## FTC 2015-2016 DIY Mountain Build Guide



# **Prints and Bill of Materials**

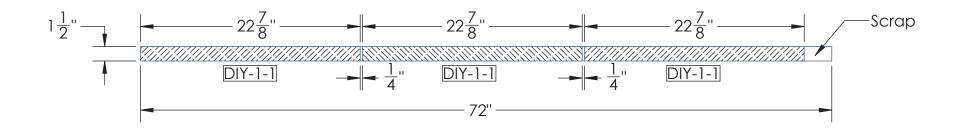
Check out the DIY2015-2016 Assembly Guide for step by step assembly instructions

Release 1.0 9/10/15

	Raw Parts	Qty for 1 Mountain	parts created	Created Part Name	Qty	board cut length	Competition field	counterparts		
	Boards									
	1x2 x 6ft	2	6							
-1-1				Lower Hurdle	6	22 7/8				
	1x3 x 6ft	1	1							
-1-2				Lower Mountain Center	1	35 3/4				
	1x4 x 8ft	4	12							
-1-3				Lower Mountain Side	2	35 3/4				
-2-1				Upper Hurdle	8	22 7/8				
-3-1				Mid Mountain Stay	2	29 3/8				
	1x6 x 6ft	1	3							
-2-2				Upper Mountain Side	2	20 3/4				
-2-3				Upper Mountain Center	1	20 3/4				
	2x4 x 8ft	3	6							
-3-2				Arch Support Leg	2	59 3/4				
-3-3				Arch lower cross member	2	48				
-4-1				Outside Connector	2	4				
-4-2				Inside Connector	1	30				
	Scrap									
-5-4				Trigger	3		am-3036			
-5-6				MRM	1		am-3093_holder	3093_holder (qty 2), and am-3093_bracket (qty 1)		
-5-5				Release	3		am-3024			
	Plywood									
	4ftx4ft x 1/2"	1	3							
-1-4				Lower Mountain Panel	1	35.75 x 48				
-5-3				Ball Fence	2		am-3096			
	2ftx4ft x 1/4"	1	1							
-2-4				Upper Mountain Panel	1	20.75 x 48				
	Metal Parts									
	90 L channel 8ft	4	14							
-5-1				Hurdle Armor	14	22 7/8				
	1/2" x 4ft Pipe	1	1	Pull-up Bar	1	N/A	am-3090-2			
	1/2" Base flange	2	2	Pull-up mount	2	N/A	am-3090-2			
	Lexan									
-5-2	1/16th x 2ftx2ft	2	2	1/16th Lexan Panel	2	20.875 x 17.5	am-3095			
Fasteners										
#8 1-5/8" wood screw		1	box							
#8 1-1/4" wood	screw	1	box							

Button head wo	od screw	1	box				
1/4-20 x 3.00"		1	each				
1/4-20 x 1.75"		3	each				
1/4-20 x 1.00"		3	each				
1/4-20 x 1-1.5"	Eye Lag Screw	1	each				
1/4" washer		9	each				
1/4-20 locknut		7	each				
Paracord		1	spool				
Tool List							
Drill - Cordless	or staple gun						
-Screw driver	oit (needs to mate	ch screw ty	pe)				
-Drill bit	7/64" or 3/32"						
	1/4"						
Bar clamp - 12	?in						
C-Clamps - 4i	า						
2x Plumbing p	liers						
7/16" wrench							
matching wrend	h for 1/4-20 bolts						
protractor							

Rev	Discription of Changes
1	Original Print



Need 2 sets per Mountain

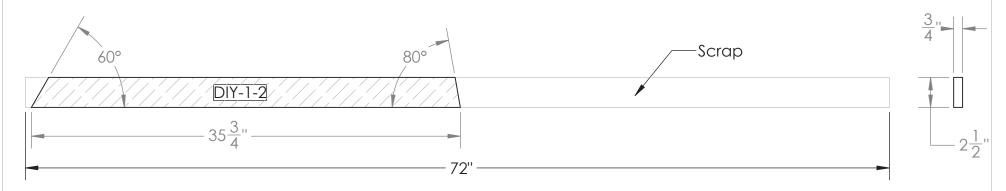
Standard 1x2in board size

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	15 1/ ETC DIV Field				
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/12/15	15-16 FTC DIY Field				
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:				
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - 1x2 x 6ft				
THREE PLACE DECIMAL ±0.005	MFG APPR.							
INTERPRET GEOMETRIC	Q.A.			Board Usage				
TOLERANCING PER:	COMMENTS:			bodia osago				
Pine economy board				SIZE DWG. NO. REV				
FINISH Sanded & Smooth	ISH			<b>A</b> 1x2 x 6ft 1				
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT: SHEET 1 OF 1				
3			2	1				

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Rev	Discription of Changes
1	Original Print

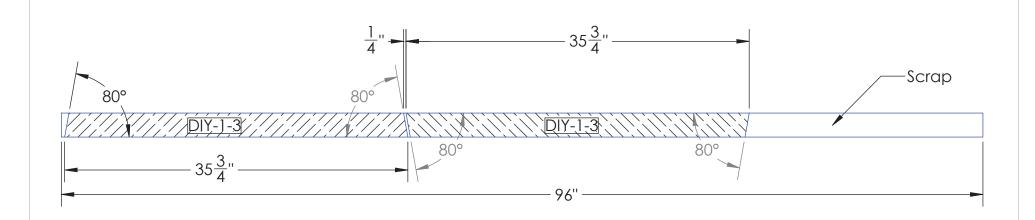
#### Standard 1x3in board size



Need 1 per mountain

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1	Dlerances: Ractional ±1/8	CHECKED			TITLE:				
	NGULAR: MACH± BEND ±5° WO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - 1x3 x 6ft				
TH	HREE PLACE DECIMAL ±0.005	MFG APPR.						<i>)</i>	
	TERPRET GEOMETRIC	Q.A.			Board Usage				
	DLERANCING PER:  ATERIAI	COMMENTS:					J -		
1	Pine economy board				SIZE DWG.			REV	
FIN	Sanded & Smooth				A	(3 x 6ft		ı	
	DO NOT SCALE DRAWING				SCALE: 1:8	WEIGHT:	SHEET	1 OF 1	
	3			2			1		

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1	Original Print	
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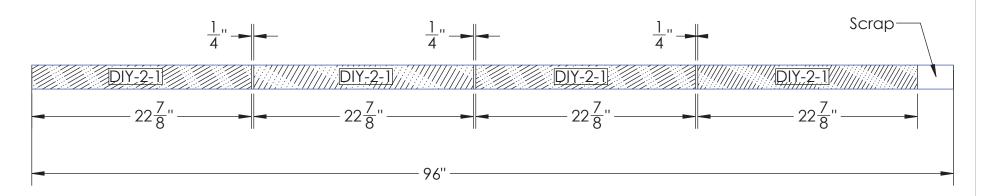
### Need 1 set per Mountain

Standard 1x4in board size

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 F 1 / ETC DIV EIGLA				
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/12/15	15-16 FTC DIY Field				
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:				
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - 1x4 x 8ft				
THREE PLACE DECIMAL ±0.005	MFG APPR.							
INTERPRET GEOMETRIC	Q.A.			Board Usage				
TOLERANCING PER:	COMMENTS:			board orago				
MATERIAL Pine economy board				SIZE DWG. NO. REV				
FINISH				<b>A</b> 1x4 x 8ft 1				
Sanded & Smooth				A IX4 X OII I				
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT: SHEET 1 OF 3				

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1	Original Print	1
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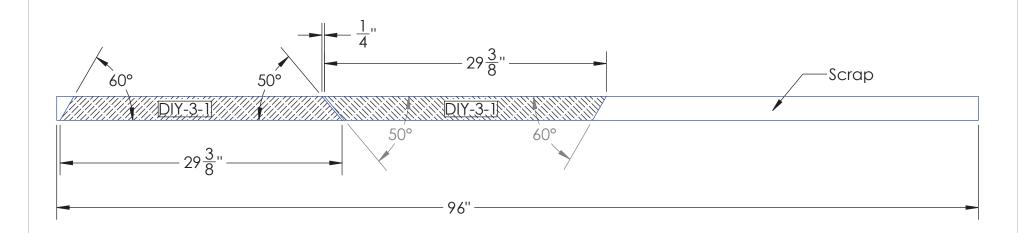
Need 2 sets per Mountain

Standard 1x4in board size

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	15-16 FTC DIY Field					
DIMENSIONS ARE IN INCHES	DRAWN			13-10116 011 11610					
TOLERANCES: FRACTIONAL ±	CHECKED			TITLE:					
ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ±	ENG APPR.			DIY16 - 1x4 x 8ft					
THREE PLACE DECIMAL ±	MFG APPR.								
INTERPRET GEOMETRIC	Q.A.		Board Usage						
TOLERANCING PER:	COMMENTS:			2 3 3 3 3 3 3 3					
Pine economy board				SIZE DWG. NO.					
Sanded & Smooth				<b>A</b> 1x4 x 8ft 1					
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT: SHEET 2 OF 3					

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Rev	Discription of Changes
1	Original Print



### Need 1 set per Mountain

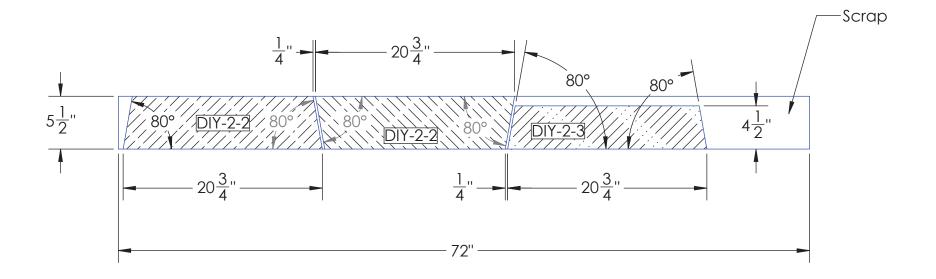
Standard 1x4in board size

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 = 1	/ FT/		V F	اماما
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/12/15	13-1	6 FTC		Ϋ́	leia
TOLERANCES: FRACTIONAL ±	CHECKED			TITLE:				
ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL +	ENG APPR.				IY - 1	V/ \	/ Q·	ft
THREE PLACE DECIMAL ±	MFG APPR.						. •	
INTERPRET GEOMETRIC	Q.A.			Bo	bard	Usc	$\mathbf{C}$	$\overline{}$
TOLERANCING PER:	COMMENTS						<b>~</b> 🖰 `	
MATERIAL Pine economy board				SIZE DV	WG. NO.	<b>Ω</b> (		REV
Sanded & Smooth	-			A	1x4	x 8t	Ť	
DO NOT SCALE DRAWING				SCALE:	1:10 WEIGH	Γ:	SHEE	T 3 OF 3
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Rev	Discription of Changes
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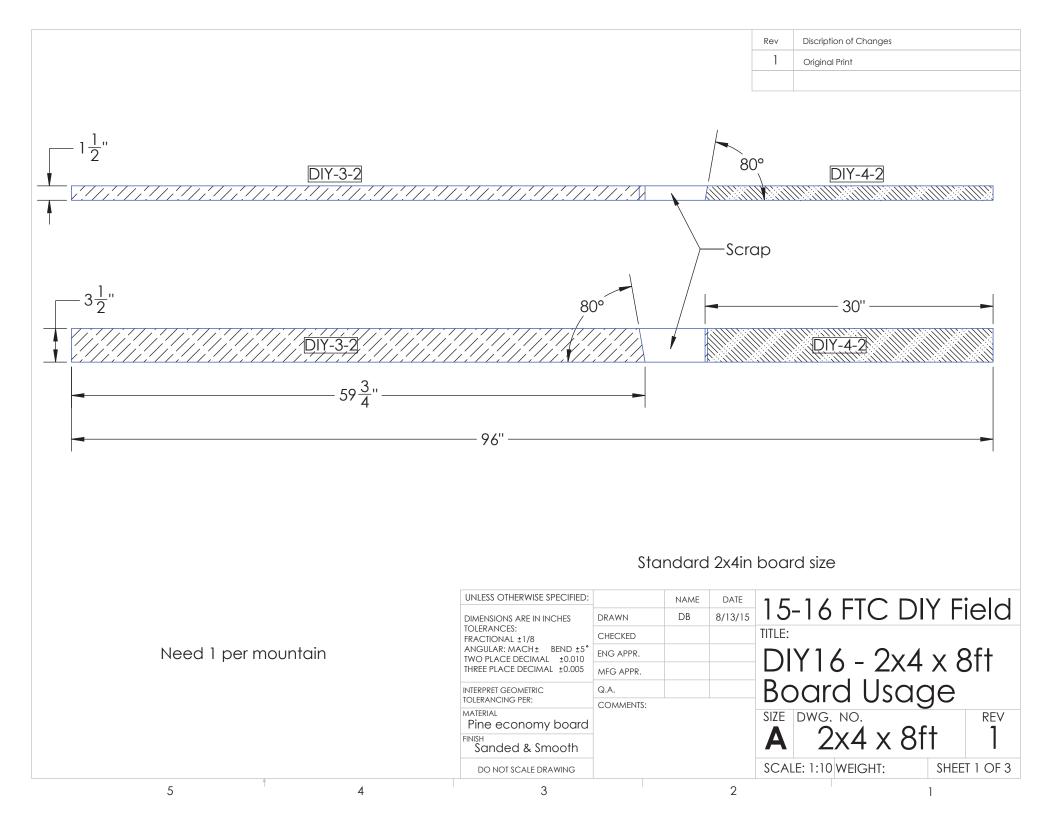


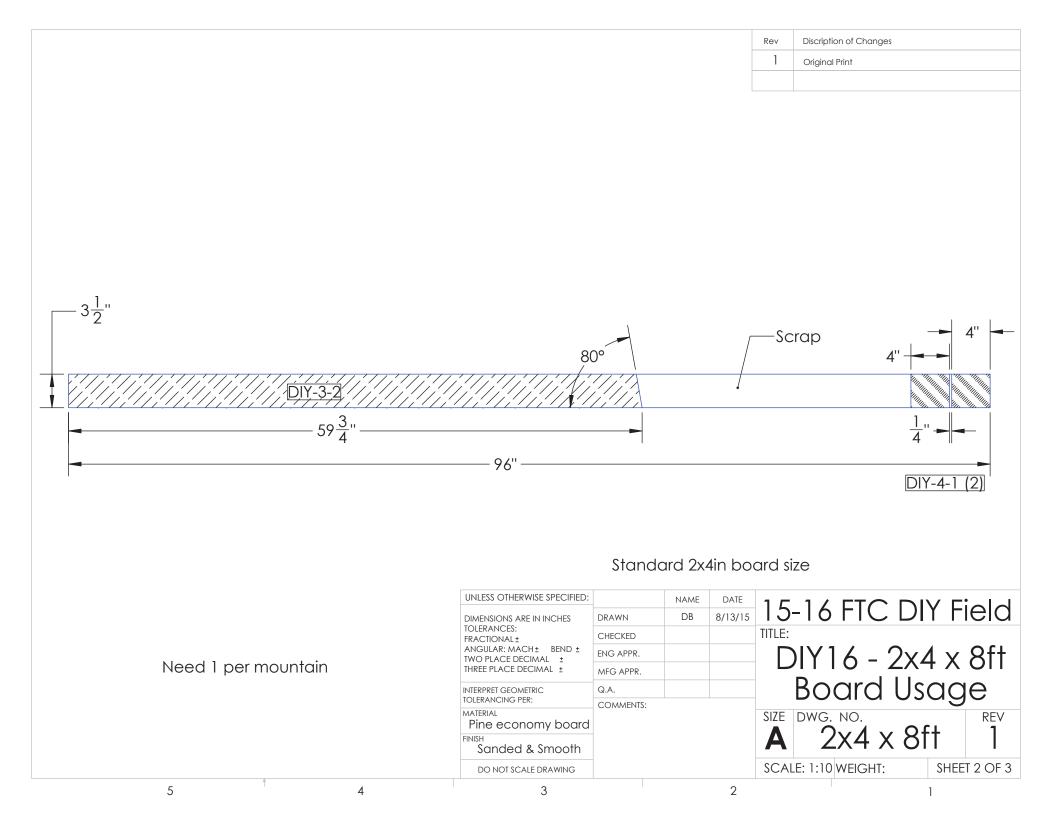
#### Standard 1x6in board size

NAME 15-16 FTC DIY Field 8/13/15 DB DRAWN DIMENSIONS ARE IN INCHES **TOLERANCES:** TITLE: CHECKED FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° DIY16 - 1x6 x 6ft ENG APPR. Need 1 per mountain TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 MFG APPR. Board Usage INTERPRET GEOMETRIC Q.A. TOLERANCING PER: COMMENTS: SIZE DWG. NO. REV Pine economy board 1x6 x 6ft Sanded & Smooth SCALE: 1:10 WEIGHT: SHEET 1 OF 1 DO NOT SCALE DRAWING

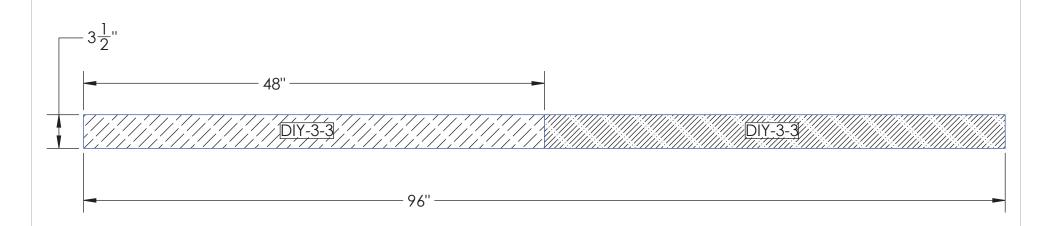
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UNLESS OTHERWISE SPECIFIED:





Rev	Discription of Changes	
1	Original Print	
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#### Standard 2x4in board size

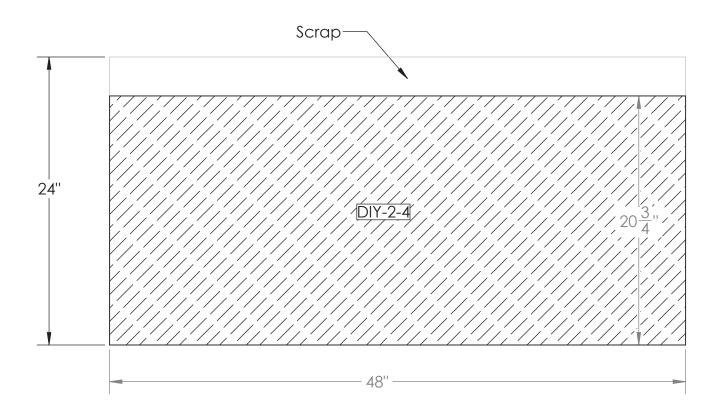
UNLESS OTHERWISE SPECIFIED: NAME 15-16 FTC DIY Field 8/13/15 DB DRAWN DIMENSIONS ARE IN INCHES **TOLERANCES:** TITLE: Need 1 per mountain CHECKED FRACTIONAL± ANGULAR: MACH ± BEND ± DIY16 - 2x4 x 8ft ENG APPR. TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± MFG APPR. Board Usage INTERPRET GEOMETRIC Q.A. TOLERANCING PER: COMMENTS: SIZE DWG. NO. Pine economy board 2x4 x 8ft Sanded & Smooth SCALE: 1:10 WEIGHT: DO NOT SCALE DRAWING

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SHEET 3 OF 3

**REV** 

Rev	Discription of Changes
1	Original Print

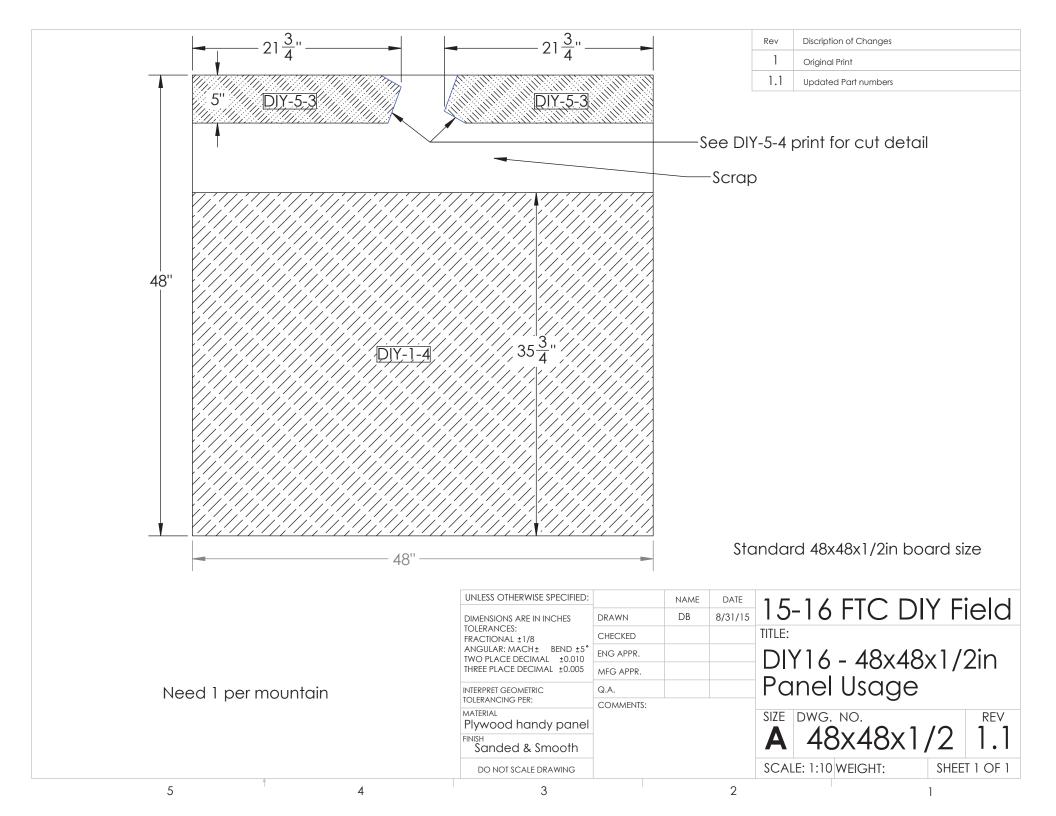


#### Standard 24x48x1/4n board size

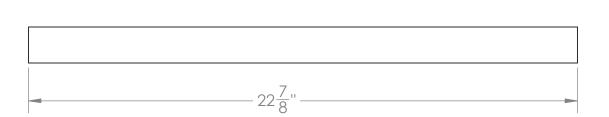
UNLESS OTHERWISE SPECIFIED: NAME 15-16 FTC DIY Field 8/14/15 DB DRAWN DIMENSIONS ARE IN INCHES **TOLERANCES:** TITLE: CHECKED FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° DIY16 - 24x48x1/4in Need 1 per mountain ENG APPR. TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 MFG APPR. Panel Usage Q.A. INTERPRET GEOMETRIC TOLERANCING PER: COMMENTS: SIZE DWG. NO. REV Plywood Handy Panel 24x48x1/4 Sanded & Smooth SCALE: 1:8 WEIGHT: SHEET 1 OF 1 DO NOT SCALE DRAWING

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Rev	Discription of Changes
1	Original Print



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Standard 1x2in board size

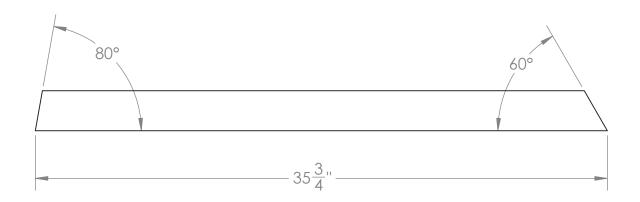
Need 6 per mountain

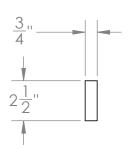
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15
TOLERANCES: FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	CHECKED		
	ENG APPR.		
	MFG APPR.		
NTERPRET GEOMETRIC	Q.A.		
MATERIAL Pine economy board	COMMENTS:		
FINISH Sanded & Smooth			
DO NOT SCALE DRAWING			

15-16 FTC DIY Field
TITLE:
DIY16 - Lower
Hurdle
SIZE DWG. NO.
A DIY-1-1

SCALE: 1:4 WEIGHT: SHEET 1 OF 1

Rev	Discription of Changes
1	Original Print





Standard 1x3in board size

Need 1 per mountain

UNLESS OTHERWISE SPECIFIED:		NIALAE	DATE	Τ
OTTESS OTTERTIBLES.	-	NAME	DATE	
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	CHECKED			
	ENG APPR.			
	MFG APPR.			
INTERPRET GEOMETRIC	Q.A.			
TOLERANCING PER:	COMMENTS:			
Pine economy board				
FINISH Sanded & Smooth				
DO NOT SCALE DRAWING				Γ

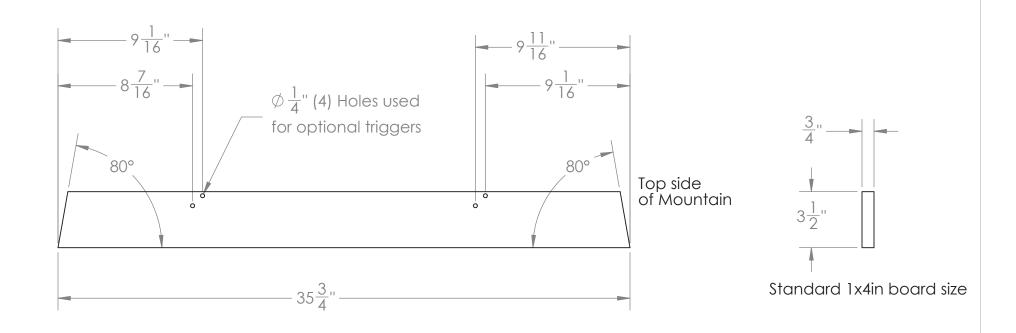
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15-16 FTC DIY Field TITLE:

DIY16 - Lower Mountain Center

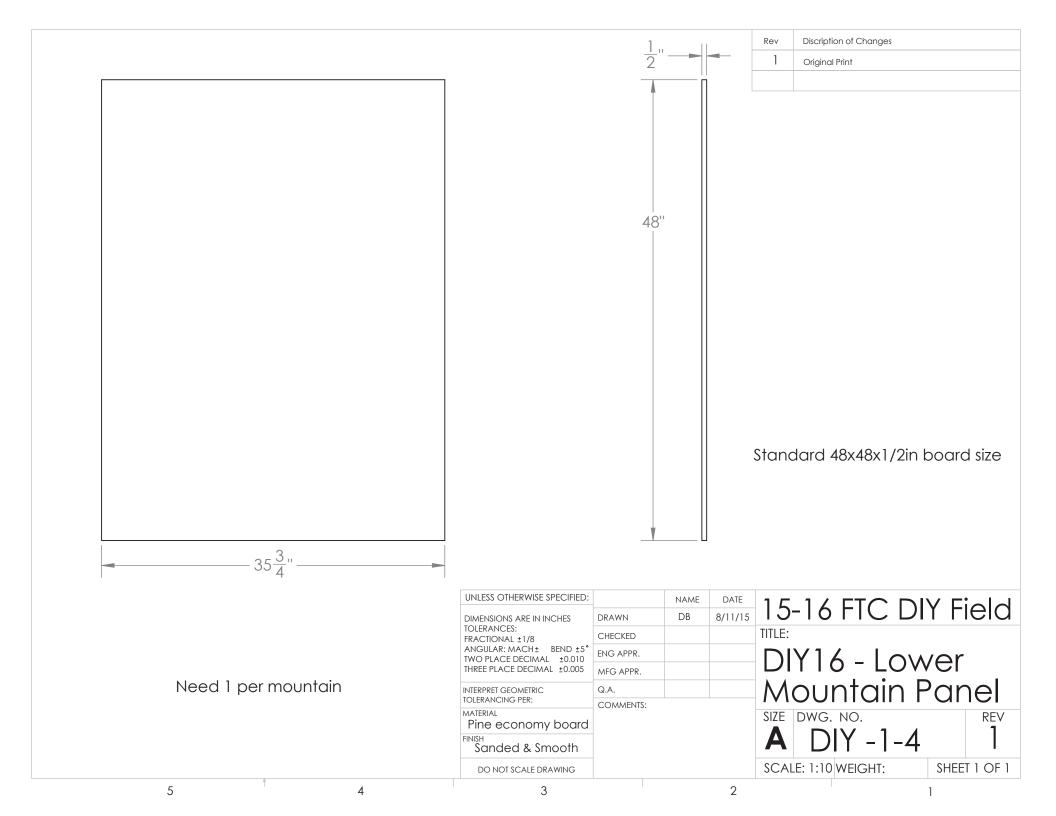
SIZE DWG. NO. REV DIY -1-2 SCALE: 1:6 WEIGHT: SHEET 1 OF 1

Rev	Discription of Changes
1	Original Print
1.1	Addd holes for Zip Line Triggers

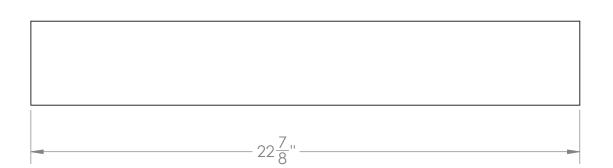


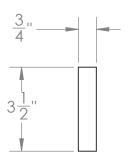
Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		T	I			
UNLESS OTHERWISE SPECIFIED.		NAME	DATE	15 14	FTC DI	V Fial
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/31/15	13-10		
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:		
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIV1	6 - Low	/Or
THREE PLACE DECIMAL ±0.005	MFG APPR.					
INTERPRET GEOMETRIC	Q.A.			MOLL	ntain S	ide
TOLERANCING PER:	COMMENTS:			14100	III GIII C	
Pine economy board				SIZE DWG.		R
Sanded & Smooth				A D	IY -1-3	
DO NOT SCALE DRAWING				SCALE: 1:6	WEIGHT:	SHEET 1 C
2			2			1



Rev	Discription of Changes
1	Original Print





Standard 1x4in board size

Need 8 per mountain

UNLESS OTHERWISE SPECIFIED:	-	NAME	DATE	1
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITL
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	ENG APPR.			
	MFG APPR.			
INTERPRET GEOMETRIC	Q.A.			Н
TOLERANCING PER:	COMMENTS:			017
Pine economy board				SIZI
Sanded & Smooth				<b>A</b>
DO NOT SCALE DRAWING				SC

15-16 FTC DIY Field

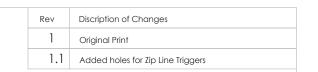
DIY16 - Upper Hurdle

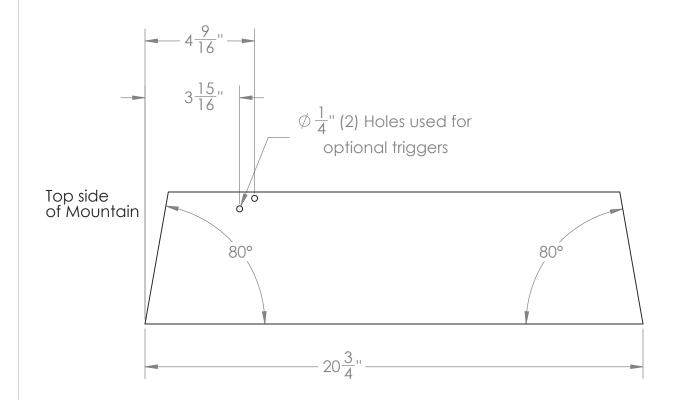
SIZE DWG. NO.

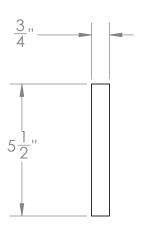
A DIY -2-1

SCALE: 1:4 WEIGHT: SHEET 1 OF 1

4 3 2







Standard 1x6in board size

Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/31/15	I
TOLERANCES: FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	CHECKED			TIT
	ENG APPR.			Г
	MFG APPR.			L
INTERPRET GEOMETRIC	Q.A.			1
TOLERANCING PER:	COMMENTS:			'
Pine economy board				SI
Sanded & Smooth				/
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15-16 FTC DIY Field

TTLE:

DIY16 - Upper Mountain Side

A DIY -2-2

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SCALE: 1:4 WEIGHT: SHEET 1 OF 1

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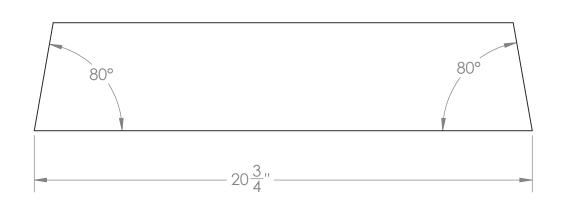
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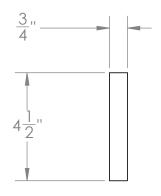
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DO NOT SCALE DRAWING

2

Rev	Discription of Changes
1	Original Print





Cut down from 1x6in board size

Need 1 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	Ι,
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITL
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			
THREE PLACE DECIMAL ±0.005	MFG APPR.			
INTERPRET GEOMETRIC	Q.A.			$ \mathcal{N} $
TOLERANCING PER:	COMMENTS:	<b>' '</b>		
Pine economy board				SIZ
Sanded & Smooth				
DO NOT SCALE DRAWING				SC

15-16 FTC DIY Field

TITLE:

DIY16 - Upper Mountain Center

SIZE DWG. NO.

A DIY -2-3

SCALE: 1:4 WEIGHT:

SHEET 1 OF 1

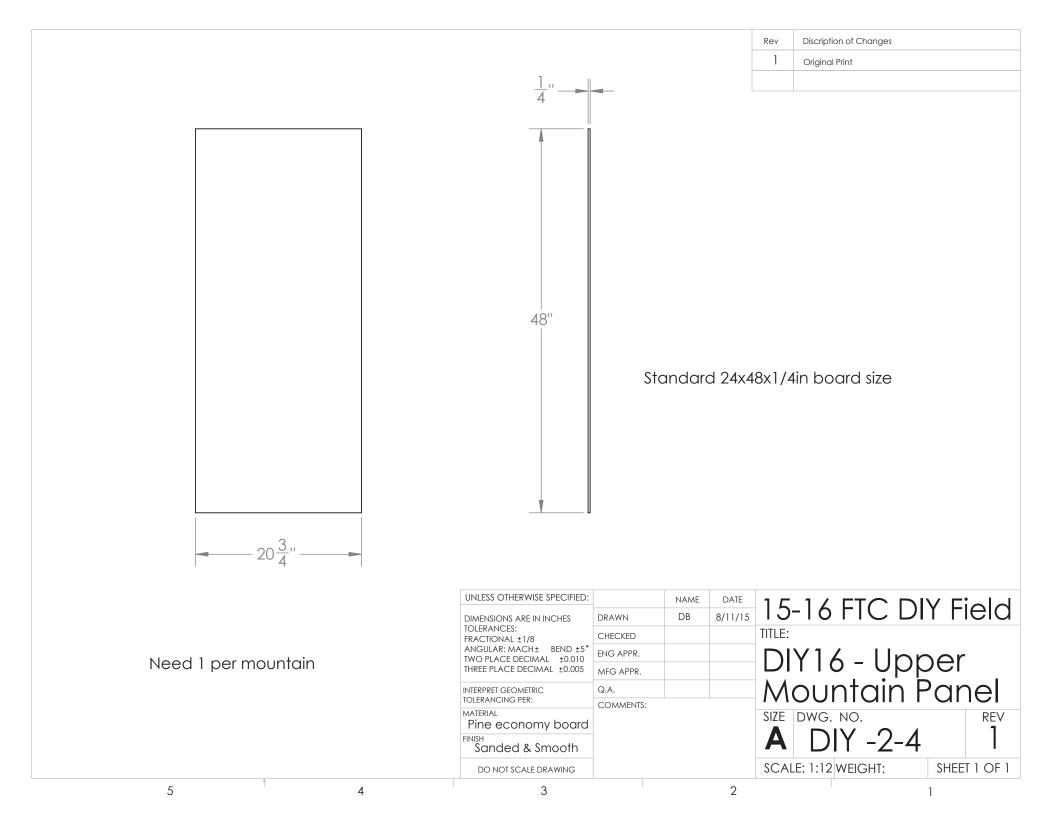
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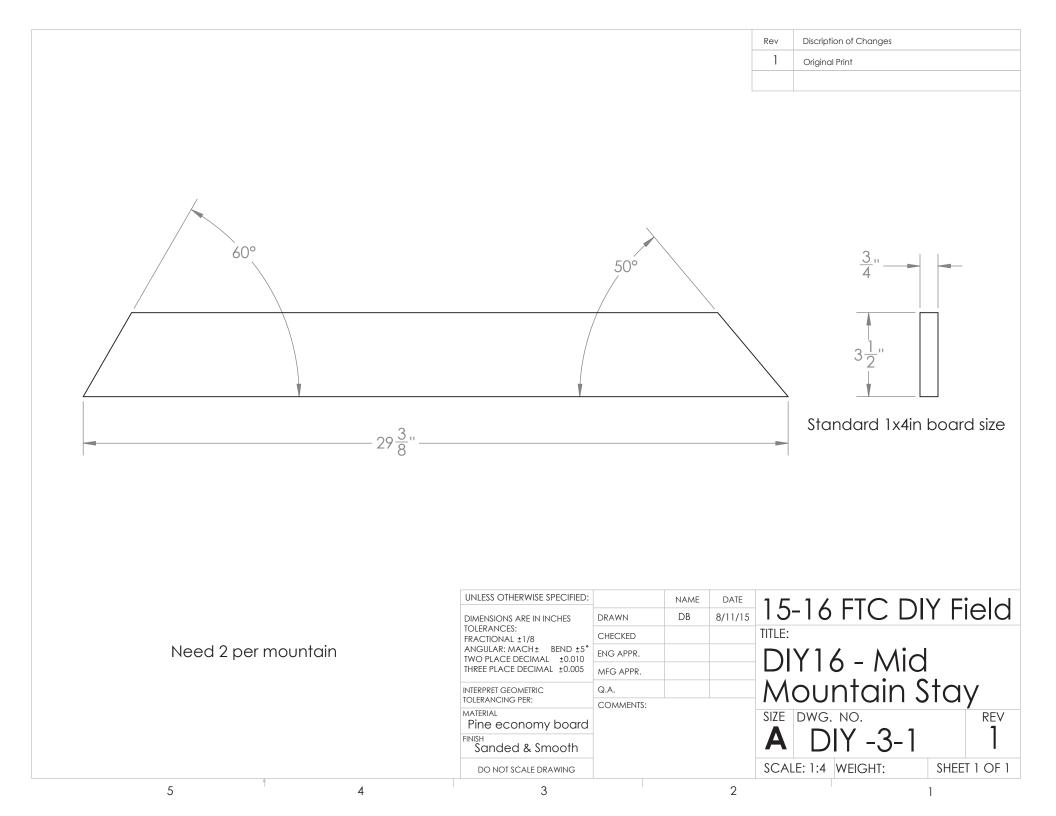
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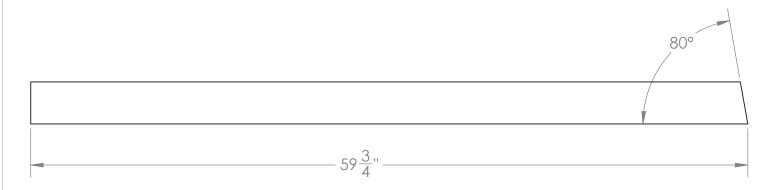
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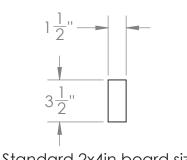
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Rev	Rev Discription of Changes	
1	1 Original Print	





Standard 2x4in board size

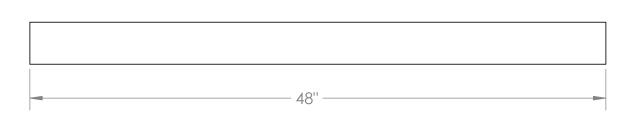
Need 2 per mountain

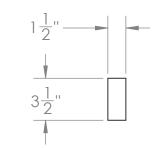
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			T
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			
THREE PLACE DECIMAL ±0.005	MFG APPR.			
INTERPRET GEOMETRIC	Q.A.			
TOLERANCING PER:	COMMENTS:			F.
Pine economy board				
Sanded & Smooth				
DO NOT SCALE DRAWING				

15-16 FTC DIY Field DIY16 - Arch Support Leg REV

SCALE: 1:8 WEIGHT: SHEET 1 OF 1

Rev	Discription of Changes
1	Original Print





Standard 2x4in board size

Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15
TOLERANCES: FRACTIONAL ±1/8	CHECKED		
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL +0.010	ENG APPR.		
THREE PLACE DECIMAL ±0.005	MFG APPR.		
INTERPRET GEOMETRIC	Q.A.		
TOLERANCING PER:	COMMENTS:		
Pine economy board			
Sanded & Smooth			

DO NOT SCALE DRAWING

15-16 FTC DIY Field

TITLE:

2

DIY16 - Arch Lower Cross Member

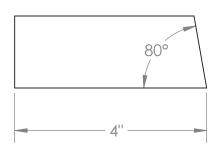
SIZE DWG. NO.

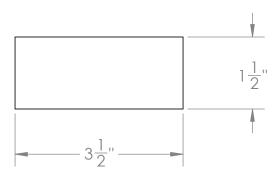
A DIY -3-3

SCALE: 1:8 WEIGHT: SHEET 1 OF 1

4

Rev	Discription of Changes
1	Original Print





2

Standard 2x4in board size

Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	Ι,
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITL
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			
THREE PLACE DECIMAL ±0.005	MFG APPR.			با
INTERPRET GEOMETRIC	Q.A.			
TOLERANCING PER:	COMMENTS:			_
Pine economy board				SIZ
Sanded & Smooth				A
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15-16 FTC DIY Field

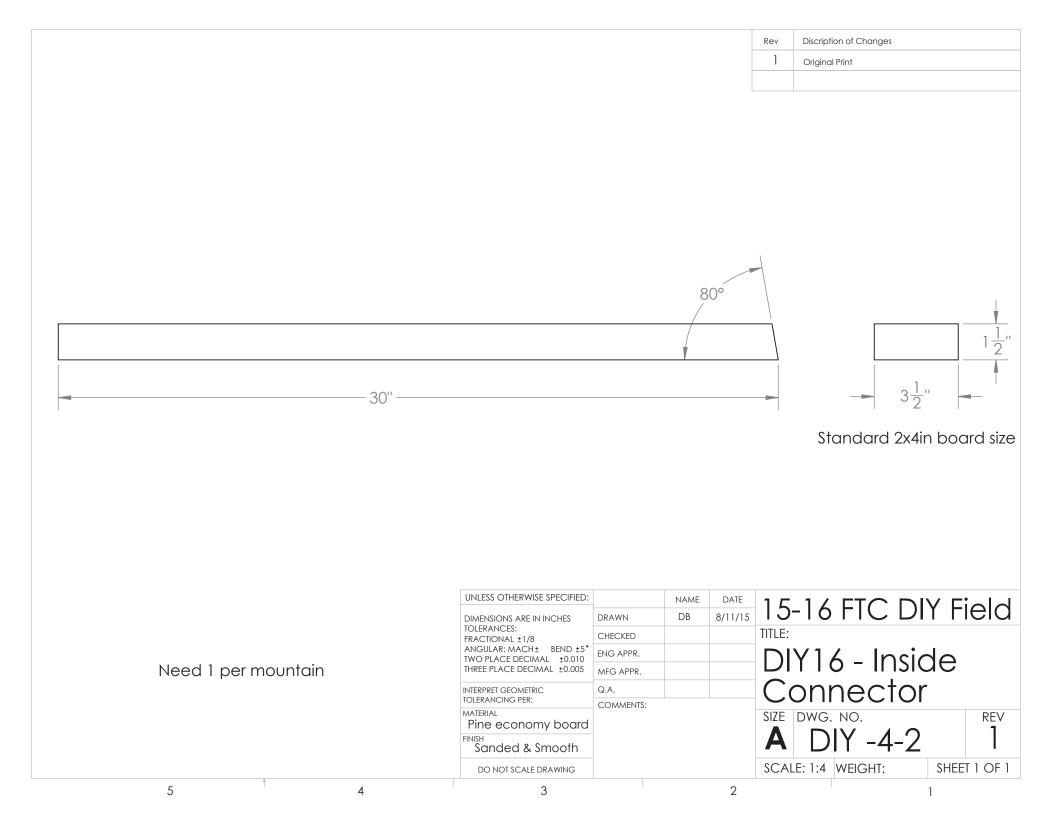
DIY16 - Outside Connector

SIZE DWG. NO.

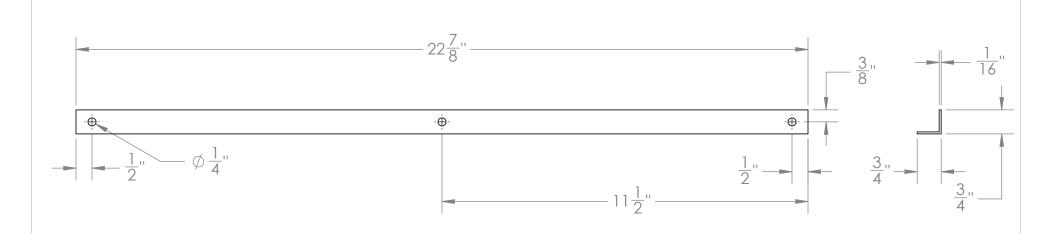
A DIY -4-1

SCALE: 1:2 WEIGHT: SHEET 1 OF 1

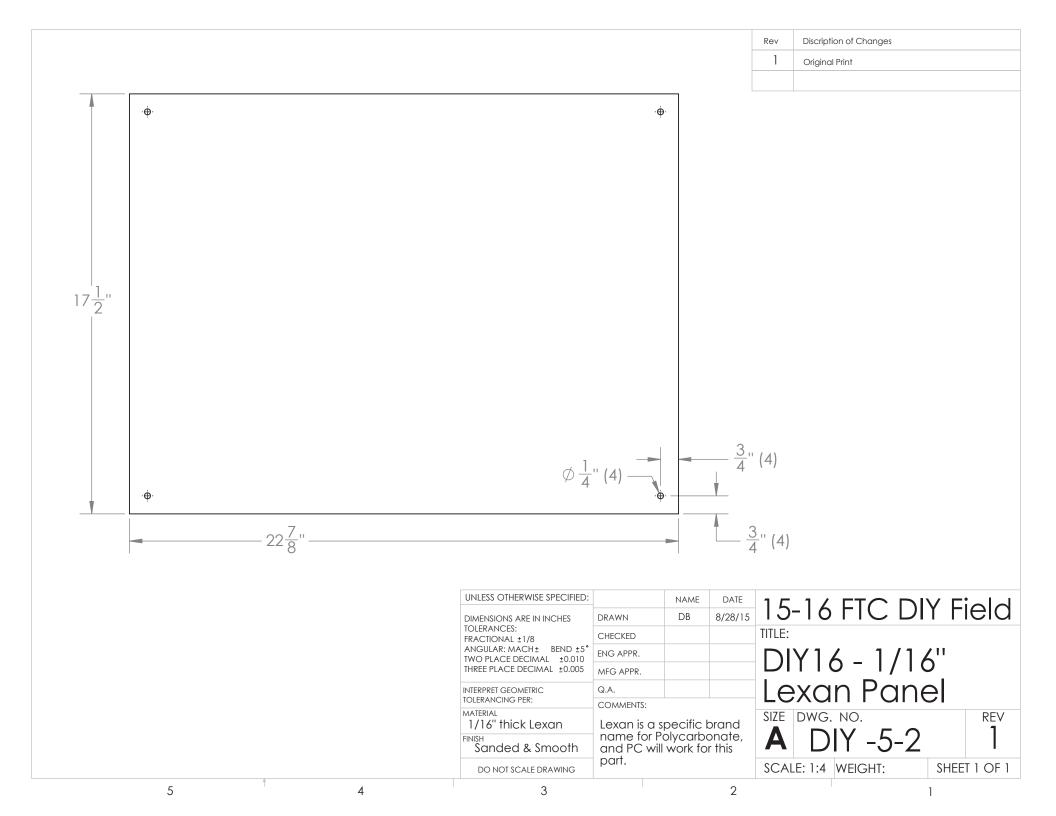
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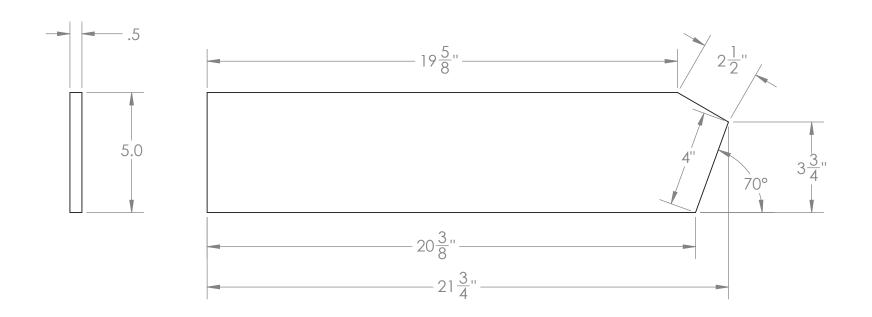
Rev Discription of Changes
1 Original Print
1.1 Updated part number



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 F 1 / ETC DIV FIOLA
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/27/15	15-16 FTC DIY Field
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - Hurdle
THREE PLACE DECIMAL ±0.005	MFG APPR.			Dirio-Horale
INTERPRET GEOMETRIC	Q.A.			Armor
TOLERANCING PER:	COMMENTS:			7 (111101
MATERIAL Aluminum				SIZE DWG. NO. REV
FINISH Debured				<b>A</b> DIY -5-1   1.1
DO NOT SCALE DRAWING				SCALE: 1:3 WEIGHT: SHEET 1 OF 1
3			2	1



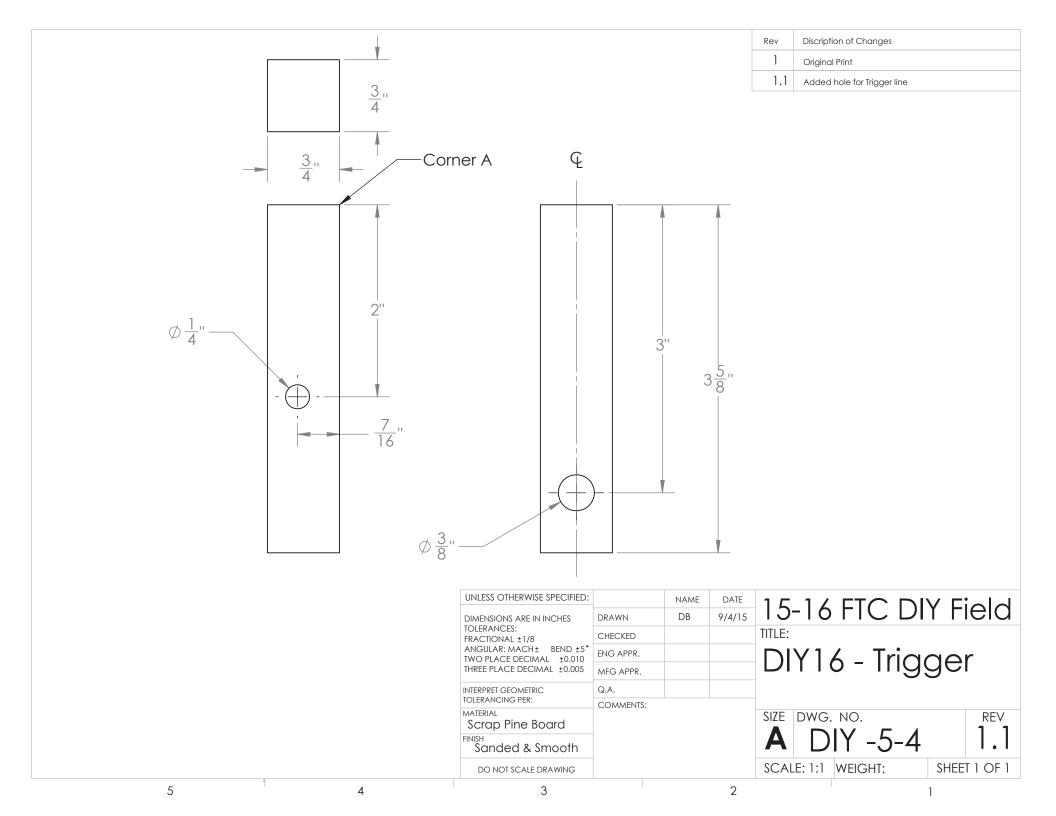
Rev	Discription of Changes
1	Original Print
1.1	Updated part number



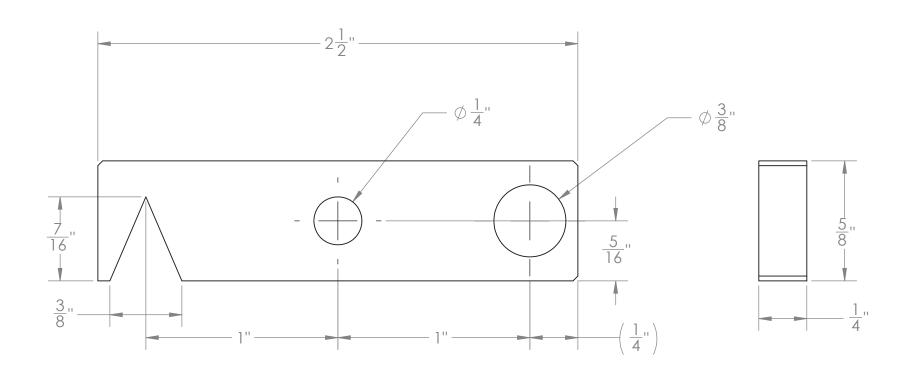
#### Cut from Standard 1/2in Pylwood

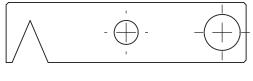
UNLESS OTHERWISE SPECIFIED: NAME 15-16 FTC DIY Field 8/31/15 DB DRAWN DIMENSIONS ARE IN INCHES TOLERANCES: TITLE: CHECKED FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° DIY16 - Ball ENG APPR. TWO PLACE DECIMAL ±0.010 Need 2 per mountain THREE PLACE DECIMAL ±0.005 MFG APPR. Fence INTERPRET GEOMETRIC Q.A. TOLERANCING PER: COMMENTS: SIZE DWG. NO. REV Pine economy board DIY -5-3 Sanded & Smooth SCALE: 1:4 WEIGHT: SHEET 1 OF 1 DO NOT SCALE DRAWING

3



Rev	Discription of Changes
1	Original Print





1	٠	1	Scale
ı	٠	1	3Cale

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	-
DIMENSIONS ARE IN INCHES	DRAWN	DB	9/3/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			T
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			
THREE PLACE DECIMAL ±0.005				
INTERPRET GEOMETRIC	C Q.A.			
TOLERANCING PER:	COMMENTS:		լ ՝	
Scrap Plywood				(
Sanded & Smooth				

# 15-16 FTC DIY Field

ITLE:

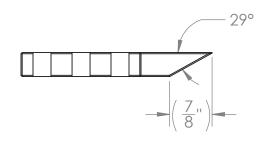
DIY16 - Zip Line Release

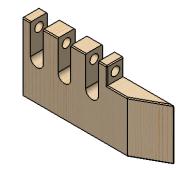
_	DWG.	IY -5-5		REV 1
SCAL	E: 2:1	WEIGHT:	SHEE	T 1 OF 1

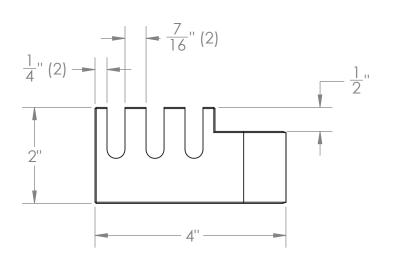
DO NOT SCALE DRAWING

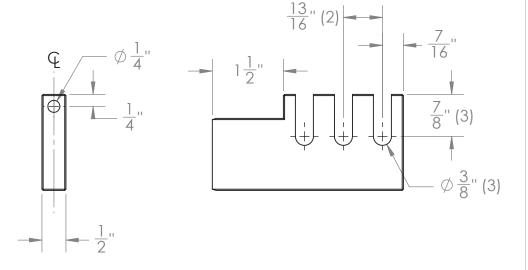
3

Rev	Discription of Changes
1	Original Print









UNLESS OTHERWISE SPECIFIED:		NAME	DATE	15 1/ FTC DIV Field	
DIMENSIONS ARE IN INCHES	DRAWN	DB	9/3/15	15-16 FTC DIY Field	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:	
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - Main	
THREE PLACE DECIMAL ±0.005	MFG APPR.			DITTO - Mairi	
INTERPRET GEOMETRIC	Q.A.			Release Mount	
TOLERANCING PER:	COMMENTS:			NOICOSC MOOITI	
Scrap Plywood				SIZE DWG. NO. REV	
Sanded & Smooth				<b>A</b> DIY -5-6	
DO NOT SCALE DRAWING				SCALE: 1:2 WEIGHT: SHEET 1 OF 1	
3			2	1	