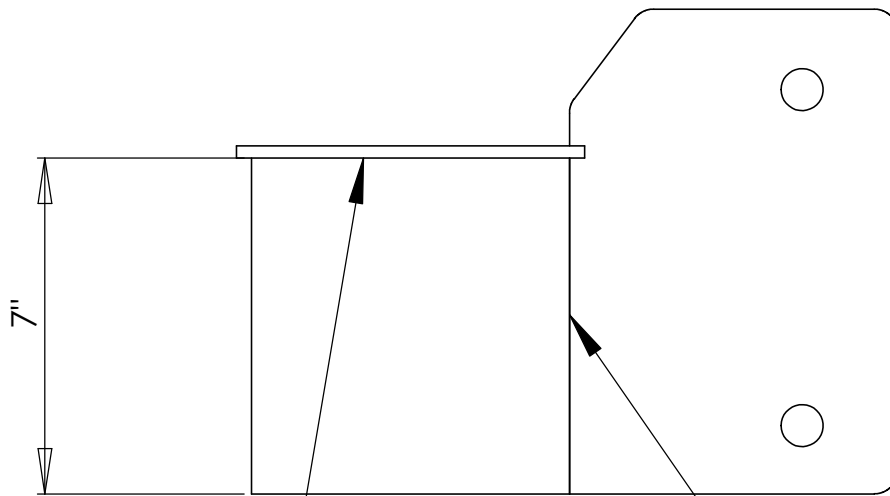


ground plate pipe welded assembly
40 x



weld seat to pipe
fillet weld around outside
circumference of pipe

weld shear plate to pipe
both sides