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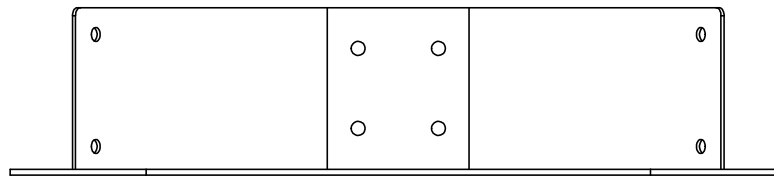
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4x Gussets welded on both sides, approximately 50%

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center gussets on chamfer

no weld between ground plate and gusset flange on this side to provide clearance for beam flange



ground plate  
welded assembly  
10x