

Industrial IoT and Cloud

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Version 1.1

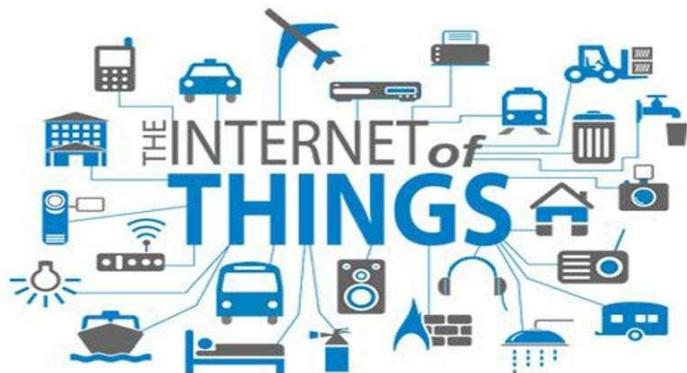
Outline

- Internet of Things
- Industry 4.0 and the communication
- IoT vs Industrial IoT
- (I)IoT Stack
- Commercial solutions
- An exemplification case: ICE Laboratory
- A cloud-native data collection architecture

INTERNET OF THINGS - IoT

What is Internet of Things? (IoT)

- A system composed of different actors:
 - computing devices
 - mechanical and digital machines
 - objects
- Key features:
 - autonomous \Rightarrow must generate information without human interaction
 - network access $\begin{array}{l} \xrightarrow{\text{compliant to TCP/IP}} \\ \xrightarrow{\text{specific protocols (e.g.:LoRa-w)}} \end{array}$ \Rightarrow most promising protocol for IoT right now is 5G \rightarrow huge number of devices per square kilometer, more than 1B than 4G
 - a unique identifier for each actor



For indoor situations: zigbee is connected to a gateway and then pass to TCP/IP

IoT Scenarios - I

IoT can be used in different scenarios:

1. Smart Healthcare

- measures pulse, steps, blood pressure, ...



2. Smart Home

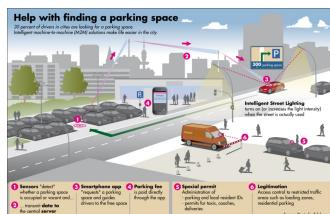
- controls home heating, lamps, locks, ...



3. Smart Mobility

- smart parking, connected cars,

...



4. Smart Grid

- smart meters, smart tuning of delivery systems, ...



IoT Scenarios - II

5. Smart Agriculture (specific information for watering)

- raise the quality,
waste less,
optimize, ...



6. Smart Cities

- smart buildings,
mobility, water,
energy, ...



7. Smart Manufacturing

- improve operational efficiency
- increase production
- exploit intelligent technologies



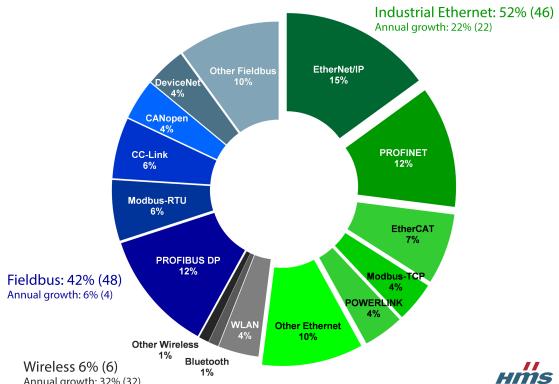
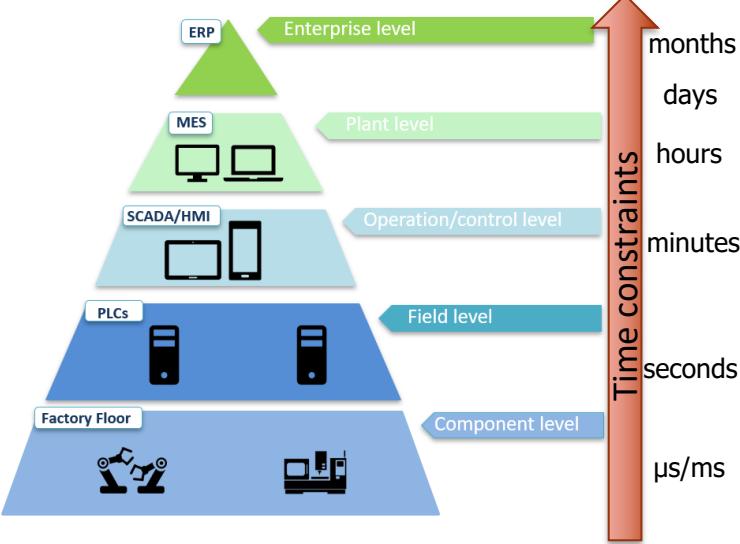
*Industrial
Internet of Things
IIoT*



INDUSTRY 4.0 AND THE COMMUNICATION

Industry 4.0 and the communication

- Standard automation pyramid
 - from actuators and sensors to enterprise systems
 - result of the **Third industrial revolution**
- At the lowest level, different vendors provide different fieldbus protocols
 - **Fieldbuses** like Profibus DP, Modbus-RTU
 - **Industrial Ethernet** networks like PROFINET, EtherCAT, Modbus TCP, EtherNet/IP
- **Challenge:** communication technology for all the levels of the pyramid.



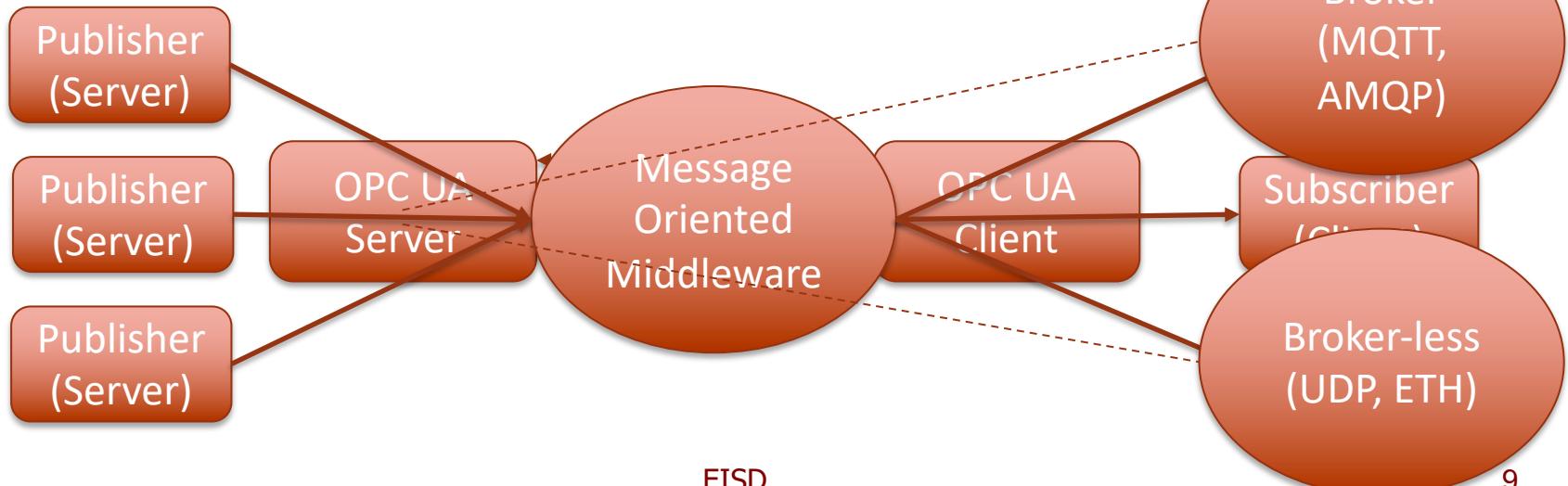
Solution: OPC Unified Architecture

Designed for **secure, reliable and interoperable** M2M communication

Service oriented architecture (SOA) follows the
Doesn't manage low-level
request/response paradigm.

High-level manager for different protocols

- OPC UA offers two communication patterns:
 - Client/Server
 - Publish/Subscribe



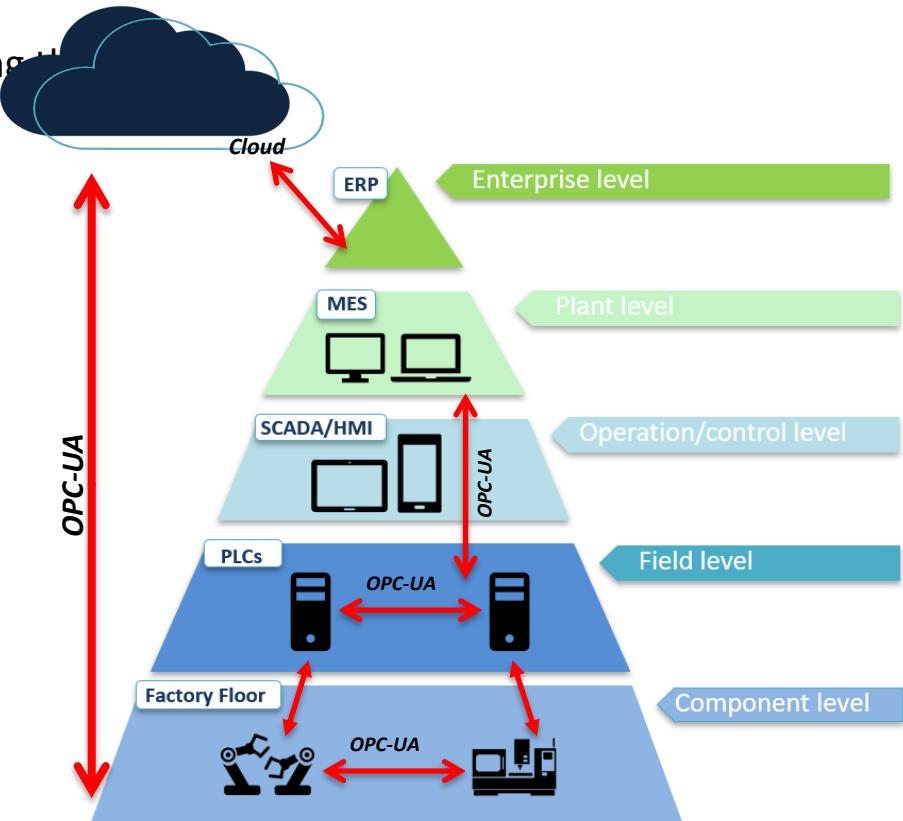
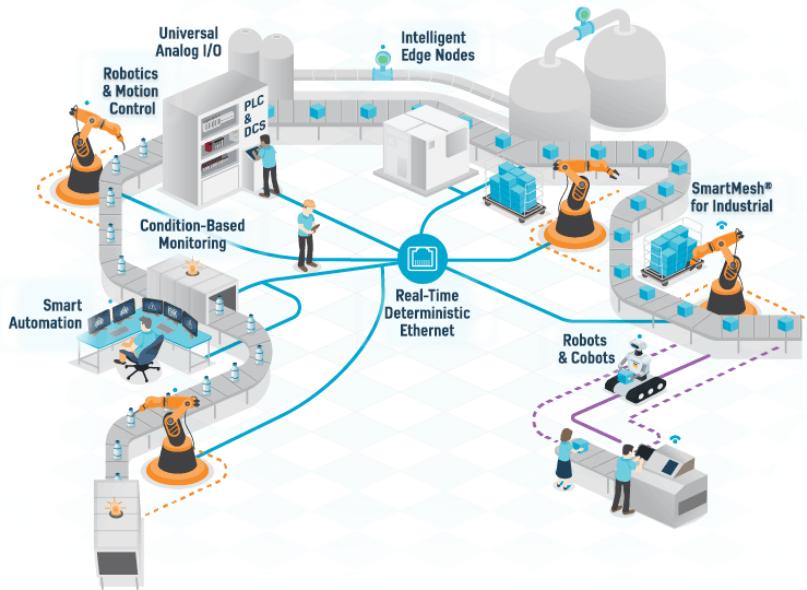
Problems to be faced

- 1 Role of OPC UA PubSub in Industry 4.0
- 2 Best communication model for a specific industrial scenario.
- 3 Best OPC UA PubSub configuration to meet the requirements of the scenario.
- 4 Integration of OPC UA PubSub with new technologies.
- 5 Automatic configuration of PubSub environment.



Client/Server VS PubSub

- Difficulties to prove the PubSub applicability using the Client/Server model
Cloud scenarios
 - = **Real-time requirements**
- Information flow out



IoT vs INDUSTRIAL IoT

IoT vs Industrial IoT - I

1. Communications:

- IoT devices use *standard IT protocols* like *Wi-Fi, Ethernet, ...*
- IIoT devices must support *industrial protocols* like *Profinet, Ethercat, ...*

2. Safety and Security:

- IoT devices *access the Internet* directly, so they must be *secured*
- IIoT devices live in the *OT network*, so they must take care of *safety rather than security*
↳ Operational Technology
↳ E.g.: an operator won't risk their health

3. Reliability:

- it is *not so critical* for IoT devices
- IIoT devices must guarantee *high reliability* to *keep safe the production plant*

IoT vs Industrial IoT - II

4. Architecture:

- IoT devices communicate with a *public cloud* to access user information
- IIoT devices uses a *private* or hybrid *cloud* which contains *company data*

5. End devices:

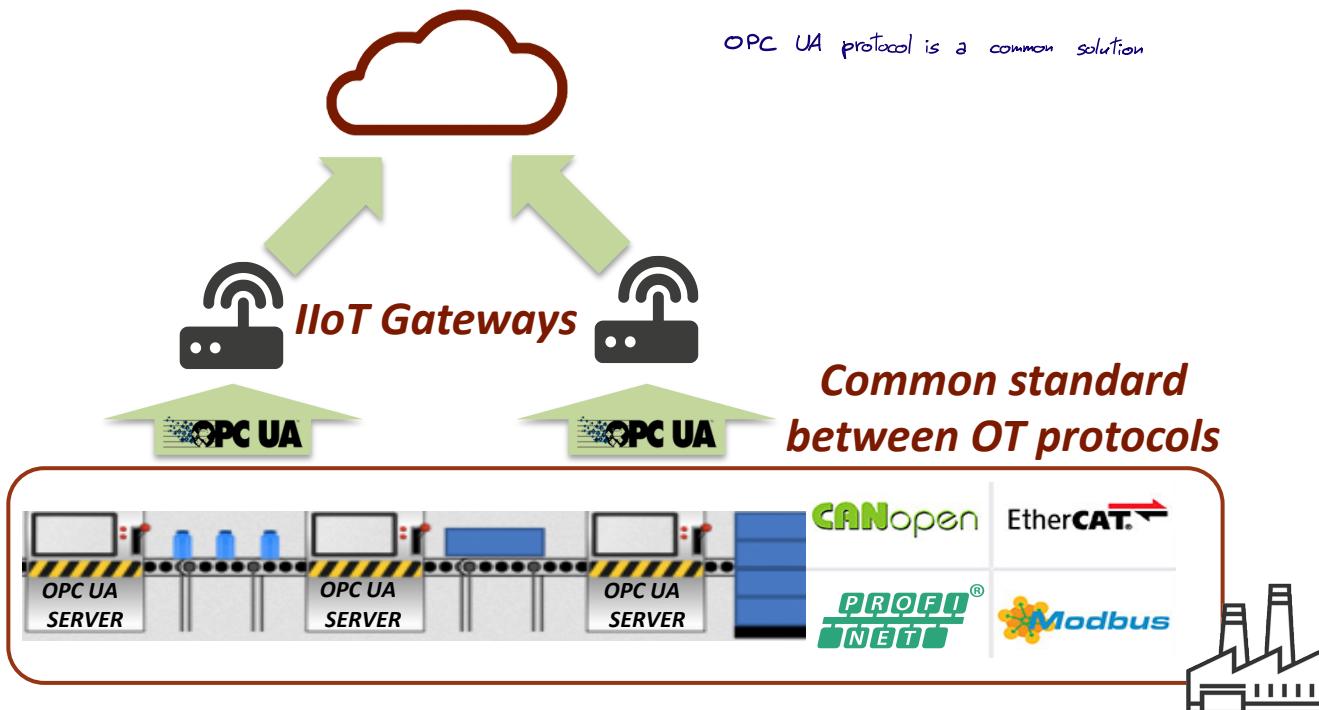
very few aspects in common between IoT and IIoT end devices

- IoT devices *sense data* (like steps, blood pressure, ...) for a consumer-type ecosystem
- IIoT devices provide *precise measures* to both *cloud and PLCs*

6. Costs:

- IoT devices must be *as cheap as possible*
- IIoT devices need to be *certified* so their cost can be slightly higher

Industrial IoT Architecture



(I)IoT STACK

(I)IoT Solution - Layers

An IoT solution is composed of many layers:



(I)IoT Solution - Device Layer

Devices are the *things* of the (I)IoT

- small devices with a microcontroller and one or more sensors / actuators

Sensors

- are programmed to *sense environmental parameters*
- low power



Actuators

- act with the *physical world* according to the input received
 - motion, lighting, emitting sound, controlling power,
- ...



Tagged Devices

- communicate wireless
 - *RFID* (Radio Frequency Identification)
 - *NFC* (Near Field Communication)
 - *Beacons* w/ Bluetooth LE



(I) IoT Solution - Communication Layer - I

Two *communication strategies*:

Direct Internet Access

- device has the capabilities to access directly the Internet
- using *wireless or wired* protocols:
 - Wifi
 - Ethernet
 - Cellular (2G, 3G, LTE, 5G)



Internet access *through gateway*

- device cannot access directly the Internet
- a *gateway/smartphone* is needed
- protocols between node and gateway:
 - Bluetooth / Bluetooth LE
 - RFID
 - NFC
 - Zigbee



(I)IoT Solution - Communication Layer - II

Two main *application protocols*:

MQTT/AMQP protocols

- *small* payload
- machine-to-machine (*M2M*) protocols
- client - server / publisher - subscriber
- needs a *broker* that handles message delivery
- work over a *TCP* connection



OPC UA protocol

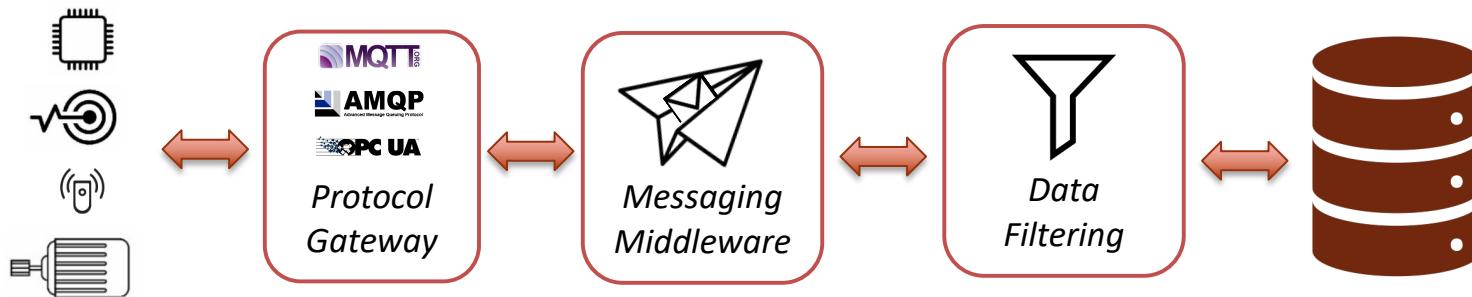
- industrial automation standard (*IEC 62541*)
- *interoperability* between industrial pyramid layers
- client - server / publisher - subscriber
- well defined *data model*
- works over any kind of transmission



(I)IoT Solution - Core Platform - I

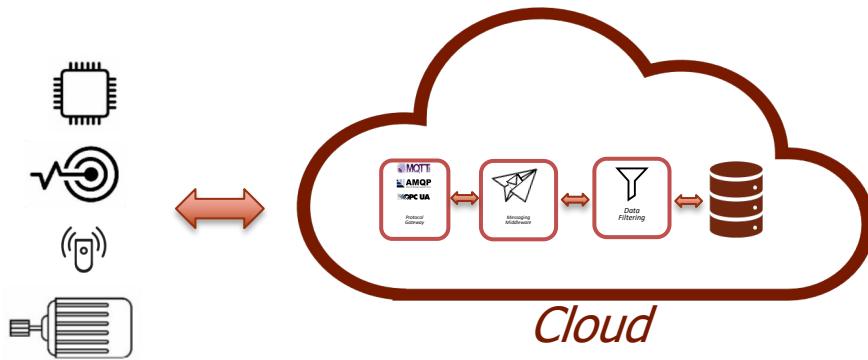
Located in the cloud, provides a set of capabilities to monitor and control IoT devices and to process incoming data

All operations are completely implemented on the cloud



(I)IoT Solution - Core Platform - I

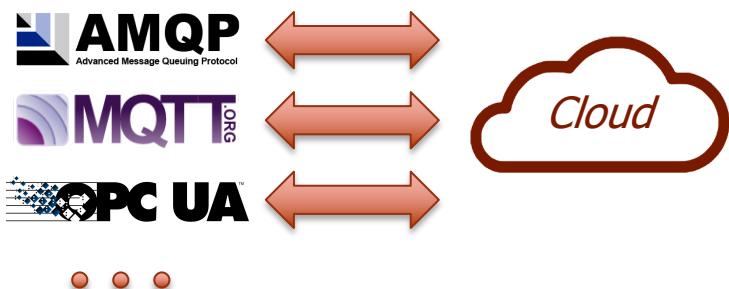
Located in the cloud, provides a set of capabilities to monitor and control IoT devices and to process incoming data



(I)IoT Solution - Core Platform - II

Protocol Gateway

- enables the core to support *different protocols* from devices
- the platform internally uses *one single protocol*



(I)IoT Messaging Middleware

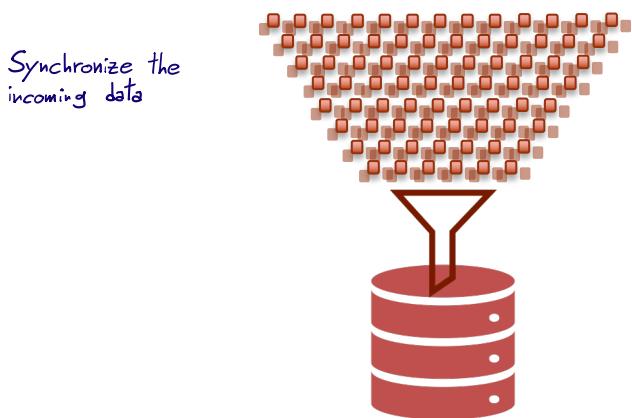
- *distributes messages* across core and devices
- *highly scalable* (*buffering* incoming data)
- provides *secure connectivity*



(I)IoT Solution - Core Platform - III

Data Aggregation and Filter

- provides *rules* and *complex conditions* to filter out data
- provides *mapping techniques* to extract *models* from *raw data*
- device *data contextualization*



Data Storage

- stores *continuous data stream* from devices
- provides *redundancy*
- *Time Series* database (NoSQL) like MongoDB, CouchDB, ...

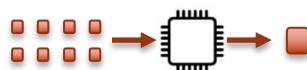


(I)IoT Solution - Analytics Platform

Allows to analyze data to derive insights and actions

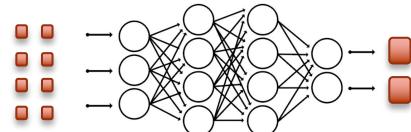
Stream Processing

- *analyzes* all incoming data
- *fault tolerant*
- *scalable*
- supports interactive queries
- triggers *events*



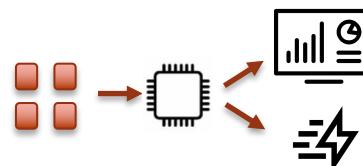
Machine Learning

- makes computers learn from data without explicitly programming them
 - *supervised learning*
 - *unsupervised learning*
 - *reinforcement learning*



Events and Reporting

- services that allows the connection between data and actions
 - *trigger events*
 - *call external services*
 - *update dashboards in real time*



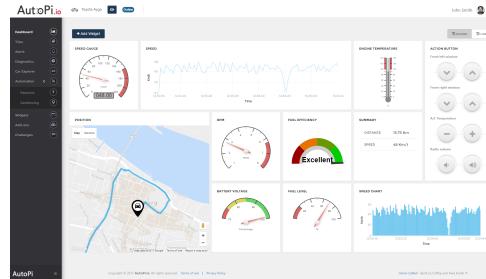
COMMERCIAL SOLUTIONS

Commercial Solutions - Common Features

IoT solutions are composed of *two parts*

1. access to a *cloud dashboard* to

- *configure* the service
- *pair* the IoT gateways
- *visualize* stored data
- perform *data analysis*



2. a set of *IoT gateways*

- *data collection* from PLCs
- small local data buffer
- data is sent to cloud



Commercial Solutions - Siemens MindSphere

IoT operating system from **SIEMENS**

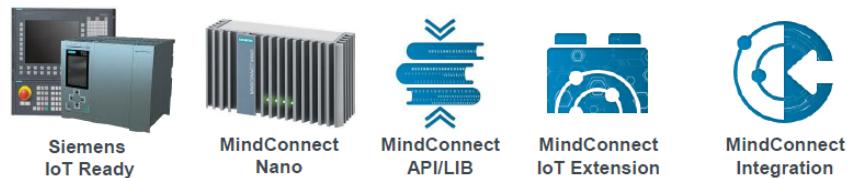
Cloud dashboard

- concept of *apps* executed in the cloud
- advanced *data analytics*
- *fast develop* of industrial solutions
- data *visualization*
- *machine learning* app



Many data sources

- MindConnect Nano
- MindConnect IoT2040
- MindConnect Lib
- MindConnect IoT Extension



Commercial Solutions - eWON

A **HMS** Connecting Devices™ company, has its own solution

M2Web

- provides secure access to PLCs, HMI, ...
- pc, mobile, tablet supported
- access through Vpn
- Monitor and control PLCs



Flexy M2M Data Gateway

- PLC form factor
- support for *many PLC brands* to collect data (Siemens, ABB, Omron, ...)
- support for *many cloud services* to store data (MindSphere, AWS, Azure, ...)

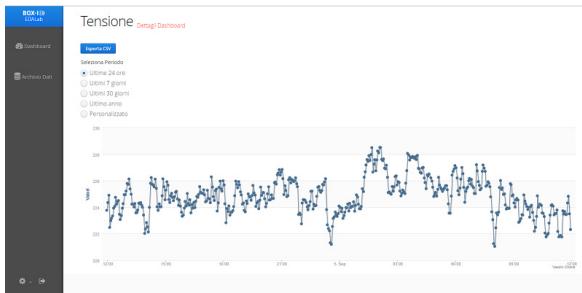


Commercial Solutions - BOX-IO

IoT monitoring solution from 

Cloud dashboard

- *monitor and control* IoT devices
- can also *aggregate* data
- *customizable* solution



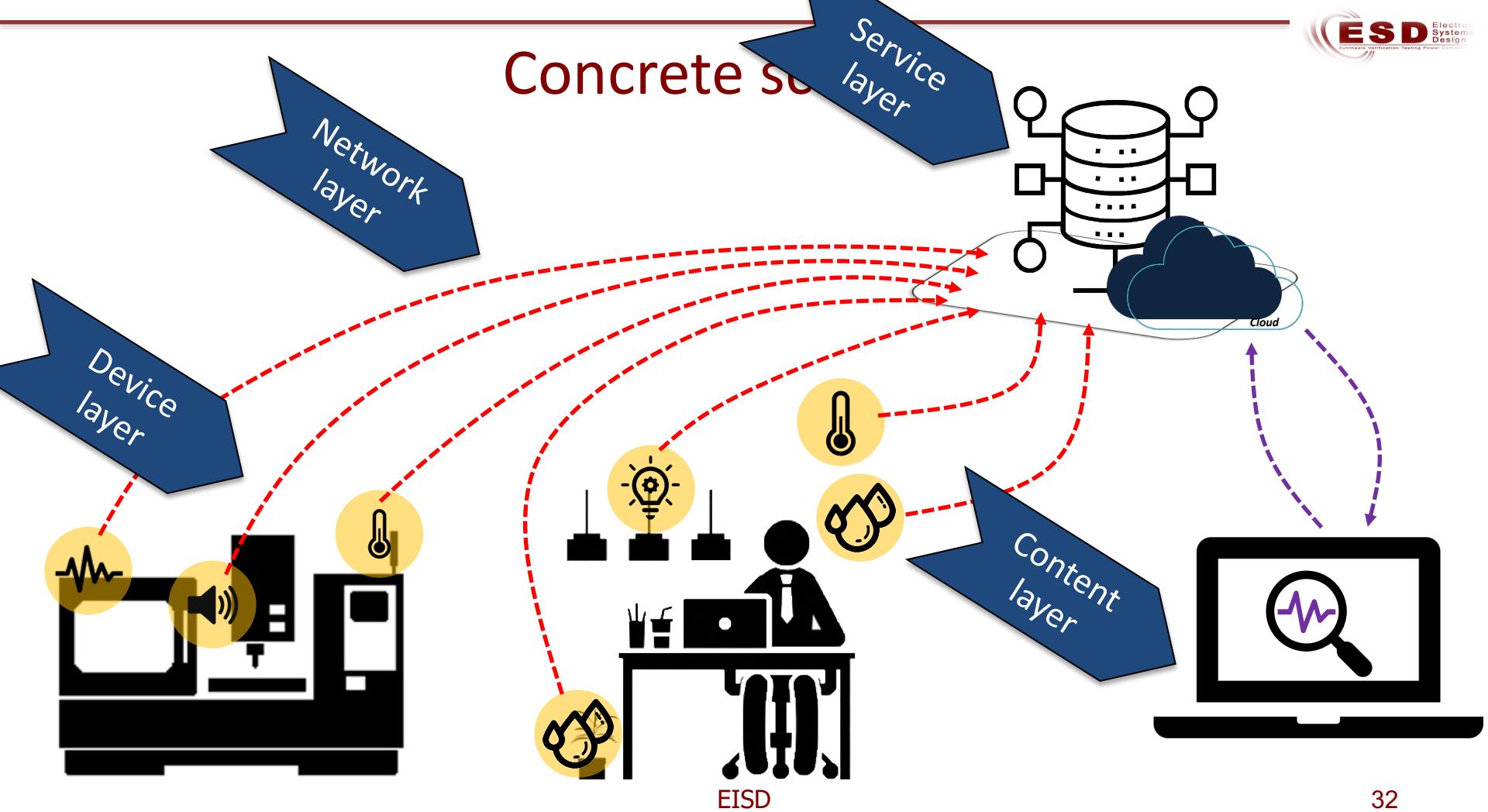
BOX-IO Gateway

- various *IT/OT protocols* supported
 - zigbee, modbus, ethernet, wifi
- broad range of *sensors/actuators* supported
- *local* buffering storage
- easily *extensible*
- embedded *gateway* or embedded *software*



AN EXEMPLIFICATION CASE: ICE LABORATORY

Concrete scenario



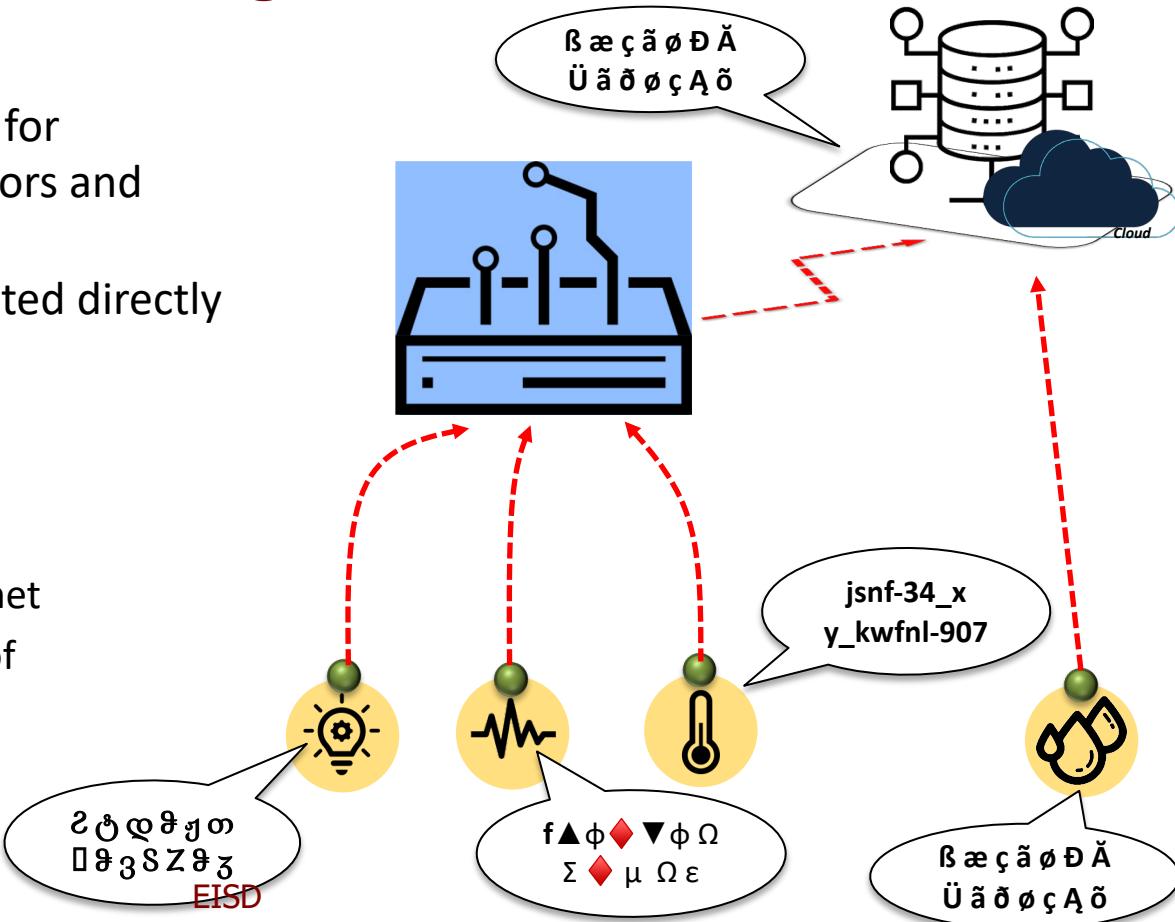
Connecting devices

PROBLEM

- Absence of a unique standard for communication between sensors and central processing
- The sensors cannot be connected directly to the IP/internet network

SOLUTION: Gateway

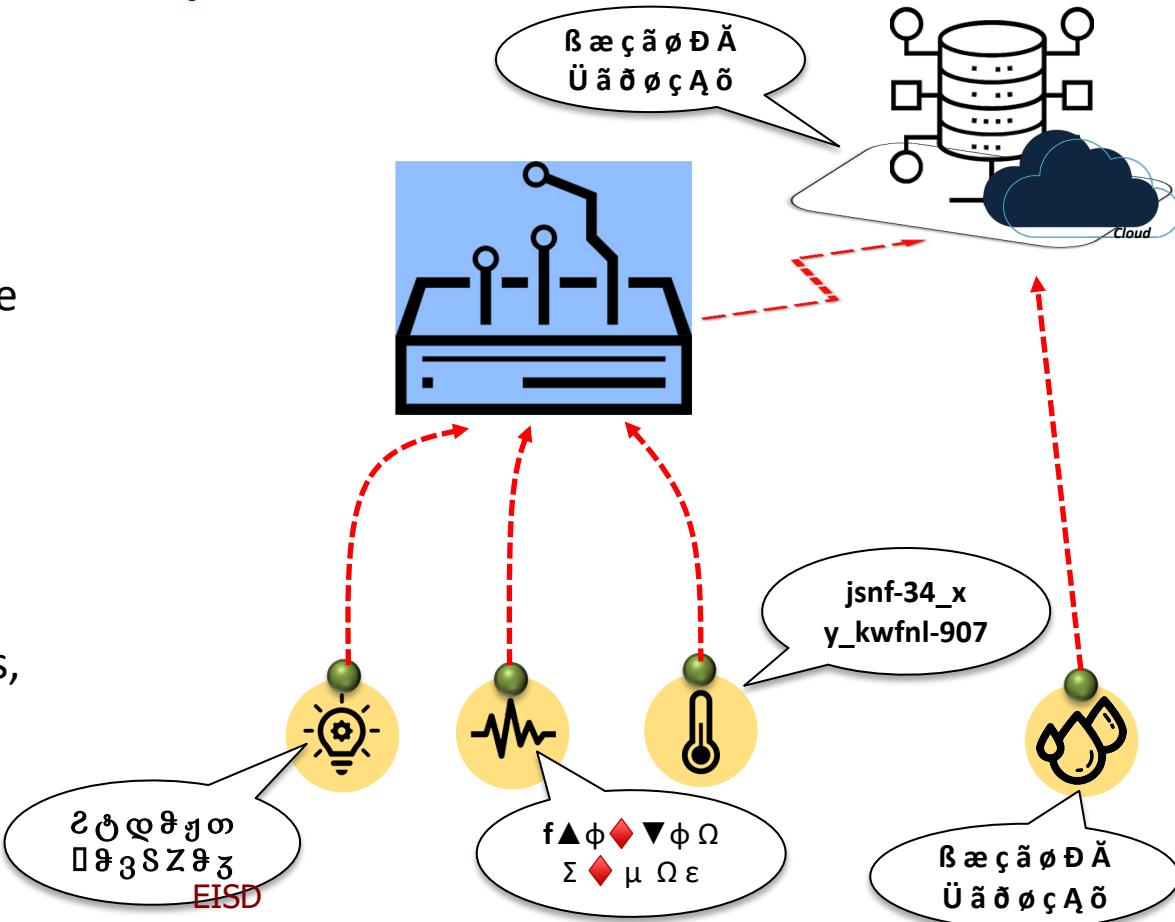
- Support different protocols
- Connect devices to the internet
- Provides an additional level of security
- Pre-process data
- Reduce transmission size



Which protocol?

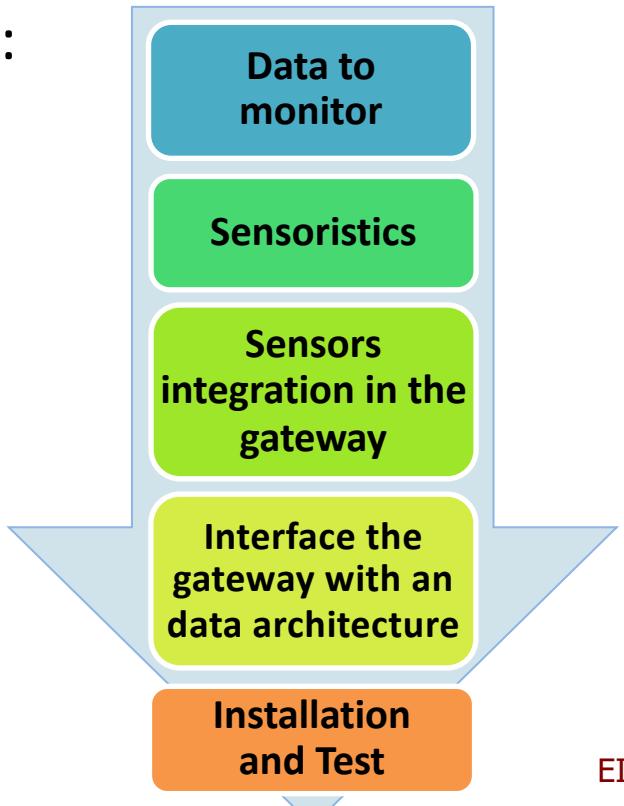
The choice of protocols depends on:

- Wired or wireless
- Sensor-gateway distance
- Bandwidth
- Latency
- Energy consumption
- (I)IoT protocols
 - Wi-fi, Ethernet, Modbus, Bluetooth, Zigbee, NFC, LoRaWAN, ...

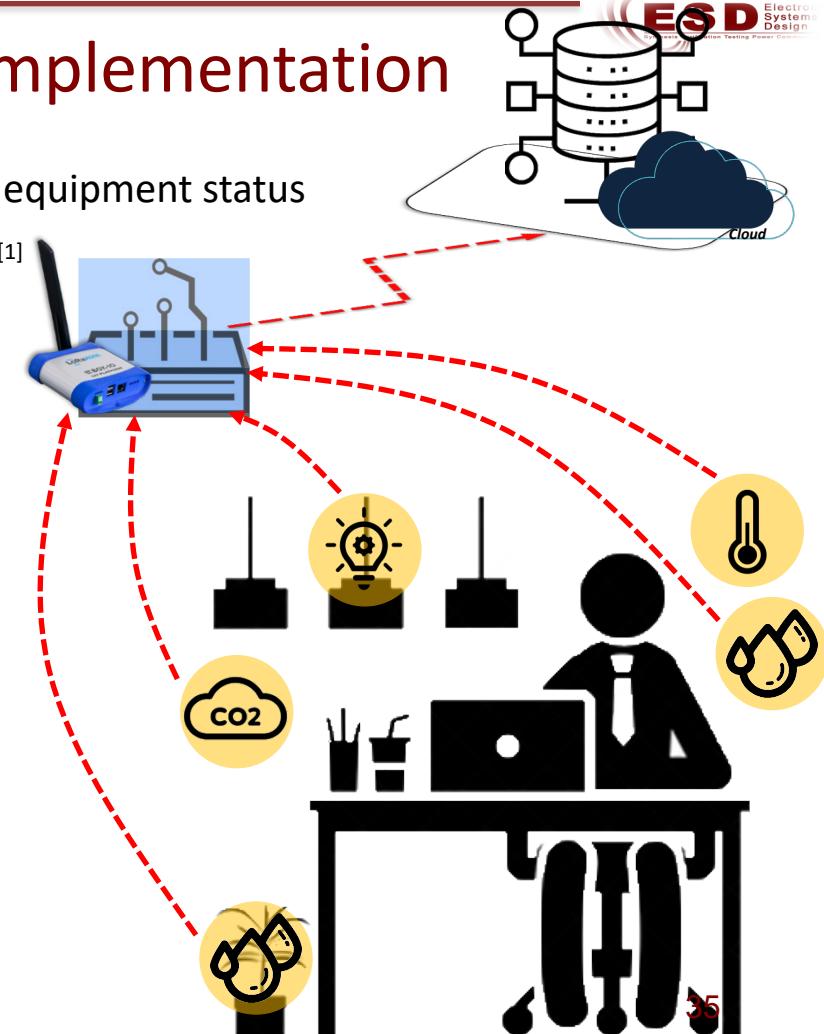


Data acquisition system implementation

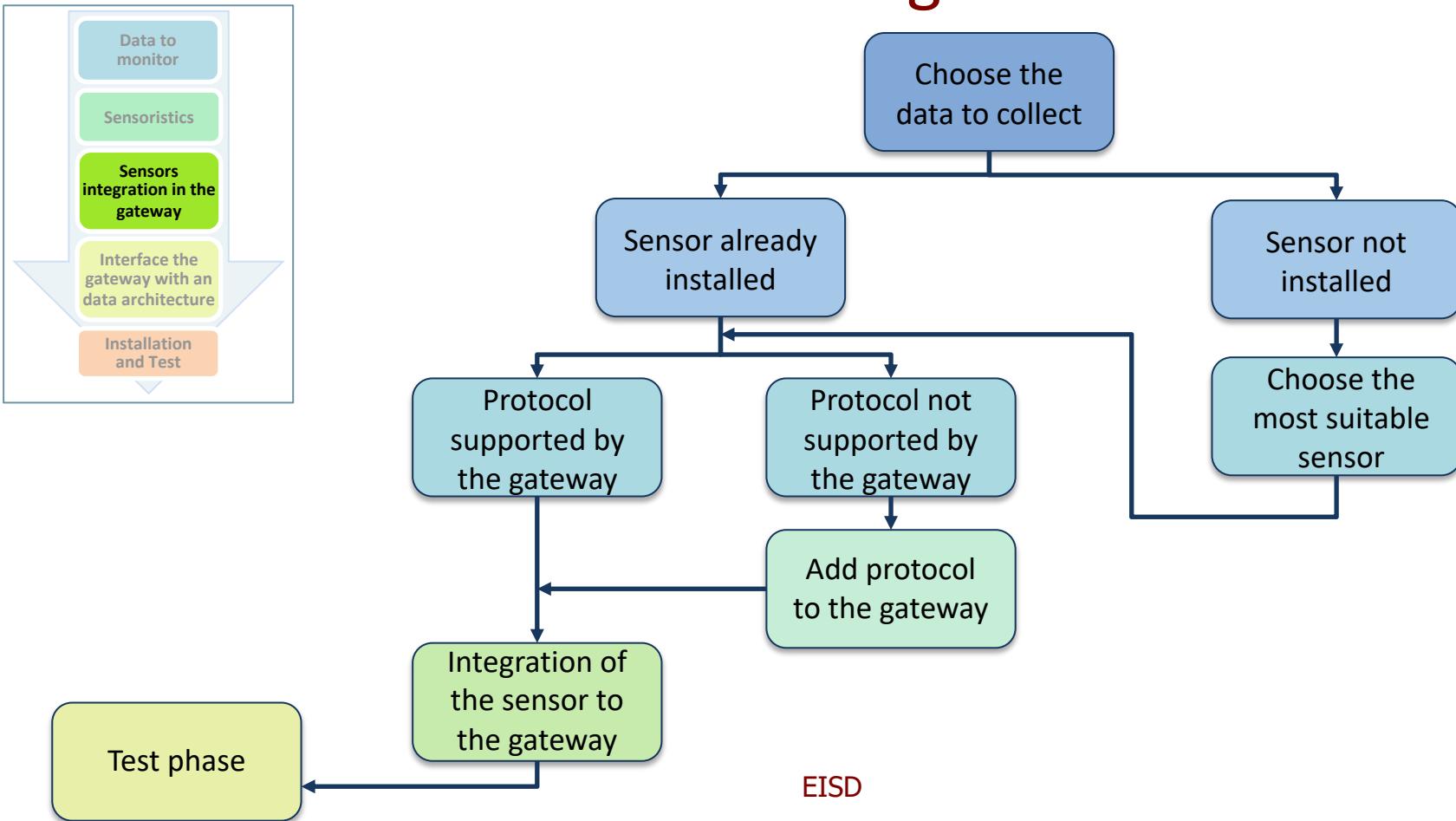
- **GOAL:** to monitor the working environment and equipment status
- Steps:



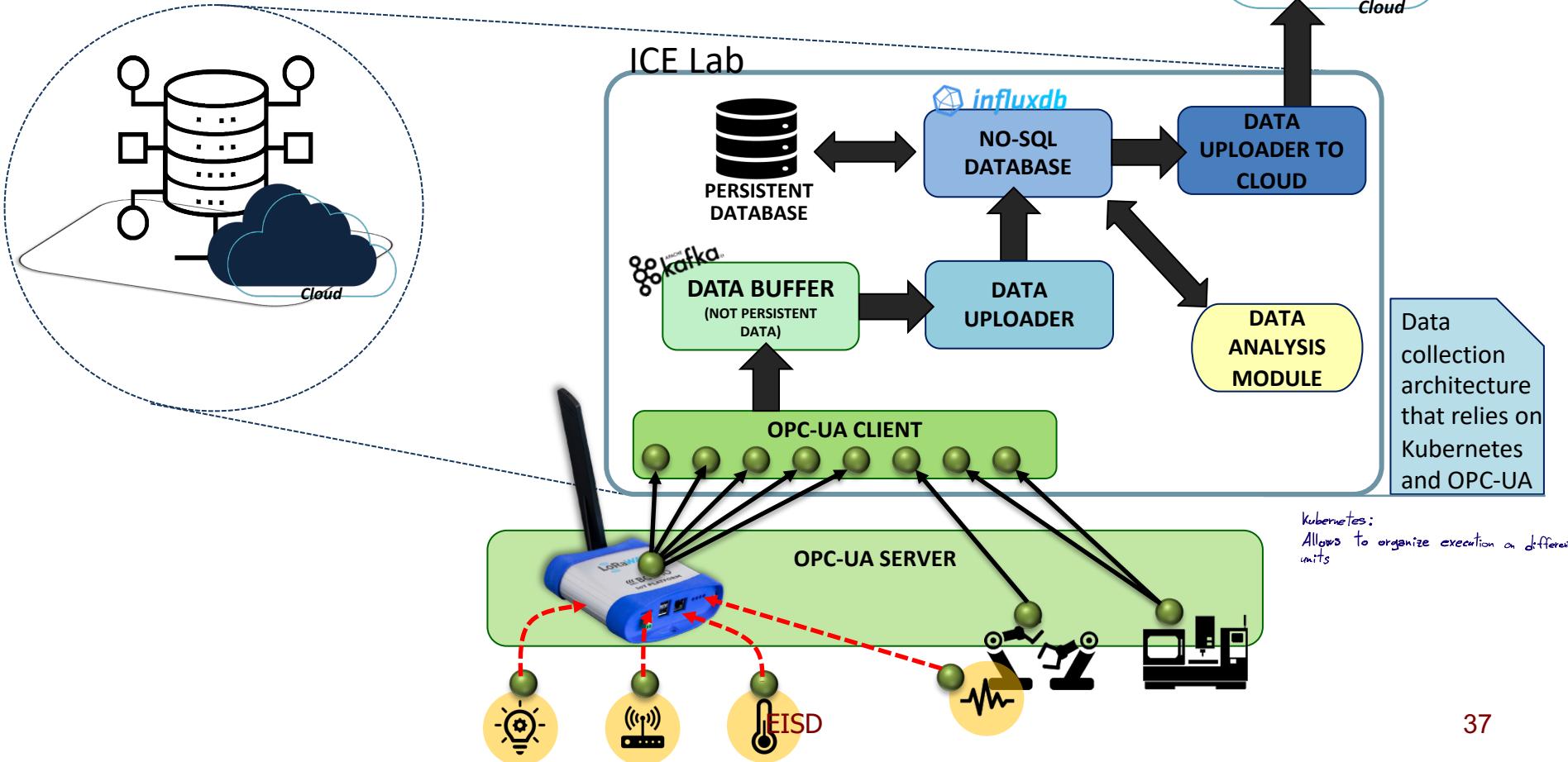
EISD



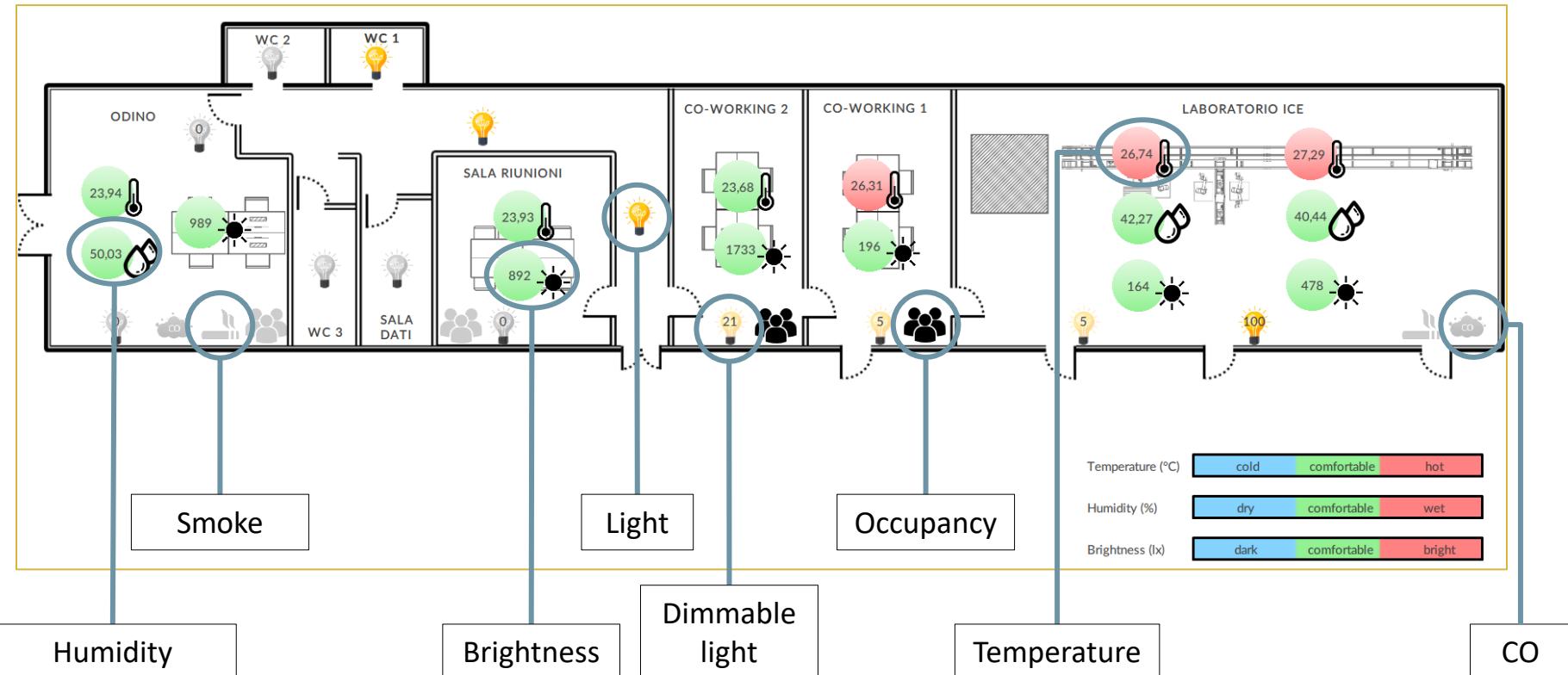
Sensors integration



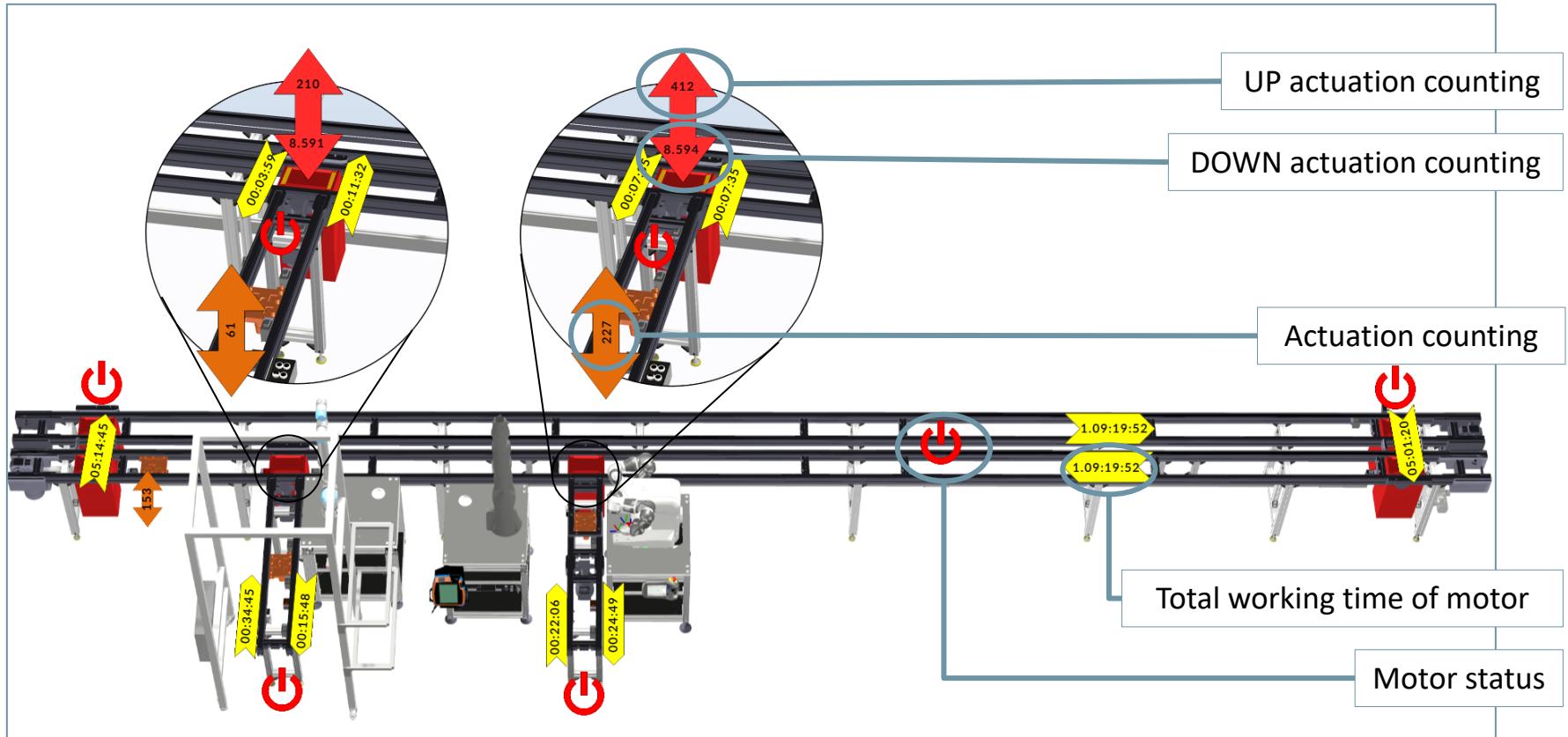
ICE Lab: Data collection



ICE lab: IoT Data Viewer



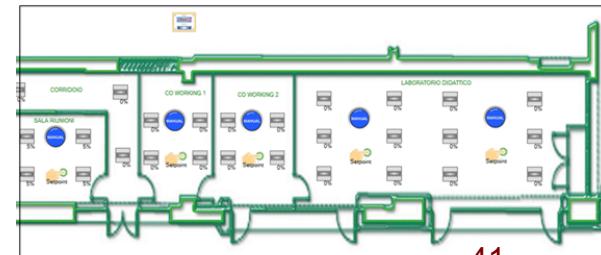
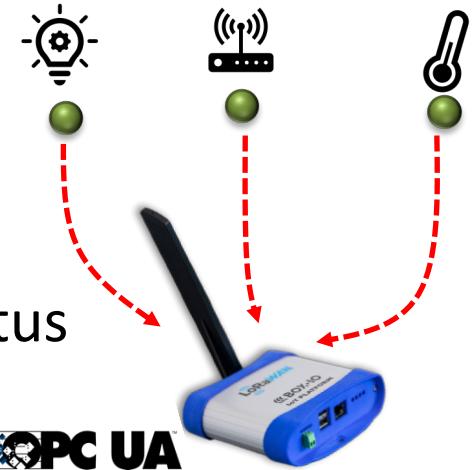
ICE lab: IIoT Data Viewer



DATA COLLECTION ARCHITECTURE – BASED ON KUBERNETES AND OPC-UA

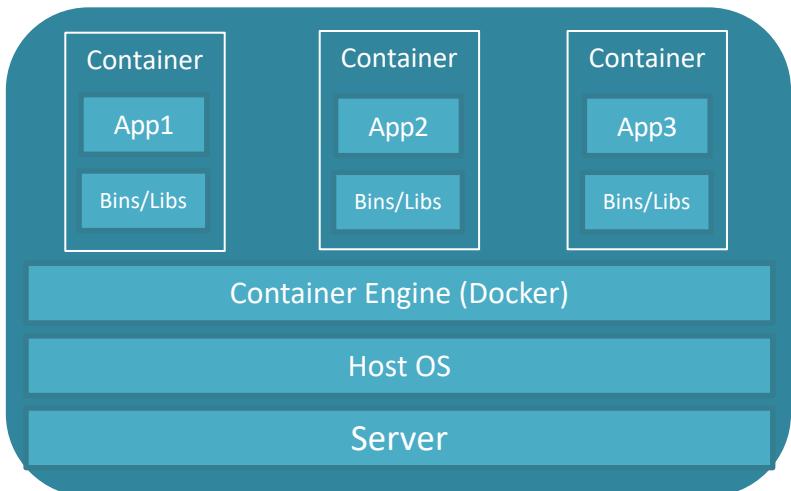
Overview

- Plant equipped with *OPC-UA servers* providing
 - *equipments status*
 - by native or custom OPC-UA servers
 - *environment data (IoT and Industrial IoT)*
- Need to *monitor, log* and *analyze* the plant status
- Our solution:
 - *OPC-UA Data Collection Architecture*
that relies on Kubernetes

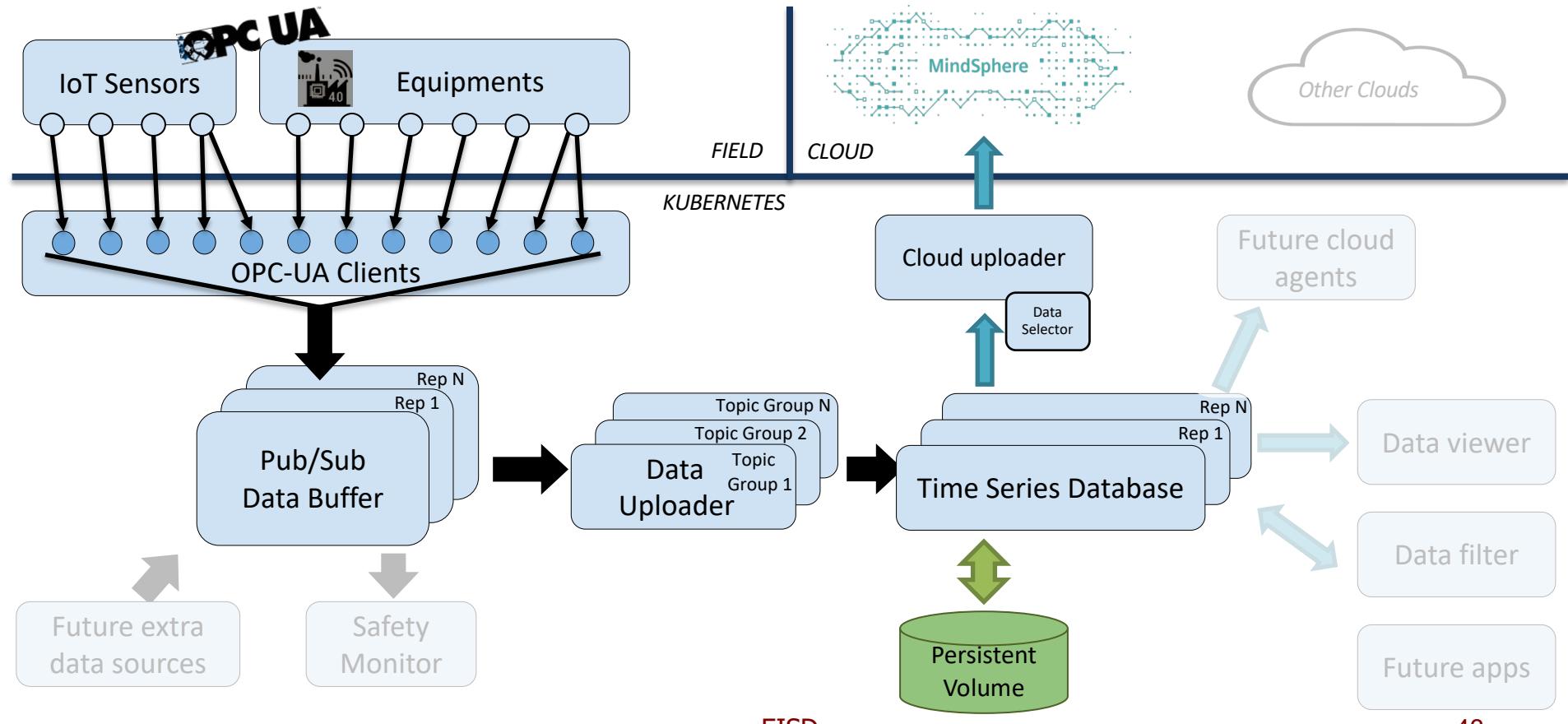


Containers and Kubernetes

- Each node of our architecture is bundled in a *container*
 - “A *container is an app abstraction that packages code and dependencies together*”
- Container orchestration tool: Kubernetes
 - Instantiate, monitor and manage
 - Scaling / Replication



Architecture Overview



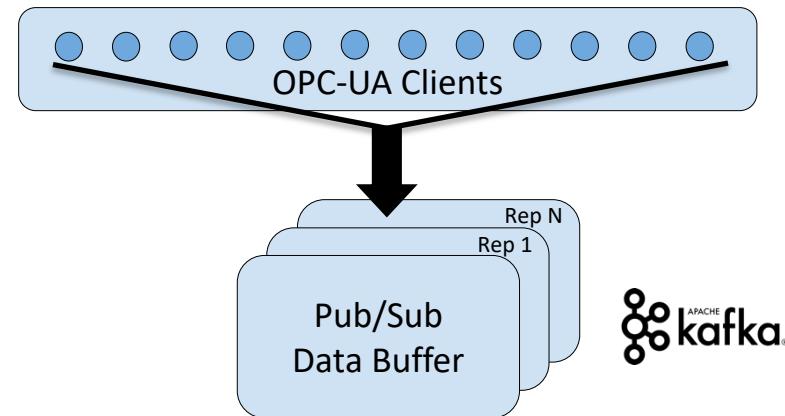
OPC-UA Client

- *Data ingress node*
- Reconfigurable:
 - OPC-UA server to connect to
 - variable list to subscribe, for each:
 - *sampling interval*
 - *datatype* and *unit*
 - custom static fields
 - *topic name* to publish data to
- Optimized for *high data throughput*
- *At least* one instance per machine



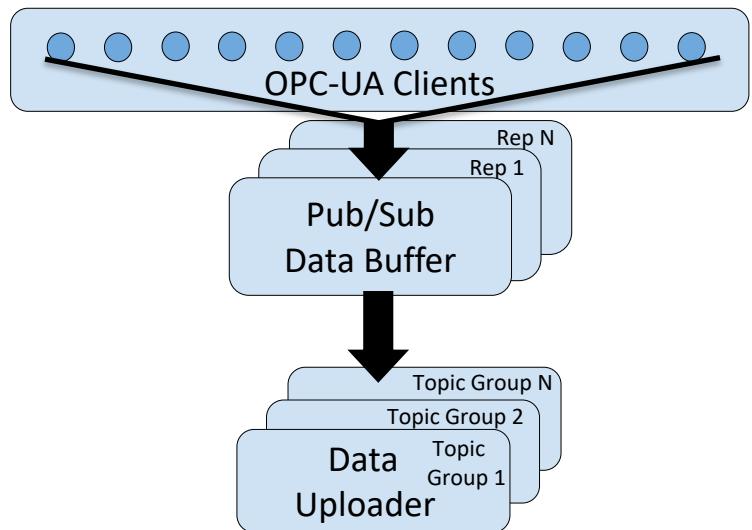
Publish/Subscribe Data Buffer

- A *publish/subscribe broker*
- *Large data streams* handling
 - partitioned in different *topics*
- Multiple instances to guarantee
 - *fault tolerance*
 - *high performance*
- Improves architecture extensibility
 - extra producers/consumers can be *added easily*



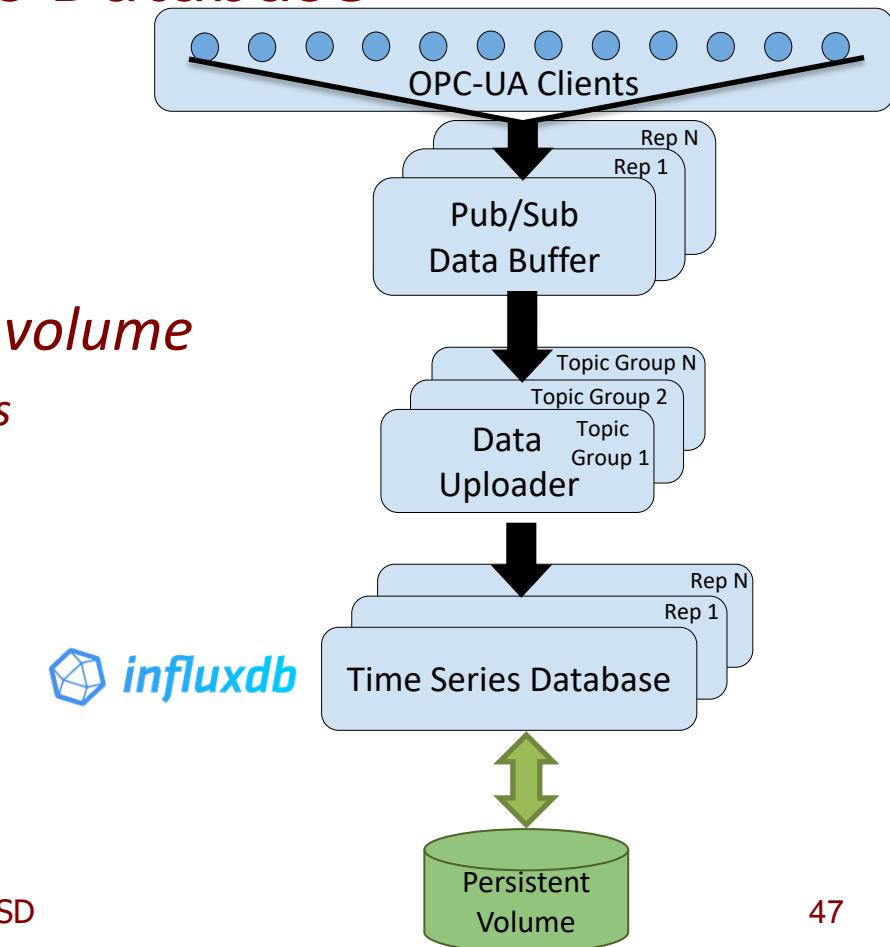
From Buffer to Database

- *Data Uploader nodes*
- Each node has its *topic-group*
 - *scalable solution*
- Each node sends *chunks* of data



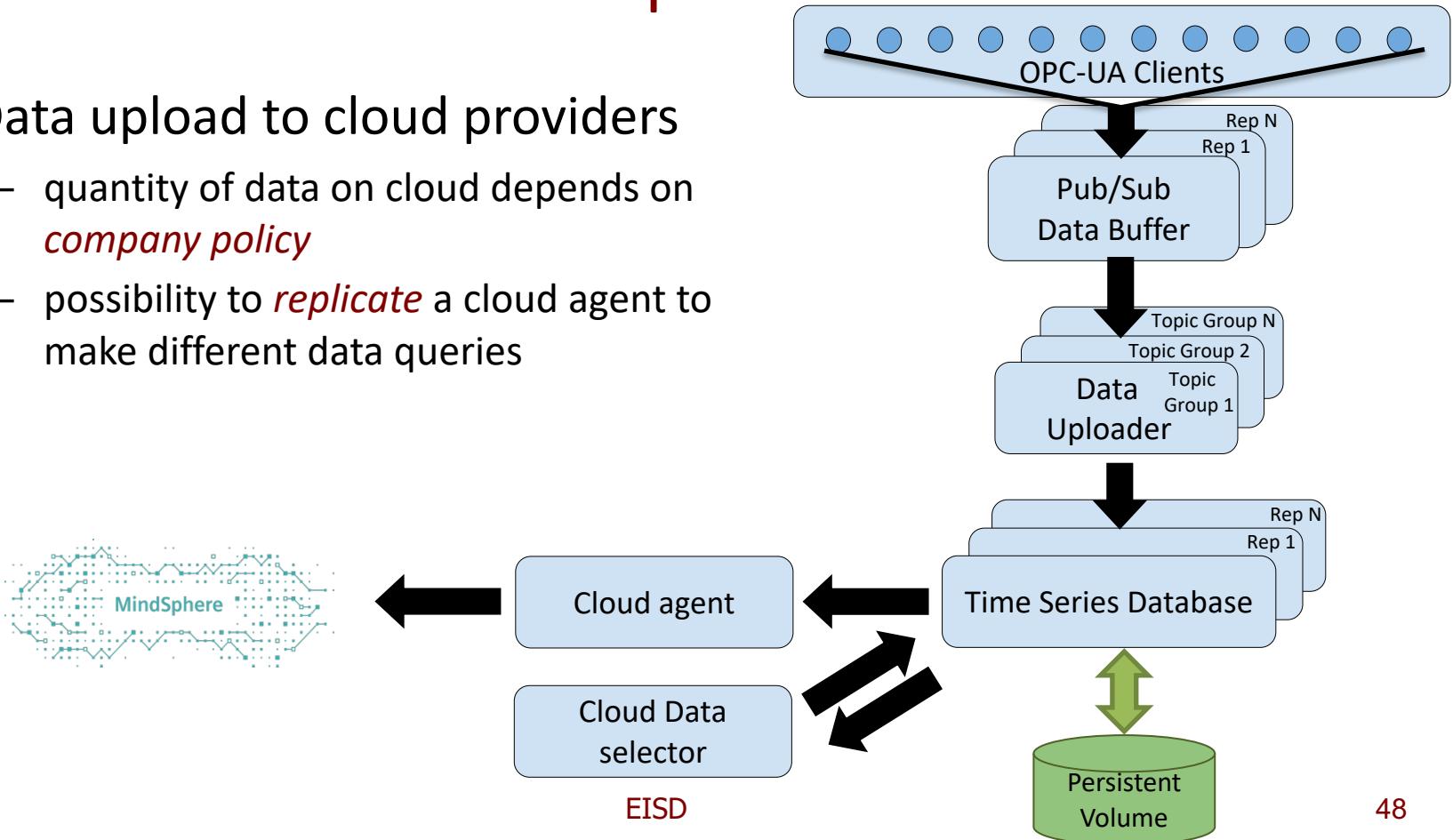
Time Series Database

- NoSQL Database
- Stores all data on a *persistent volume*
 - can optionally *filter incoming values*
 - can perform *data aggregation*
- Data organized in *buckets*



Cloud Uploaders

- Data upload to cloud providers
 - quantity of data on cloud depends on *company policy*
 - possibility to *replicate* a cloud agent to make different data queries



From Database to Mindsphere

