



# PRECISION BOILERS



## FTS STANDARD FEATURES

- Flex-Tube design with mechanical or welded tube attachments
- Electronic Combustion Control with Off-On, Low-High off, Low-High-Low, or Modulating Firing
- Inspection Opening in lower drum for easy access and cleaning
- Power Flame forced draft burners (AS Standard)
- Totally encased rear downcomer

## FTS STANDARD BOILER TRIM

### Steam Boilers

(standard boiler design pressures 15 and 150 Psig)

- Operating pressure control
- High pressure safety (Auto and Manual reset)
- Pressure gauge
- Water sight gauge
- Combination probe-type level control LWCO
- Aux probe-type LWCO
- ASME safety valves
- Bottom blowdown valves
- Feedwater stop/check valves
- Surface blowoff provision

## FTS, FLEXTUBE GAS/OIL FIRED STEAM BOILERS

### GENERAL

HIGH EFFICIENCY BOILERS FOR HEATING OR PROCESS APPLICATIONS

**Sizes Range From 25 BHP-500 BHP (1050 MBH-21,000 MBH Input)**

- PRECISION **FTS Series** are "Flex-Tube" forced draft steam boilers noted for their small footprint and high fuel-to-output efficiency, exceeding **82 to 85% for gas, up to 86% for oil.**
- PRECISION **FTS Series Boiler Heat Exchangers** utilize 1 1/2" tubes. The serpentine tube configuration is designed to absorb thermal shock and can be to full steaming capacity in less than 10 minutes. The pressure vessel is warranted against thermal shock for 25 years.
- PRECISION **FTS-1 thru 3 Series Boilers** utilize a unique 5-pass tube design with upper and lower headers located on the left or right side. The serpentine bends insure an even flow of gases through the heat transfer area of the boiler as well as equal water flow. The serpentine bends also create tangent water walls on all but one side of the combustion chamber. An upper plenum plate diverts the flue gases to the burner end to facilitate flue gas recirculation.
- PRECISION **FTS-4 thru 6 Series Boilers** the furnace is fully water cooled on all four sides.

## FTS OPTIONAL EQUIPMENT

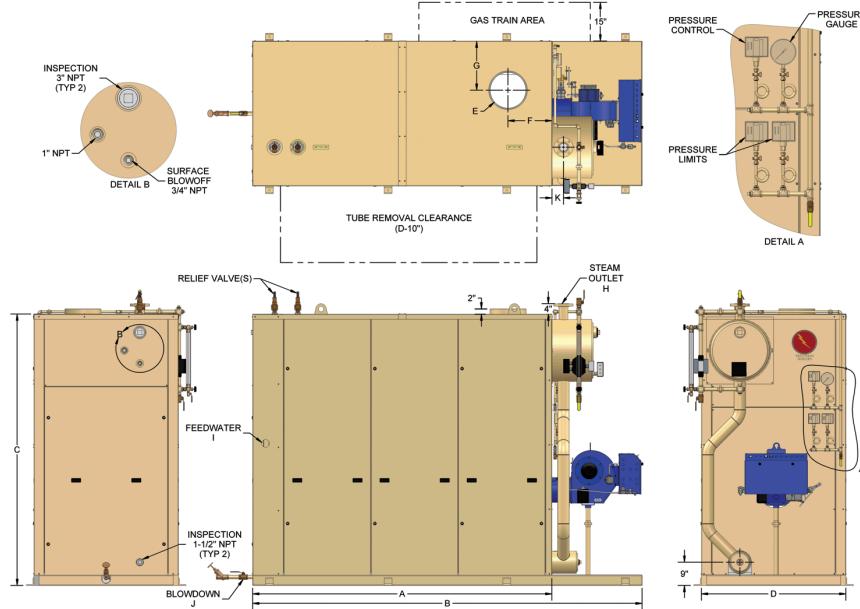
- Wide Choices of Burners
- Left Hand or Right Hand Tube Configuration
- Field Erectable
- Stack Thermometer/Temperature Sensor
- Day-Night setback Controls
- Audible Alarm & Silencing Switch
- Lead-Lag Sequencing Systems
- Announciators & Communication Interfaces
- Linkage-less Burner Control Systems
- Higher design pressures
- Oxygen Trim Control Package
- Low NOx Burner (<30ppm / < 10ppm)
- High Altitude Design (to 12,000 ft.)
- FM IRI, CSD-1, NFPA-8501, SCAQMD
- Main Electrical Disconnect Switch
- High Flue Temperature Cutoff/Alarm
- TEFC & High Efficiency Motors
- Many more options to meet specific requirements
- HTD - High Turn Down Burners



**PRECISION  
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**FTS, FLEXTUBE GAS/OIL  
FIRED STEAM BOILERS**

**FTS 1, 2 & 3 SERIES PHYSICAL DATA**



**STANDARD DESIGN PRESSURES: 15 PSIG**

BOILER MODEL #	FTS-1-25	FTS-1-50	FTS-2-75	FTS-2-100	FTS-3-125	FTS-3-150	FTS-3-175	FTS-3-200
BOILER NOMINAL HP	25	50	75	100	125	150	175	200
INPUT MBH (APPROX)	MBH	1,050	2,100	3,150	4,200	5,250	6,300	7,350
OUTPUT PPH	PPH	863	1,725	2,588	3,451	4,314	5,176	6,039
A CASING LENGTH	IN.	64	90	91	115	115	140	165.5
B OVERALL LENGTH	IN.	95	122	127	151	154	180	206
C CASING HEIGHT	IN.	95	95	105	105	111	111	111
D CASING WIDTH	IN.	41	41	55	55	60	60	60
E FLUE GAS OUTLET DIAMETER	IN.	8	10	12	14	16	16	18
F FLUE GAS OUTLET LOCATION	IN.	15	15	17	17	19	19	19
G FLUE GAS OUTLET LOCATION	IN.	12	12	18	18	20	20	20
H STEAM OUTLET	NPT	2-1/2	4F	4F	6F	8F	8F	8F
I FEEDWATER	NPT	3/4	3/4	1	1	1	1	1-1/4
J BLOWDOWN	NPT	1	1-1/4	1-1/2	1-1/2	1-1/2	2	2
K STEAM OUTLET LOCATION	IN.	4.5	5.5	5.5	6.5	7.5	7.5	7.5

**STANDARD DESIGN PRESSURES: 150 PSIG**

BOILER MODEL #	FTS-1-25	FTS-1-50	FTS-2-75	FTS-2-100	FTS-3-125	FTS-3-150	FTS-3-175	FTS-3-200
BOILER NOMINAL HP	25	50	75	100	125	150	175	200
INPUT MBH (APPROX)	MBH	1,050	2,100	3,150	4,200	5,250	6,300	7,350
OUTPUT PPH	PPH	863	1,725	2,588	3,451	4,314	5,176	6,039
A CASING LENGTH	IN.	64	90	91	115	115	140	165.5
B OVERALL LENGTH	IN.	95	122	127	151	154	180	206
C CASING HEIGHT	IN.	95	95	105	105	111	111	111
D CASING WIDTH	IN.	41	41	55	55	60	60	60
E FLUE GAS OUTLET DIAMETER	IN.	8	10	12	14	16	16	18
F FLUE GAS OUTLET LOCATION	IN.	15	15	17	17	19	19	19
G FLUE GAS OUTLET LOCATION	IN.	12	12	18	18	20	20	20
H STEAM OUTLET	NPT	1-1/4	2	2	3F	4F	4F	4F
I FEEDWATER	NPT	3/4	3/4	1	1	1	1	1-1/4
J BLOWDOWN	NPT	1	1	1	1	1	1-1/4	1-1/4
K STEAM OUTLET LOCATION	IN.	4.5	4.5	4.5	4.5	5.5	5.5	6

Overall length is approximate and is dependent on length of actual burner used. F Indicates Flanged Connection.

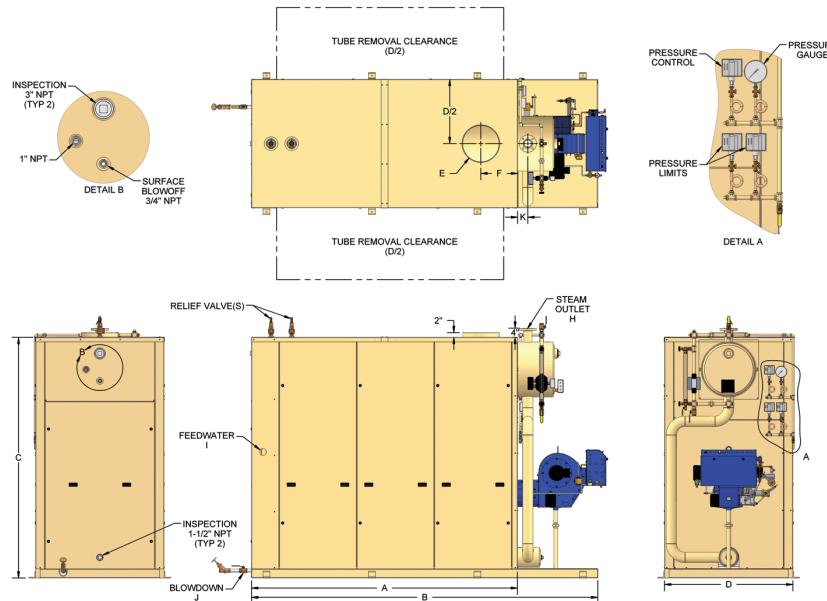
#Suffix Model Number by desired max operating pressure and burner designation (eg, FTS-1-50-150-PF-P = 50 BHP / 150 design / Power Flame burner / Propane)



**PRECISION  
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**FTS, FLEXTUBE GAS/OIL  
FIRED STEAM BOILERS**

**FTS 4, 5 & 6 SERIES PHYSICAL DATA**



**STANDARD DESIGN PRESSURES: 15 PSIG**

BOILER MODEL #	FTS-4-50	FTS-4-100	FTS-5-150	FTS-5-200	FTS-5-250	FTS-5-300	FTS-6-350	FTS-6-400	FTS-6-450	FTS-6-500
BOILER NOMINAL HP	50	100	150	200	250	300	350	400	450	500
INPUT MBH (APPROX)	MBH	2,100	4,200	6,300	8,400	10,500	12,600	14,700	16,800	18,900
OUTPUT PPH	PPH	1,725	3,451	5,176	6,902	8,627	10,353	12,078	13,804	15,529
A Casing Length	IN.	65	90	119	144	169.5	194.5	194.5	219.5	245
B Overall Length	IN.	97	126	159	186	210	235	237	262	294
C Casing Height	IN.	87	87	103	103	103	103	125	125	125
D Casing Width	IN.	56	56	68	68	68	68	79	79	79
E Flue Gas Outlet Diameter	IN.	10	14	16	18	20	20	24	24	28
F Flue Gas Outlet Location	IN.	17	17	21	21	21	21	29	29	29
H Steam Outlet	NPT	4F	6F	8F	8F	8F	10F	10F	10F	12F
I Feedwater	NPT	1	1	1-1/4	1-1/4	1-1/4	1-1/4	1-1/2	1-1/2	1-1/2
J Blowdown	NPT	1-1/4	1-1/2	2	2	2	2	2	2	2
K Steam Outlet Location	IN.	6.5	8	8.5	8.5	9	9	11	11	11.5

**STANDARD DESIGN PRESSURES: 150 PSIG**

BOILER MODEL #	FTS-4-50	FTS-4-100	FTS-5-150	FTS-5-200	FTS-5-250	FTS-5-300	FTS-6-350	FTS-6-400	FTS-6-450	FTS-6-500
BOILER NOMINAL HP	50	100	150	200	250	300	350	400	450	500
INPUT MBH (APPROX)	MBH	2,100	4,200	6,300	8,400	10,500	12,600	14,700	16,800	18,900
OUTPUT PPH	PPH	1,725	3,451	5,176	6,902	8,627	10,353	12,078	13,804	15,529
A Casing Length	IN.	65	90	119	144	169.5	194.5	194.5	219.5	245
B Overall Length	IN.	97	126	159	186	210	235	237	262	294
C Casing Height	IN.	87	87	103	103	103	103	125	125	125
D Casing Width	IN.	56	56	68	68	68	68	79	79	79
E Flue Gas Outlet Diameter	IN.	10	14	16	18	20	20	24	24	28
F Flue Gas Outlet Location	IN.	17	17	21	21	21	21	29	29	29
H Steam Outlet	NPT	2	3F	3F	4F	4F	4F	6F	6F	6F
I Feedwater	NPT	1	1	1-1/4	1-1/4	1-1/4	1-1/4	1-1/2	1-1/2	1-1/2
J Blowdown	NPT	1-1/4	1-1/4	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2
K Steam Outlet Location	IN.	4.5	5.5	6.5	6.5	7	7	8	8	8.5

Overall length is approximate and is dependent on length of actual burner used. F Indicates Flanged Connection.

#Suffix Model Number by desired max operating pressure and burner designation (eg, FTS-1-50-150-PF-P = 50 BHP / 150 design / Power Flame burner / Propane)



# PRECISION BOILERS

## FTS, FLEXTUBE GAS/OIL FIRED STEAM BOILERS

### BURNER OPTIONS

As with all forced-draft boilers, the burner is the heart of the unit. PRECISION has chosen as its standard, the "Power Flame" burner for the majority of applications, and the "Beckett" burner as the economical choice for the low end oil burner, with other burners available as options. The Power Flame burner is one of the industry's leading burners and is well suited for this application. The FTS Series large combustion chamber and optimally sized heat release area have been carefully matched to the burner size to assure 82 - 85% efficiency on gas, 86% on oil. The proven Honeywell combustion control system is provided as standard for gas burners, and is supplied for oil burners, with other systems available as options.

### CONTROL OPTIONS

Off-On control is standard and is quite sufficient for boilers up to 30 BHP. However, boilers rated 35-50 BHP will have better operation with low-highburner controls, and boilers greater than 60 BHP are best suited with a 3:1 turndown modulating control system. Note: 5:1 Higher Turndown is optional. Precision now offers a low NOx option to meet sub-30ppm NOx regulations. This option uses the Power Flame induced flue gas recirculation system in a fully UL Listed package. Also available are configurations for sub-10ppm NOx applications.

### BURNER DATA

MODEL NO SUFFIX*	MAX INPUT MBTU	MAX BHP	MAX OUTPUT MBTU**	CONNECTION SIZES (IN.)		BLOWER HP	MIN GAS PRESS (IN. WC)	BURNER STICK-OUT	SHIP WT (APPROX) LBS
				GAS	FLUE				
-PFX700#	400	9.5	330	3/4	6	1/4	5.0	20"	50
-PFJ15A-10	630	15	520	1	6	1/4	4.0	22"	130
-PFJ30A-10	1,050	25	860	1	8	1/3	7.3	22"	140
-PFJ30A-12	1,260	30	1030	1-1/4	10	1/3	7.4	22"	145
-PFJ50A-15	2,100	50	1720	1-1/2	10	1/3	9.0	26"	205
-PFC2G-20B	3,020	72	2480	2	12	1	4.8	35"	280
-PFC3G-20	3,530	84	2890	2	12	1-1/2	5.9	40"	360
-PFC3G-25	4,620	110	3790	2-1/2	14	1-1/2	7.0	40"	365
-PFC3G-25B	5,040	120	4130	2-1/2	14	3	5.3	40"	380
-PFC4G-25	5,250	125	4310	2-1/2	16	3	8.0	44"	425
-PFC4G-30	7,350	175	6030	3	16/18	5	12.1	44"	455
-PFC5G-30	8,400	200	6890	3	18	7-1/2	19.9	44"	455

# This Power Flame burner uses the S8680J Combustion Control

MODEL NO SUFFIX*	MAX INPUT MBTU	MAX BHP	MAX OUTPUT MBTU**	CONNECTION SIZES (IN.)		BLOWER HP	#2 OIL GPH	BURNER STICK-OUT	SHIP WT (APPROX) LBS
				OIL***	FLUE				
-BSMG	420	10	340	3/8	6	1/4	3.0	12"	50
-BCF800	840	20	690	3/8	6/8	1/3	6.0	12"	55
-PFC10	1,260	30	1030	3/8	8/10	1/2	9.0	30"	210
-PFC2OA	2,100	50	1720	3/8	10	3/4	15.0	35"	230
-PFC2OB	3,020	72	2480	3/8	12	1-1/2	21.6	35"	240
-PFC3O	4,620	110	3790	1/2	14	2	33.1	40"	265
-PFC3OB	5,040	120	4130	1/2	14	3	35.7	40"	270
-PFC4OA	5,250	125	4310	1/2	16	5	37.5	44"	330
-PFC4OB	7,350	175	6030	5/8	16/18	5	52.5	44"	390
-PFC50	8,400	200	6890	5/8	18	7-1/2	60	44"	425

MODEL NO SUFFIX*	MAX INPUT RANGE	MAX BHP	MAX OUTPUT MBTU**	CONNECTION SIZES (IN.)		BLOWER HP	MIN GAS PRESS (IN. WC)	BURNER STICK-OUT	SHIP WT (APPROX) LBS
				GAS	FLUE				
-PFC1GO-10	840	20	690	1	6/8	1/3	5.6	30"	240
-PFC1GO-12	1,260	30	1030	1-1/4	8/10	1/2	5.3	30"	240
-PFC2GO-15	2,100	50	1720	1-1/4	10	3/4	5.2	35"	260
-PFC2GO-20A	2,520	60	2070	2	12	1	4.8	35"	290
-PFC2GO-20B	3,020	72	2480	2	12	1	4.8	35"	290
-PFC3GO-20	3,530	84	2890	2	12	2	5.9	40"	370
-PFC3GO-25	4,620	110	3790	2-1/2	14	2	7.0	40"	380
-PFC3GO-25B	5,040	120	4130	2-1/2	14	3	5.3	40"	390
-PFC4GO-25	5,250	125	4310	2-1/2	16	5	8.0	44"	440
-PFC4GO-30	7,350	175	6030	3	16/18	5	12.1	44"	510
-PFC5GO-30	8,400	200	6890	3	18	7-1/2	19.9	44"	520

\* Prefix of model number indicates burner supplier (PF=Power Flame, B=Beckett); Suffix model number with N=Natural Gas; P=Propane; L=#2 Fuel Oil; C=Combination (N+L)

\*\* Max output is based on 82% efficiency. \*\*\* Minimum recommended tubing size based on 100' of length and 10" max suction at burner pump



# PRECISION BOILERS

## FTS, FLEXTUBE GAS/OIL FIRED STEAM BOILERS

### SPECIFICATIONS

#### 1. General

Furnish and install as shown on the plans one (1) Precision model FTS-forced-draft, (natural gas) (propane)(oil)(gas/oil)-fired, flextube water. Boiler rated at \_\_\_\_boiler horsepower. Boiler shall be Designed for a maximum allowable working pressure of \_\_\_\_psi and shall operate at \_\_\_\_psi. Boiler shall be completely factory assembled and tested, with controls and trim as specified below. Complete package shall be UL Listed, shall carry the Underwriters Laboratories Listing Mark, and shall also be fully ASME compliant. Boiler shall be designed for \_\_\_\_V\_\_\_\_Ph. and-HZ electrical supply with single point power connection.

#### 2. Pressure Vessel Assembly

Assembly shall be constructed and stamped in accordance with ASME Section IV (15 psi) Section I (150 psi) for steam boilers and shall be registered with the National Board. Drums and tubes shall be fabricated from carbon steel. Tubes shall be 1 1/2" OD and equipped with inspection openings as required by the ASME Code.

#### 3. Combustion Chamber

Combustion chamber shall be tangent water wall on all sides. Combustion chamber rear wall shall be of high temperature refractory, not less than 3" thick.

#### 4. Burner

Provide forced-draft burner to burn (natural gas)(oil) (gas/oil)(propane) with (off-on)(low-high-low)(full modulation) firing rate control. Burner shall be equipped to fire at a maximum input of \_\_\_\_ Btu/hr at an elevation of \_\_\_\_ ft. Blower motor shall be 3450 rpm designs with motor starter (units over 3/4 hp). Burner controls shall conform to UL795 (CSD-1) (FM) (IRI) requirements. For electrical supplies other than 120V, the burner shall be equipped with a control circuit transformer.

#### 5. Boiler Controls.

Boiler shall be provided with the applicable trim and controls as required by ASME:

As a minimum, the following shall be provided:

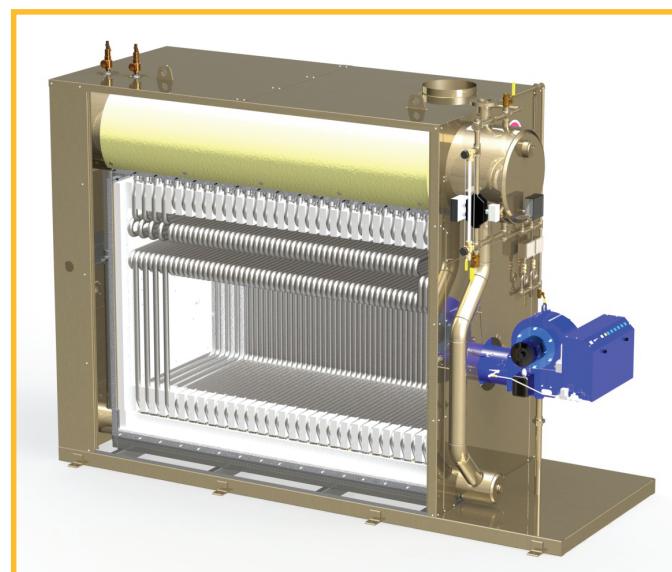
Steam Boiler: operating pressure control, high pressure safeties, pressure gauge, water sight gauge, combination probe-type level control/LWCO, Aux probe-type LWCO, ASME Safety valve(s), bottom blowdown valve(s), feedwater stop/check valves, surface blow-off provision.

#### 6. Packaging

The boiler shall be completely factory assembled and mounted on a structural steel support frame. Lifting lugs are to be an integral part of the support frame to facilitate lifting and rigging. All specified components will be factory mounted, piped, and wired. Boiler shall be insulated with durable ceramic fiber, and fiberglass insulating materials such that the outside surface temperature will not exceed 130°F during continuous operation at maximum firing rate. The boiler is to be housed in a rectangular outer casing of steel and coated with a durable enamel finish.

#### 7. Quality Control

Complete packaged boiler shall be manufactured by Precision Boilers in strict accordance with ASME Boiler and Pressure Vessel Code in an ISO quality system.





# PRECISION BOILERS

**FTS, FLEXTUBE GAS/OIL  
FIRED STEAM BOILERS**

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## CONTACT US FOR THESE QUALITY PRODUCTS —

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- Electric Hot Water and Steam Boilers  
10KW - 5000KW to 3000 PSI;  
Carbon Steel & Stainless Steel
- Electrode High Voltage Boilers
- Electric Storage Water Heaters  
125 - 5500 Gallons
- Thermal Storage Systems  
Space Heating & Domestic or Process Water; Electric, Gas or Steam Fired
- Pressure Vessels  
Water Storage Tanks  
Flash Tanks  
Blowdown Tanks
- Tanks with Tube Bundle(s)
- Unfired Hot Water and Steam Generators
- Gas or Oil-Fired Vertical Firetube Boilers and Water Heaters
- Boiler Feedwater Systems
- Steam Superheaters-Electric
- Circulation Heaters-Electric
- Chemical Bypass Feeders
- Deaerators  
Spray Tray
- Surge Tanks
- Flextube Hot Water and Steam Boilers

NOTE: In pursuing our policy of continuous development of products, PRECISION reserves the right to vary any detail in this bulletin without notice.

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**PRECISION  
BOILERS**

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