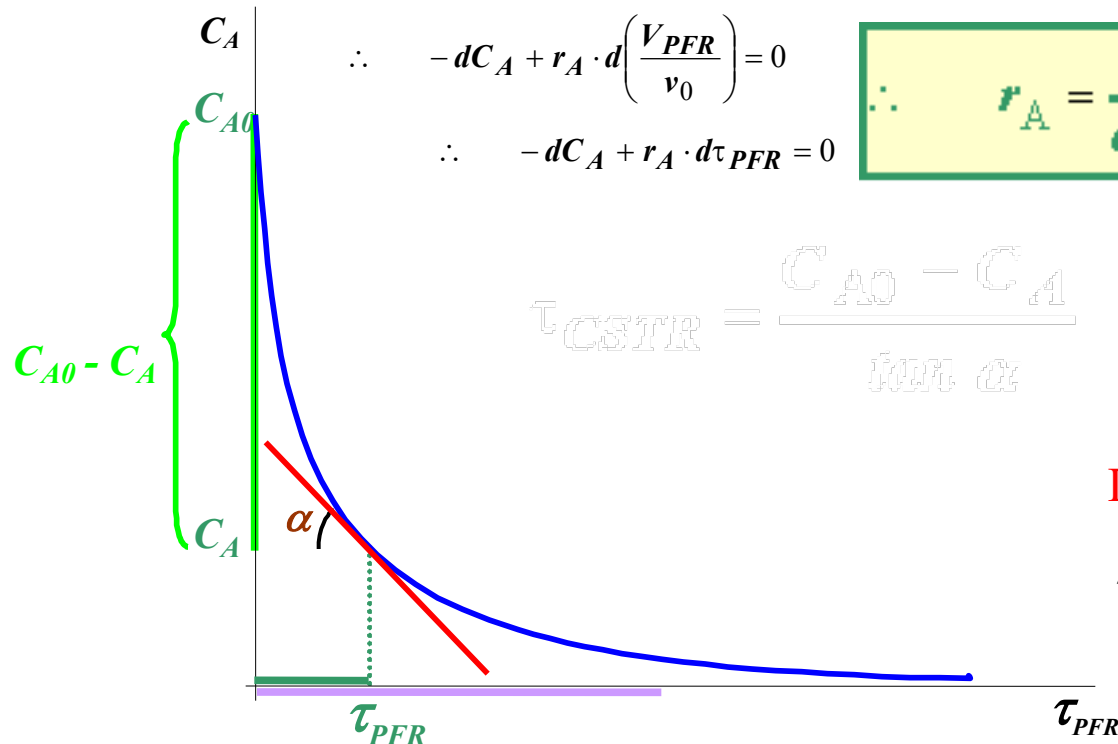
$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

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$$\therefore -dC_A + r_A \cdot d\tau_{PFR} = 0$$

$$\therefore r_A = \frac{dC_A}{d\tau_{PFR}}$$



$$\tau_{CSTR} = \frac{C_{A0} - C_A}{\text{for } \alpha}$$

Do balanço ao CSTR:

$$\tau_{CSTR} = \frac{C_{A0} - C_A}{(-r_A)}$$

Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

Do balanço ao PFR:

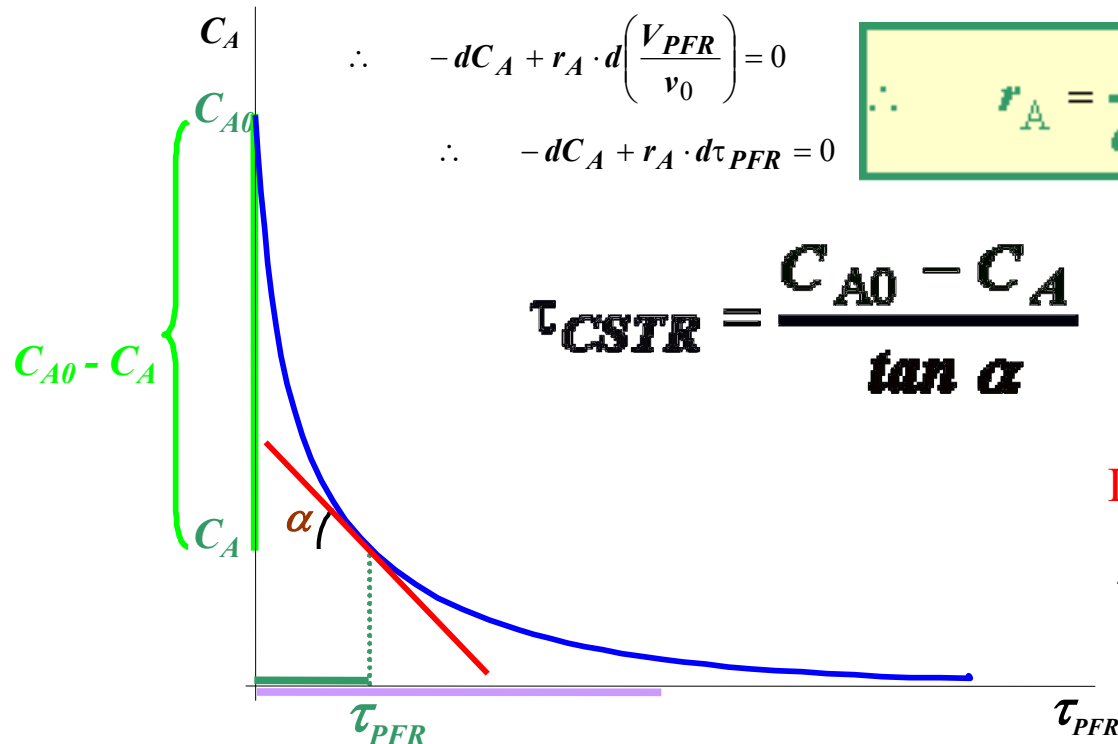
$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

$$\therefore -dC_A + r_A \cdot d\left(\frac{V_{PFR}}{v_0}\right) = 0$$

$$\therefore -dC_A + r_A \cdot d\tau_{PFR} = 0$$

$$\therefore r_A = \frac{dC_A}{d\tau_{PFR}}$$



Do balanço ao CSTR:

$$\tau_{CSTR} = \frac{C_{A0} - C_A}{(-r_A)}$$

Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

Do balanço ao PFR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

$$\therefore -dF_A + r_A \cdot dV = 0$$

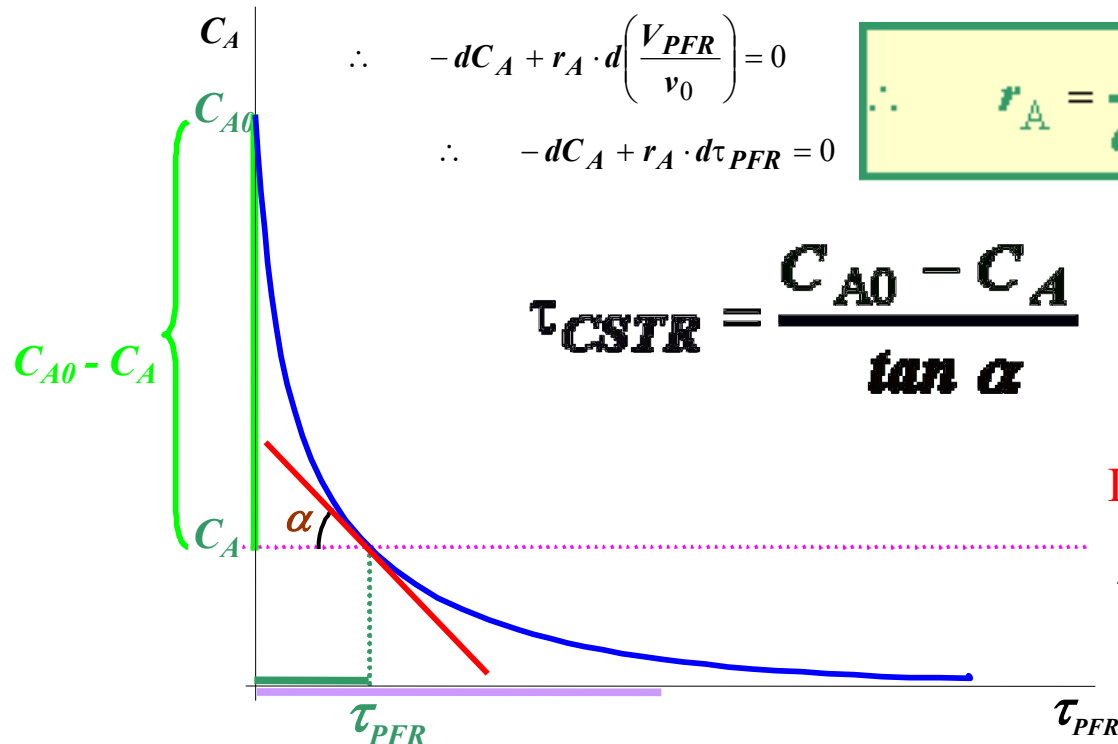
$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

$$\therefore -dC_A + r_A \cdot d\left(\frac{V_{PFR}}{v_0}\right) = 0$$

$$\therefore -dC_A + r_A \cdot d\tau_{PFR} = 0$$

$$\therefore r_A = \frac{dC_A}{d\tau_{PFR}}$$

$$\tau_{CSTR} = \frac{C_{A0} - C_A}{\tan \alpha}$$



Do balanço ao CSTR:

$$\tau_{CSTR} = \frac{C_{A0} - C_A}{(-r_A)}$$

Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

Do balanço ao PFR:

$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

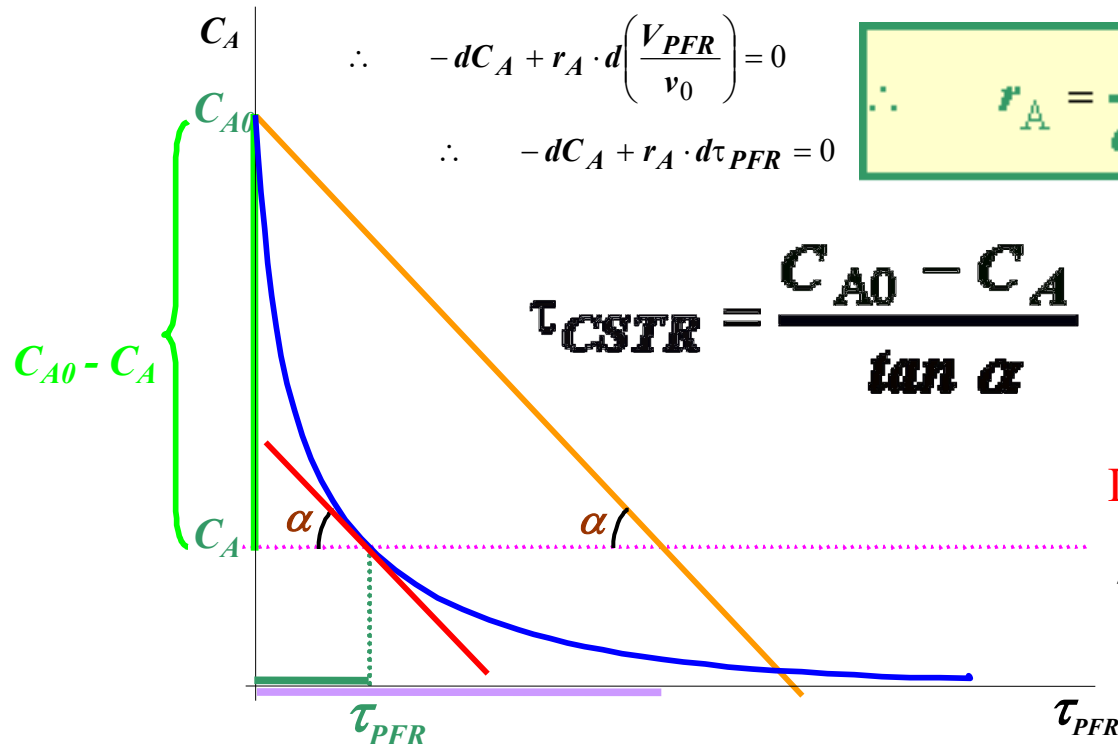
$$\therefore -dF_A + r_A \cdot dV = 0$$

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Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

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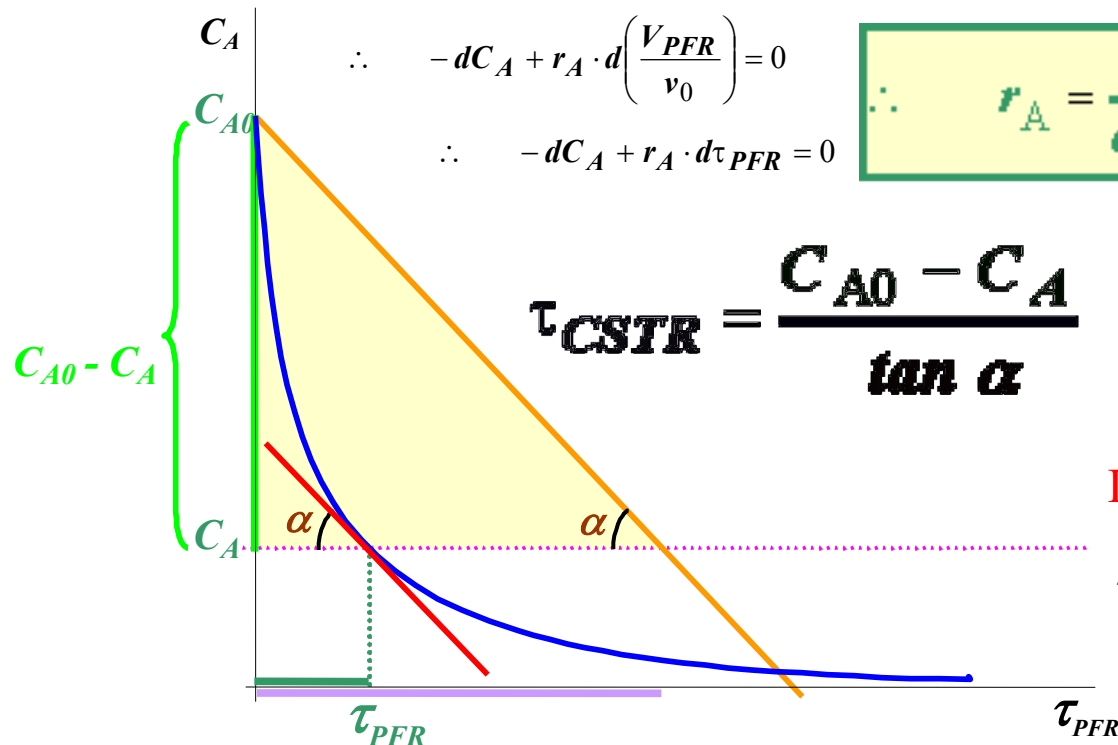
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Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

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$$F_A - (F_A + dF_A) + r_A \cdot dV = 0$$

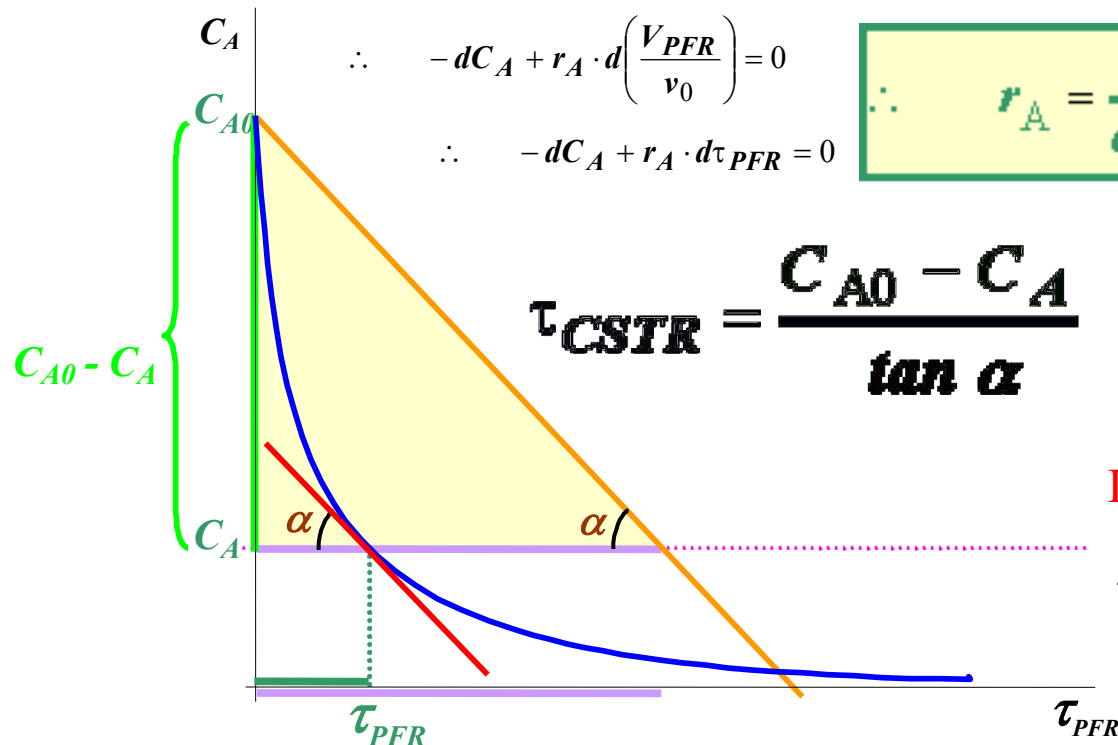
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$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

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$$\tau_{CSTR} = \frac{C_{A0} - C_A}{(-r_A)}$$

Dimensionamento gráfico a partir da curva C vs t

PFR: Leitura directa

CSTR:

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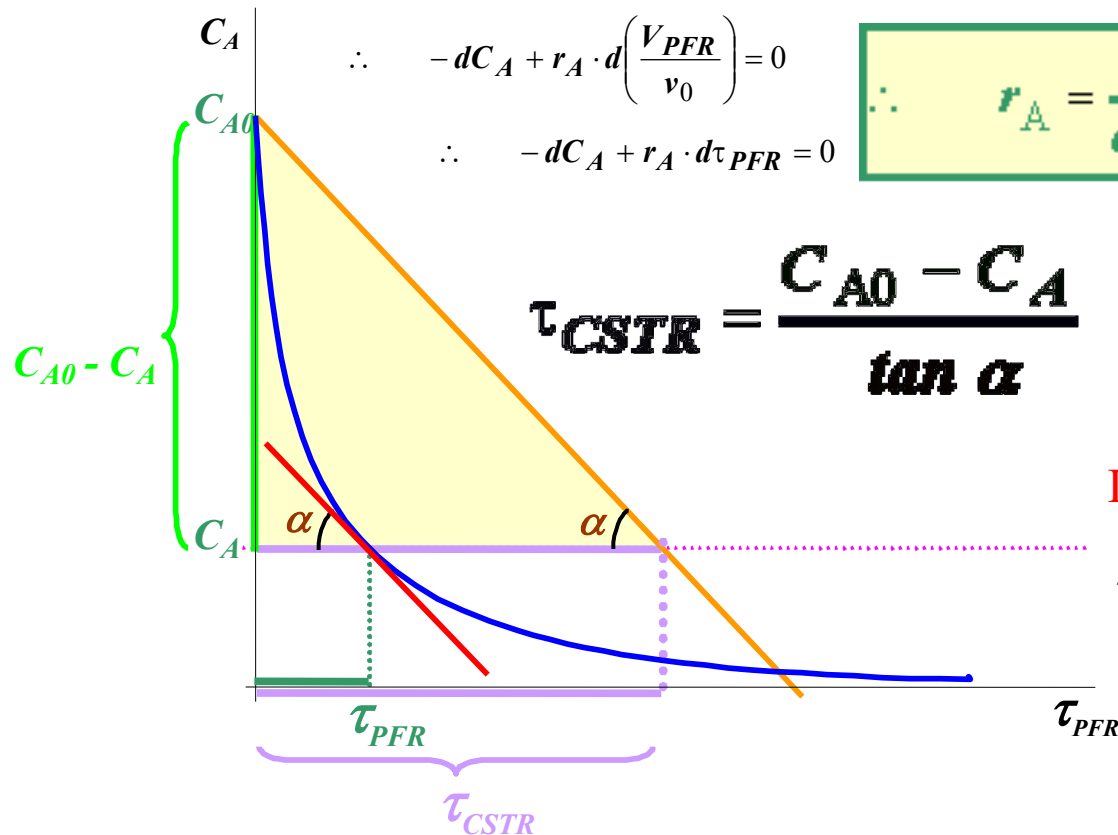
$$\therefore -dF_A + r_A \cdot dV = 0$$

$$dF_A = v_0 \cdot dC_A \quad \therefore -v_0 dC_A + r_A \cdot dV_{PFR} = 0 \quad \therefore -dC_A + r_A \cdot \frac{dV_{PFR}}{v_0} = 0$$

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$$\tau_{CSTR} = \frac{C_{A0} - C_A}{(-r_A)}$$