

Aulas Teórico-Práticas / Problem Solving Classes

Professor: Filomena Freitas

1 aula semanal (3 horas) / 1 weekly class (3 hours)

Turnos:	3 ^a feira (Tuesday)	08:00-11:00	(Ed. VII, 3.4)
	3 ^a feira (Tuesday)	13:30-16:30	(Ed. IV, 110)
	4 ^a feira (Wednesday)	08:00-11:00	(ED. 2.2)

Aulas Teórico-Práticas / Problem Solving Classes

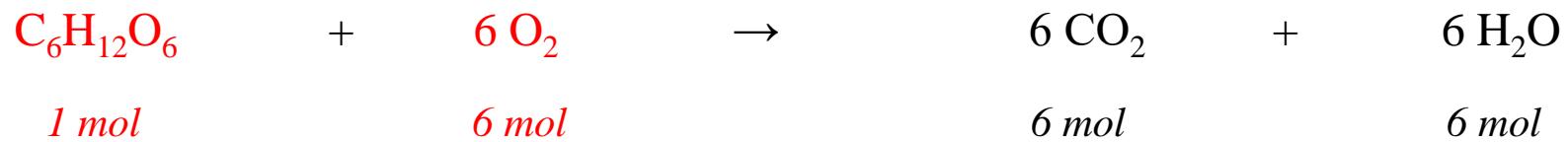
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Resolução de Problemas / Problem solving

- Os enunciados são disponibilizados no CLIP / Problem sheets available at CLIP (*Documentação de apoio - Problemas*)
- Os problemas são resolvidos na aula, pelos alunos em conjunto com a docente / Problems are solved in class by the students and the Professor
- As soluções dos problemas são disponibilizadas no CLIP / Problems' solutions are available at CLIP

Coeficientes de rendimento / Yield coefficients

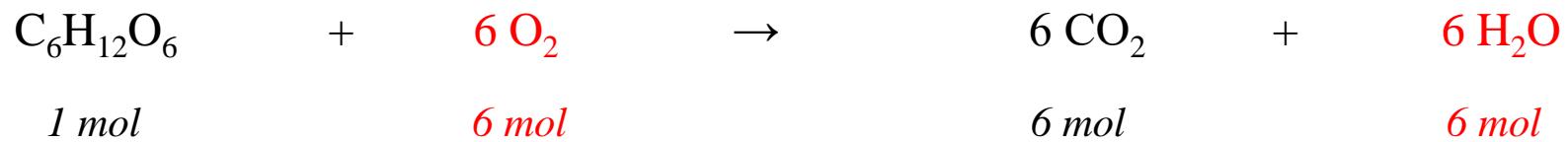


Coeficiente de rendimento da glucose em função do oxigénio

Yield coefficient for glucose on an oxygen basis

$$Y_{glc/O_2} = \frac{1 \text{ mol glucose}}{6 \text{ mol O}_2} = 0,167 \text{ mol_glc/mol_O}_2$$

Coeficientes de rendimento / Yield coefficients

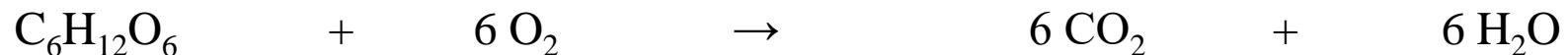


Coeficiente de rendimento da água em função do oxigénio

Yield coefficient for water on an oxygen basis

$$Y_{\text{H}_2\text{O}/\text{O}_2} = \frac{6 \text{ mol H}_2\text{O}}{6 \text{ mol O}_2} = 1,0 \text{ mol H}_2\text{O/mol O}_2$$

Coeficientes de rendimento / Yield coefficients



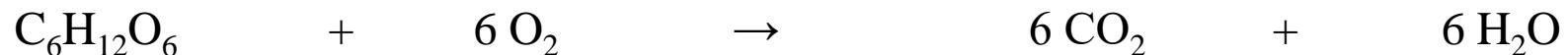
Conversão de unidades

Units conversion

$$M(\text{H}_2\text{O}) = 18 \text{ g/mol}$$

$$Y_{\text{H}_2\text{O}/\text{O}_2} = \frac{6 \text{ mol H}_2\text{O}}{6 \text{ mol O}_2} = \frac{6 \times 18 \text{ g H}_2\text{O}}{6 \text{ mol O}_2} = \frac{108 \text{ g H}_2\text{O}}{6 \text{ mol O}_2} = 18 \text{ g-H}_2\text{O/mol-O}_2$$

Coeficientes de rendimento / Yield coefficients



Conversão de unidades

Units conversion

$$M(\text{H}_2\text{O}) = 18 \text{ g/mol}$$

$$Y_{\text{H}_2\text{O}/\text{O}_2} = \frac{6 \text{ mol H}_2\text{O}}{6 \text{ mol O}_2} = \frac{6 \times 18 \text{ g H}_2\text{O}}{6 \times 32 \text{ g O}_2} = \frac{108 \text{ g H}_2\text{O}}{192 \text{ g O}_2} = 0,56 \text{ g H}_2\text{O/g O}_2$$

$$M(\text{O}_2) = 32 \text{ g/mol}$$

Coeficientes de rendimento / Yield coefficients

Units:

mol / mol

g / mol

mol / g

g / g

Problem 1.1

Consider the culture of a bacterium with the following empirical formula:



This bacterium grows aerobically in a culture medium using glucose as a carbon source ($\text{C}_6\text{H}_{12}\text{O}_6$).

Glucose and oxygen yield coefficients were experimentally determined:

$$Y_{X/S} = 85 \text{ g biomass/mole glucose}$$

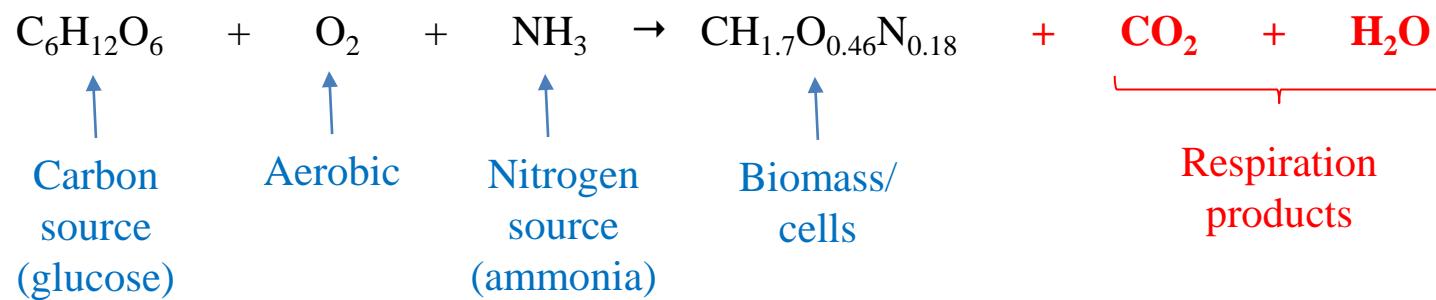
$$Y_{X/O_2} = 39 \text{ g biomass/mole O}_2$$

This organism does not excrete appreciable amounts of metabolites under growing conditions.

- Show that the measured values of $Y_{X/S}$ and Y_{X/O_2} are consistent.
- A batch culture of this organism initially contains 0.01 g of biomass and 20 mmol of glucose. After a few hours of cultivation, the cells stopped growing. The total biomass in the culture is 1.0 g. Estimate the final amount of glucose in the culture medium (in mmol) and speculate on the likely cause of cell growth arrest.

Problema 1.1-a)

⇒ escrever a equação da reação: Write the equation of the reaction



Problema 1.1-a)

⇒ equação da reação: equation of the reaction



⇒ Mostrar que os valores medidos de $Y_{X/S}$ e Y_{X/O_2} são consistentes:

Show that the measured values of $Y_{X/S}$ and Y_{X/O_2} are consistent

A partir do valor de $Y_{X/S}$ experimental (enunciado) vamos calcular $Y_{X/O_2} \rightarrow$ verificar se dá o valor indicado no enunciado para Y_{X/O_2}

From the experimental $Y_{X/S}$ value (problem sheet) we will calculate $Y_{X/O_2} \rightarrow$ check if it gives the value indicated for Y_{X/O_2}

Problema 1.1-a)

⇒ equação da reação: equation of the reaction



⇒ Mostrar que os valores medidos de $Y_{X/S}$ e Y_{X/O_2} são consistentes:

Show that the measured values of $Y_{X/S}$ and Y_{X/O_2} are consistent

X – biomassa (células, microrganismo, bactéria, levedura,...)

X – biomass (cells, microorganism, bacteria, yeast,...)

S – substrato, fonte de carbono (ex. glucose, glicerol,...)

S – substrate, carbon source (e.g., glucose, glycerol)

Problema 1.1-a)

⇒ equação da reação: equation of the reaction



⇒ coeficientes de rendimento: yield coefficients

$$Y_{x/s} = \underline{85 \text{ g}_X/\text{mol}_S}$$

(experimental)

Pela estequiometria da reação, temos:

By reaction stoichiometry, we have:

$$Y_{x/s} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{23,6 \text{ g}_X}{\underline{a \text{ mol } S}}$$

(teórico)

Problema 1.1-a)

⇒ equação da reação: equation of the reaction



⇒ coeficientes de rendimento: yield coefficients

$$Y_{x/s} = 85 \text{ g}_X/\text{mol}_S$$

Pela estequiometria da reação, temos:

By reaction stoichiometry, we have:

$$Y_{x/s} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{23,6 \text{ g}_X}{a \text{ mol}_S}$$

$$85 \text{ g}_X/\text{mol}_S = \frac{23,6 \text{ g}_X}{a \text{ mol}_S} \Leftrightarrow a = 0,278$$

Problema 1.1-a)

⇒ equação da reação: equation of the reaction



⇒ coeficientes de rendimento:

$$Y_{x/o2} = ?$$

Pela estequioimetria da reação, temos:

$$Y_{x/o2} = \frac{1 \text{ mol } X}{b \text{ mol O}_2} = \frac{23,6 \text{ g}_X}{b \text{ mol}_O{}_2}$$



Calcular b

Problema 1.1-a)

⇒ podemos usar um de dois métodos: we can use one of two methods

- ❖ Balanço aos elementos Balance to the elements

- ❖ Balanço energético Energy balance

❖ Balanço aos elementos Balance to the elements



$$\text{C} \quad 6a = 1 + d$$

$$\text{H} \quad 12a + 3c = 1.7 + 2e \quad a = 0,278$$

$$\text{O} \quad 6a + 2b = 0.46 + 2d + e$$

$$\text{N} \quad c = 0.18$$

❖ Balanço aos elementos Balance to the elements

voltando aos balanços

$$6a = 1 + d \leftrightarrow 6 \times 0.28 = 1 + d \leftrightarrow d = \mathbf{0.666}$$

$$12a + 3c = 1.7 + 2e \leftrightarrow 12 \times 0.28 + 3 \times 0.18 = 1.7 + 2e \leftrightarrow e = \mathbf{1.088}$$

$$6a + 2b = 0.46 + 2d + e \leftrightarrow 6 \times 0.28 + 2b = 0.46 + 2 \times 0.666 + 1.088 \leftrightarrow b = \mathbf{0.601}$$

$$Y_{x/o2} = \frac{23,6 \text{ g}_X}{b \text{ mol}_O2} = \frac{23,6}{0,601} = 39,27 \text{ g}_X/\text{mol}_O2$$

(teórico)

$$Y_{x/o2} = 39 \text{ g}_X/\text{mol}_O2$$

(experimental)

Os valores são semelhantes → os valores de $Y_{x/s}$ e $Y_{x/o2}$ são consistentes

The values are similar → $Y_{x/s}$ and $Y_{x/o2}$ are consistent

❖ Balanço energético Energy balance

*crescimento ~ reação redox
growth ~ redox reaction*

Para cada elemento / for each element

$$\gamma_C = +4$$

$$\gamma_H = +1$$

$$\gamma_O = -2$$

$$\gamma_N = -3$$



Para cada composto / for each molecule

$$\gamma_{\text{glucose}} = 6 \times (+4) + 12 \times (+1) + 6 \times (-2) = +24$$

$$\gamma_{O_2} = 2 \times (-2) = -4$$

$$\gamma_{NH_3} = 1 \times (-3) + 3 \times (+1) = 0$$

$$\gamma_{\text{biomassa}} = 1 \times (+4) + 1.7 \times (+1) + 0.46 \times (-2) + 0.18 \times (-3) = +4.24$$

$$\gamma_{CO_2} = 1 \times (+4) + 2 \times (-2) = 0$$

$$\gamma_{H_2O} = 2 \times (+1) + 1 \times (-2) = 0$$

$$a \times \gamma_{\text{glucose}} + b \times \gamma_{O_2} + c \times \gamma_{NH_3} = \gamma_{\text{biomassa}} + d \times \gamma_{CO_2} + e \times \gamma_{H_2O}$$

$$24a - 4b + 0 = 4.24 + 0 + 0 \leftrightarrow \mathbf{24a - 4b = 4.24}$$

$$a = 0,278$$

$$24a - 4b = 4.24 \leftrightarrow 24 \times 0.278 - 4b = 4.24 \leftrightarrow \mathbf{b = 0.601}$$

❖ Balanço energético Energy balance

$$Y_{x/o2} = \frac{23,6 \text{ g}_X}{b \text{ mol}_O2} = \frac{23,6}{0,601} = 39,27 \text{ g}_X/\text{mol}_O2$$

(teórico)

$$Y_{x/o2} = 39 \text{ g}_X/\text{mol}_O2$$

(experimental)

Os valores são semelhantes → os valores de $Y_{x/s}$ e $Y_{x/o2}$ são consistentes

The values are similar → $Y_{x/s}$ and $Y_{x/o2}$ are consistent

Problema 1.1-b)

$$Y_{X/S} = \frac{\Delta X}{\Delta S} = \frac{X_{final} - X_{inicial}}{S_{inicial} - S_{final}} = \frac{1 - 0.01}{0.02 - S_{final}}$$

$$Y_{X/S} = 85 \text{ g - biomassa/mol - O}_2$$

*coeficiente
rendimento
experimental*

$$= \frac{1 - 0.01}{0.02 - S_{final}} = 85 \Leftrightarrow S_{final} = 0.0084 \text{ mol} = 8.4 \text{ mmol - glucose}$$

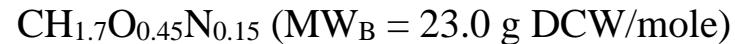
=> ainda havia glucose no final => crescimento parou por falta de outro nutriente:

NH₃, O₂, micronutrientes

=> there was still glucose left at the end => growth stopped due to lack of another nutrient:
NH₃, O₂, micronutrients

Problem 1.2

Consider an anaerobic fermentation by a yeast whose empirical biomass formula is as follows:



Carbon and nitrogen sources are glucose ($\text{C}_6\text{H}_{12}\text{O}_6$) and ammonium salts, respectively. Possible products of the growth reaction are biomass, ethanol ($\text{C}_2\text{H}_6\text{O}$), carbon dioxide and water. Ethanol growth and formation depend on growing conditions.

- a) What is the maximum biomass yield coefficient ($Y_{x/s}$, g DCW/mole glucose), and under what conditions is it obtainable?

- b) What is the maximum ethanol yield coefficient ($Y_{e/s}$, moles EtOH/mole glucose), and under what conditions is it obtainable?

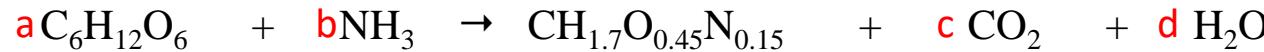
Problema 1.2-a)

⇒ escrever a equação da reação:

write the reaction equation:



rendimento máximo em biomassa => não há produção de etanol
maximum biomass yield => no ethanol production



Problema 1.2-a)

pelo método do balanço energético

Energy balance

$$\gamma_{\text{glucose}} = +24$$

$$\gamma_{\text{NH}_3} = 0$$

$$\gamma_{\text{biomassa}} = +4.35$$

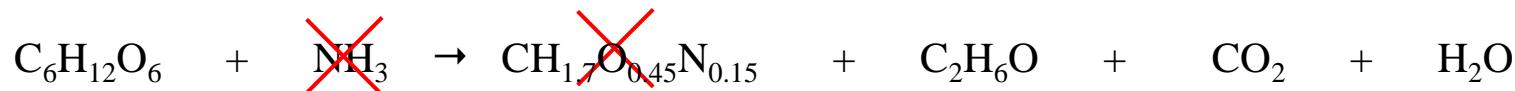
$$\gamma_{\text{CO}_2} = 0$$

$$\gamma_{\text{H}_2\text{O}} = 0$$

$$\left. \begin{array}{l} a \times \gamma_{\text{glucose}} + \cancel{b \times \gamma_{\text{NH}_3}} = \gamma_{\text{biomassa}} + \cancel{c \times \gamma_{\text{CO}_2}} + \cancel{d \times \gamma_{\text{H}_2\text{O}}} \\ \qquad \qquad \qquad = 0 \qquad \qquad \qquad = 0 \qquad \qquad \qquad = 0 \end{array} \right\}$$

$$a \times \gamma_{\text{glucose}} = \gamma_{\text{biomassa}} \Leftrightarrow 24a = 4.35 \Leftrightarrow a = 0.18$$

$$(Y_{X/S})_{\max} = \frac{1 \text{ mol - biomassa}}{a} = \frac{23}{a} = 127.8 \text{ g biomassa/mol glucose}$$

Problema 1.2-b)

rendimento máximo em etanol=> não há produção de biomassa
maximum ethanol yield=> no biomass production



pelo método do balanço energético
Energy balance

$$\left. \begin{array}{l} \gamma_{\text{glucose}} = +24 \\ \gamma_{\text{etanol}} = +12 \end{array} \right\} \quad a \times \gamma_{\text{glucose}} = \gamma_{\text{etanol}} + b \times \cancel{\gamma_{\text{CO}_2}} + c \times \cancel{\gamma_{\text{H}_2\text{O}}} = 0 = 0$$

$$a \times \gamma_{\text{glucose}} = \gamma_{\text{etanol}} \Leftrightarrow 24a = 12 \Leftrightarrow a = 0.5$$

$$(Y_{\text{E/S}})_{\max} = \frac{1 \text{ mol etanol}}{a} = \frac{1}{a} = \frac{1}{0.5} = 2 \text{ mol etanol/mol glucose}$$

Problem 1.3

Considere uma cultura em descontínuo de determinado microrganismo, cuja fórmula empírica da biomassa é a seguinte



The culture medium contains 10 mmol glucose ($\text{C}_6\text{H}_{12}\text{O}_6$) and ammonium sulfate in large excess. During the cultivation time there was an effective growth of 0.3 g of dry weight and a total consumption of 15 mmol of O_2 .

This organism does not excrete appreciable amounts of metabolites under growing conditions.

- a) Estimate the substrate yield coefficient, $Y_{X/S}$ (g DCW/mole glucose), and the final amount of glucose in the medium (mmol).
- b) Estimate how much CO_2 was produced (mmol).

Problema 1.3-a)

⇒ escrever a equação da reação:

write the reaction equation



⇒ calcular Y_{x/s}:

$$Y_{x/s} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{25,2 \text{ g } X}{a \text{ mol } S}$$


calcular a

Problema 1.3-a)

*pelo método do balanço energético**Energy balance*

$$\gamma_{\text{glucose}} = +24$$

$$\gamma_{\text{O}_2} = -4$$

$$\gamma_{\text{NH}_3} = 0$$

$$\gamma_{\text{biomassa}} = +3.9$$

$$\gamma_{\text{CO}_2} = 0$$

$$\gamma_{\text{H}_2\text{O}} = 0$$

$$a \times \gamma_{\text{glucose}} + b \times \gamma_{\text{O}_2} + c \times \cancel{\gamma_{\text{NH}_3}} = \gamma_{\text{biomassa}} + d \times \cancel{\gamma_{\text{CO}_2}} + e \times \cancel{\gamma_{\text{H}_2\text{O}}} \\ = 0 \qquad \qquad \qquad = 0 \qquad \qquad \qquad = 0$$

$$a \times \gamma_{\text{glucose}} + b \times \gamma_{\text{O}_2} = \gamma_{\text{biomassa}} \Leftrightarrow 24a - 4b = 3.9$$

$$\Leftrightarrow a = 0,373$$

$$Y_{x/o_2} = \frac{1 \text{ mol } X}{b \text{ mol O}_2} = \frac{25,2 \text{ g } X}{b \text{ mol O}_2}$$

$$\frac{25,2 \text{ g } X}{b \text{ mol O}_2} = 20 \text{ gX/molO}_2$$

$$b = 1,26$$

$$Y_{x/o_2} = \frac{\Delta X}{\Delta O_2} = \frac{0,3 \text{ g } X}{0,015 \text{ mol O}_2} = 20 \text{ gX/molO}_2$$

(experimental)

$$Y_{x/s} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{25,2 \text{ g } X}{a \text{ mol } S} = \frac{25,2 \text{ g } X}{0,373 \text{ mol } S} = 67,56 \text{ g } X / \text{mol } S$$

$$Y_{x/s} = \frac{\Delta X}{\Delta S} = \frac{0,3 \text{ g } X}{\Delta S} \quad \frac{0,3 \text{ g } X}{\Delta S} = 67,56 \text{ g } X / \text{mol } S$$

$$\Delta S = 0,00444 \text{ mol } S$$

$$\Delta S = S_{\text{inicial}} - S_{\text{final}}$$

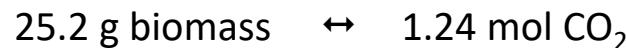
$$0,00444 = 0,01 \text{ mol} - S_{\text{final}}$$

$$S_{\text{final}} = 0,00556 \text{ mol} = 5,56 \text{ mmol}$$

Problema 1.3-b)*balanço ao carbono:**carbon balance*

$$6a = 1 + d \Leftrightarrow 6 \times 0.373 = 1 + d \Leftrightarrow d = 1.24$$

↑
Probl. 1.3-a)



$$? = 0.01476 \text{ mol CO}_2 = 14.76 \text{ mmol CO}_2$$

Problem 1.4

In a bacterial culture, pyruvate ($C_3H_4O_3$) is used as a carbon source for growth. The source of nitrogen is ammonia salts. The empirical formula for biomass is $CH_{1.8}O_{0.5}N_{0.17}$ ($MW_B = 24.2$ g DCW/mol).

a) Based on the above information, estimate the maximum theoretical biomass yield per mole of pyruvate (g DCW/mol).

The culture described above is performed aerobically and excretion of metabolites into the extracellular medium was not detected. It was determined that 45 mmol CO_2 is released for every g DCW of biomass produced.

b) Estimate current biomass yield per mole of pyruvate (g DCW/mol).

c) Explain the difference in results obtained in the items a) and b).

Problema 1.4

Escrever a equação da reação:

Write the reaction equation



a) Rendimento máximo: consideramos apenas a conversão de substrato em biomassa

Maximum yield: we only consider the conversion of substrate to biomass

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{24,2 \text{ g}_X}{a \text{ mol}_S} = \frac{24,2 \text{ g}_X}{0,429 \text{ mol}_S} = 56,41 \text{ g}_X/\text{mol}_S$$

Calcular a: balanço energético

Determine a: energy balance

$$\gamma(\text{CH}_{1.8}\text{O}_{0.5}\text{N}_{0.17}) = 4,29$$

$$a \times \gamma(\text{C}_3\text{H}_4\text{O}_3) = \gamma(\text{CH}_{1.8}\text{O}_{0.5}\text{N}_{0.17})$$

$$\gamma(\text{C}_3\text{H}_4\text{O}_3) = 10$$

$$10a = 4,29$$

$$a = 0,429$$

Problema 1.4

- b) Rendimento atual: consideramos a equação da reação completa
 Current yield: we consider the complete reaction equation



$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{24,2 \text{ g}_X}{a \text{ mol}_S}$$

Calcular a / Determine a

Vamos usar dados de produção de CO₂

Let's use CO₂ production data

$$45 \text{ mmol}_{CO_2}/g_X = Y_{CO_2/X}$$

$$0,045 \text{ mol}_{CO_2}/g_X = \frac{d \text{ mol}_{CO_2}}{24,2 \text{ g}_X}$$

$$Y_{CO_2/X} = \frac{d \text{ mol}_{CO_2}}{1 \text{ mol}_X} = \frac{d \text{ mol}_{CO_2}}{24,2 \text{ g}_X}$$

$$d = 1,089$$

Problema 1.4

b) Rendimento atual: consideramos a equação da reação completa

Current yield: we consider the complete reaction equation



$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{24,2 \text{ g}_X}{a \text{ mol}_S} = \frac{24,2 \text{ g}_X}{0,696 \text{ mol}_S} = 34,77 \text{ g}_X/\text{mol}_S$$

Calcular a / Determine a

Carbon balance

$$3a = 1 + d \Leftrightarrow a = 0,696$$

Problema 1.4

c) Comparação / comparison

Rendimento máximo
Maximum yield

$$Y_{x/s} = 56,41 \text{ g}_X/\text{mol}_S$$

Rendimento atual
Real yield

$$Y_{x/s} = 34,77 \text{ g}_X/\text{mol}_S$$

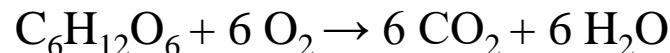


Considera que parte do substrato é utilizado para respiração e manutenção celular; menos substrato fica disponível para crescimento → menor Y_{x/s}

Considers that part of the substrate is used for respiration and cell maintenance; less substrate is available for growth → lower Y_{x/s}

Problem 1.5

The chemical reaction for glucose respiration is as follows:



Candida utilis yeast converts glucose to CO_2 and H_2O as it grows. Its empirical formula is $\text{CH}_{1.84}\text{O}_{0.55}\text{N}_{0.2}$ plus 5% (w/w) ash. The substrate biomass yield is 0.5 (w/w). The source of nitrogen is ammonia.

- a) Formulate the free electron balance equation.

- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or when cells only breathe glucose (i.e., cell maintenance).

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



a) Formule a equação de balanço de eletrões livres.

➤ Energy balance

Formulate the free electron balance equation

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



a) Formule a equação de balanço de eletrões livres.

Formulate the free electron balance equation

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) =$$

$$\gamma(\text{O}_2) =$$

$$\gamma(\text{CH}_{1.84}\text{O}_{0.55}\text{N}_{0.2}) =$$

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



a) Formule a equação de balanço de eletrões livres.

Formulate the free electron balance equation

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$\gamma(\text{O}_2) = -4$$

$$\gamma(\text{CH}_{1.84}\text{O}_{0.55}\text{N}_{0.2}) = 4,14$$

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



a) Formule a equação de balanço de eletrões livres.

Formulate the free electron balance equation

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$\gamma(\text{O}_2) = -4$$

$$24a - 4b = 4,14$$

$$\gamma(\text{CH}_{1.84}\text{O}_{0.55}\text{N}_{0.2}) = 4,14$$

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or when cells only respire (i.e., cell maintenance).

$$Y_{o2/s} =$$

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or when cells only respire (i.e., cell maintenance).

$$Y_{o2/s} = \frac{b \text{ mol_O}_2}{a \text{ mol_S}}$$

Problema 1.5

Escrever a equação da reação:

Write the reaction equation:



- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or when cells only respire (i.e., cell maintenance).

$$Y_{o2/s} = \frac{b \text{ mol_O}_2}{a \text{ mol_S}}$$

Calculate **a** e **b**

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

Experimental

Problema 1.5

$$Y_{x/s} = 0,5 \ g_X/g_S$$

$$Y_{x/s} =$$

Theoretical value
(stoichiometry)

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S}$$

Problema 1.5

$$Y_{x/s} = 0,5 \text{ } g_X/g_S$$

$$Y_{x/s} = \frac{1 \text{ mol_} X}{a \text{ mol } S}$$

$$M(C_6H_{12}O_6) =$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) =$$

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S}$$

$$M(C_6H_{12}O_6) = 180 \text{ g/mol}$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) = 25,44 \text{ g/mol}$$

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S}$$

$$M(C_6H_{12}O_6) = 180 \text{ g/mol}$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) = 25,44 \text{ g/mol}$$

+ 5% ash:

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S}$$

$$M(C_6H_{12}O_6) = 180 \text{ g/mol}$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) = 25,44 \text{ g/mol} \quad + 5\% \text{ ash:}$$

$25,44 + 25,44 \times 0,05 = 26,71 \text{ g/mol}$

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S} = \frac{26,71 \text{ g}_X}{a \times 180 \text{ g}_S}$$

$$M(C_6H_{12}O_6) = 180 \text{ g/mol}$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) = 25,44 \text{ g/mol} \quad + 5\% \text{ ash:}$$
$$25,44 + 25,44 \times 0,05 = 26,71 \text{ g/mol}$$

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S \longrightarrow 0,5 \text{ g}_X/\text{g}_S = \frac{26,71 \text{ g}_X}{a \times 180 \text{ g}_S}$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S} = \frac{26,71 \text{ g}_X}{a \times 180 \text{ g}_S}$$

$$M(C_6H_{12}O_6) = 180 \text{ g/mol}$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) = 25,44 \text{ g/mol} \quad + 5\% \text{ cinzas:}$$
$$25,44 + 25,44 \times 0,05 = 26,71 \text{ g/mol}$$

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

$$0,5 \text{ g}_X/\text{g}_S = \frac{26,71 \text{ g}_X}{a \times 180 \text{ g}_S}$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S} = \frac{26,71 \text{ g}_X}{a \times 180 \text{ g}_S} \quad \Leftrightarrow a =$$

$$M(C_6H_{12}O_6) = 180 \text{ g/mol}$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) = 25,44 \text{ g/mol} \quad + 5\% \text{ cinzas:}$$

$$25,44 + 25,44 \times 0,05 = 26,71 \text{ g/mol}$$

Problema 1.5

$$Y_{x/s} = 0,5 \text{ g}_X/\text{g}_S$$

$$0,5 \text{ g}_X/\text{g}_S = \frac{26,71 \text{ g}_X}{a \times 180 \text{ g}_S}$$

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol } S} = \frac{26,71 \text{ g}_X}{a \times 180 \text{ g}_S}$$

$$\Leftrightarrow a = 0,297$$

$$M(C_6H_{12}O_6) = 180 \text{ g/mol}$$

$$M(CH_{1.84}O_{0.55}N_{0.2}) = 25,44 \text{ g/mol}$$

+ 5% cinzas:

$$25,44 + 25,44 \times 0,05 = 26,71 \text{ g/mol}$$

Problema 1.5

Energy balance:

$$24a - 4b = 4,14$$

Problema 1.5

Energy balance:

$$24a - 4b = 4,14 \Leftrightarrow b = 0,746$$

Problema 1.5

Energy balance:

$$24a - 4b = 4,14 \Leftrightarrow b = 0,746$$

$$Y_{O_2/s} = \frac{b \text{ mol}_O O_2}{a \text{ mol}_S}$$

Problema 1.5

Energy balance:

$$24a - 4b = 4,14 \Leftrightarrow b = 0,746$$

$$Y_{O_2/s} = \frac{b \text{ mol}_O O_2}{a \text{ mol}_S}$$

$$a = 0,297$$

$$b = 0,746$$

Problema 1.5

Energy balance:

$$24a - 4b = 4,14 \Leftrightarrow b = 0,746$$

$$Y_{O_2/S} = \frac{b \text{ mol}_O}{a \text{ mol}_S} = 2,51 \text{ mol}_O/\text{mol}_S$$

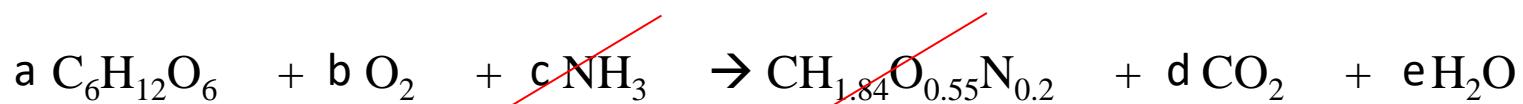
$$a = 0,297$$

$$b = 0,746$$

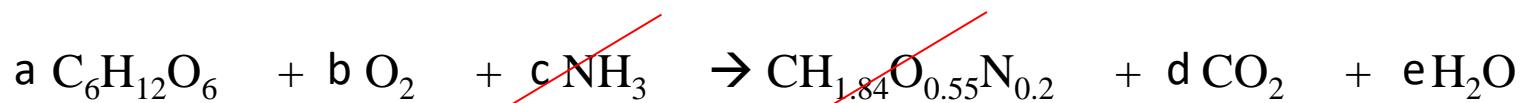
Problema 1.5



- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or **when cells only respire (i.e., cell maintenance)**.

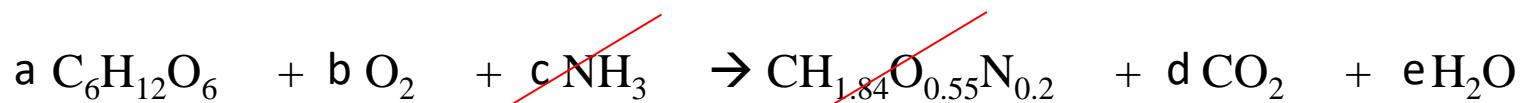
Problema 1.5

- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or **when cells only respire (i.e., cell maintenance)**.

Problema 1.5

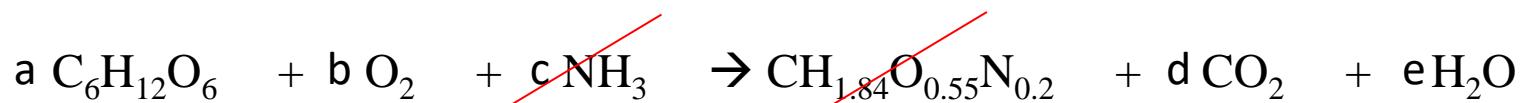
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Problema 1.5

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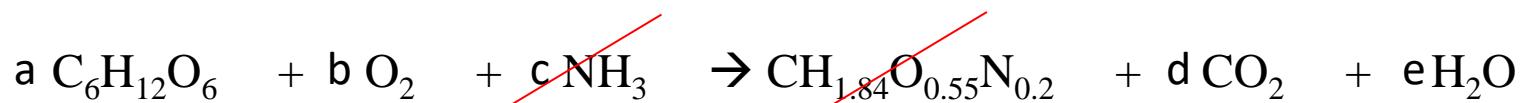


Problema 1.5

- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or **when cells only respire** (i.e., cell maintenance).



$$Y_{o2/s} = \frac{6 \text{ mol_O}_2}{1 \text{ mol_S}}$$

Problema 1.5

- b) Assess oxygen requirements (oxygen/glucose yield) when growth occurs or **when cells only respire** (i.e., cell maintenance).



$$Y_{o2/s} = \frac{6 \text{ mol_O}_2}{1 \text{ mol_S}} = 6 \text{ mol_O}_2/\text{mol_S}$$

Problema 1.5

c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

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glucose:

Problema 1.5

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glucose:



Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

glucose: maximum yield



Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

glucose: maximum yield



$$Y_{x/\text{gluc}} =$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

glucose: maximum yield



$$Y_{x/gluc} = \frac{1 \text{ mol}_X}{a \text{ mol}_\text{gluc}}$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

glucose: maximum yield



$$Y_{x/gluc} = \frac{1 \text{ mol}_X}{a \text{ mol}_\text{gluc}}$$

Energy balance: calculate **a**

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

glucose: maximum yield



$$Y_{x/gluc} = \frac{1 \text{ mol}_X}{a \text{ mol}_\text{gluc}}$$

Energy balance: calculate **a**

$$24 a = 4,14$$

$$\mathbf{a = 0,1725}$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

glucose: maximum yield



$$Y_{x/gluc} = \frac{1 \text{ mol}_X}{a \text{ mol}_\text{gluc}} = 5,797 \text{ mol}_X/\text{mol}_\text{gluc}$$

Energy balance: calculate **a**

$$24a = 4,14$$

$$a = 0,1725$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol:



Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



$$Y_{x/et} =$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



$$Y_{x/et} = \frac{1 \text{ mol_X}}{a \text{ mol_et}}$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



$$Y_{x/et} = \frac{1 \text{ mol_X}}{a \text{ mol_et}}$$

Energy balance: calculate **a**

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



$$Y_{x/et} = \frac{1 \text{ mol_X}}{a \text{ mol_et}}$$

Energy balance: calculate **a**

$$\gamma(\text{C}_2\text{H}_6\text{O}) =$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



$$Y_{x/et} = \frac{1 \text{ mol_X}}{a \text{ mol_et}}$$

Energy balance: calculate **a**

$$\gamma(\text{C}_2\text{H}_6\text{O}) = 12$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



$$Y_{x/et} = \frac{1 \text{ mol_X}}{a \text{ mol_et}}$$

Energy balance: calculate **a**

$$\gamma(\text{C}_2\text{H}_6\text{O}) = 12$$

$$12 \text{ a} = 4,14$$

$$\text{a} = 0,345$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

etanol: maximum yield



$$Y_{x/et} = \frac{1 \text{ mol_X}}{a \text{ mol_et}} = 2,899 \text{ mol_X/mol_et}$$

Energy balance: calculate **a**

$$\gamma(\text{C}_2\text{H}_6\text{O}) = 12$$

$$12 \text{ a} = 4,14$$

$$\text{a} = 0,345$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

$$Y_{x/gluc} = \frac{1 \text{ mol}_X}{a \text{ mol}_gluc} = 5,797 \text{ mol}_X/\text{mol}_gluc$$

$$Y_{x/et} = \frac{1 \text{ mol}_X}{a \text{ mol}_et} = 2,899 \text{ mol}_X/\text{mol}_et$$

Problema 1.5

- c) *C. utilis* is also capable of using ethanol as a carbon source. Compare the maximum thermodynamic yields of ethanol growth and glucose growth.

$$Y_{x/gluc} = \frac{1 \text{ mol}_X}{a \text{ mol}_gluc} = 5,797 \text{ mol}_X/\text{mol}_gluc$$

$$Y_{x/et} = \frac{1 \text{ mol}_X}{a \text{ mol}_et} = 2,899 \text{ mol}_X/\text{mol}_et$$

→ Glucose is more efficient for the production of biomass than ethanol: from 1 mole of substrate, more cells are obtained for glucose

Problem 1.6

The bacteria *Klebsiella aerogenes* grows in glycerol aerobically in a culture medium containing ammonia. The biomass contains 8% (w/w) of ash and the organic fraction has the empirical formula $\text{CH}_{1.75}\text{O}_{0.43}\text{N}_{0.22}$. It has been experimentally determined that 0.4 g of biomass is formed per gram of glycerol consumed. Evaluate oxygen yield on a mass basis.

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$$Y_{\text{O}_2/x} = ?$$

Problema 1.6

Write the reaction equation:

Problema 1.6

Write the reaction equation:



Problema 1.6

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Problema 1.6

Write the reaction equation:



$$Y_{o2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol_X}}$$

Problema 1.6

Write the reaction equation:



$$Y_{o2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol_X}}$$

$$M(\text{O}_2) =$$

$$M(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) =$$

Problema 1.6

Write the reaction equation:



$$Y_{o2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol_X}}$$

$$M(\text{O}_2) = 32 \text{ g/mol}$$

$$M(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) = 23,71 \text{ g/mol}$$

Problema 1.6

Write the reaction equation:



$$Y_{o2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol_X}}$$

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+ 8% ash:

Problema 1.6

Write the reaction equation:



$$Y_{o2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol_X}}$$

$$M(\text{O}_2) = 32 \text{ g/mol}$$

$$M(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) = 23,71 \text{ g/mol}$$

+ 8% ash:

$$23,71 + 0,08 \times 23,71 = 25,61 \text{ g/mol}$$

Problema 1.6

Write the reaction equation:



$$Y_{o2/x} = \frac{b \text{ mol_O}_2}{1 \text{ mol_X}} = \frac{b \times 32}{25,61}$$

$$M(\text{O}_2) = 32 \text{ g/mol}$$

$$M(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) = 23,71 \text{ g/mol}$$

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Problema 1.6

Write the reaction equation:



$$Y_{o2/x} = \frac{b \text{ mol_O}_2}{1 \text{ mol_X}} = \frac{b \times 32}{25,61} \quad \text{Calcular } b$$

$$M(\text{O}_2) = 32 \text{ g/mol}$$

$$M(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) = 23,71 \text{ g/mol} \quad + 8\% \text{ ash:}$$
$$23,71 + 0,08 \times 23,71 = 25,61 \text{ g/mol}$$

Problema 1.6

Energy balance:

$$\gamma(\text{C}_3\text{H}_8\text{O}_3) =$$

$$\gamma(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) =$$

Problema 1.6

Energy balance:

$$\gamma(\text{C}_3\text{H}_8\text{O}_3) = 14$$

$$\gamma(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) = 4,23$$

Problema 1.6

Energy balance:

$$\gamma(\text{C}_3\text{H}_8\text{O}_3) = 14$$

$$14a - 4b = 4,23$$

$$\gamma(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) = 4,23$$

Problema 1.6

Energy balance:

$$\gamma(\text{C}_3\text{H}_8\text{O}_3) = 14$$

$$14a - 4b = 4,23$$

$$\gamma(\text{CH}_{1,75}\text{O}_{0,43}\text{N}_{0,22}) = 4,23$$

Calcular a

Problema 1.6

$$Y_{x/s} =$$

Problema 1.6

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S}$$

Problema 1.6

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{25,61 \text{ g}_X}{a \times 92 \text{ g}_S}$$

$$M(\text{C}_3\text{H}_8\text{O}_3) = 92 \text{ g/mol}$$

Problema 1.6

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{25,61 \text{ g}_X}{a \times 92 \text{ g}_S}$$

(teórico)

Problema 1.6

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{25,61 \text{ g}_X}{a \times 92 \text{ g}_S}$$

(teórico)

$$Y_{x/s} = 0,4 \text{ g}_X/\text{g}_S$$

(experimental)

Problema 1.6

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{25,61 \text{ g}_X}{a \times 92 \text{ g}_S} \quad \xrightarrow{\hspace{1cm}} \quad \frac{25,61 \text{ g}_X}{a \times 92 \text{ g}_S} = 0,4 \text{ g}_X/\text{g}_S$$

(teórico)

$$Y_{x/s} = 0,4 \text{ g}_X/\text{g}_S$$

(experimental)

Problema 1.6

$$Y_{x/s} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} \quad \frac{25,61 \text{ g}_X}{a \times 92 \text{ g}_S} = 0,4 \text{ g}_X/\text{g}_S$$

(teórico)

$$\Leftrightarrow a = 0,696$$

$$Y_{x/s} = 0,4 \text{ g}_X/\text{g}_S$$

(experimental)

Problema 1.6

$$a = 0,696$$

$$14a - 4b = 4,23$$

Problema 1.6

$$a = 0,696$$

$$14a - 4b = 4,23 \Leftrightarrow b = 1,372$$

Problema 1.6

$$a = 0,696$$

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$$Y_{o2/x} = \frac{b \times 32}{25,61} =$$

Problema 1.6

$$a = 0,696$$

$$14a - 4b = 4,23 \Leftrightarrow b = 1,372$$

$$Y_{o2/x} = \frac{b \times 32}{25,61} = 1,72 \text{ g_O2/g_X}$$

Problem 1.7

A recombinant protein is produced using genetically modified *Escherichia coli*. It was found that protein formation is proportional to cell growth. Glucose and ammonia are used as carbon and nitrogen sources respectively. The empirical formulas for biomass and protein are $\text{CH}_{1.77}\text{O}_{0.49}\text{N}_{0.24}$ and $\text{CH}_{1.55}\text{O}_{0.31}\text{N}_{0.25}$ respectively. It was experimentally determined that the biomass to glucose yield is 0.48 (w/w) and that the protein to glucose yield is 0.096 (w/w)

- a) Assess ammonia requirements.
- b) Assess oxygen requirements.
- c) If the biomass yield to glucose were the same, what would be the ammonia and oxygen requirements for a wild strain of *E. coli* that fails to synthesize the protein?

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Problema 1.7-a)

Write the reaction equation:

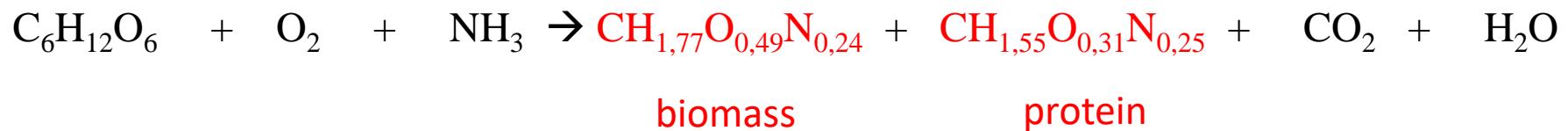
Problema 1.7-a)

Write the reaction equation:



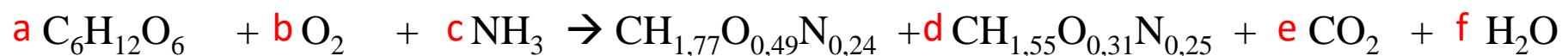
Problema 1.7-a)

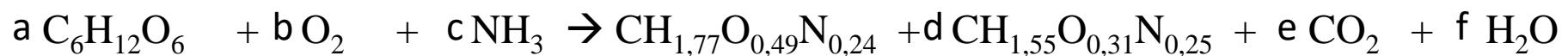
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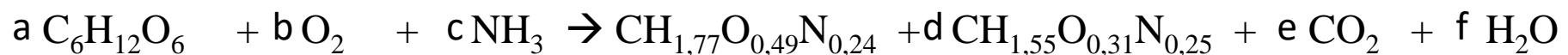
Problema 1.7-a)

Write the reaction equation:

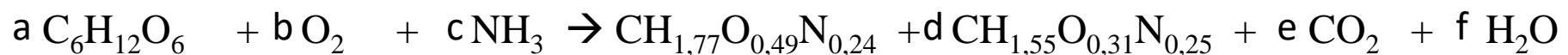


Problema 1.7-a)

$$Y_{NH_3/X} =$$

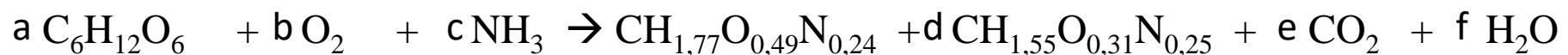
Problema 1.7-a)

$$Y_{NH_3/X} = \frac{c \text{ mol } NH_3}{1 \text{ mol } X}$$

Problema 1.7-a)

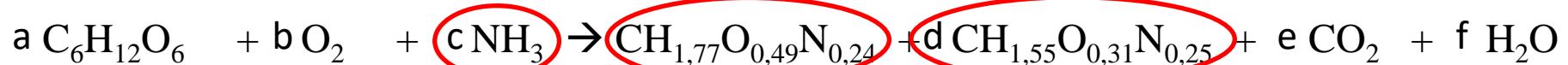
$$Y_{NH_3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X}$$

Calcular c

Problema 1.7-a)

$$Y_{NH3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X} \quad \text{Calcular c}$$

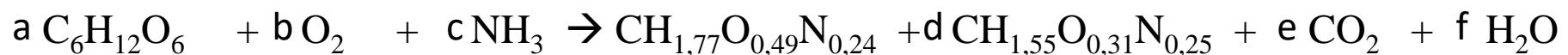
Balance to N:

Problema 1.7-a)

$$Y_{NH_3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X} \quad \text{Calcular c}$$

Balance to N:

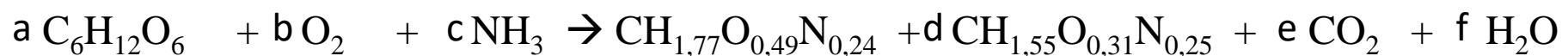
$$c = 0,24 + 0,25d$$

Problema 1.7-a)

$$Y_{NH3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X} \quad \text{Calcular c}$$

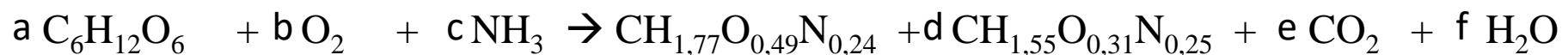
Balance to N:

$$c = 0,24 + 0,25d \quad \text{Calcular d}$$

Problema 1.7-a)

$$Y_{X/S} = \frac{1 \text{ mol}_X}{a \text{ mol } S}$$

$$Y_{X/S} = 0,48 \text{ g}_X/\text{g}_S$$

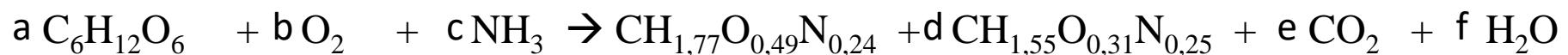
Problema 1.7-a)

$$Y_{X/S} = \frac{1 \text{ mol}_X}{a \text{ mol } S}$$

$$Y_{X/S} = 0,48 \text{ g}_X/\text{g}_S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) =$$

$$M(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) =$$

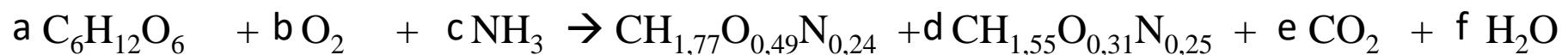
Problema 1.7-a)

$$Y_{X/S} = \frac{1 \text{ mol}_X}{a \text{ mol } S}$$

$$Y_{X/S} = 0,48 \text{ g}_X/\text{g}_S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 24,97 \text{ g/mol}$$

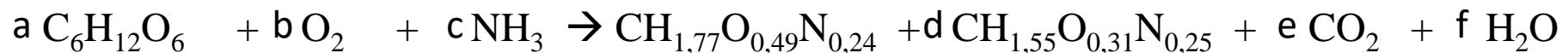
Problema 1.7-a)

$$Y_{X/S} = \frac{1 \text{ mol}_X}{a \text{ mol } S} = \frac{24,97 \text{ g}_X}{a \times 180 \text{ g}_S}$$

$$Y_{X/S} = 0,48 \text{ g}_X/\text{g}_S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 24,97 \text{ g/mol}$$

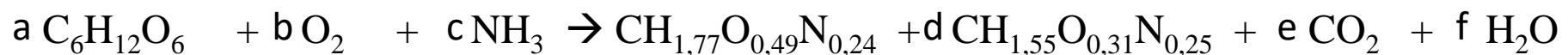
Problema 1.7-a)

$$Y_{X/S} = \frac{1 \text{ mol}_X}{a \text{ mol } S} = \frac{24,97 \text{ g}_X}{a \times 180 \text{ g}_S} \longrightarrow \frac{24,97 \text{ g}_X}{a \times 180 \text{ g}_S} = 0,48 \text{ g}_X/\text{g}_S$$

$$Y_{X/S} = 0,48 \text{ g}_X/\text{g}_S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 24,97 \text{ g/mol}$$

Problema 1.7-a)

$$Y_{X/S} = \frac{1 \text{ mol}_X}{a \text{ mol } S} = \frac{24,97 \text{ g}_X}{a \times 180 \text{ g}_S}$$

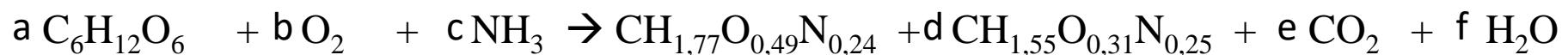
$$\frac{24,97 \text{ g}_X}{a \times 180 \text{ g}_S} = 0,48 \text{ g}_X/\text{g}_S$$

$$\Leftrightarrow a = 0,289$$

$$Y_{X/S} = 0,48 \text{ g}_X/\text{g}_S$$

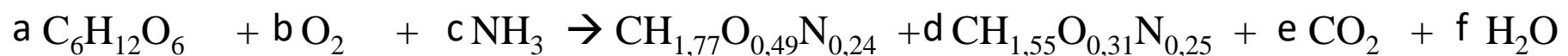
$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 24,97 \text{ g/mol}$$

Problema 1.7-a)

$$Y_{P/S} = \frac{d \text{ mol}_P}{a \text{ mol}_S}$$

$$Y_{P/S} = 0,096 \text{ g}_P/\text{g}_S$$

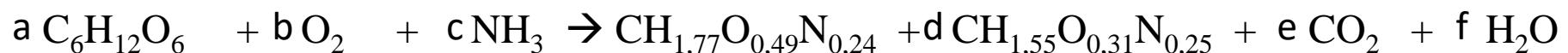
Problema 1.7-a)

$$Y_{P/S} = \frac{d \text{ mol}_P}{a \text{ mol}_S}$$

$$Y_{P/S} = 0,096 \text{ g}_P/\text{g}_S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) =$$

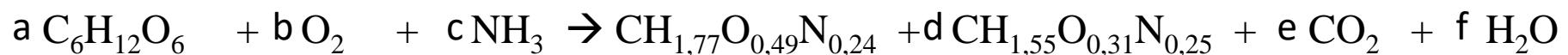
Problema 1.7-a)

$$Y_{P/S} = \frac{d \text{ mol}_P}{a \text{ mol}_S}$$

$$Y_{P/S} = 0,096 \text{ g}_P/\text{g}_S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 22,01 \text{ g/mol}$$

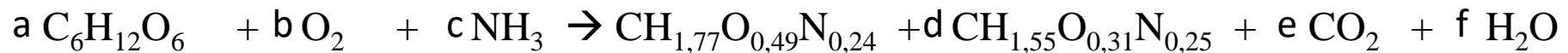
Problema 1.7-a)

$$Y_{P/S} = \frac{d \text{ mol } P}{a \text{ mol } S} = \frac{d \times 22,01 \text{ g } P}{a \times 180 \text{ g } S}$$

$$Y_{P/S} = 0,096 \text{ g } P / \text{g } S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 22,01 \text{ g/mol}$$

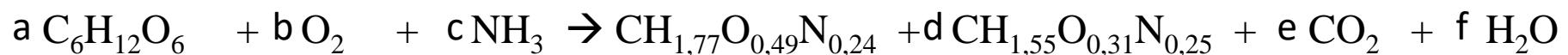
Problema 1.7-a)

$$Y_{P/S} = \frac{d \text{ mol } P}{a \text{ mol } S} = \frac{d \times 22,01 \text{ g } P}{a \times 180 \text{ g } S} = \frac{d \times 22,01 \text{ g } P}{0,289 \times 180 \text{ g } S}$$

$$Y_{P/S} = 0,096 \text{ g } P / \text{g } S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 22,01 \text{ g/mol}$$

Problema 1.7-a)

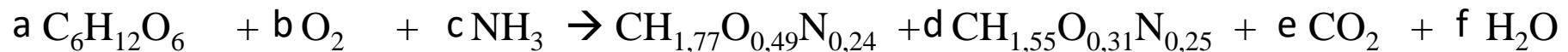
$$Y_{P/S} = \frac{d \text{ mol } P}{a \text{ mol } S} = \frac{d \times 22,01 \text{ g } P}{a \times 180 \text{ g } S} = \frac{d \times 22,01 \text{ g } P}{0,289 \times 180 \text{ g } S}$$



$$Y_{P/S} = 0,096 \text{ g } P / \text{g } S \quad \xrightarrow{\hspace{1cm}} \quad \frac{d \times 22,01 \text{ g } P}{0,289 \times 180 \text{ g } S} = 0,096 \text{ g } P / \text{g } S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

$$M(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 22,01 \text{ g/mol}$$

Problema 1.7-a)

$$Y_{P/S} = \frac{d \text{ mol } P}{a \text{ mol } S} = \frac{d \times 22,01 \text{ g } P}{a \times 180 \text{ g } S} = \frac{d \times 22,01 \text{ g } P}{0,289 \times 180 \text{ g } S}$$

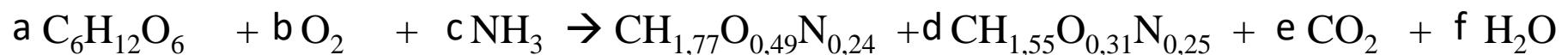
$$Y_{P/S} = 0,096 \text{ g } P / \text{g } S$$

$$\frac{d \times 22,01 \text{ g } P}{0,289 \times 180 \text{ g } S} = 0,096 \text{ g } P / \text{g } S$$

$$M(\text{C}_6\text{H}_{12}\text{O}_6) = 180 \text{ g/mol}$$

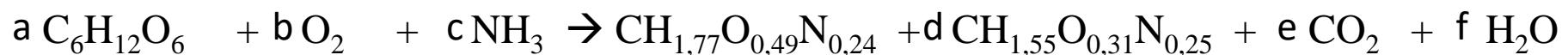
$$\Leftrightarrow d = 0,227$$

$$M(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 22,01 \text{ g/mol}$$

Problema 1.7-a)

$$d = 0,227$$

$$c = 0,24 + 0,25d = 0,297$$

Problema 1.7-a)

$$d = 0,227$$

$$c = 0,24 + 0,25d = 0,297$$

$$Y_{NH_3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X} = 0,297 \text{ mol_NH3/mol_X}$$

Problem 1.7

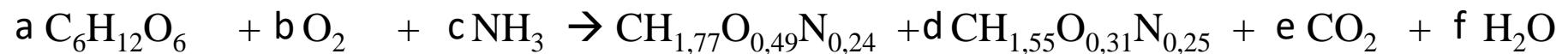
A recombinant protein is produced using genetically modified *Escherichia coli*. It was found that protein formation is proportional to cell growth. Glucose and ammonia are used as carbon and nitrogen sources respectively. The empirical formulas for biomass and protein are $\text{CH}_{1.77}\text{O}_{0.49}\text{N}_{0.24}$ and $\text{CH}_{1.55}\text{O}_{0.31}\text{N}_{0.25}$ respectively. It was experimentally determined that the biomass to glucose yield is 0.48 (w/w) and that the protein to glucose yield is 0.096 (w/w)

- a) Assess ammonia requirements.
- b) Assess oxygen requirements.
- c) If the biomass yield to glucose were the same, what would be the ammonia and oxygen requirements for a wild strain of *E. coli* that fails to synthesize the protein?

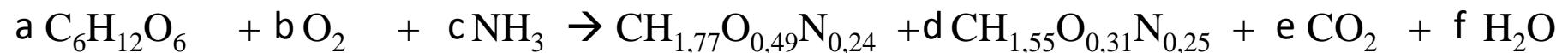
Problem 1.7

A recombinant protein is produced using genetically modified *Escherichia coli*. It was found that protein formation is proportional to cell growth. Glucose and ammonia are used as carbon and nitrogen sources respectively. The empirical formulas for biomass and protein are $\text{CH}_{1.77}\text{O}_{0.49}\text{N}_{0.24}$ and $\text{CH}_{1.55}\text{O}_{0.31}\text{N}_{0.25}$ respectively. It was experimentally determined that the biomass to glucose yield is 0.48 (w/w) and that the protein to glucose yield is 0.096 (w/w)

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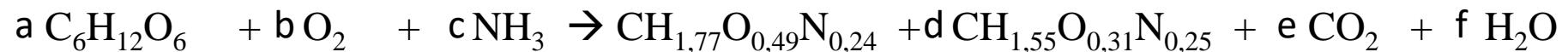
Problema 1.7-b)

$$Y_{O_2/x} = \frac{b \text{ mol } O_2}{1 \text{ mol } X}$$

Problema 1.7-b)

$$Y_{O_2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol } X}$$

Calcular b

Problema 1.7-b)

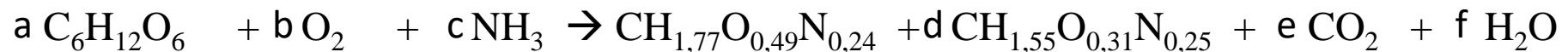
$$Y_{O_2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol } X}$$

Energy balance:

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) =$$

$$\gamma(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) =$$

$$\gamma(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) =$$

Problema 1.7-b)

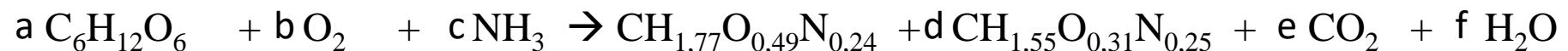
$$Y_{O_2/x} = \frac{b \text{ mol_O}_2}{1 \text{ mol } X}$$

Energy balance:

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$\gamma(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 4,07$$

$$\gamma(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 4,18$$

Problema 1.7-b)

$$Y_{O_2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol } X}$$

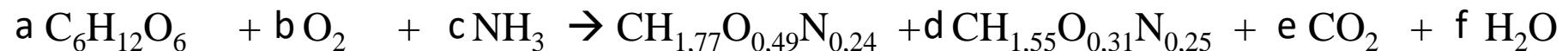
Energy balance:

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$24a - 4b = 4,07 + 4,18d$$

$$\gamma(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 4,07$$

$$\gamma(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 4,18$$

Problema 1.7-b)

$$Y_{O_2/x} = \frac{b \text{ mol_O2}}{1 \text{ mol } X}$$

Energy balance:

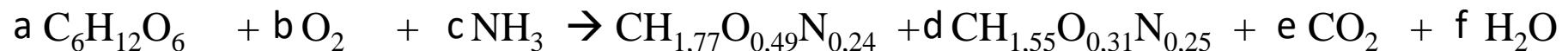
$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$24a - 4b = 4,07 + 4,18d$$

$$\gamma(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 4,07$$

$$\Leftrightarrow b = 0,479$$

$$\gamma(\text{CH}_{1,55}\text{O}_{0,31}\text{N}_{0,25}) = 4,18$$

Problema 1.7-b)

$$Y_{O_2/x} = \frac{b \text{ mol_O}_2}{1 \text{ mol } X} = 0,479 \text{ mol_O}_2/\text{mol_X}$$

Energy balance:

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$24a - 4b = 4,07 + 4,18d$$

$$\gamma(\text{CH}_{1,77}\text{O}_{0,49}\text{N}_{0,24}) = 4,07$$

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Problem 1.7

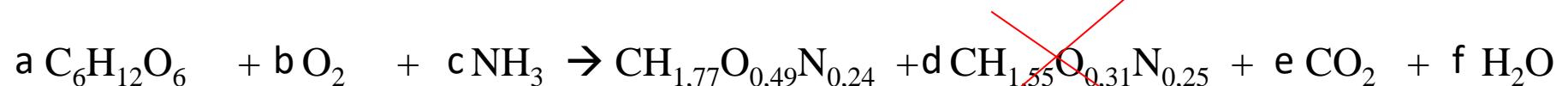
A recombinant protein is produced using genetically modified *Escherichia coli*. It was found that protein formation is proportional to cell growth. Glucose and ammonia are used as carbon and nitrogen sources respectively. The empirical formulas for biomass and protein are $\text{CH}_{1.77}\text{O}_{0.49}\text{N}_{0.24}$ and $\text{CH}_{1.55}\text{O}_{0.31}\text{N}_{0.25}$ respectively. It was experimentally determined that the biomass to glucose yield is 0.48 (w/w) and that the protein to glucose yield is 0.096 (w/w)

- a) Assess ammonia requirements.
- b) Assess oxygen requirements.
- c) If the biomass yield to glucose were the same, what would be the ammonia and oxygen requirements for a wild strain of *E. coli* that fails to synthesize the protein?

Problem 1.7

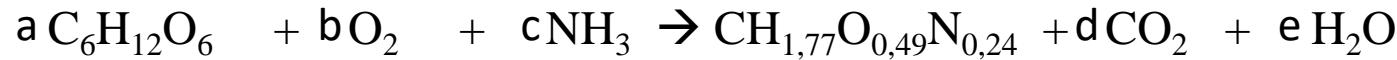
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- a) Assess ammonia requirements.
- b) Assess oxygen requirements.
- c) If the biomass yield to glucose were the same, what would be the ammonia and oxygen requirements for a wild strain of *E. coli* that fails to synthesize the protein?

Problema 1.7-c)

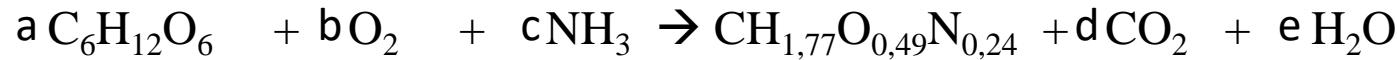
Problema 1.7-c)

Balance to N: $c = 0,24$

Problema 1.7-c)

Balance to N: $c = 0,24$

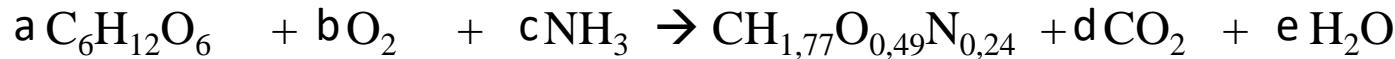
$$Y_{NH_3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X} = 0,24 \text{ mol_NH3/mol_X}$$

Problema 1.7-c)

Balance to N: $c = 0,24$

$$Y_{NH_3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X} = 0,24 \text{ mol_NH3/mol_X}$$

Energy balance: $24a - 4b = 4,07 \Leftrightarrow b = 0,716$

Problema 1.7-c)

Balance to N: $c = 0,24$

$$Y_{NH_3/X} = \frac{c \text{ mol_NH3}}{1 \text{ mol } X} = 0,24 \text{ mol_NH3/mol_X}$$

Energy balance: $24a - 4b = 4,07 \Leftrightarrow b = 0,716$

$$Y_{O_2/X} = \frac{b \text{ mol_O2}}{1 \text{ mol } X} = 0,716 \text{ mol_O2/mol_X}$$

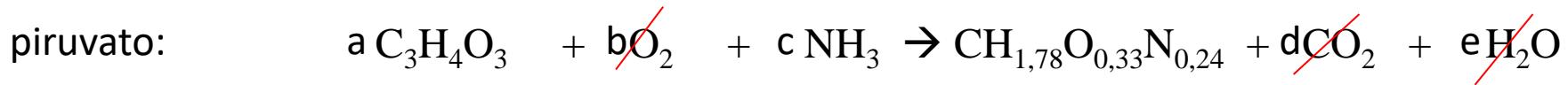
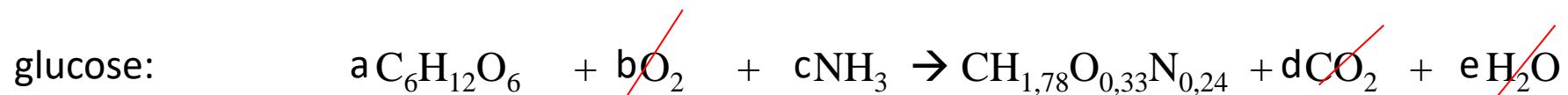
Problem 1.8

Aerobacter aerogenes is grown aerobically on glucose ($C_6H_{12}O_6$) or pyruvate ($C_3H_4O_3$) as a carbon source. The empirical formula for biomass is $CH_{1.78}N_{0.24}O_{0.33}$ ($MW_B = 22.5$ g/mol) and its degree of reduction is = 4.4. The following yields were experimentally determined

	Y _{x/s}			Y _{x/o₂}	
Substrato	g/g	g/mol	g/g-C	g/g	g/mol
Glucose	0.40	72.7	1.01	1.11	35.5
Piruvato	0.20	17.9	0.49	0.48	15.4

- Compare the biomass yield per mole of glucose and per mole of pyruvate with their respective thermodynamic maxima. Which of the two substrates is more efficient with respect to biosynthesis? Justify.
- Considering the case of growth on glucose, assess whether excretion of metabolites into the extracellular medium will be expected.

Problema 1.8-a)

Problema 1.8-a)

Maximum yield

Problema 1.8-a)

Problema 1.8-a)

Problema 1.8-a)

$$(Y_{X/gluc})_{max} = \frac{1 \text{ mol}_X}{a \text{ mol}_S}$$

Problema 1.8-a)

$$(Y_{X/gluc})_{max} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{22,5 \text{ g } X}{a \text{ mol } S}$$

Problema 1.8-a)

$$(Y_{X/gluc})_{max} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{22,5 \text{ g } X}{a \text{ mol } S}$$

Energy balance

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-a)

$$(Y_{X/gluc})_{max} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{22,5 \text{ g } X}{a \text{ mol } S}$$

Energy balance

$$\gamma(C_6H_{12}O_6) = 24 \quad 24a = 4,4 \Leftrightarrow a = 0,183$$

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-a)

$$(Y_{X/gluc})_{max} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{22,5 \text{ g } X}{a \text{ mol}_S} = 122,95 \text{ g } X/\text{mol}_S$$

Energy balance

$$\gamma(C_6H_{12}O_6) = 24 \quad 24a = 4,4 \Leftrightarrow a = 0,183$$

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-a)

$$(Y_{X/gluc})_{max} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{22,5 \text{ g } X}{a \text{ mol } S} = 122,95 \text{ g } X/\text{mol } S$$

$$(Y_{X/gluc})_{exp} = 72,7 \text{ g } X/\text{mol } S$$

Energy balance

$$\gamma(C_6H_{12}O_6) = 24 \quad 24a = 4,4 \Leftrightarrow a = 0,183$$

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-a)

$$(Y_{X/gluc})_{max} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{22,5 \text{ g } X}{a \text{ mol}_S} = 122,95 \text{ g } X/\text{mol}_S$$

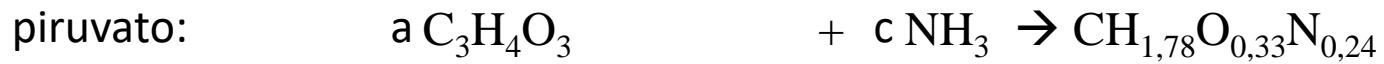
$$(Y_{X/gluc})_{exp} = 72,7 \text{ g } X/\text{mol}_S \quad \leftarrow \text{Minus 41\%}$$

Energy balance

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$24a = 4,4 \Leftrightarrow a = 0,183$$

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-a)

$$(Y_{X/pir})_{max} = \frac{1 \text{ mol } X}{a \text{ mol } S}$$

Problema 1.8-a)

$$(Y_{X/pir})_{max} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{22,5 \text{ g } X}{a \text{ mol}_S}$$

Problema 1.8-a)

$$(Y_{X/pir})_{max} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{22,5 \text{ g } X}{a \text{ mol}_S}$$

Energy balance

$$\gamma(\text{C}_3\text{H}_4\text{O}_3) = 10$$

$$\gamma(\text{biomassa}) = 4,4$$

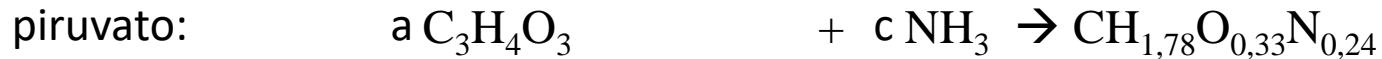
Problema 1.8-a)

$$(Y_{X/pir})_{max} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{22,5 \text{ g } X}{a \text{ mol}_S}$$

Energy balance

$$\gamma(\text{C}_3\text{H}_4\text{O}_3) = 10 \quad 10a = 4,4 \Leftrightarrow a = 0,44$$

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-a)

$$(Y_{X/pir})_{max} = \frac{1 \text{ mol}_X}{a \text{ mol}_S} = \frac{22,5 \text{ g } X}{a \text{ mol}_S} = 51,14 \text{ g } X/\text{mol } S$$

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$$(Y_{X/gluc})_{exp} = 17,9 \text{ g } X/\text{mol } S$$

Energy balance

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$$(Y_{X/gluc})_{exp} = 17,9 \text{ g } X/\text{mol } S$$

← Minus 65%

Energy balance

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$$10a = 4,4 \Leftrightarrow a = 0,44$$

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-a)

glucose:

$$(Y_{X/gluc})_{max} = 122,95 \text{ g}_X/\text{mol}_S$$


Minus 41%

$$(Y_{X/gluc})_{exp} = 72,7 \text{ g}_X/\text{mol}_S$$

piruvato:

$$(Y_{X/pir})_{max} = 51,14 \text{ g}_X/\text{mol}_S$$


Minus 65%

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Problema 1.8-a)

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→ Growth is more efficient with glucose:

- from 1 mole of glucose, a greater amount of biomass is obtained
- lower cost for maintenance and cell respiration

Problem 1.8

Aerobacter aerogenes is grown aerobically on glucose ($C_6H_{12}O_6$) or pyruvate ($C_3H_4O_3$) as a carbon source. The empirical formula for biomass is $CH_{1.78}N_{0.24}O_{0.33}$ ($MW_B = 22.5$ g/mol) and its degree of reduction is = 4.4. The following yields were experimentally determined

	Y _{X/S}			Y _{X/O₂}	
Substrato	g/g	g/mol	g/g-C	g/g	g/mol
Glucose	0.40	72.7	1.01	1.11	35.5
Piruvato	0.20	17.9	0.49	0.48	15.4

- Compare the biomass yield per mole of glucose and per mole of pyruvate with their respective thermodynamic maxima. Which of the two substrates is more efficient with respect to biosynthesis? Justify.
- Considering the case of growth on glucose, assess whether excretion of metabolites into the extracellular medium will be expected.

Problema 1.8-b)

glucose:



Problema 1.8-b)

Energy balance:

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$24a - 4b = 4,4$$

$$\gamma(\text{O}_2) = -4$$

Calcular a e b

$$\gamma(\text{biomassa}) = 4,4$$

Problema 1.8-b)

$$Y_{X/S} = \frac{1 \text{ mol } X}{a \text{ mol } S}$$

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$$Y_{X/S} = 72,7 \text{ g}_X/\text{mol}_S$$

(table)

Problema 1.8-b)

$$Y_{X/S} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{22,5 \text{ g } X}{a \text{ mol } S}$$

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$$Y_{X/S} = \frac{1 \text{ mol } X}{a \text{ mol } S} = \frac{22,5 \text{ g_}X}{a \text{ mol_}S}$$

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$$Y_{X/S} = 72,7 \text{ g_}X/\text{mol_}S \quad \Leftrightarrow a = 0,31$$

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$$Y_{X/O_2} = \frac{1 \text{ mol } X}{b \text{ mol } O_2}$$

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$$\frac{22,5 \text{ g_}X}{b \text{ mol_}O_2} = 35,5 \text{ g_}X/\text{mol_}O_2$$

$$Y_{X/O_2} = 35,5 \text{ g_}X/\text{mol_}O_2 \quad \Leftrightarrow b = 0,63$$

Problema 1.8-b)

Energy balance:

$$\gamma(\text{C}_6\text{H}_{12}\text{O}_6) = 24$$

$$24a - 4b = 4,4 \Leftrightarrow 4,9 \neq 4,4$$

$$\gamma(\text{O}_2) = -4$$

$$a = 0,31$$

$$\gamma(\text{biomassa}) = 4,4$$

$$b = 0,63$$

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→ Not balanced: there is production of metabolites