

FT I – Teste 3

Felipe B. Pinto 61387 - MIEQB

12 de dezembro de 2022

Conteúdo

Grupo I – Teórica	2	Grupo II – Prática	3
		Questão 1	3

Grupo I

Camisas são equipamentos de troca de calor que se encontram no exterior do reator, sua área de contato é a área externa do reator, possui maior área de contato que espiras externas e menor que as espiras internas, apesar de ter maior área de contato o fluido é capaz de passar por um percurso menor do que uma espira externa que força um percurso por todas as voltas. Por ser externa é possível a troca da camisa sem ter de abrir o reator facilitando manutenção.

Grupo II

Questão 1

- Contra-corrente
- $n_{tubos} = 6$
- Condutividade da parede: $0.45 \text{ W m}^{-1} \text{ K}^{-1}$
- Coeficiente de Filme do ben: $1.80 \text{ kW m}^{-2} \text{ K}^{-1}$
- Benzeno
 - $G_{ben} = 156 \text{ kg min}^{-1}$
 - $C_{m,ben} = 1.9 \text{ kJ kg}^{-1} \text{ K}^{-1}$
 - $T_{ben,0} = 330 \text{ K}$
 - $T_{ben,1} = 350 \text{ K}$
- Fluido:
 - $T_{flu,0} = 280 \text{ K}$
 - $C_{m,flu} = 4.181 \text{ kJ kg}^{-1} \text{ K}^{-1}$
 - $\rho_{flu} = 1040 \text{ kg m}^{-3}$
 - $\mu_{flu} = 0.0012 \text{ kg m}^{-1} \text{ s}^{-1}$
 - Condutividade do fluido: $0.643 \text{ W m}^{-1} \text{ K}^{-1}$

$$\left(\frac{h_i D_i}{K} \right) = 0.023 \left(\frac{\rho D_i V}{\mu} \right)^{0.8} \left(\frac{C_p \mu}{K} \right)^n$$

$$n = \begin{cases} 0.4 & \text{– Aquecimento do fluido} \\ 0.3 & \text{– Arrefecimento do fluido} \end{cases}$$

Q1 a.

Qual o caldal mássico de fluido de arrefecimento necessário sabendo q a temp do fluido n pode ultrapassar 325 K

$$\begin{aligned} \min G_{m,flu} &= \frac{Q_{flu}}{C_{m,flu} \max \Delta T_{flu}} = \frac{(-Q_{ben})}{C_{m,flu} (T_{flu,0} - \max T_{flu})} = \\ &= \frac{(-G_{m,ben} \Delta T_{ben} C_{m,ben})}{C_{m,flu} (T_{flu,0} - \max T_{flu})} = -\frac{(156/60) * (350 - 330) * (1.9 * 10^3)}{(4.181 * 10^3) * (280 - 325)} \cong 525.13 \text{ E-3} \end{aligned}$$

Q1 b.

Qual deve ser o comprimento de cada tubo?

$$\begin{aligned}
 L = \frac{A_e}{\pi D_e} = \frac{A_i}{\pi D_i}; \quad (\bar{h}_i A_i) &= \frac{\Delta(\Delta T)_{\ln}}{Q_{flu}} = \frac{\left(\frac{\Delta T_1 - \Delta T_0}{\ln(\Delta T_1 / \Delta T_0)} \right)}{G_{m,flu} C_{m,flu} \Delta T_{flu}} = \\
 &= \frac{(\Delta T_1 - \Delta T_0)}{G_{m,flu} C_{m,flu} \Delta T_{flu} \ln(\Delta T_1 / \Delta T_0)} = \\
 &= (h_i A_i)^{-1} + (h_e A_e)^{-1} + \frac{x_w}{k_w A_w} = \\
 &= \left(\begin{aligned} &(h_i \pi D_i L)^{-1} \\ &+ \left(\left(\frac{k_{flu} 0.023}{D_e} \left(\frac{\rho D_e u}{\mu_{flu}} \right)^{0.8} \left(\frac{C_{p,flu} \mu_{flu}}{k} \right)^{0.4} \right) (\pi D_e L) \right)^{-1} \\ &+ \frac{(D_e - D_i)/2}{k_w} \left(\frac{A_e - A_i}{\ln(A_e/A_i)} \right)^{-1} \end{aligned} \right)^{-1} = \\
 &= \left(\begin{aligned} &(h_i D_i)^{-1} (\pi L)^{-1} \\ &+ \left(\frac{0.023 k_{flu}^{0.6} \rho^{0.8} D_e^{0.8} u^{0.8} C_{p,flu}^{0.4}}{\mu_{flu}^{0.4}} \right)^{-1} (\pi L)^{-1} \\ &+ \frac{(D_e - D_i)/2}{k_w} \left(\frac{\ln(D_e/D_i)}{D_e - D_i} \right) (\pi L)^{-1} \end{aligned} \right)^{-1} = \\
 &= \left(\begin{aligned} &(h_i D_i)^{-1} \\ &+ \frac{\mu_{flu}^{0.4}}{0.023 k_{flu}^{0.6} \rho^{0.8} C_{p,flu}^{0.4} D_e^{0.8}} \left(\frac{G_{m,flu}}{n_{tubos} \rho_{flu} (\pi (D_e/2)^2)} \right)^{-0.8} \\ &+ \frac{\ln(D_e/D_i)}{2 k_w} \end{aligned} \right)^{-1} (\pi L)^{-1} = \\
 &= \left(\begin{aligned} &(h_i D_i)^{-1} \\ &+ \frac{\mu_{flu}^{0.4} n_{tubos}^{0.8} \pi^{0.8} D_e^{0.8}}{0.023 k_{flu}^{0.6} C_{p,flu}^{0.4} G_{m,flu}^{0.8} 2^{1.6}} \\ &+ \frac{\ln(D_e/D_i)}{2 k_w} \end{aligned} \right)^{-1} (\pi L)^{-1} \implies
 \end{aligned}$$

$$\begin{aligned}
\Rightarrow L &= \left(\begin{array}{c} (h_i D_i)^{-1} \\ + \frac{\mu_{flu}^{0.4} n_{tubos}^{0.8} \pi^{0.8} D_e^{0.8}}{0.023 k_{flu}^{0.6} C_{p,flu}^{0.4} G_{m,flu}^{0.8} 2^{1.6}} \\ + \frac{\ln(D_e/D_i)}{2 k_w} \end{array} \right) + \left(\begin{array}{c} \\ \\ \end{array} \right) * \\
&* \frac{G_{m,flu} C_{m,flu} \Delta T_{flu} \ln(\Delta T_1 / \Delta T_0)}{\pi (\Delta T_1 - \Delta T_0)} = \\
&= \left(\begin{array}{c} ((1.80 * 10^3) * 22 * 10^{-3})^{-1} \\ + \frac{(0.0012)^{0.4} * 6^{0.8} * \pi^{0.8} * (25 * 10^{-3})^{0.8}}{0.023 * (0.643)^{0.6} * (4.181 * 10^3)^{0.4} * (525.13 \text{ E}-3)^{0.8} * 2^{1.6}} \\ + \frac{\ln(25/22)}{2 * 45} \end{array} \right) + \left(\begin{array}{c} \\ \\ \end{array} \right) * \\
&* \frac{525.13 \text{ E}-3 * (4.181 * 10^3) * (325 - 280) * \ln \frac{355-325}{330-280}}{\pi * ((355 - 325) - (330 - 280))} \cong 4.31
\end{aligned}$$

Q1 c.

Caso seja cocorrente

$$\begin{aligned}
L &= \left(\begin{array}{c} (h_i D_i)^{-1} \\ + \frac{\mu_{flu}^{0.4} n_{tubos}^{0.8} \pi^{0.8} D_e^{0.8}}{0.023 k_{flu}^{0.6} C_{p,flu}^{0.4} G_{m,flu}^{0.8} 2^{1.6}} \\ + \frac{\ln(D_e/D_i)}{2 k_w} \end{array} \right) * \\
&* \frac{G_{m,flu} C_{m,flu} \Delta T_{flu} \ln(\Delta T_1 / \Delta T_0)}{\pi (\Delta T_1 - \Delta T_0)} = \\
&= \left(\begin{array}{c} ((1.80 * 10^3) * 22 * 10^{-3})^{-1} \\ + \frac{(0.0012)^{0.4} * 6^{0.8} * \pi^{0.8} * (25 * 10^{-3})^{0.8}}{0.023 * (0.643)^{0.6} * (4.181 * 10^3)^{0.4} * (525.13 \text{ E}-3)^{0.8} * 2^{1.6}} \\ + \frac{\ln(25/22)}{2 * 45} \end{array} \right) * \\
&* \frac{525.13 \text{ E}-3 * (4.181 * 10^3) * (325 - 280) * \ln \frac{355-280}{330-325}}{\pi * ((355 - 280) - (330 - 325))} \cong 82.85
\end{aligned}$$