The OLS estimator

Minimisse the sum of squard residuals

$$SSR(b_0, b_1) = \sum_{i=1}^{n} (y_i - \hat{\beta}_0 - \hat{\beta}_1 x_i)^2 = 0$$

The first order conditions are:

$$\begin{split} \frac{\partial SSR}{\partial \beta_0} &= 2(-1)(y_1 - \hat{\beta}_0 - \hat{\beta}_1 x_1) + 2(-1)(y_2 - \hat{\beta}_0 - \hat{\beta}_1 x_2) + 2(-1)(y_3 - \hat{\beta}_0 - \hat{\beta}_1 x_3) + \cdots \\ &= -2\sum_{i=1}^n (y_i - \hat{\beta}_0 - \hat{\beta}_1 x_i) = 0 \\ \frac{\partial SSR}{\partial \beta_1} &= 2(-x_1)(y_1 - \hat{\beta}_0 - \hat{\beta}_1 x_1) + 2(-x_2)(y_2 - \hat{\beta}_0 - \hat{\beta}_1 x_2) + 2(-x_3)(y_3 - \hat{\beta}_0 - \hat{\beta}_1 x_3) \\ &+ \cdots = -2\sum_{i=1}^n x_i(y_i - \hat{\beta}_0 - \hat{\beta}_1 x_i) = 0 \end{split}$$

Or from a method of moments, a statistical approach

$$E(u) = 0$$
 and $E(u|x) = 0$

We get

$$\sum_{i=1}^{n} \hat{u}_i = \sum_{i=1}^{n} (y_i - \hat{\beta}_0 - \hat{\beta}_1 x_i) = 0$$
$$\sum_{i=1}^{n} x_i \hat{u}_i = \sum_{i=1}^{n} x_i (y_i - \hat{\beta}_0 - \hat{\beta}_1 x_i) = 0$$

For $\hat{\beta}_0$

$$n\hat{\beta}_0 = \sum_{i=1}^n y_i - \sum_{i=1}^n \hat{\beta}_1 x_i$$
$$\hat{\beta}_0 = \frac{1}{n} \sum_{i=1}^n y_i - \frac{1}{n} \sum_{i=1}^n \hat{\beta}_1 x_i$$
$$\hat{\beta}_0 = \overline{y} - \hat{\beta}_1 \overline{x}$$

For $\hat{\beta}_1$

$$\sum_{i=1}^{n} x_i (y_i - \hat{\beta}_0 - \hat{\beta}_1 x_i) = 0$$

$$\sum_{i=1}^{n} y_i x_i - \sum_{i=1}^{n} \hat{\beta}_0 x_i - \hat{\beta}_1 \sum_{i=1}^{n} x_i^2 = 0$$

$$\frac{1}{n} \sum_{i=1}^{n} y_i x_i - \hat{\beta}_0 \bar{x} - \hat{\beta}_1 \frac{1}{n} \sum_{i=1}^{n} x_i^2 = 0$$

Put $\hat{\beta}_0 = \bar{y} - \hat{\beta}_1 \bar{x}$ in to the equation

$$\frac{1}{n} \sum_{i=1}^{n} y_i x_i - \bar{y}\bar{x} = \hat{\beta}_1 (\frac{1}{n} \sum_{i=1}^{n} x_i^2 - \bar{x}^2)$$

$$\widehat{\beta}_{1} = \frac{\sum_{i=1}^{n} y_{i} x_{i} - n \overline{y} \overline{x}}{\sum_{i=1}^{n} x_{i}^{2} - n \overline{x}^{2}} = \frac{\sum_{i=1}^{n} (x_{i} - \overline{x})(y_{i} - \overline{y})}{\sum_{i=1}^{n} (x_{i} - \overline{x})^{2}}$$
Note that
$$\widehat{\beta}_{1} = \frac{\widehat{cov(x,y)}}{\widehat{var(x)}} = \frac{\widehat{\sigma}_{xy}}{\widehat{\sigma}_{x}^{2}}$$