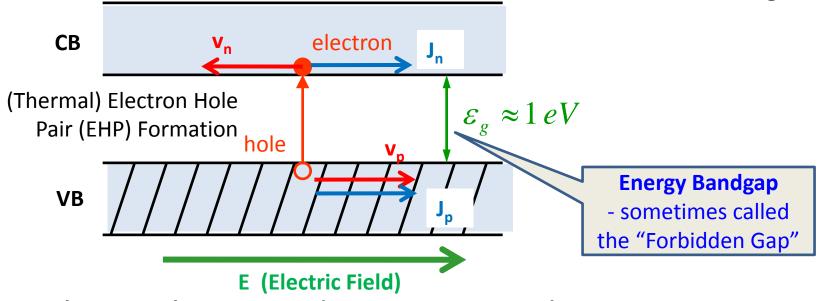
Chapter 3

Electrical Conduction in Pure and Doped Semiconductors

Reminder: Energy Band Structure for **Semiconductors**

• A Conduction Band (CB) and a Valence Band (VB) exist separated by a (\approx small) bandgap energy $\epsilon_{\rm g}$



The total current density is given by:

$$J = J_n + J_p = q \cdot v_n \cdot n + q \cdot v_p \cdot p$$

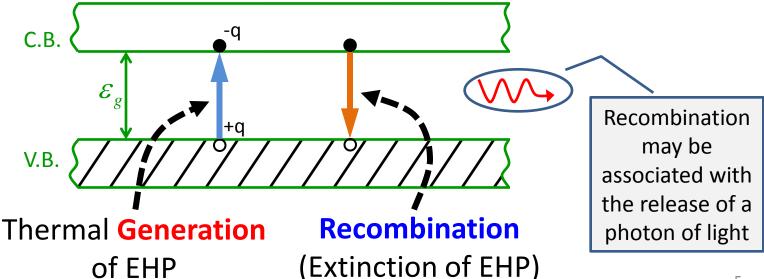
Conductivity in Semiconductors: Differences Compared to Metals

- A first difference compared to metals is that <u>both</u> <u>electrons</u> (in the CB) <u>and</u> <u>holes</u> (in the VB) participate in electrical conduction in a semiconductor;
- A second major difference (at least in pure semiconductors), is that the electron (and hole) concentrations are vastly lower than in a metal, and also very temperature-sensitive;
- A less-obvious difference is that it turns out that we cannot use ordinary mass for either the electron or the hole when considering carrier transport in a semiconductor. Quantum mechanical analysis shows that an electron effective mass (m_e*) must be used for the electron and a hole effective mass (m_h*) must be used for the hole.

Pure or "INTRINSIC" Semiconductors

Pure or "Intrinsic" Semiconductor in Thermal Equilibrium

- The condition of "thermal equilibrium" in a semiconductor sample means that no external stimulus (light, voltage...) is applied to the sample and that all transients have died away – the sample is in steady-state;
- If T > 0K, Electron-Hole Pairs (EHPs) are continually being created due to thermal energy ("thermal generation") but also being eliminated through a reverse process called recombination. In thermal equilibrium, these two processes exactly balance to provide a (statistically) constant electron and hole concentration (n and p, respectively)



Carrier Concentrations in Semiconductors

- **n**: (in general) this is the no. of CB electrons per unit volume (or the "electron concentration") with units: (/m³) or (/cm³)
- P: (in general) this is the no. of VB holes per unit volume (or the "hole concentration") with units: (/m³) or (/cm³)
 For a pure semiconductor crystal in thermal equilibrium, these must clearly be equal and this value is known as the Intrinsic Concentration (n_i):

$$n = p = n_i$$
 Pure semiconductor only!

We expect as $\mathcal{E}_g >$, $n_i <<$ and as T >, $n_i >>$

E.g.: Measured intrinsic concentrations of common semiconductors at 300K: (compare with $\approx 10^{22}$ CB electrons/cm³ in a good metallic conductor such as Cu)

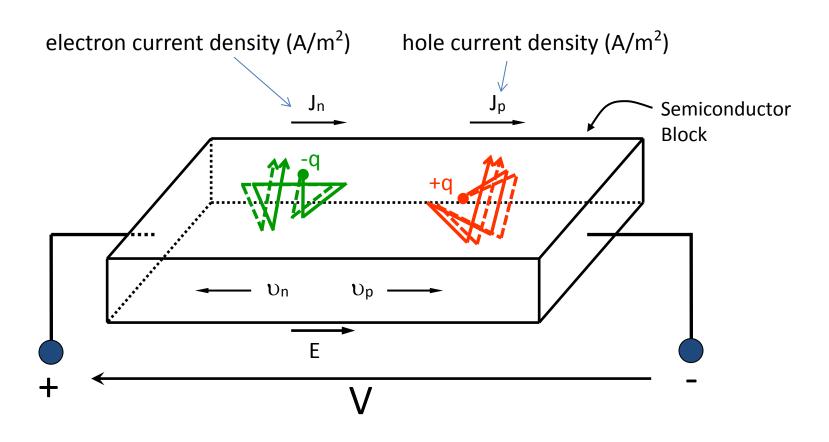
SILICON: Si
$$(\varepsilon_g = 1.1 \text{eV})$$
: $n_i = 1.5 \times 10^{10} / \text{cm}^3$

GALLIUM ARSENIDE: GaAs ($\varepsilon_g = 1.43 \text{eV}$): $n_i = 2 \times 10^6 / \text{cm}^3$

Drift Current Flow in Semiconductors

- The process of current flow is similar to a metal: at T > 0K, electrons and holes are normally moving rapidly in the crystal with a random thermal velocity. If an electric field (E) is applied, the carriers experience a force. This perturbs their velocities and <u>both</u> the electrons and holes acquire a drift velocity: an electron drift velocity (v_p) and a hole drift velocity (v_p) (these are not generally equal).
- The carriers drift in opposite directions, but contribute to current in the <u>same</u> direction.
- The current in a semiconductor caused by the movement or drift of charge carriers (electrons and holes) is sometimes called the "particle current" (as distinct from displacement or capacitive current).

Current Flow in Semiconductors



$$J = J_n + J_p = q \cdot v_n \cdot n + q \cdot v_p \cdot p$$

Electron and Hole Mobility

 A similar dynamic analysis can be carried out to that shown previously for metals. Provided the time scale is not very short, we can say that the electron drift velocity v_n reacts instantly to the electric field E, and at low electric field strengths, it is proportional to the electric field. The constant of proportionality is the **electron mobility** μ_n :

$$\mu_n = \frac{q \cdot \overline{\tau}_e}{m_e^*}$$

$$v_n = \mu_n \cdot E$$

$$v_n = \mu_n \cdot E$$

 A similar analysis can be carried out for holes, leading to a hole mobility $\mu_{\rm p}$.

$$\mu_p = \frac{q \cdot \overline{\tau}_h}{m_h^*} \qquad v_p = \mu_p \cdot E$$

• Where: $\bar{\tau}_{e}$ ($\bar{\tau}_{h}$) is the *mean free time between collisions* for electrons (holes)

Effective Masses in Silicon

- Effective mass is actually a complex concept and more properly requires a tensor description for both electrons and holes;
- Different combinations of elements of the tensor are used in different contexts (e.g. density-of-states effective mass, conductivity effective mass...)
- In this course we will consider the effective masses as scalar constants for both electrons and holes;
- In the case of silicon (Si) we will use the following values where m_0 (or "m") is the electron rest mass:

$$m_e^* = 1.08 \cdot m_o$$

 $m_h^* = 0.556 \cdot m_o$

Summary of Semiconductor Formulas

 J_n :electron current density (A/m²)

Total current density

$$J = J_n + J_p$$

 J_p :hole current density (A/m²)

Electrons

$$\upsilon_n = \mu_n E$$

 μ_n : electron mobility

v_n: electron drift velocity

$$\mu_n = \frac{q\,\overline{\tau}_e}{m_e^*}$$

<u>Note</u>: use of electron effective mass here.

$$J_n = qn \upsilon_n = qn \mu_n E$$

Holes

$$\upsilon_p = \mu_p E$$

 μ_{p} : hole mobility

 v_p : hole drift

velocity

$$\mu_p = \frac{q\,\overline{\tau}_h}{m_h^*}$$

Note: use of hole effective mass here.

$$J_p = qp \upsilon_p = qp \mu_p E$$

GENERAL Formula for the Conductivity of a Semiconductor

The total particle current in a semiconductor is given by:

$$J = J_n + J_p = q \cdot n \cdot \mu_n \cdot E + q \cdot p \cdot \mu_p \cdot E$$
$$J = (q \cdot n \cdot \mu_n + q \cdot p \cdot \mu_p) \cdot E$$
or... $J = \sigma \cdot E$

...where σ is the *semiconductor conductivity* (S/cm or S/m):

$$\sigma = q \cdot (n \cdot \mu_n + p \cdot \mu_p)$$
 * Key Formula

- Normally, $\mu_n \neq \mu_p$.
- In pure Silicon, $\mu_n = 1300 \text{ cm}^2/\text{V.sec}$ $\mu_p = 450 \text{ cm}^2/\text{V.sec}$. This difference in mobility has important consequences in electron devices: those relying mainly on electrons (N-channel FETs, NPN transistors..) tend to respond faster than those using holes

Formula for the Conductivity of a PURE or INTRINSIC Semiconductor

- In a pure semiconductor material in thermal equilibrium, we have seen that the natural mechanism of thermal EHP formation must create equal numbers of electrons and holes.
- This concentration is a critical number for a particular semiconductor at a given temperature and is called the:

intrinsic concentration n_i

 Using the previous general formula for semiconductor conductivity in the particular case of a pure semiconductor, we have n = p = n_i and the *intrinsic conductivity* is then given by:

$$\sigma_i = q \cdot (\mu_n + \mu_p) \cdot n_i$$

Example 3.1

Exercises

• Pure silicon at 300K has a band gap energy of 1.1eV and an intrinsic concentration of 1.5 x 10^{10} /cm³. Calculate the intrinsic conductivity (in S/cm) and the intrinsic resistivity (in Ω .cm)

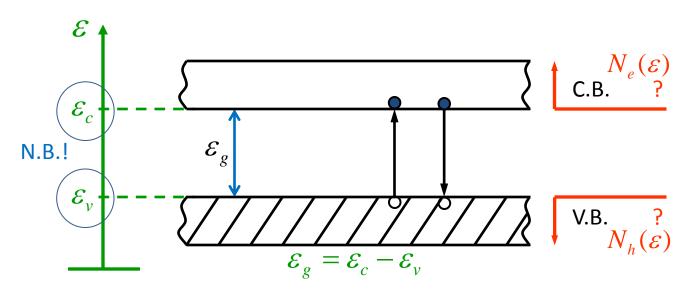
Answers: σ_i (Si) = 4.2 μ S/cm; ρ_i = 238 $k\Omega$..cm

• Repeat for pure gallium arsenide (GaAs) at 300K, for which the band gap energy is 1.43eV and the intrinsic concentration is 2.0×10^6 /cm³. The electron mobility in GaAs is 8500 cm²/V.sec while the hole mobility is 450 cm²/V.sec.

Answers: σ_i (GaAs) ≈ 2.86 nS/cm; or $\rho_i \approx 349$ M Ω ..cm

(Note the very high resistivity of pure GaAs. Sometimes it is described as semi-insulating (SI GaAs) rather than semiconducting for this reason)

Number Density Distributions of Electrons and Holes in Semiconductors



Propose that the number density function for electrons in the CB is:

$$N_e(\varepsilon) = S_e(\varepsilon) \cdot f_e(\varepsilon)$$
 (only for $\varepsilon \ge \varepsilon_c$)

 $f_{\epsilon}(\mathcal{E})$: probability of occupation function $S_{e}(\varepsilon)$: density of states function

Propose that the number density function for holes in the VB is:

$$N_h(\varepsilon) = S_h(\varepsilon) \cdot [1 - f_e(\varepsilon)]$$
 (only for $\varepsilon \le \varepsilon_v$) probability of a hole = (1-probability of an electron)

Number Density Distributions of Electrons and Holes in Semiconductors

By direct analogy with the analysis for metals (but using *effective mass* not rest mass):

$$S_{e}(\varepsilon) = \frac{8\sqrt{2}\pi (m_{e}^{*})^{3/2}}{h^{3}} \cdot (\varepsilon - \varepsilon_{c})^{1/2}$$

$$\varepsilon \geq \varepsilon_{c}$$

$$S_{e}(\varepsilon) = \frac{8\sqrt{2}\pi (m_{e}^{*})^{3/2}}{h^{3}} \cdot (\varepsilon - \varepsilon_{c})^{1/2}$$

$$\varepsilon \geq \varepsilon_{c}$$

$$S_{h}(\varepsilon) = \frac{8\sqrt{2}\pi (m_{h}^{*})^{3/2}}{h^{3}} \cdot (\varepsilon_{v} - \varepsilon)^{1/2}$$

Use Fermi – Dirac distribution for
$$f_{\boldsymbol{e}}(\boldsymbol{\varepsilon})$$
 :

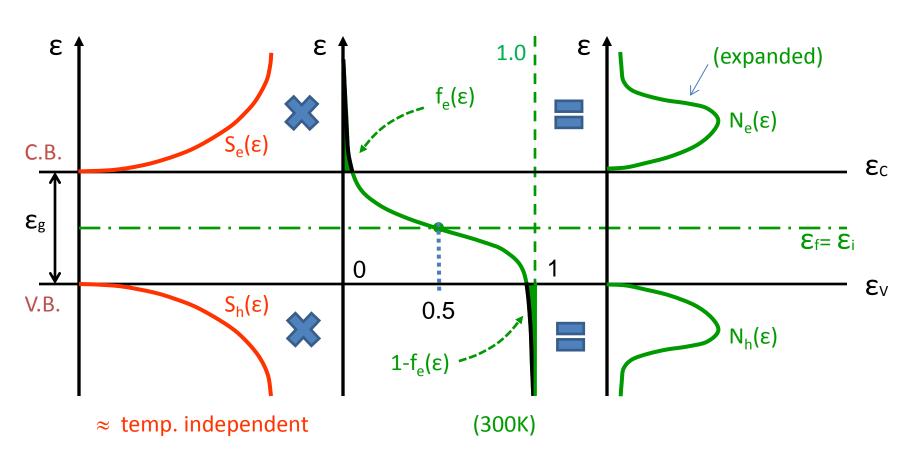
$$f(\varepsilon) = \frac{1}{1 + \exp\left[\frac{\varepsilon - \varepsilon_f}{kT}\right]}$$

Where is the Fermi Energy \mathcal{E}_{f} in a semiconductor?

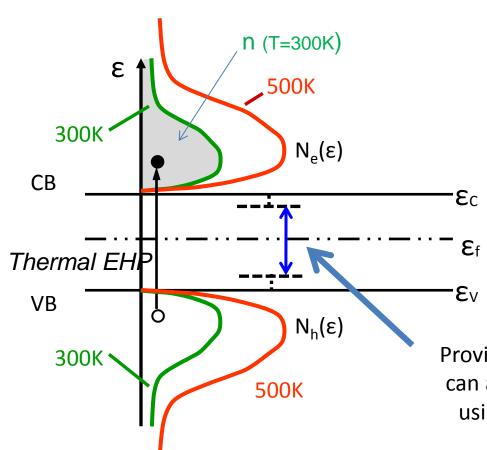
We will prove shortly that in a pure semiconductor, \mathcal{E}_{f} is located close to the middle of the forbidden gap. It is then called the "intrinsic level" \mathcal{E}_i

Number Density Distributions of Electrons and Holes in a Pure Semiconductor (at say T=300K)

** assuming that $\mathcal{E}_f = \mathcal{E}_i$ is located at the middle of the bandgap **



Expressions for the Number Density Distributions of Electrons and Holes in Semiconductors



Begin with electrons:

No. of electrons in C.B. per unit volume :

$$n = \int_{\varepsilon_e}^{\infty} N_e(\varepsilon) \cdot d\varepsilon$$

$$= \int_{\varepsilon_{e}}^{\infty} S_{e}(\varepsilon) \cdot f_{e}(\varepsilon) \cdot d\varepsilon$$

Provided \mathcal{E}_f is below \mathcal{E}_c by at least a few kT, we can approximate the Fermi-Dirac distribution using the Boltzmann approximation in this integral

 $(\mathcal{E}_g \approx 1 \text{eV} \text{ kT} \approx 0.0259 \text{eV})$. Proof on next slide.

<u>Approximation of Fermi-Dirac Function by</u> <u>Boltzmann Distribution in CB</u>

If:
$$\frac{\varepsilon - \varepsilon_f}{kT} >> 1$$
 in CB, then: $e^{\frac{\varepsilon - \varepsilon_f}{kT}} >> 1$

Hence: $\frac{1}{1 + e^{\frac{\varepsilon - \varepsilon_f}{kT}}} \approx e^{-\frac{\left(\frac{\varepsilon - \varepsilon_f}{kT}\right)}{kT}}$
 $\Rightarrow n \approx \int_{\varepsilon_c}^{\infty} \frac{8\sqrt{2}\pi (m_e^*)^{3/2}}{h^3} \cdot (\varepsilon - \varepsilon_c)^{1/2} \times e^{-\frac{\left(\frac{\varepsilon - \varepsilon_f}{kT}\right)}{kT}} \cdot d\varepsilon$

Use the substitution: $z = \frac{\varepsilon - \varepsilon_c}{1 - \varepsilon_c}$

Analysis for CB Electron Concentration in a Semiconductor (ε_f below ε_c by at least a few kT)

Substitution for "z" gives :

$$n = \frac{4\pi}{h^3} \cdot (2m_e^*kT)^{3/2} \cdot e^{-\left(\frac{\varepsilon_c - \varepsilon_f}{kT}\right)} \cdot \int_0^\infty \sqrt{z} \, e^{-z} \, dz$$

$$\Rightarrow \qquad \qquad = \frac{\sqrt{\pi}}{2} \qquad \text{(this value is found from tables of standard integrals)}$$

$$\Rightarrow \qquad \qquad = N_c \cdot e^{-\left(\frac{\varepsilon_c - \varepsilon_f}{kT}\right)}$$
Where \mathbf{N}_c is called the effective density of states in the conduction

Where N_c is called the effective density of states in the conduction band and is given by:

$$N_c = 2 \cdot \frac{(2\pi \cdot m_e^* \cdot kT)^{3/2}}{h^3}$$

Do not remember!

Analysis for VB Hole Concentration in a Semiconductor ($\varepsilon_{\underline{f}}$ above $\varepsilon_{\underline{v}}$ by at least a few kT)

Provided the Fermi level is located at least a few kT above the top edge of the Valence Band, then the Fermi-Dirac distribution can once be again approximated by the Boltzmann distribution. A similar analysis to that carried out for CB electrons will show that the hole concentration in the VB is given by:

$$p = N_v \cdot e^{-\left(\frac{\varepsilon_f - \varepsilon_v}{kT}\right)}$$

Where N_v is called the effective density of states in the valence band and is given by:

$$N_{v} = 2 \cdot \frac{\left(2\pi \cdot m_{h}^{*} \cdot kT\right)^{3/2}}{h^{3}}$$

Example of Si at 300K

 Substituting the values for the effective masses given earlier, we find:

$$N_c = 2.82 \times 10^{19} / \text{cm}^3$$

$$N_V = 1.83 \times 10^{19} / \text{cm}^3$$

Formula for the Intrinsic Concentration (n_i)

- In a pure semiconductor in thermal equilibrium, the intrinsic concentration n_i at a temperature T is the number of electrons in the CB per unit volume (= the number of holes in the VB per unit volume)
- The Fermi level in a pure semiconductor is sometimes called the intrinsic level (denoted by \mathcal{E}_i)
- Multiply the above formula for 'n' by the formula for 'p'. In a pure semiconductor this must give: $n_i^2 = n \cdot p$

$$n_{i}^{2} = N_{c} \exp \left[-\left(\frac{\varepsilon_{c} - \varepsilon_{i}}{kT} \right) \right] \cdot N_{v} \exp \left[-\left(\frac{\varepsilon_{i} - \varepsilon_{v}}{kT} \right) \right]$$

$$= n$$

$$\Rightarrow n_{i}^{2} = N_{c} \cdot N_{v} \cdot \exp \left[\frac{-\varepsilon_{c} + \varepsilon_{i} - \varepsilon_{i} + \varepsilon_{v}}{kT} \right]$$

$$\Rightarrow n_{i}^{2} = N_{c} \cdot N_{v} \cdot \exp \left[-\frac{\varepsilon_{g}}{kT} \right] \quad \text{using } \varepsilon_{g} = (\varepsilon_{c} - \varepsilon_{v})$$

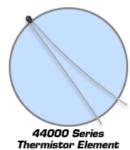
Formula for the Intrinsic Concentration (n_i)

 Concentrating on the temperature dependence (and the bandgap dependence) of n_i we can extract the dependence on T from the earlier formulas for N_c and N_v to obtain the final result:

$$n_i = \left(N_c \cdot N_v\right)^{\frac{1}{2}} \cdot \exp\left[-\frac{\varepsilon_g}{2kT}\right] = const \cdot T^{\frac{3}{2}} \cdot \exp\left[-\frac{\varepsilon_g}{2kT}\right]$$

- This result shows that the intrinsic concentration is an extremely sensitive increasing function of increasing temperature T for a given energy bandgap (ϵ_g).
- Equally, at a constant temperature, the intrinsic concentration is an extremely sensitive decreasing function of increasing bandgap energy
- The build-up of intrinsic carriers with temperature is a continuous background process in semiconductor electronic devices. It sets a <u>fundamental limit on the maximum usable temperature</u> of a semiconductor material (this limit is higher for wider bandgap semiconductors e.g. From this point of view, Silicon (Si) with $\varepsilon_{\rm g}$ = 1.1eV is better than Germanium (Ge) with $\varepsilon_{\rm g}$ = 0.66eV, etc.)

The Thermistor



- We have seen that the intrinsic carrier concentration of a semiconductor material increases very rapidly with temperature (T);
- This can be exploited in a specific kind of highly temperature-sensitive resistor made of semiconductor and called a "thermistor";
- The intrinsic semiconductor conductivity as a function of T is:

$$\sigma_{i}(T) = q \cdot (\mu_{n}(T) + \mu_{p}(T)) \cdot n_{i}(T) = const \cdot (\mu_{n}(T) + \mu_{p}(T)) \cdot T^{\frac{3}{2}} \cdot \exp\left(-\frac{\mathcal{E}_{g}}{kT}\right)$$

• The mobility is found to decrease with T as $\approx T^{-3/2}$ due to lattice vibration so that to a good approximation the resistance of the thermistor is given by:

$$R(T) = a \cdot \exp\left(+\frac{b}{T}\right)$$
 where a and b are constants

• Thermistors are useful in safety applications: e.g. shutting down the power to an electric motor if the winding temperature gets too high...

Position of the Intrinsic Level (i.e. Location of the Fermi Energy in a Pure Semiconductor)

We obtained a useful formula for n_i by multiplying the formulas for n and p in a pure semiconductor. We find another useful result by equating them:

$$N_{c} \exp \left[-\left(\frac{\varepsilon_{c} - \varepsilon_{i}}{kT}\right) \right] = N_{v} \exp \left[-\left(\frac{\varepsilon_{i} - \varepsilon_{v}}{kT}\right) \right]$$

 $\Rightarrow \left(m_e^*\right)^{3/2} \cdot \exp\left|\frac{-\varepsilon_c + \varepsilon_i + \varepsilon_i - \varepsilon_v}{\iota_T}\right| = \left(m_h^*\right)^{3/2}$

divide across by this and also cancel common terms in N_c and N_v

$$\Rightarrow -(\varepsilon_c + \varepsilon_v) + 2\varepsilon_i = kT \cdot \ln \left| \frac{(m_h^*)^{3/2}}{(m_e^*)^{3/2}} \right|$$

$$\Rightarrow \varepsilon_{i} = \frac{\left(\varepsilon_{c} + \varepsilon_{v}\right)}{2} + \frac{3kT}{4} \cdot \ln \left| \frac{(m_{h}^{*})}{(m_{e}^{*})} \right| \qquad \text{intrinsic level is very close to the midpoint of the forbidden gap}$$

This proves that the forbidden gap

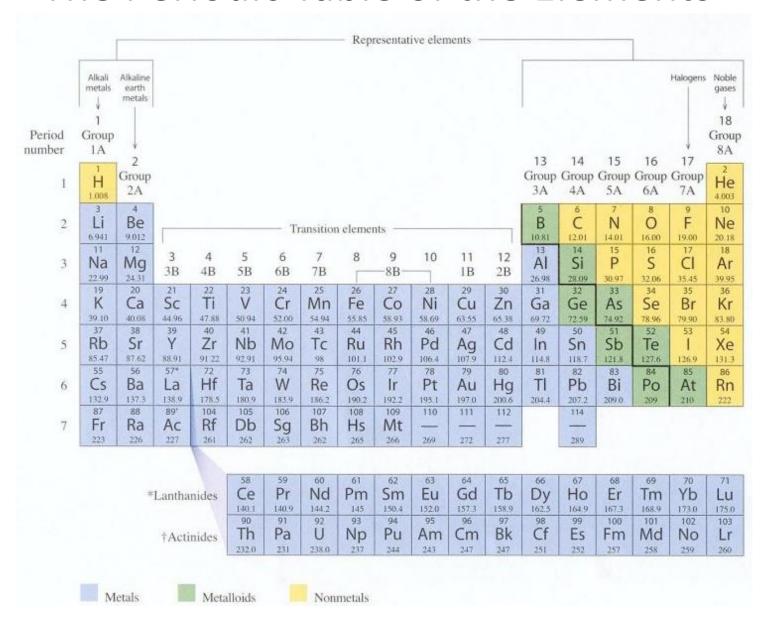
Example 3.2

Doped or "EXTRINSIC" Semiconductors

Extrinsic or 'Doped' Semiconductors

- If we could only use pure or intrinsic semiconductors, the engineering usefulness of these materials would be very limited.
- However by adding minute quantities of specially-selected other elements ("impurities") in a deliberate and often uniform way to the native crystal, it turns out the electrical conductivity of semiconductor materials can be increased by up to 8 or 9 orders of magnitude. This process is called "doping" and the resulting semiconductor is described as "extrinsic".
- Moreover, depending on the impurity used, it is possible to produce a material in which the concentration of CB electrons greatly exceeds that of VB holes (called an N-type semiconductor), or conversely a material with a much higher concentration of holes than electrons (called a P-type semiconductor)

The Periodic Table of the Elements



Important Practical Example of an Extrinsic Semiconductor: Doped N-TYPE SILICON

- Like Carbon, pure Silicon (Si) can be formed into a crystal with tetravalent bonds (i.e. a diamond lattice) meaning that 4 bonding electrons are shared with 4 nearest neighbour atoms.
- Now replace one Si atom in the lattice with a pentavalent impurity atom with 5 valence electrons (from Group V of the Periodic Table e.g. *Phosphorous, Arsenic, Antimony...*)
- Only 4 of its 5 outermost electrons are then needed for crystal bonding. The 5th electron can be "donated" to the CB – this kind of impurity atom is called a DONOR.

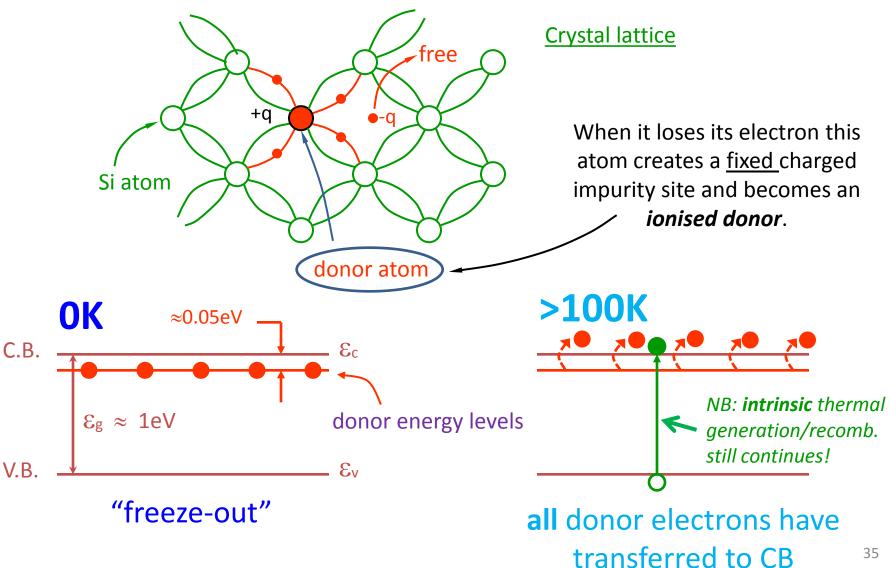
Ionisation of Donor Atom

- In more detail, provided the temperature is not very low (i.e. < ≈ 100K), the 5th electron in each donor atom may be easily "ionised" by thermal energy to escape from the impurity atom and become a free electron (i.e. it enters the C.B.) but no VB hole is produced as a result of this process. Below ≈ 100K the donor electron is not provided and this condition is referred to as "freeze-out"
- The crystal is said to have been doped N-TYPE with usually very many times more free electrons than holes;
- Note that as a result of the ionisation process, a charged (+q) ionised impurity atom is then left in a fixed location in the lattice corresponding to each donor site (this site will cause increased ionised impurity scattering)

Donor Distribution in Lattice

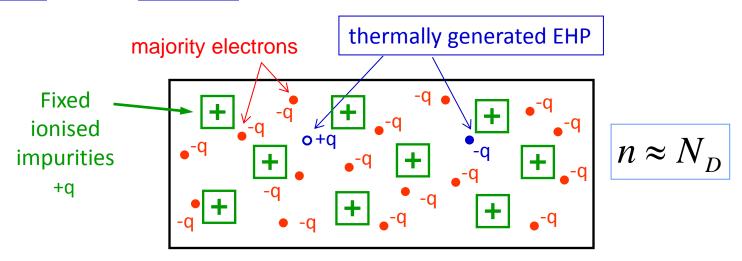
- In this Course, we will generally assume that these impurity donor atoms are uniformly distributed throughout the lattice, although non-uniform doping is also possible and quite common in practice.
- Typically, under moderate doping conditions, there is something like one impurity atom for about every million Si atoms;
- If the ionisation energy is small, then at room temperature, it is reasonable to assume that <u>every</u> impurity atom is ionised, and therefore that <u>each impurity</u> atom contributes exactly one electron to the CB.
- On an energy band diagram we can consider the 5th electron as occupying an energy level just below \mathcal{E}_{c} .

Extrinsic Semiconductors – N-Type



N-Type Extrinsic Semiconductors

- In this case the semiconductor is doped with donors.
- We define N_D as the <u>Donor Concentration</u>, that is the number of donor atoms in the crystal per unit volume. (Units: /m³ or /cm³)
- As we have seen, at room temperature (providing the donor concentration is not too low) then we can expect: n ~ N_D and n
 >> p, so that <u>electrons</u> are called the <u>majority</u> carriers while <u>holes</u> are the <u>minority</u> carriers



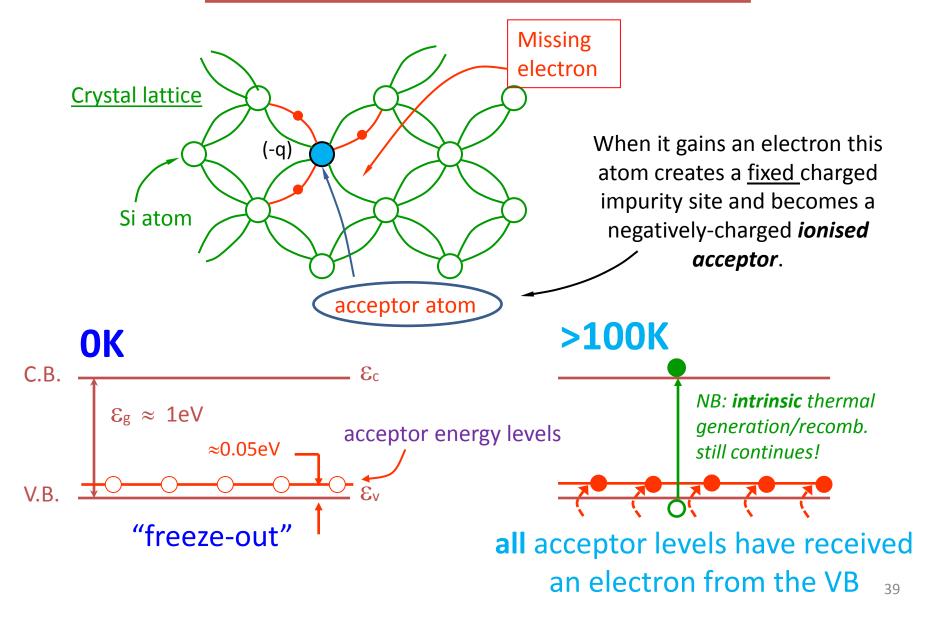
Numerical Example of N-Type Extrinsic Semiconductors

- Consider an initially pure Si crystal . It will have $\approx 10^{22}$ Si atoms/cm³ and an intrinsic carrier concentration (n_i) at 300K of about 1.5×10^{10} /cm³ meaning that there are 1.5×10^{10} thermally generated electrons and 1.5×10^{10} thermally generated holes in each 1cm³.
- Suppose we dope the crystal to a level $N_D = 10^{16} / cm^3$. This means that every millionth Si atom has been replaced by a donor atom;
- But every donor atom contributes 1 electron (assuming all are ionised) so that now $n \approx 10^{16} \, / \text{cm}^3$. Compare with intrinsic case, where $n_i \approx 1.5 \times 10^{10} \, / \text{cm}^3$ this means that the electrical conductivity of the doped crystal due to electrons has been increased by a factor of about 700,000
- Doping is a very powerful and flexible technique which allows us to 'engineer' the conductivity of a semiconductor over a huge range but still with relatively high precision

Doped P-TYPE SILICON

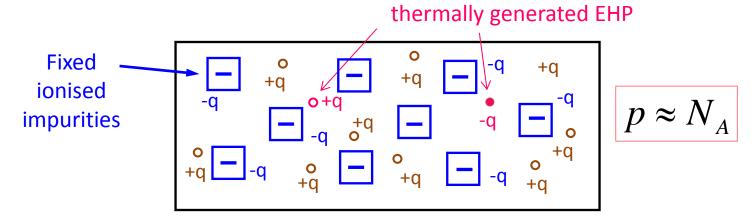
- In this case we replace a small fraction of the host Si atoms with trivalent elements from Group III of the Periodic Table. These materials have just 3 valence electrons and examples include Boron, Gallium or Aluminium
- One of the 4 bonds around the impurity atom is then incomplete or missing an electron.
- If T > ~ 100K, another VB electron can easily acquire enough thermal energy to occupy this vacancy, thereby creating a Hole in the Valence Band.
- These impurity atoms are called ACCEPTORS and they become negatively charged (by -q) when they "accept" an electron from the VB.
- At room temperature, it is reasonable to assume that <u>every</u> impurity acceptor atom has received an electron, and therefore that each impurity atom contributes exactly one hole to the VB.

Extrinsic P-TYPE Semiconductor



P-Type Extrinsic Semiconductors

- In this case the semiconductor is doped with acceptors.
- We define N_A as the Acceptor Concentration, that is the number of acceptor atoms in the crystal per unit volume.
 (Units: /m³ or /cm³)
- As we have seen, at room temperature (providing the donor concentration is not too low) then we can expect: p ~ N_A and p
 >> n, so that holes are called the majority carriers while electrons are the minority carriers in this kind of material

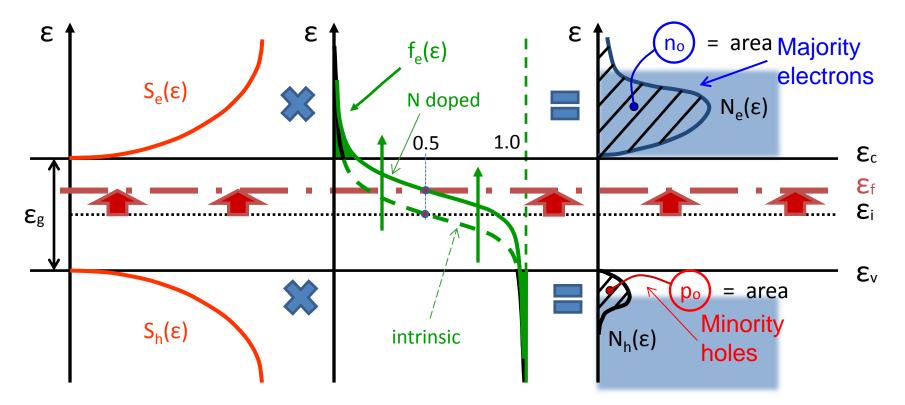


<u>Carrier Concentrations in an Extrinsic</u> <u>Semiconductor in Thermal Equilibrium</u>

- We now develop some important basic relationships which apply to semiconductors under a wide range of conditions (intrinsic or extrinsic), provided thermal equilibrium applies;
- To emphasise the existence of thermal equilibrium, the subscript 'o' will be added to carrier concentration quantities:
 - n_o = conc. of C.B. electrons in thermal equilibrium (i.e. no flows, no stimulus, steady-state...)
 - o p_o = conc. of V.B. holes in thermal equilibrium
- If a material is doped N-Type, the number distribution analysis carried out previously shows that the **only way in which we can have** $n_o >> p_o$ is for the **Fermi energy to <u>move up</u>** into the **UPPER HALF** of the forbidden gap (see next slide)
- If a material is doped P-Type, the number distribution analysis carried out previously shows that the only way in which we can have p_o >> n_o is for the Fermi energy to move down into the LOWER HALF of the forbidden gap

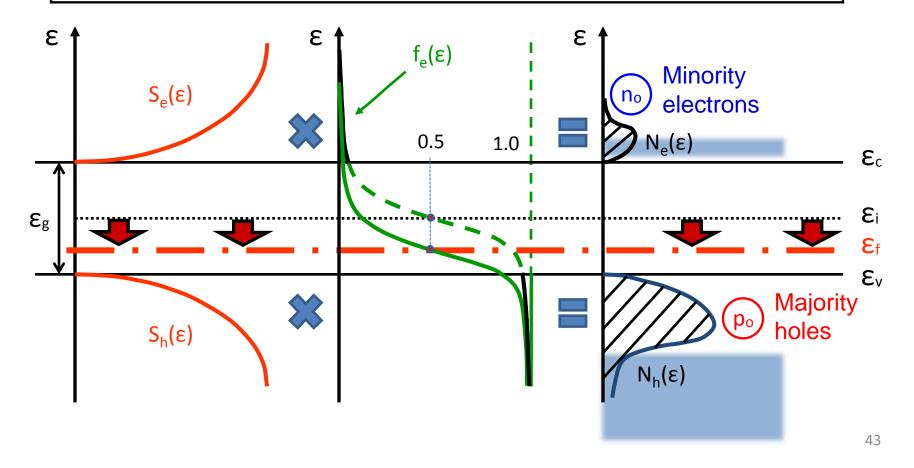
Number Density Distributions in an N-TYPE Extrinsic (or doped) semiconductor

N-TYPE semiconductor (300K) $n_o > p_o$ Fermi energy (\mathcal{E}_f) must lie in the <u>upper</u> half of the forbidden gap ($\mathcal{E}_f > \mathcal{E}_i$)



Number Density Distributions in a <u>P-TYPE</u> <u>Extrinsic</u> (or doped) semiconductor

P-TYPE semiconductor (300K) $p_0 > n_0$ Fermi energy (\mathcal{E}_f) must lie in the <u>lower</u> half of the forbidden gap ($\mathcal{E}_f < \mathcal{E}_i$)

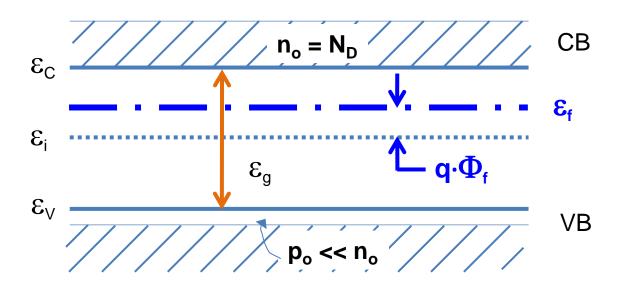


Applet References

- For interactive applets illustrating the effects of altering various parameters on number distributions etc in semiconductors see:
- http://jas.eng.buffalo.edu/education/semicon/fermi/ functionAndStates/functionAndStates.html
- http://jas.eng.buffalo.edu/education/semicon/fermi/ levelAndDOS/index.html
- http://jas.eng.buffalo.edu/education/semicon/fermi/ bandAndLevel/fermi.html

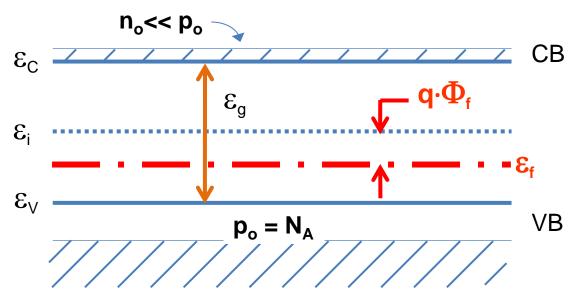
Parent Directory: http://jas.eng.buffalo.edu/index.html

Summary of N-type Extrinsic Semiconductor



- Doped with Donors to a donor concentration N_D
- Fermi level is in upper half of the forbidden gap
- Electron Concentration $(n_o) >> Hole Concentration <math>(p_o)$ unless very lightly doped
- If temperature T > \approx 100K, $n_0 = N_D$
- Fermi level is offset from intrinsic level by an amount = $q \cdot \Phi_f$

Summary of P-type Extrinsic Semiconductor



- Doped with Acceptors to an acceptor concentration N_A
- Fermi level is in lower half of the forbidden gap
- Hole Concentration $(p_o) >> Electron Concentration <math>(n_o)$ unless very lightly doped
- If temperature T > \approx 100K, p₀ = N_A
- Fermi level is offset from intrinsic level by an amount = $\mathbf{q} \cdot \Phi_{\mathbf{f}}$

Example 3.3

General Expressions for Carrier Concentrations n_o and p_o in Thermal Equilibrium

- We assume that the Fermi energy $\mathcal{E}_{\rm f}$ is located within the band gap and is separated from either the VB or the CB by at least a few kT, so that the Boltzmann Approximation is valid
- In the *intrinsic* case, we already derived expressions for n_o and $p_o = n_i$
- These formulas can also be used directly for the *extrinsic* case but now **separately** for electrons and holes, as these concentrations are not equal in a doped semiconductor:

$$n_o = N_c \exp \left[-\left(\frac{\varepsilon_c - \varepsilon_f}{kT} \right) \right]$$

$$p_o = N_v \exp \left[-\frac{\varepsilon_f - \varepsilon_v}{kT} \right]$$

Alternative Formula for Equilibrium **Electron** Concentration (n_o)

Consider the formula for n_0 above:

... add in these cancelling terms, then split up the exponential into two parts

$$n_{o} = N_{c} \cdot \exp \left[-\left(\frac{\varepsilon_{c} - \varepsilon_{i} + \varepsilon_{i} - \varepsilon_{f}}{kT} \right) \right] = N_{c} \cdot \exp \left[-\left(\frac{\varepsilon_{c} - \varepsilon_{i}}{kT} \right) \right] \cdot \exp \left[\frac{\varepsilon_{f} - \varepsilon_{i}}{kT} \right]$$

$$\Rightarrow n_o = n_i \cdot \exp\left[\frac{\varepsilon_f - \varepsilon_i}{kT}\right]$$
 The "Boltzmann Approximation"

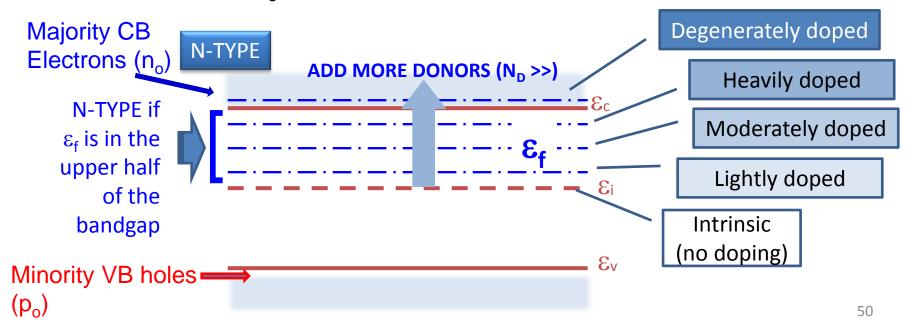


Approximation"

- This is a key result for the electron concentration in thermal equilibrium, valid under very general conditions, including for both N-type -and P-type doping
- Note that when $\mathcal{E}_f = \mathcal{E}_i$, then $n_o = n_i$ as expected (intrinsic case)
- For $n_0 > n_i$, we must have $\mathcal{E}_f > \mathcal{E}_i$, and the more \mathcal{E}_f moves above \mathcal{E}_i the larger n_0 becomes (i.e. the material becomes more N-type)

The Fermi Energy in an N-type Semiconductor

- The more we dope a semiconductor N-type, the more n_o becomes greater than n_i , and therefore the more the Fermi energy moves away from the intrinsic energy into the **UPPER HALF** of the Forbidden Gap;
- At extremely high doping levels, \mathcal{E}_f can actually begin to enter the CB and the material is then described as "degenerately doped" the formula for n_o developed above becomes invalid in this case



Degenerate Doping

- This refers to a condition of very high level of doping in a semiconductor sufficient to cause the Fermi level effectively to enter the CB (or VB in the P-type case);
- The Boltzmann approximation becomes increasingly invalid in this regime and more complex Fermi-Dirac Integrals are required;
- As a rule-of-thumb, degenerate conditions apply when the doping concentration rises to about 10% of the relevant density-of-states number (i.e. a doping level of about 2 x 10¹⁸/cm³ in Si at 300K);
- For a good discussion of this phenomenon and a related applet,
 see:
- http://jas.eng.buffalo.edu/education/semicon/fermi/heavyVSmode rate/index.html

Alternative Formula for Equilibrium Hole Concentration (p₀)

Consider the formula for p_0 above:

Add in these cancelling terms, then split up the exponential into two parts

$$p_{o} = N_{v} \cdot \exp \left[-\left(\frac{\varepsilon_{f} - \varepsilon_{i} + \varepsilon_{i} - \varepsilon_{v}}{kT} \right) \right] = N_{v} \cdot \exp \left[-\left(\frac{\varepsilon_{i} - \varepsilon_{v}}{kT} \right) \right] \cdot \exp \left[\frac{\varepsilon_{i} - \varepsilon_{f}}{kT} \right]$$

$$\Rightarrow p_o = n_i \cdot \exp\left[\frac{\varepsilon_i - \varepsilon_f}{kT}\right]$$
 The "Boltzmann Approximation"

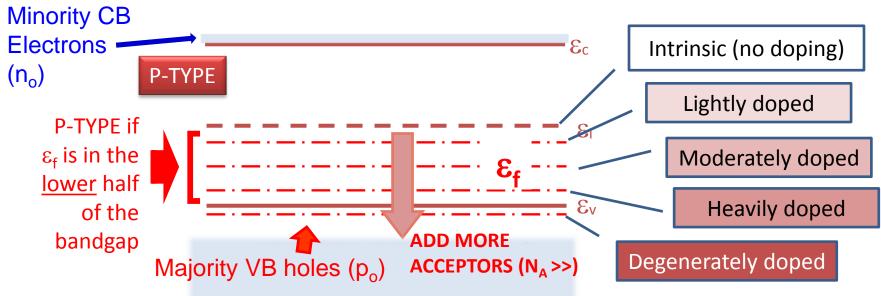


Approximation"

- This is also a key result, valid under very general conditions, including for both Ntype -and P-type semiconductors, in thermal equilibrium
- Note that when $\mathcal{E}_f = \mathcal{E}_i$, then $p_o = n_i$ as expected (intrinsic case)
- For $p_0 > n_i$, we must have $\mathcal{E}_f < \mathcal{E}_i$, and the more \mathcal{E}_f moves below \mathcal{E}_i the larger p_0 becomes (i.e. the material has become more P-type)

The Fermi Energy in a P-type Semiconductor

- The more we dope a semiconductor P-type, the more p_o becomes greater than n_i, and therefore the more the Fermi energy moves away from the intrinsic energy into the LOWER HALF of the Forbidden Gap;
- At extremely high doping levels, $\epsilon_{\rm f}$ can actually begin to enter the VB and the material is then described as "degenerately doped" the formula for p_o developed above becomes invalid in this case



Notation to Indicate Level of Doping

- Over the years, a useful short-hand notation has been developed by the semiconductor industry to give an idea of the level of doping in a material:
 - Intrinsic:- i.e. un-doped: 'i';
 - N-TYPE:- lightly-doped: \(\nu_\text{;}\) moderately-doped: \(\nu_\text{;}\) heavily doped \(\nu^+\text{;}\)
 very heavily doped (or degenerate) \(\nu^{++}\)
 - P-TYPE:- lightly-doped: π , moderately-doped: P; heavily doped P^+ ; very heavily doped (or degenerate) P^{++} .
- Example: suppose we have a single crystal of Silicon with different regions with different doping:



• This could be denoted: $N^{++}P\upsilon N^+$ (in fact this is a practical doping arrangement for an NPN bipolar transistor)

Equilibrium Carrier Concentration Formulas based on the Boltzmann Approximation

- The Electron Concentration in the CB: $n_o = n_i \cdot \exp \left| \frac{\mathcal{E}_f \mathcal{E}_i}{kT} \right|$
- The Hole Concentration in the VB: $p_o = n_i \cdot \exp \left| \frac{\mathcal{E}_i \mathcal{E}_f}{kT} \right|$

$$\begin{array}{c|c}
\hline
-\mathcal{E}_i + \mathcal{E}_i - \mathcal{E}_f
\end{array}$$

Multiply these together:
$$n_o \cdot p_o = n_i \cdot \exp\left[\frac{\varepsilon_f - \varepsilon_i}{kT}\right] \cdot n_i \cdot \exp\left[\frac{\varepsilon_i - \varepsilon_f}{kT}\right] = n_i^2 \cdot \exp\left[\frac{\varepsilon_f - \varepsilon_i + \varepsilon_i - \varepsilon_f}{kT}\right] = n_i^2$$

 This leads to a simple and important formula <u>valid for any</u> semiconductor material in thermal eqm. (N-type or P-type):

$$n_o \cdot p_o = n_i^2$$

Boltzmann Approximation – 3 Key Formulas

• These formulas allow us to connect equilibrium electron or hole concentrations to the position of the Fermi energy (\mathcal{E}_f) in relation to the intrinsic energy (\mathcal{E}_i) and to the intrinsic concentration (n_i) for any non-degenerately-doped semiconductor:

$$n_o = n_i \cdot exp\left[\frac{\mathcal{E}_f - \mathcal{E}_i}{kT}\right]$$

$$p_o = n_i \cdot exp \left[\frac{\mathcal{E}_i - \mathcal{E}_f}{kT} \right]$$

$$n_i^2 = n_o \cdot p_o$$

Conductivity of N-Type Extrinsic Semiconductor

- Assume operation at a temperature above "freeze-out" (T > ~100K) but not so high that intrinsic thermal generation of EHPs dominates;
- Assume that the donor doping level is not too light so that N_D
 >> n_i but equally not so high that the material is "degenerate"
- We can then say that $\mathbf{n_o} = \mathbf{N_D}$. And since $\mathbf{n_o} \cdot \mathbf{p_o} = \mathbf{n_i}^2$, it follows that $\mathbf{p_o} = (\mathbf{n_i}^2/\mathbf{N_D})$. The conductivity is thus:

$$\sigma_{\text{N-type}} = q.(n_o.\mu_n + p_o.\mu_p) = q.[N_D. \mu_n + (n_i^2/N_D).\mu_p]$$

• In practice the minority carrier contribution to conductivity (i.e. the second term) is usually negligible (see example further on), so that we can simply write:

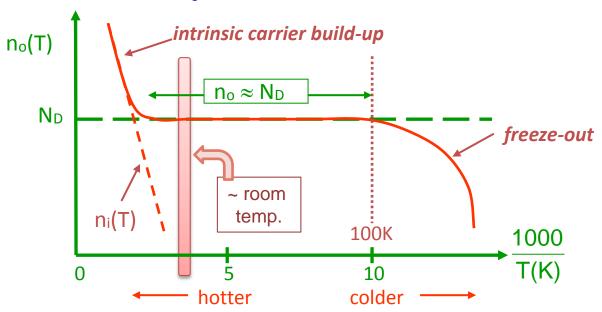
$$\sigma_{\text{N-type}} = \mathbf{q} \cdot \mathbf{N}_{\text{D}} \cdot \mu_{\text{n}}$$

Temperature Dependence of Conductivity (1)

Consider conductivity due to electrons in an N-type semiconductor:

$$\sigma_{Ne}(T) = q \cdot n_o(T) \cdot \mu_n(T)$$

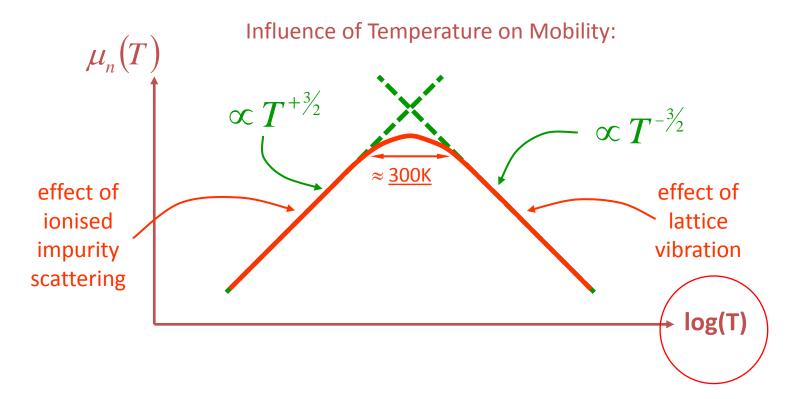
Begin with variation of n_o(T):



• Note that over a quite wide range of temperature we can say $n_o = N_D$ but at high enough temperature, the exponential build-up of intrinsic carriers with > T eventually swamps the effect of the doping

Temperature Dependence of Conductivity (2)

• Now consider temperature dependence of the electron mobility $(\mu_n(T))$. This is shown on the following graph. (Note that a power law of the kind: $\mu_n(T)$ = (const. T^{α}) shows up as a straight line plot on a semi-log graph)



Conductivity of P-Type Extrinsic Semiconductor

- Assume operation at a temperature above "freeze-out" (T > ~100K) but not so high that intrinsic thermal generation of EHPs dominates;
- Assume that the donor doping level is not too light so that N_A
 >> n_i but equally not so high that the material is "degenerate"
- We can then say that $\mathbf{p_o} = \mathbf{N_A}$. Since $\mathbf{n_o}.\mathbf{p_o} = \mathbf{n_i}^2$, it follows that $\mathbf{n_o} = (\mathbf{n_i}^2/\mathbf{N_A})$. The conductivity is thus: $\mathbf{n_o} = \mathbf{q}.(\mathbf{n_o}.\mathbf{\mu_n} + \mathbf{p_o}.\mathbf{\mu_p}) = \mathbf{q}.[(\mathbf{n_i}^2/\mathbf{N_A}).\mathbf{\mu_n} + \mathbf{N_A}.\mathbf{\mu_p}]$
- In practice the minority carrier contribution to conductivity (i.e. the first term) is generally negligible, so that we can simply write:

$$\sigma_{P-type} = q \cdot N_A \cdot \mu_p$$

Relationship between Doping Level and Fermi Level Displacement: **N-Type** Case

- We have seen that there is clearly a close link between doping level and the position of the Fermi level: the greater the amount of doping the more $\epsilon_{\rm f}$ is displaced from the intrinsic level $\epsilon_{\rm i}$.
- We can use the earlier carrier formulas based on the Boltzmann approximation to estimate this displacement. Assume "normal conditions" in an N-type semiconductor doped to a concentration N_D . Then $n_o = N_D$

Relationship between Doping Level and Fermi Level Displacement: P-Type Case

- A similar expression applies to the P-type case.
- Again, we assume "normal conditions" in a P-type semiconductor doped to a concentration N_A . Then using $p_0 = N_A$ a similar analysis gives:

$$\left(\mathcal{E}_{i}-\mathcal{E}_{f}\right)=q\cdot\phi_{f}=kT\cdot\ln\!\left(\frac{N_{A}}{n_{i}}\right)$$
 If N_A >> then Φ_{f} also >

 ϵ_{V} Note: If $(q.\phi_f)$ is the displacement in eV then ϕ_f has units of V $\frac{Q\phi_f}{n_i} = kT \cdot \ln\left(\frac{N_A}{n_i}\right)$

SUMMARY

N-TYPE: N_D Donors

P-TYPE: N_A Acceptors

Majority CB electrons (n_o)



Minority VB holes (p_o)

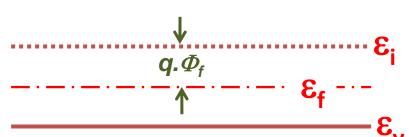
$$n_{o} = N_{D}$$

$$p_{o} = \frac{n_{i}^{2}}{N_{D}}$$

$$q \cdot \Phi_{f} = kT \cdot ln \left| \frac{N_{D}}{n_{i}} \right|$$

$$\sigma_{N} = q \cdot N_{D} \cdot \mu_{n}$$







Majority VB holes (p_o)

$$p_o = N_A$$
 $n_o = \frac{{n_i}^2}{N_A}$
 $q \cdot \Phi_f = kT \cdot ln \left| \frac{N_A}{n_i} \right|$
 $\sigma_P = q \cdot N_A \cdot \mu_P$

EXAMPLE 3.4

EXAMPLE 3.5