

Problem 2.1

A batch reactor containing 0.3% (w/v) glucose and a simple medium is inoculated with a culture grown in a medium of the same composition. Optical density (OD) at 420 nm as a function of time evolves as shown in the Table (column 1).

The same strain, this time cultivated in complex medium, is inoculated in another batch reactor containing a mixture of glucose 0.15% (w/v) and lactose 0.15% (w/v). The evolution of optical density, at 420 nm, as a function of time is represented in the Table (column 2). If there is a linear relationship between optical density and cell concentration where 0.175 (OD) corresponds to 0.1 mg cells per ml, calculate:

- The maximum specific growth rate, μ_{\max} ;
- The adaptation time, t_{lag} ;
- The growth yield coefficient, $Y_{x/s}$, assuming complete substrate exhaustion in each case.
- Explain the shape of the curves in each case.

Problema 2.1.

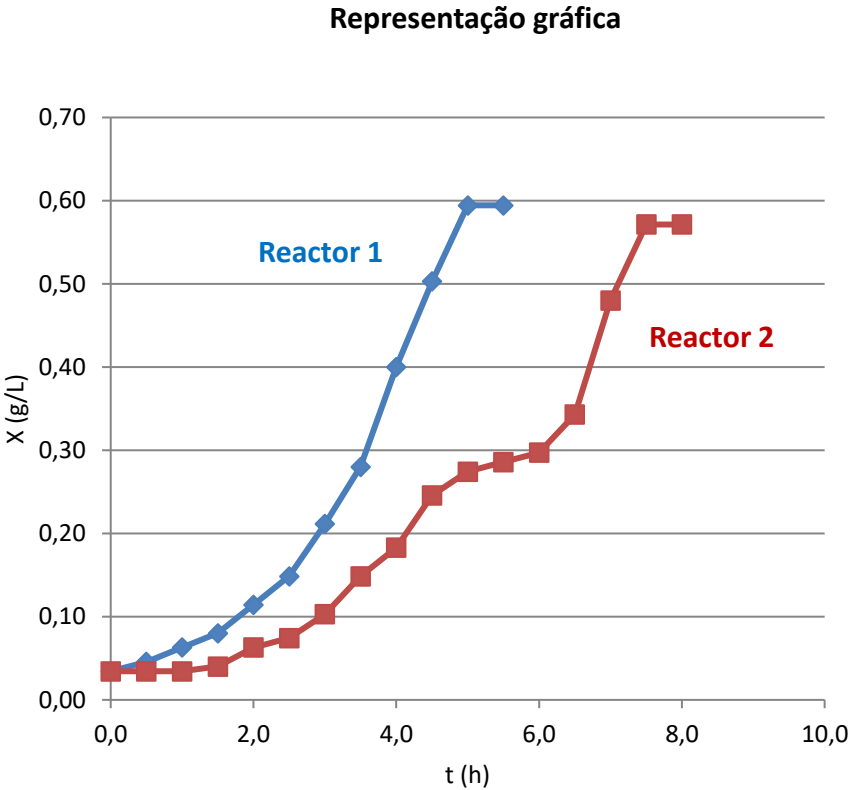
Reactor 1
 $S_0 = 0,3\%$ (w/v) glucose

Reactor 2
 $S_0 = 0,15\%$ (w/v) glucose + $0,15\%$ (w/v) lactose

$A = 0.175 \longrightarrow X = 0.1 \text{ mg/ml}$

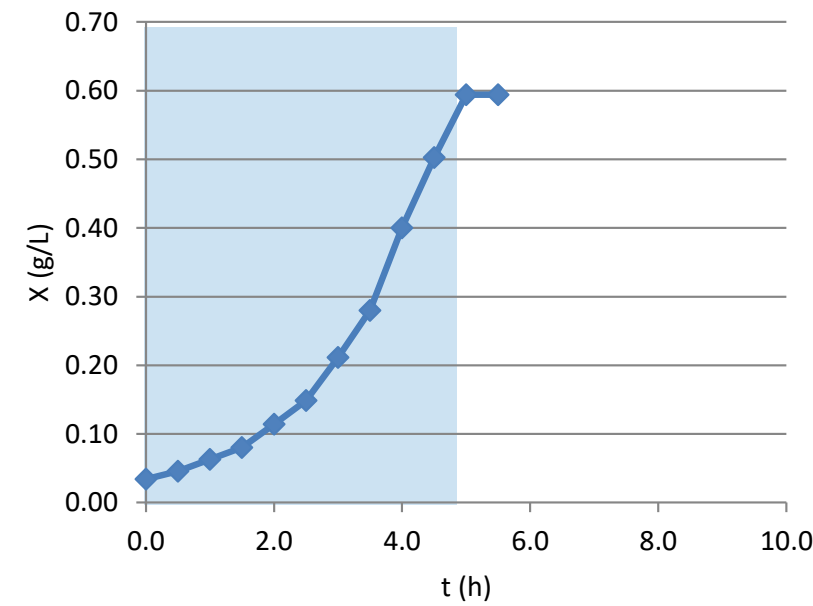
2.1.a) μ_{\max}

t (h)	DO (1)	X (1) (mg/mL)	DO (2)	X (2) (mg/mL)
0,0	0,06	0,03	0,06	0,03
0,5	0,08	0,05	0,06	0,03
1,0	0,11	0,06	0,06	0,03
1,5	0,14	0,08	0,07	0,04
2,0	0,20	0,11	0,11	0,06
2,5	0,26	0,15	0,13	0,07
3,0	0,37	0,21	0,18	0,10
3,5	0,49	0,28	0,26	0,15
4,0	0,35*	0,40	0,32	0,18
4,5	0,44*	0,50	0,43	0,25
5,0	0,52*	0,59	0,48	0,27
5,5	0,52*	0,59	0,50	0,29
6,0			0,52	0,30
6,5			0,30*	0,34
7,0			0,42*	0,48
7,5			0,50*	0,57
8,0			0,50*	0,57

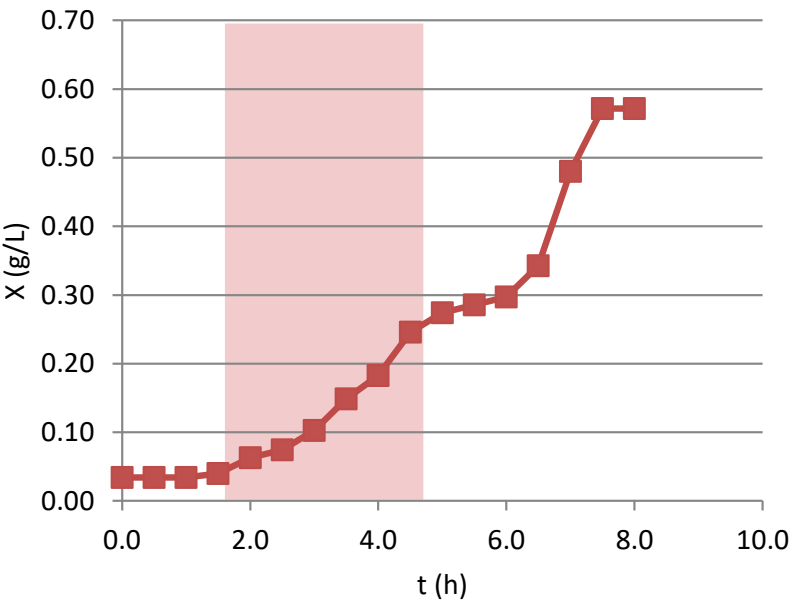


- ⇒ Identify the cell growth phase
- Reactor 1: 0 ~ 5h
 - Reactor 2: ~1.5 – 4.5h

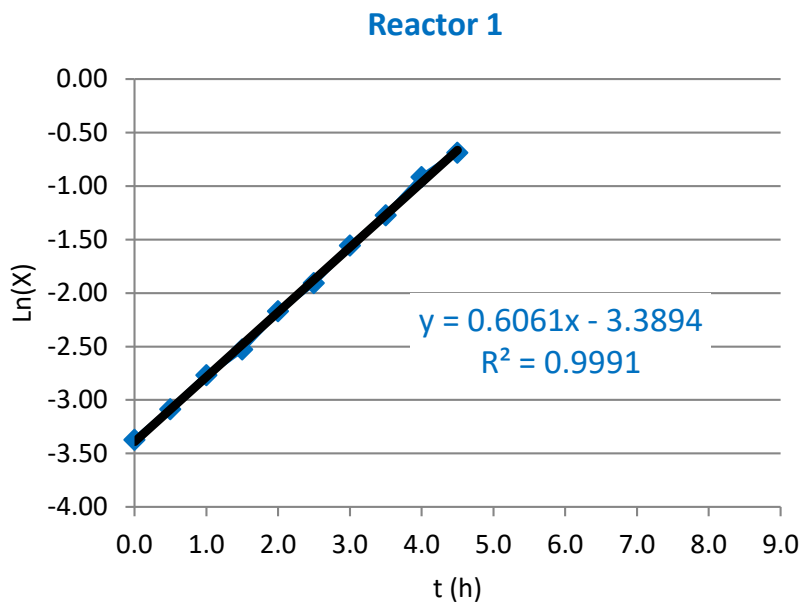
Reactor 1



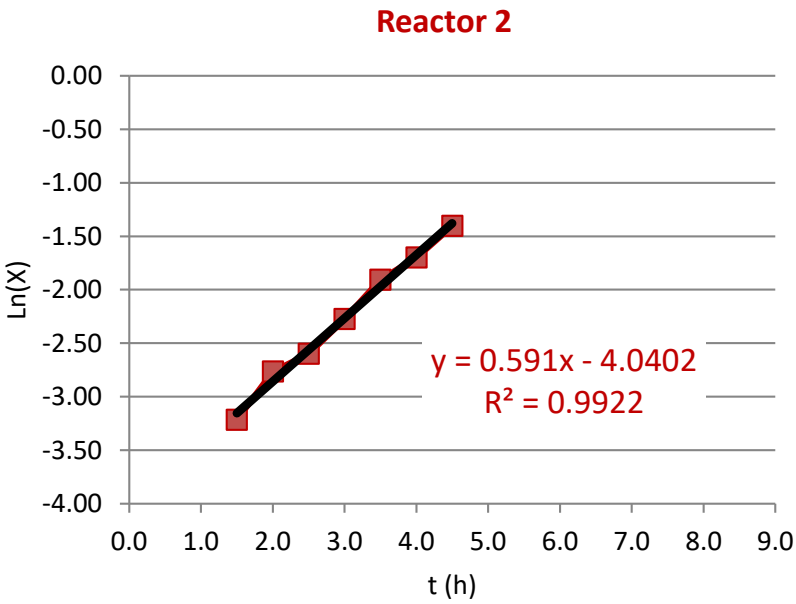
Reactor 2



⇒ Represent $\ln(X)$ vs t ⇒ **Slope**

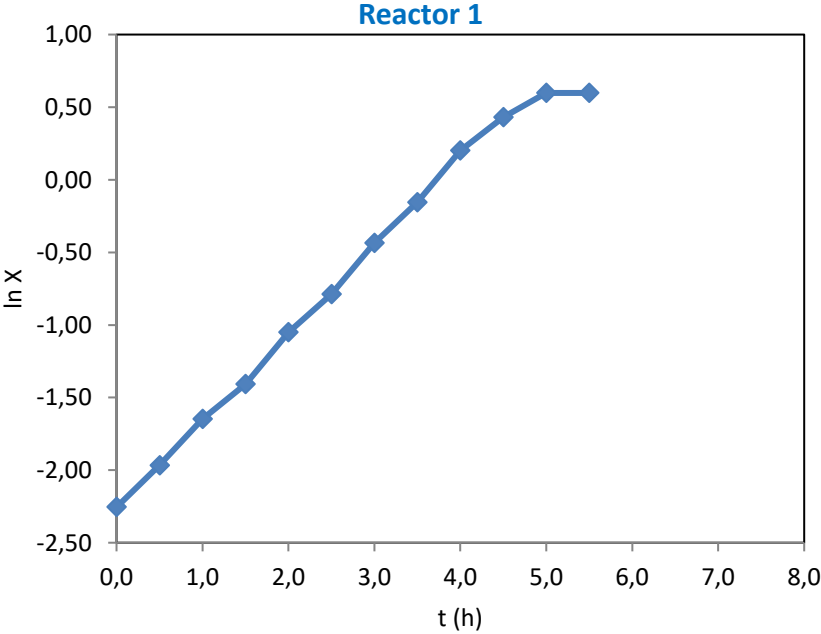


$$\mu_{max} = 0.61 \text{ h}^{-1}$$



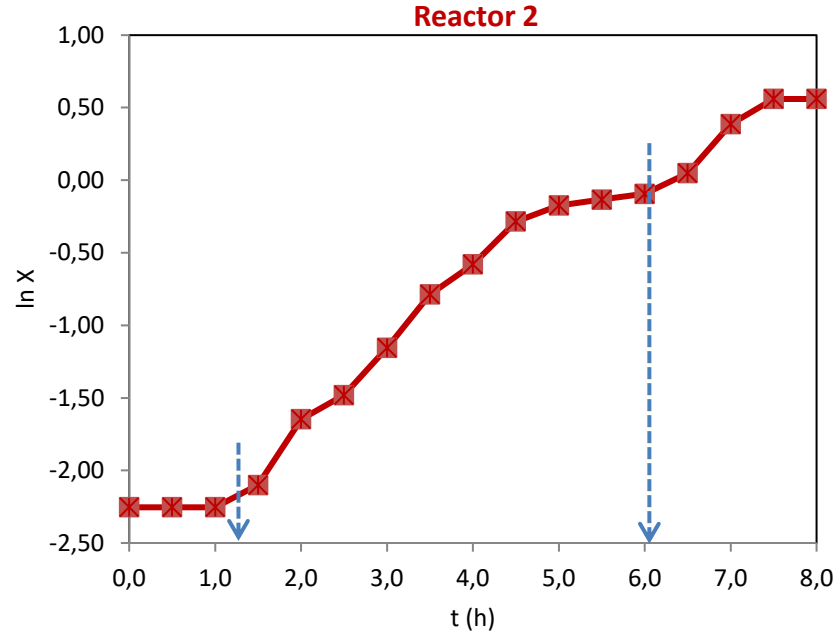
$$\mu_{max} = 0.59 \text{ h}^{-1}$$

2.1.b) t_{lag}



$T_{lag} = 0h$

2.1.b) t_{lag}



$t_{lag} = 1.2h$
 $t_{lag} = \sim 5-6h$

2.1.c)

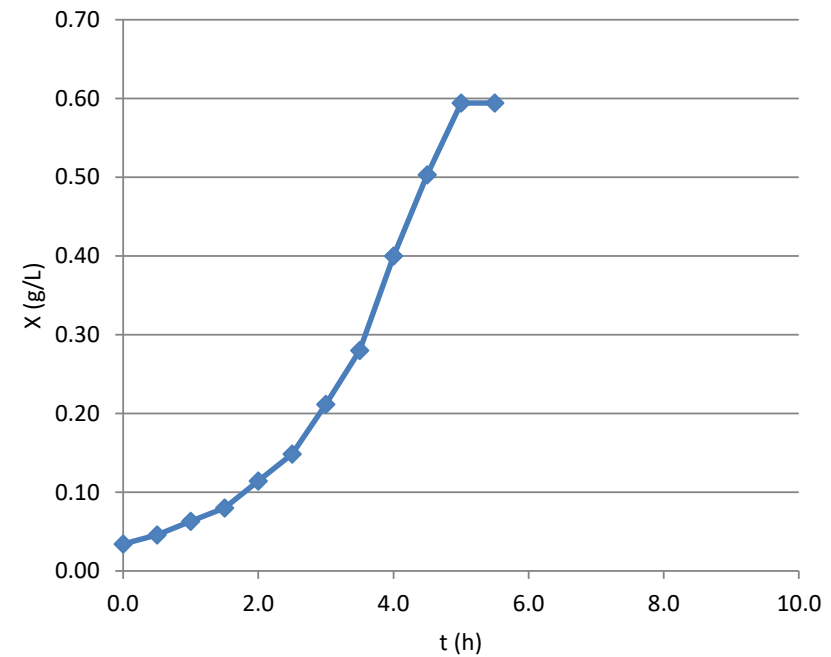
$$Y_{x/S} = \frac{\Delta x}{\Delta S}$$

Reactor 1

$$\Delta x = 0.56 \text{ mg/mL}$$

$$\Delta S = 0.3\%(\text{w/v}) = 3 \text{ mg/mL}$$

$$Y_{x/S} = 0.19 \text{ mg biomass / mg glucose}$$



2.1.c)

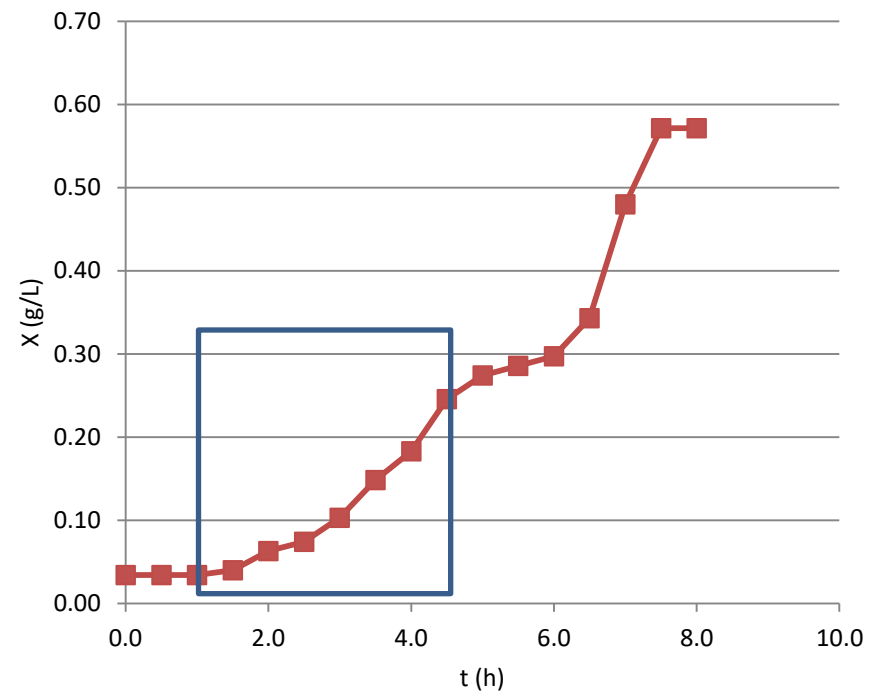
$$Y_{x/S} = \frac{\Delta x}{\Delta S}$$

Reactor 2

$$\Delta X (0-5h) = 0.24 \text{ mg/mL}$$

$$\Delta S_1 = 1.5 \text{ mg/mL}$$

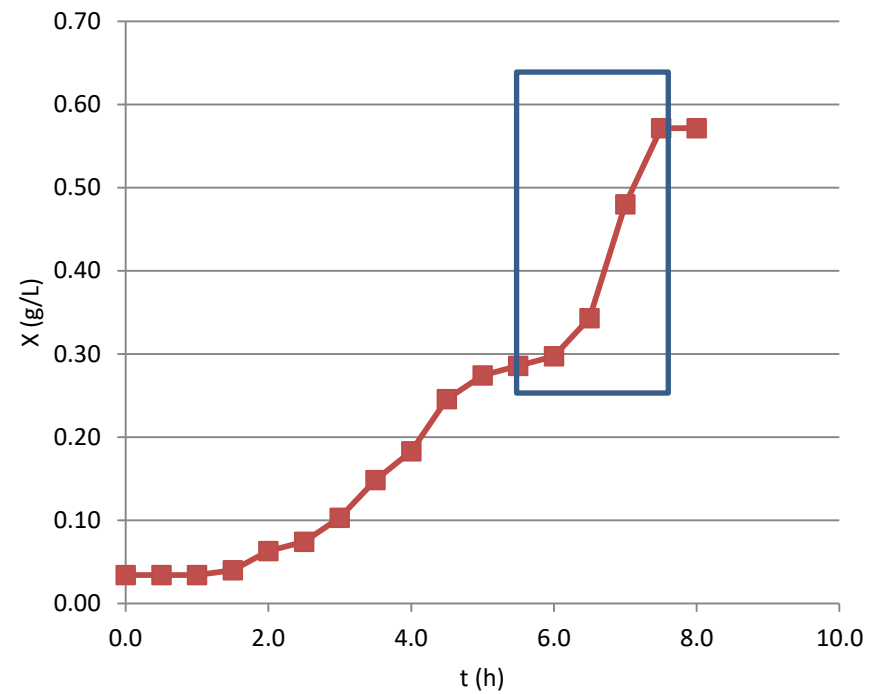
$$Y_{x/S} (1) = 0.17 \text{ mg biomass / mg substrato}$$



2.1.c)

$$Y_{x/S} = \frac{\Delta x}{\Delta S}$$

Reactor 2

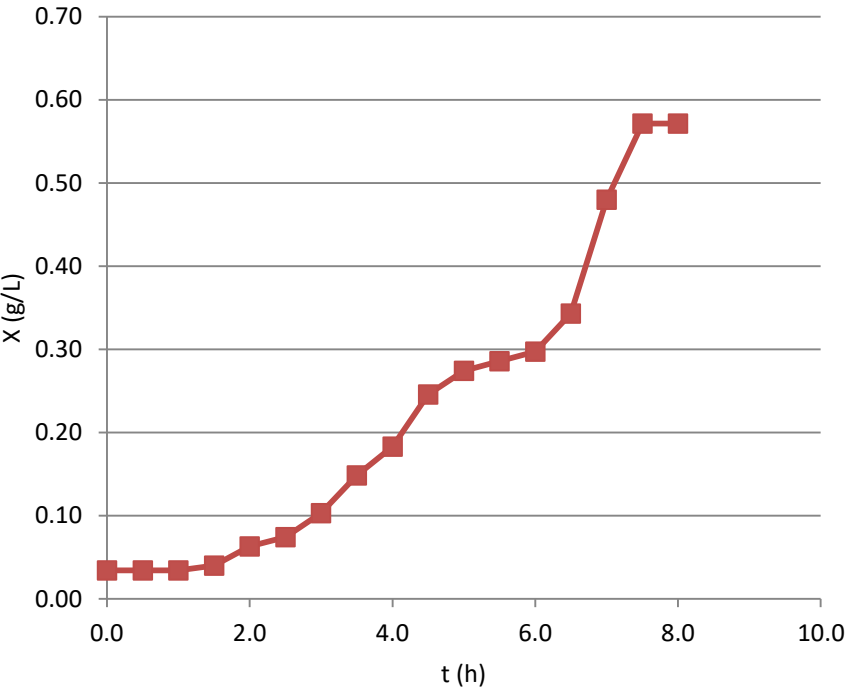


$$\Delta X (5.5-7.5h) = 0.29 \text{ mg/mL}$$

$$\Delta S_2 = 1.5 \text{ mg/mL}$$

$$Y_{x/S} (2) = 0.19 \text{ mg biomass / mg substrato}$$

2.1.d) Reactor 2: **diauxic growth**

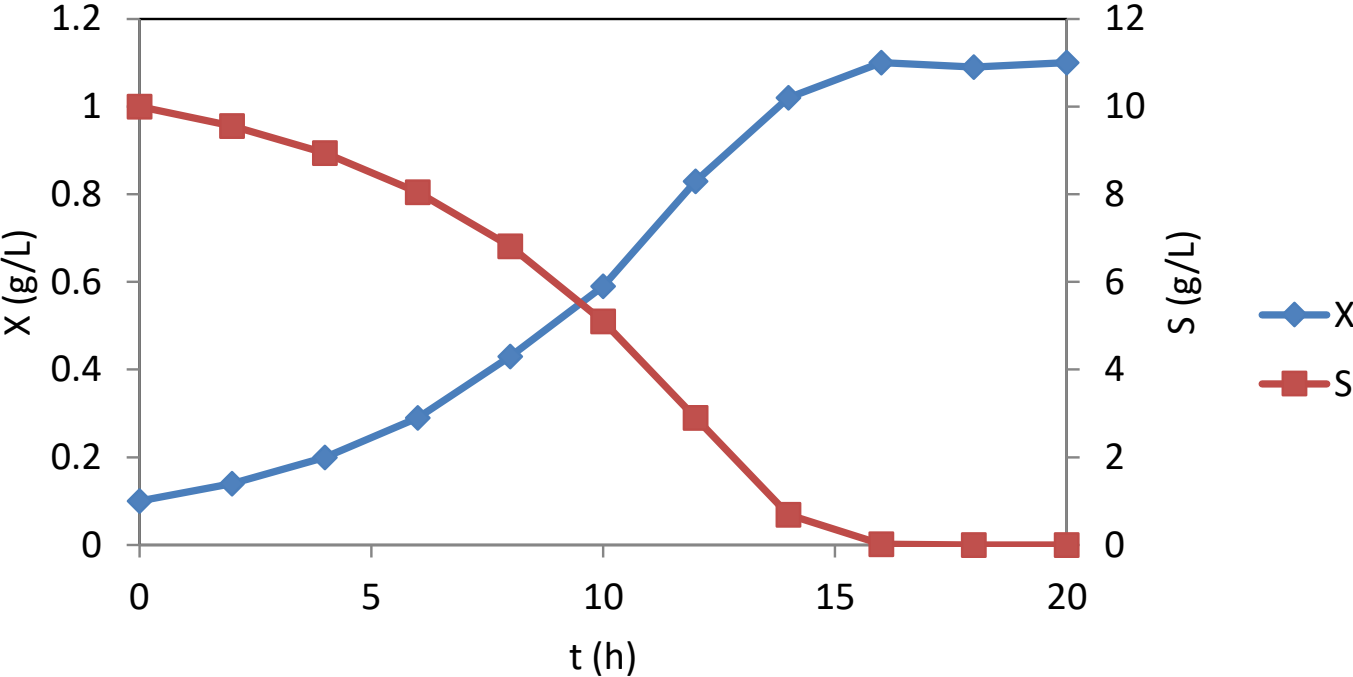


Problem 2.2

A certain microorganism was cultured in a batch reactor for 20 h. Samples were taken every 2 hours to measure cell and substrate concentration. Assess the degree of substrate limitation over time and calculate the maximum specific growth rate as well as the Monod constant.

T(h)	X (g/L)	S (g/L)
0	0.10	10.00
2	0.14	9.56
4	0.20	8.94
6	0.29	8.05
8	0.43	6.81
10	0.59	5.10
12	0.83	2.90
14	1.02	0.69
16	1.10	0.02
18	1.09	0.00
20	1.10	0.00

⇒ X vs t e S vs t



⇒ Calculate the specific cell growth rate

$$\mu = \frac{dx}{dt} \cdot \frac{1}{x}$$

$$\mu_i = \frac{x_{i+1} - x_{i-1}}{t_{i+1} - t_{i-1}} \cdot \frac{1}{x_i} \longrightarrow \text{3 points rule}$$

$$\mu_i = \frac{x_i - x_{i-1}}{t_i - t_{i-1}} \cdot \frac{1}{x_i} \longrightarrow \text{Euler rule}$$

			euler	3 ptos
t (h)	X (g/L)	S (g/L)		
0	0,10	10.00		
2	0,14	9,56		
4	0,20	8,94		
6	0,29	8,05		
8	0,43	6,81		
10	0,59	5,10		
12	0,83	2,90		
14	1,02	0,69		
16	1,10	0,02		
18	1,09	0		
20	1,10	0		

⇒ Calculate the specific cell growth rate

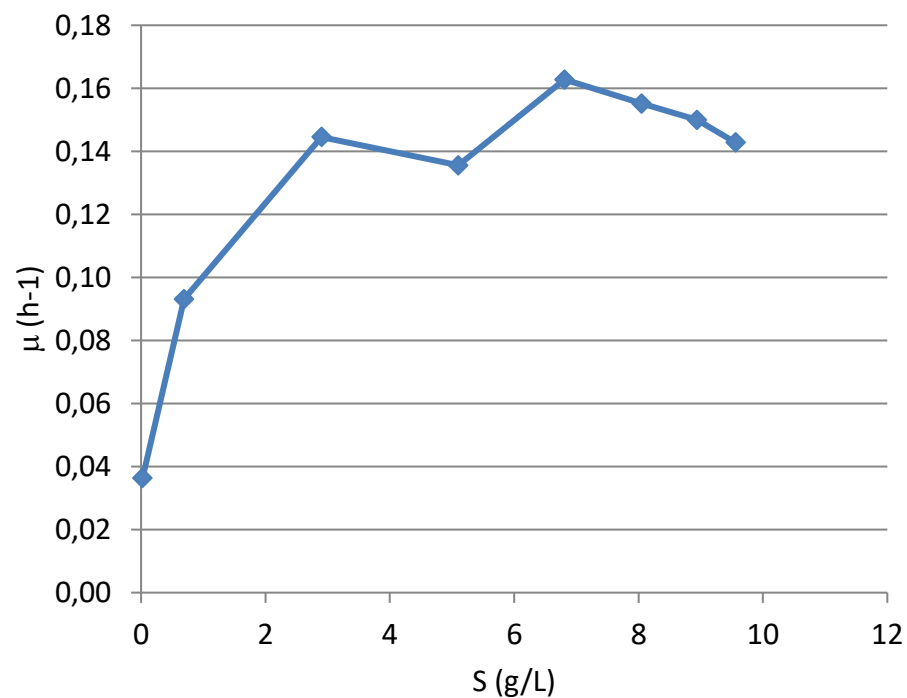
$$\mu = \frac{dx}{dt} \cdot \frac{1}{x}$$

$$\mu_i = \frac{x_{i+1} - x_{i-1}}{t_{i+1} - t_{i-1}} \cdot \frac{1}{x_i} \longrightarrow \text{3 points rule}$$

$$\mu_i = \frac{x_i - x_{i-1}}{t_i - t_{i-1}} \cdot \frac{1}{x_i} \longrightarrow \text{Euler rule}$$

			euler	3 ptos
t (h)	X (g/L)	S (g/L)	μ (h ⁻¹)	μ (h ⁻¹)
0	0,10	10.00		
2	0,14	9,56	0,14	0,18
4	0,20	8,94	0,15	0,19
6	0,29	8,05	0,16	0,20
8	0,43	6,81	0,16	0,17
10	0,59	5,10	0,14	0,17
12	0,83	2,90	0,14	0,13
14	1,02	0,69	0,09	0,07
16	1,10	0,02	0,04	0,02
18	1,09	0	0,00	0,00
20	1,10	0	0,00	0,06

	euler
S (g/L)	μ (h ⁻¹)
10	
9,56	0,14
8,94	0,15
8,05	0,16
6,81	0,16
5,1	0,14
2,9	0,14
0,69	0,09
0,02	0,04



Monod model

$$\mu = \frac{\mu_{\max} S}{K_s + S}$$

Eadie-Hofstee

$$\mu = -K_s \frac{\mu}{S} + \mu_{\max}$$

Lineweaver-Burk

$$\frac{1}{\mu} = \frac{K_s}{\mu_{\max}} \frac{1}{S} + \frac{1}{\mu_{\max}}$$

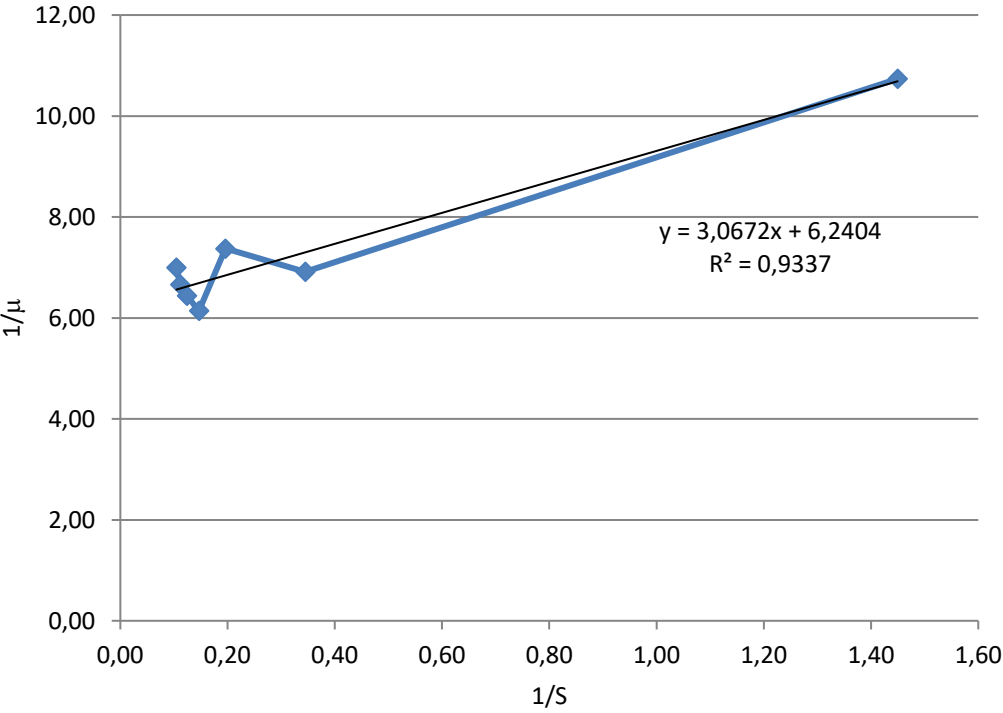
Hanes-Woolf

$$\frac{S}{\mu} = S \frac{1}{\mu_{\max}} + \frac{K_s}{\mu_{\max}}$$

Lineweaver-Burk

$$\frac{1}{\mu} = \frac{K_s}{\mu_{\max}} \frac{1}{S} + \frac{1}{\mu_{\max}}$$

1/S	1/μ
0,10	7,00
0,11	6,67
0,12	6,44
0,15	6,14
0,20	7,38
0,34	6,92
1,45	10,74
50,00	27,50



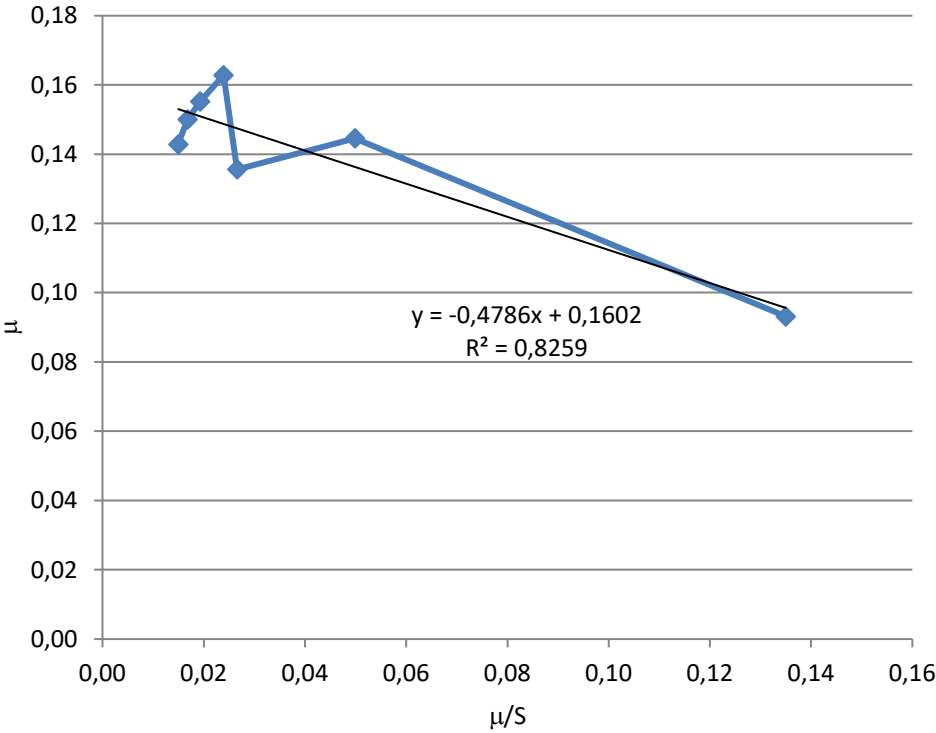
$$\left\{ \begin{array}{l} \frac{K_s}{\mu_{\max}} = 3.0672 \\ \frac{1}{\mu_{\max}} = 6.2404 \end{array} \right.$$

$$\Leftrightarrow \left\{ \begin{array}{l} K_s = 0.4908 \text{ g/L} \\ \mu_{\max} = 0.1602 \text{ h}^{-1} \end{array} \right.$$

Eadie-Hofstee

$$\mu = -K_s \frac{\mu}{S} + \mu_{\max}$$

μ/S	μ
0,01	0,14
0,02	0,15
0,02	0,16
0,02	0,16
0,03	0,14
0,05	0,14
0,13	0,09
1,82	0,04



$$\left\{ \begin{array}{l} -K_s = -0.4786 \text{ g/L} \\ \mu_{\max} = 0.1602 \text{ h}^{-1} \end{array} \right.$$

Problem 2.3

Escherichia coli grows in a batch reactor using glucose as a substrate. The following table shows cell concentrations as a function of substrate concentration.

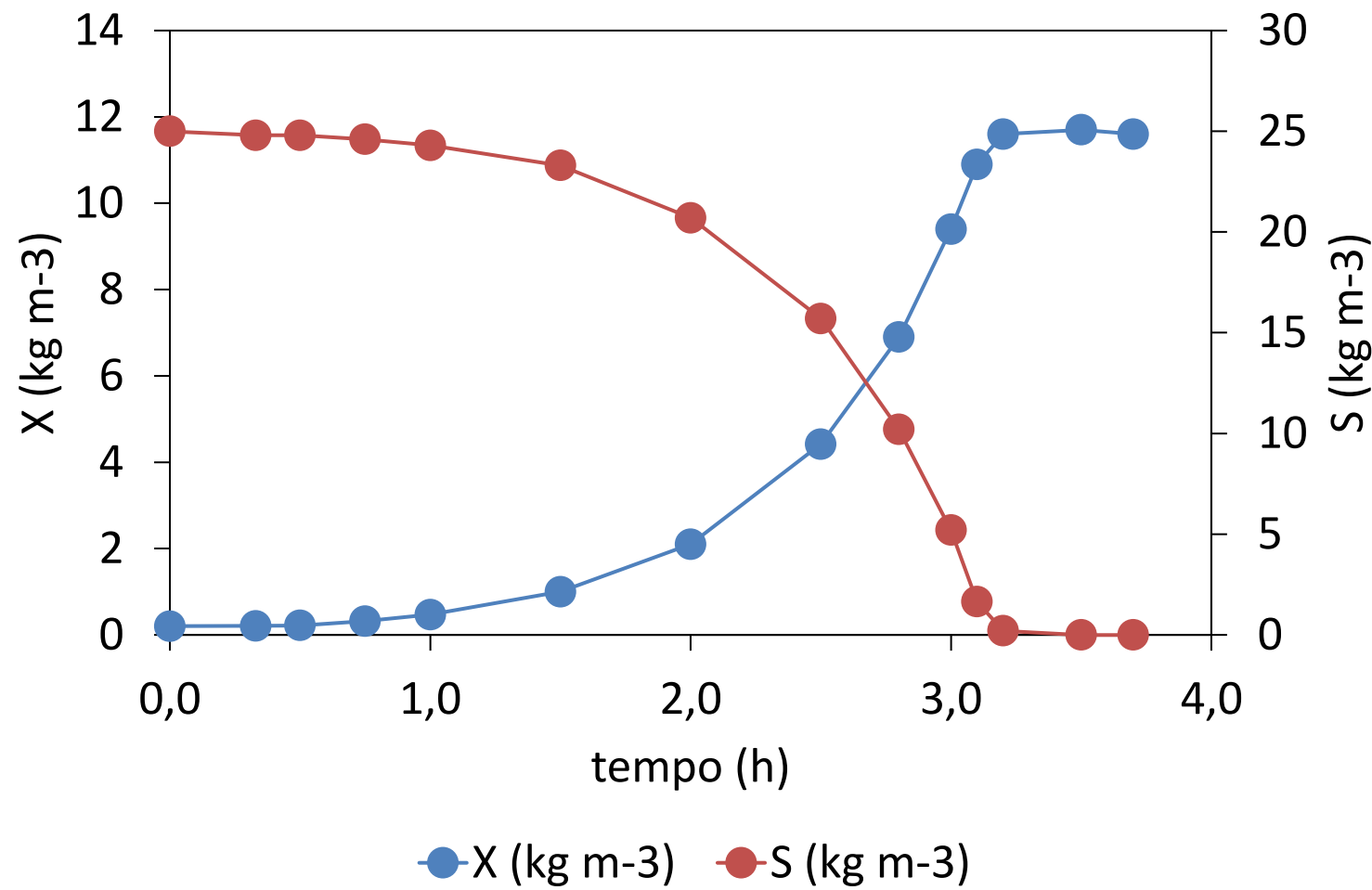
a) Represent μ as a function of time.

b) Calculate μ_{\max} .

c) Calculate the apparent growth yield coefficient and the real growth yield coefficient.

Tempo (h)	Concentração Celular (kg m ⁻³)	Concentração Substrato (kg m ⁻³)
0.0	0.20	25.0
0.33	0.21	24.8
0.5	0.22	24.8
0.75	0.32	24.6
1.0	0.47	24.3
1.5	1.00	23.3
2.0	2.10	20.7
2.5	4.42	15.7
2.8	6.9	10.2
3.0	9.4	5.2
3.1	10.9	1.65
3.2	11.6	0.2
3.5	11.7	0.0
3.7	11.6	0.0

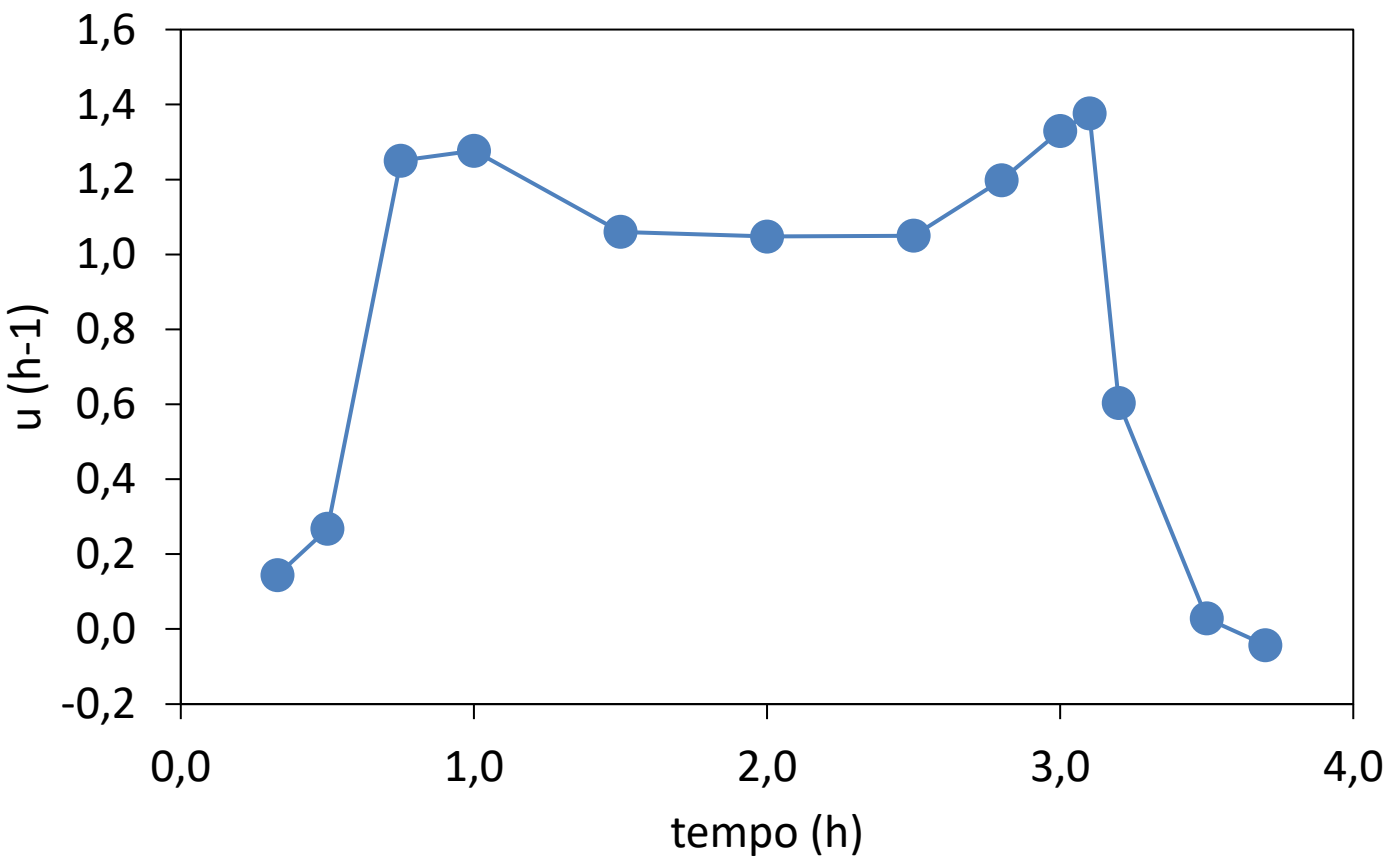
2.3.a) Growth profile: cell growth and substrate consumption



2.3.a) Calculate the specific cell growth rate (Euler)

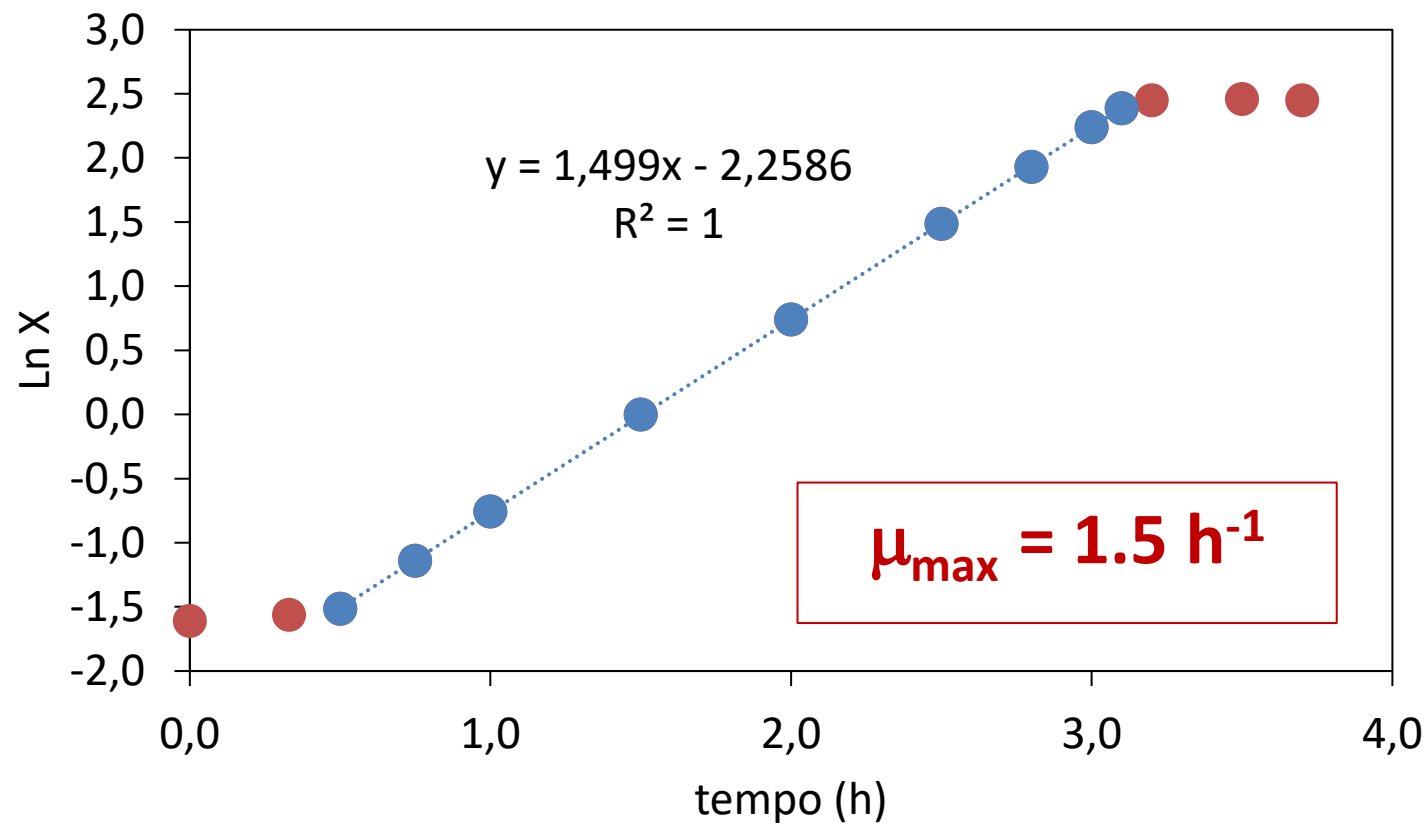
Tempo (h)	X (kg m ⁻³)	S (kg m ⁻³)	u (h ⁻¹)
0.00	0.20	25.00	
0.33	0.21	24.80	0.14
0.50	0.22	24.80	0.27
0.75	0.32	24.60	1.25
1.00	0.47	24.30	1.28
1.50	1.00	23.30	1.06
2.00	2.10	20.70	1.05
2.50	4.42	15.70	1.05
2.80	6.90	10.20	1.20
3.00	9.40	5.20	1.33
3.10	10.90	1.65	1.38
3.20	11.60	0.20	0.60
3.50	11.70	0.00	0.03
3.70	11.60	0.00	-0.04

2.3.a) μ as a function of time



2.3.b) 1. Calculate μ_{\max}

Ln X vs time



2.3.c) Calculate the yield coefficients

a. Apparent

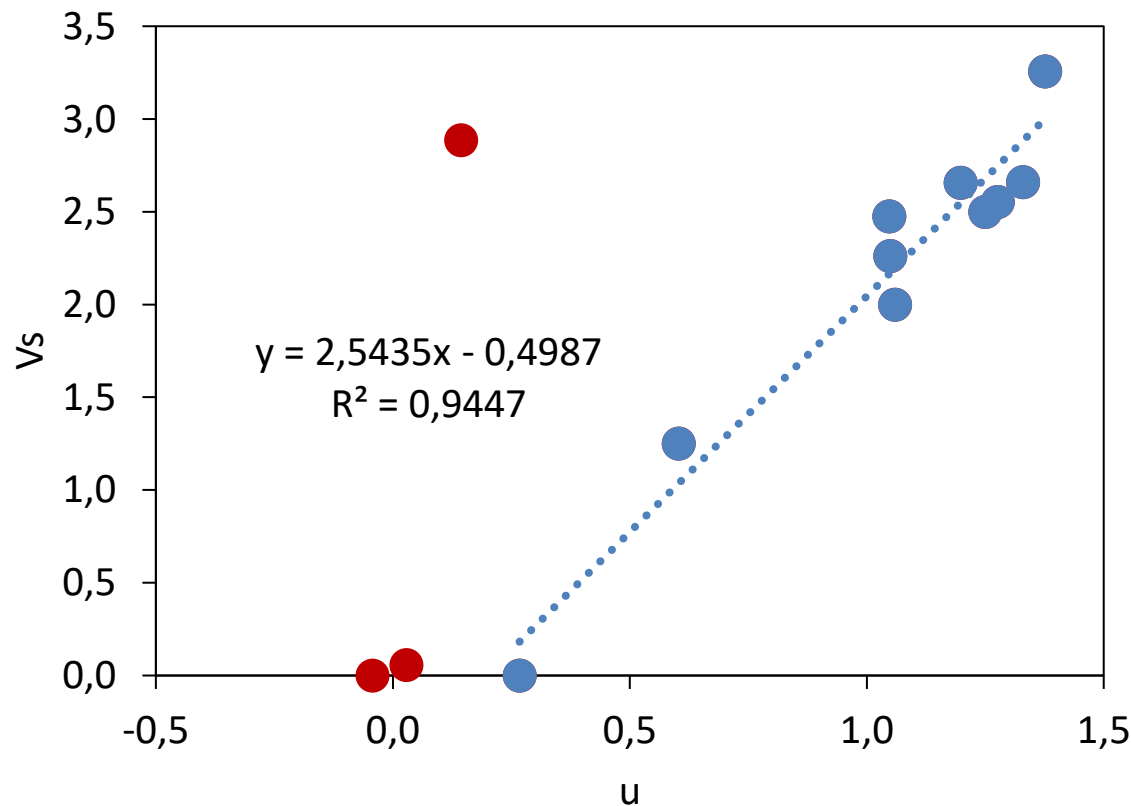
$$Y_{x/s} = \frac{\Delta x}{\Delta S}$$

$$Y_{x/s} = \frac{\Delta X}{\Delta S} = 0.46 \text{ kg}_X/\text{kg}_S$$

2.3.c) Calculate the yield coefficients

a. Real

$$V_s = \frac{1}{Y'_{x/s}} \mu + m$$



$$Y'_{x/s} = 0.39 \text{ kg}_X/\text{kg}_S$$

$$m = 0.50 \text{ kg}_S/\text{kg}_X \text{ h}^{-1}$$