

PhD Report 2015

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1 Cyclic Non-Linear constitutive model for SEM codes

1.1 Introduction

A non-linear kinematic hardening rule is presented here within the framework of thermodynamic principles. The derived kinematic hardening evolution equation has two distinct terms: a strain hardening term and a dynamic recovery term that operates at all times. The proposed hardening rule refers to the Fredrick and Armstrong kinematic hardening rule. This kinematic hardening rule is incorporated in a material constitutive model based on the von Mises plasticity type (or J_2 plasticity). Numerical integration of the incremental elasto-plastic constitutive relationship is based on the *sub-stepping forward Euler* method proposed first by Sloan [1] and further modified by [2].

1.2 Non-Linear strain hardening constitutive model

PRELIMINARIES

$$\underline{\underline{\mathbf{I}}} = \sum_{n=1}^3 e_n \otimes e_n \quad 2^{nd} \text{order Identity Tensor}$$

$$\underline{\underline{\mathbf{A}}} = \underline{\underline{\mathbf{A}}}_D + \frac{1}{3} \mathcal{I}_1^A \underline{\underline{\mathbf{I}}}_2 \quad \text{Tensor decomposition: deviatoric and spherical part}$$

$$\underline{\underline{\mathbf{A}}} : \underline{\underline{\mathbf{A}}} = Tr(\underline{\underline{\mathbf{A}}} \underline{\underline{\mathbf{A}}}^T) \quad 2^{nd} \text{order Tensor Double Contraction}$$

$$\mathcal{I}_1^A = Tr(\underline{\underline{\mathbf{A}}}) = \underline{\underline{\mathbf{I}}} : \underline{\underline{\mathbf{A}}} \quad \text{Tensor } 1^{st} \text{Invariant}$$

$$\mathcal{J}_1^A = Tr(\underline{\underline{\mathbf{A}}}_D) = 0 \quad \text{Deviatoric Tensor } 1^{st} \text{Invariant}$$

$$\mathcal{J}_2^A(\underline{\underline{\mathbf{A}}}) = \frac{1}{2} \underline{\underline{\mathbf{A}}}_D : \underline{\underline{\mathbf{A}}}_D \quad \text{Deviatoric Tensor } 2^{nd} \text{Invariant}$$

$$f(\underline{\underline{\mathbf{A}}}) \quad \text{Tensor Valued Scalar Function}$$

$$\underline{\underline{\nabla_A f}} = \sum_{m,n=1}^3 \frac{\partial f}{\partial A_{mn}} e_m \otimes e_n \quad \text{Gradient of Tensor Valued Scalar Function}$$

$$f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\mathbf{B}}}) \quad \text{Tensor Bi-Valued Scalar Function}$$

$$\mathcal{K}_1^{A-B} = \underline{\underline{\mathbf{A}}} : \underline{\underline{\mathbf{B}}} \quad \text{Tensor } 1^{st} \text{Joint Invariant}$$

$$\mathcal{K}_2^{A-B} = \underline{\underline{\mathbf{A}}} : \underline{\underline{\mathbf{B}}}^2 \quad \text{Tensor } 2^{nd} \text{Joint Invariant}$$

$$\mathcal{K}_3^{A-B} = \underline{\underline{\mathbf{A}}}^2 : \underline{\underline{\mathbf{B}}} \quad \text{Tensor } 3^{rd} \text{Joint Invariant}$$

$$\mathcal{K}_4^{A-B} = \underline{\underline{\mathbf{A}}}^2 : \underline{\underline{\mathbf{B}}}^2 \quad \text{Tensor } 4^{th} \text{Joint Invariant}$$

$$f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\mathbf{B}}}) = f(\underline{\underline{\mathbf{A}}} - \underline{\underline{\mathbf{B}}}) \quad \text{Tensor Bi-Valued Scalar Function}$$

$$\mathcal{L}_1^{A-B} = \underline{\underline{\mathbf{I}}} : (\underline{\underline{\mathbf{A}}} - \underline{\underline{\mathbf{B}}}) \quad \text{Tensor 1}^{st} \text{Invariant}$$

$$\mathcal{L}_2^{A-B} = \underline{\underline{\mathbf{I}}} : (\underline{\underline{\mathbf{A}}} - \underline{\underline{\mathbf{B}}})^2 \quad \text{Tensor 2}^{nd} \text{Invariant}$$

$$\mathcal{L}_3^{A-B} = \underline{\underline{\mathbf{I}}} : (\underline{\underline{\mathbf{A}}} - \underline{\underline{\mathbf{B}}})^3 \quad \text{Tensor 3}^{st} \text{Invariant}$$

$$f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\xi}}) \quad \underline{\underline{\xi}} \text{ Structural Hidden Variables}$$

$$\underline{\underline{\xi}} = [\underline{\underline{\mathbf{A}}}; \underline{\mathbf{a}}; a] \quad \text{Hidden Variables: Tensors, Vectors and Scalars}$$

Objectivity:

$$\bullet f(\underline{\underline{\mathbf{Q}}}^T \underline{\underline{\mathbf{A}}} \underline{\underline{\mathbf{Q}}}; \underline{\underline{\mathbf{Q}}} \underline{\underline{\xi}}) = f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\xi}}) \quad \forall \underline{\underline{\mathbf{Q}}} \in SO(3)$$

$$\rightarrow \underline{\underline{\mathbf{Q}}} \underline{\underline{\xi}} = [\underline{\underline{\mathbf{Q}}}^T \underline{\underline{\mathbf{A}}} \underline{\underline{\mathbf{Q}}}; \underline{\underline{\mathbf{Q}}} \underline{\mathbf{a}}; a]$$

$$\bullet f(\underline{\underline{\mathbf{Q}}}^T \underline{\underline{\mathbf{A}}} \underline{\underline{\mathbf{Q}}}; \underline{\underline{\mathbf{Q}}}^T \underline{\underline{\mathbf{B}}} \underline{\underline{\mathbf{Q}}}) = f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\mathbf{B}}}) \quad \forall \underline{\underline{\mathbf{Q}}} \in SO(3)$$

$$\rightarrow f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\mathbf{B}}}) = f(\mathcal{I}_m^A; \mathcal{I}_m^B; \mathcal{K}_m^{A-B})$$

$$\bullet f(\underline{\underline{\mathbf{Q}}}^T \underline{\underline{\mathbf{A}}} \underline{\underline{\mathbf{Q}}}; \underline{\underline{\mathbf{Q}}}^T \underline{\underline{\mathbf{B}}} \underline{\underline{\mathbf{Q}}}) = f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\mathbf{B}}}) \quad \forall \underline{\underline{\mathbf{Q}}} \in SO(3)$$

$$\rightarrow f(\underline{\underline{\mathbf{A}}}; \underline{\underline{\mathbf{B}}}) = f(\mathcal{L}_m^{A-B})$$

SMALL STRAIN REGIME

$$\underline{\underline{\varepsilon}} = \underline{\underline{\mathbf{e}}} + \frac{1}{3} \mathcal{I}_1^\varepsilon \underline{\underline{\mathbf{I}}} \quad \text{Deviatoric and Spherical decomposition}$$

$$\mathcal{I}_1^\varepsilon = Tr(\underline{\underline{\varepsilon}}) = \varepsilon_{vol} \quad 1^{st} \text{ Strain Tensor Invariant} = \text{Volumetric Strain}$$

$$\mathcal{J}_2^\varepsilon(\underline{\underline{\varepsilon}}) = \frac{1}{2} \underline{\underline{\mathbf{e}}} : \underline{\underline{\mathbf{e}}} \quad 2^{nd} \text{ Strain Tensor Invariant}$$

$$\underline{\underline{\dot{\varepsilon}}} = \underline{\underline{\dot{\varepsilon}}}^{el} + \underline{\underline{\dot{\varepsilon}}}^{pl} \quad \text{Small Strain Additivity}$$

HARDENING VARIABLES

$$\underline{\underline{\eta}} = [\underline{\underline{\alpha}}; r] \quad \text{Kinematic Internal Variables}$$

$$\underline{\underline{\chi}}(\underline{\underline{\eta}}) = [\underline{\underline{\mathbf{X}}}(\underline{\underline{\alpha}}); R(r)] \quad \text{Static Internal Variables}$$

$$\frac{\underline{\underline{\mathbf{X}}}(\underline{\underline{\alpha}})}{R(r)}$$

Back Stress (Kinematic Hardening)

Yield Limit (Isotropic Hardening)

Assumptions:

- $\mathcal{I}_1^{\varepsilon^{pl}} = 0 \rightarrow \underline{\underline{\dot{\varepsilon}}}^{pl} = \underline{\underline{\dot{e}}}^{pl}$
- $\underline{\underline{\chi}} = -\dot{\lambda} \nabla_{\eta} g$

J2 PLASTICITY

- Von Mises yield locus:

$$f(\underline{\underline{\sigma}}; \underline{\underline{\chi}}) \leq 0$$

$$f = \sqrt{3\mathcal{J}_2(\underline{\underline{\sigma}}^D - \underline{\underline{\mathbf{X}}})} - R(r)$$

$$\underline{\underline{D_{\sigma}f}} = \frac{3}{2} \frac{\underline{\underline{\sigma}}^D - \underline{\underline{\mathbf{X}}}}{\sqrt{3\mathcal{J}_2(\underline{\underline{\sigma}}^D - \underline{\underline{\mathbf{X}}})}}$$

$$\dot{\lambda} = \sqrt{\frac{2}{3}} \|\underline{\underline{\dot{\varepsilon}}}^{pl}\| = \sqrt{\frac{2}{3}} \|\underline{\underline{\dot{e}}}^{pl}\|$$

- Non-associative flow-rule

$$g(\underline{\underline{\sigma}}; \underline{\underline{\chi}}) = f(\underline{\underline{\sigma}}; \underline{\underline{\chi}}) + \underbrace{\frac{3}{4} \frac{\kappa}{C} Tr(\underline{\underline{\mathbf{X}}} \cdot \underline{\underline{\mathbf{X}}}^T)}_{\text{fading memory}}$$

$$\underline{\underline{\dot{\varepsilon}}}^{pl} = \underline{\underline{\dot{e}}}^{pl} = \dot{\lambda} \underline{\underline{D_{\sigma}g}}$$

HARDENING LAW Deviatoric stress plane:

- $\underline{\underline{\mathbf{X}}}$: back-stress **centre** of moving yield locus
- R : evolving **radius** of yield locus
- σ_{yld} : first yielding limit
- Prager kinematic hardening:

$$\underline{\underline{\mathbf{X}}} = \frac{2}{3} C \underline{\underline{\alpha}} \rightarrow \underline{\underline{\dot{\mathbf{X}}}} = \frac{2}{3} C \underline{\underline{\dot{\alpha}}}$$

$$\underline{\underline{\dot{\alpha}}} = -\dot{\lambda} \underline{\underline{D_{\mathbf{X}}g}} = \dot{\lambda} \left(\underline{\underline{D_{\sigma}g}} - \underbrace{\frac{3}{2} \frac{\kappa}{C} \underline{\underline{\mathbf{X}}}}_{\text{recall term}} \right)$$

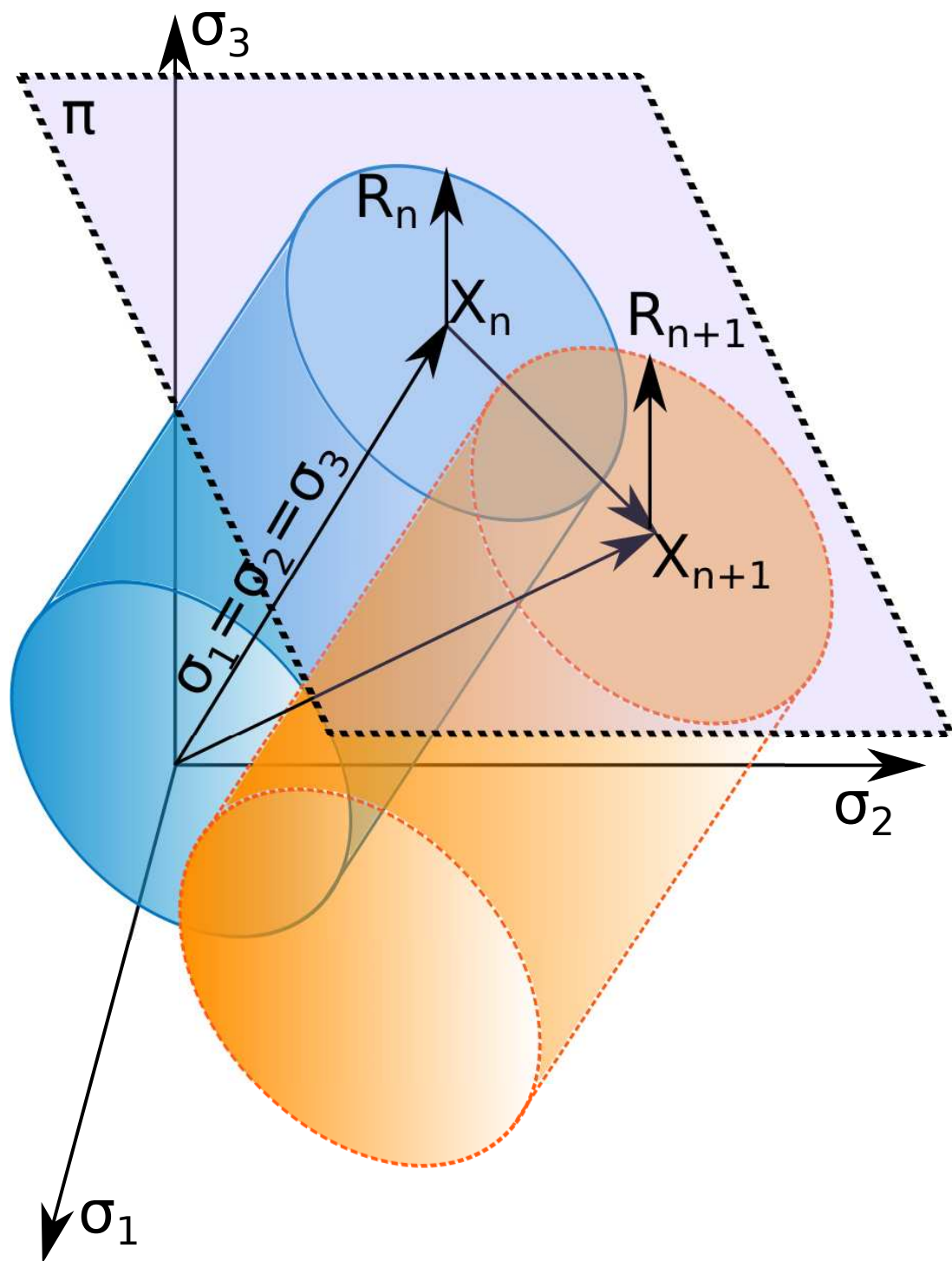
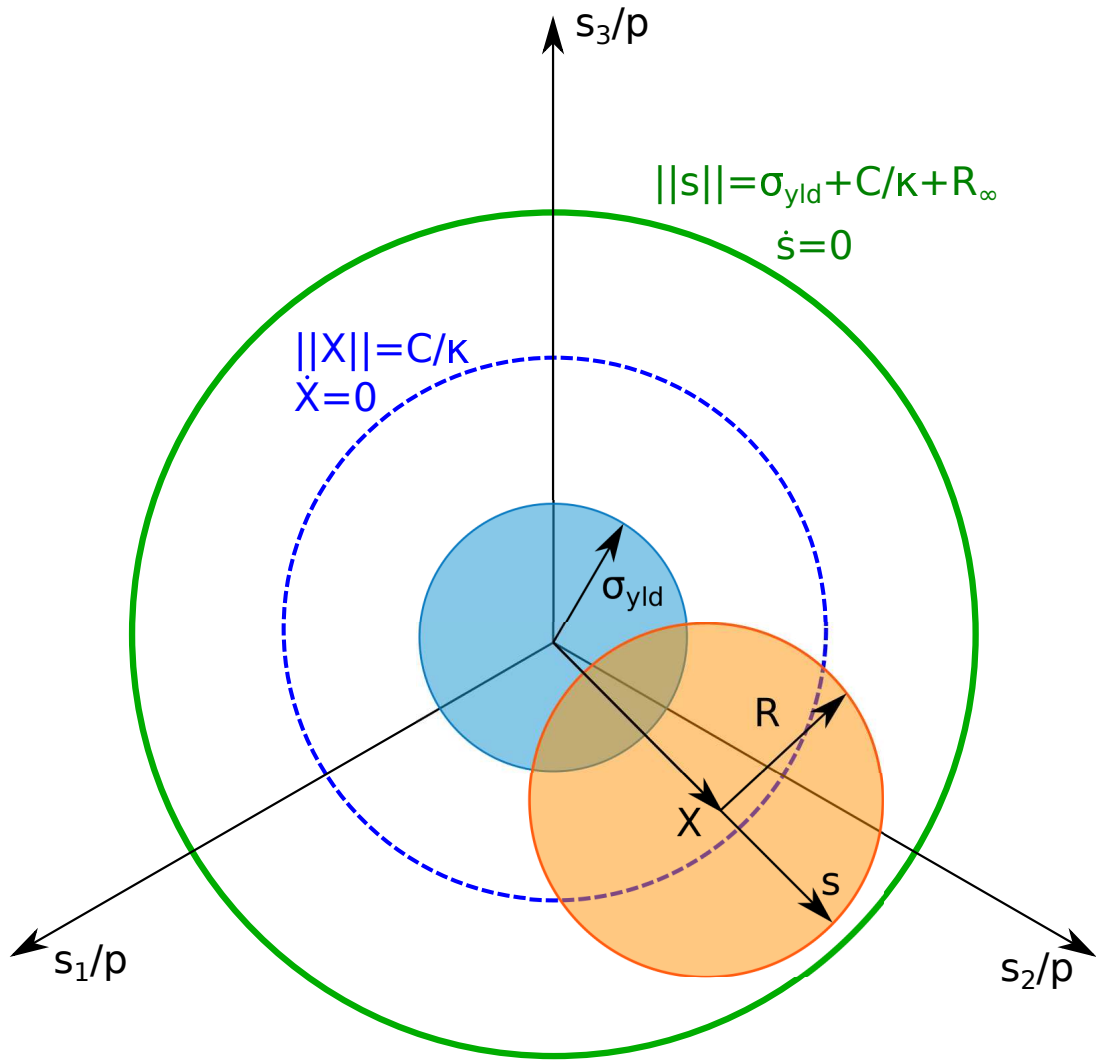


Figure 1: Von Mises yield locus in principal stress 3D space

- Isotropic hardening:



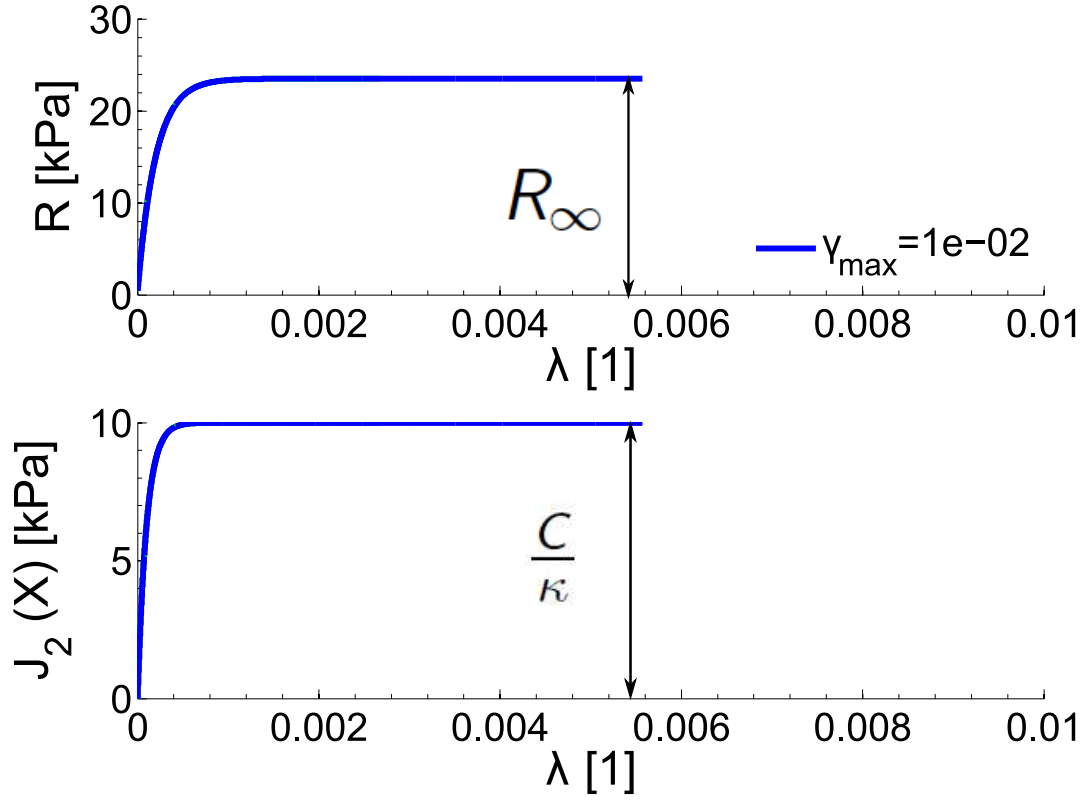
$$R = R(r) = R \left(\int_0^t \|\underline{\dot{\underline{\epsilon}}}^{pl}\| dt \right) = \sigma_{yld} + R_{\infty} (1 - e^{-br})$$

$$\dot{R} = b(R_{\infty} + \sigma_{yld} - R) \dot{r}$$

$$\dot{r} = -\dot{\lambda} \frac{\partial g}{\partial R} = \dot{\lambda} = \sqrt{\frac{2}{3}} \|\underline{\dot{\underline{\epsilon}}}^{pl}\|$$

Hardening saturation:

- Isotropic hardening
 $\dot{R} = 0 \rightarrow R = R_{\infty} + \sigma_{yld}$
- Kinematic hardening
 $\|\underline{\dot{\underline{X}}}\| = 0 = \|\underline{\dot{\underline{\alpha}}}\|$
 $\rightarrow \|\underline{\underline{X}}\| = \frac{C}{\kappa}$



ELASTIC-PLASTIC SOLUTION

- **Hardening modulus**

$$h = C - \frac{3}{2} \frac{(\underline{\underline{\sigma}}^D - \underline{\underline{X}}) : \underline{\underline{X}}}{\sqrt{3\mathcal{J}_2(\underline{\underline{\sigma}}^D - \underline{\underline{X}})}} + b(R_\infty + \sigma_{yld} - R)$$

- **Plastic multiplier $\dot{\lambda}$**

$$\dot{\lambda} = \frac{\langle \underline{\underline{\nabla}}_{\underline{\underline{\sigma}}} \underline{\underline{f}} : \mathbb{D}^{el} : \underline{\underline{\dot{\epsilon}}} \rangle}{h + \underline{\underline{\nabla}}_{\underline{\underline{\sigma}}} \underline{\underline{f}} : \mathbb{D}^{el} : \underline{\underline{\nabla}}_{\underline{\underline{\sigma}}} \underline{\underline{g}}}$$

- **Elastic-Plastic stiffness matrix \mathbb{D}^{ep}**

$$\underline{\underline{\dot{\sigma}}} = \mathbb{D}^{ep} : \underline{\underline{\dot{\epsilon}}} \implies \mathbb{D}^{ep} = \mathbb{D}^{el} - \frac{\mathbb{D}^{el} : \underline{\underline{\nabla}}_{\underline{\underline{\sigma}}} \underline{\underline{g}} \otimes \mathbb{D}^{el} : \underline{\underline{\nabla}}_{\underline{\underline{\sigma}}} \underline{\underline{f}}}{h + \underline{\underline{\nabla}}_{\underline{\underline{\sigma}}} \underline{\underline{f}} : \mathbb{D}^{el} : \underline{\underline{\nabla}}_{\underline{\underline{\sigma}}} \underline{\underline{g}}}$$

1.2.1 Numerical Integration

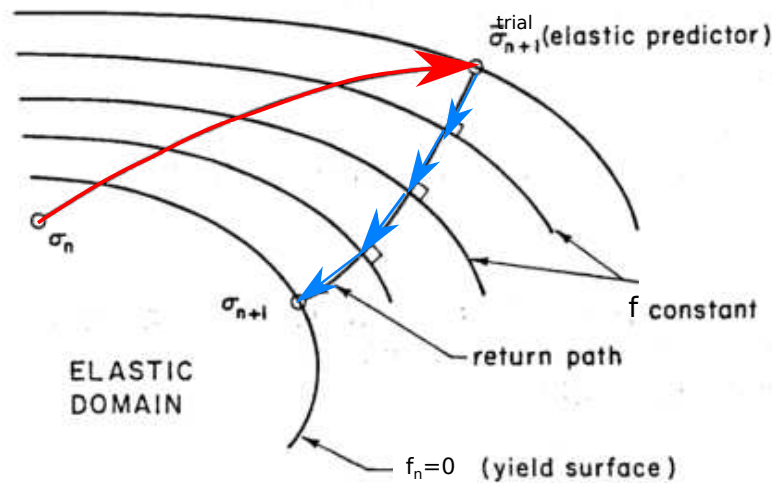
KEY POINTS

1. Updating current state: t_n
2. Strain increment: $\underline{\underline{\Delta \epsilon}}_n = \int_{t_n}^{t_{n+1}} \dot{\underline{\underline{\epsilon}}}(s) ds = \frac{1}{\Delta t_n} \int_0^1 [\dot{\underline{\underline{\epsilon}}}^{el}(s) + \dot{\underline{\underline{\epsilon}}}^{pl}(s)] ds$
3. Elastic trial stress state prediction: $\underline{\underline{\Delta \sigma}}_n^{trial} = \mathbb{D}^{el} : \underline{\underline{\Delta \epsilon}}_n$
4. Plasticity-Check: $f(\underline{\underline{\sigma}}_n + \underline{\underline{\Delta \sigma}}_n^{trial}; \underline{\underline{\chi}}_n)$
 - $f < 0$: elastic step \rightarrow next strain increment
 - $f \geq 0$: elastic-plastic step \rightarrow **PLASTIC CORRECTION!**

Plastic Correction:

Sub-stepping explicit algorithm ($\Delta t_n \ll$) [2]

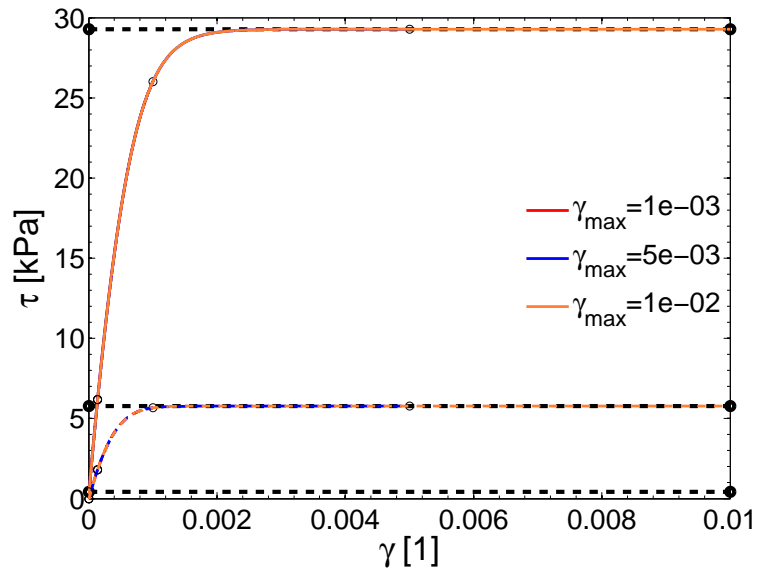
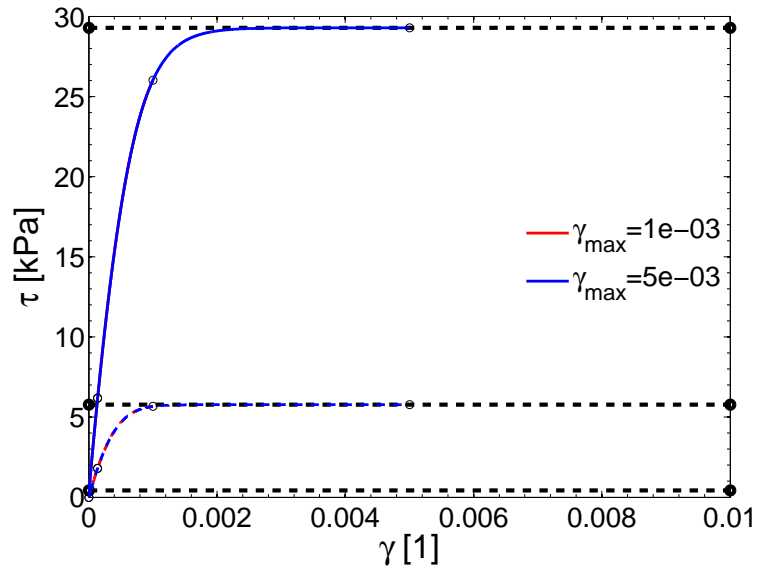
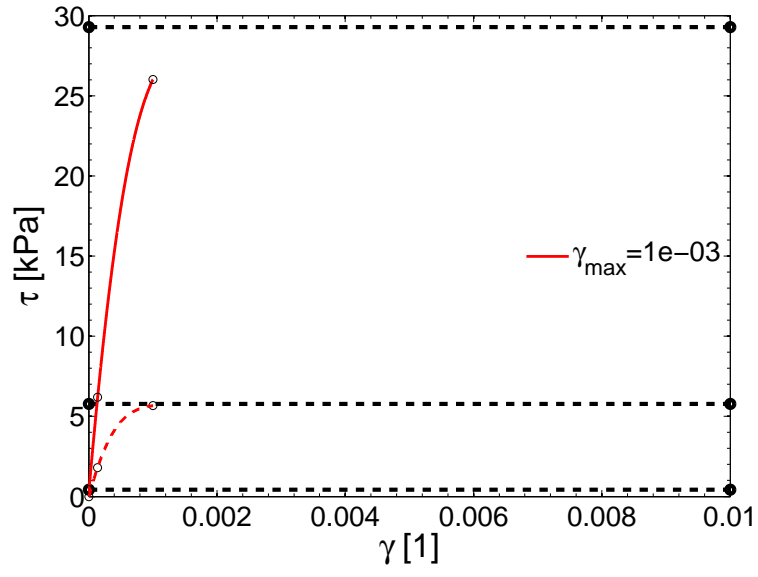
- sub-stepping method (radial return) **Sloan 1987**: $f(\underline{\underline{\sigma}}_n + \underline{\underline{\Delta \sigma}}_n^{trial-k}; \underline{\underline{\chi}}_n) = 0$
- hardening update: $\underline{\underline{\chi}}_n \rightarrow \underline{\underline{\chi}}_{n+1}$
- drift correction: $f(\underline{\underline{\sigma}}_n + \underline{\underline{\Delta \sigma}}_n^{trial-k} + \underline{\underline{\Delta \sigma}}_n^{drift}; \underline{\underline{\chi}}_{n+1}) = 0$

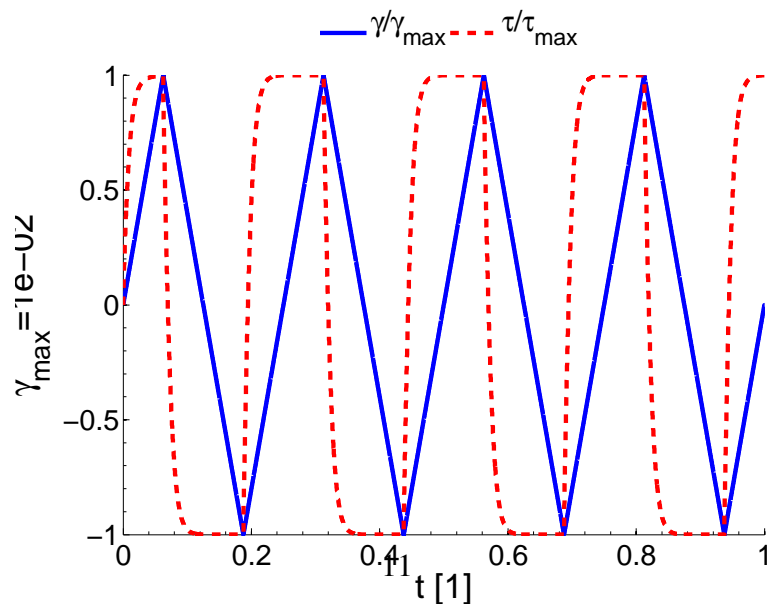
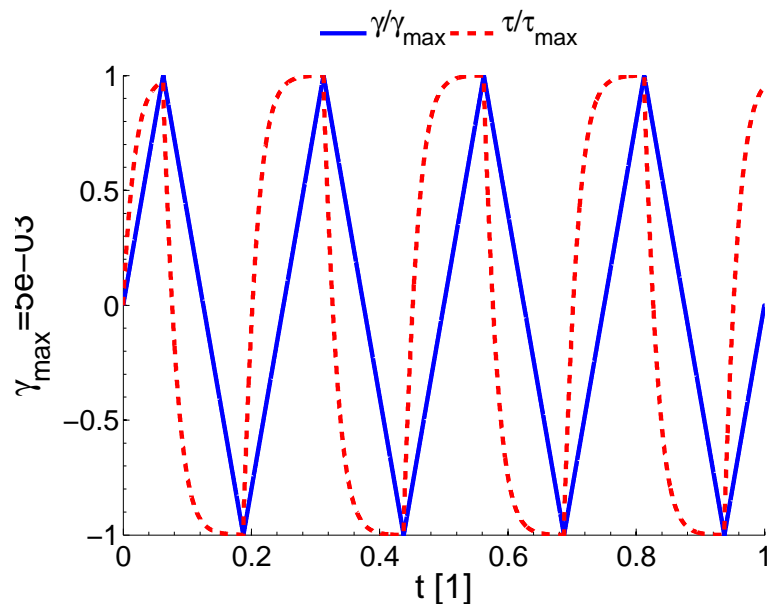
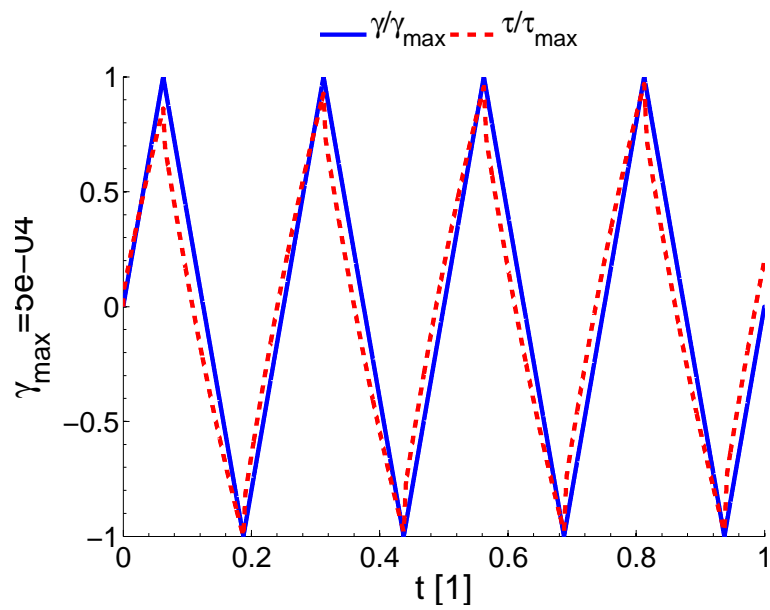


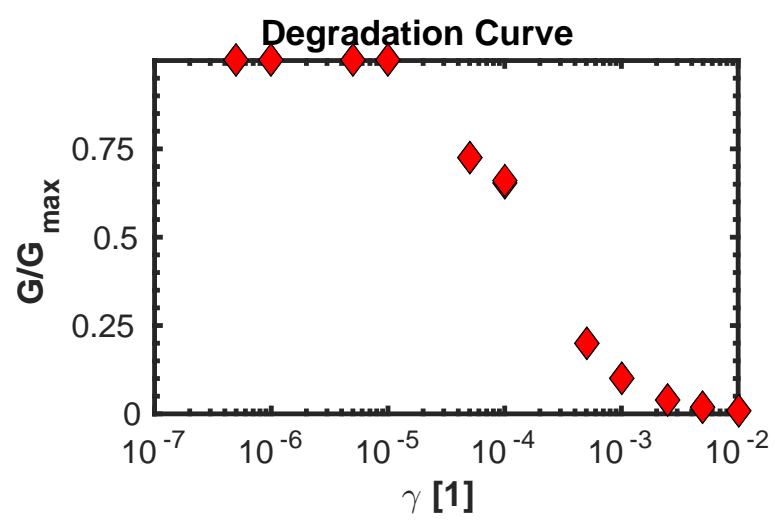
1.3 Examples

MONOTONIC LOADING

SAW-TOOTH LOADING







References

- [1] S.W. Sloan, “Substepping schemes for the numerical integration of elastoplastic stress–strain relations”, *International Journal for Numerical Methods in Engineering*, 24(5): 893–911, 1987, ISBN 1097-0207, ISSN 1097-0207, URL [http://onlinelibrary.wiley.com/doi/10.1002/nme.1620240505/abstract\\$\\backslash\\$nhhttp://onlinelibrary.wiley.com/store/10.1002/nme.1620240505/asset/1620240505{_}ftp.pdf?v=1{\\&}t=hgq46e6y{\\&}s=46743ad1a9e1b7731bba8a835a8714f6594341db](http://onlinelibrary.wiley.com/doi/10.1002/nme.1620240505/abstract$\\backslash$nhhttp://onlinelibrary.wiley.com/store/10.1002/nme.1620240505/asset/1620240505{_}ftp.pdf?v=1{\\&}t=hgq46e6y{\\&}s=46743ad1a9e1b7731bba8a835a8714f6594341db).
- [2] S. Sloan, A. Abbo, D. Sheng, “Refined explicit integration of elastoplastic models with automatic error control”, *Engineering Computations*, 18(1/2): 121–154, 2001.